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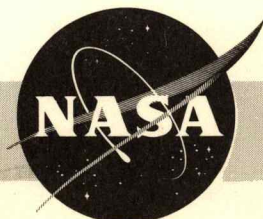


HUNTSVILLE, ALABAMA

**INTERFACE CONTROL DOCUMENT
DEFINITION OF SATURN SA-502
FLIGHT SEQUENCE PROGRAM**

PREPARED BY:
AIRBORNE ELECTRICAL SYSTEMS BRANCH
ASTRIONICS LABORATORY

National Aeronautics and Space Administration



EFFECTIVE ON: SA-502

40M33622C

DEFINITION OF SATURN SA-502

FLIGHT SEQUENCE PROGRAM

MSFC CCBD 501-8-0171 D8D 2/12/68 V-9009

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SATURN INTERFACE
CONTROL DOCUMENT

SATURN INTERFACE CONTROL DOCUMENT

CHANGE/REVISION RECORD

CHANGE/ REVISION	DATE	DESCRIPTION	SHEET	
			REVISION	ADDED
Revision A	2/15/ 67	Incorporated IRN #1, #2 and #3.	1-45	
		Revised Table of Contents.		
		Renumbered all pages.		
		Revised para IIA to include early staging.	1	
		Revised para II, Sub para B thru I. This revision includes changes to Time Base #1 through #7 and Additional SA-502 Sequence of Events.	2, 3	
		Added para II J, Alternate Time Base #4a (T _{4a}) for S-II/S-IVB Early Staging.		4
		Revised para IV. ABBREVIATIONS.	9	
		Added Para V. LOGIC DIAGRAMS.		9
		Changed Para V. CHANGES to para VI. and revised comments.	9	
		Added logic diagrams for Primary Time Bases #1 thru #7 and Alternate Time Base #4a.		10-17
		Incorporated latest burn time for all stages.	18-45	
		Deleted "Command 70 1b Ullage Engines On".	18-21	
		Deleted "Command 70 1b Ullage Engines Off".	18-22	
		Added a signal to arm the S-IC In-board Engine Cutoff.		19

SATURN INTERFACE CONTROL DOCUMENT

CHANGE/REVISION RECORD

CHANGE/ REVISION	DATE	DESCRIPTION	SHEET	
			REVISION	ADDED
		Revised the time for S-IC/S-II separation and succeeding program times affected by this change.	21	
		Revised the time for engine ready bypass.	25	
		Revised the closing time of the S-II LH ₂ recirculation pump discharge valve.	25	
		Extended the S-II/S-IVB separation time from S-II engine cutoff by 0.5 seconds and revised the preceding and succeeding times affected by this change.	25	
		Moved command "Q-Ball Power Off" from Time Base #2 to Time Base #3	25	
		Revised the times for closing the S-IVB chilldown pilot valves during first burn.	27	
		Added a signal to disarm the S-IVB point level sensors after S-IVB Engine cutoff.		28
		Revised the time to switch the flight control computer to S-IVB coast mode after the first burn.	28	
		Added command "S-IVB Ullage Engine #1 On".		28-34
		Added command "S-IVB Ullage Engine #2 On".		28-34
		Added command "S-IVB Ullage Engine #1 Off".		29-36
		Added command "S-IVB Ullage Engine #2 Off".		29-36

SATURN INTERFACE CONTROL DOCUMENT

CHANGE/REVISION RECORD

CHANGE/ REVISION	DATE	DESCRIPTION	SHEET	
			REVISION	ADDED
		Revised the time to switch the auxiliary hydraulic pump from flight to coast mode after the first S-IVB burn.	29	
		Revised the time to cutoff PU boil-off bias.	28	
		Revised the times for opening & closing the continuous vent valves.	29	
		Revised the time for shutoff of the S-IVB ullage engines before orbital coast.	29	
		Added commands to boost close the propellant tank vent valves after orbital coast.		34
		Revised the times for starting the chilldown pumps prior to S-IVB restart.	34-35	
		Added "SS/FM Transmitter On".		35
		Added "SS/FM Group On".		35
		Added "SS/FM Transmitter Off".		38
		Added "SS/FM Group Off".		38
		Revised the time to repressurize the LOX tank.	35	
		Revised the time for shutoff of the S-IVB ullage engine after fuel lead initiation.	36	
		Revised the time for enabling LOX tank pressurization.	36	

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SATURN INTERFACE CONTROL DOCUMENT

CHANGE/REVISION RECORD

CHANGE/ REVISION	DATE	DESCRIPTION	SHEET	
			REVISION	ADDED
		Revised the time for arming the propellant level sensors for second burn cutoff.	37	
		Revised the time for deactivating the PU system after second burn.	38	
		Revised the times for shutoff of the auxiliary hydraulic system after second burn cutoff.	38	
		Added the program times for the LH ₂ and LOX tank venting sequence after second burn cutoff.		38,39
		Deleted the following commands:		
		PU Inverter & DC Power Off	18	
		PU Inverter & DC Power On	20	
		Flight Transmitter Group On	26	
		Flight Transmitter Group Off	20, 26	
		Flight SCO Group On	26	
		Flight SCO Group Off	20, 26	
		Orbit Transmitter Group On	26	
		Orbit Transmitter Group Off	20, 26	
		Added the command "Flight Control Computer S-IVB Burn Mode On "B".		25,36
		Added the command "Flight Control Computer S-IVB Burn Mode Off "B".		28,38
		Revised record and timer initiation of S-II data recorders.	18, 22, 24, 25	
		Revised the record and playback time of IU tape recorders	19, 22, 24, 26, 30	
		Revised record and playback time of S-IVB tape recorders.	19, 22, 24, 26	
		Revised Flight Control Computer Switch Point sequencing time.	23, 37, 44	

SATURN INTERFACE CONTROL DOCUMENT

CHANGE/REVISION RECORD

CHANGE/ REVISION	DATE	DESCRIPTION	SHEET	
			REVISION	ADDED
		Deleted Flight Control Computer Switch Point #2.	9	
		Added Alternate Time Base #4a (T_{4a}) Sequence of Events.		41-44
		Revised the time for "S-IVB Ullage Thrust Present Indication On".	28, 34	
		Revised the time for "S-IVB Ullage Thrust Present Indication Off".	29, 36	
		Added the command "Fuel Injection Temperature OK Bypass Reset".		26, 37 43
		Revised the time for initiating the command "Water Coolant Valve Open".	22	
		Added command "Engine Pump Purge Control Valve Enable On".		27
		Added explanation for S-IVB engine pump purge control valve enable on at $T_5 - 7.0$ seconds.		27
		Revised various other less critical events on either the Nominal Flight Time or computer time base or both as a result of P&VE requirements (P&VE Drawing No. 10M30632, Rev. A).	1-45	
		Deleted "Rate Gyro Off" command.	14	
		Deleted "AZUSA Transponder Power Off" command.	19	
		Revised the time for "Launch Vehicle Engines EDS Cutoff Enable" from $T_1 + 60$ to $T_1 + 30$ seconds.	18	

SATURN INTERFACE CONTROL DOCUMENT

CHANGE/REVISION RECORD

CHANGE/ REVISION	DATE	DESCRIPTION	SHEET	
			REVISION	ADDED
Revision B	9/20/ 67	Incorporated IRN's #4 through 10	1-47	
Revision C	1/18/ 68	Incorporated IRN's #11 through 17	19, 21, 25, 35, 36, 37, & 42	

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G. TIME BASE #6 (T_6)	3
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GEORGE C. MARSHALL SPACE FLIGHT CENTER

DEFINITION OF SATURN SA-502
FLIGHT SEQUENCE PROGRAM

I. INTRODUCTION

The purpose of this document is to define the flight sequence events, time bases, stage switch selector channel assignments, LVDA Discrete Outputs, Inputs and Interrupts for the Saturn SA-502 vehicle. Special requirements and restrictions defined in this document will be imposed on the Marshall Space Flight Center and its contractors, as applicable, to insure the proper functioning of the equipment in the various stages for required vehicle timing and sequencing to occur as outlined in this Interface Control Document (ICD).

II. DEFINITION OF TIME BASES FOR THE TIME SEQUENCING OF SA-502.

A. General

Seven (7) primary time bases are used in this SA-502 Vehicle Flight Sequence Program in order to achieve an optimum vehicle mission with suitable sequential operation and timing of flight vehicle events. One (1) alternate time base and its sequence of events are programmed for use in early staging of the S-IVB stage.

Safeguards are used where necessary to prevent premature initiation of time bases.

Proper establishment of time bases provides a safe and reliable vehicle on the pad and throughout the flight. Each time base will be established by the normal method when the required criteria, as outlined in this ICD, has been received by the Launch Vehicle Digital Computer (LVDC).

If a time base is not established, subsequent time bases cannot be started and the vehicle mission cannot be completed. Therefore, to further increase mission reliability in the absence of the normal time base signals, backup methods are used for establishing time bases.

Both the normal and backup methods for starting each time base are explained in the following paragraphs.

B. Time Base #1 (T_1)

Time Base #1 (T_1) is initiated by a liftoff signal provided by the deactuation of the liftoff relay in the IU at the umbilical disconnect. However, as a safety measure, the Launch Vehicle Digital Computer (LVDC) will not recognize the liftoff signal and start T_1 prior to receiving Guidance Reference Release plus 16.0 seconds (Liftoff -1.0 second).

A backup method for starting T_1 is provided should the LVDC fail to receive or recognize the liftoff signal. If T_1 is not initiated within 17.5 seconds after Guidance Reference Release, the LVDC will monitor the vertical accelerometer. If a significant positive acceleration (in excess of 1 g.) exists, the LVDC assumes liftoff has occurred and begins T_1 . A time adjustment is made by the computer.

No "Negative Backup" (i.e., provisions for the LVDC to return to prelaunch conditions) is provided because the Saturn V vehicle could safely complete T_1 on the pad without catastrophic results, in the event T_1 began by error.

C. Time Base #2 (T_2)

Time Base #2 (T_2) is initiated at S-IC inboard engine cutoff by either of two redundant inboard engine out signals. However, the LVDC must arm inboard engine cutoff and sufficient downrange velocity must exist before the LVDC will start T_2 .

Use of the downrange velocity reading provides a safeguard against starting T_2 on the pad should T_1 be started without liftoff. Furthermore, if T_2 is not established, no subsequent time bases can be started. This insures a safe vehicle requiring at least one additional failure to render the vehicle unsafe on the pad.

D. Time Base #3 (T_3)

Time Base #3 (T_3) is initiated at S-IC outboard engines cutoff by either of two redundant outboard engines cutoff signals. However, the LVDC must arm outboard engines propellant depletion cutoff prior to starting T_3 .

E. Time Base #4 (T_4)

After arming the S-II engines LOX depletion cutoff sensors, the LVDC will initiate Time Base #4 (T_4) upon receiving either of two redundant signals, S-II Engines Cutoff or S-II Engines Out. The S-II engines cutoff signal from the S-II depletion cutoff circuitry is the primary signal for starting T_4 . The S-II engines out signal from the thrust OK circuitry is a backup.

A redundant S-II engines cutoff command is issued at the start of T_4 ($T_4 + 0.0$), as a safeguard against having started T_4 with the thrust of the S-II engines present.

F. Time Base #5 (T_5)

After a predetermined time, sufficient to allow the S-IVB engine to establish thrust OK, the LVDC will start T_5 after receiving any two of four functions monitored by the LVDC. The functions are (1) S-IVB Engine Out "A" (2) S-IVB Engine Out "B" (3) S-IVB Velocity Cutoff which is issued by the LVDC (4) Loss of thrust determined by the LVDC using accelerometer readings.

A redundant S-IVB engine cutoff command is issued at the start of T_5 ($T_5 + 0.0$) as a safeguard against having started T_5 with the thrust of the S-IVB engine present.

G. Time Base #6 (T_6)

Time Base #6 will be initiated by LVDC after solving the restart equation. However, the starting of T_6 will be inhibited until a predetermined time on Time Base #5.

H. Time Base #7 (T_7)

After a predetermined time, sufficient to allow the S-IVB engine to establish thrust OK, the LVDC will start T_7 after receiving any two of four functions monitored by the LVDC. The functions are (1) S-IVB Engine Out "A" (2) S-IVB Engine Out "B" (3) S-IVB Velocity Cutoff which is issued by the LVDC (4) Loss of thrust determined by the LVDC using accelerometer readings.

A redundant S-IVB engine cutoff command is issued at the start of T_7 ($T_7 + 0.0$) as a safeguard against having started T_7 with the thrust of the S-IVB engine present.

I. Additional SA-502 Sequence Events

(1) The C-Band transponders on SA-502 will be switched by the LVDC through the IU switch selector. The LVDC will be programmed to switch from one to the other or to both according to the vehicle orientation and position. The times for switching will be variable. Commands for switching the C-Band transponders will not interfere with other programmed events of the SA-502 flight sequence program.

(2) After liftoff plus 180 seconds the water coolant valve will be switched open or closed by the LVDC through the IU switch selector.

The LVDC will be programmed to open the collant valve when either of two thermal switches mounted in the water/methanol system close and to close the valve when both of the switches are open. This will not interfere with other events in the flight sequence.

J. Alternate Time Base #4a (T_{4a})

This alternate time base and its sequence of events will be programmed for use in early staging of the S-IVB stage. Alternate Time Base #4a will be initiated by RF Ground Command. However, the starting of time Base #4a will be inhibited until $T_3 + 1.3$ seconds.

If T_{4a} is used, the LVDC will return to Primary Time Base #5 at S-IVB engine cutoff.

III. LVDA DISCRETE OUTPUTS, INPUTS AND INTERRUPTS

The following tables list the LVDA Discrete Outputs, Discrete Inputs, and Interrupts used on this vehicle to accomplish the flight sequencing program as defined in this Interface Control Document.

A. LVDA DISCRETE OUTPUTS

<u>LVDA Connector & Pin Number</u>	<u>Function</u>
J17h	Reset Command Decoder
J13J	Reset RCA 110A
J13e	RCA 110A Interrupt
J4AA	Spare (Wired to Control Distributor)
J2EE	Guidance Failure
J2u	Spare (Wired to Control Distributor)
J2c	Spare (Wired to Control Distributor)
J2G	Spare (Wired to Control Distributor)
J4m	Spare (Wired to Control Distributor)

A. LVDA DISCRETE OUTPUTS (Continued)

<u>LVDA Connector & Pin Number</u>	<u>Function</u>
J4a	Spare (Wired to Control Distributor)
J4d	Spare (Wired to Control Distributor)
J4e	Spare (Wired to Control Distributor)
J4f	LVDA/LVDC Firing Enable
J4S	LVDA/LVDC Firing Commit Inhibit
J4C	Switch Selector Address First Digit
J4B	Switch Selector Address Second Digit
J4A	Switch Selector Address Third Digit
J4D	Switch Selector Address Fourth Digit
J4Y	Switch Selector Address Fifth Digit
J4X	Switch Selector Address Sixth Digit
J4W	Switch Selector Address Seventh Digit
J4V	Switch Selector Address Eighth Digit
J4p	Switch Selector Read
J4n	Switch Selector Read
J4U	Switch Selector Register Reset
J4T	Switch Selector Register Reset
J4r	S-IC Switch Selector Enable
J4q	S-IC Switch Selector Enable
J4Z	S-II Switch Selector Enable
J4E	S-II Switch Selector Enable

A. LVDA DISCRETE OUTPUTS (Continued)

<u>LVDA Connector & Pin Number</u>	<u>Function</u>
J4J	S-IVB Switch Selector Enable
J4F	S-IVB Switch Selector Enable
J4CC	IU Switch Selector Enable
J4BB	IU Switch Selector Enable
J4K	Spare (Switch Selector Enable, SS-12D)
J4s	Spare (Switch Selector Enable, SS-12)

B. LVDA DISCRETE INPUTS

<u>LVDA Connector & Pin Number</u>	<u>Function</u>
J13h	RCA 110A Sync
J17X	Command Decoder OM/D "A"
J17Y	Command Decoder OM/D "B"
J2BB	Spare (Wired to S-IVB/IU Interface)
J2CC	Spare (Wired to S-IVB/IU Interface)
J2e	S-IVB Engine Out "A"
J2a	Spare (Wired to Control Distributor)
J8i	Spare (Wired to ESE)
J8N	Spare (Wired to ESE)
J2F	Spare
J2t	S-II/S-IVB Separation
J2n	S-IC Inboard Engine Out "B"

B. LVDA DISCRETE INPUTS (Continued)

<u>LVDA Connector & Pin Number</u>	<u>Function</u>
J2p	S-IC/S-II Separation
J2q	S-II Inboard Engine Out
J2r	S-IC Outboard Engine Out
J2Z	S-II Aft Interstage Separation
J2E	Prepare for Guidance Reference Release
J2U	Spare
J2X	S-IC Outboard Engines Cutoff "B"
J2V	S-II Engines Out
J2W	Spare
J4N	S-II Outboard Engine Out
J4M	Spare (Wired to Control Distributor)
J4L	Spare (Wired to Control Distributor)
J2s	Liftoff
J4b	Switch Selector Address Verification First Digit
J4t	Switch Selector Address Verification Second Digit
J4DD	Switch Selector Address Verification Third Digit
J4EE	Switch Selector Address Verification Fourth Digit
J4u	Switch Selector Address Verification Fifth Digit

B. LVDA DISCRETE INPUTS (Continued)

<u>LVDA Connector & Pin Number</u>	<u>Function</u>
J4c	Switch Selector Address Verification Sixth Digit
J4G	Switch Selector Address Verification Seventh Digit
J4H	Switch Selector Address Verification Eighth Digit
J2AA	Coolant Thermal Switch #1
J2m	Coolant Thermal Switch #2

C. LVDA INTERRUPTS

<u>LVDA Connector & Pin Number</u>	<u>Function</u>
J8BB	Command LVDA/RCA 110 Interrupt
J2B	S-IC Inboard Engine Out "A"
J8g	RCA 110A Interrupt
J2C	S-IVB Engine Out "B"
J2A	S-IC Outboard Engines Cutoff "A"
J2D	S-II Engines Cutoff
J2Y	Guidance Reference Release
J17A	Command Decoder Interrupt "A"
J17B	Command Decoder Interrupt "B"
Internal	TLC - Simultaneous Memory Error

C. LVDA INTERRUPTS (Continued)

<u>LVDA Connector & Pin Number</u>	<u>Function</u>
J18G	Data Ready From C.I.U.
Internal	Switch Selector Interrupt
Internal	Minor Loop Interrupt

IV. ABBREVIATIONS

C.I.U.	Computer Interface Unit
EDS	Emergency Detection System
ICD	Interface Control Document
IU	Instrument Unit
L.E.T.	Launch Escape Tower
LH ₂	Liquid Hydrogen
LOX	Liquid Oxygen
LVDC	Launch Vehicle Digital Computer
LV/SC	Launch Vehicle/Spacecraft
P.U.	Propellant Utilization
S/S	Single Side Band

V. LOGIC DIAGRAMS

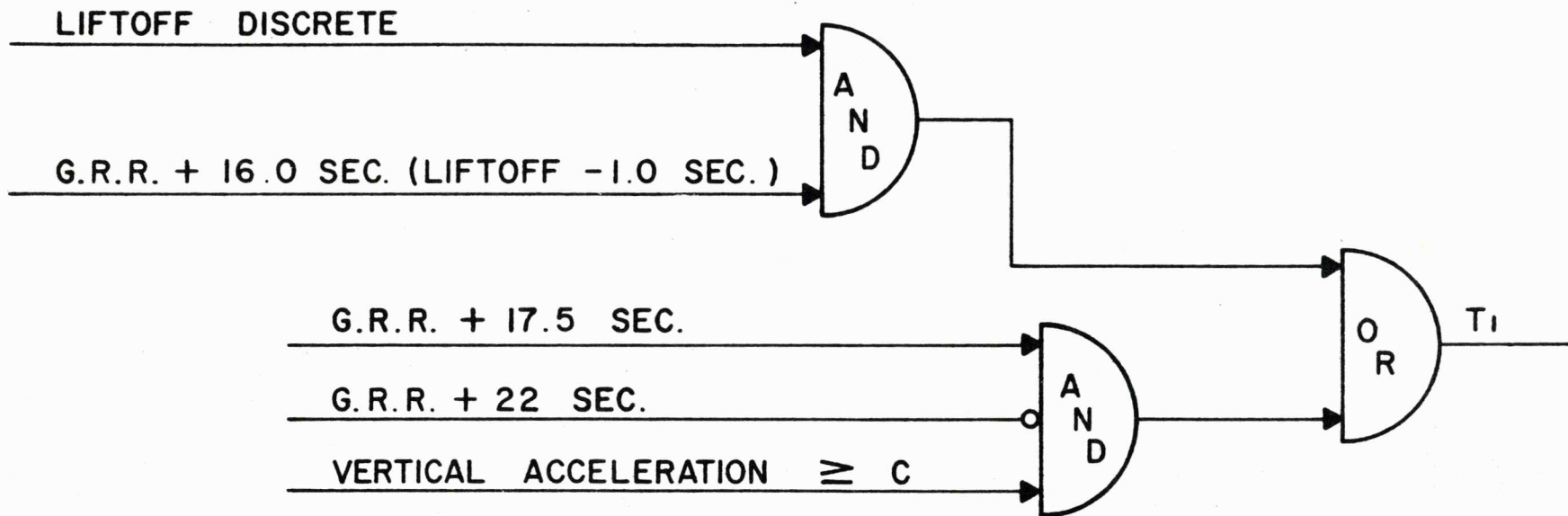
The logic diagrams, pages 10 through 17, indicate the conditions that must exist before initiation of each time base programmed for use on the AS-502 mission. Logic diagram, Page 18, indicates conditions that must exist for water valve cycling.

VI. CHANGES

As requirements change and as the need arises, changes will be approved and released against this document and revisions to incorporate these changes will follow. Questions and requests for changes by all parties concerned should be put in writing and directed to R-ASTR-EAA, Marshall Space Flight Center, Alabama, 35812. The telephone number for R-ASTR-EAA is 876-5463.

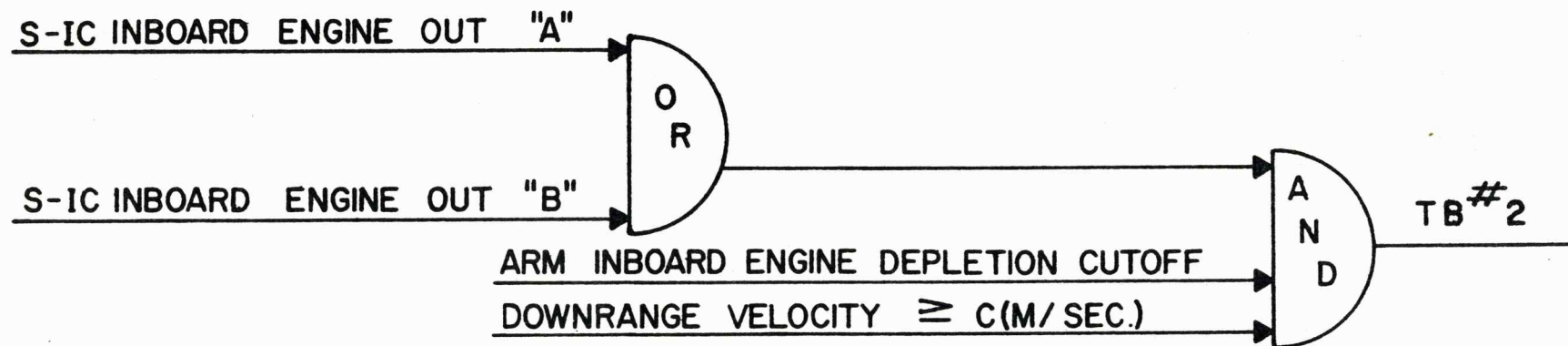
V. LOGIC DIAGRAMS

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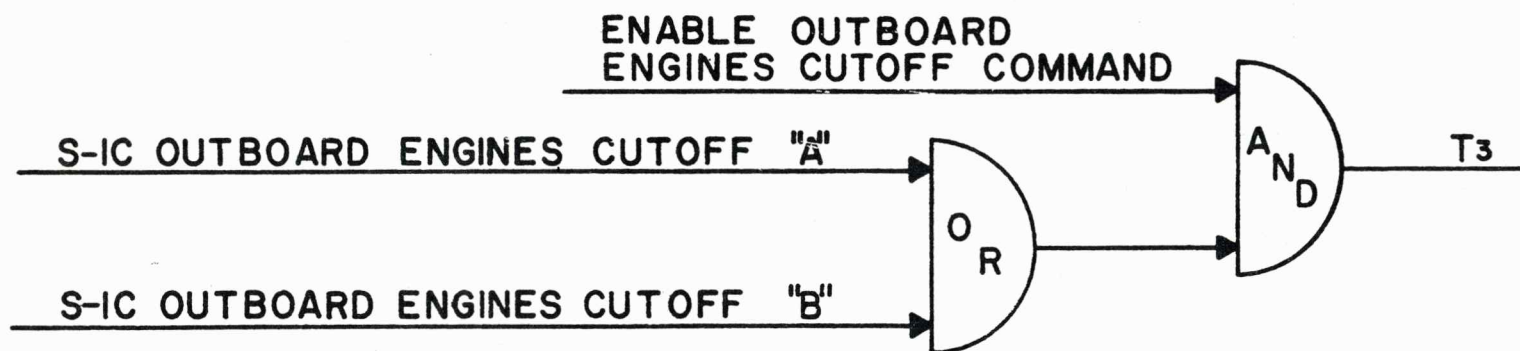
TIME BASE # 1

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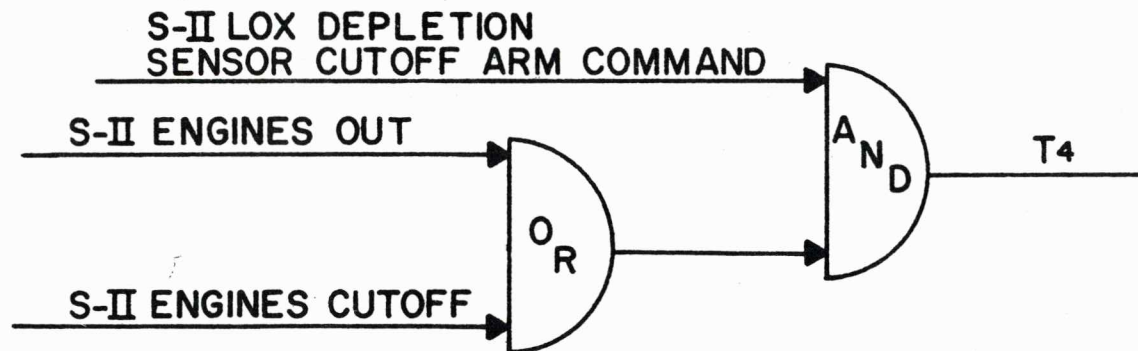
TIME BASE # 2

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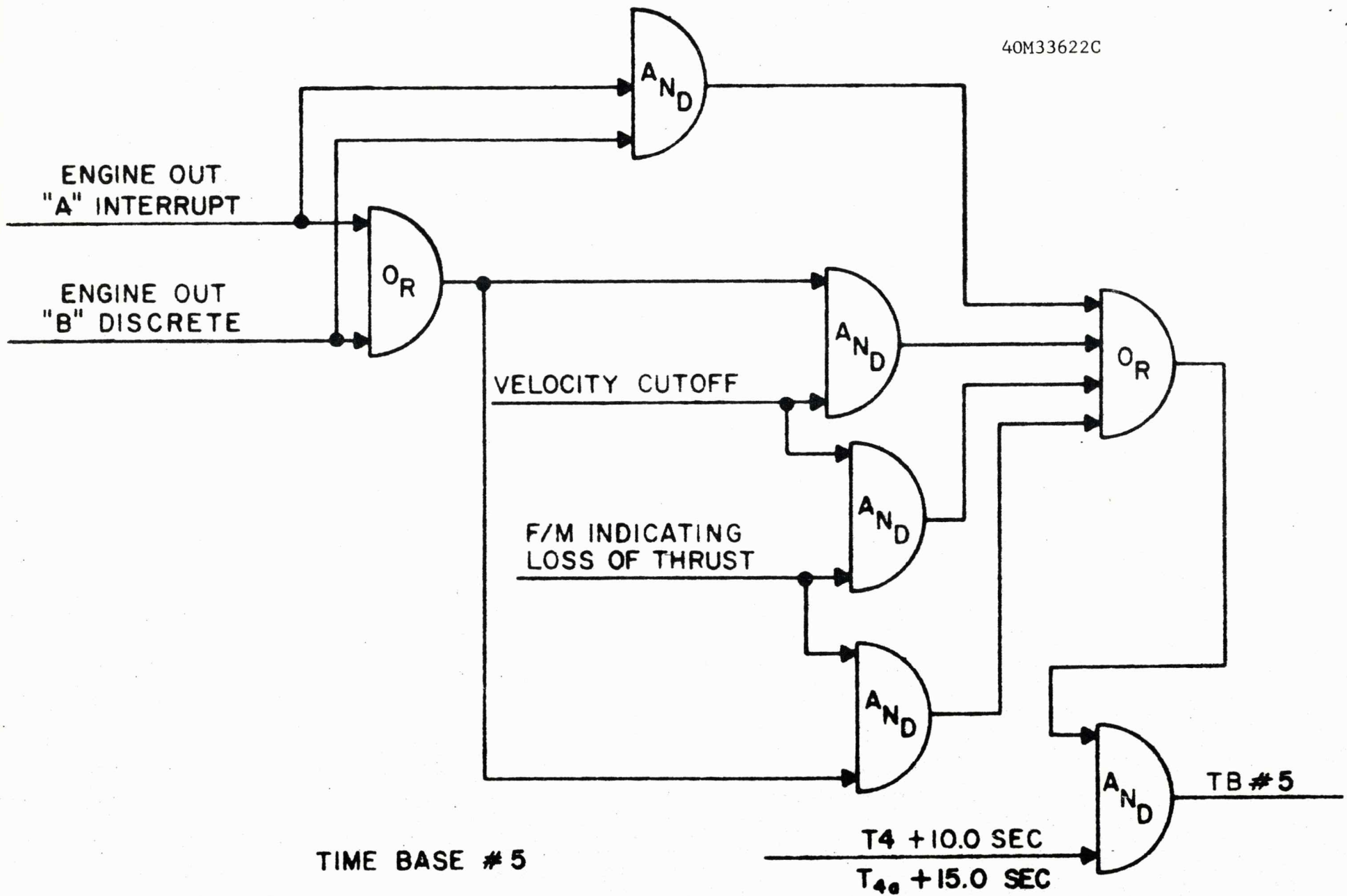
TIME BASE #3

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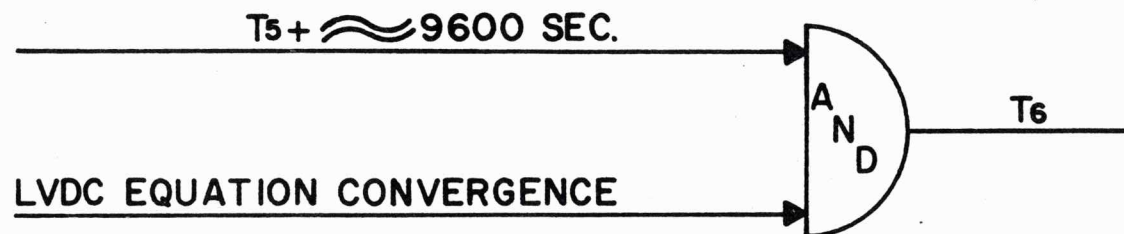


TIME BASE #4

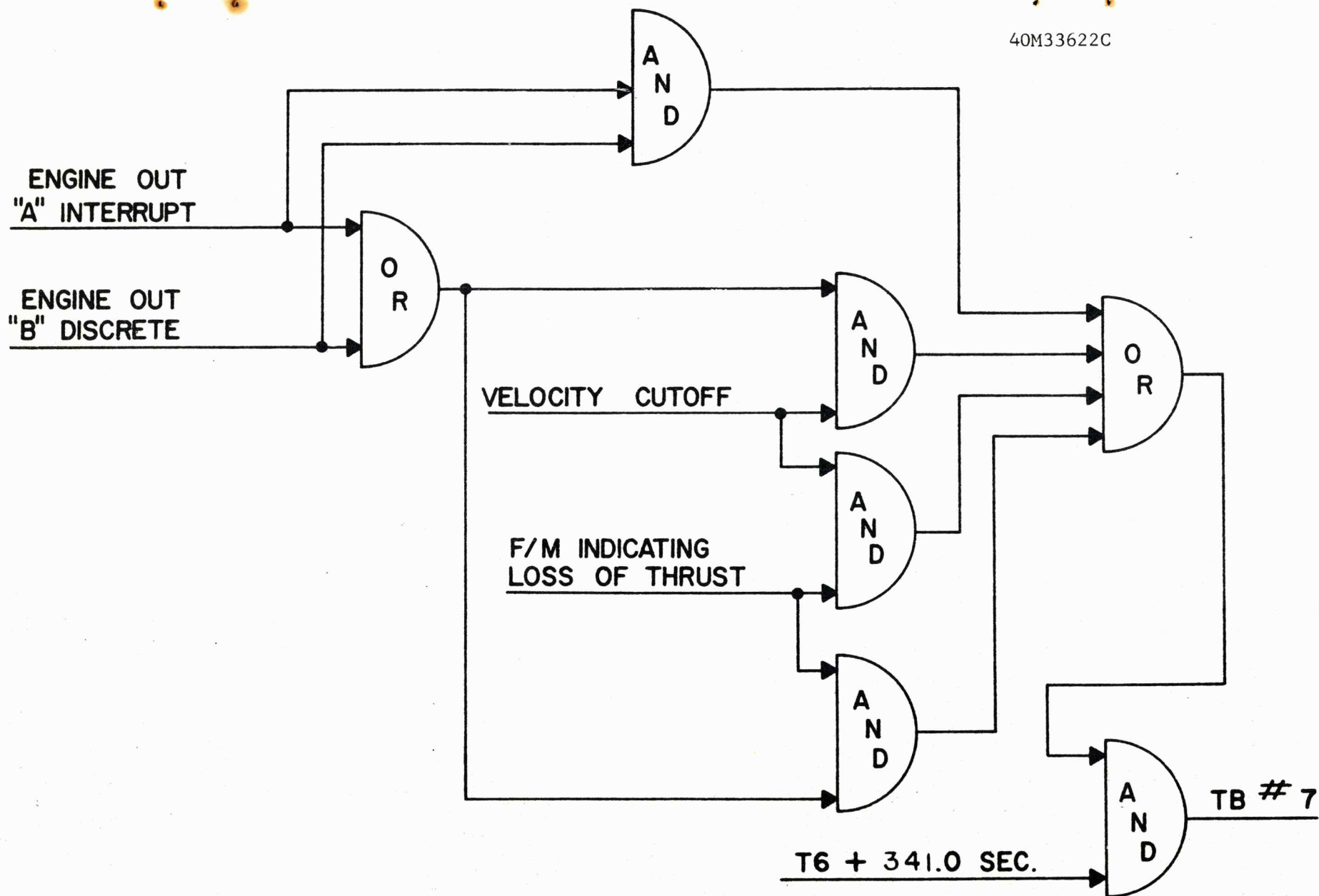
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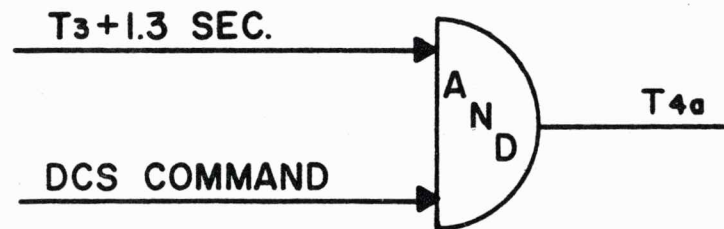


TIME BASE #6



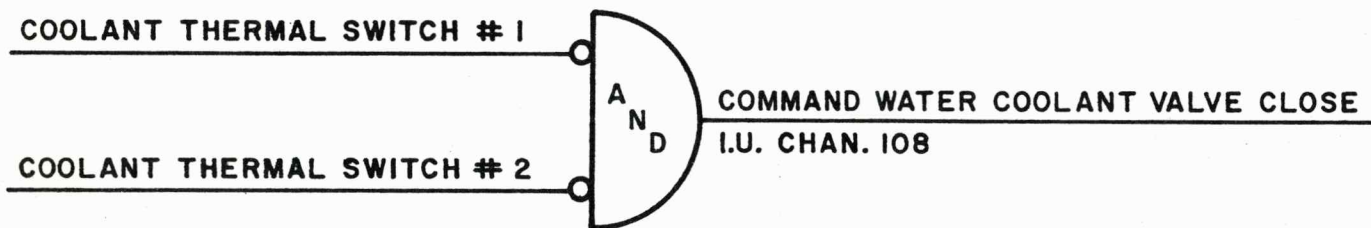
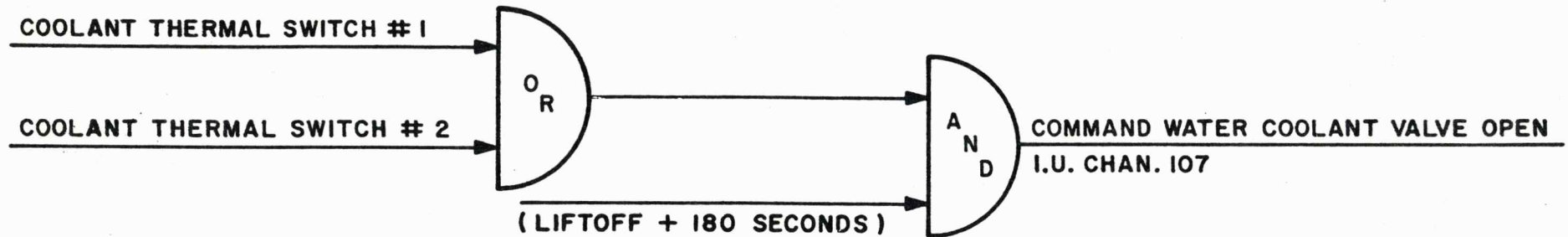
TIME BASE # 7

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TIME BASE #4a - (EARLY STAGING)

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ECS WATER COOLANT VALVE LOGIC

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VII. FLIGHT SEQUENCE PROGRAM

NOMINAL FLT. TIME HR: MIN: SEC	COMMAND	SWITCH SELECTOR			TIME FROM BASE SECONDS
		CODE	STAGE	CHAN	
00:00:00.0	<u>Lift Off - Start of Time Base #1 (T_1)</u>				$T_1 + 0.0$
00:00:05.0	Auto-Abort Enable Relays Reset	0001 0001	IU	16	$T_1 + 5.0$
00:00:05.2	Sensor Bias On	0001 0101	IU	109	$T_1 + 5.2$
00:00:14.0	Multiple Engine Cutoff Enable	0110 0010	S-IC	3	$T_1 + 14.0$
00:00:24.8	Telemeter Calibrate On	0101 1111	S-IC	2	$T_1 + 24.8$
00:00:27.0	Telemetry Calibrator In-Flight Calibrate On	0010 0010	IU	23	$T_1 + 27.0$
00:00:29.8	Telemeter Calibrate Off	0111 1111	S-IC	1	$T_1 + 29.8$
00:00:30.0	Launch Vehicle Engines EDS Cutoff Enable	0011 0001	IU	38	$T_1 + 30.0$
00:00:32.0	Telemetry Calibrator In-Flight Calibrate Off	0001 0010	IU	24	$T_1 + 32.0$
00:00:49.5	Fuel Pressurizing Valve No. 2 Open & Tape Recorder Record	0000 0010	S-IC	5	$T_1 + 49.5$
00:01:14.1	Start Data Recorders	0001 0111	S-II	71	$T_1 + 74.1$
00:01:15.0	Cooling System Electronic Assembly Power Off	0011 0100	IU	110	$T_1 + 75.0$
00:01:30.0	Telemetry Calibrator In-Flight Calibrate On	0010 0010	IU	23	$T_1 + 90.0$
00:01:35.0	Telemetry Calibrator In-Flight Calibrate Off	0001 0010	IU	24	$T_1 + 95.0$

NOMINAL FLT. TIME HR: MIN: SEC	COMMAND	SWITCH SELECTOR			TIME FROM BASE SECONDS
		CODE	STAGE	CHAN	
00:01:35.3	Fuel Pressurizing Valve No. 3 Open	0010 1101	S-IC	6	$T_1 + 95.3$
00:01:45.0	Flight Control Computer Switch Point No. 1	0111 1101	IU	26	$T_1 + 105.0$
00:01:55.0	Telemeter Calibrate On	0101 1111	S-IC	2	$T_1 + 115.0$
00:01:59.2	Regular Calibrate Relays On	0011 1010	S-IVB	64	$T_1 + 119.2$
00:02:00.0	Telemeter Calibrate Off	0111 1111	S-IC	1	$T_1 + 120.0$
00:02:00.2	Flight Control Computer Switch Point No. 2	0100 0001	IU	21	$T_1 + 120.2$
00:02:04.2	Regular Calibrate Relays Off	0010 1010	S-IVB	65	$T_1 + 124.2$
00:02:09.7	Start First PAM-FM/FM Calibration	0000 0011	S-II	30	$T_1 + 129.7$
00:02:13.5	Fuel Pressurizing Valve No. 4 Open	0001 1101	S-IC	7	$T_1 + 133.5$
00:02:14.5	Fast Record On	0100 1100	S-IVB	105	$T_1 + 134.5$
00:02:14.7	Stop First PAM-FM/FM Calibration	0001 0011	S-II	9	$T_1 + 134.7$
00:02:14.9	Tape Recorder Record On	0000 1111	IU	39	$T_1 + 134.9$
00:02:15.1	LOX Tank Strobe Lights Off	0110 0001	S-IC	4	$T_1 + 135.1$
00:02:15.3	S-IC Two Engine Out Auto-Abort Inhibit Enable	0000 1110	IU	51	$T_1 + 135.3$
00:02:15.5	S-IC Two Engine Out Auto-Abort Inhibit	0001 1110	IU	35	$T_1 + 135.5$

NOMINAL FLT. TIME HR: MIN: SEC	COMMAND	SWITCH SELECTOR			TIME FROM BASE SECONDS
		CODE	STAGE	CHAN	
00:02:23.1	Inboard Engine Cutoff-Start Time Base #2 (T_2)				$T_2 + 0.0$
00:02:23.2	S-II Ordnance Arm	0111 0011	S-II	11	$T_2 + 0.1$
00:02:23.4	Separation and Retro EBW Firing Units Arm	0110 0011	S-IC	10	$T_2 + 0.3$
00:02:23.6	Separation Camera On	0100 1101	S-IC	12	$T_2 + 0.5$
00:02:23.7	Camera Lights On	0011 0111	S-II	67	$T_2 + 0.6$
00:02:23.9	Telemetry Measurement Switch Over	0111 0010	S-IC	13	$T_2 + 0.8$
00:02:24.1	Outboard Engines Cutoff Enable	0001 0011	S-IC	9	$T_2 + 1.0$

NOMINAL FLT. TIME HR: MIN: SEC	COMMAND	SWITCH SELECTOR			TIME FROM BASE SECONDS
		CODE	STAGE	CHAN	
00:02:28.1	Outboard Engines Cutoff - Start of Time Base #3 (T_3)				$T_3 + 0.0$
00:02:28.2	Camera Motor On	0110 0111	S-II	85	$T_3 + 0.1$
00:02:28.4	S-II LH_2 Recirculation Pumps Off	0010 1100	S-II	48	$T_3 + 0.3$
00:02:28.6	S-II Ullage Trigger	0001 0010	S-II	24	$T_3 + 0.5$
00:02:28.8	S-IC/S-II Separation	0110 1111	S-IC	15	$T_3 + 0.7$
00:02:28.9	Camera Event Mark	0010 1001	S-II	69	$T_3 + 0.8$
00:02:29.0	Switch Engine Control to S-II; S-II Engine Out Indication "B"	0001 1100	IU	33	$T_3 + 0.9$
	Enable; S-II Aft Interstage Separation Indication "B" Enable				
00:02:29.1	S-II Engines Cutoff Reset	0010 0011	S-II	31	$T_3 + 1.0$
00:02:29.2	Engines Ready Bypass	0110 1110	S-II	20	$T_3 + 1.1$
00:02:29.3	Prevalves Lockout Reset	0101 0010	S-II	19	$T_3 + 1.2$
00:02:29.5	S-II Engine Start	0001 1100	S-II	33	$T_3 + 1.4$
00:02:29.6	Camera Event Mark	0010 1001	S-II	69	$T_3 + 1.5$
00:02:29.8	S-II Engine Out Indication "A" Enable & S-II Aft Interstage	0010 1100	IU	48	$T_3 + 1.7$
	Separation Indication "A" Enable				

NOMINAL FLT. TIME HR: MIN: SEC	COMMAND	SWITCH SELECTOR			TIME FROM BASE SECONDS
		CODE	STAGE	CHAN	
00:02:30.0	Engines Ready Bypass Reset	0000 1100	S-II	49	$T_3 + 1.9$
00:02:30.5	Q-Ball Power Off	0111 1111	IU	1	$T_3 + 2.4$
00:02:31.1	S-II Hydraulic Accumulators Unlock	0100 1101	S-II	12	$T_3 + 3.0$
00:02:34.5	Chiltdown Valves Close	0101 1100	S-II	88	$T_3 + 6.4$
00:02:34.8	S-II Start Phase Limiter Cutoff Arm	0011 1101	S-II	25	$T_3 + 6.7$
00:02:35.0	Activate P.U. System	0100 0011	S-II	32	$T_3 + 6.9$
00:02:35.8	S-II Start Phase Limiter Cutoff Arm Reset	0010 1101	S-II	6	$T_3 + 7.7$
00:02:39.5	Stop Data Recorders	0111 0111	S-II	104	$T_3 + 11.4$
00:02:39.7	Fast Record Off	0111 0101	S-IVB	106	$T_3 + 11.6$
00:02:39.9	Tape Recorder Record Off	0001 1111	IU	17	$T_3 + 11.8$
00:02:58.8	S-II Aft Interstage Separation On	0010 0010	S-II	23	$T_3 + 30.7$
00:02:58.9	Camera Event Mark	0010 1001	S-II	69	$T_3 + 30.8$
00:02:59.9	Camera Event Mark	0010 1001	S-II	69	$T_3 + 31.8$
00:03:04.5	Launch Escape Tower Jettison "A" On	0010 1110	IU	52	$T_3 + 36.4$
00:03:04.7	Launch Escape Tower Jettison "B" On	0011 1110	IU	36	$T_3 + 36.6$

NOMINAL FLT. TIME HR. MIN. SEC	COMMAND	SWITCH SELECTOR			TIME FROM BASE SECONDS
		CODE	STAGE	CHAN	
00:03:06.1	Camera Eject #1	0000 1001	S-II	87	T ₃ + 38.0
00:03:06.7	Camera Eject #2	0101 0111	S-II	86	T ₃ + 38.6
00:03:07.2	Camera Eject #3	0001 1001	S-II	68	T ₃ + 39.1
00:03:29.5	Flight Control Computer Switch Point No. 3	0101 0001	IU	22	T ₃ + 61.4
00:05:30.0	Start Second PAM-FM/FM Calibration	0000 0011	S-II	30	T ₃ + 181.9
00:05:35.0	Stop Second PAM-FM/FM Calibration	0001 0011	S-II	9	T ₃ + 186.9
00:05:39.5	Flight Control Computer Switch Point No. 4	0110 0001	IU	4	T ₃ + 191.4
00:05:50.0	Telemetry Calibrator In-Flight Calibrate On	0010 0010	IU	23	T ₃ + 201.9
00:05:55.0	Telemetry Calibrator In-Flight Calibrate Off	0001 0010	IU	24	T ₃ + 206.9
00:06:00.8	Measurement Control Switch #2 Activate	0010 0111	S-II	90	T ₃ + 212.7
00:07:00.7	Start Third PAM-FM/FM Calibration	0000 0011	S-II	30	T ₃ + 272.6
00:07:05.7	Stop Third PAM-FM/FM Calibration	0001 0011	S-II	9	T ₃ + 277.6
00:07:48.1	S-II LH ₂ Step Pressurization	0001 1101	S-II	7	T ₃ + 320.0
00:07:57.0	Regular Calibrate Relays On	0011 1010	S-IVB	64	T ₃ + 328.9
00:07:57.2	Telemetry Calibrator In-Flight Calibrate On	0010 0010	IU	23	T ₃ + 329.1

NOMINAL FLT. TIME HR: MIN: SEC	COMMAND	SWITCH SELECTOR			TIME FROM BASE SECONDS
		CODE	STAGE	CHAN	
00:08:02.0	Regular Calibrate Relays Off	0010 1010	S-IVB	65	$T_3 + 333.9$
00:08:02.2	Telemetry Calibrator In-Flight Calibrate Off	0001 0010	IU	24	$T_3 + 334.1$
00:08:02.6	Charge Ullage Ignition On	0111 0100	S-IVB	54	$T_3 + 334.5$
00:08:02.8	S-II/S-IVB Ordnance Arm	0011 1111	S-II	8	$T_3 + 334.7$
00:08:03.0	Tape Recorder Record On	0000 1111	IU	39	$T_3 + 334.9$
00:08:03.2	Fast Record On	0100 1100	S-IVB	105	$T_3 + 335.1$
00:08:03.4	Start Data Recorders	0001 0111	S-II	71	$T_3 + 335.3$
00:08:03.6	S-II LOX Depletion Sensors Cutoff Arm	0110 0010	S-II	3	$T_3 + 335.5$
00:08:03.8	S-II LH ₂ Depletion Sensors Cutoff Arm	0101 1110	S-II	42	$T_3 + 335.7$

NOMINAL FLT. TIME HR: MIN: SEC	COMMAND	SWITCH SELECTOR			TIME FROM BASE SECONDS
		CODE	STAGE	CHAN	
00:08:38.8	Cutoff S-II J-2 Engines - Start of Time Base #4 (T_4)	0011 0011	S-II	18	$T_4 + 0.0$
00:08:38.9	Start Recorder Timers	0100 1001	S-II	66	$T_4 + 0.1$
00:08:39.0	Prevalves Close Off	0110 1001	S-IVB	83	$T_4 + 0.2$
00:08:39.1	S-IVB Engine Cutoff Off	0111 0010	S-IVB	13	$T_4 + 0.3$
00:08:39.3	Engine Ready Bypass	0110 0011	S-IVB	10	$T_4 + 0.5$
00:08:39.4	LOX Chillover Pump Off	0010 0010	S-IVB	23	$T_4 + 0.6$
00:08:39.5	Fire Ullage Ignition On	0101 0100	S-IVB	56	$T_4 + 0.7$
00:08:39.6	S-II/S-IVB Separation	0000 0010	S-II	5	$T_4 + 0.8$
00:08:39.7	S-IVB Engine Start Interlock Bypass On	0000 0100	S-IVB	74	$T_4 + 0.9$
00:08:39.8	S-IVB Engine Start On	0001 0011	S-IVB	9	$T_4 + 1.0$
00:08:39.9	Flight Control Computer S-IVB Burn Mode On "A"	0010 0011	IU	31	$T_4 + 1.1$
00:08:40.0	Flight Control Computer S-IVB Burn Mode On "B"	0000 0100	IU	74	$T_4 + 1.2$
00:08:40.4	S-IVB Engine Out Indication "A" Enable	0001 0011	IU	9	$T_4 + 1.6$
00:08:40.6	S-IVB Engine Out Indication "B" Enable	0111 0011	IU	11	$T_4 + 1.8$

NOMINAL FLT. TIME HR. MIN. SEC	COMMAND	SWITCH SELECTOR			TIME FROM BASE SECONDS
		CODE	STAGE	CHAN	
00:08:41.0	Fuel Chillover Pump Off	0110 1011	S-IVB	59	T ₄ + 2.2
00:08:42.6	LOX Tank Flight Pressure System On	0111 1001	S-IVB	103	T ₄ + 3.8
00:08:42.8	Fuel Injection Temperature OK Bypass	0111 0011	S-IVB	11	T ₄ + 4.0
00:08:43.0	S-IVB Engine Start Off	0101 1101	S-IVB	27	T ₄ + 4.2
00:08:44.6	First Burn Relay On	0001 1001	S-IVB	68	T ₄ + 5.8
00:08:46.6	Emergency Playback Enable On	0110 0101	S-IVB	107	T ₄ + 7.8
00:08:46.8	Fast Record Off	0111 0101	S-IVB	106	T ₄ + 8.0
00:08:47.8	P.U. Activate On	0000 0010	S-IVB	5	T ₄ + 9.0
00:08:48.6	Charge Ullage Jettison On	0110 0100	S-IVB	55	T ₄ + 9.8
00:08:51.6	Fire Ullage Jettison On	0001 1010	S-IVB	57	T ₄ + 12.8
00:08:52.8	Fuel Injection Temperature OK Bypass Reset	0001 0001	S-IVB	16	T ₄ + 14.0
00:08:54.4	Ullage Charging Reset	0101 1100	S-IVB	88	T ₄ + 15.6
00:08:54.6	Ullage Firing Reset	0010 1011	S-IVB	73	T ₄ + 15.8
00:08:57.7	Tape Recorder Record Off	0001 1111	IU	17	T ₄ + 18.9
00:09:00.1	Emergency Playback Enable Off	0100 0101	S-IVB	108	T ₄ + 21.3

NOMINAL FLT. TIME HR: MIN: SEC	COMMAND	SWITCH SELECTOR			TIME FROM BASE SECONDS
		CODE	STAGE	CHAN	
00:09:01.2	Telemetry Calibrator In-Flight Calibrate On	0010 0010	IU	23	$T_4 + 22.4$
00:09:06.2	Telemetry Calibrator In-Flight Calibrate Off	0001 0010	IU	24	$T_4 + 27.4$
00:09:10.6	Regular Calibrate Relays On	0011 1010	S-IVB	64	$T_4 + 31.8$
00:09:15.6	Regular Calibrate Relays Off	0010 1010	S-IVB	65	$T_4 + 36.8$
00:10:39.5	Engine Pump Purge Control Valve Enable On *	0001 0010	S-IVB	24	$T_5 - 7.0$
	* During the S-IVB first burn the LVDC is programmed to				
	initiate an S-IVB engine purge by issuing the command				
	"Engine Pump Purge Control Valve Enable On" through the				
	switch selector 7.0 seconds <u>+1.0</u> second prior to velocity				
	cutoff of the S-IVB engine. The purpose of this purge is				
	to remove the moisture in the seal cavities.				

NOMINAL FLT. TIME HR. MIN. SEC	COMMAND	SWITCH SELECTOR			TIME FROM BASE SECONDS
		CODE	STAGE	CHAN	
00:10:46.5	Cutoff S-IVB Engine - Start of Time Base #5 (T_5)	0100 1101	S-IVB	12	$T_5 + 0.0$
00:10:46.6	Point Level Sensor Disarming	0100 0100	S-IVB	98	$T_5 + 0.1$
00:10:46.8	S-IVB Ullage Engine #1 On	0101 1110	S-IVB	42	$T_5 + 0.3$
00:10:46.9	S-IVB Ullage Engine #2 On	0011 0110	S-IVB	101	$T_5 + 0.4$
00:10:47.1	S-IVB Ullage Thrust Present Indication On	0111 1110	IU	43	$T_5 + 0.6$
00:10:47.2	First Burn Relay Off	0010 1001	S-IVB	69	$T_5 + 0.7$
00:10:47.4	P.U. Activate Off	0010 1101	S-IVB	6	$T_5 + 0.9$
00:10:47.6	LOX Tank Flight Pressure System Off	0111 0111	S-IVB	104	$T_5 + 1.1$
00:10:47.8	Coast Period On	0110 1010	S-IVB	79	$T_5 + 1.3$
00:10:48.0	Engine Pump Purge Control Valve Enable On	0001 0010	S-IVB	24	$T_5 + 1.5$
00:10:48.2	P.U. Fuel Boiloff Bias Cutoff On	0001 1110	S-IVB	35	$T_5 + 1.7$
00:10:50.0	Flight Control Computer S-IVB Burn Mode Off "A"	0100 1101	IU	12	$T_5 + 3.5$
00:10:50.2	Flight Control Computer S-IVB Burn Mode Off "B"	0001 0100	IU	75	$T_5 + 3.7$
00:10:50.4	Aux. Hydraulic Pump Coast Mode On	0000 0011	S-IVB	30	$T_5 + 3.9$

NOMINAL FLT. TIME HR: MIN: SEC	COMMAND	SWITCH SELECTOR			TIME FROM BASE SECONDS
		CODE	STAGE	CHAN	
00:10:50.6	Aux. Hydraulic Pump Flight Mode Off	0011 1100	S-IVB	29	T ₅ + 4.1
00:10:56.5	S-IVB Engine Out Indication "A" Enable Reset	0011 0011	IU	18	T ₅ + 10.0
00:10:56.7	S-IVB Engine Out Indication "B" Enable Reset	0010 0001	IU	53	T ₅ + 10.2
00:10:58.7	Telemetry Calibrator In-Flight Calibrate On	0010 0010	IU	23	T ₅ + 12.2
00:10:58.9	Regular Calibrate Relays On	0011 1010	S-IVB	64	T ₅ + 12.4
00:11:03.7	Telemetry Calibrator In-Flight Calibrate Off	0001 0010	IU	24	T ₅ + 17.2
00:11:03.9	Regular Calibrate Relays Off	0010 1010	S-IVB	65	T ₅ + 17.4
00:11:08.5	SS/FM Transmitter Off	0010 0001	S-IVB	53	T ₅ + 22.0
00:11:08.7	SS/FM Group Off	0100 1110	S-IVB	41	T ₅ + 22.2
00:11:45.5	LH ₂ Tank Continuous Vent Valve Open On	0000 1010	S-IVB	111	T ₅ + 59.0
00:11:47.5	LH ₂ Tank Continuous Vent Valve Open Off	0100 1011	S-IVB	112	T ₅ + 61.0
00:12:14.5	S-IVB Ullage Engine #1 Off	0111 1110	S-IVB	43	T ₅ + 88.0
00:12:14.6	S-IVB Ullage Engine #2 Off	0010 0110	S-IVB	102	T ₅ + 88.1
00:12:14.8	S-IVB Ullage Thrust Present Indication Off	0100 0010	IU	46	T ₅ + 88.3
00:12:15.0	Emergency Playback Enable On	0110 0101	S-IVB	107	T ₅ + 88.5

NOMINAL FLT. TIME HR: MIN: SEC	COMMAND	SWITCH SELECTOR			TIME FROM BASE SECONDS
		CODE	STAGE	CHAN	
00:12:15.7	Tape Recorder Playback Reverse On	0101 0010	IU	19	T ₅ + 89.2
00:13:28.0	Emergency Playback Enable Off	0100 0101	S-IVB	108	T ₅ + 161.5
00:13:28.7	Slow Record On	0111 1111	S-IVB	1	T ₅ + 162.2
00:13:38.7	Slow Record On	0111 1111	S-IVB	1	T ₅ + 172.2
00:13:39.7	Tape Recorder Playback Reverse Off	0110 0010	IU	3	T ₅ + 173.2
00:20:49.1	Engine Pump Purge Control Valve Enable Off	0011 1101	S-IVB	25	T ₅ + 602.6
00:37:40.0	Slow Record On	0111 1111	S-IVB	1	T ₅ + 1613.5
00:38:12.0	Slow Record Off	0101 1111	S-IVB	2	T ₅ + 1645.5
00:38:12.2	Recorder Playback On	0100 1001	S-IVB	66	T ₅ + 1645.7
00:41:00.0	Recorder Playback Off	0011 0111	S-IVB	67	T ₅ + 1813.5
00:41:00.2	Slow Record On	0111 1111	S-IVB	1	T ₅ + 1813.7
00:41:10.2	Slow Record On	0111 1111	S-IVB	1	T ₅ + 1823.7
00:54:00.0	Telemetry Calibrator In-Flight Calibrate On	0010 0010	IU	23	T ₅ + 2593.5
00:54:00.2	Regular Calibrate Relays On	0011 1010	S-IVB	64	T ₅ + 2593.7
00:54:05.0	Telemetry Calibrator In-Flight Calibrate Off	0001 0010	IU	24	T ₅ + 2598.5

NOMINAL FLT. TIME HR: MIN: SEC	COMMAND	SWITCH SELECTOR			TIME FROM BASE SECONDS
		CODE	STAGE	CHAN	
00:54:05.2	Regular Calibrate Relays Off	0010 1010	S-IVB	65	$T_5 + 2598.7$
01:28:05.0	Telemetry Calibrator In-Flight Calibrate On	0010 0010	IU	23	$T_5 + 4638.5$
01:28:05.2	Slow Record On	0111 1111	S-IVB	1	$T_5 + 4638.7$
01:28:05.4	Regular Calibrate Relays On	0011 1010	S-IVB	64	$T_5 + 4638.9$
01:28:10.0	Telemetry Calibrator In-Flight Calibrate Off	0001 0010	IU	24	$T_5 + 4643.5$
01:28:10.4	Regular Calibrate Relays Off	0010 1010	S-IVB	65	$T_5 + 4643.9$
01:28:37.2	Slow Record Off	0101 1111	S-IVB	2	$T_5 + 4670.7$
01:28:37.6	Recorder Playback On	0100 1001	S-IVB	66	$T_5 + 4671.1$
01:34:34.0	Recorder Playback Off	0011 0111	S-IVB	67	$T_5 + 5027.5$
01:34:34.4	Slow Record On	0111 1111	S-IVB	1	$T_5 + 5027.9$
01:34:44.4	Slow Record On	0111 1111	S-IVB	1	$T_5 + 5037.9$
01:44:00.0	Telemetry Calibrator In-Flight Calibrate On	0010 0010	IU	23	$T_5 + 5593.5$
01:44:00.2	Regular Calibrate Relays On	0011 1010	S-IVB	64	$T_5 + 5593.7$
01:44:05.0	Telemetry Calibrator In-Flight Calibrate Off	0001 0010	IU	24	$T_5 + 5598.5$
01:44:05.2	Regular Calibrate Relays Off	0010 1010	S-IVB	65	$T_5 + 5598.7$

NOMINAL FLT. TIME HR: MIN: SEC	COMMAND	SWITCH SELECTOR			TIME FROM BASE SECONDS
		CODE	STAGE	CHAN	
02:10:07.0	Slow Record On	0111 1111	S-IVB	1	$T_5 + 7160.5$
02:10:39.0	Slow Record Off	0101 1111	S-IVB	2	$T_5 + 7192.5$
02:10:39.2	Recorder Playback On	0100 1001	S-IVB	66	$T_5 + 7192.7$
02:15:09.8	Recorder Playback Off	0011 0111	S-IVB	67	$T_5 + 7463.3$
02:15:10.0	Slow Record On	0111 1111	S-IVB	1	$T_5 + 7463.5$
02:15:20.0	Slow Record On	0111 1111	S-IVB	1	$T_5 + 7473.5$
02:28:00.0	Regular Calibrate Relays On	0011 1010	S-IVB	64	$T_5 + 8233.5$
02:28:00.2	Telemetry Calibrator In-Flight Calibrate On	0010 0010	IU	23	$T_5 + 8233.7$
02:28:05.0	Regular Calibrate Relays Off	0010 1010	S-IVB	65	$T_5 + 8238.5$
02:28:05.2	Telemetry Calibrator In-Flight Calibrate Off	0001 0010	IU	24	$T_5 + 8238.7$
02:51:50.0	Slow Record On	0111 1111	S-IVB	1	$T_5 + 9663.5$
02:52:22.0	Slow Record Off	0101 1111	S-IVB	2	$T_5 + 9695.5$
02:52:22.2	Recorder Playback On	0100 1001	S-IVB	66	$T_5 + 9695.7$
02:56:47.0	Recorder Playback Off	0011 0111	S-IVB	67	$T_5 + 9960.5$
02:56:47.2	Slow Record On	0111 1111	S-IVB	1	$T_5 + 9960.7$

NOMINAL FLT. TIME HR: MIN: SEC	COMMAND	SWITCH SELECTOR			TIME FROM BASE SECONDS
		CODE	STAGE	CHAN	
02:56:57.2	Slow Record On	0111 1111	S-IVB	1	T ₅ + 9970.7
02:58:41.5	Aux. Hydraulic Pump Flight Mode On	0111 1100	S-IVB	28	T ₅ + 10075.0
02:58:41.7	Aux. Hydraulic Pump Coast Mode Off	0010 0011	S-IVB	31	T ₅ + 10075.2
02:59:31.5	LOX Chilldown Pump On	0101 0001	S-IVB	22	T ₅ + 10125.0
02:59:36.5	Fuel Chilldown Pump On	0011 1001	S-IVB	58	T ₅ + 10130.0
02:59:46.5	Prevalves Close On	0001 0110	S-IVB	82	T ₅ + 10140.0
03:06:00.0	Telemetry Calibrator In-Flight Calibrate On	0010 0010	IU	23	T ₅ + 10513.5
03:06:00.2	Regular Calibrate Relays On	0011 1010	S-IVB	64	T ₅ + 10513.7
03:06:05.0	Telemetry Calibrator In-Flight Calibrate Off	0001 0010	IU	24	T ₅ + 10518.5
03:06:05.2	Regular Calibrate Relays Off	0010 1010	S-IVB	65	T ₅ + 10518.7

NOMINAL FLT. TIME HR: MIN: SEC	COMMAND	SWITCH SELECTOR			TIME FROM BASE SECONDS
		CODE	STAGE	CHAN	
03:04:31.7	Begin Restart Preparations - Start of Time Base #6 (T_6)				$T_6 + 0.0$
03:04:31.9	S-IVB Ullage Engine #1 On	0101 1110	S-IVB	42	$T_6 + 0.2$
03:04:32.0	S-IVB Ullage Engine #2 On	0011 0110	S-IVB	101	$T_6 + 0.3$
03:04:32.2	S-IVB Ullage Thrust Present Indication On	0111 1110	IU	43	$T_6 + 0.5$
03:04:32.5	LH ₂ Tank Vent Valve Boost Close On	0110 0110	S-IVB	77	$T_6 + 0.8$
03:04:32.7	LOX Tank Vent Valve Boost Close On	0011 1011	S-IVB	95	$T_6 + 1.0$
03:04:32.9	LH ₂ Tank Continuous Vent Valve Close On	0101 1001	S-IVB	84	$T_6 + 1.2$
03:04:33.1	C-Band Transponders No. 1 and No. 2 On	0111 0100	IU	54	$T_6 + 1.4$
03:04:34.5	LH ₂ Tank Vent Valve Boost Close Off	0111 0110	S-IVB	78	$T_6 + 2.8$
03:04:34.7	LOX Tank Vent Valve Boost Close Off	0001 1011	S-IVB	96	$T_6 + 3.0$
03:04:34.9	LH ₂ Tank Continuous Vent Valve Close Off	0000 1001	S-IVB	87	$T_6 + 3.2$
03:04:37.7	Fuel Chilloverdown Pump On	0011 1001	S-IVB	58	$T_6 + 6.0$
03:04:42.7	LOX Chilloverdown Pump On	0101 0001	S-IVB	22	$T_6 + 11.0$
03:04:52.7	Prevalves Close On	0001 0110	S-IVB	82	$T_6 + 21.0$

NOMINAL FLT. TIME HR: MIN: SEC	COMMAND	SWITCH SELECTOR			TIME FROM BASE SECONDS
		CODE	STAGE	CHAN	
03:06:11.7	LOX Tank Repressurization Control Valve Open On	0110 0010	S-IVB	3	$T_6 + 100.0$
03:07:00.0	Telemetry Calibrator In-Flight Calibrate On	0010 0010	IU	23	$T_6 + 148.3$
03:07:05.0	Telemetry Calibrator In-Flight Calibrate Off	0001 0010	IU	24	$T_6 + 153.3$
03:07:51.7	LH ₂ Tank Repressurization Control Valve Open On	0000 1111	S-IVB	39	$T_6 + 200.0$
03:08:00.0	SS/FM Group On	0010 1111	S-IVB	40	$T_6 + 208.3$
03:08:00.2	SS/FM Transmitter On	0010 1110	S-IVB	52	$T_6 + 208.5$
03:09:00.0	Regular Calibrate Relays On	0011 1010	S-IVB	64	$T_6 + 268.5$
03:09:05.0	Regular Calibrate Relays Off	0010 1010	S-IVB	65	$T_6 + 273.5$
03:09:18.7	P.U. Valve Hardover Position On	0001 1111	S-IVB	17	$T_6 + 287.0$
03:09:47.9	Prevalves Close Off	0110 1001	S-IVB	83	$T_6 + 316.2$
03:09:48.7	S-IVB Restart Alert	0111 1100	IU	28	$T_6 + 317.0$
03:09:57.3	S-IVB Engine Cutoff Off	0111 0010	S-IVB	13	$T_6 + 325.6$
03:09:57.5	Engine Ready Bypass	0110 0011	S-IVB	10	$T_6 + 325.8$
03:09:57.7	LH ₂ Tank Repressurization Control Valve Open Off	0000 0101	S-IVB	81	$T_6 + 326.0$
03:09:57.9	Fuel Chilledown Pump Off	0110 1011	S-IVB	59	$T_6 + 326.2$

NOMINAL FLT. TIME HR: MIN: SEC	COMMAND	SWITCH SELECTOR			TIME FROM BASE SECONDS
		CODE	STAGE	CHAN	
03:09:58.1	LOX Chilldown Pump Off	0010 0010	S-IVB	23	$T_6 + 326.4$
03:09:58.5	LOX Tank Repressurization Control Valve Open Off	0110 0001	S-IVB	4	$T_6 + 326.8$
03:09:58.7	S-IVB Engine Start On	0001 0011	S-IVB	9	$T_6 + 327.0$
03:09:59.5	S-IVB Engine Out Indication "A" Enable	0001 0011	IU	9	$T_6 + 327.8$
03:09:59.7	S-IVB Engine Out Indication "B" Enable	0111 0011	IU	11	$T_6 + 328.0$
03:10:01.7	S-IVB Ullage Engine #1 Off	0111 1110	S-IVB	43	$T_6 + 330.0$
03:10:01.8	S-IVB Ullage Engine #2 Off	0010 0110	S-IVB	102	$T_6 + 330.1$
03:10:02.0	S-IVB Ullage Thrust Present Indication Off	0100 0010	IU	46	$T_6 + 330.3$
03:10:06.3	Flight Control Computer S-IVB Burn Mode On "A"	0010 0011	IU	31	$T_6 + 334.6$
03:10:06.5	Flight Control Computer S-IVB Burn Mode On "B"	0000 0100	IU	74	$T_6 + 334.8$
03:10:06.7	Fuel Injection Temperature OK Bypass	0111 0011	S-IVB	11	$T_6 + 335.0$
03:10:06.9	LOX Tank Flight Pressure System On	0111 1001	S-IVB	103	$T_6 + 335.2$
03:10:07.1	Coast Period Off	0111 1010	S-IVB	80	$T_6 + 335.4$
03:10:07.3	S-IVB Engine Start Off	0101 1101	S-IVB	27	$T_6 + 335.6$
03:10:09.3	Second Burn Relay On	0100 0011	S-IVB	32	$T_6 + 337.6$

NOMINAL FLT. TIME HR: MIN: SEC	COMMAND	SWITCH SELECTOR			TIME FROM BASE SECONDS
		CODE	STAGE	CHAN	
03:15:09.7	Cutoff S-IVB Engine - Start of Time Base #7 (T_7)	0100 1101	S-IVB	12	$T_7 + 0.0$
03:15:09.9	LOX Tank Vent Valve Open	0010 0101	S-IVB	93	$T_7 + 0.2$
03:15:10.0	Point Level Sensors Disarming	0100 0100	S-IVB	98	$T_7 + 0.3$
03:15:10.1	LH ₂ Tank Vent Valve Open	0011 0001	S-IVB	38	$T_7 + 0.4$
03:15:10.5	Second Burn Relay Off	0001 1100	S-IVB	33	$T_7 + 0.8$
03:15:10.7	LOX Tank Flight Pressure System Off	0111 0111	S-IVB	104	$T_7 + 1.0$
03:15:10.9	Coast Period On	0110 1010	S-IVB	79	$T_7 + 1.2$
03:15:11.1	P.U. Activate Off	0010 1101	S-IVB	6	$T_7 + 1.4$
03:15:11.2	P.U. Inverter and D.C. Power Off	0011 1111	S-IVB	8	$T_7 + 1.5$
03:15:11.3	LOX Chillydown Pump Purge Control Valve Open Off	0100 0001	S-IVB	21	$T_7 + 1.6$
03:15:13.2	Flight Control Computer S-IVB Burn Mode Off "A"	0100 1101	IU	12	$T_7 + 3.5$
03:15:13.4	Flight Control Computer S-IVB Burn Mode Off "B"	0001 0100	IU	75	$T_7 + 3.7$
03:15:13.6	Aux. Hydraulic Pump Flight Mode Off	0011 1100	S-IVB	29	$T_7 + 3.9$

NOMINAL FLT. TIME HR: MIN: SEC	COMMAND	SWITCH SELECTOR			TIME FROM BASE SECONDS
		CODE	STAGE	CHAN	
03:15:13.8	Telemetry Calibrator In-Flight Calibrate On	0010 0010	IU	23	T ₇ + 4.1
03:15:14.0	Regular Calibrate Relays On	0011 1010	S-IVB	64	T ₇ + 4.3
03:15:18.8	Telemetry Calibrator In-Flight Calibrate Off	0001 0010	IU	24	T ₇ + 9.1
03:15:19.0	Regular Calibrate Relays Off	0010 1010	S-IVB	65	T ₇ + 9.3
03:15:19.2	SS/FM Transmitter Off	0010 0001	S-IVB	53	T ₇ + 9.5
03:15:19.4	SS/FM Group Off	0100 1110	S-IVB	41	T ₇ + 9.7
03:15:19.7	LOX Tank Vent Valve Close	0000 1011	S-IVB	94	T ₇ + 10.0
03:15:22.7	LOX Tank Vent Valve Boost Close On	0011 1011	S-IVB	95	T ₇ + 13.0
03:15:24.7	LOX Tank Vent Valve Boost Close Off	0001 1011	S-IVB	96	T ₇ + 15.0
03:17:09.7	LH ₂ Tank Vent Valve Close	0100 0110	S-IVB	76	T ₇ + 120.0
03:17:12.7	LH ₂ Tank Vent Valve Boost Close On	0110 0110	S-IVB	77	T ₇ + 123.0
03:17:14.7	LH ₂ Tank Vent Valve Boost Close Off	0111 0110	S-IVB	78	T ₇ + 125.0
03:18:09.7	LV/SC Separation Sequence Start	0000 0001	IU	37	T ₇ + 180.0
03:35:09.7	Switch PCM to Low Gain Antenna (Fail Safe)	0101 1011	IU	60	T ₇ + 1200.0
03:35:09.9	Switch CCS to Low Gain Antenna	0010 1010	IU	65	T ₇ + 1200.2

NOMINAL FLT. TIME HR. MIN. SEC	COMMAND	SWITCH SELECTOR			TIME FROM BASE SECONDS
		CODE	STAGE	CHAN	
03:35:10.1	LH ₂ Tank Continuous Vent Valve Open On	0000 1010	S-IVB	111	T ₇ + 1200.4
03:35:12.1	LH ₂ Tank Continuous Vent Valve Open Off	0100 1011	S-IVB	112	T ₇ + 1202.4
03:37:00.0	Telemetry Calibrator In-Flight Calibrate On	0010 0010	IU	23	T ₇ + 1310.3
03:37:00.2	Regular Calibrate Relays On	0011 1010	S-IVB	64	T ₇ + 1310.5
03:37:05.0	Telemetry Calibrator In-Flight Calibrate Off	0001 0010	IU	24	T ₇ + 1315.3
03:37:05.2	Regular Calibrate Relays Off	0010 1010	S-IVB	65	T ₇ + 1315.5
04:45:09.7	Switch PCM to High Gain Antenna	0100 1010	IU	62	T ₇ + 5400.0
04:45:09.9	Switch CCS to High Gain Antenna (Fail Safe)	0000 0111	IU	63	T ₇ + 5400.2
04:47:00.0	Telemetry Calibrator In-Flight Calibrate On	0010 0010	IU	23	T ₇ + 5510.3
04:47:00.2	Regular Calibrate Relays On	0011 1010	S-IVB	64	T ₇ + 5510.5
04:47:05.0	Telemetry Calibrate In-Flight Calibrate Off	0001 0010	IU	24	T ₇ + 5515.3
04:47:05.2	Regular Calibrate Relays Off	0010 1010	S-IVB	65	T ₇ + 5515.5
06:05:09.7	LH ₂ Tank Continuous Vent Valve Close On	0101 1001	S-IVB	84	T ₇ + 10200.0
06:05:11.7	LH ₂ Tank Continuous Vent Valve Close Off	0000 1001	S-IVB	87	T ₇ + 10202.0

NOMINAL FLT. TIME HR: MIN: SEC	COMMAND	SWITCH SELECTOR			TIME FROM BASE SECONDS
		CODE	STAGE	CHAN	
Variable	S-II Engines Cutoff - Start of Time Base #4a (T_{4a})	0011 0011	S-II	18	$T_{4a} + 0.0$
Variable	Charge Ullage Ignition On	0111 0100	S-IVB	54	$T_{4a} + 0.1$
Variable	S-II/S-IVB Separation Ordnance Arm	0011 1111	S-II	8	$T_{4a} + 0.2$
Variable	Start Recorders	0001 0111	S-II	71	$T_{4a} + 0.3$
Variable	S-IVB Engine Cutoff Off	0111 0010	S-IVB	13	$T_{4a} + 0.4$
Variable	S-IVB Engine Ready Bypass	0110 0011	S-IVB	10	$T_{4a} + 0.5$
Variable	Tape Recorder Record On	0000 1111	IU	39	$T_{4a} + 0.7$
Variable	Fast Record On	0100 1100	S-IVB	105	$T_{4a} + 0.9$
Variable	Start Recorder Timers	0100 1001	S-II	66	$T_{4a} + 1.1$
Variable	Prevalves Open	0110 1001	S-IVB	83	$T_{4a} + 1.4$
Variable	Fire Ullage Ignition On	0101 0100	S-IVB	56	$T_{4a} + 1.6$
Variable	S-II/S-IVB Separation	0000 0010	S-II	5	$T_{4a} + 1.7$
Variable	S-IVB Engine Start Interlock Bypass On	0000 0100	S-IVB	74	$T_{4a} + 1.9$
Variable	LOX Chillover Pump Off	0010 0010	S-IVB	23	$T_{4a} + 5.2$

NOMINAL FLT. TIME HR. MIN. SEC	COMMAND	SWITCH SELECTOR			TIME FROM BASE SECONDS
		CODE	STAGE	CHAN	
Variable	S-IVB Engine Start On	0001 0011	S-IVB	9	$T_{4a} + 5.7$
Variable	Flight Control Computer S-IVB Burn Mode On "A"	0010 0011	IU	31	$T_{4a} + 6.1$
Variable	Flight Control Computer S-IVB Burn Mode On "B"	0000 0100	IU	74	$T_{4a} + 6.3$
Variable	S-IVB Engine Out Indication "A" Enable	0001 0011	IU	9	$T_{4a} + 6.5$
Variable	S-IVB Engine Out Indication "B" Enable	0111 0011	IU	11	$T_{4a} + 6.7$
Variable	Fuel Chillover Pump Off	0110 1011	S-IVB	59	$T_{4a} + 6.9$
Variable	LOX Tank Flight Pressure System On	0111 1001	S-IVB	103	$T_{4a} + 8.5$
Variable	Fuel Injection Temperature OK Bypass	0111 0011	S-IVB	11	$T_{4a} + 8.7$
Variable	S-IVB Engine Start Off	0101 1101	S-IVB	27	$T_{4a} + 8.9$
Variable	Fast Record Off	0111 0101	S-IVB	106	$T_{4a} + 9.3$
Variable	First Burn Relay On	0001 1001	S-IVB	68	$T_{4a} + 10.5$
Variable	Charge Ullage Jettison On	0110 0100	S-IVB	55	$T_{4a} + 11.4$
Variable	Emergency Playback Enable On	0110 0101	S-IVB	107	$T_{4a} + 11.7$
Variable	Launch Escape Tower Jettison "A" On	0010 1110	IU	52	$T_{4a} + 12.7$
Variable	Launch Escape Tower Jettison "B" On	0011 1110	IU	36	$T_{4a} + 12.9$

NOMINAL FLT. TIME HR. MIN. SEC	COMMAND	SWITCH SELECTOR			TIME FROM BASE SECONDS
		CODE	STAGE	CHAN	
Variable	P.U. Activate On	0000 0010	S-IVB	5	$T_{4a} + 13.7$
Variable	Fire Ullage Jettison On	0001 1010	S-IVB	57	$T_{4a} + 13.9$
Variable	Ullage Charging Reset	0101 1100	S-IVB	88	$T_{4a} + 17.1$
Variable	Ullage Firing Reset	0010 1011	S-IVB	73	$T_{4a} + 17.3$
Variable	Fuel Injection Temperature OK Bypass Reset	0001 0001	S-IVB	16	$T_{4a} + 18.7$
Variable	Tape Recorder Record Off	0001 1111	IU	17	$T_{4a} + 22.0$
Variable	Emergency Playback Enable Off	0100 0101	S-IVB	108	$T_{4a} + 23.0$
Variable	Telemetry Calibrator In-Flight Calibrate On	0010 0010	IU	23	$T_{4a} + 23.2$
Variable	Regular Calibrate Relays On	0011 1010	S-IVB	64	$T_{4a} + 23.4$
Variable	Regular Calibrate Relays Off	0010 1010	S-IVB	65	$T_{4a} + 28.0$
Variable	Telemetry Calibrator In-Flight Calibrate Off	0001 0010	IU	24	$T_{4a} + 28.2$
Variable	Telemetry Calibrator In-Flight Calibrate On	0010 0010	IU	23	$T_{4a} + 200.0$
Variable	Regular Calibrate Relays On	0011 1010	S-IVB	64	$T_{4a} + 200.2$
Variable	Regular Calibrate Relays Off	0010 1010	S-IVB	65	$T_{4a} + 204.8$
Variable	Telemetry Calibrator In-Flight Calibrate Off	0001 0010	IU	24	$T_{4a} + 205.0$

NOMINAL FLT. TIME HR. MIN. SEC	COMMAND	SWITCH SELECTOR			TIME FROM BASE SECONDS
		CODE	STAGE	CHAN	
	C-BAND TRANSPONDER SWITCHING				
Variable	C-Band Transponder No. 1 and No. 2 On	0111 0100	IU	54	Variable
Variable	C-Band Transponder No. 1 Off	0110 0100	IU	55	Variable
Variable	C-Band Transponder No. 2 Off	0101 0100	IU	56	Variable
	WATER COOLANT VALVE SWITCHING				
Variable	Water Coolant Valve Open	0110 0101	IU	107	Variable
Variable	Water Coolant Valve Closed	0100 0101	IU	108	Variable