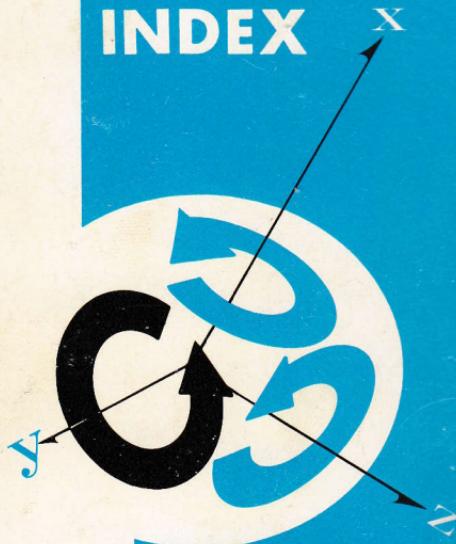


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**MANUAL  
and JDC  
INDEX**



AC ELECTRONICS  
Division of General Motors Corporation

**APOLLO G & N**

**MANUAL and JDC  
INDEX**

**PREPARED BY  
FIELD SERVICE PUBLICATIONS  
DEPARTMENT 38-01**

**AC ELECTRONICS**  
Division of General Motors Corporation

12-15-66

MANUAL LIS, INTRODUCTION  
AND GSE INDEX.

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AC ELECTRONICS

# INTRODUCTION

This publication contains:

- 1) "Manual List and GSE Index" consisting of: A) a listing of all manuals used to support Apollo Guidance and Navigation Systems and associated ground support equipment, and B) a complete alphabetical listing of all ground support equipment and the manual and chapter in which maintenance information is contained.
- 2) "JDC Numerical Index" which lists the JDC number, the JDC title, and the manual(s) in which the JDC is referenced.

NOTE: Only the last two digits of the manual number are listed in column listings. Precede these digits with ND-10210 to obtain the complete manual number.

- 3) "JDC Alphabetical Index" which lists the JDC title with the equipment being the primary word. The JDC number and system or equipment configuration to which the JDC pertains are also listed.

NOTE: The appropriate manual must be used to obtain a complete listing and sequence for use of the JDC's required for specific test configurations.

Following is a list of acronyms and abbreviations used within this publication:

TERM	DEFINITION
AGC	Apollo Guidance Computer
CONFIG.	Configuration
CSS	Computer Subsystem
CTS	Computer Test Set
DSKY	Display and Keyboard
EQUIP.	Equipment
G & N	Guidance and Navigation
GSE	Ground Support Equipment
I-0	Block I Series 0
I-50	Block I Series 50
I-100	Block I Series 100
II	Block II
ISS	Inertial Subsystem
JDC	Job Description Card
LEM	Lunar Excursion Module
NAV	Navigation
OITS	Optics-Inertial Test Set
OSS	Optical Subsystem
OUA	Optical Unit Assembly

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PIA	Pre-Installation Acceptance
PPA	Pre-Power Assurance
PSAAM	Power and Servo Assembly Adapter Module
RCT	Resolver Circuit Tester

NOTE: Refer to ND-1021042 and ND-1021043 for a complete listing of acronyms and abbreviations used within the manuals and the JDC's.

## MANUAL LIST AND GSE INDEX

Number	Title	Equipment Coverage and Description of Contents
ND-1021002	AGC Calibration System Checkout, Maintenance, and Repair Manual	Block I Series 0 - Volume I contains a description, theory of operation, system tie-in, calibration, checkout, and maintenance.
ND-1021003	AGC Simulator Checkout, Maintenance, and Repair Manual	Block I Series 0 - Volume I contains a description, theory of operation, system tie-in, calibration, checkout, and maintenance.
ND-1021005	AGC Test Set Connections Manual	Block I Series 0 - Volume I contains a list of connections within the subassemblies and connections through the chassis connectors to the attaching plugs. Volume II contains a list of interchassis cabling connections. Volume III contains a list of connections for the AGC/CTS operation console.
ND-1021034	Associated Test Equipment Checkout, Maintenance, and Repair Manual	Block I Series 0 and Series 50 - Volume I, Chapter 1 contains a general description of equipment functions. Chapters 2 through 24 each contain a description, theory of operation, calibration, checkout, and maintenance of a unit of the associated test equipment.
ND-1021035	Optics-Inertial Test Set Checkout, Maintenance, and Repair Manual	Block I Series 0 and Series 50 - Volume I contains a description, theory of operation, system tie-in, calibration, checkout, and maintenance. Volume II

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<u>Number</u>	<u>Title</u>	<u>Equipment Coverage and Description of Contents</u>
ND-1021035 (Cont)	Optics-Inertial Test Set Checkout, Maintenance, and Repair Manual	contains a list of the oscillograph console wire harness connectors and the network listing of OIA wire harness. Volume III contains the JDC's.
ND-1021036	Guidance and Navigation System Checkout, Maintenance, and Repair Manual	Block I Series 0 and Series 50 - Volume I contains a description, theory of operation, system tie-in, checkout, and maintenance. Volume II contains the JDC's peculiar to Block I Series 0.
ND-1021038	Packing, Shipping, and Handling Manual	Block I Series 100, Block II, and LEM - Volume I contains packing, unpacking, transportation, and handling of all airborne components and all GSE.
ND-1021039	Auxiliary Ground Support Equipment Manual	Block I Series 100, Block II, and LEM - Volume I, Chapters 1 through 32 each contain a description, theory of operation, calibration, checkout, and maintenance of a unit of A-GSE.
ND-1021040	Bench Maintenance Ground Support Equipment Manual	Block I Series 100, Block II, and LEM - Volume I, Chapter 1 contains a general description of equipment functions and a description of the universal test station, G & N checkout, ISS checkout, OSS checkout, and CSS

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<u>Number</u>	<u>Title</u>	<u>Equipment Coverage and Description of Contents</u>
ND-1021040 (Cont)	Bench Maintenance Ground Support Equipment Manual	checkout. Chapters 2 through 44 (Volumes I, II, and III) each contain a description, theory of operation, calibration, checkout, and maintenance of a unit of BM-GSE. Supplement A, Volume I contains a listing of the AGC/CTS operations console connections. Supplement A, Volume II contains a listing of the computer test set connections. Supplement B, Volumes I and II cover the Block II and LEM OITS used in conjunction with associated Block II and LEM BM-GSE during Block II and LEM <sup>4</sup> checkout, and the Block II and LEM OITS used in conjunction with associated Block I Series 100 BM-GSE during Block I Series 100 checkout.
ND-1021041	Guidance and Navigation System Manual	Block I Series 100 - Volume I contains the system tie-in, functional analysis, description, and part of the component theory of operation. Volume II contains the remainder of the component theory of operation, pre-launch and in-flight operations, list of checkout and maintenance equipment, checkout, and maintenance.

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<u>Number</u>	<u>Title</u>	<u>Equipment Coverage and Description of Contents</u>
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- ND-1021042 Primary Guidance, Navigation, and Control System Manual  
 LEM - Volume I contains the system tie-in, functional analysis, description, and part of the component theory of operation. Volume II contains the remainder of the component theory of operation, pre-launch and in-flight operations, list of checkout and maintenance equipment, checkout, and maintenance.
- ND-1021043 Primary Guidance, Navigation, and Control System Manual  
 Block II - Volume I contains the system tie-in, functional analysis, description, component theory of operation, pre-launch and in-flight operations, list of checkout and maintenance equipment, checkout, and maintenance.
- ND-1021066 Miscellaneous Optical Subsystem Test Equipment Checkout, Maintenance, and Repair Manual  
 Block I Series 0 - Volume I, Chapter 1 contains an introduction to the manual. Chapters 2 through 15 each contain a description, preparation for use, preparation for shipment, receiving and inspection, checkout and analysis, replacement and repair, and maintenance of a unit of optical subsystem test equipment.

<u>Number</u>	<u>Title</u>	<u>Equipment Coverage and Description of Contents</u>
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- ND-1021067 Optical Unit Checkout, Maintenance, and Repair Manual  
 Block I Series 0 and Series 50 - Volume I contains a description, preparation for use and shipment, list of test equipment and tools, theory of operation, checkout, and repair.
- ND-1021068 Functional Tester Fixture Checkout, Maintenance, and Repair Manual  
 Block I Series 0 - Volume I contains a description, list of test equipment, preparation for use and shipment, theory of operation, maintenance and certification, and list of replacement parts.
- ND-1021070 Precision Test Fixture Checkout, Maintenance, and Repair Manual  
 Block I Series 0 - Volume I contains a description, preparation for use or shipment, list of test equipment, theory of operation, maintenance and certification, alignment, repair, and replacement.
- ND-1021071 Map and Data Viewer Tester Checkout, Maintenance, and Repair Manual  
 Block I Series 0 - Volume I contains a description; receiving, inspection, storage, and shipment; list of support equipment; theory of operation; maintenance and certification; and list of repair and replacement parts.
- Guidance and Navigation System Job Description Cards  
 Volumes I through XI contain all JDC's required to Support Block I Series 50, and Series 100, Block II and LEM Guidance and Navigation System; and Block I-100 and Block II/LEM Ground Support Equipment.

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 02022 THRU 03683 - OPTICAL EQUIPMENT CHECKOUT  
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 19360 THRU 19933 - GSE CHECKOUT  
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CAUTION: This publication is not intended to replace the maintenance manuals. Damage to equipment may result if the sequence of JDC performance specified in the maintenance manuals is not followed. Complete tests such as ISS, OSS, and G and N checkout; PIA procedures; OIA checkout; etc., are listed in the appropriate maintenance manual in sequence of performance.

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TITLE	JDC NO.	SYSTEM OR EQUIP. CONFIG.
Block II PSAAM 800 CPS AC Amplifier Checkout	19651	II
Block II PSAAM 800 CPS Phase Difference Circuit Checkout and Calibration	19653	II
Block II PSAAM 800 CPS Phase Sensitive Demodulator Checkout and Calibration	19652	II
Block II PSAAM 3200 CPS Phase Difference Circuit Checkout and Calibration	19656	II
Block II PSAAM 3200 CPS Phase Sensitive Demodulator Checkout and Calibration	19654	II
Block II Signal Conditioner Functional Checkout	12224	II
Blower Current Sensor Calibration	19030	I-100
BPP Voltage Polarity and Continuity Test	19813	I-100, II, LEM
Bridge Excitation and Power Supply Monitor Calibration and Checkout	19081	II, LEM
Buffer Amplifier Test	19109	II, LEM
Buffer Amplifier (3200 CPS) Test	19023	I-100
Buffer Amplifier (3200 CPS) Checkout	19047	I-100, II, LEM
Buffer Amplifier (800 and 3200 CPS) Calibration and Checkout	19046	I-100, II, LEM
Buffer Amplifiers (800 and 3200 CPS) Calibration	19020	I-100
Buffer Amplifiers (800 CPS, $\pi/2$ Phase) Test	19021	I-100, II, LEM
Buffer Amplifiers (800 CPS, 0 Phase) Test	19022	I-100, II, LEM
Buffer and Load Circuits, Insulation Resistance and Relays of GSE-PSA Junction Box Check	19078	I-100
Buffer Tests	04791	I-100, II, LEM

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TITLE	JDC NO.	SYSTEM OR EQUIP. CONFIG.
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Cable and Coolant Hose Connections	14019	II
Cable and Coolant Hose Connections	16019	LEM
Cable Breakout for Signal Monitoring and Continuity Testing of Block I - Series 100 Systems	18051	I-100
Cable Breakout for Signal Monitoring and Continuity Testing of Block II Systems	18052	II
Cable Breakout for Signal Monitoring and Continuity Testing of LEM Systems	18053	LEM
Catchall Mylar Tape - Block I (100 Series)	04982	I-0, 50, 100
CB-RD Load Checkout	05133	I-100, II, LEM
CDU D/A Converter Tests	14080	II
CDU D/A Converter Tests	16080	LEM
CDU-DAC Sensitivity Test	10116	I-0
CDU-DAC Sensitivity Test	10616	I-50
CDU Encoder Pulse Characteristics Test	10112	I-0
CDU Encoder Pulse Characteristics Test	10612	I-50
CDU Encoder Pulse Characteristics Test	10712	I-100
CDU Fail Detector Tests	14097	II
CDU Fail Test	20109	II
CDU Failure Indications	16097	LEM
CDU Frame and Panel Assembly Packaging and Packing for Storage and Shipment	17206	I-0, 50
CDU Frame Assembly Packaging and Packing for Storage and Shipment	17210	I-0, 50
CDU Front Panel Packaging and Packing for Storage and Shipment	17211	I-0, 50

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TITLE	JDC NO.	SYSTEM OR EQUIP. CONFIG.
CDU Functional Tests	16098	II, LEM
CDU Installation	16017	II, LEM
CDU Installation in the G & N Mounting Fixture	00017	I-0, 50, 100
CDU Loop Tests (Ambiguity Check in the Fine Align Mode)	15099	I-0, 50, 100
CDU Loop Tests (CDU-DAC Sensitivity Test)	00095	I-0, 50, 100
CDU Loop Tests (CDU Fail Detector Test)	00097	I-0, 50
CDU Loop Tests (CDU Fail Detector Test)	15097	I-100
CDU Loop Tests (Dynamic Positioning Test)	00094	I-0, 50, 100
CDU Loop Tests (Dynamic Positioning Test)	00091	I-0, 50, 100
CDU Loop Tests (Encoder and Encoder Electronics Bandwidth Test)	00096	I-0, 50, 100
CDU Loop Tests (Inner Gimbal CDU Repeating Accuracy Tests)	00082	I-0, 50, 100
CDU Loop Tests (Inner Gimbal CDU Repeating Accuracy Tests)	16082	II, LEM
CDU Loop Tests (Middle Gimbal CDU Repeating Accuracy Tests)	00083	I-0, 50, 100
CDU Loop Test (Middle Gimbal CDU Repeating Accuracy Tests)	16083	II, LEM
CDU Loop Tests (Outer Gimbal CDU Repeating Accuracy Tests)	00084	I-0, 50, 100
CDU Loop Tests (Outer Gimbal CDU Repeating Accuracy Test)	16084	II, LEM
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CDU Pre-Power Assurance Test	18271	II
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CDU Y Counter Test - Block I (100 Series)	04938	I-0, 50, 100
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Certification (Miscellaneous Optical Subsystem Test Equipment)	02842	I-100, II
Certify that Normal Probe Mounting Surface is Perpendicular to Simulator Collimator Mounting Surface on Sliding Platform	03176	I-100, II
CGC Input Test	12210	II
CGC Output Test	12209	II
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Channel Inst. Checks Mylar Tape	05780	II, LEM
Channel Load Operating Procedure	05410	II, LEM
Channel Read Operating Procedure	05411	II, LEM

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TITLE	JDC NO.	SYSTEM OR EQUIP. CONFIG.
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Checkout Flowgram (AGC-OC)	05114	I-100, II, LEM
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Clock and Scaler Test 1	04776	I-100, II, LEM
Clock and Scaler Test 2	04777	I-100, II, LEM
Clock and Scaler Test 3	04778	I-100, II, LEM
Clock and Scaler Test 4	05054	I-100, II, LEM
Clock and Scaler Test 4 - Block I (100 Series)	04779	I-100
Clock Stability Test - Block I (100 Series)	04900	I-0, 50, 100
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Coldplates Leak Test	19766	I-100
Computer Control and Reticle Dimmer Assembly Installation	12602	LEM
Computer Control and Reticle Dimmer Assembly Pre-Installation Acceptance Test	18830	LEM
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	04854	I-100

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TITLE	JDC NO.	SYSTEM OR EQUIP. CONFIG.
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CDU Y Counter Test - Block I (100 Series)	04938	I-0, 50, 100
CDU Z Counter Test - Block I (100 Series)	04939	I-0, 50, 100
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Certification (Miscellaneous Optical Subsystem Test Equipment)	02842	I-100, II
Certify that Normal Probe Mounting Surface is Perpendicular to Simulator Collimator Mounting Surface on Sliding Platform	03176	I-100, II
CGC Input Test	12210	II
CGC Output Test	12209	II
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TITLE	JDC NO.	SYSTEM OR EQUIP. CONFIG.
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Checkout Flowgram (AGC-OC)	05114	I-100, II, LEM
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Clock and Scaler Test 2	04777	I-100, II, LEM
Clock and Scaler Test 3	04778	I-100, II, LEM
Clock and Scaler Test 4	05054	I-100, II, LEM
Clock and Scaler Test 4- Block I (100 Series)	04779	I-100
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Coldplates Leak Test	19766	I-100
Computer Control and Reticle Dimmer Assembly Installation	12602	LEM
Computer Control and Reticle Dimmer Assembly Pre-Installation Acceptance Test	18830	LEM
Computer Installation and Removal Procedure - Block I-100	05271	I-100
Computer Installation and Removal Procedure - Block II and LEM	05417	II, LEM
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Connector Repair for Cable Assembly W211 - Block I (100 Series)	18801	I-100
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CTS Installation - Block I (100 Series)	04896	I-100

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CTS Tape Reader Assembly Packaging and Packing	05100	I-100, H, LEM
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D and C Electronics Modules Replacement	17034	I-0, 50
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D and C Electronics Packaging and Packing for Storage and Shipment	17213	I-0, 50
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PSA Holding Fixture Assembly (Table Mounted), Installation on Rotary Table	00024	I-0, 50, 100
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PSA Tray 2 Power Supply Tests	18810	I-50, 100
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PSA Tray 10 Pre-Power Assurance Test	18868	I-100
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# JDC ALPHABETICAL INDEX

TITLE	JDC NO.	SYSTEM OR EQUIP. CONFIG.
Y PIPA Scale Factor Performance	14203	II
Y PIPA Scale Factor Performance	15203	I-0, 50, 100
Y PIPA Scale Factor Performance	16203	LEM
Zero Degree and 45 Degree Auto-collimator Assemblies Maintenance	03261	I-100, II
Zero Optics Test	10020	I-0
Zero Optics Test	10040	I-100
Zero Optics Test	10070	I-50
Zero Optics Test	12212	II
Z IRIG Calibration Module Adjustment	00235	I-0, 50, 100
Z IRIG Performance Test (Test to Determine ADIA <sub>Z</sub> and BD <sub>Z</sub> )	16243	II, LEM
Z IRIG Performance Test (Test to Determine AVE SF(G <sub>Z</sub> )	15244	I-0, 50, 100
Z IRIG Performance Test (Test to Determine BDZ and ADIAZ)	15243	I-0, 50, 100
Z IRIG Performance Test (Test to Determine BDZ and ADSRAZ)	15242	I-0, 50, 100
Z IRIG Performance Test (Test to Determine BD <sub>Z</sub> and ADSRA <sub>Z</sub> )	16242	II, LEM
Z IRIG Performance Test (Test to Determine $\Delta$ SF(G <sub>+</sub> ) and $\Delta$ SF(G <sub>-</sub> ) <sub>Z</sub> )	16244	II, LEM
Z PIPA Bias and Input Axis Performance	00204	I-0, 50, 100
Z PIPA Bias and Input Axis Performance	16204	II, LEM
Z PIPA Calibration Module Adjustment	00157	I-0, 50, 100
Z PIPA Calibration Module Adjustment	14157	II
Z PIPA Calibration Module Adjustment	16157	LEM

## AC ELECTRONICS

TITLE	JDC NO.	SYSTEM OR EQUIP. CONFIG.
Z PIPA Scale Factor Performance	14205	II
Z PIPA Scale Factor Performance	15205	I-0, 50, 100
Z PIPA Scale Factor Performance	16205	LEM
102.4-KC Pulse Detectors Calibration	19018	I-100, II, LEM
115 Volt. 400 CPS Power Supply Calibration	19026	I-100, II, LEM
2 Volt. 3200 CPS Power Supply Calibration	19025	I-100
2/28.5 Volt. 3200 CPS Power Supply Calibration and Checkout	19049	I-100, II, LEM
244-Pin Connector Contacts Insertion and Removal	04897	I-100, II, LEM
±28 Volt DC Pilot Power Supply Calibration	19014	I-100, II, LEM
28 VDC Power Supply (AGC-OC) Setup and Test	05094	I-100, II, LEM
28 VDC Power Supply Setup and Test - Block I (100 Series)	05027	I-100
3200 CPS Frequency Comparator Calibration	19009	I-100, II, LEM
3200 CPS Voltage Comparator Calibration	19010	I-100, II, LEM
3200 PPS Interval Check	05085	I-100, II, LEM
3200 PPS Test	05086	I-100, II, LEM
5-Inch Autocollimator Calibration	18077	I-0, I-50, I-100, II
5 VDC Universal DSKY Supply Setup and Test	05096	I-100, II, LEM
512-KC Clock Calibration	04820	I-100, II, LEM

# AC ELECTRONICS

