

SKYLAB
CSM MALFUNCTION PROCEDURES

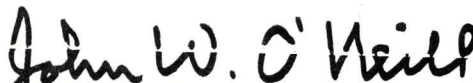
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ALL SKYLAB MISSIONS
CSM MALFUNCTION PROCEDURES

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Revision A 9/1/72

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G&C MALFUNCTIONS INDEX

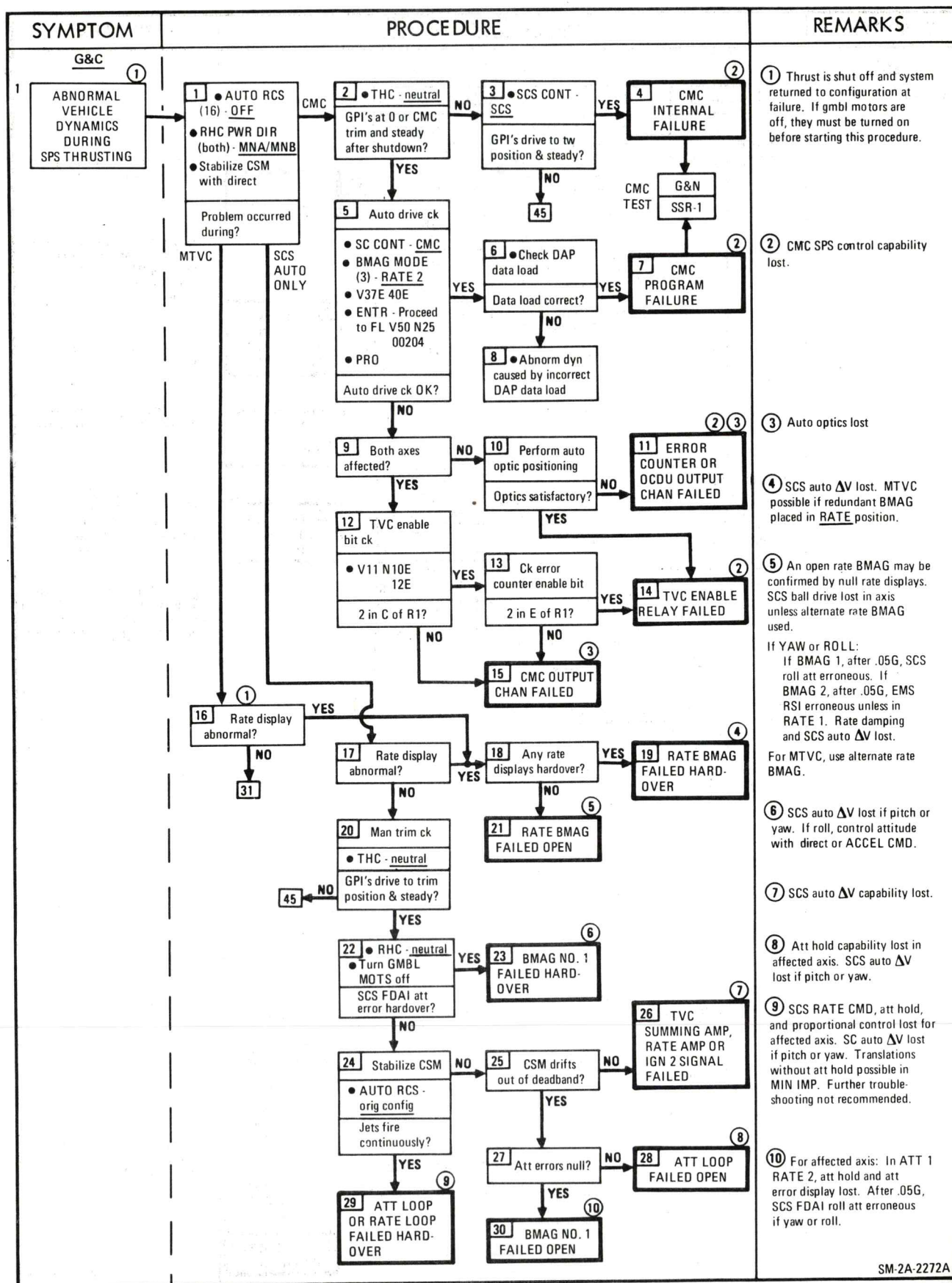
- 1 ABNORMAL VEHICLE DYNAMICS DURING SPS THRUSTING
- 2 FDAI ATT ERROR ABNORMAL
- 3 FDAI RATE IND ABNORMAL
- 4 FDAI TOTAL ATTITUDE DISPLAY ABNORMAL
- 5 FDAI FAILS TO SLEW WITH ORDEAL
- 6 FDAI TOTAL ATT DOES NOT RESPOND TO GDC ALIGN
- 7 GPI/FUEL PRESS IND(S) PEGGED OR ZERO

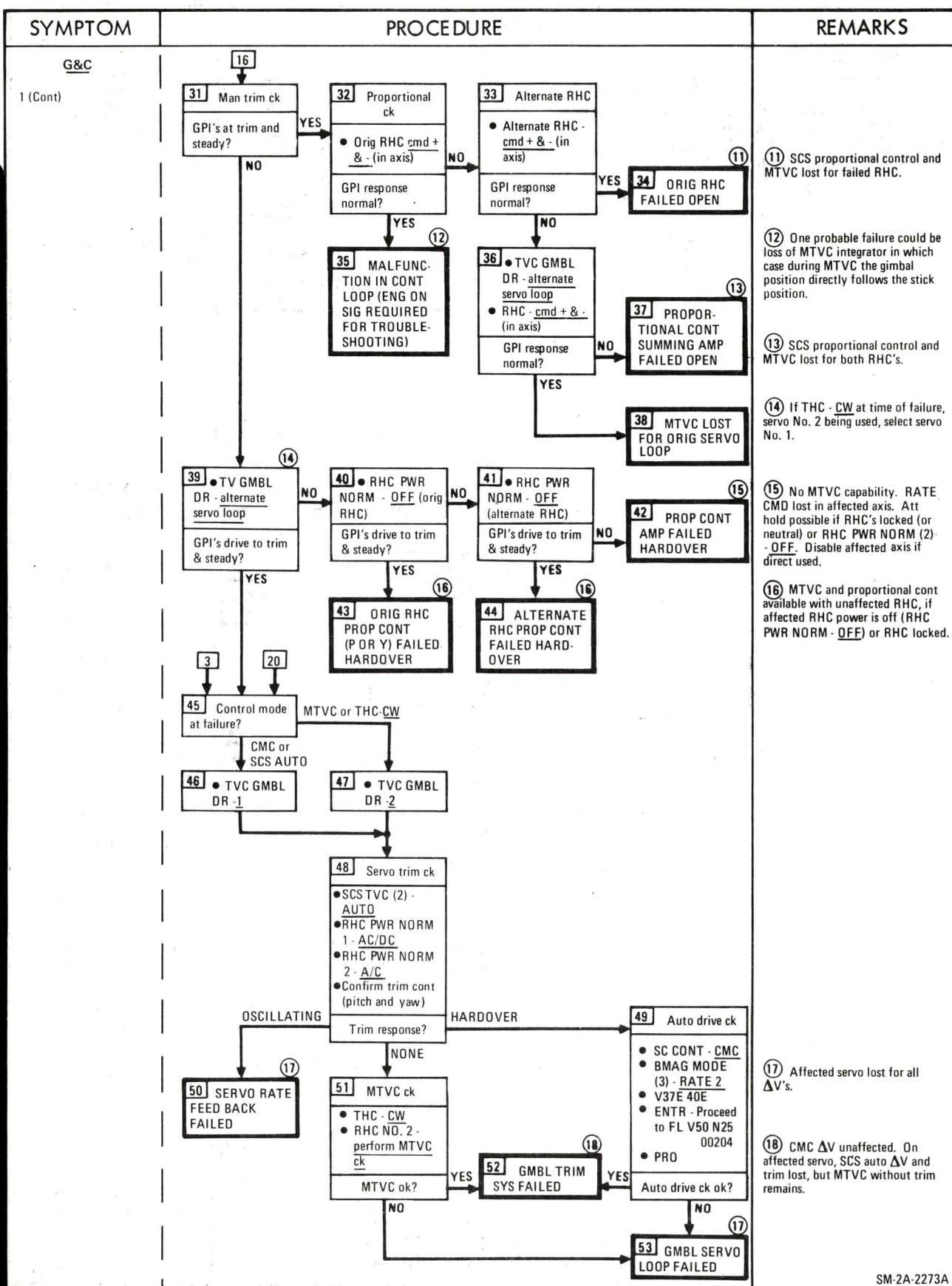
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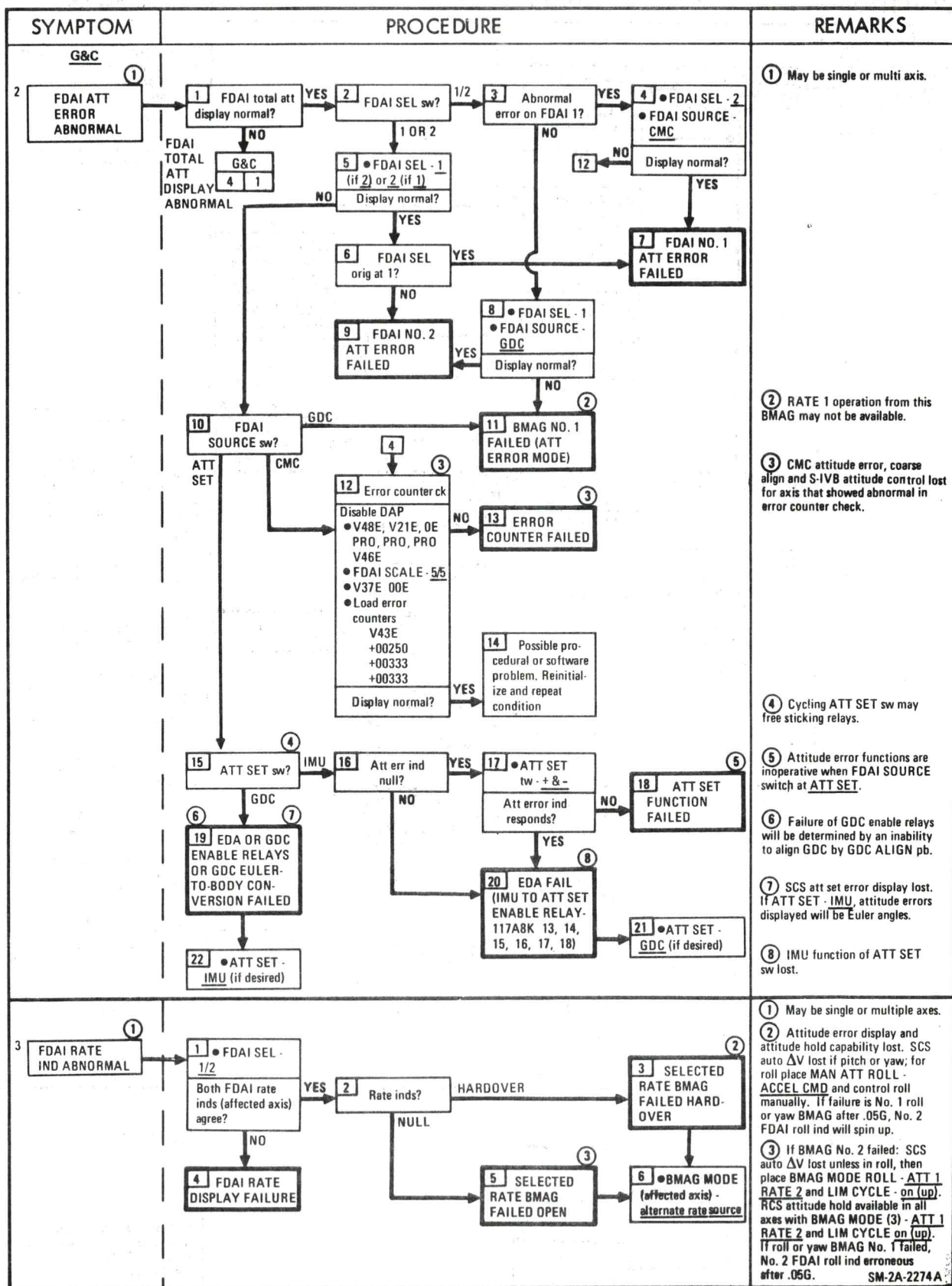
BMAG 1 (2) TEMP

YELLOW

- A ABNORMAL VEHICLE DYNAMICS (NON SPS THRUSTING)



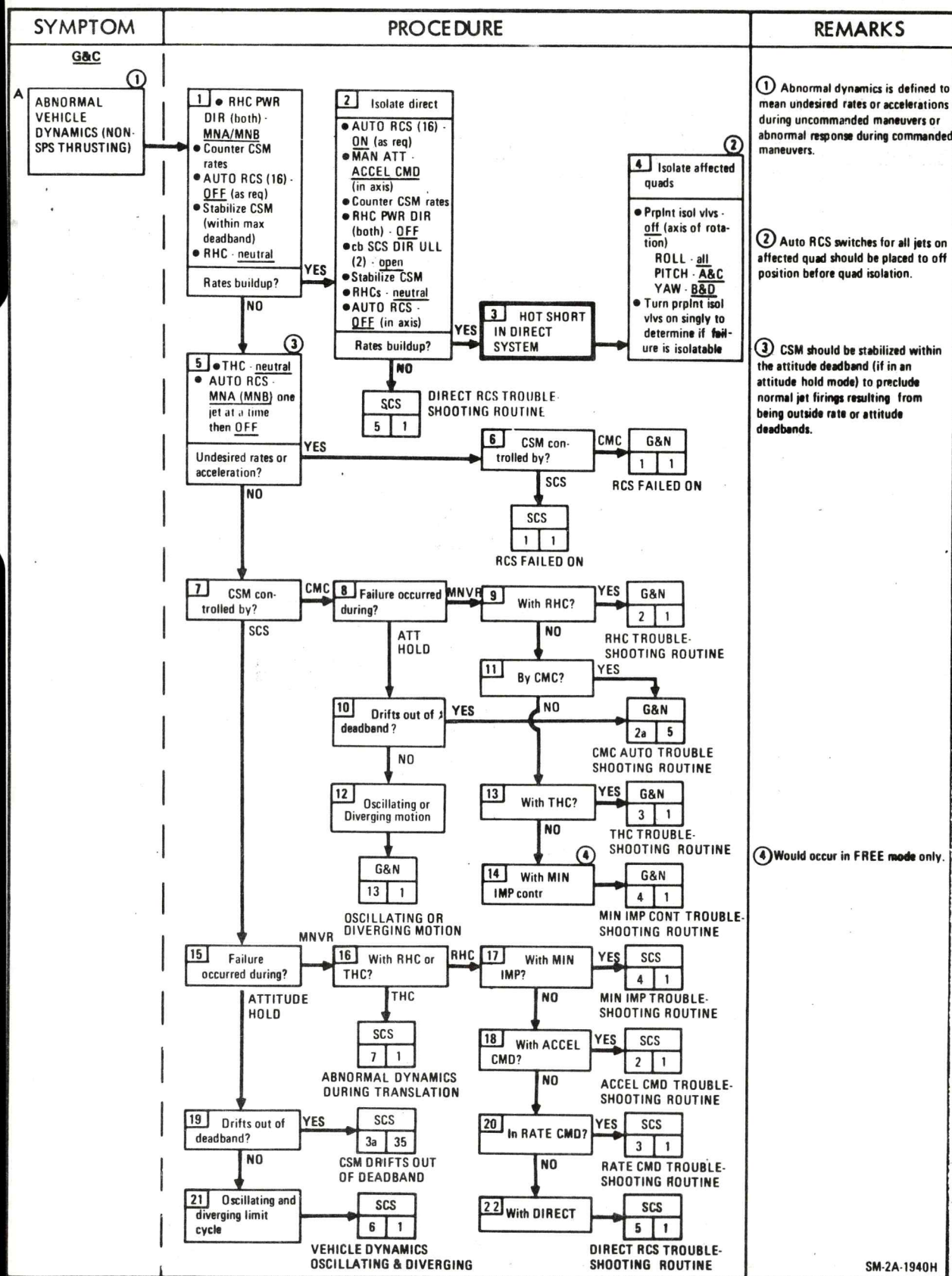
1
(CONT)

2
THRU
3

SYMPTOM	PROCEDURE	REMARKS
4 G&C ① FDAI TOTAL ATTITUDE DISPLAY ABNORMAL	② 1 ORDEAL operating? YES → 2 • ORDEAL FDAI sw (both) - INRTL NO → 3 Alternate inertial source active and aligned in plane? YES → 5 • Alternate ORDEAL FDAI sw - ORB RATE NO → 4 • Orig inertial source - alternate FDAI • Alternate ORDEAL FDAI sw - ORB RATE Alternate total att display norm for ORDEAL inputs? YES → 7 ORDEAL RESOLVER FAILED FOR ORIG FDAI NO → 6 ORDEAL FAILED 8 FDAI SELECT sw? 1 or 2 → 9 • FDAI sel - 1 (if at 2) or 2 (if at 1) Display norm? YES → 10 ORIG SELECTED FDAI FAILED NO → 11 • V16 N20E • Use gmb angle display to determine abnormal FDAI Abnormal motion on FDAI No. 1? YES → 12 • FDAI SOURCE - CMC • FDAI SEL - 2 No. 2 FDAI display norm? YES → 13 FDAI NO. 1 FAILED NO → 14 Orig display IMU source? YES → 15 CIRCUITRY FAILED BETWEEN IMU AND FDAI'S NO → 16 • FDAI SOURCE - GDC • FDAI SEL - 1 FDAI No. 1 display norm? YES → 19 FDAI NO. 2 FAILED NO → 17 • RHC - cmd mnvr by axis starting at 0, 0, 0 FDAI response norm? YES → 18 EULER MODE RELAY FAILED (DE-ENERGIZED) NO → 20 • BMAG MODE (3) alternate rate source • RHC - cmd mnvr in affected axis 0, 0, 0 FDAI response norm? YES → 21 BMAG ORIG SELECTED FOR RATE FAILED NO → 23 GDC FAILED 22 Continue to use alternate BMAG for rate in failed axis	① For GDC FDAI total attitude, if rate display(s) also hardover, enter "FDAI Rate Ind Abnormal" procedure. ② Assumes inertial reference for orbital rate FDAI is aligned in plane. ③ Use alternate FDAI for subsequent orbital rate displays. ④ Confirm FDAI failure by placing alternate inertial source on affected FDAI. Normal total attitude with alternate inertial source indicative of Golden G relay failure. ⑤ Any failure of IMU itself would have been indicated by ISS light. ⑥ The FDAI can be aligned to 0, 0, 0 by the GDC align pb. ⑦ Attempt only single-axis maneuvers in order pitch, yaw and roll. This failure has no effect after .05 G since Euler mode relays are disabled. ⑧ Assumes alternate rate source operable. ⑨ After .05 G, if BMAG No. 1 fails in yaw or roll, FDAI Roll Att will be erroneous; if BMAG No. 2 fails in yaw or roll, EMS RSI attitude will be erroneous unless RATE 1 selected. ⑩ Entry capability can be determined from GDC FDAI roll ind and EMS RSI response when a yaw maneuver is commanded with .05 G sw and EMS ROLL sw - on (up). Total attitude capability lost for affected axis. After .05 G, if failure axis is: YAW - EMS RSI invalid ROLL - No. 2 FDAI roll ind invalid.
5 FDAI FAILS TO SLEW WITH ORDEAL	① 1 • ORDEAL MODE - OPR/ SLOW FDAI slews? YES → 2 FAST SLEW FUNCTION FAILED NO → 3 SLEW FUNCTION FAILED ②	① Slew FDAI at slow rate. ② With an in-plane GDC alignment, FDAI pitch angle may be set by pressing GDC align pb and slewing pitch att set tw.

SYMPTOM	PROCEDURE	REMARKS
G&C 6 FDAI TOTAL ATT DOES NOT RESPOND TO GDC ALIGN	1 Monitor FDAI for response to vehicle motion Response normal? YES → 2 • FDAI SEL - 1 or 2 • FDAI SOURCE - ATT SET • ATT SET - GDC FDAI indicates att error in axis? YES → 3 GDC ALIGN FUNCTION LOST (2, 3) NO → 4 GDC ALIGN ATT SET ENABLE FUNCTION LOST (3) NO → G&C 4 8 FDAI TOTAL ATT DISPLAY ABNORMAL	① May be single or multiple axes. ② Att set error displays still operational. ③ GDC can be aligned to an arbitrary position by: a. Fly CSM to indicated attitude to which GDC is to be aligned. b. Disable GDC. c. Fly CSM to prescribed inertial attitude (star or visual reference). d. Re-enable GDC.
7 GPI/FUEL PRESS IND(S) PEGGED OR ZERO	1 Both inds (of pair) pegged or zero? YES → 7 Ind usage for fuel press? YES → 10 Are all four ind pegged or zero? YES → 11 TANK PRESS SIG CONDITIONING FAILURE (3) NO → 12 TANK PRESSURE ABNORMAL (2) NO → 2 One pitch (fuel) and one yaw (oxid) abnormal? YES → 5 EDA 15 VDC PWR SUPPLY FAILURE (1) NO → 3 Ind usage for fuel? YES → 6 LOSS OF ONE PRESS DISPLAY (2) NO → 4 DISPLAY FAILED 7 Ind usage for fuel press? NO → 8 GPI problem occurred during? CMC → 9 Occurred during CMC trim test? YES → G&C 1 5 MTVC OR THC-CW → G&C 1 16 SCS AUTO → G&C 1 51 ABNORMAL VEHICLE DYNAMICS DURING SPS THRUSTING	① Total attitude, attitude error & rate display lost for one FDAI. ② Check GPI operation during first gimbal drive and trim check. ③ Utilize MSFN to monitor tank press.
8 BMAG 1 (2) TEMP YELLOW It on if temp < 168 > 172	1 • BMAG PWR - OFF (Affected BMAG) Temp It goes out? YES → 2 After 30 min: • BMAG PWR - ON (Affected BMAG) BMAG It on and stays on continuously? YES → 3 BMAG FAILED UNDERTEMP (1) NO → 4 C/W FAILURE NO → 5 BMAG FAILED OVERTEMP (1, 2) 6 • BMAG PWR - OFF (Affected BMAG). Turn on affected BMAG 30 min prior to use	① BMAG rate information relatively unaffected by temperature out-of-tolerance. However attitude error information degrades ~ 4% per degree out of tolerance. ② Time that the BMAG TEMP It is off is an indication of the temperature rate increase and period of accuracy for subsequent BMAG use.

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THRU
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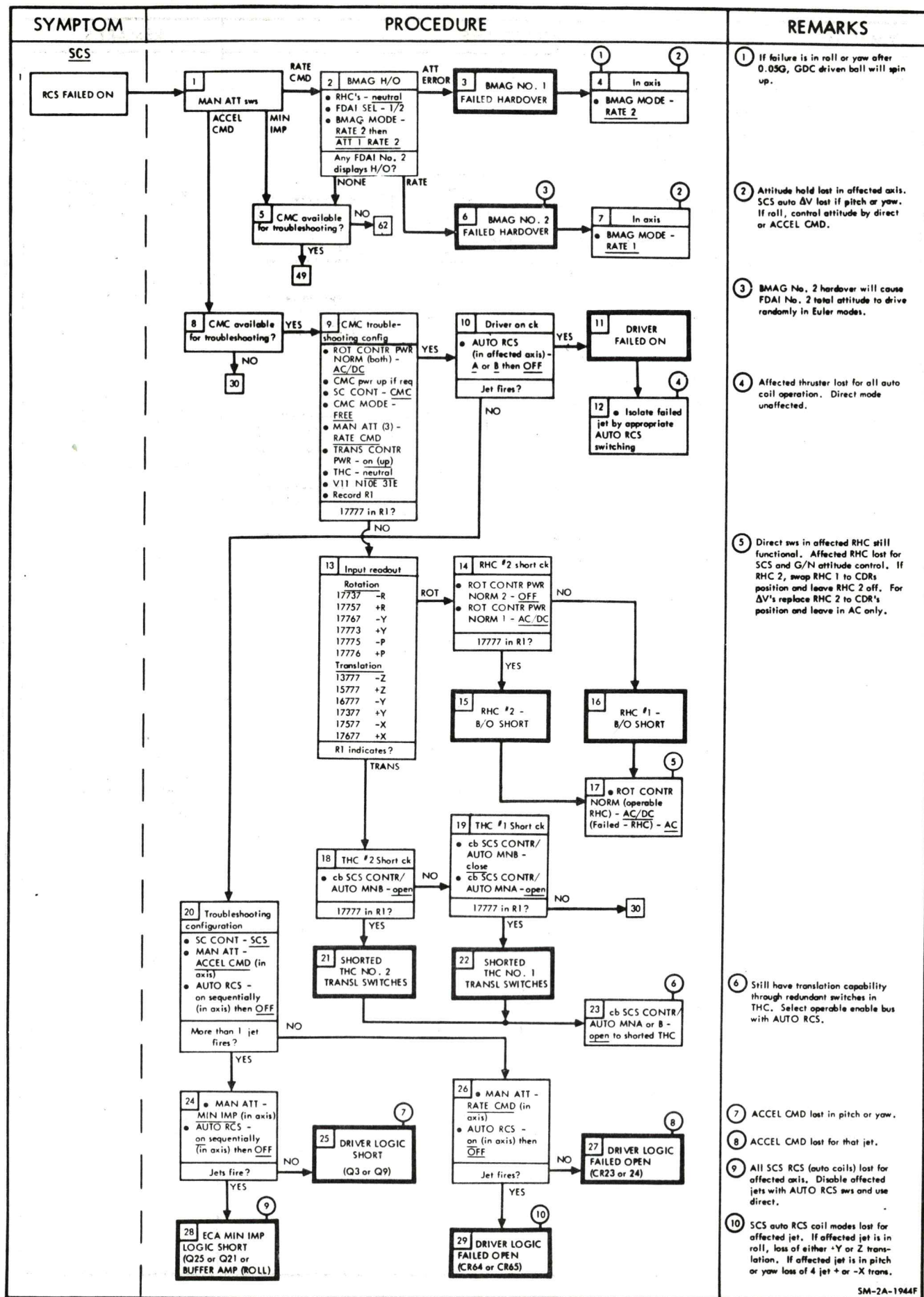
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SCS MALFUNCTIONS INDEX

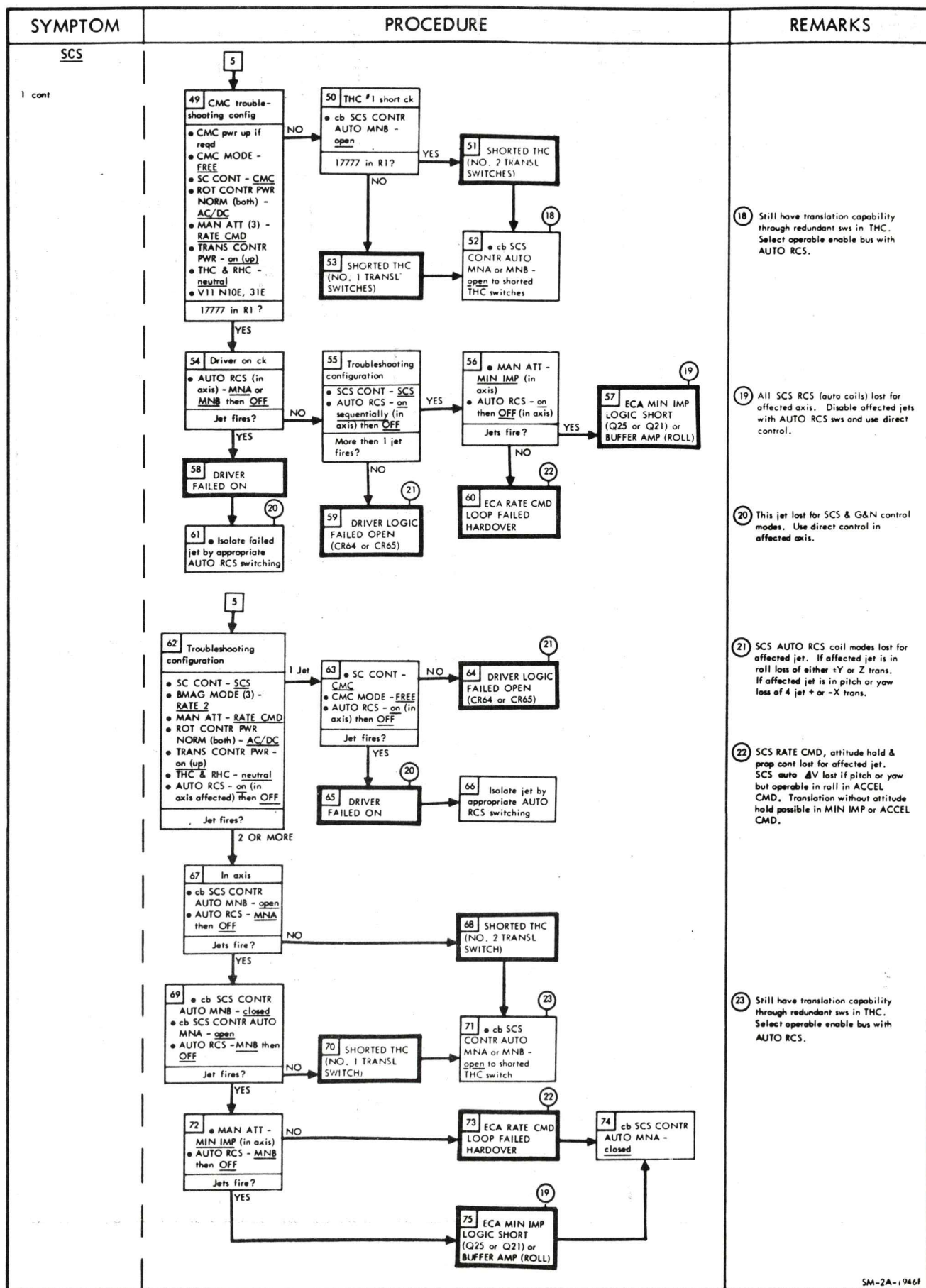
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- 4a SUSPECTED REDUCED RCS AUTHORITY
- 5 DIRECT RCS TROUBLESHOOTING ROUTINE
- 6 VEHICLE DYNAMICS OSCILLATING & DIVERGING
- 7 ABNORMAL VEHICLE DYNAMICS DURING TRANSLATION
- 8 LOGIC BUS BREAKERS OPEN
- SCS LOGIC BUS POWER LOSS

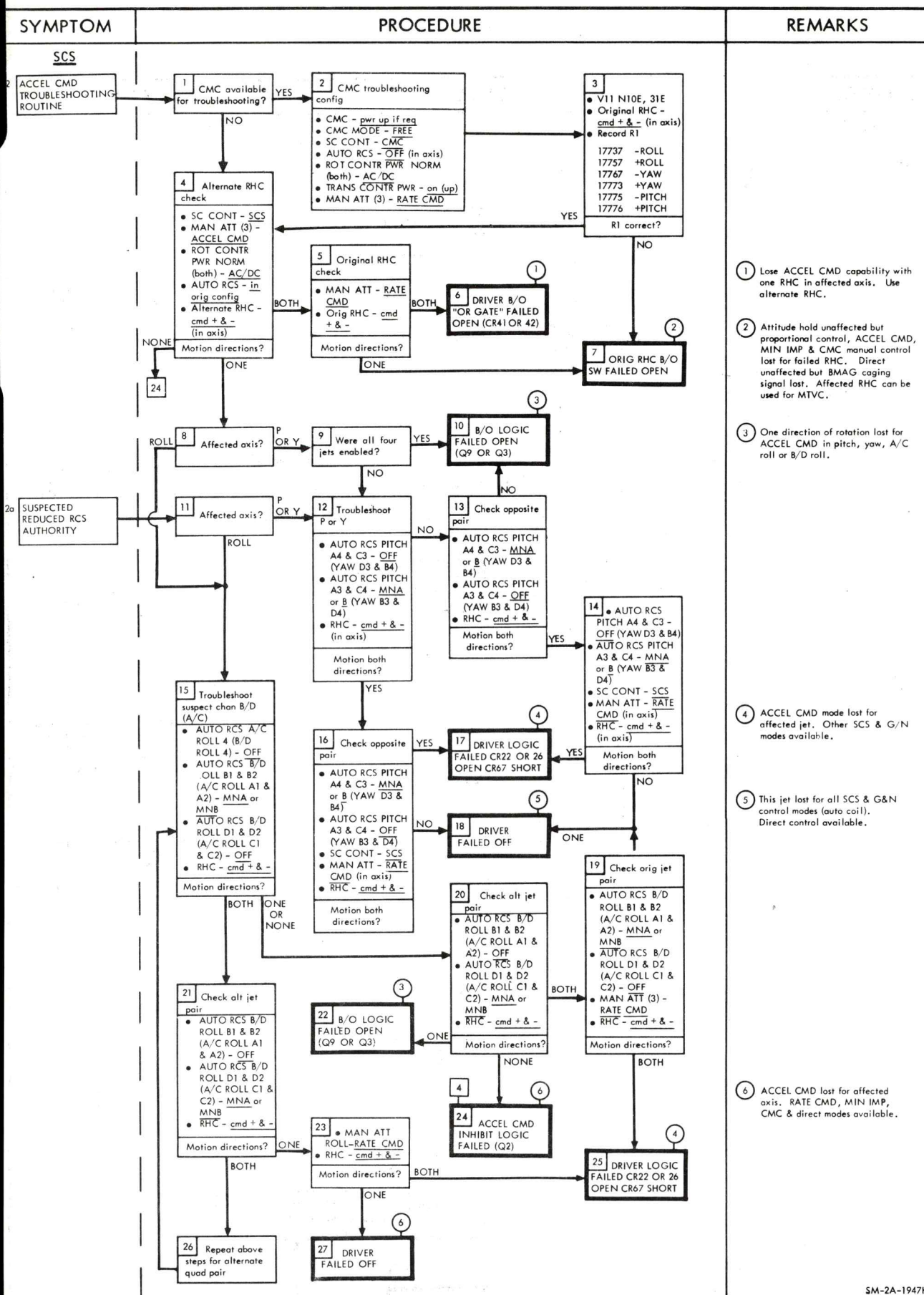
SCS

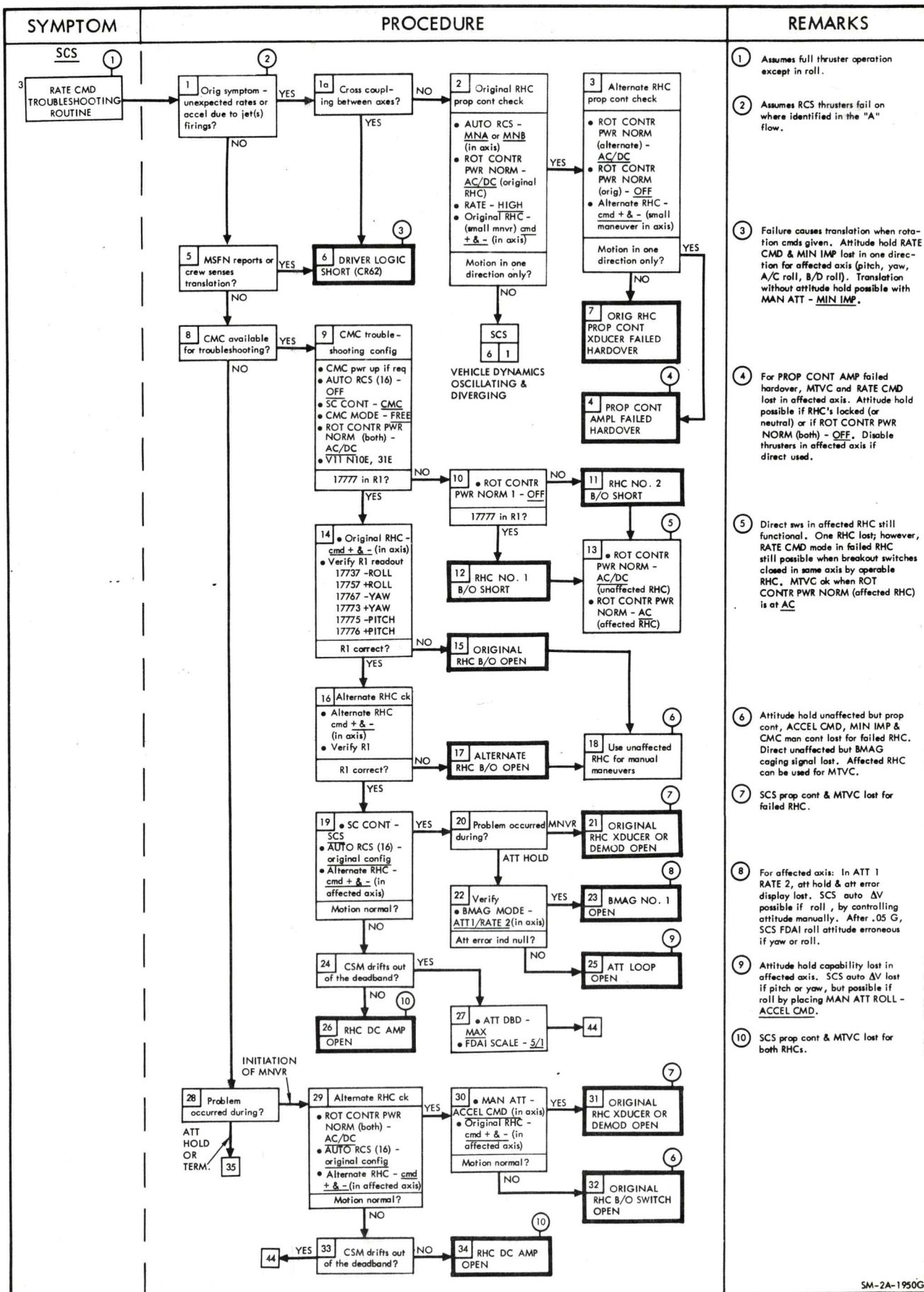


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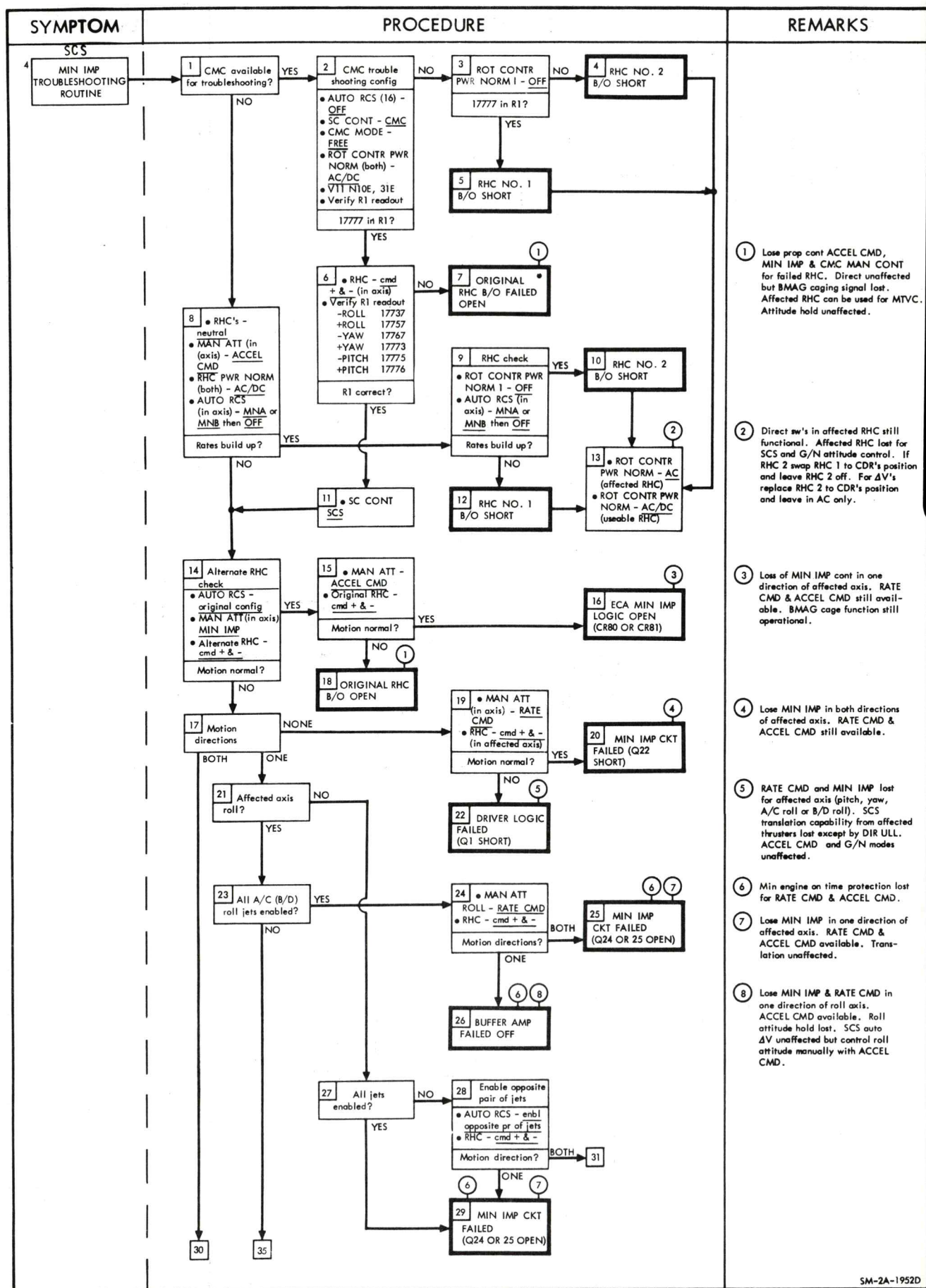
SYMPTOM	PROCEDURE	REMARKS
1 Cont <u>SCS</u>	<pre> graph TD 30["30 Troubleshooting configuration • SC CONT - SCS • MAN ATT - ACCEL CMD (in axis) • TRANS CONTR PWR - OFF • ROT CONTR PWR NORM (both) - OFF • AUTO RCS - on in axis affected then OFF"] -- "Jets fire?" -- YES --> 31["31 Isolate trouble More than 1 jet firing?"] 30 -- "Jets fire?" -- NO --> 40["40 RHC 1&2 short ck • ROT CONTR PWR NORM 1 - AC/DC • AUTO RCS - on then OFF (in axis)"] 31 -- YES --> 32["32 MAN ATT - MIN IMP (in axis) • AUTO RCS - on then OFF (in axis) Jets fire?"] 31 -- NO --> 35["35 MAN ATT - RATE CMD (in axis) • AUTO RCS - on then OFF (in axis) Jet fires?"] 32 -- YES --> 33["33 ECA MIN IMP LOGIC SHORT Q25 or Q21 or BUFFER AMP (ROLL)"] 32 -- NO --> 34["34 DRIVER LOGIC SHORT (Q3 or Q9)"] 35 -- YES --> 36["36 SC CONT - CMC • CMC MODE - FREE • AUTO RCS - on then OFF (in axis) Jet fires?"] 35 -- NO --> 38["38 DRIVER LOGIC FAILED OPEN (CR23 or CR24)"] 36 -- YES --> 37["37 DRIVER FAILED ON"] 36 -- NO --> 39["39 DRIVER LOGIC FAILED OPEN (CR64 or CR65)"] 40 -- YES --> 41["41 RHC NO. 1 B/O SHORT"] 40 -- NO --> 42["42 ROT CONTR PWR NORM 1 - OFF • RHC PWR NORM 2 - AC/DC • AUTO RCS - on then OFF (in axis) Jets fire?"] 41 --> 44["44 ROT CONTR PWR NORM (both) - AC/DC (usable RHC) AC (unusable RHC)"] 42 -- YES --> 43["43 RHC NO. 2 B/O SHORT"] 42 -- NO --> 45["45 THC 1&2 short ck • TRANS CONTR PWR - on (up) • cb SCS CONTR AUTO MNB - open • AUTO RCS - on then OFF (in axis) Jets fire?"] 43 --> 44 44 --> 46["46 SHORTED THC (NO. 1 TRANSL SWITCHES)"] 44 --> 47["47 SHORTED THC (NO. 2 TRANSL SWITCHES)"] 46 --> 48["48 cb SCS CONTR AUTO MNA or MNB - open to shorted THC switches"] 47 --> 48 48 --> 17["17 Still have translation capability through redundant sws in THC. Select operable enable bus with AUTO RCS."] </pre>	11 All SCS RCS (auto coils) lost for affected axis. Disable affected jets with AUTO RCS sws and use direct control. 12 ACCEL CMD lost in pitch or yaw. Use alternate quad pair for roll. 13 This jet lost for all SCS & G/N control modes. Disable jet with AUTO RCS sws and use direct control. 14 ACCEL CMD lost for this jet. 15 SCS AUTO RCS coil modes lost for affected jet. If affected jet is in roll loss of either -Y or Z trans. If affected jet is in pitch or yaw, loss of 4 jet + or -X trans. 16 Direct sws in affected RHC still functional. Affected RHC lost for SCS and G/N attitude control. If RHC 2, swap RHC 1 to CDR's position and leave RHC 2 off. For ΔV's replace RHC 2 to CDR's position and leave in AC only. 17 Still have translation capability through redundant sws in THC. Select operable enable bus with AUTO RCS.

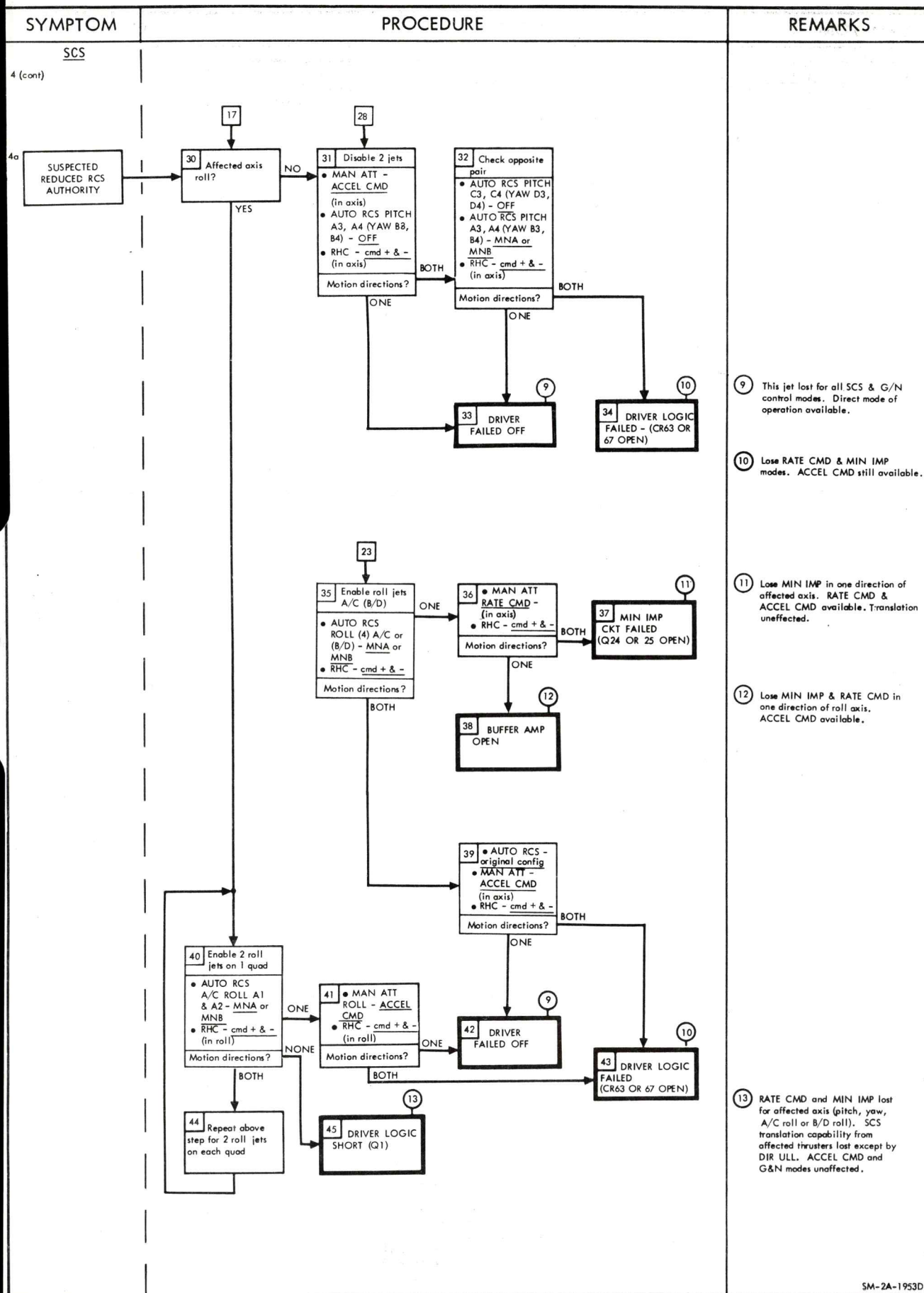
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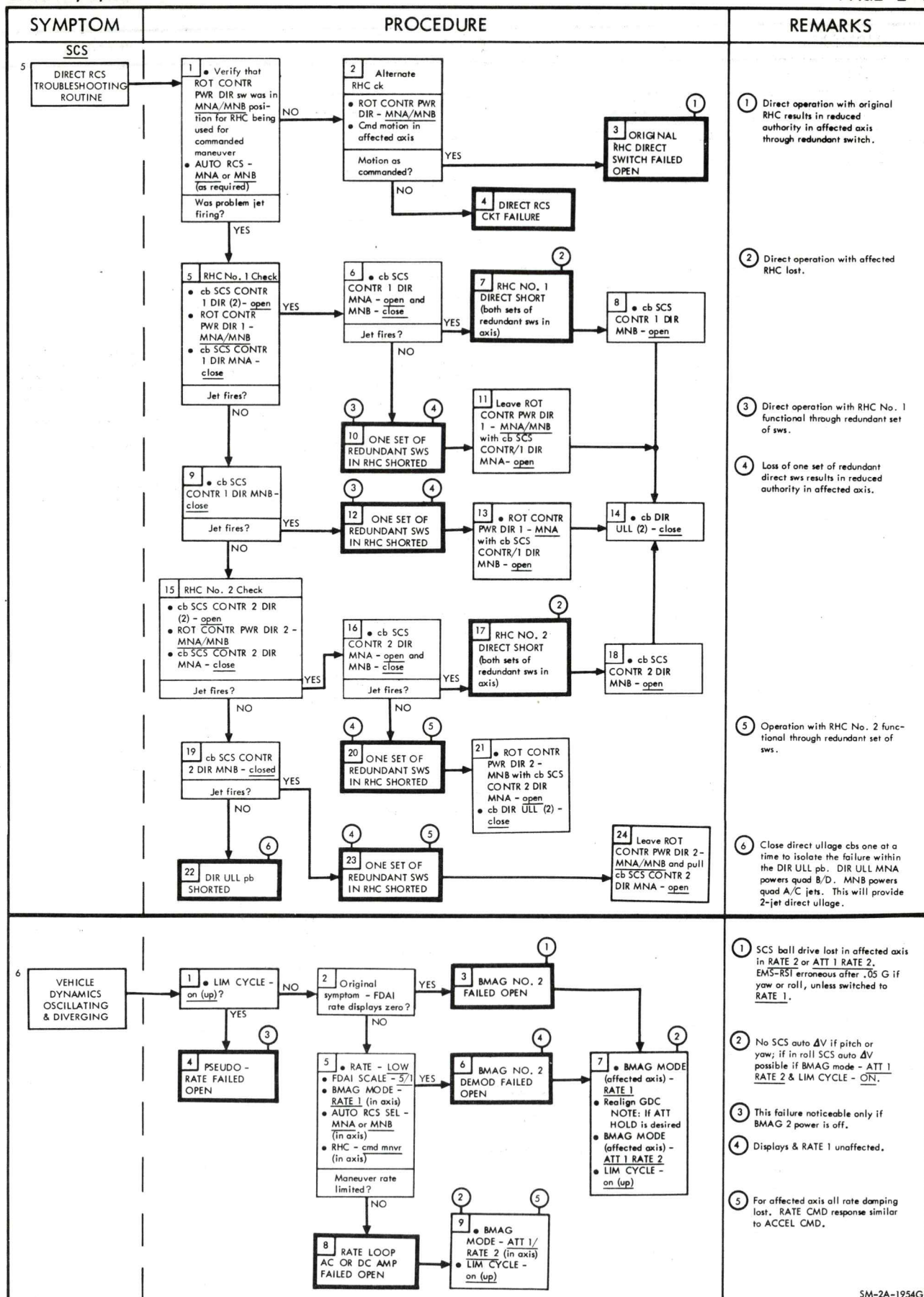


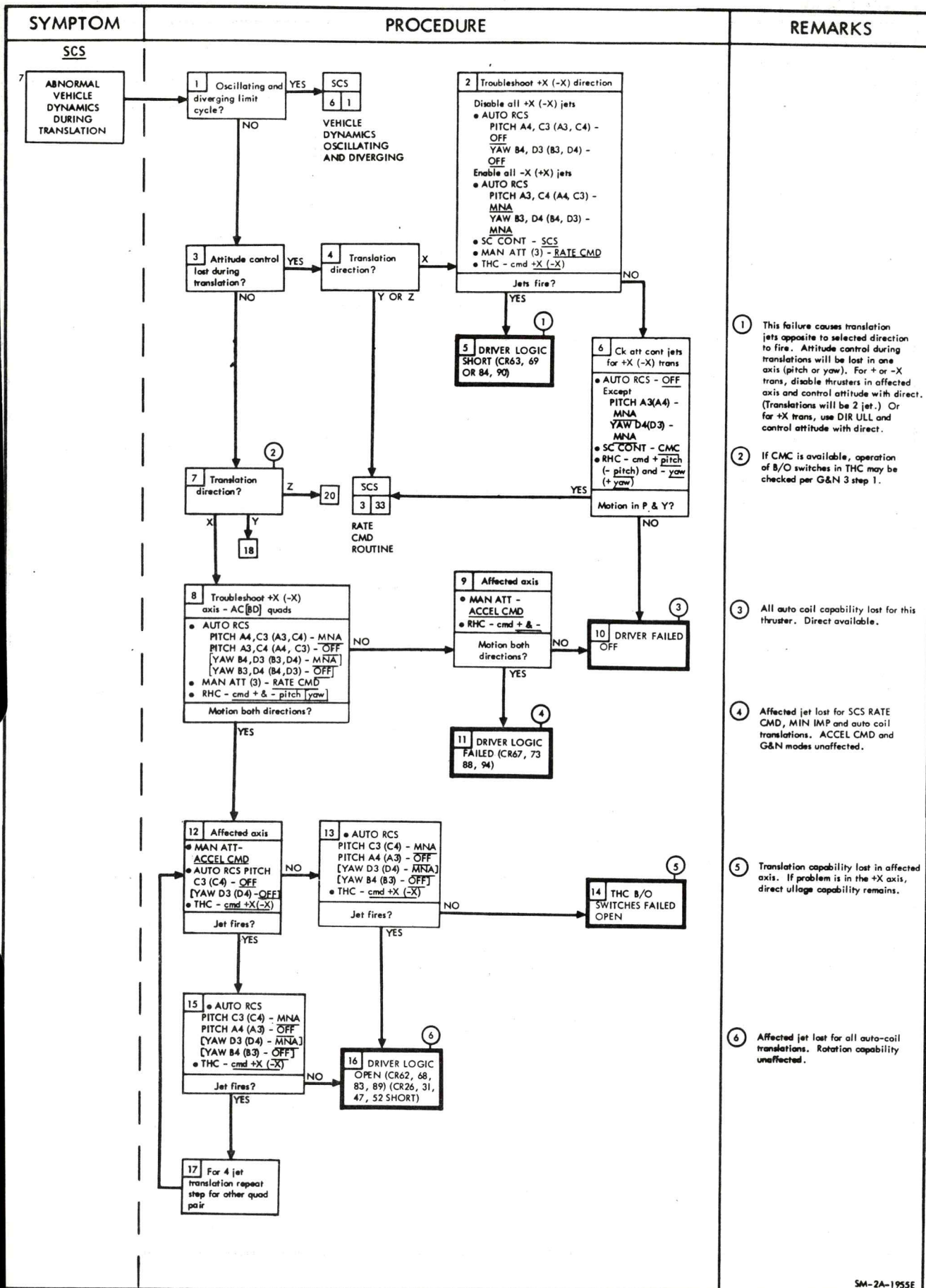


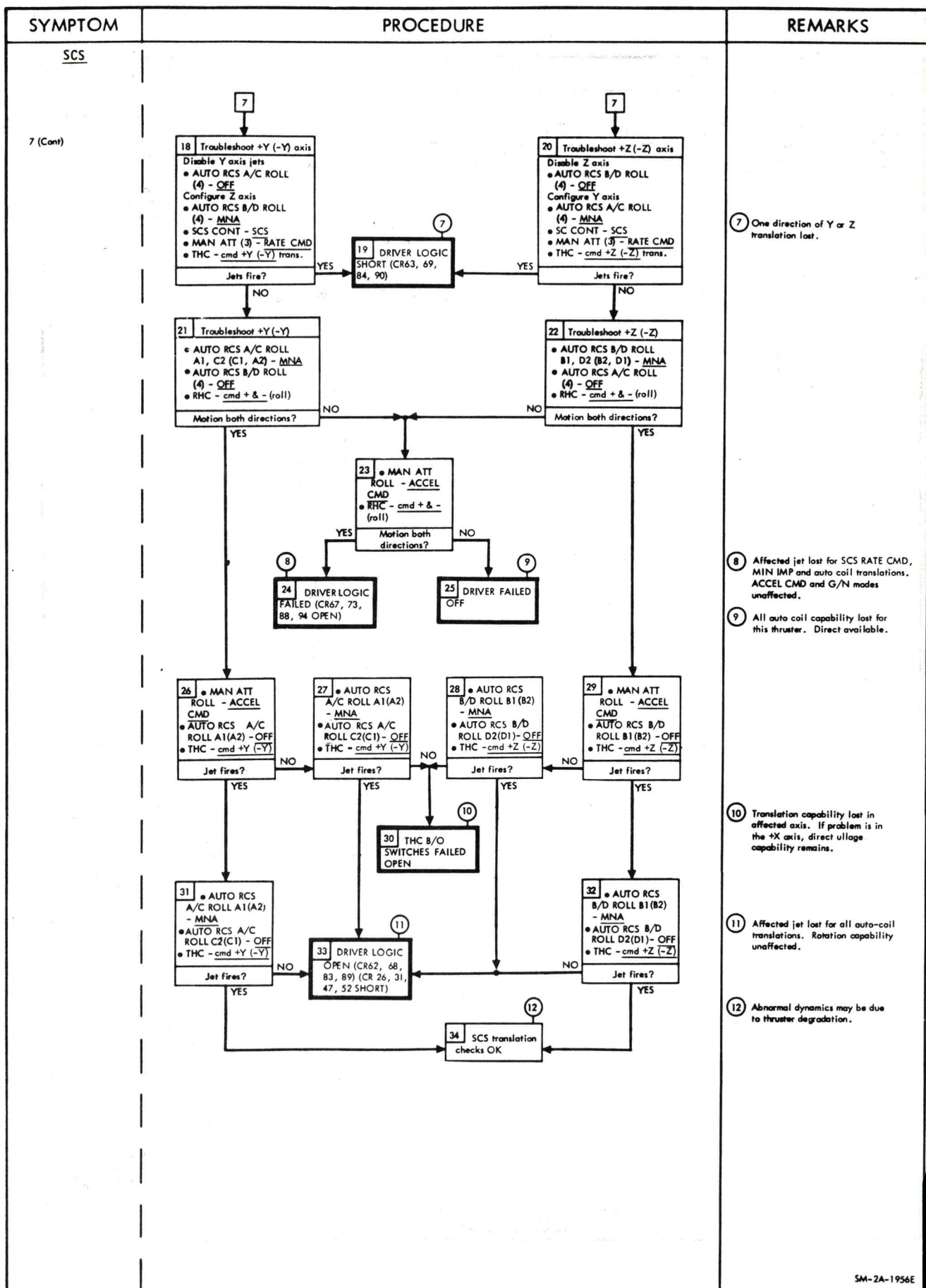
SYMPTOM	PROCEDURE	REMARKS
SCS 3a CSM DRIFTS OUT OF DEADBAND	<pre> graph TD 28((28)) --> 35[35 • Stabilize CSM with DIRECT (if necessary) • ATT DBD - MAX • FDI SEL - 1/2 • FDI SCALE - 3/1 • AUTO RCS - MNA or MNB (In axis) • RHC - cmd + & - (In affected axis) Motion both directions?] 35 -- YES --> 36[36 FDI No. 2 attitude error check Verify • BMAG MODE - ATT 1/RATE 2 (In axis) Att error ind remains at null?] 35 -- NO --> 44[44 Affected axis? P or Y ROLL] 36 -- YES --> 38[38 • ROT CONTR PWR NORM (both) - OFF Att error ind inor?] 36 -- NO --> 37[37 ATT LOOP FAILED OPEN] 38 -- YES --> 39[39 • ROT CONTR PWR NORM 1 - AC/DC Att error ind null?] 38 -- NO --> 41[41 BMAG NO. 1 FAILED OPEN] 39 -- YES --> 40[40 RHC NO. 1 B/O SHORT] 39 -- NO --> 42[42 RHC NO. 2 B/O SHORT] 40 --> 43[43 • ROT CONTR PWR NORM - AC (affected RHC) • ROT CONTR PWR NORM - AC/DC (unaffected RHC)] 42 --> 43 43 --> 47[47 • MAN ATT - ACCEL CMD (In axis)] 44 --> 45[45 In axis • MAN ATT - MIN IMP • RHC - cmd + & - Any motion?] 45 -- YES --> 46[46 TOTAL ERROR AMP OR SWITCHING AMP FAILED OPEN] 45 -- NO --> 49[49 DRIVER LOGIC FAILED Q1 SHORT] 46 --> 47 47 --> 53[53 • MAN ATT ROLL - ACCEL CMD] 49 --> 50[50 • AUTO RCS A/C ROLL (4) - OFF • AUTO RCS B/D ROLL (4) - OFF • RHC - cmd + & - (In roll) Motion directions?] 50 -- NONE --> 49 50 -- BOTH --> 52[52 TOTAL ERROR AMP OR SWITCHING AMP FAILED OPEN] 50 -- ONE --> 51[51 BUFFER AMP OPEN] 51 --> 53 52 --> 53 </pre>	11 Attitude hold capability lost in affected axis. SCS auto ΔV lost if pitch or yaw, but possible if roll by placing MAN ATT ROLL - ACCEL CMD. 12 For affected axis: In ATT 1 RATE 2, att hold & att error display lost. SCS auto ΔV possible if roll, by controlling att manually. After .05 G, SCS FDI roll attitude erroneous if yaw or roll. 13 Direct att in affected RHC still functional. One RHC lost; however, RATE CMD mode in failed RHC still possible when breakout switches closed in same axis by operable RHC. MTVC ok when ROT CONTR PWR NORM (affected RHC) is at AC. 14 All RATE CMD & attitude hold capability lost for affected axis. Translation possible with MAN ATT as in RATE CMD & attitude control in affected axis by direct or MIN IMP. 15 Lose all SCS modes except ACCEL CMD. No Translation on affected axis. Direct control available. 16 One polarity lost in RATE CMD & MIN IMP. Translation capability remains but attitude hold lost.

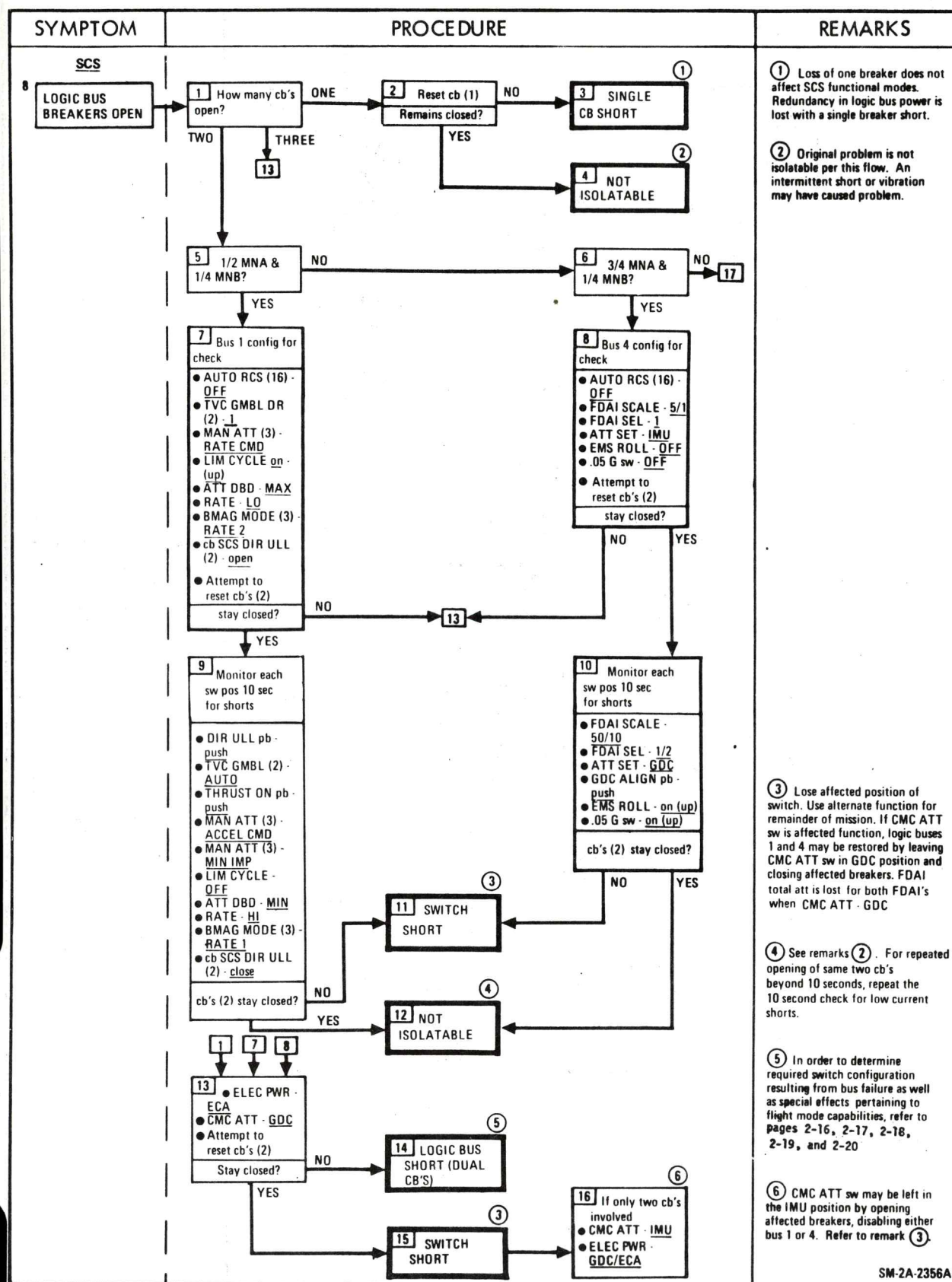




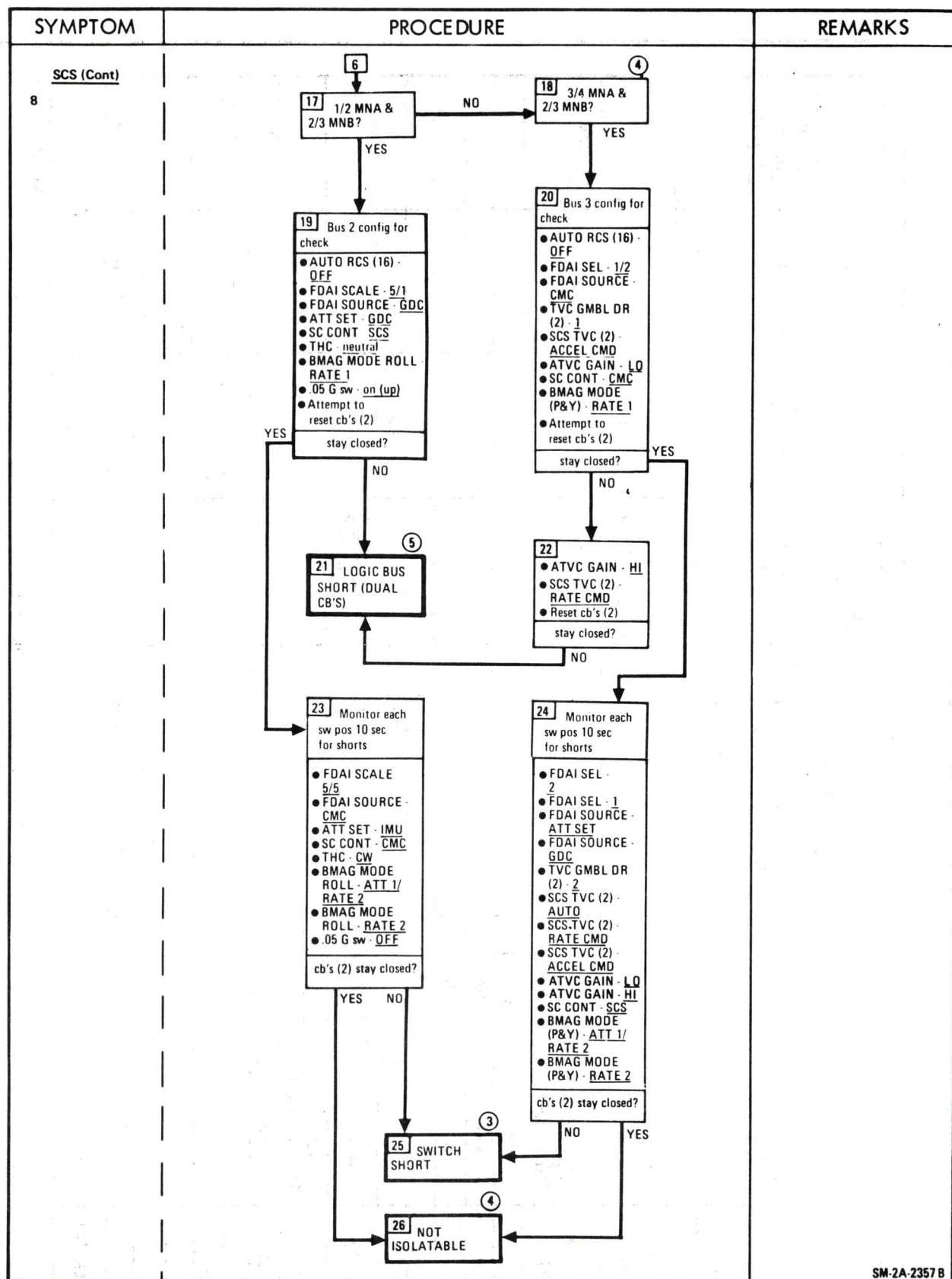
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7
(CONT)



SM-2A-2356A



SM-2A-2357 B

CONTROL	SCS LOGIC BUS POWER LOSS							
	BUS 1		BUS 2		BUS 3		BUS 4	
	FUNCTION(S) LOST	CORRECTIVE ACTION	FUNCTION(S) LOST	CORRECTIVE ACTION	FUNCTION(S) LOST	CORRECTIVE ACTION	FUNCTION(S) LOST	CORRECTIVE ACTION
		SELECT		SELECT		SELECT		SELECT
FDAI SCALE			5/5	5/1 50/15			50/15	5/5 5/1
FDAI SEL					1 & 2	1/2	1/2	1 2
FDAI SOURCE			CMC	GDC	ATT SET GDC	CMC		
ATT SET			IMU	GDC			GDC	IMU
MAN ATT (3)	ACCEL CMD MIN IMP	RATE CMD						
LIM CYCLE	OFF	on (up)						
ATT DBD	MIN	MAX						
RATE	HI	LO						
THC			CW	neutral				
SC CONT			CMC	CMC	SCS	CMC		
BMAG MODE (3)	RATE 1	ATT 1/RATE 2 RATE 2	(R) RATE 2 ATT 1/RATE 2	(R) RATE 1	(P,Y) RATE 2 ATT 1/RATE 2	(P,Y) RATE 1		
DIR ULL pb	push (logic only)	_____						
THRUST ON pb	push							
GDC ALIGN							push	_____
SCS TVC (2)					all	_____		
ATVC GAIN					LO	HI		
EMS ROLL							on (up)	OFF
.05 G sw			OFF	OFF			.05 G	OFF
TVC GMBL DR (2)	AUTO	1 2			2	1 AUTO		

SM-2A-SL-2019

SCS LOGIC BUS POWER LOSS

MODE EFFECT	BUS 1 LOSS	BUS 2 LOSS	BUS 3 LOSS	BUS 4 LOSS
CMC CONTROL MODE (SC CONT - CMC)	• No effect	• CMC attitude control may exist since G&N power not affected by LOGIC BUS 2 short	• No effect	• No effect
RCS CONTROL	<u>Direct RCS:</u> • Operational including direct ullage	<u>Direct RCS:</u> • Operational including direct ullage	<u>Direct RCS:</u> • Operational including direct ullage	<u>Direct RCS:</u> • Operational including direct ullage
	<u>SCS/SM RCS:</u> • Control modes restricted to positions shown for BUS 1 corrective action, page 2-16	<u>SCS/SM RCS:</u> • P & Y not affected • For manual roll BMAG MODE (R) - RATE 1 MAN ATT (R) - RATE CMD, ACCEL CMD or MIN IMP • For SCS att hold (R) BMAG MODE (R) - ATT 1/RATE 2 LIM CYCLE - on (up)	<u>SCS SM/CM RCS:</u> • MAN ATT (3) - ACCEL CMD operational (CMC or SCS) • MAN ATT (3) - MIN IMP operational if THC - CW • MAN ATT (R) - RATE CMD operational if THC-CW & SC CONT - CMC • MAN ATT (P,Y) - RATE CMD operational if THC-CW & BMAG MODE - RATE 1	<u>SCS/SM RCS:</u> • No effect
	<u>SCS/CM RCS:</u> • Use direct RCS only • Disable auto RCS RCS CMD - OFF or AUTO RCS (12) - OFF • Use single ring only	<u>SCS/CM RCS:</u> • P & Y not affected • Roll axis BMAG MODE (R) - RATE 1 MAN ATT (R) - RATE CMD or ACCEL CMD • .05 G function operational	or ATT 1/RATE 2 & LIM CYCLE - on (up)	<u>SCS/CM RCS:</u> • Roll to yaw coupling loss for post .05 G
SCS LOGIC BUS POWER LOSS (SPECIAL EFFECTS)				

SM-2A-SL-2020

MODE EFFECT	BUS 1 LOSS	BUS 2 LOSS	BUS 3 LOSS	BUS 4 LOSS
SPS CONTROL	<u>Gimbal Control:</u> ● SCS auto TVC functional ● MTVC rate cmd functional with: BMAG MODE (P,Y) - ATT 1/RATE 2 or RATE 2 ● No direct ullage (for logic) ● ACCEL CMD operational ● THC-CW operational ● If servo 1 failure TVC GMBL DR (2) - 2	<u>Gimbal Control:</u> ● SC CONT - CMC (simultaneous CMC & SCS TVC occurs) ● CMC ΔV capability exists if: SCS TVC (2) - ACCEL CMD SCS trim to 0.0° ● Auto switchover function lost - switch to 2 by TVC GMBL DR (2) - 2	<u>Gimbal Control:</u> ● SCS auto TVC lost ● MTVC - Rate cmd operational with RATE 1 only ● Accel cmd operational with RATE 2 (P,Y) ● Manual switch to servo 2 with TVC GMBL DR - 2 is lost - Use: TVC GMBL DR (2) - AUTO THC-CW	<u>Gimbal Control:</u> ● No effect
	<u>Thrust on/off:</u> ● CMC thrust on not affected ● Ullage - THC +X or DIR ULL as backup (no direct ullage for logic function) ● SCS thrust on SPS THRUST - on (up) only ● SCS thrust termination ΔV THRUST A (B) - OFF	<u>Thrust on/off:</u> ● No effect	<u>Thrust on/off:</u> ● CMC thrust on not affected ● THRUST ON pb operational if THC-CW ● ΔV ind operational (for thrust termination)	<u>Thrust on/off:</u> ● No effect
SCS LOGIC BUS POWER LOSS (SPECIAL EFFECTS)				SM-2A-SL-2021

MODE EFFECT	BUS 1 LOSS	BUS 2 LOSS	BUS 3 LOSS	BUS 4 LOSS
THC	● No effect	● THC-CW function lost - use SC CONT - SCS	● No effect	● No effect
DISPLAYS	<u>Pre/Post .05 G:</u> ● All displays operational except RATE 1 (No source for rate display or for att ref)	<u>Pre- .05 G:</u> ● FDAI SEL - 1/2 operational except (ball 2) att error ● CMC source (ball 1) operational except CDU error ● Total att, att error (ball 2) lost if: FDAI SOURCE - CMC FDAI SEL - 2 ● Att error lost if: FDAI SOURCE - ATT SET ATT SET - IMU ● FDAI SCALE - 5/5 lost ● Yaw rate display indicates roll coupling ● R & P rate display normal ● BMAG R, P, Y att error (ball 2) lost if: FDAI SEL - 1/2 or FDAI SOURCE - GDC	<u>Pre/Post .05 G:</u> ● FDAI SEL - 1/2 operational ● FDAI SEL - 1 & 2 lost (for both CMC or GDC) ● FDAI SOURCE - ATT SET function lost ● All displays (rate, att error, total att) valid for FDAI SEL - 1/2 only ● BMAG 1 & 2 rate valid	<u>Pre/Post .05 G:</u> ● FDAI SCALE - 50/15 lost ● FDAI SEL - 1 or 2 only ● FDAI SOURCE - CMC or GDC operational ● GDC & RSI align lost

SM-2A-SL-2022

SCS LOGIC BUS POWER LOSS (SPECIAL EFFECTS)

MODE EFFECT	BUS 1 LOSS	BUS 2 LOSS	BUS 3 LOSS	BUS 4 LOSS
		<u>Post .05 G:</u> ● FDAI SEL - 1/2 operational ● Ball 1 - CMC source operational ● Ball 2 - CMC source lost ● SCS - total att, rate display, att errors normal		<u>Post .05 G:</u> ● Display of roll to yaw coupling not void (actual coupling does not exist)

SM-2A-SL-2023

SCS LOGIC BUS POWER LOSS (SPECIAL EFFECTS)

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G & N

G&N MALFUNCTIONS INDEX

- 1 RCS FAILED ON
2 RCH TROUBLESHOOTING ROUTINE
2a CMC AUTO TROUBLESHOOTING ROUTINE
2b SUSPECTED REDUCED RCS AUTHORITY
3 THC TROUBLESHOOTING ROUTINE
4 MIN IMP CONT TROUBLESHOOTING ROUTINE

12 00205
00207
00210
00213
00211
00212
00217
01105
01106
01107
01407

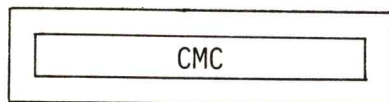
13 OSCILLATING OR DIVERGING MOTION

SSR-1 CMC TEST

SSR-2 CMC JET RE-CONFIG

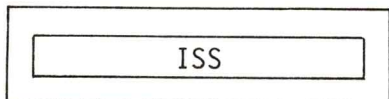
SSR-3 FRESH START

5



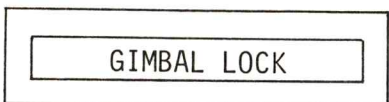
RED

6



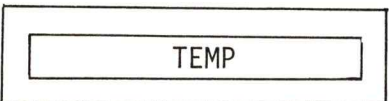
RED

7



YELLOW

8



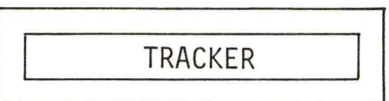
YELLOW

9



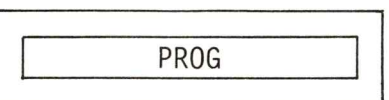
YELLOW

10

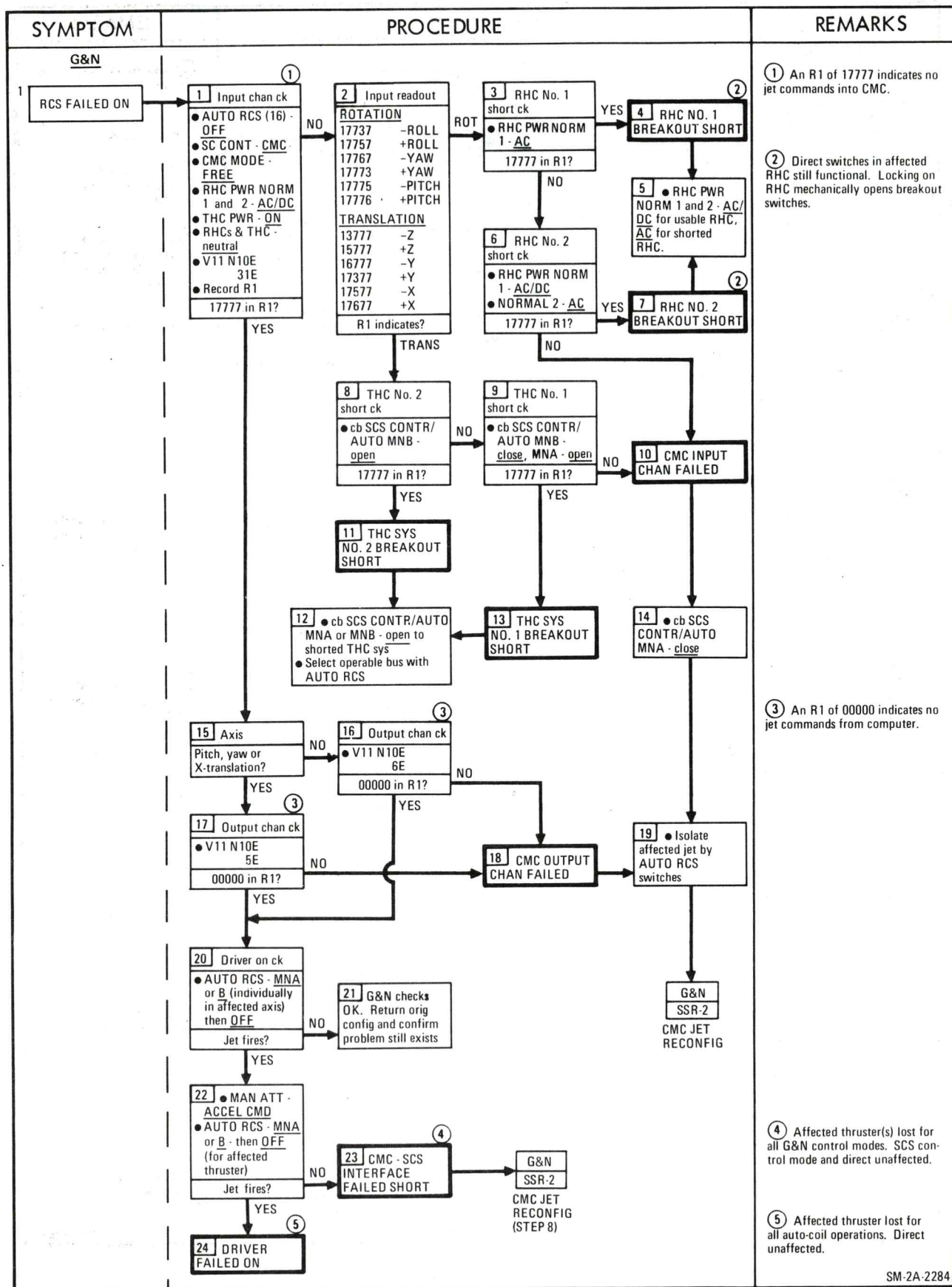


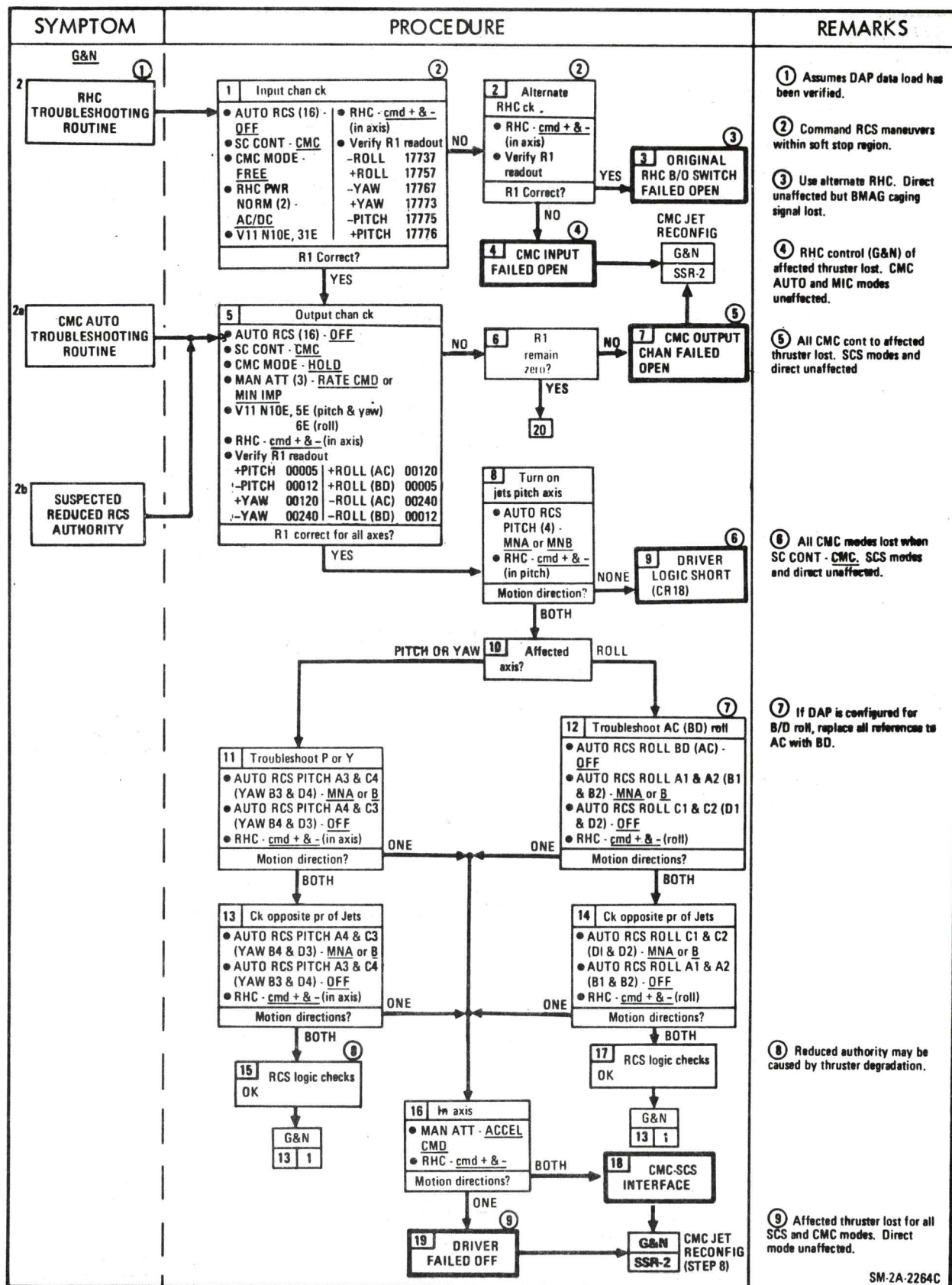
YELLOW

11

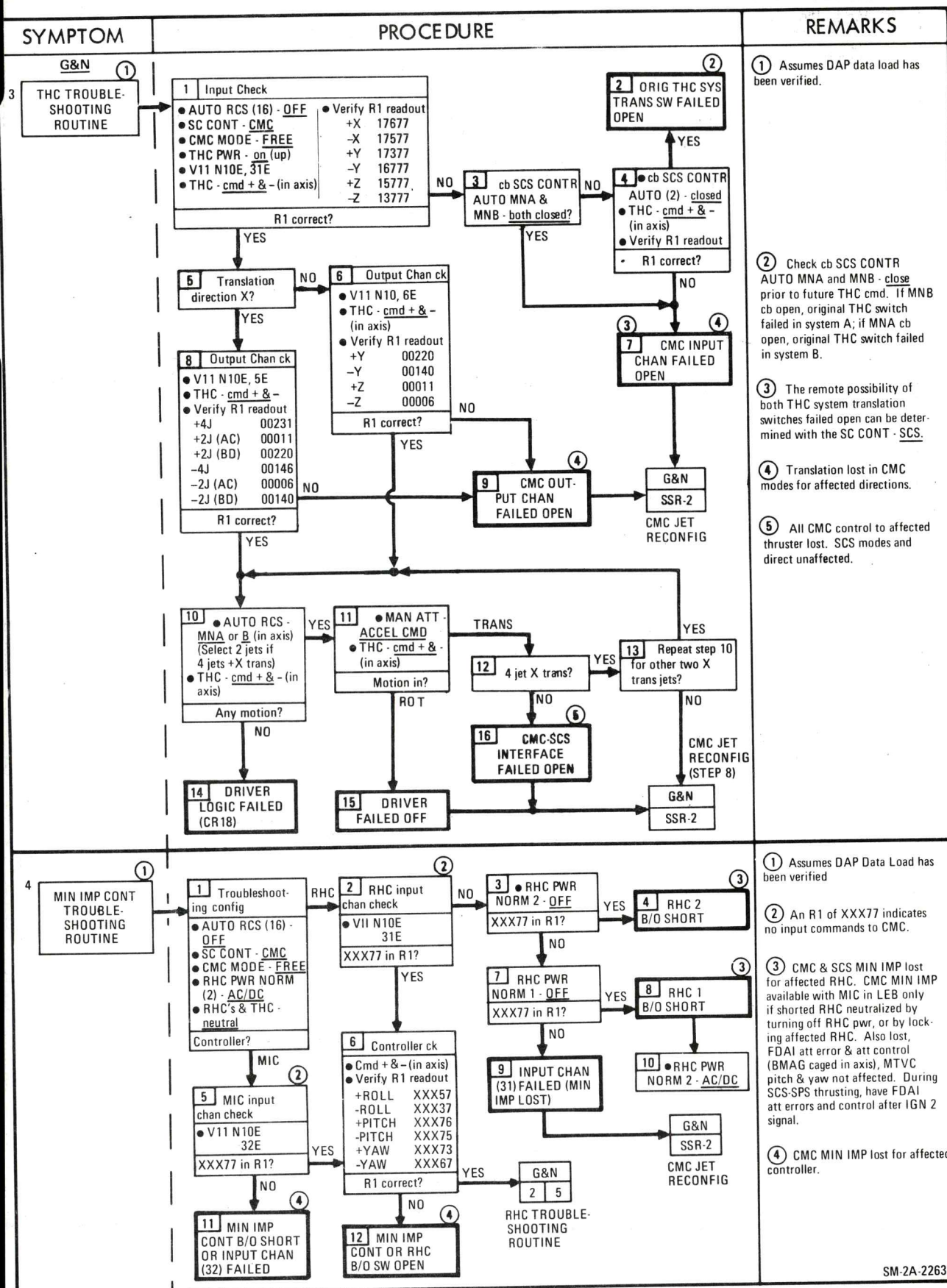


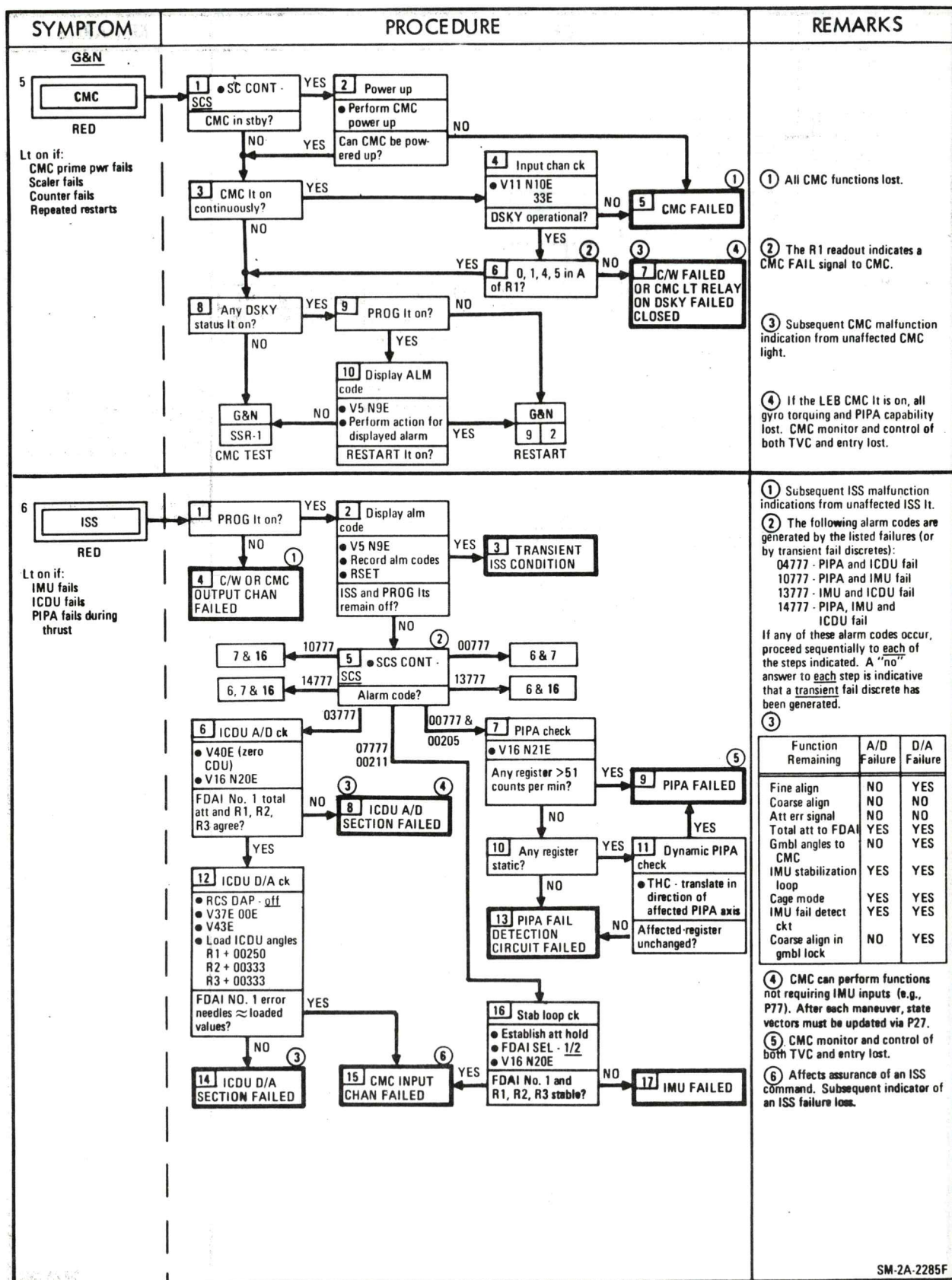
YELLOW



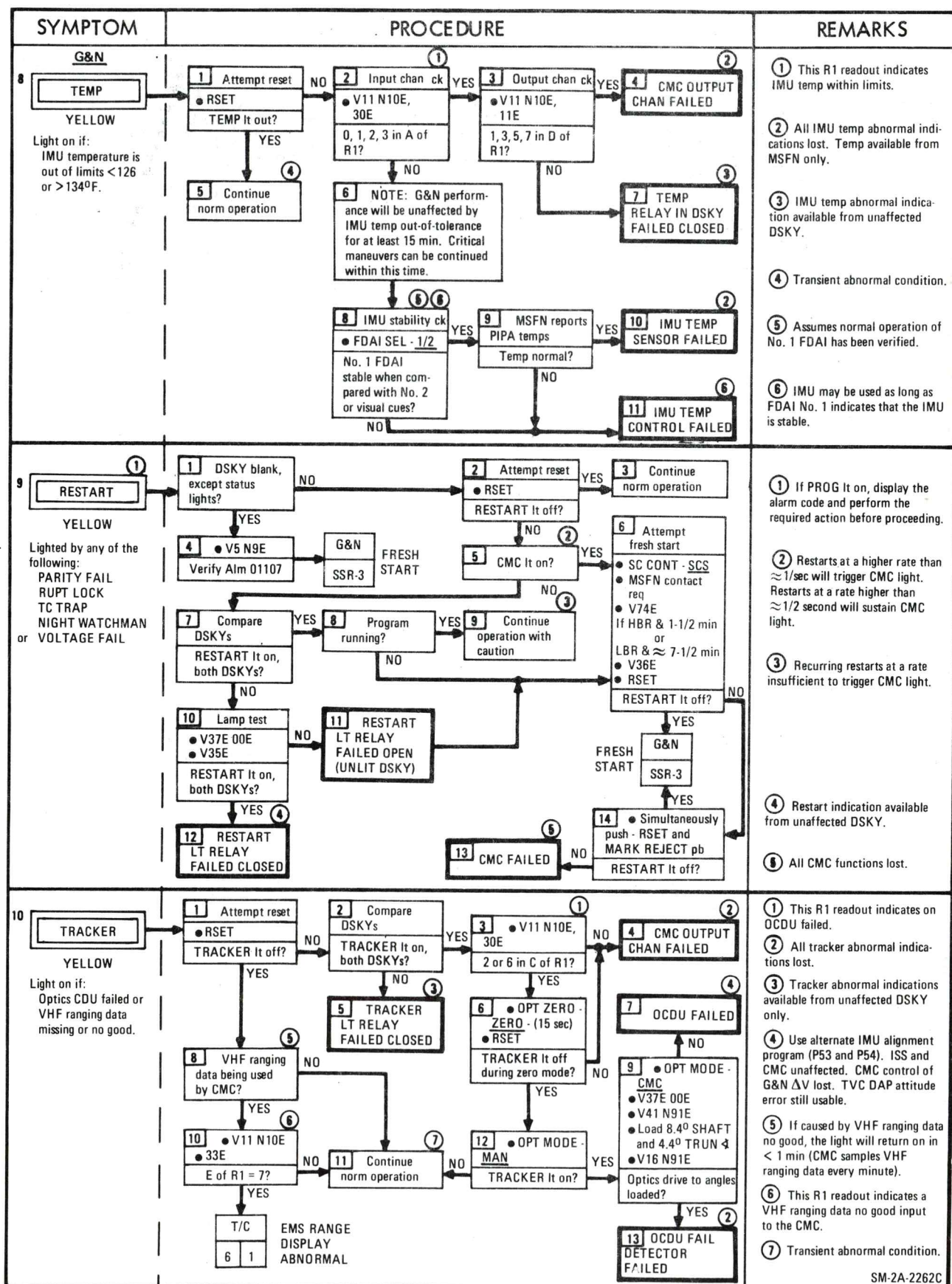
2
THRU
2b

SM-2A-2264C

3
THRU
4

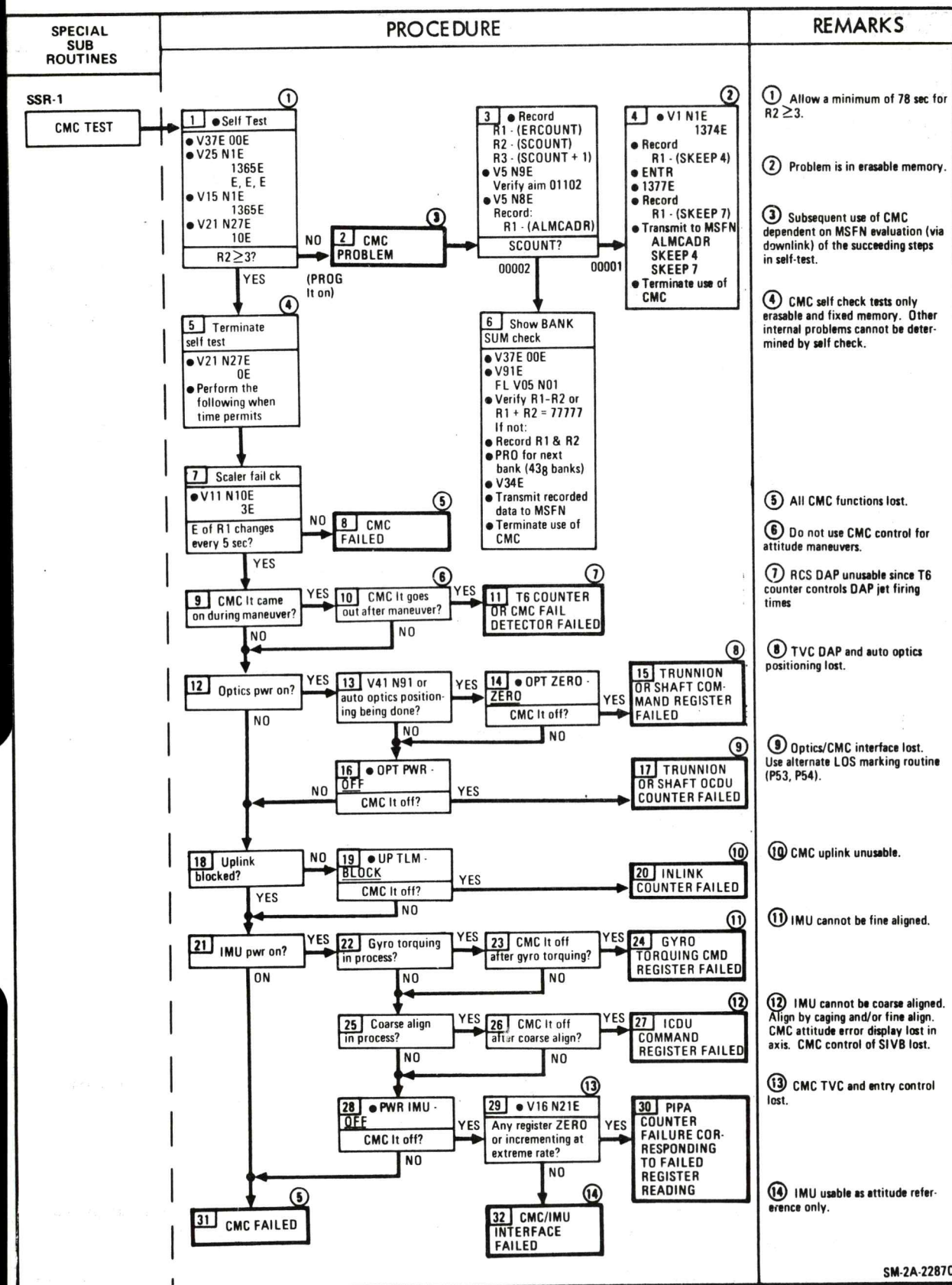
5
THRU
6

SYMPTOM	PROCEDURE	REMARKS
<u>G&N</u> 7 GIMBAL LOCK YELLOW	<pre> graph TD Start[7 GIMBAL LOCK YELLOW] --> Step1{1 ISS It on?} Step1 -- YES --> GND[G&N 6 2] Step1 -- NO --> Step2{2 NO ATT It on?} Step2 -- YES --> Step3[3 INERTIAL REFERENCE LOST] Step2 -- NO --> Step7{7 V16 N20E N20 agree with FDAI?} Step3 --> Step4[4 V37E 00E V41 N20E E, E, E FDAI display 0, 0, 0?] Step4 -- YES --> Step5[5 V40E V16 N20E N20 stable?] Step4 -- NO --> Step8[8 V40E Wait 30 sec V16 N20E N20 agree with FDAI?] Step5 -- YES --> Step6[6 Realign IMU Perform P51 etc.] Step5 -- NO --> Step9[9 INPUT COUNTER/LOGIC FAILURE] Step7 -- YES --> Step10[10 Maneuver CSM to reduce MGA < 70°] Step7 -- NO --> Step8 Step8 -- YES --> Step9 Step8 -- NO --> Step11[11 TRANSIENT INPUT COUNTER/LOGIC OR ICDU PROBLEM. CONTINUE NORMAL OPERATION] </pre>	① If yaw axis failed, IMU will coarse align unless Saturn DAP and AVE G selected, or perform contiguous V40E. See G&N 6 Remark ③ under A/D failure for functions remaining. ② If MGA already < 70°, perform SSR-1 as time permits.

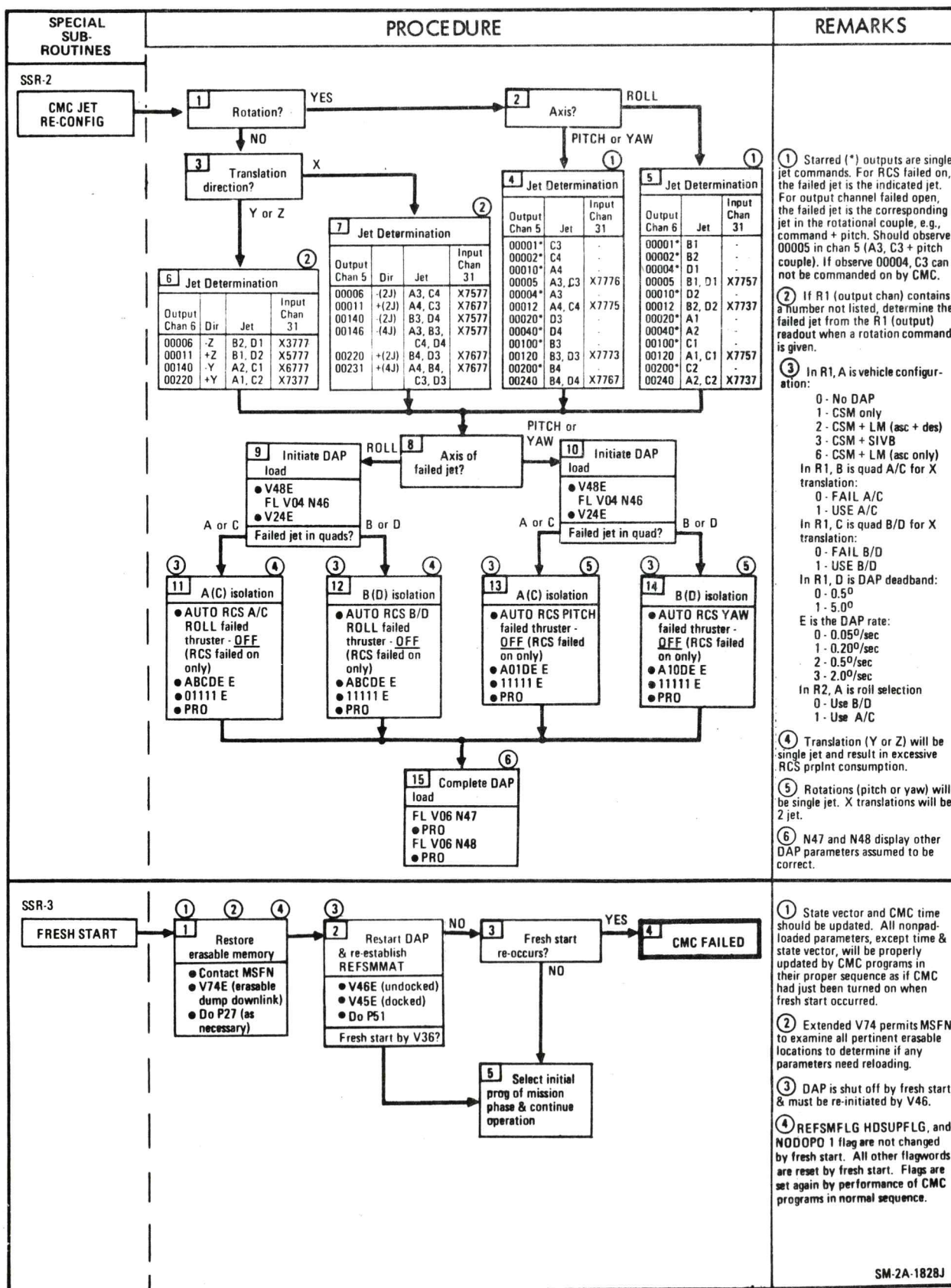
8
THRU
10

SYMPTOM	PROCEDURE	REMARKS
G&N 11 PROG YELLOW Light on if: CMC program alarm or by bad PIPA reading during nonthrusting modes.		1 PROG light failed on. Prog alm ind available by keying V5 N9E, if not displayed as a main alarm. 2 Program alarms are of 3 classes: a. Main alarm - Alarm code displayed. Program halts awaiting crew action. b. Side alarm - Alarm code not displayed. Program continues. c. Restart alarm - Alarm code not displayed. Program executes a restart. CMC can store multiple alarms. First alarm appears in R1; second in R2; last in R3. 3 Program alarm ind available from other DSKY.
ALARM CODES 12 00205 PIPA saturated		1 Assumed to have occurred without an ISS light.
00207 ISS TURN ON not present for 90 sec		2 This R1 readout checks presence of a turn-on request from IMU. 3 This R1 readout checks presence of an IMU operate discrete from the IMU.
00210 IMU not operating		4 00211 will occur only during coarse alignment, either by an alignment program or by DSKY command (V41 N20).
00213 IMU not operating with turn on request		5 IMU must be aligned by an alignment program—i.e., by gyro torquing rather than coarse align.
00211 Coarse Align Error		6 If 00211 concurrent with 00217, proceed per 00211 recovery.
00212 PIPA Fail		7 IMU usable only as a backup attitude reference.
00217 Bad return from STALL routine		8 Downlink data transmitted at time of alarm may not be correct. Update must be manually verified.
01105 Downlink Too Fast		9 Perform subsequent CMC ground updates by voice link.
01106 Uplink Too Fast		10 Uplink data being sent when alarm occurred should be transmitted.
01107 Phase Table Failure		
01407 VG Increasing		

SYMPTOM	PROCEDURE	REMARKS
13 G&N OSCILLATING OR DIVERGING MOTION	<pre> graph TD 1["1 V16 N20E R1, 2, & 3 agree with FDAI?"] -- YES --> 10["10"] 1 -- NO --> 2["2 V40E wait 30 sec N20 Stable?"] 2 -- YES --> 3["3 Did N20 Remain at zero and increment (within DB) from there?"] 2 -- NO --> 5["5 INPUT COUNTER LOGIC FAIL OR ICDU PROBLEM"] 3 -- YES --> 4["4 OUTPUT CH12 B5 (ZERO IMU CDU'S) FAIL TO ZERO"] 3 -- NO --> 6["6 N20 Static?"] 6 -- YES --> 10 6 -- NO --> 7["7 N20 agree with FDAI?"] 7 -- YES --> 8["8 TRANSIENT INPUT COUNTER OR ICDU FAILURE. Continue normal operation"] 7 -- NO --> 9["9 COUNTER FOR AFFECTED AXIS FAILED"] 9 --> 10 10 --> 10_1["10 V1N10E 12E 2, 6 or 7 in D of R1?"] 10_1 -- YES --> 11["11 OUTPUT CH12 B5 (ZERO IMU CDU'S) FAIL TO 1"] 10_1 -- NO --> 12["12 1, 3, or 5 in D of R1?"] 12 -- YES --> 13["13 OUTPUT CH12 B4 COARSE ALIGN FAIL TO 1"] 12 -- NO --> 14["14 CMC INTERNAL PROBLEM"] </pre>	① Attempt to change state of affected bit (REF G&C check-list page G/1-18) ② Maneuver S/C to 0, 0, 0, and perform V40E ③ See G&N 6 remark 3 under A/D failure for functions remaining ④ ICDU problem should cause ISS ALM ⑤ ISS lite should illuminate ⑥ All IMU functions lost ⑦ Perform G&N SSR-1 as time permits SM-2A-2406



SM-2A-2287C

SSR-2
THRU
SSR-3

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SPS

SPS MALFUNCTIONS INDEX

1

SPS PRESS

YELLOW

1a FUEL AND/OR OXID PRESS HIGH

1b FUEL AND/OR OXID PRESS LOW

1c FUEL AND OXID $\Delta P > 20$ PSI

2

PITCH (YAW)
GMBL 1 (2)

YELLOW

3 SPS PREMATURE SHUTDOWN

3a NO SPS IGNITION

4 SPS ENG DOES NOT SHUT DOWN AUTO

4a SPS THRUST LT ON - NON THRUSTING

5 SPS P_c ABNORMAL

6 SPS He VLV tb - ABNORMAL

7 He PRESS LOW OR DECR

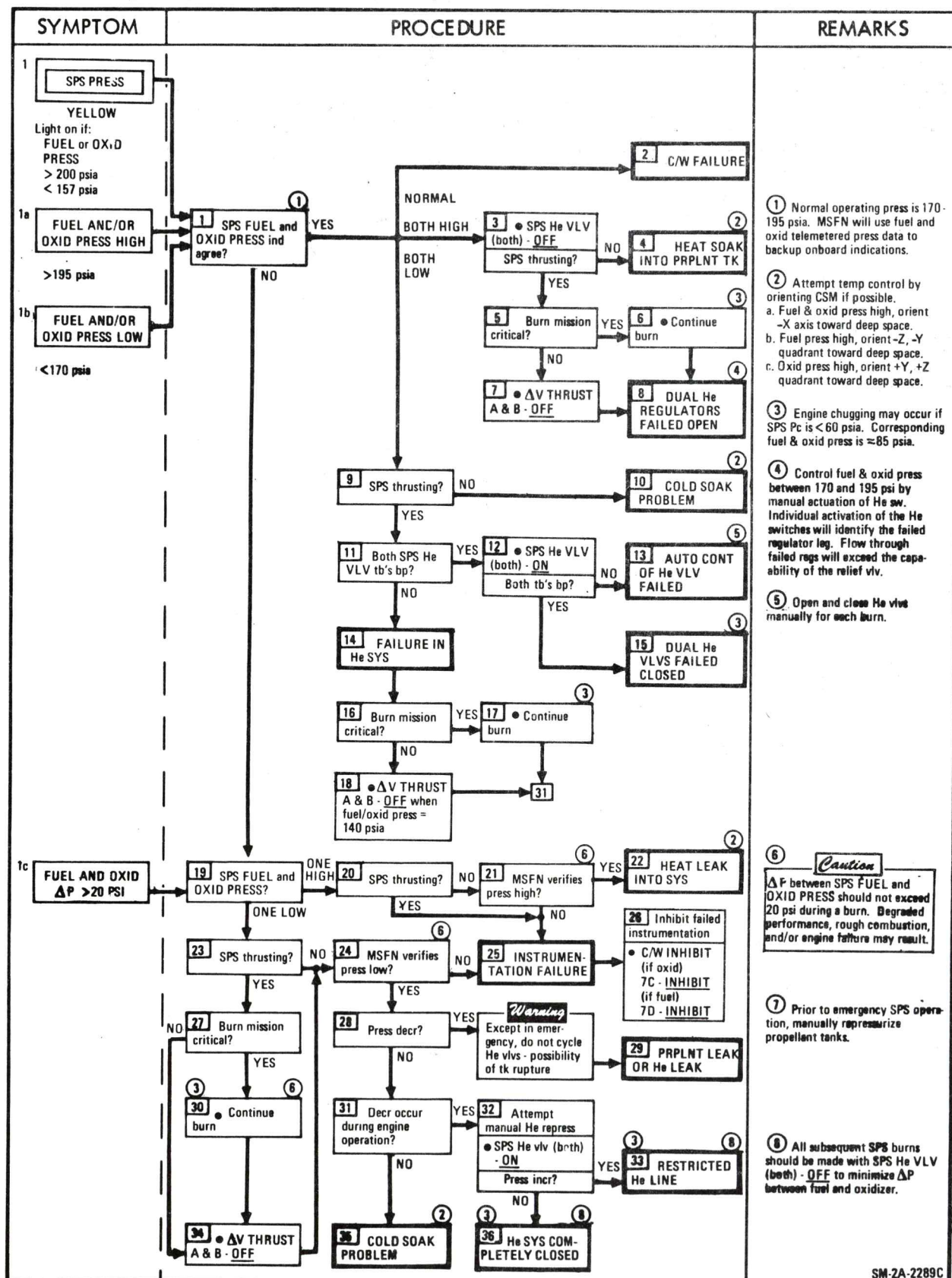
8 N2 A (B) PRESS LOW

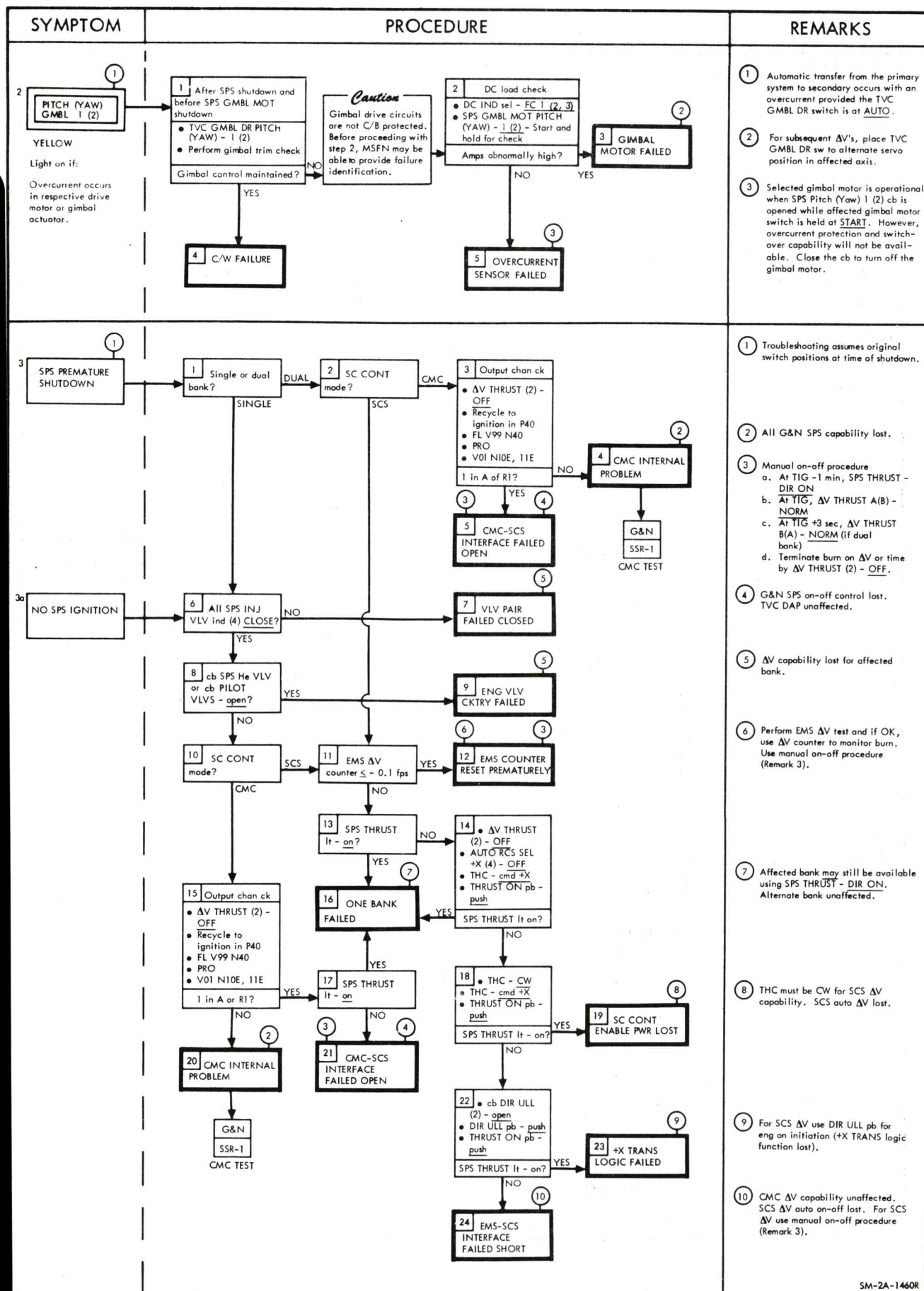
8a SPS INJ VLV PARTIALLY OPEN

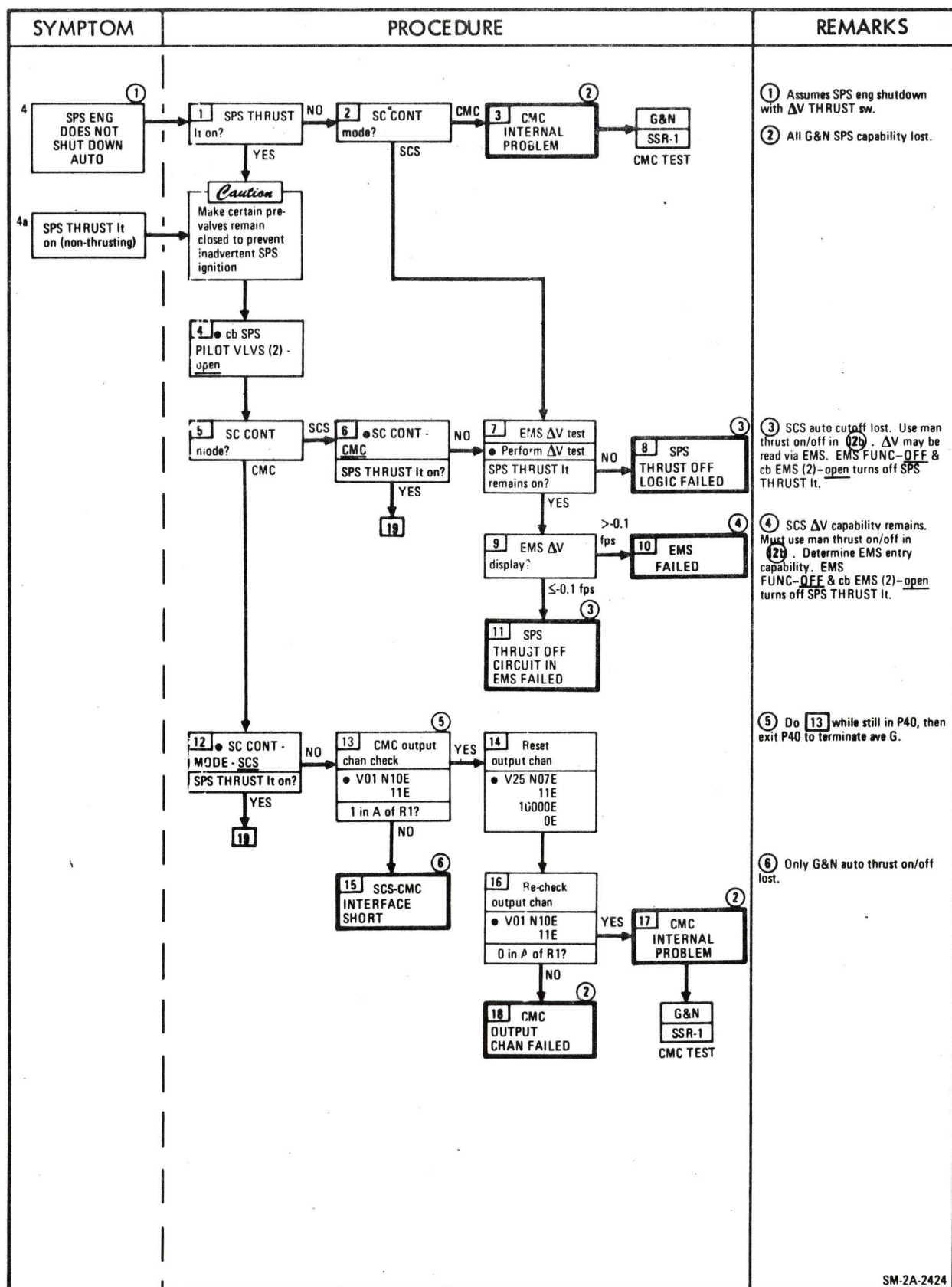
9 SPS INJ VLV IND ABNORMAL

10 NO PRPLNT LINE TEMP CONTROL

SPS



2
THRU
3a



4a
(CONT)

SYMPTOM	PROCEDURE	REMARKS
4 (cont)	8 12 19 • SC CONT - SCS (verify) Was this a single (dual) bank burn or non-thrusting? SINGLE BANK → 20 SPS THRUST ON/OFF LOGIC GROUNDING SHORT (7 8) NON-THRUST → 21 EMS ΔV test 21 EMS ΔV test • Dim cabin lts for following tests • Perform ΔV test and compare relative brightness of the lt in test (10 sec) vs failed condition 24 • SPS THRUST DIR - ON • Compare relative brightness of lt with sw - ON vs failed condition • SPS THRUST DIR - NORMAL Lt brighter with sw on? YES → 25 POSSIBLE SHORT ON HIGH SIDE OF THRUST OFF CIRCUIT (8 10 11 12) NO → 22 Did SPS lt go out? 22 YES → 23 ΔV TEST CIRCUIT FAILURE IN EMS (Q6) (9) 22 NO → 26 EMS ΔV display? 26 >0.1 fps → 27 EMS FAILED (4) 26 ≤0.1 fps → 28 POSSIBLE SPS THRUST LT GROUND SHORT IN EMS (K3) (8 10 12 13) 25 YES → 25 POSSIBLE SHORT ON HIGH SIDE OF THRUST OFF CIRCUIT (8 10 11 12) 25 NO → 29 • Cycle ΔV THRUST A(B) sw's from OFF to NORM, tap and press pnl and note if there is a change in the state of the lt State of lt changed? YES → 31 INTERMITTENT SPS GROUNDING SHORT (8 10 12 14) NO → 30 HARD SHORT IN SPS GROUNDING CIRCUIT (8 10 12 14)	7 Auto on/off lost for this bank. Use man thrust on/off in 12b. Short test burn in 10 may be performed (further verify failure). For alt single bank burns, perform 2a. 8 If ignition occurs in 10, failure on low side of thrust circuit. Auto on/off lost for that bank (bank operable using man thrust on/off). 9 Lose SPS THRUST lt test (in EMS ΔV test). If monitor SPS arming via SPS THRUST lt: • cb EMS (2) - <u>close</u> • EMS FUNC - <u>ΔV</u> • EMS MODE - <u>STBY</u> • Set ΔV ind - <u>negative value</u> Auto thrust on/off still available via EMS but above monitoring capability lost (i.e., SPS THRUST lt comes on) when EMS test done & ΔV ind set prior to next burn. 10 Test burn (≈1 sec duration) Set up for SCS TVC mode Monitor in P47 If failure intermittent, establish failure condition before doing burn (tapping/pushing panel, cycling/teasing sw). Perform nominal SCS burn except: • No SCS THRUST pb (failure turns eng on) Burn prep • cb SPS PILOT VLV (2) - <u>open</u> TIG - 1 min • ΔV THRUST A(B) - <u>NORM</u> [For single bank, use affected sw only. For dual bank or non-thrusting, set affected bank sw if known, otherwise, test burn using bank A(B)] TIG • cb SPS PILOT VLV MNA (MNB) - <u>close</u> [For single bank, use affected cb only. For dual bank or non-thrusting, close affected bank cb if known, otherwise, try test burn using bank A(B)] IGNITION • cb SPS PILOT VLV MNA (MNB) - <u>open</u> • ΔV THRUST A(B) - <u>OFF</u> NO IGNITION • Wait ≈ 3 sec • cb SPS PILOT VLV MNA (MNB) - <u>open</u> • ΔV THRUST A(B) - <u>OFF</u> 11 If no ignition in 10, failure on high side of thrust circuit. If cb did not open, may require longer time dependent on location & resistance of short.
REMARKS (CON'T)	12 Alternate thrust proced (after fault isolated) a. SPS THRUST lt circuit failure or normal single bank burns (using alt bank) Perform nominal burn except: Burn prep • EMS FUNC - <u>OFF</u> • cb EMS (2) - <u>close</u> ECO • EMS FUNC - <u>OFF</u> • cb EMS (2) - <u>open</u> (turns SPS THRUST lt off) b. Man thrust on/off using failed bank (for dual bank operation) Perform nominal burn except: Burn prep • cb SPS PILOT VLV (2) - <u>open</u> (verify) • EMS FUNC - <u>OFF</u> (verify) • cb EMS (2) - <u>close</u> TIG - 1 min • cb SPS PILOT VLV (operable bank) - <u>close</u> • ΔV THRUST (2) - <u>NORM</u> IGN +3 sec • cb SPS PILOT VLV (failed bank) - <u>close</u> xxxxxxxxxxxxxxxxxxxxx x If SCS THC - +X THRUST ON pb - <u>push</u> xxxxxxxxxxxxxxxxxxxxx ECO [LOI: ECO -40 sec TEI: ECO -10 sec] • cb SPS PILOT VLV (failed bank) - <u>open</u> • Use normal shutdown for operable bank • cb EMS (2) - <u>open</u>	13 If no ignition in 10, failure in SPS THRUST lt circuit. Auto on/off exists for both banks. Ignore SPS THRUST lt as cue for eng armed & thrust on/off. cb EMS (2) - <u>open</u> turns off SPS THRUST lt. 14 If no ignition in 10, failure in alt bank. Repeat 10 to further isolate failure. If SPS THRUST lt no longer on, short may have fused, or if intermittent, short may be lost temporarily. If short cannot be re-established (tapping, cycling, etc.), both banks available (use auto thrust on/off).

SYMPTOM	PROCEDURE	REMARKS
SPS Pc ABNORMAL >110 psia < 90 psia	<pre> graph TD Start[SPS Pc ABNORMAL] --> 1{1 SPS FUEL & OXID PRESS normal?} 1 -- YES --> 2{2 Burn mission critical?} 1 -- NO --> SPS[SPS 1 1] SPS --> Fuel[FUEL and/or OXID PRESS HIGH (LOW)] 2 -- YES --> 4{4 Continue burn SPS INJ VLV Ind - one or two partially closed?} 2 -- NO --> 3{3 ΔV THRUST (2) - OFF at SPS Pc = 70 PSI} 4 -- YES --> 8[8 VLV BANK FAILED (1)] 4 -- NO --> 5{5 MSFN verifies normal acceleration and sys parameters?} 5 -- YES --> 6[6 INSTRUMENTATION FAILURE] 5 -- NO --> 9[9 He INGESTION, INTERNAL ENGINE FAILURE, CLOGGED PRPLNT LINE (2)] 3 --> 7[7 ΔV THRUST OFF (failed bank)] </pre>	① Failed bank should not be used except in an emergency. ② SPS engine operable until engine indications require shutdown. Engine chugging may occur if SPS Pc is < 60 psi.
SPS He VLV tb - ABNORMAL	<pre> graph TD Start[SPS He VLV tb - ABNORMAL] --> 1{1 SPS thrusting?} 1 -- YES --> 2{2 SPS He VLV 1 (2) - ON tb's gray?} 1 -- NO --> 5{5 SPS He VLV 1 (2) - OFF tb's bp?} 2 -- YES --> 6[6 He AUTO MODE MALFUNCTION (2)] 2 -- NO --> 3{3 SPS fuel & oxid press?} 3 -- STEADY --> 7[7 tb OR ONE He VLV FAILURE] 3 -- DECR --> 4[4 BOTH He VLVS FAILED CLOSED (1)] 5 -- YES --> 6 5 -- NO --> 7 </pre>	① SPS engine operable until engine indications require shutdown. Engine chugging may occur if Pc is < 60 psi. Corresponding fuel & oxid pressure is ≈85 psia. ② Open and close He valves manually for each burn.
		SM-2A-1461Q

5
THRU
6

SYMPTOM	PROCEDURE	REMARKS
7 He PRESS LOW OR DECR	<pre> graph LR 1[1 MSFN verifies SPS He PRESS low or decr?] -- YES --> 2[2 LEAK IN He SUPPLY] 1 -- NO --> 3[3 He INSTRUMENTATION FAILURE] </pre>	① MSFN will monitor redundant He press instrumentation. ② He depletion imminent. SPS engine operable until engine indications require shutdown. Engine chugging may occur if SPS Pc is <60 psi. Corresponding fuel & oxid pressure is ≈85 psia.
8 N2 A (B) PRESS LOW 400 PSI 8a SPS INJ VLV PARTIALLY OPEN	<pre> graph LR 1[1 Ind check SPS PRESS IND sw - N2A, (N2B), He Press normal?] -- NO --> 2[2 IND FAILED] 1 -- YES --> 3[3 N2 A (B) LEAK OR FAILED SNSR] 3 --> 4[4 Operate engine on alternate bank] </pre>	① Operation at <350 psi results in partially open ball vlvs and hazardous engine operation.
9 SPS INJ VLV IND ABNORMAL One open during non-thrusting One or two closed during burn period (or burn attempt)	<pre> graph LR 1[1 SPS thrusting?] -- YES --> 2[2 Double or single bank operation?] 1 -- NO --> 7[7 MSFN verifies vlv open?] 2 -- DOUBLE --> 3[3 Continue burn MSFN verifies vlv closed?] 2 -- SINGLE --> 5[5 INSTRUMENTATION FAILURE] 3 -- YES --> 4[4 ONE PAIR OF BALL VLVS FAILED CLOSED] 3 -- NO --> 6[6 INSTRUMENTATION FAILURE] 7 -- YES --> 8[8 ONE PAIR OF BALL VLVS FAILED OPEN] 7 -- NO --> 9[9 INSTRUMENTATION FAILURE] 8 --> 10[10 ΔV THRUST (failed bank) - OFF] </pre>	① SPS operable on redundant bank if one bank failed. ② Failed bank should not be used except in an emergency.
10 NO PRPLNT LINE TEMP CONTROL	TBD	

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RCS

RCS MALFUNCTIONS INDEX

1

SM RCS A (BCD)

YELLOW

1a SM RCS PKG TEMP HIGH

1b SM RCS PKG TEMP LOW

1c SM RCS QUAD FUEL TK PRESS LOW

1d SM RCS QUAD FUEL TK PRESS HIGH

2 SM RCS He PRESS LOW OR DECR

2a SM RCS PRPLNT QTY LOW OR DECREASING

3 SM RCS PRIM FUEL TK TEMP
A(B)(C)(D) HIGH3a SM RCS PRIM FUEL TK TEMP
A(B)(C)(D) LOW

4

SM RCS PSM

YELLOW

5 He TANK PRESS HIGH

5a He TANK PRESS LOW

6

CM RCS 1 (2)

YELLOW

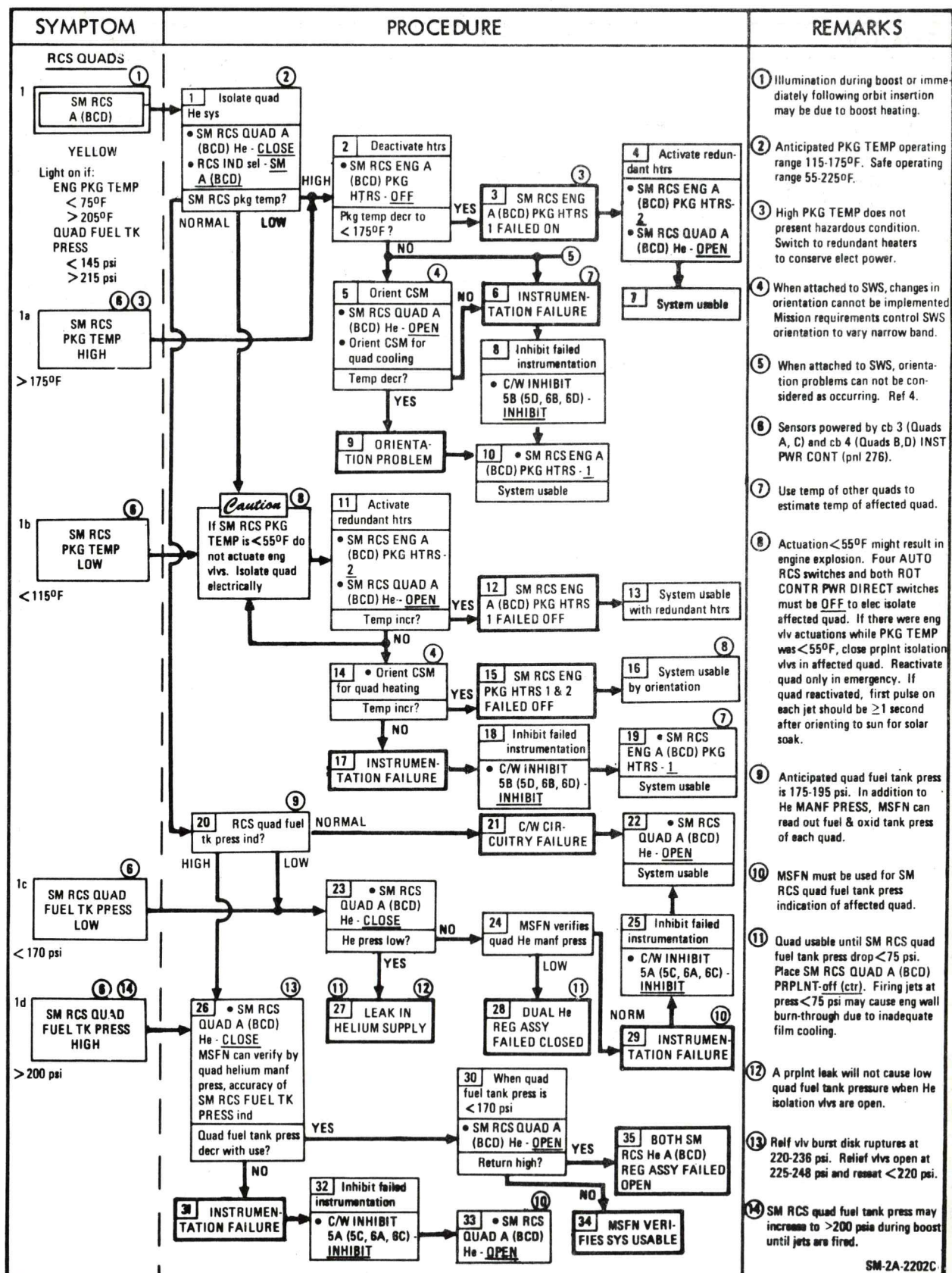
6a CM RCS MANF PRESS HIGH

6b CM RCS MANF PRESS LOW

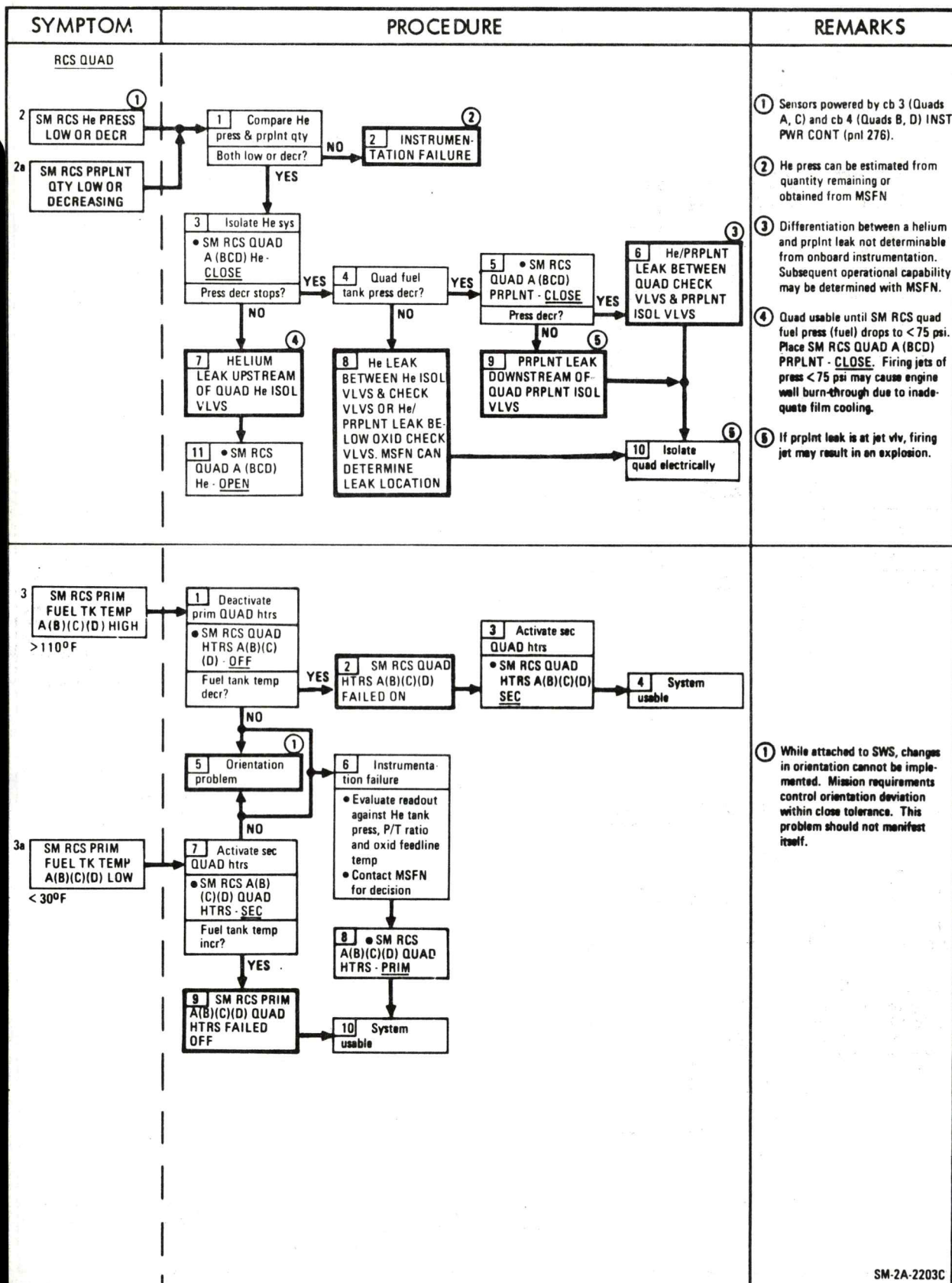
7 CM RCS He PRESS LOW OR DECR

8 CM RCS ENG TEMP FAILS TO INCR

RCS

1
THRU
1d

SM-2A-2202C

2
THRU
3a

SYMPTOM	PROCEDURE	REMARKS
RCS PSM 4 SM RCS PSM YELLOW: PSM fuel tk press >215 psia	1 SM RCS PSM 1 He vlv - CLOSE (verify) • SM RCS PSM 1 HTRS - off (ctr) Press decr? 2 SM RCS PSM PRIM HTR FAILED ON 3 Activate redundant htrs • SM RCS PSM 1 HTRS - SEC 4 System usable 5 INSTRUMENTATION FAILED 6 PSM He ISOL VLV AND REG LEAK 7 Monitor PSM fuel tank press • RCS IND sel - PSM 1 • SM RCS FUEL TK PRESS ind - monitor • Permit relf vlv actuation • Sys usable until TBD psia He dumped	1 PSM not used to solve quad malfunctions. PSM assigned specifically for alternate deorbit capability. Any PSM malfunction not identifiable as an instrumentation failure is consideration for mission termination. 2 MSFN can verify condition from helium and oxid tank temp and press, and fuel tank temp. 3 Real time decision regarding PSM use must be made at this time. 4 Relf vlv burst disk ruptures at 220-236 psi. Relf vlvs open 225-248 psi and resset < 220 psi.
5 He TANK PRESS HIGH >4215 psia (after service but before use)	1 MSFN • Check He tank temp 2 INSTRUMENTATION FAILURE 3 PSM usable 4 Determine He tank press from P/T 5 SM RCS PSM 1 HTRS - off (ctr) Press decr? 6 ORIENTATION PROBLEM 7 INSTRUMENTATION FAILURE 8 SM RCS PRIM PSM HTRS FAILED ON 9 SM RCS PSM 1 HTRS - SEC 10 PSM usable	1 P/T ratio (qty) cannot be used for evaluation because it will read full scale until PSM is used. 2 When attached to SWS, orientation problems cannot be considered as occurring.
5a He TANK PRESS LOW <4000 psia (after service but before use)	1 Check P/T ratio (qty) 2 INSTRUMENTATION FAILURE 3 PSM usable 4 Determine He tank press from P/T 5 Check oxid mantf press 6 Check fuel mantf press 7 He LEAK UPSTREAM OF He ISOL VLV 8 Pressurize PSM • SM RCS PSM 1 He vlv - OPEN 9 He ISOL VLV AND REG LEAK 10 Monitor fuel (oxidizer) mantf press • Permit relf vlv actuation until TBD psia He dumped	1 Launch configuration assumed verified. He isolation valves closed and propellant isolation valves open. 2 PSM can be pressurized to normal He regulator press if He tank press >TBD psia. Regulators operate normally at >500 psia. 3 Quad usable until SM RCS PSM FUEL TK PRESS <75 psi. Place SM RCS PSM 1 He - CLOSE. Firing jets at <75 psi may cause engine wall burn-through due to inadequate film cooling. 4 Relf vlv burst disk ruptures at 220-236 psi. Relf vlvs open at 225-248 psi and resset < 200 psi. 5 Real time decision regarding PSM use must be made at this time.

6
THRU
8

SYMPTOM	PROCEDURE	REMARKS
6 CM RCS 1 (2) YELLOW Light on if: MANF PRESS < 260 psi > 330 psi 6a CM RCS MANF PRESS HIGH >310 psi 6b CM RCS MANF PRESS LOW < 280 psi SYS PRESS < 80 psi SYS UNPRESS	<pre> graph TD 1[1 CM RCS MANF PRESS ind read?] -- LOW --> 2[2 CM RCS He PRESS low?] 1 -- NORMAL --> 4[C/W FAILURE] 1 -- HIGH --> 5[5 DUAL He REG ASSY FAILED, OPEN, OR INSTRUMENTATION FAILURE] 2 -- YES --> 6[6 CM RCS He PRESS DEPLETED] 2 -- NO --> 3[3 DUAL He REG ASSY FAILED, CLOSED, OR DUAL INSTRUMENTATION FAILURE] </pre>	① Anticipated operating range 285-305 psi. ② Prior to system pressurization, MSFN must aid in determining failure identification from redundant manifold pressure instrumentation. ③ CM RCS He supply (onboard display and TM) temp and press sensors and CM RCS He manifold (TM) press sensor for ring 1 (2) powered by cb 1 (cb 2) INST PWR CONT (pnl 276). CM RCS He manifold (onboard display) press sensor for ring 1 (2) powered by cb 2 (cb 1) INST PWR CONT (pnl 276). ④ No limit for low fuel and oxid press for safe eng operation at 65 psi, thrust is approximately 29 pounds. ⑤ Relf vlv diaphragm ruptures at 332-348 psi. Relf vlv relieves at 332-360 psi and reseats at 327 psi minimum.
7 CM RCS He PRESS LOW OR DECR	<pre> graph TD 1[1 CM RCS pressurized?] -- YES --> 4[4 Isolate prplnt • CM RCS PRPLNT 1 (2) - OFF] 4 -- He press decr? -- YES --> 8[8 LEAK DOWNSTREAM OF PRPLNT ISOL VLVS] 8 --> 9[9 Do not use except in an emergency] 1 -- NO --> 2[2 He temp confirms He leak?] 2 -- YES --> 3[3 Leak in He supply] 3 --> 6[6 Trap CM RCS Regulator He press • cb SECS ARM (2) - close • SECS LOGIC (2) - on (up) (locked) • SECS PYRO ARM (2) - on (up) (locked) • CM RCS PRPLNT (2) - ON • CM RCS PRESS - on (up) • SECS PYRO ARM (2) - SAFE (locked) • SECS LOGIC (2) - OFF (locked) • cb SECS ARM (2) - open] 6 --> 10[10 Purge engine feed lines • CB RCS LOGIC (2) - close • CM RCS PRPLNT (2) - OFF • CM RCS LOGIC - ON • CM RCS HTRS - ON After lines purged: • CM RCS HTRS - OFF • CM RCS LOGIC - OFF • cb RCS LOGIC (2) - OPEN] 2 -- NO --> 5[5 INSTR FAILURE] 5 --> 7[7 LEAK BETWEEN HELIUM TANK AND PRPLNT ISOL VLV] </pre>	① CM RCS He supply (onboard display and TM) temp and press sensors and CM RCS He manifold (TM) press sensor for ring 1 (2) powered by cb 1 (cb 2) INST PWR CONT (pnl 276). CM RCS He manifold (onboard display) press sensor for ring 1 (2) powered by cb 2 (cb 1) INST PWR CONT (pnl 276). ② Regulator lock-up can be attained if He press is >1250 psia. ③ Degraded sys usable if necessary. Leakage may be He or prplnt. Prplnt leakage into CM area is not aggravated by use of CM RCS engs. ④ As a last resort, the He systems can be interconnected by placing the CM RCS LOGIC - on (up) then the CM PRPLNT DUMP - on (up) momentarily, then OFF. Once interconnected, systems cannot be isolated and all He could be lost.
8 CM RCS ENG TEMP FAILS TO INCR	<pre> graph TD 1[1 Any eng temp in affected ring incr?] -- YES --> 4[4 INSTRUMENTATION OR DIRECT COIL CIRCUITRY FAILED] 1 -- NO --> 2[2 Does SYS TEST ind work in any position?] 2 -- YES --> 3[3 CM RCS HTRS CIRCUITRY FAILED] 3 --> 6[6 Heat failed eng(s) • CM RCS HTRS - OFF • RHC PWR DIR (both) - OFF • RCS TRNFR - CM • SC CONT - SCS • MAN ATT ROLL (PITCH, YAW) - ACCEL CMD • AUTO RCS SEL - all OFF except failed engines • RHC(s) - Soft stops for 10 min or until temp reaches 28°F (3.9 vdc) whichever comes first] 2 -- NO --> 5[5 SYS TEST IND FAILED] 5 --> 7[7 CM RCS HTRS - on (up) for 20 min] </pre>	① Six RCS engs are instrumented. SYS TEST (2) in positions 6-A, B, C, D checks temp in engs 12, 14, 16, and 21. SYS TEST (2) in positions 5-C and D checks temp in engs 24 and 25. ② Htrs sw failure can be verified by observing DC AMPS indicator for change during sw operation.

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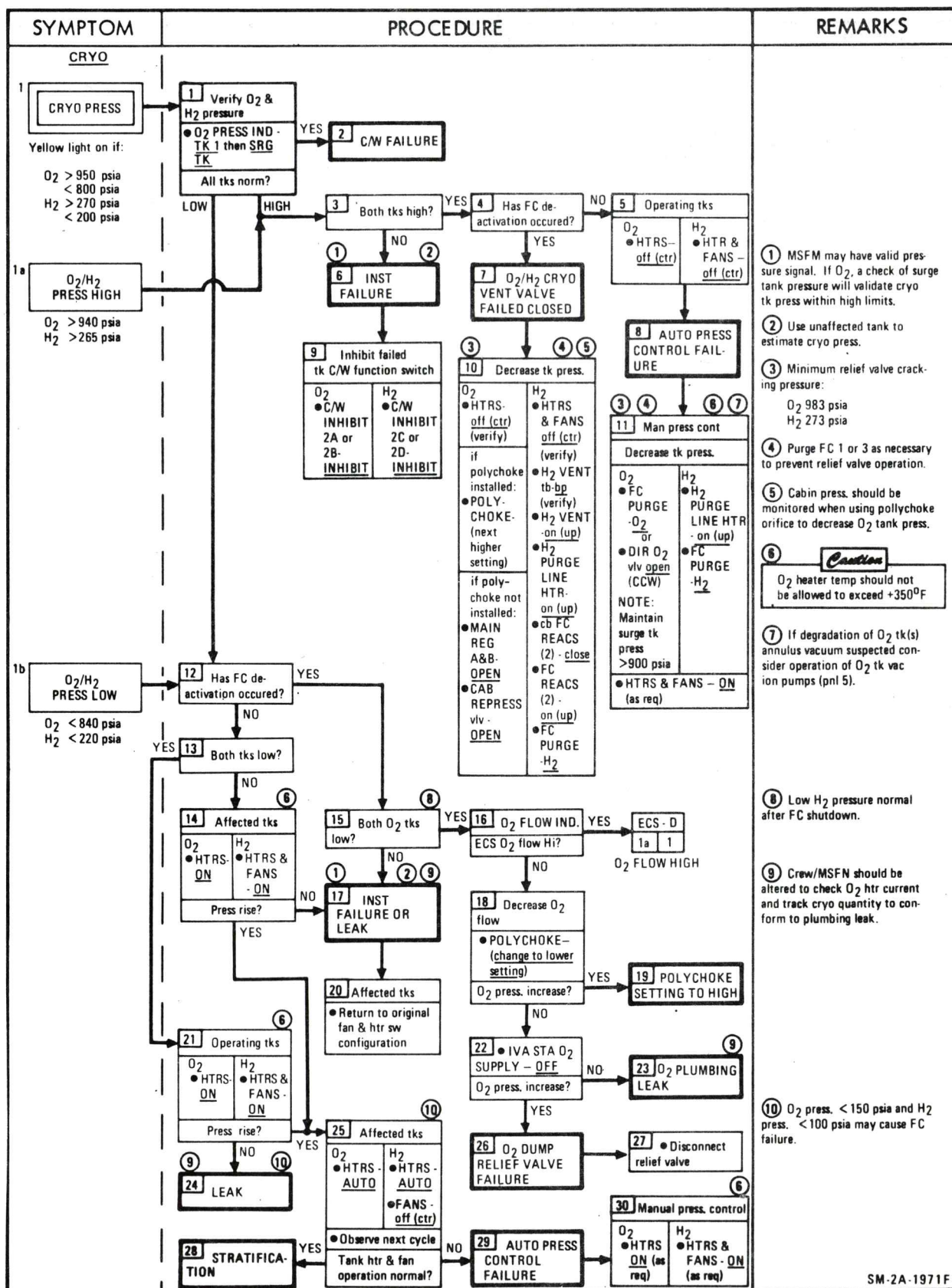
CRYO

CRYO MALFUNCTIONS INDEX

1

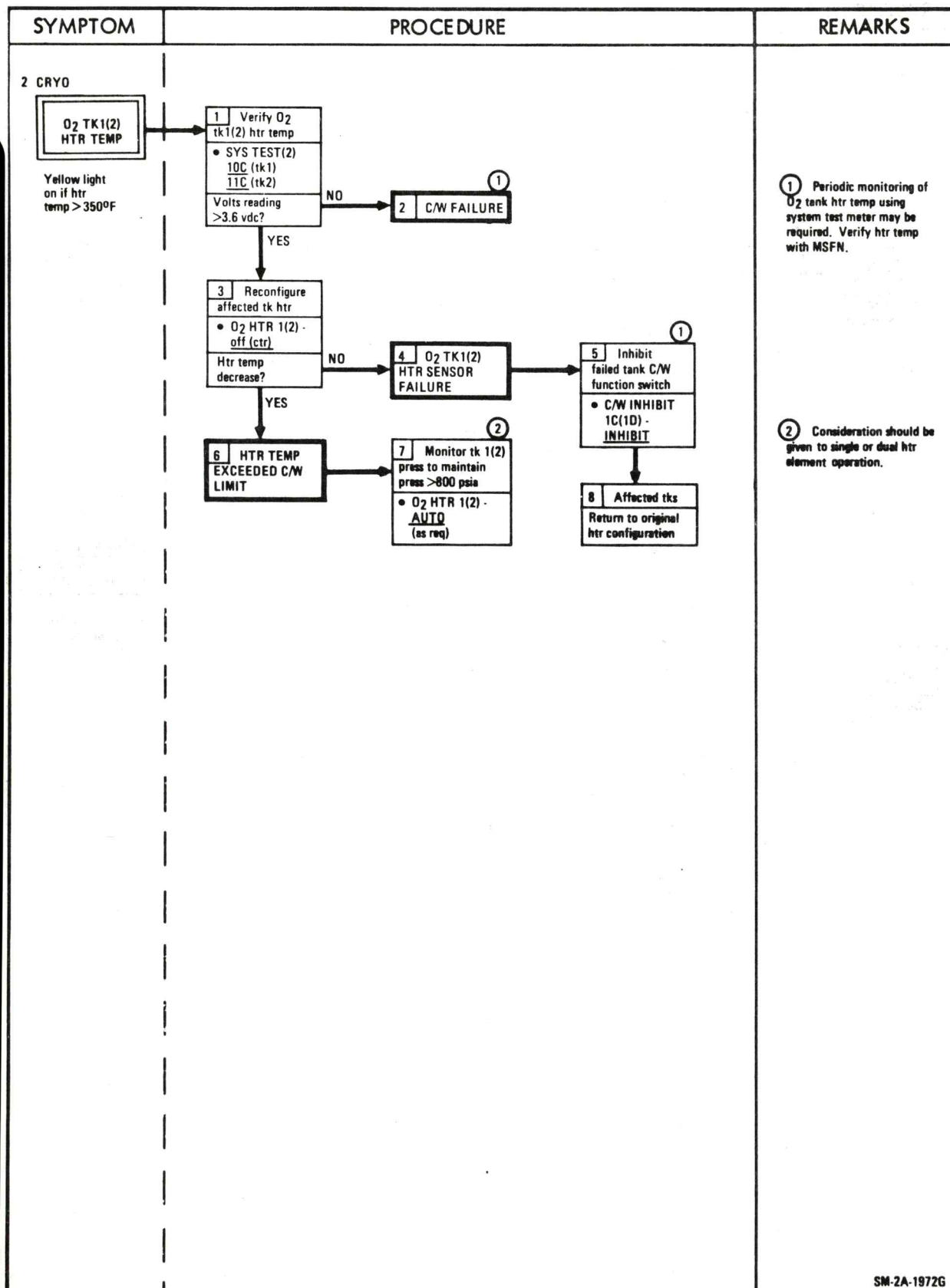
CRYO PRESS

1a O_2/H_2 PRESS HIGH1b O_2/H_2 PRESS LOS2 O_2 TK1(2) HTR TEMP

1
THRU
1b

SM-2A-1971F

2



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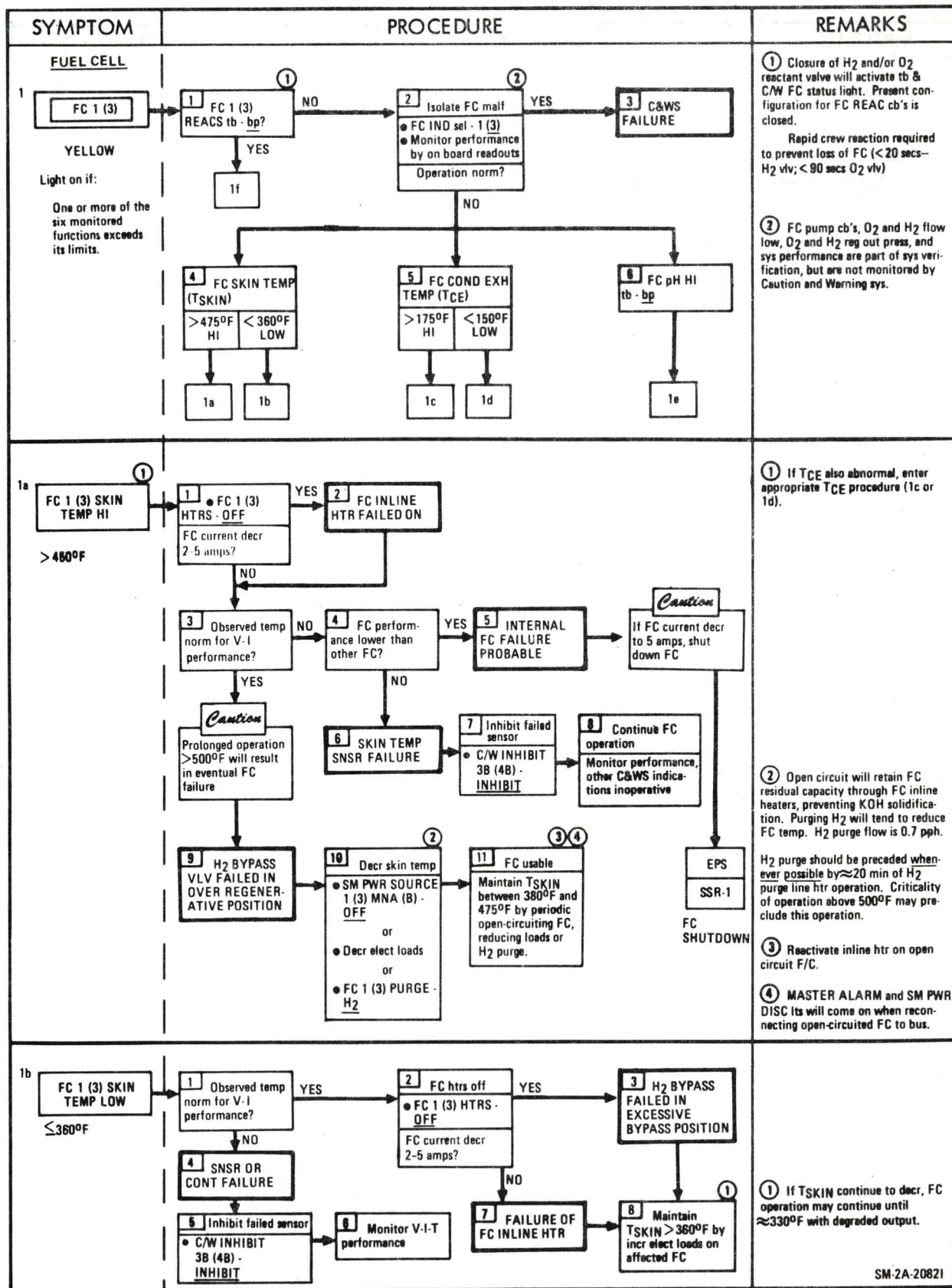
FUEL CELL MALFUNCTIONS INDEX

1

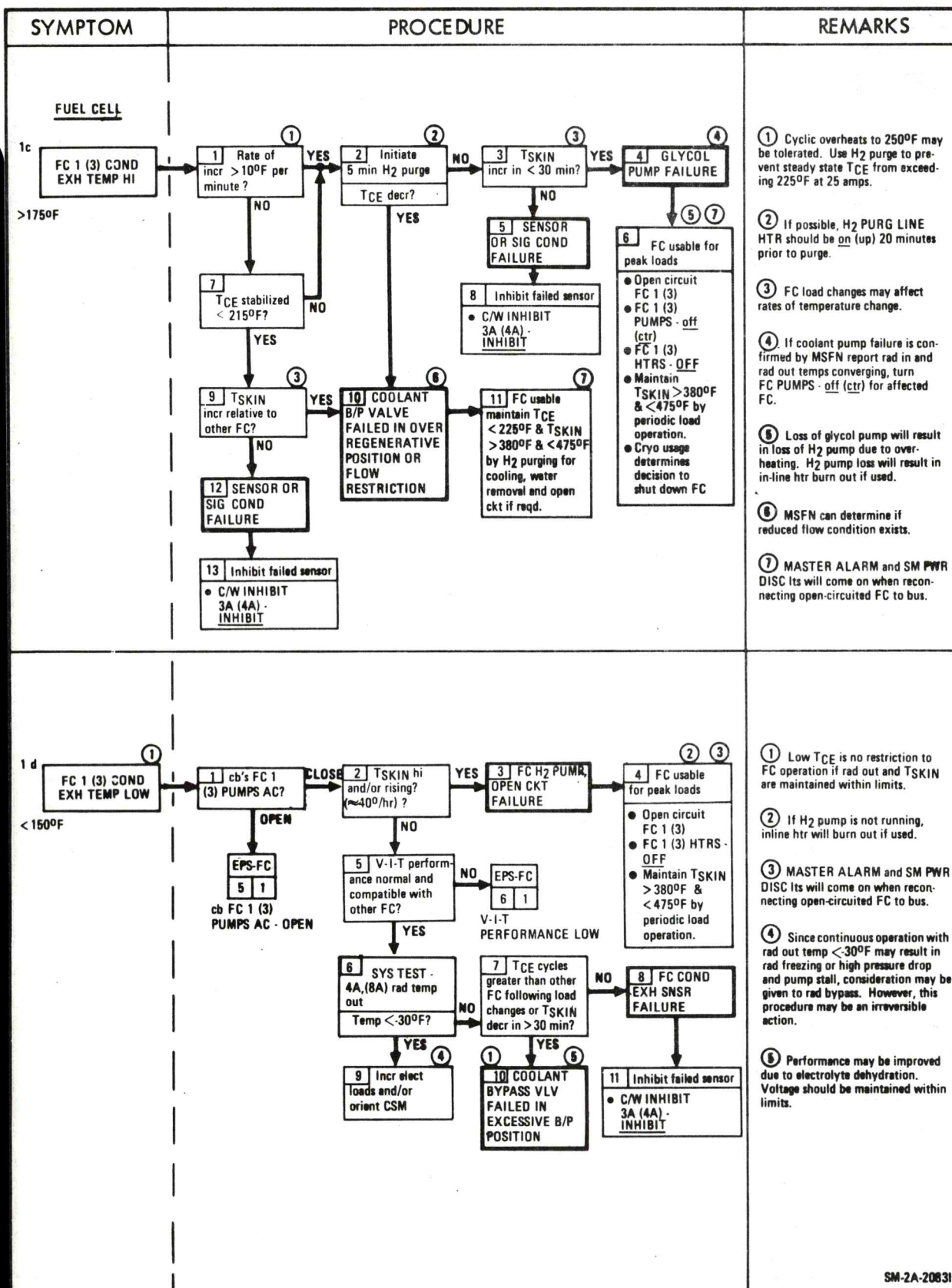
FC 1 (3)

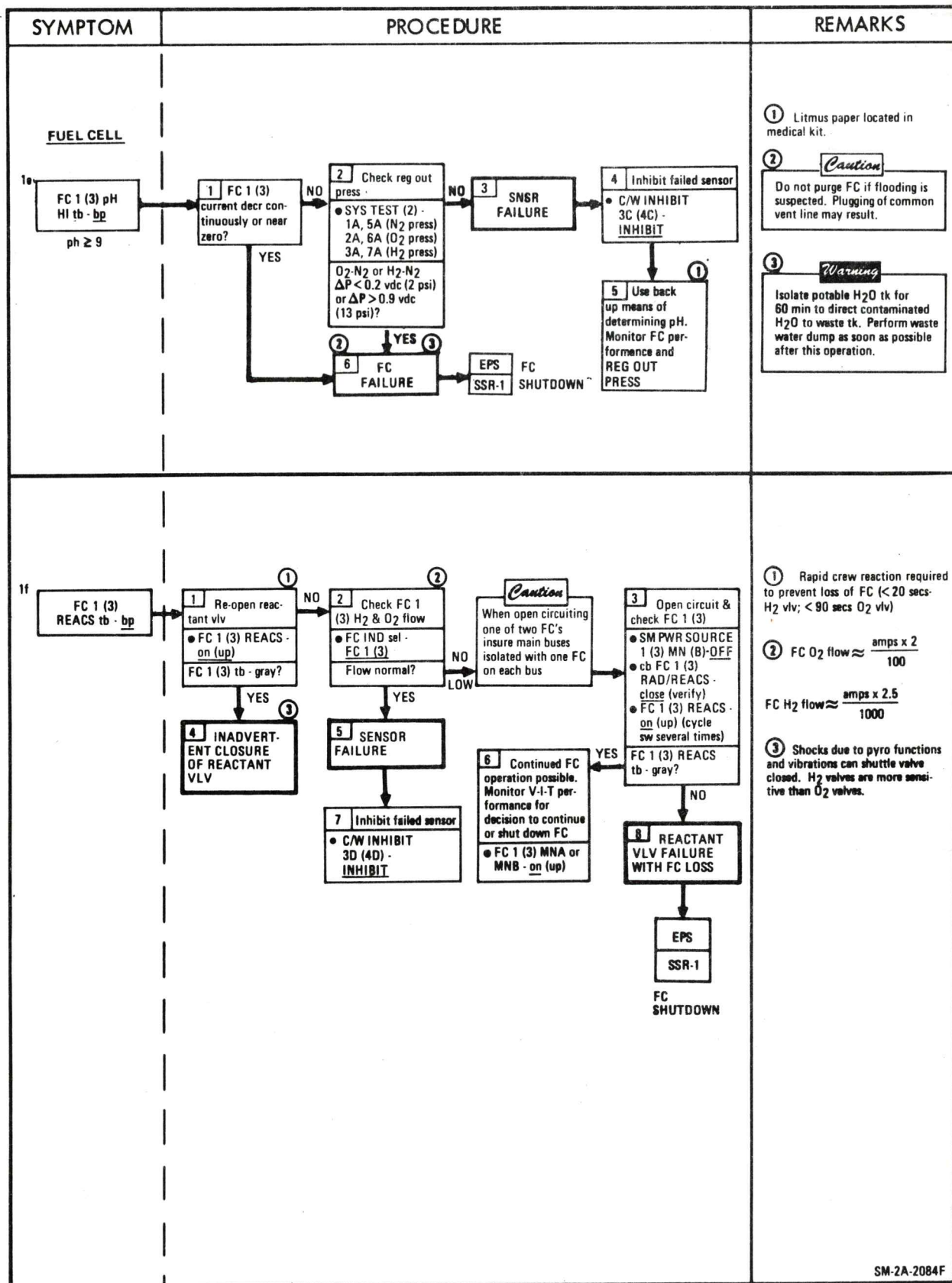
YELLOW

- 1a FC 1 (3) SKIN TEMP HI
- 1b FC 1 (3) SKIN TEMP LOW
- 1c FC 1 (3) COND EXH TEMP HI
- 1d FC 1 (3) COND EXH TEMP LOW
- 1e FC 1 (3) pH HI tb - bp
- 1f FC 1 (3) REACS tb - bp
- 2 FC 1 (3) O₂ (H₂) FLOW HI
- 3 FC 1 (3) O₂ (H₂) FLOW LOW
- 4 FC REG O₂ (H₂) OUT PRESS HI
- 5 cb FC 1 (3) PUMPS AC - OPEN
- 6 FC 1 (3) V-I-T PERFORMANCE LOW

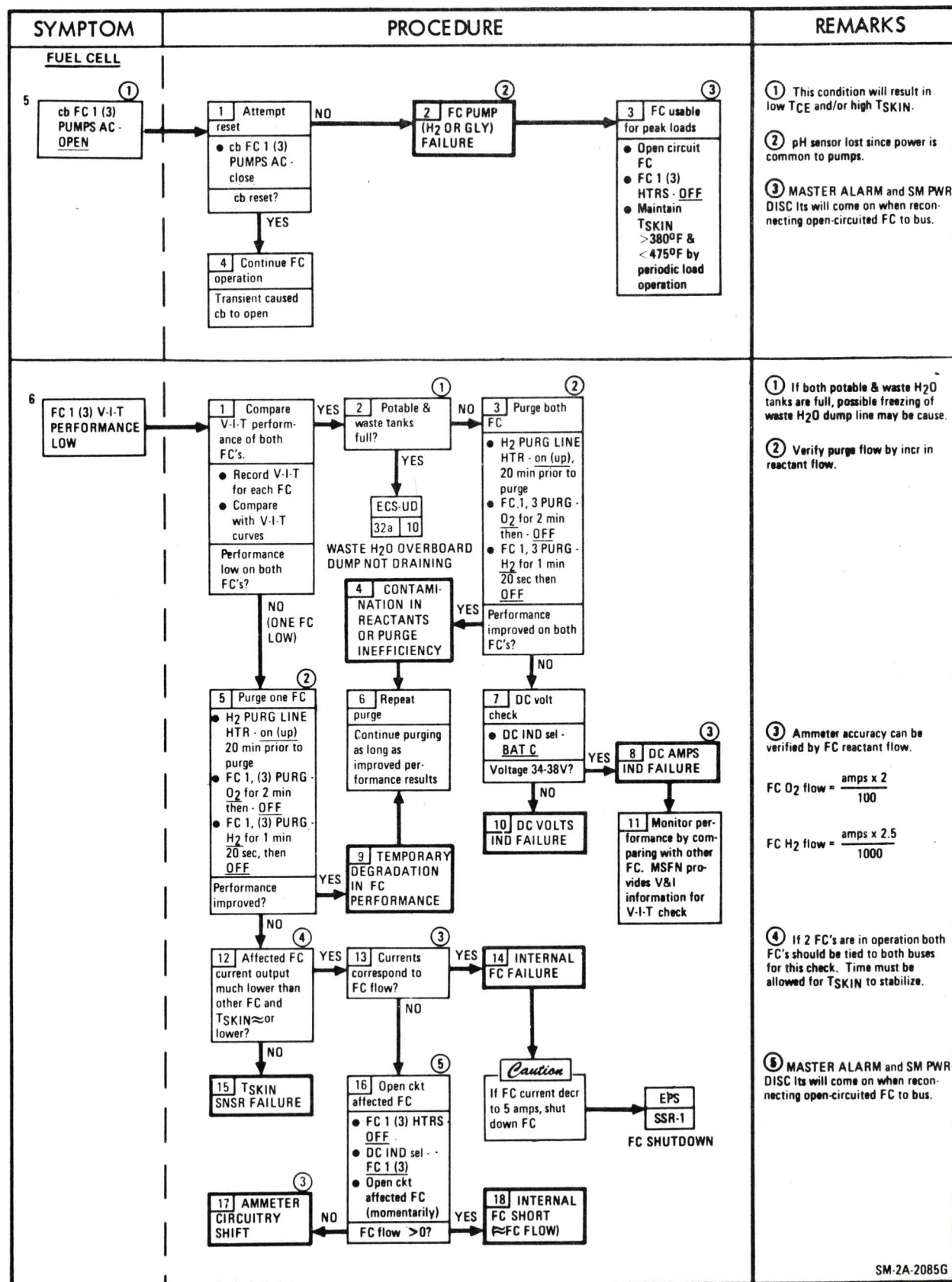
1
THRU
1b

SM-2A-20821

1c
THRU
1d



SYMPTOM	PROCEDURE	REMARKS
2 FC 1 (3) O₂ (H₂) FLOW HI O₂ > 0.8 pph H₂ > 0.1 pph	1 FC 1 (3) O₂ FLOW ind - 8 times H₂ FLOW ind? YES → 2 DC amps check • FC IND sel - 1 (3) Amps correspond to FC flows? NO → 3 FC INTERNAL SHORTING YES → 4 EPS PD 4 2 SUSPECTED HI PWR FOR CSM CONFIG 5 Cycle purge vlv • FC 1 (3) PURGE - O₂ (H₂) then OFF 2 or 3 times Flow norm? NO → 6 Does cryo qty decr abnormally over time period? YES → 7 PURGE VLV LEAK OR INTERNAL LEAKAGE NO → 10 FLOW RATE SNSR FAILED 8 Magnitude of cryo usage determines decision to shutdown FC 9 TEMPORARY PURGE VLV LEAKAGE 4 Continued FC operating possible. Monitor V-I-T performance and cryo usage for decision to shutdown FC FC SHUT DOWN EPS SSR-1	① FC O₂ FLOW = $\frac{\text{amps} \times 2}{100}$ FC H₂ FLOW = $\frac{\text{amps} \times 2.5}{1000}$ ② An accurate magnitude of the internal short can be determined from the reactant flows when the FC is on open ckt. ③ FC reactant conversion efficiency will continue to degrade with time. ④ Future purges may result in high flow.
3 FC 1 (3) O₂ (H₂) FLOW LOW O₂ < 0.3 pph H₂ < 0.04 pph	1 FC 1 (3) O₂ FLOW ind 8 times H₂ FLOW ind? YES (BOTH LOW) → 2 FC performance norm? NO → 3 FC FAILURE YES → 4 Check O₂ (H₂) REG PRESS • SYS TEST - 2A (3A), 6A (7A) REG PRESS low or decr? YES → 5 BLOCKED REACTANT LINE NO → 8 FLOW RATE SNSR FAILED 6 Low elec loads 9 Monitor V-I-T performance and REG OUT PRESS for decision to cont FC oper or shutdown 7 Open ckt FC • Reconfigure FC loads • SM PWR SOURCE 1 (3) MNA (B) - OFF NOTE: FC shutdown may be necessary FC SHUT DOWN EPS SSR-1 Caution FC purge will cause a decr in press and possible FC flooding	① FC flow and press instrumentation powered by INST PWR CONT cb's (pnl 276). ② Flooding is most probable cause. Isolate potable tank to direct possible contaminated H₂O to waste tank until FC condition is positively determined. ③ If reactant ΔP drops to less than 2 psi above N₂, shut down FC to avoid flooding. ④ Other reactant indicator may be used for affected flow indication.
4 FC REG O₂ (H₂) OUT PRESS HI > 70 psi	1 Check reg out press YES → 2 FC current check • DC IND sel - FC 1, (3) Current decr continuously or near zero? NO → 5 REG OUT PRESS SNSR FAILED YES → 3 FC FAILED FC SHUT DOWN EPS SSR-1 4 N₂ REG SHIFT 2 • SYS TEST (2) - 1A, 5A (N₂ press) 2A, 6A (O₂ press) 3A, 7A (H₂ press) H₂ (O₂) - N₂ > 0.9 vdc (13 psi)?	① pH HI tb may indicate bp. If so, isolate potable H₂O tank for 60 min, to direct contaminated H₂O to waste tank. ② Failure of N₂ regulator will raise H₂O, O₂, and N₂ press but not dangerously. FC should continue to operate at new press with slight performance change. Heat transfer will not be affected by incr in accumulator press.

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THRU
6

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PWR DIST MALFUNCTIONS INDEX

1

MN BUS A(B)
UNDERVOLT

YELLOW

1a

AC BUS 1(2)

YELLOW

1b

AC BUS 1(2) OVERLOAD

1c MN BUS A(B) INDICATES <26 VDC

1d AC BUS 1(2) VOLTAGE LOW

1e AC BUS 1(2) VOLTAGE HIGH

2

INV 1 TEMP HI

YELLOW

3

SM PWR DISCONNECT

YELLOW

4 SUSPECTED HI CURRENT FOR CSM CONFIG

5 BAT CHGR CURRENT ZERO

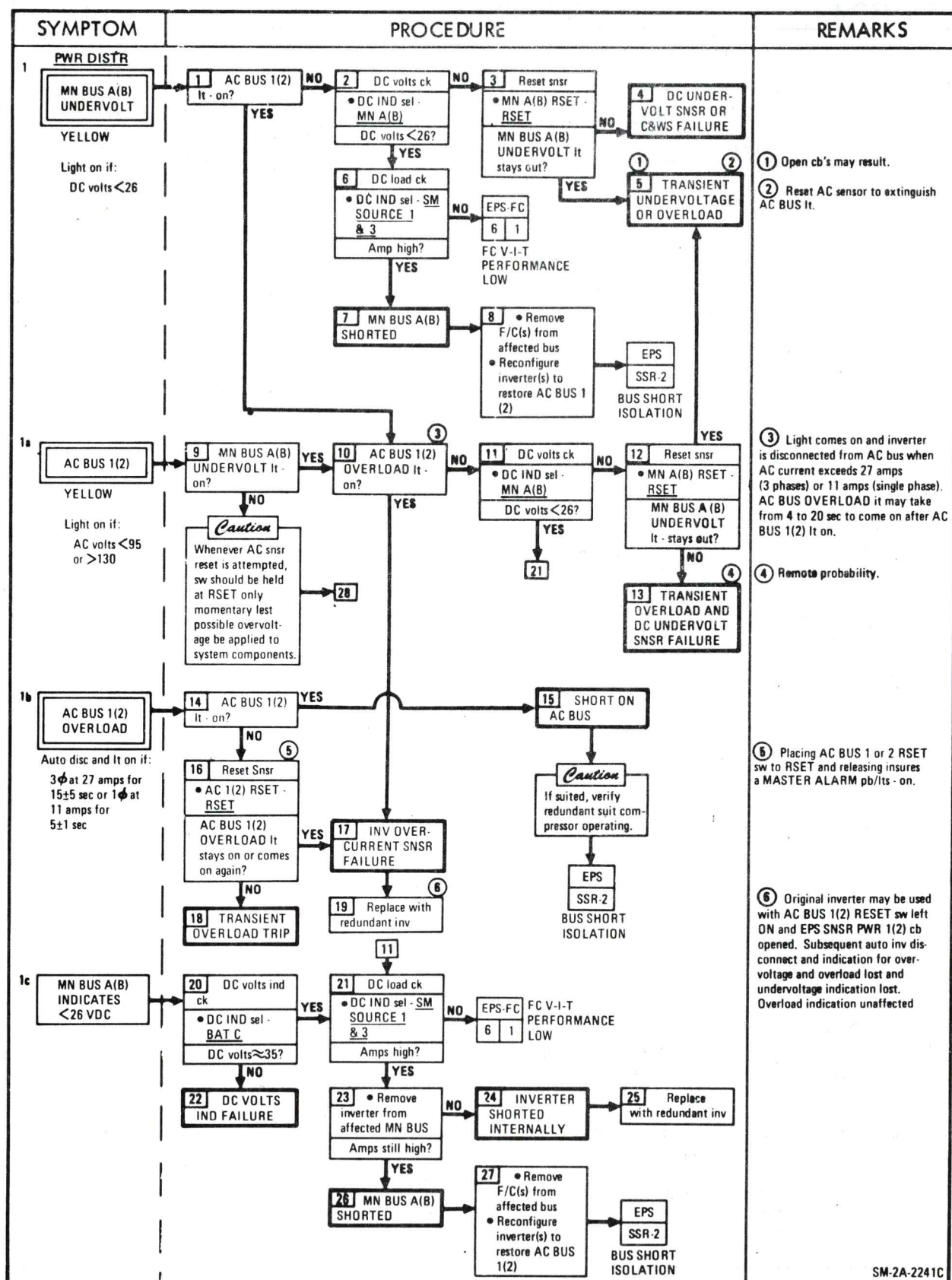
6 BAT BUS A(B) CURRENT >1.0 WITH MN BUS
TIE (2) - OFF

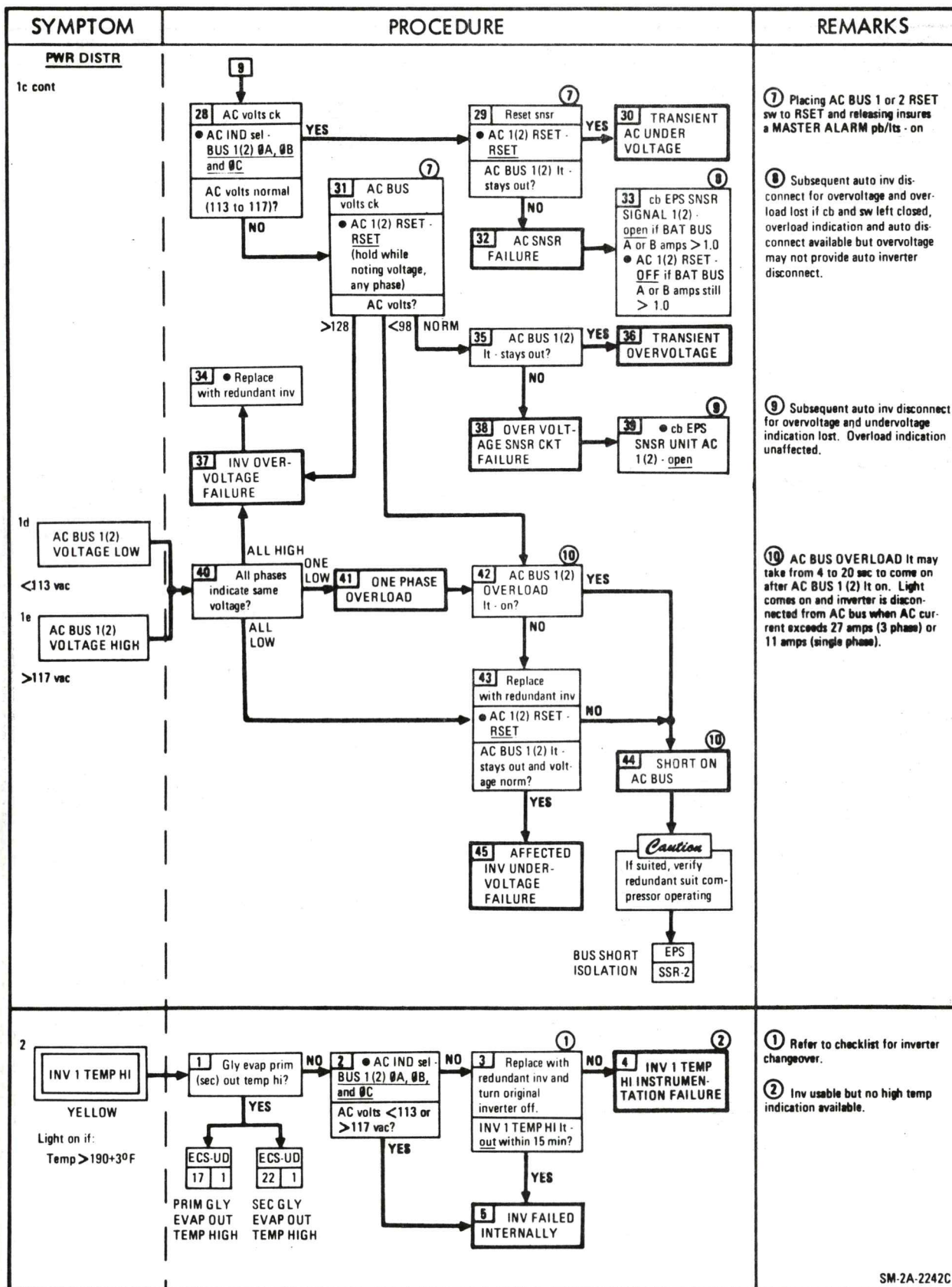
6a FC tb's ALL GRAY

7 PYRO BAT VOLTAGE <35 VDC

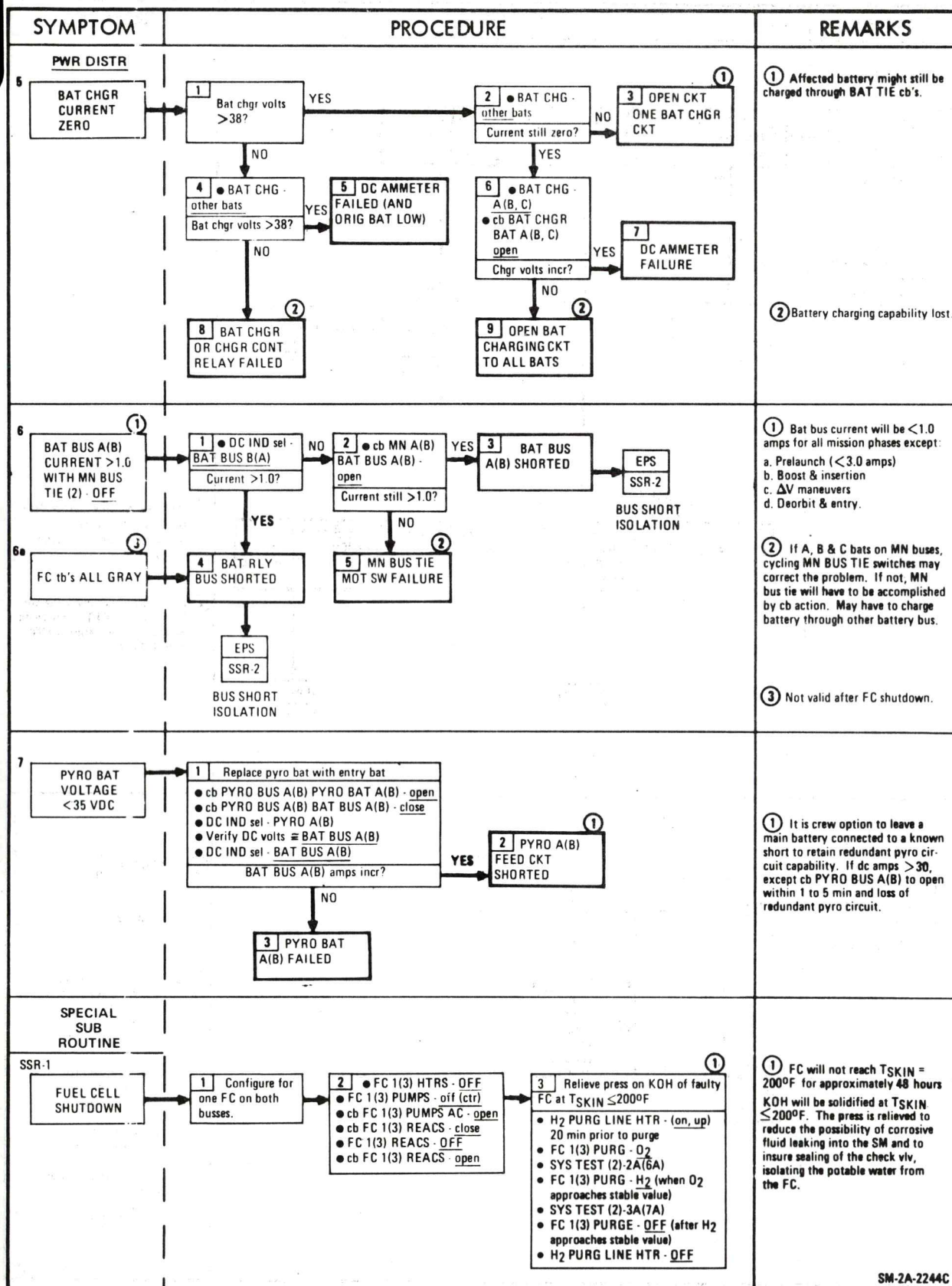
SSR-1 FUEL CELL SHUTDOWN

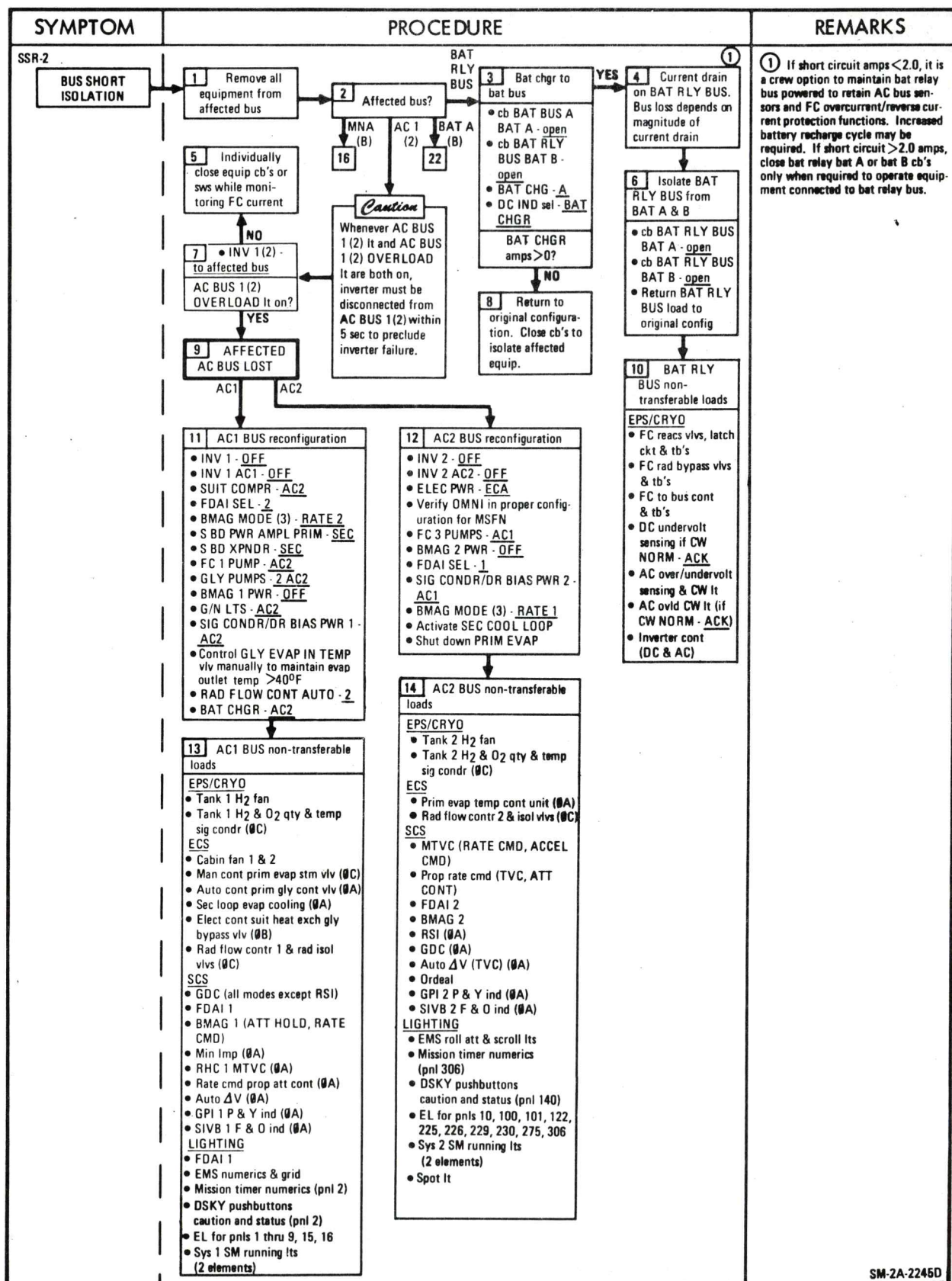
SSR-2 BUS SHORT ISOLATION

1
THRU
1c

1c
(CONT)
THRU
2

SYMPTOM	PROCEDURE	REMARKS
PWR DISTR 3 SM PWR DISCONNECT YELLOW Light - on Overload >75 amp Rev current >4 amp (Assumes FC 1 - MNA and FC 3 - MNB)	<pre> graph TD Start[3 SM PWR DISCONNECT YELLOW Light - on Overload >75 amp Rev current >4 amp (Assumes FC 1 - MNA and FC 3 - MNB)] --> Step1[1 SM POWER SOURCE's indicate a disconnect?] Step1 -- YES --> Step2[2 MN BUS A(B) UNDERVOLT It - on?] Step1 -- NO --> Step4[4 C/W FAILURE] Step2 -- YES --> Step3[3 PWR SOURCE MOT SW SNSR FAILURE] Step2 -- NO --> Step5[5 FC 1(3) It - on?] Step5 -- YES --> Step6["EPS-FC 1 1 FC 1(3)"] Step5 -- NO --> Step7[7 PWR SOURCE DISC and MN BUS A(B) UNDERVOLT It on at same time?] Step7 -- YES --> Step8[8 Disc FC amps ~0 or hi?] Step8 -- HI --> Step9[9 FEED CIRCUIT SHORT IN DISCONNECTED FC] Step9 --> Step11["EPS-PD SSR-1 FUEL CELL SHUTDOWN"] Step8 -- ~0 --> Step10[10 Reconnect & observe] Step7 -- NO --> Step11["EPS-PD 1 1 MN BUS A(B) UNDERVOLT"] Step7 -- DON'T KNOW --> Step10 </pre>	① MASTER ALARM and SM PWR DISC Its will come on when reconnecting open-circuited FC to bus. ② During actual overloads, the MN BUS UNDERVOLT It may be on as long as 20 sec before the SM PWR DISC It.
4 SUSPECTED HI CURRENT FOR CSM CONFIG	<pre> graph TD Start[4 SUSPECTED HI CURRENT FOR CSM CONFIG] --> Step1[1 Amps correspond to O2 & H2 flow?] Step1 -- YES --> Step2[2 Check high load equipment] Step1 -- NO --> Step3[3 AMMETER CIRCUITRY FAILURE] Step2 --> List["• RAD PRIM HTR - (17 amps) • RAD SEC HTR - (17 amps + 17 amps) • O2 HTRS - (11 amps) • FC HTRS - (2-5 amps/FC) • SM RCS ENG PKG HTRS - (3.3 amps/quad) • Ck pumps, compr's fans, and other operating equipment for degradation • BUS SHORT ISOLATION SSR-2"] </pre>	① $O_2 \text{ FLOW} \approx \frac{\text{amps} \times 2}{100}$ $H_2 \text{ FLOW} \approx \frac{\text{amps} \times 2.5}{1000}$ ② a. ECS rad htrs operate: RAD PRIM OUT TEMP < -15°F RAD SEC OUT TEMP < +45°F b. Cryo htrs & fans operate: O₂ < 865 psia H₂ < 225 psia c. FC htrs operate: TSKIN < 380°F d. SM RCS htrs operate at pkg temp: PRIM < 115°F SEC < 115°F





SSR-2

SYMPTOM	PROCEDURE	REMARKS
SSR-2 (CONT)	② 16 ● DC IND sel - SM SOURCE 1(3) ● SM PWR SOURCE 1(3) MNA (B) - on (momentarily) DC amps >25? ③ 15 Individually close equip cb's or sws while monitoring FC current 17 AFFECTED MAIN DC BUS LOST MNA MNB 18 MN BUS A reconfiguration ● SM PWR SOURCE 2, 3 - MNB only ● SM PWR SOURCE 1 MNA - OFF ● SM PWR SOURCE 1 MNB - on up (if req) ● INV 1 AC1 - OFF ● INV 1 - OFF ● INV 3 - MNB ● INV 3 AC1 - on (up) ● cb MNA BAT BUS A - open ● cb MNB BAT C - close ● SUIT H2O ACCUM AUTO - 2 ● SM RCS B&D eng pkg htrs - 2 ● SM RCS B&D quad htrs - SEC ● BMAG MODE (3) - RATE 2 ● FDAI SEL - 2 ● URINE DUMP - HTR B ● WASTE H2O DUMP - HTR B ● RHC PWR DIR 2 - MNB ● AUTO RCS SEL (16) - MNB (as req) ● RAD PRIM HTR - 1 ● RAD FLOW CONT AUTO - 2 ● SPS HTRS - SEC ● SCS TVC (2) - RATE CMD ● Use RHC'S for RCS dump, not CM PRPLNT DUMP sw 19 MN BUS B reconfiguration ● SM PWR SOURCE 1, 2 - MNA only ● SM PWR SOURCE 3 MNB - OFF ● SM PWR SOURCE 3 MNA - on up (if req) ● INV 2 AC2 - OFF ● INV 2 - OFF ● INV 3 - MNA ● INV 3 AC2 - on (up) ● cb MNB BAT BUS B - open ● cb MNA BAT C - close ● BMAG MODE (3) - RATE 1 ● RHC PWR DIR 1 - MNA ● AUTO RCS SEL (16) - MNA (as req) ● ELEC PWR - ECA ● RAD PRIM HTR - 2 ● RAD FLOW CONT AUTO - 1 ● SPS HTRS - PRIM ● Use RHC'S for RCS dump, not CM PRPLNT DUMP sw ● SM RCS A&C quad htrs - SEC ● SM RCS PSM1 htrs - SEC ● SM RCS A&C eng pkg htrs - 2 20 MN BUS A non-transferable loads EPS/CRYO ● Tank 1 H2 htr ● Tank 1 O2 100w htr ● Tank 2 O2 50w htr ● Tank 1 O2 vac-ion pump ECS ● Prim evap H2O man cont ● Prim 2 rad htr cont ● Rad flow contr 1 & auto select ● Rad isol vlv man sel ● H2O accum 1 auto & man cont ● Urine & waste H2O dump htr A ● Steam duct htr A ● Sec rad htr cont ● Sec rad in & out temp ind & PCM ● SM H2O vlv (open position) RCS ● CM sys 1 htrs ● CM sys 1 fuel & oxid purge ● CM oxid interconnect ● CM fuel/He interconnect ● CM sys 1 prplnt dump (61 sec TD) ● CM sys 1 prplnt isol vlv & tb ● SM B & D quad He 1 & 2 isol vlv & tb ● SM B & D quad prim/sec prplnt isol vlv & tb ● SM B & D quad sec fuel press isol vlv ● SM B & D PSM prplnt isol vlvs & tbs ● SM PSM prim manif isol valves (redundant) ● SM PSM prim He isol vlv (redundant) ● Transfer mot sw 1 SPS ● Pitch & yaw (prim) gmbt mots ● Enable pwr sol driver 1 ● He vlv 1 & tb ● Primary pilot pre-ylv ● Pilot vlvs 1 & 2 ● Prim htrs SCS ● FDAI 1 total attitude ● GDC (except RSI) ● BMAG 1 htr & CW temp lt (eventually lose BMAG 1 as temp decreases) ● Auto coils CM RCS 1 (if prior to CM/SM sep) ● Direct ullage yaw D3 & B4 ● Auto ΔV ● Auto attitude hold ● Rate 1 MTVC ● RHC pwr dir 1 a. MNA/MNB to half of jets b. MNA to all jets ● RHC pwr dir 2, MNA/MNB to half of jets LIGHTING ● RH girth shelf flood (fixed mode) ● RH couch flood (fixed mode) ● LH girth shelf flood (variable mode) ● LH couch flood (variable mode) ● LH & RH strut flood (variable mode) ● LH optical align sight ● Sys A tunnel lts (6 elements) DISPLAYS & CONTROLS ● Mission elapsed timer (pnl 2) DOCKING ● Sys A probe connector (however A & B connectors may be switched) 21 MN BUS B non-transferable loads EPS/CRYO ● Tank 2 H2 htr ● Tank 2 O2 100w htr ● Tank 1 O2 50w htr ● Tank 2 O2 vac-ion pump ECS ● Sec evap H2O vlv man cont ● Prim 1 rad htr cont ● Rad flow contr 2 ● Prim rad in temp ind & PCM ● H2O accum 2 auto & man cont ● Urine & waste dump htr B ● Steam duct htr B RCS ● CM sys 2 htrs ● CM sys 2 fuel & oxid purge ● CM fuel interconnect ● CM oxid/He interconnect ● CM sys 2 prplnt dump (61 sec TD) ● CM sys 2 prplnt isol vlv & tb ● SM A & C quad He 1 & 2 isol vlv & tb ● SM A & C quad prim/sec prplnt isol vlv & tb ● SM A & C quad sec fuel press isol vlv ● SM A & C PSM prplnt isol vlvs & tbs ● SM PSM sec manif isol vlvs (redundant) ● SM PSM sec He isol vlv (redundant) ● Transfer mot sw 2 SPS ● Pitch & yaw (sec) gmbt mots ● Enable pwr sol driver 2 SCS ● He vlv 2 & tb ● Sec pilot pre-ylv ● Pilot vlvs 3 & 4 ● Sec htrs ● FDAI 2 total attitude ● GDC ● BMAG 2 htr & CW temp lt (eventually lose BMAG 2 as temp decreases) ● Auto coils CM RCS 2 (if prior to CM/SM sep) ● Direct ullage pitch C3 & A4 ● Auto ΔV (maybe degraded) ● Min imp increases to 42 MS ● RSI ● Ordeal ● RHC pwr dir 1, MNA/MNB to half of jets ● RHC pwr dir 2 a. MNA/MNB to half of jets b. MNB to all jets LIGHTING ● LH girth shelf flood (fixed mode) ● LH couch flood (fixed mode) ● LH & RH strut flood (fixed mode) ● RH couch flood (variable mode) ● RH girth shelf flood (variable mode) ● RH optical align sight ● Sys B tunnel lts (6 elements) ● Spotlight door initiator DISPLAYS & CONTROLS ● Mission elapsed timer (pnl 306) DOCKING ● Sys B probe connector (however A & B connectors may be switched) ② MASTER ALARM and SM PWR DISC lts will come on when reconnecting open-circuited FC to bus. ③ Place two batteries on remaining bus for SPS maneuvers.	

SM-2A-2246

SYMPTOM	PROCEDURE	REMARKS
SSR-2 (CONT)	22 Bat chgr to bat bus ● cb BAT BUS A(B) BAT A(B) - open ● cb BAT RLY BUS BAT A(B) - open ● BAT CHG - A(B) ● DC IND sel - BAT CHGR Bat chgr amps > 0? YES 4 26 Current drain on bat bus (bus loss depends on magnitude of current drain) BAT BUS B BAT BUS A 27 BAT BUS A reconfiguration ● cb BAT BUS A PYRO BAT A - open If MN BUS TIE BAT A/C is closed: ● cb MNA BAT BUS A - open ● cb MNB BAT C - open (verify) For subsequent Main Bus ties: ● cb MNA BAT C - close ● MN BUS TIE BAT B/C - on (up) If MN BUS TIE BAT A/C is open: ● cb MNB BAT BUS B - open ● cb MNA BAT C - open (verify) ● MN BUS TIE BAT B/C - on (up) For subsequent Main Bus ties: ● cb MN A BAT C - close ● cb MN B BAT BUS B - close 29 BAT BUS A non-transferable loads EPS/CRYO ● Mn bus tie bat A/C mot sw RCS ● SECS auto RCS trnfr to trnfr mot sw 1 SPS ● Pitch & yaw (prim) gmbi mot cont SCS ● AUTO RCS SEL MNA (if not previously enabled) SECS ● SECS & ELS sys A ● Float bag compr 1 ● Float bat 1 mot sw & cont vlv ● EDS voting logic 1 23 Return to original configuration. Close cb's to isolate affected equip. 24 BAT A(B) current > 0? NO YES 25 DRAIN ON BAT BETWEEN BAT AND BUS OR BAT CURRENT INST FAILED 4	4 If cb RAD HTRS OVLD BAT A and/or BAT B are opened to reduce battery drain, they should not be closed unless batteries are tied to main buses. This prevents possible disconnect of ECS radiator heaters by a false overload signal

SM-2A-2247A

⁴ If cb RAD HTRS OVLD BAT A and/or BAT B are opened to reduce battery drain, they should not be closed unless batteries are tied to main buses. This prevents possible disconnect of ECS radiator heaters by a false overload signal.

SSR-2
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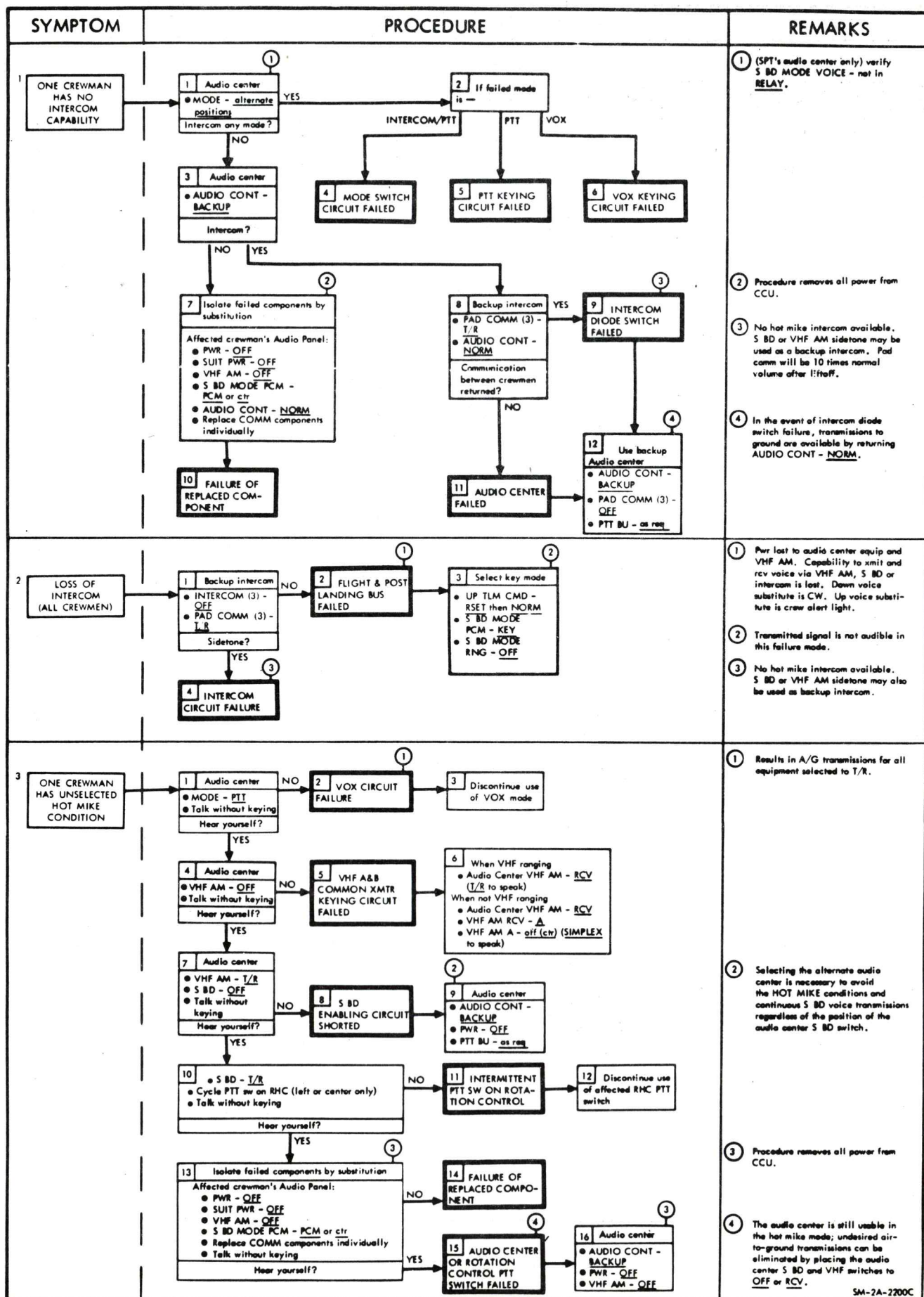
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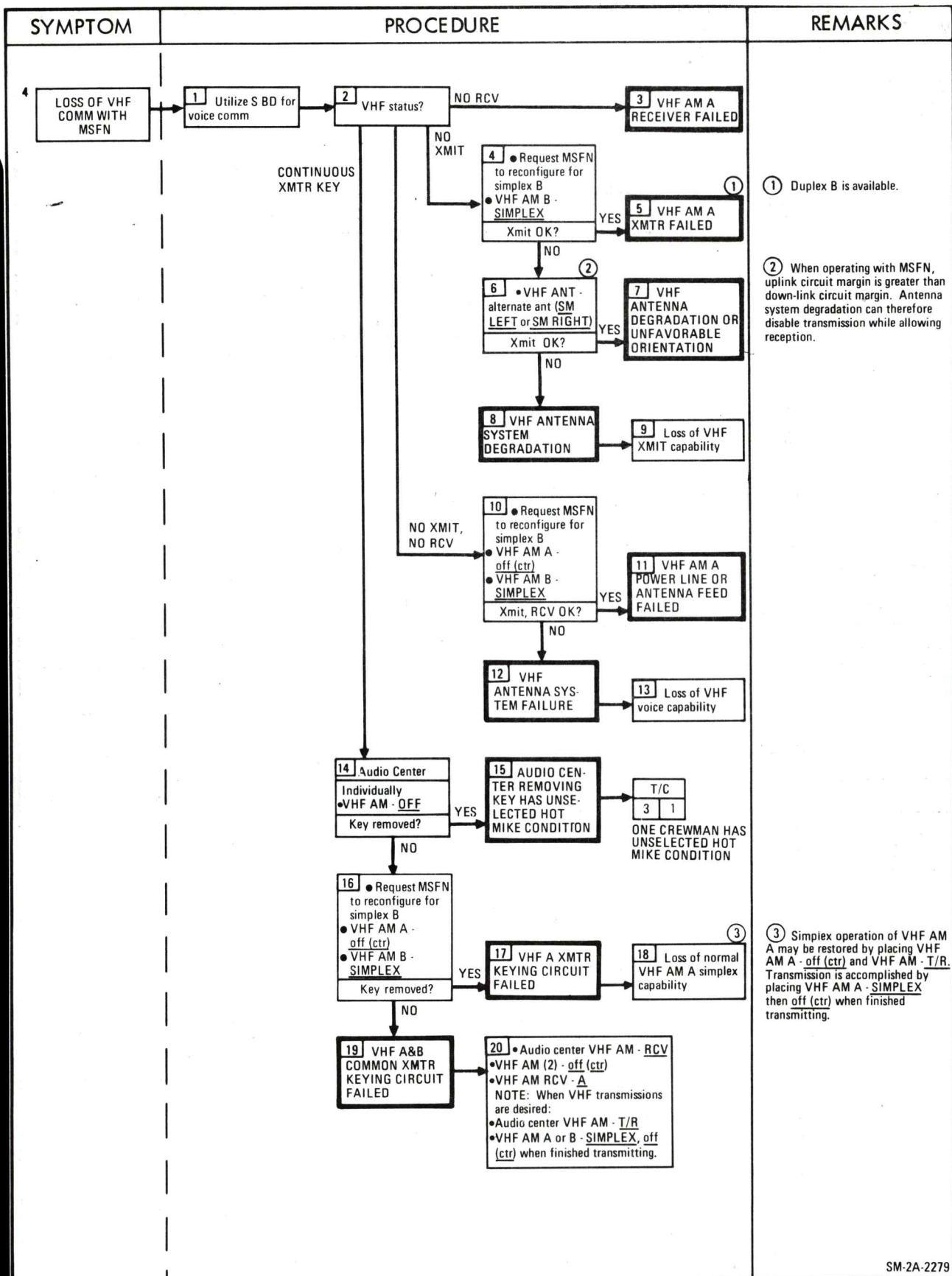
T/C MALFUNCTIONS INDEX

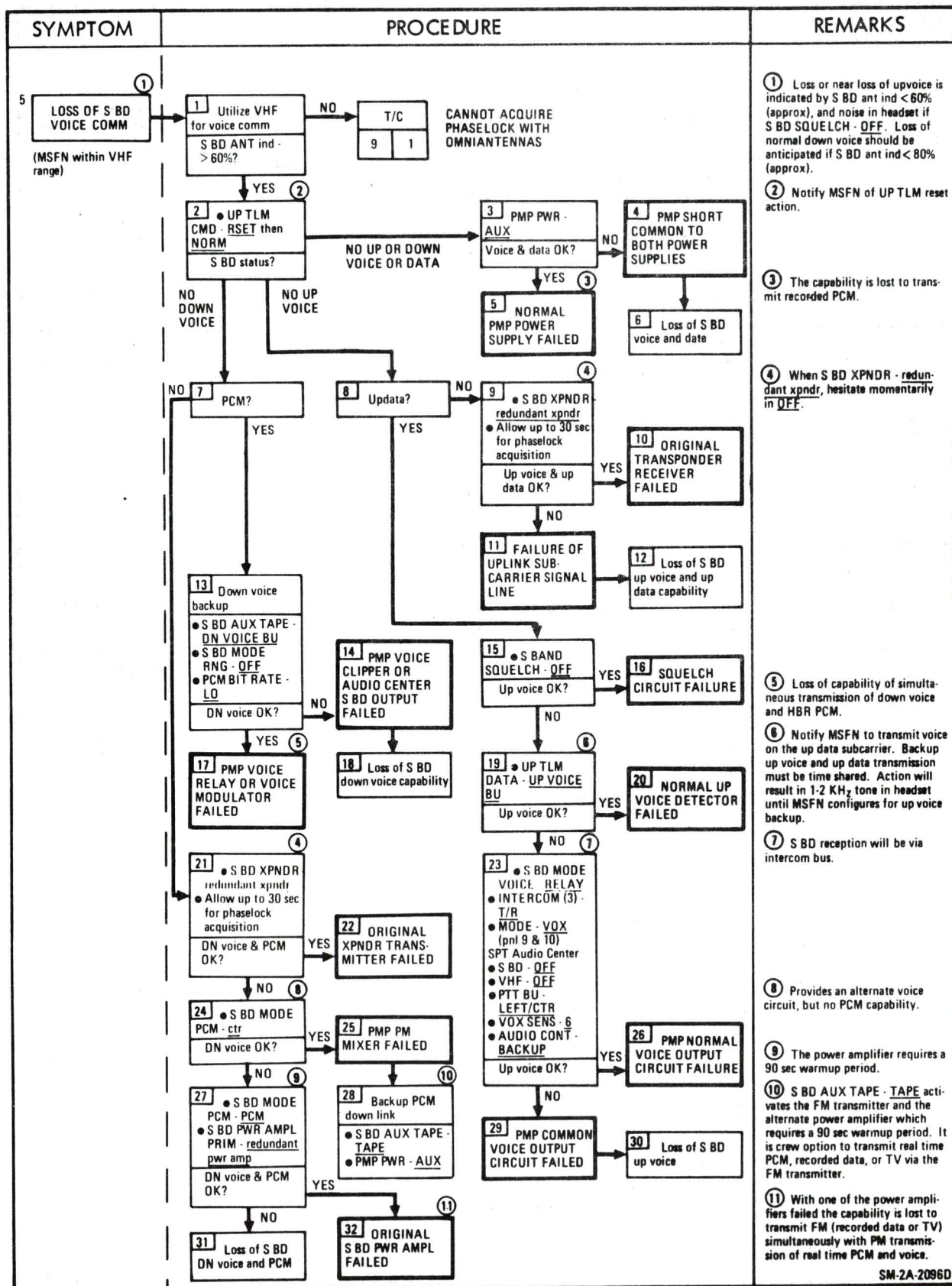
- 1 ONE CREWMAN HAS NO INTERCOM CAPABILITY
- 2 LOSS OF INTERCOM (ALL CREWMEN)
- 3 ONE CREWMAN HAS UNSELECTED HOT MIKE CONDITION
- 4 LOSS OF VHF COMM WITH MSFN
- 5 LOSS OF S BD VOICE COMM
- 6 MSFN REPORTS LOSS OF RANGING
- 7 MSFN REPORTS LOSS OF REAL TIME PCM
- 8 EMS RANGE DISPLAY ABNORMAL
- 9 CANNOT ACQUIRE PHASELOCK WITH OMNIANTENNAS

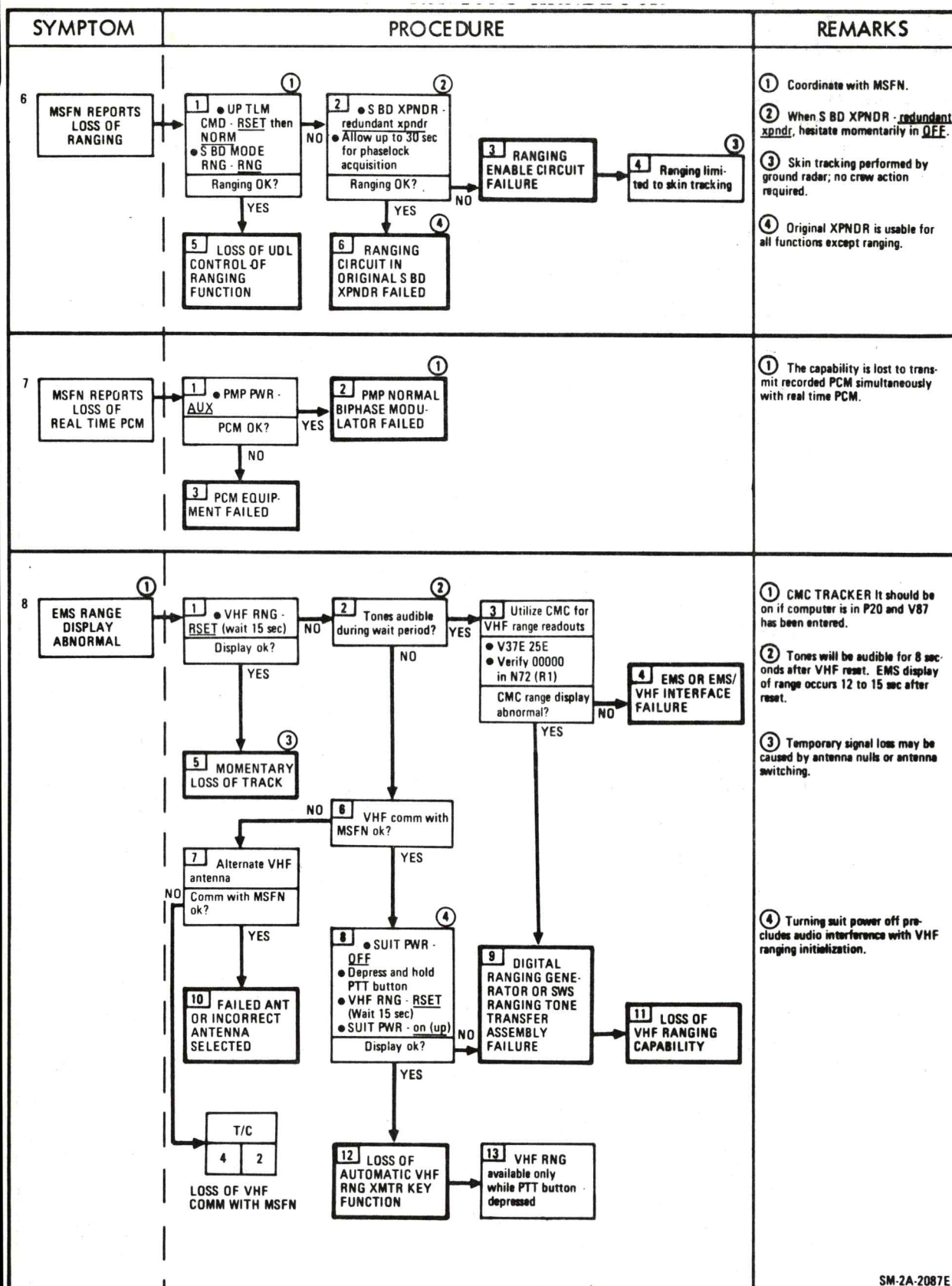
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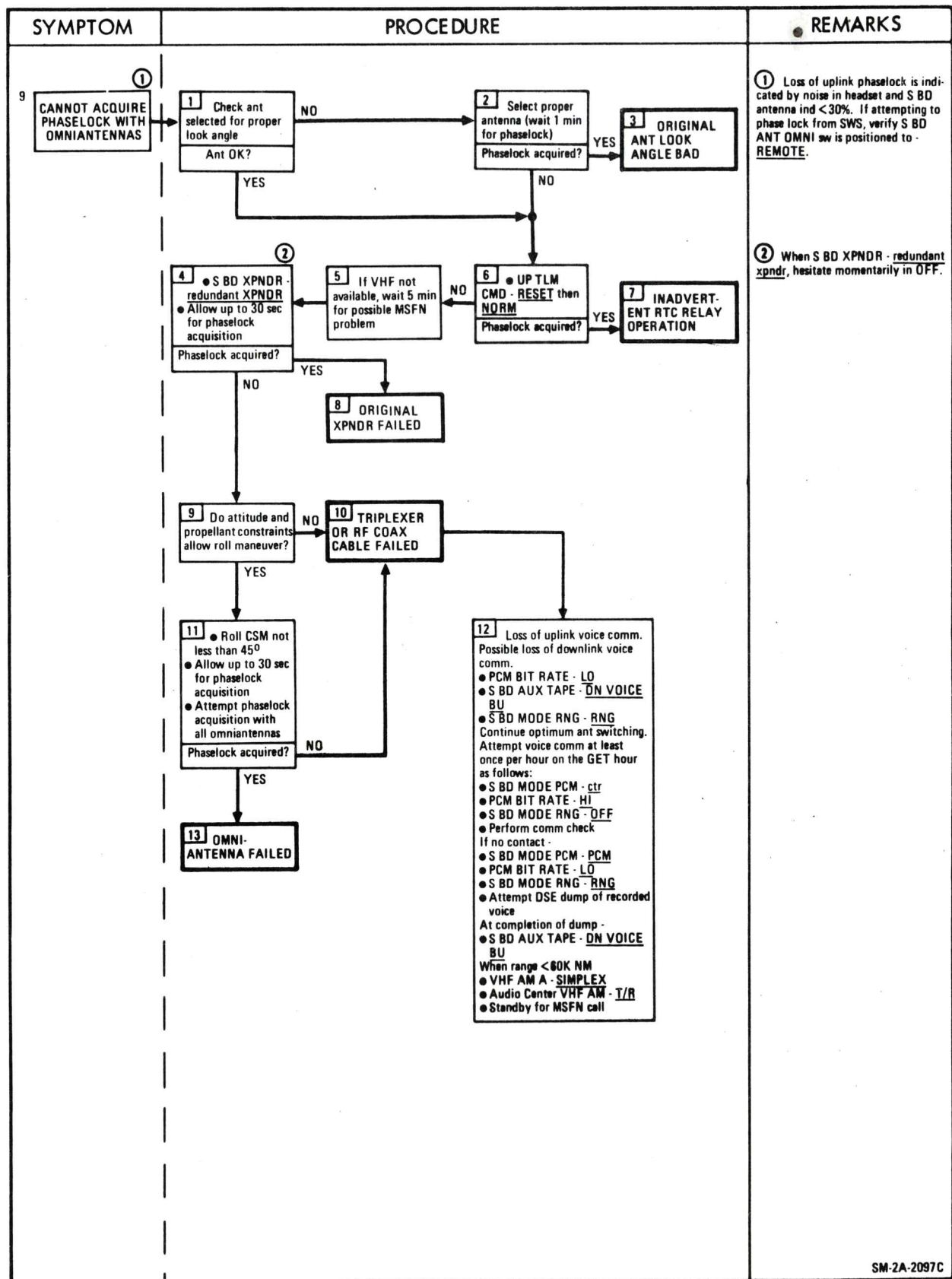
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ECS
UNDOCKED

ECS UNDOCKED MALFUNCTIONS INDEX

1

O₂ FLOW HI

RED

1a O₂ FLOW HI2 O₂ FLOW LOW

3 SURGE TANK PRESS HIGH

4 CABIN PRESS HIGH OR INCREASING

5 SURGE TANK PRESS LOW

6 CABIN PRESS LOW OR DECREASING

7 CREW UNCOMFORTABLE IN CABIN

7a CABIN HUMIDITY HIGH

8 CLINGING SUIT

9

SUIT COMPRESSOR

RED

9a SUIT COMPR ΔP LOW

10 BALLOONED PGA'S

11 CREW UNCOMFORTABLE IN SUIT LOOP

11a SUIT CKT HUMIDITY HIGH

12

CO₂ PP HI

YELLOW

12a CO₂ PART PRESS HIGH12b CO₂ PART PRESS LOW13 CO₂ FILTER SEIZURE WITHIN CANISTER

14 PRIM ECS RAD OUT TEMP LOW

15 PRIM ECS RAD OUT TEMP HIGH

16

GLYCOL FLOW LOW

17 PRIM GLY EVAP OUT TEMP HIGH

17a PRIM STEAM PRESS LOW

18 PRIM GLY EVAP OUT TEMP LOW

19 PRIM GLY ACCUM QTY HIGH

19a PRIM GLY DISCH PRESS HIGH

20 PRIM GLY ACCUM QTY LOW OR DECREASING

21 PRIM GLY DISCH PRESS LOW

22 SEC GLY EVAP OUT TEMP HIGH

22a SEC STEAM PRESS LOW

23 SEC GLY EVAP OUT TEMP LOW

24 SEC ECS RAD OUT TEMP HIGH

25 SEC ECS RAD OUT TEMP LOW

26 SEC GLY ACCUM QTY HIGH

27 SEC GLY ACCUM QTY DECREASING

28 SEC GLY DISCH PRESS LOW

29 H₂O DUMPING OVERBOARD29a POTABLE H₂O QUANTITY DECREASING RAPIDLY29b WASTE H₂O QUANTITY DECREASING RAPIDLY

30 FOOD PREP WATER TEMP LOW

31 ENTRAPPED GAS IN POTABLE H₂O

32 URINE OVERBOARD DUMP NOT DRAINING

32a WASTE H₂O OVERBOARD DUMP NOT DRAINING

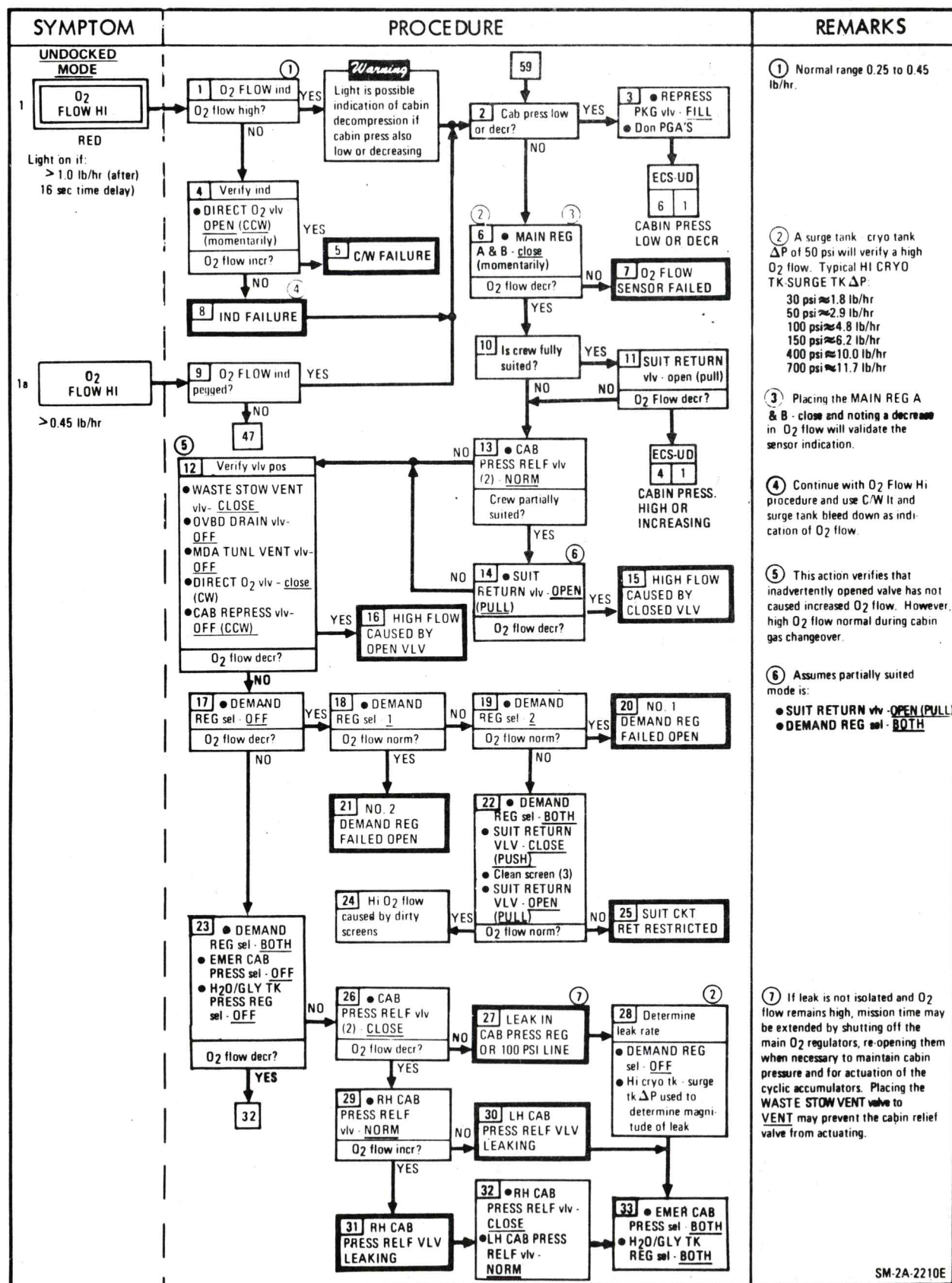
33 INADEQUATE VENTILATION AFTER LANDING

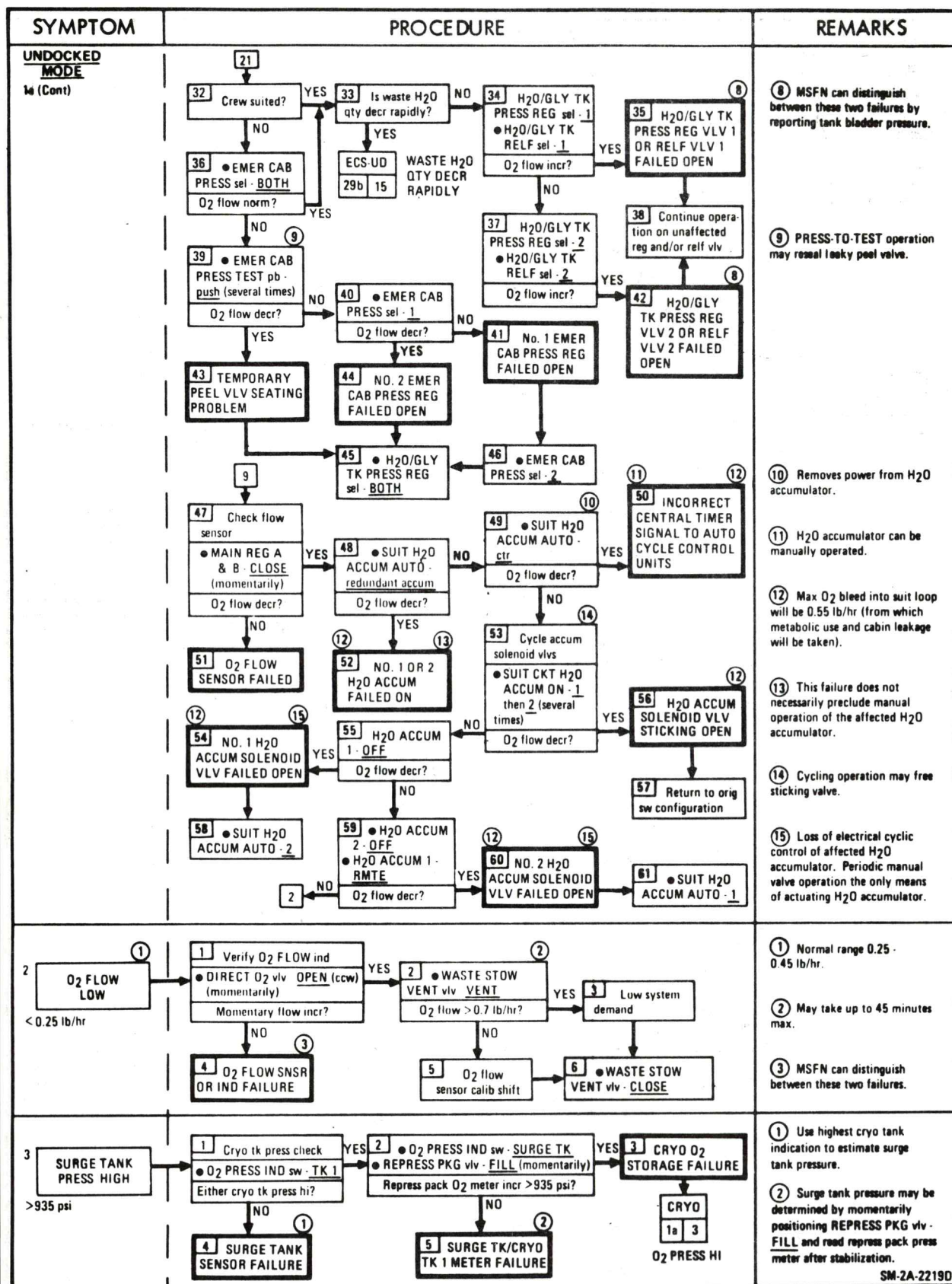
34 WATER INFLOW AFTER LANDING

SSR-1 SECONDARY LOOP ACTIVATION

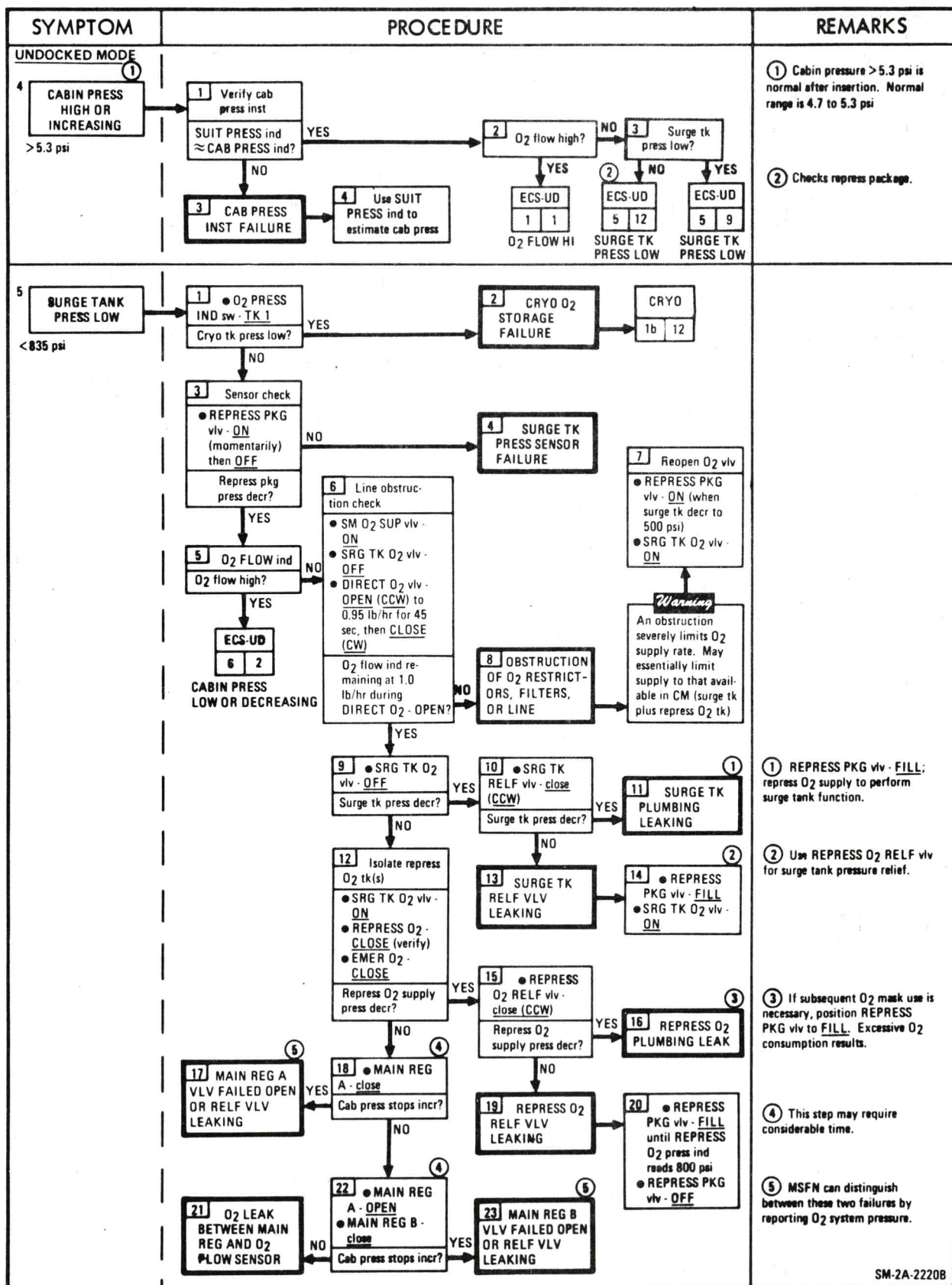
SSR-2 FROZEN STEAM DUCT

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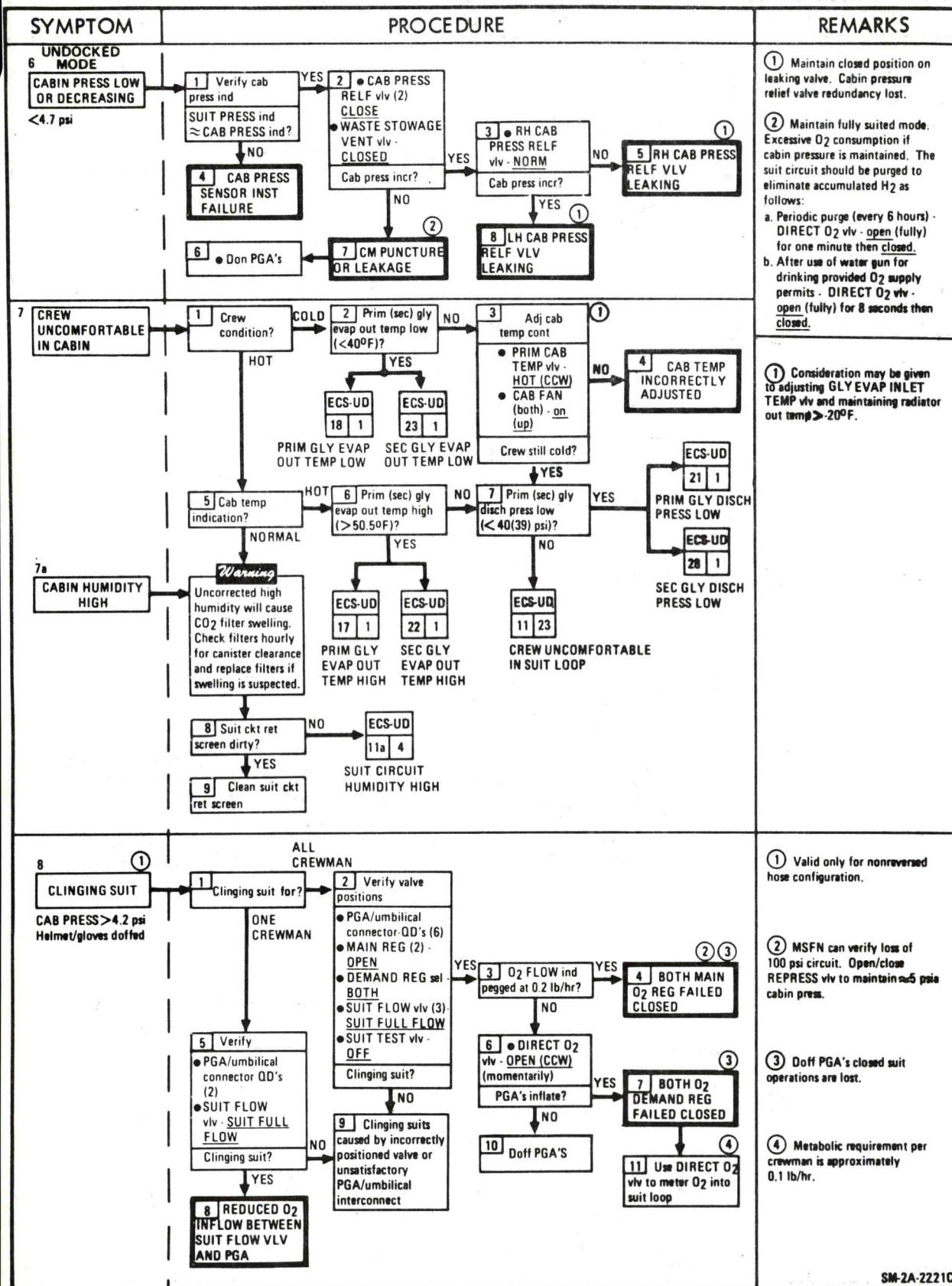
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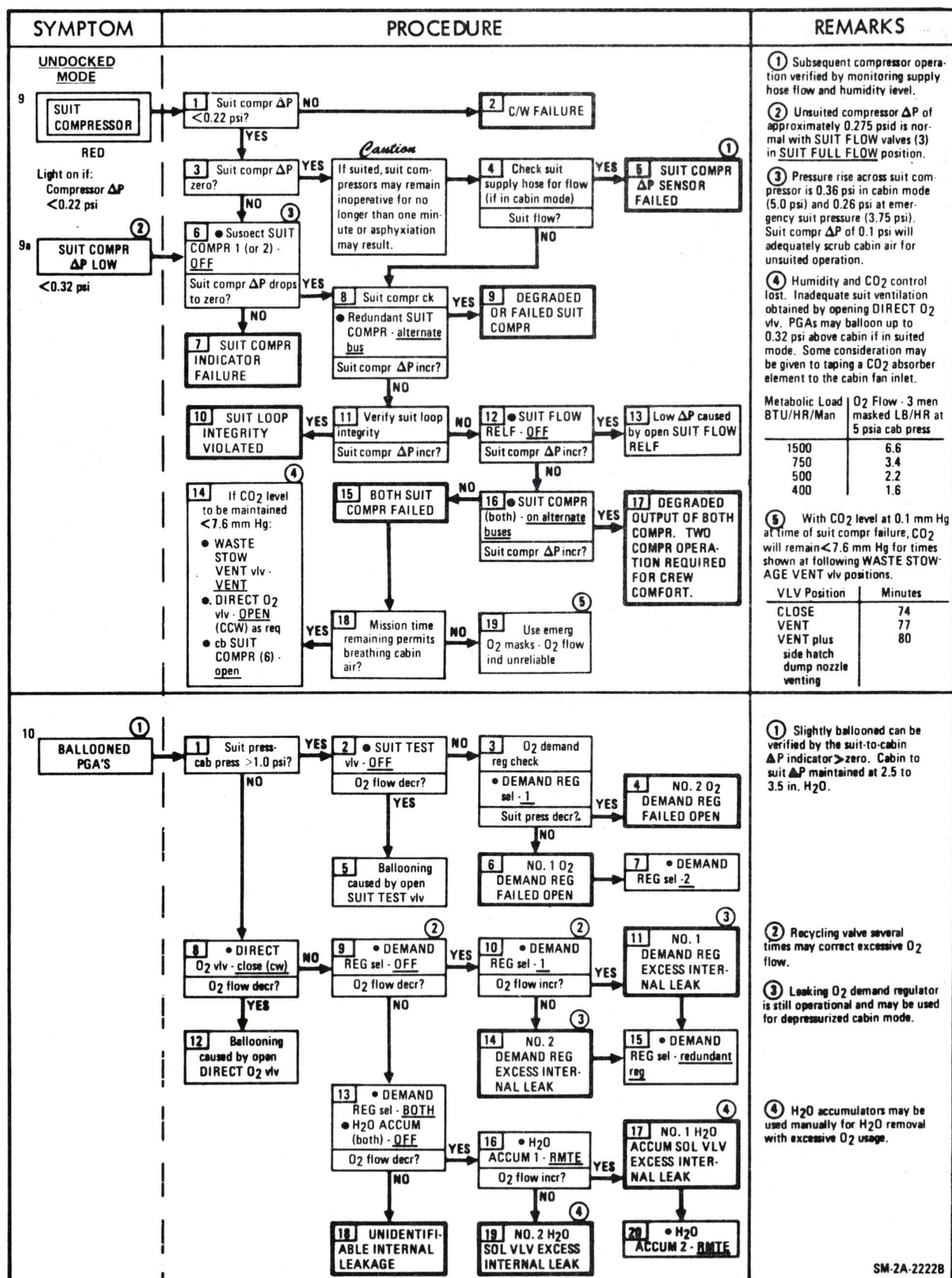
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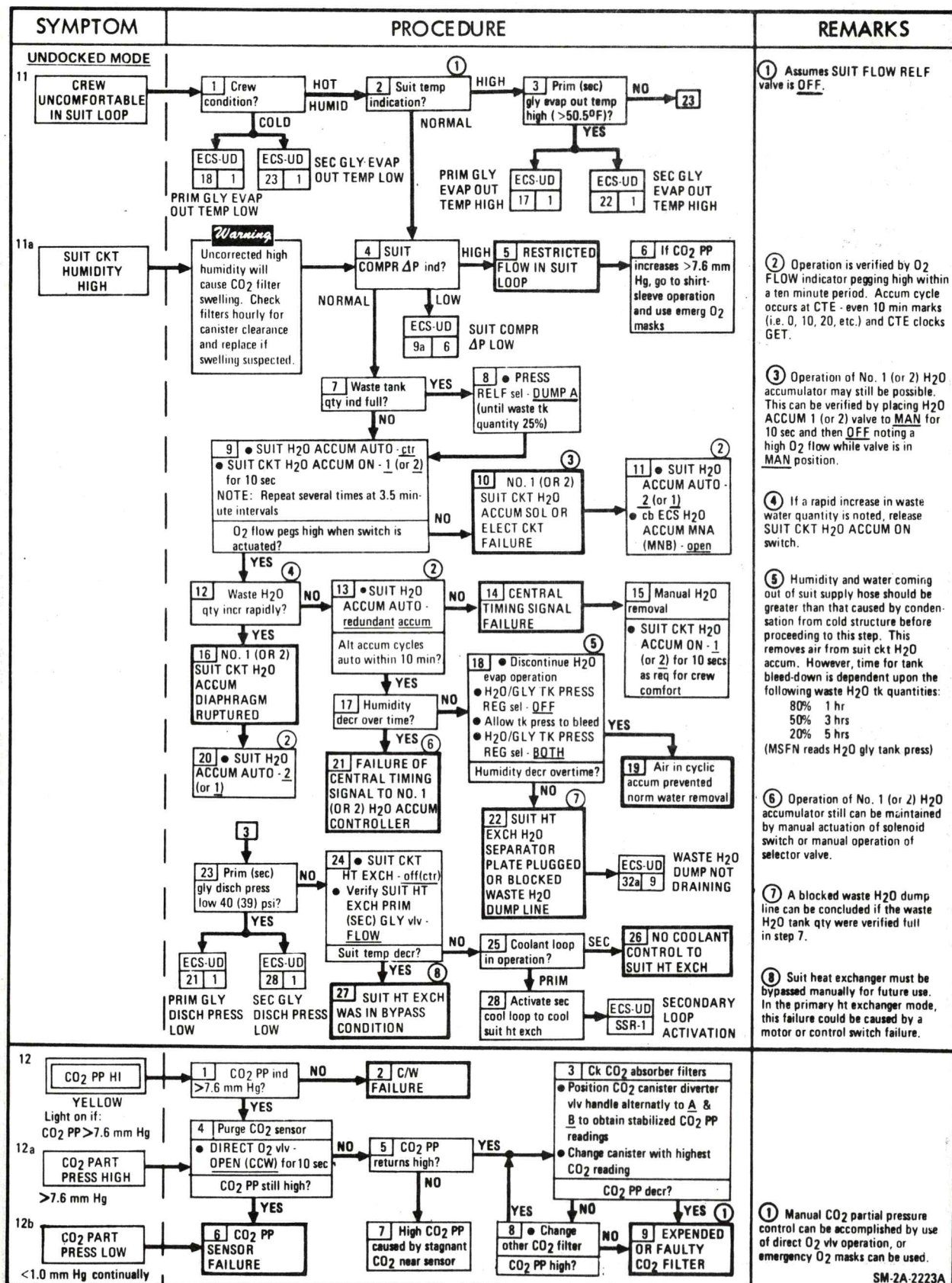
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9
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10

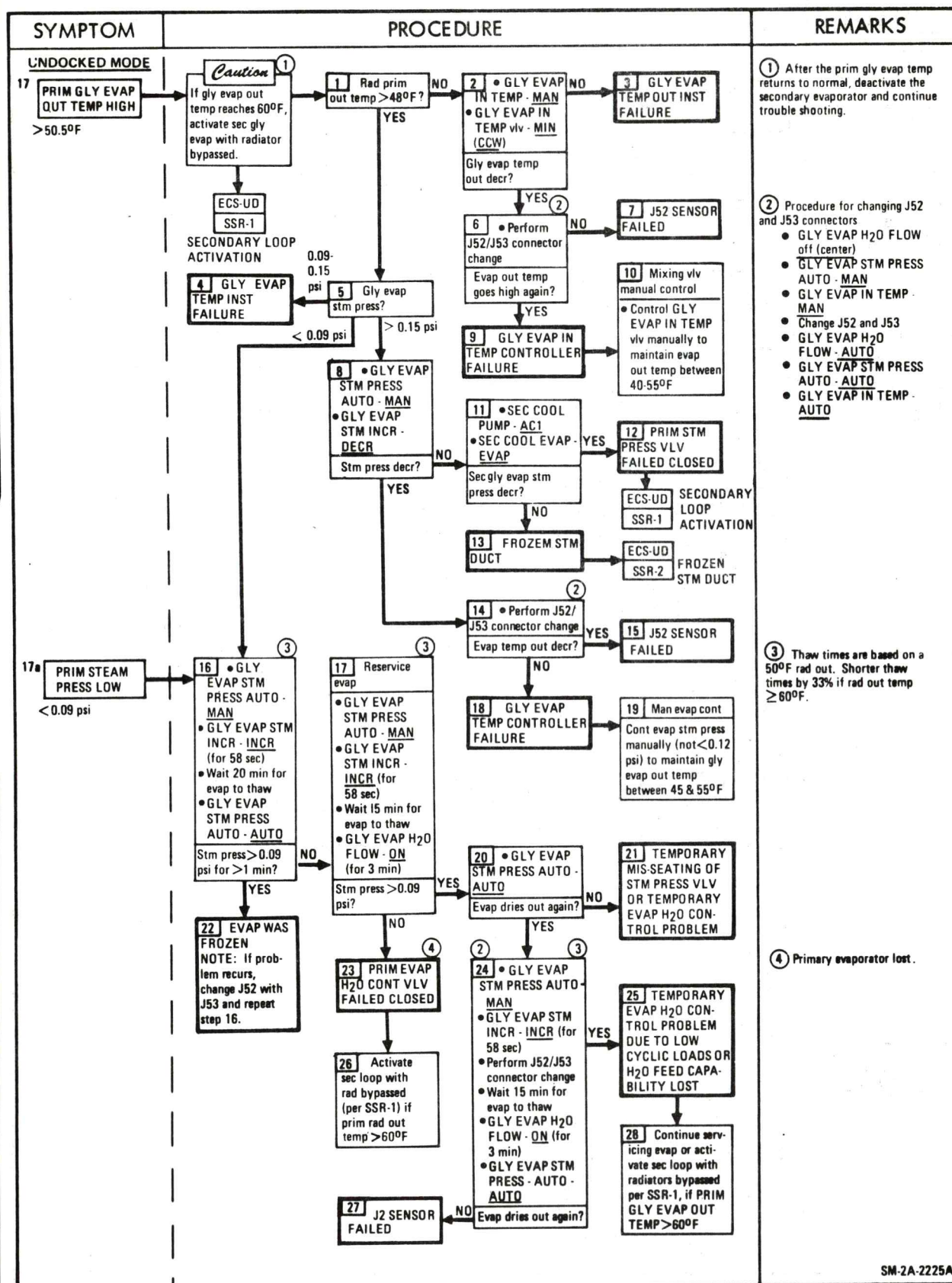
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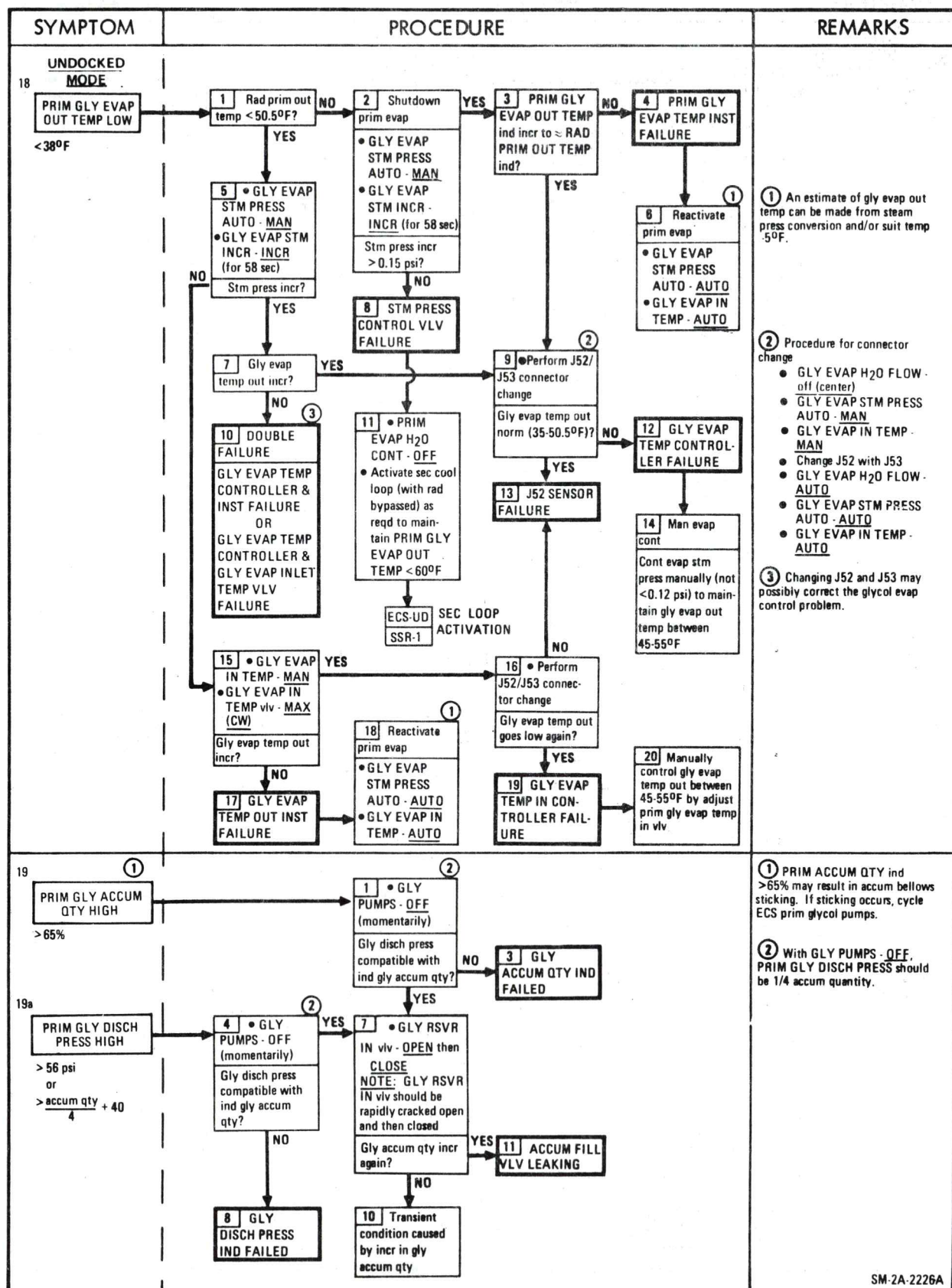


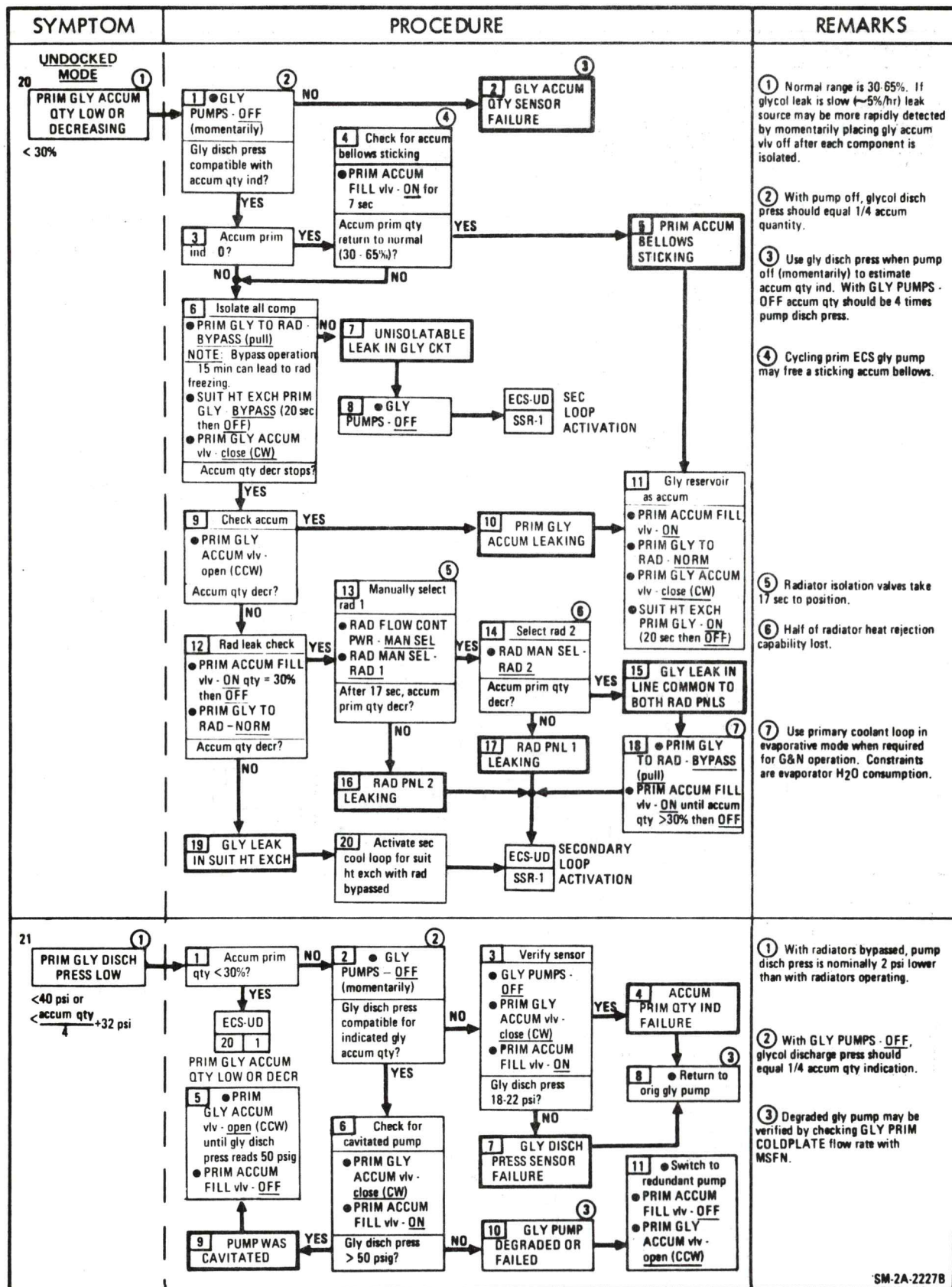
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12b

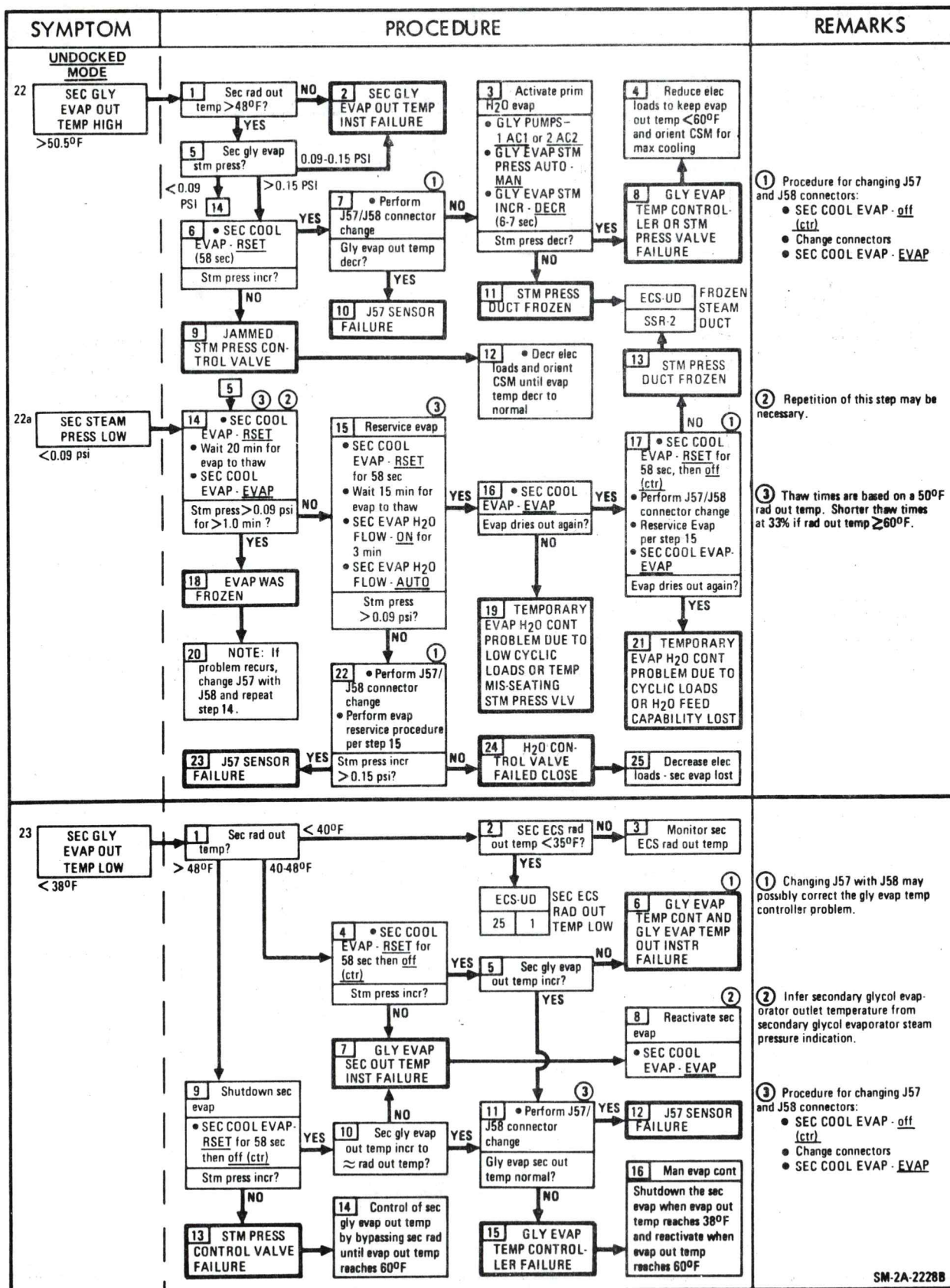
SYMPTOM	PROCEDURE	REMARKS
13 UNDocked MODE CO₂ FILTER SEIZURE WITHIN CANISTER	1 EXCESSIVE SWELLING OF CO₂ FILTER 2 Single canister operation • SUIT FLOW RELF - OFF • CO ₂ cstr divert vlv - (ctr) • Divert flow through siezed filter momentarily when replacement of operational filter is required. • Use CO ₂ PP ind as filter replacement ind	1 Immediately replace a filter suspected of swelling.
14 PRIM ECS RAD OUT TEMP LOW < -20°F	1 Prim gly evap out temp > 50.5°F? YES → ECS-UD 17 2 PRIM GLY EVAP OUT TEMP HIGH NO → 2 Prim rad in temp pegged low (55°F)? YES → 3 • RAD PRIM HTR - 1 or 2 Rad out temp > -20°F? YES → 4 Heat load far below min expected. Keep rad htr on until loads increase. NO → 6 • RAD PRIM HTR - off (ctr) 5 RAD OUT TEMP INST FAILURE	1 Use normal prim rad in temp and absence of H ₂ O boiling to estimate prim rad out temp. 2 DC bus voltage should be >27.5 prior to heater activation. Heater operation can be confirmed by Δ current of 15 amps.
15 PRIM ECS RAD OUT TEMP HIGH >65°F	1 GLY FLOW LOW It on? YES → 5 Check gly flow in CM • PRIM GLY TO RAD - BYPASS (momentarily) GLYCOL FLOW LOW It on? YES → ECS-UD 16 2 GLY FLOW LOW 8 • RAD FLOW CONT PWR - MAN SEL (wait 17 secs) 10 12 • RAD FLOW CONT PWR - PWR • RAD FLOW CONT AUTO - 1 • Initiate roll 16 Resume normal rad operation • RAD FLOW CONT PWR - PWR • RAD FLOW CONT AUTO - AUTO NO → 2 Gly evap prim stm press ind Water boiling (0.09-0.15 psi)? YES → 6 Check redundant flow cont • RAD FLOW CONT AUTO - redundant cont ECS rad temp prim out decr? YES → 7 FLOW PROPORTIONING CONT OR ISOLATION VLV FAILURE 16 NO → 9 Check power • RAD MAN SEL - off (ctr) • RAD FLOW CONT PWR - MAN SEL (wait 17 secs) GLYCOL FLOW LOW It on? YES → 10 12 • RAD FLOW CONT PWR - PWR • RAD FLOW CONT AUTO - 1 • Initiate roll 16 Resume normal rad operation • RAD FLOW CONT PWR - PWR • RAD FLOW CONT AUTO - AUTO NO → 3 Gly evap prim out temp > 50.5°F? YES → ECS-UD 17 1 PRIM GLY EVAP OUT TEMP HIGH 4 PRIM RAD OUT TEMP INST FAILURE 11 Check rad 2 for freezing • RAD MAN SEL - RAD 2 GLYCOL FLOW LOW It on? YES → 15 RAD 2 PNL STAGNATED 17 Thaw stagnated panel • Orient CSM to direct stagnated panel toward sun • RAD FLOW CONT AUTO - 1 • RAD FLOW CONT PWR - PWR • Wait 17 sec for isolation vlv to position • RAD FLOW CONT PWR - off (ctr) • Verify thawing by returning to step 10 at approx 20 min intervals. NOTE: If failure continues, isolate blocked panel and orient CSM for most favorable heat rejection 14 RAD 1 PNL STAGNATED 17 Thaw stagnated panel • Orient CSM to direct stagnated panel toward sun • RAD FLOW CONT AUTO - 1 • RAD FLOW CONT PWR - PWR • Wait 17 sec for isolation vlv to position • RAD FLOW CONT PWR - off (ctr) • Verify thawing by returning to step 10 at approx 20 min intervals. NOTE: If failure continues, isolate blocked panel and orient CSM for most favorable heat rejection	1 Primary radiator outlet temperature >65°F not abnormal when associated with high electrical loads (>2000 watts). 2 PRIM GLY EVAP STM PRESS readings of 0.09 and 0.15 psi correspond to PRIM GLY EVAP OUT TEMP readings of 38° and 43°F, respectively. 3 Use norm prim rad in temp and absence of H ₂ O boiling to estimate prim rad out temp. 4 Flow proportioning valve not available in system No. 1 due to power loss, nor in system No. 2 due to inoperative rad isolation valves. Check cb PRIM RAD CONTR AC1. 5 Rad flow blockage cannot be distinguished from stagnated panel. Reduce elec loads for single panel operation. 6 Panel 1 between +Y and +Z, Panel 2 between -Y and -Z.
18 GLYCOL FLOW LOW <135 lbs/hr	1 SM flow check • PRIM GLY TO RAD vlv - BYPASS (momentarily) GLYCOL FLOW LOW It on? YES → 2 Pump disch press? YES → 3 Rad out and evap out temp normal? YES → 4 INSTRUMENT FAILED NO → 5 BLOCKED SYSTEM LOW → ECS-UD 21 6 PRIM GLY DISCH PRESS LOW NO → ECS-UD 15 6 PRIM ECS RAD OUT TEMP HIGH	



18
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19a



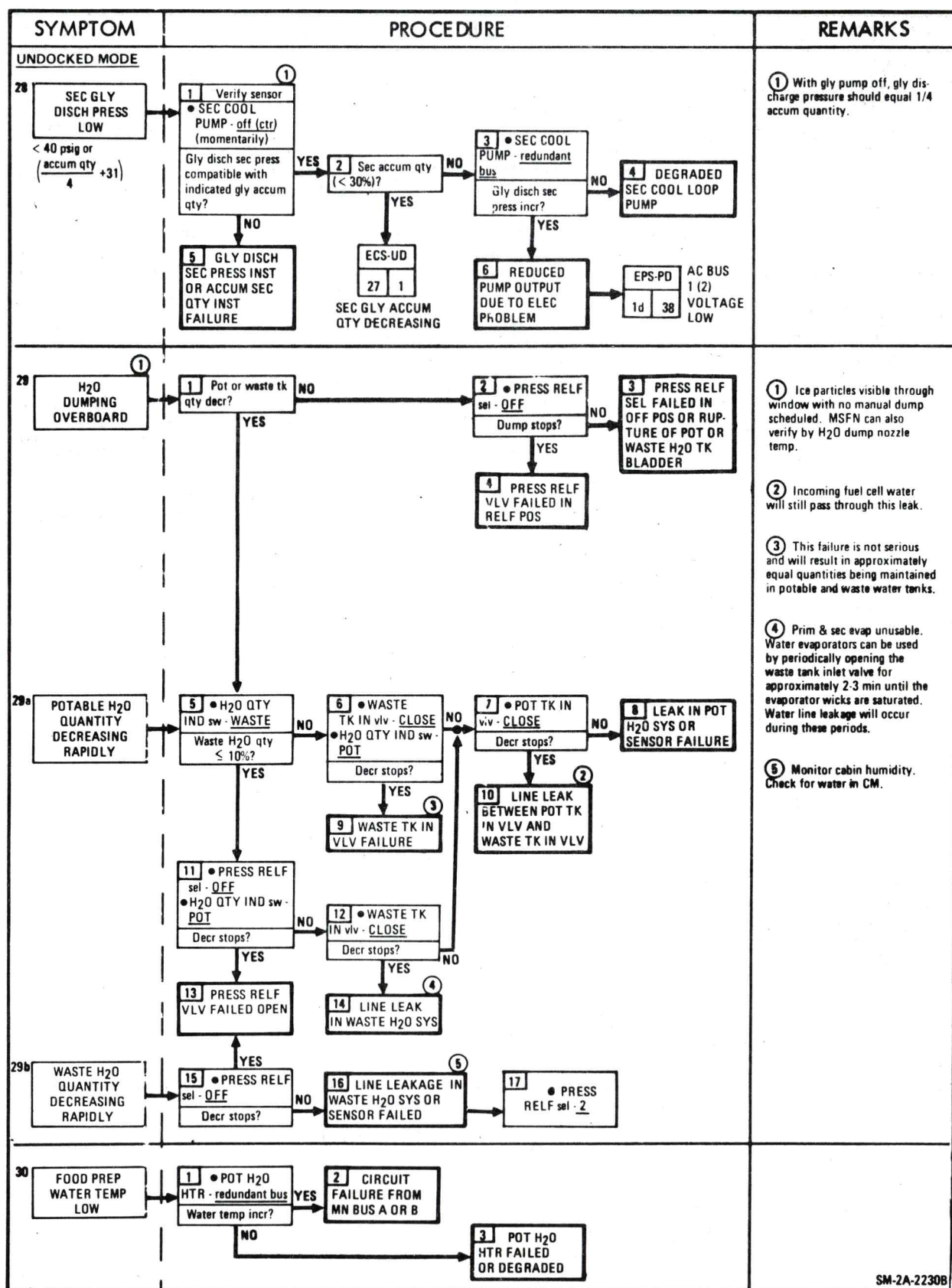
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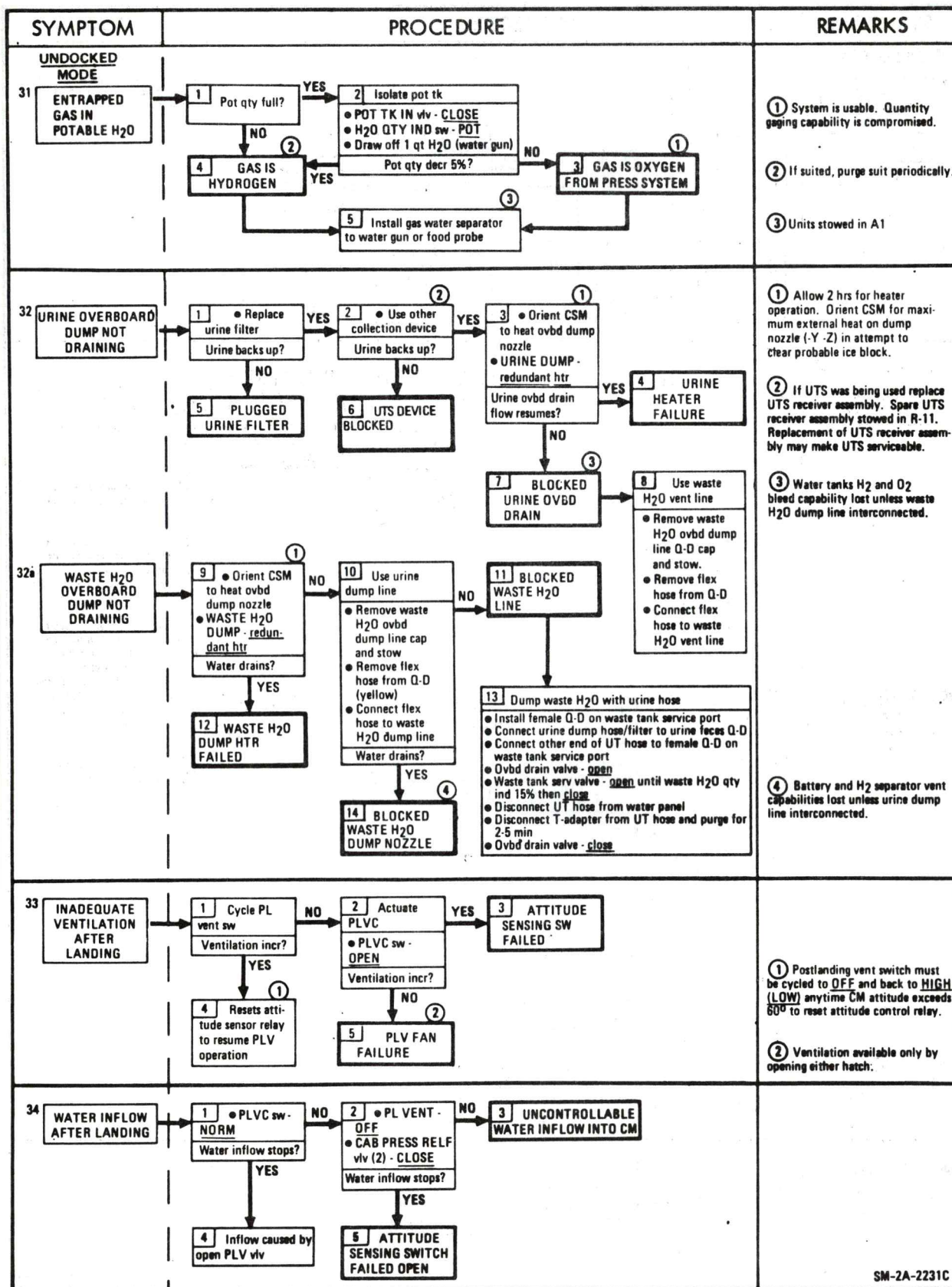
SM-2A-2228B

SYMPTOM	PROCEDURE	REMARKS
UNDOCKED MODE 24 SEC ECS RAD OUT TEMP HIGH > 70°F		
25 SEC ECS RAD OUT TEMP LOW < 35°F		① Assumes secondary loop is in operation. ② Heater operation can be confirmed by ammeter change during switching operation. ▲ current will be: 30 amp - both operating 15 amp - one operating ③ Freezing water in secondary evap will occur at 32°F. No irreversible damage will occur.
26 SEC GLY ACCUM QTY HIGH > 55°F		① Normal range 30-55%. ② With glycol pump off, glycol discharge press should equal 1/4 accumulator quantity.
27 SEC GLY ACCUM QTY DECREASING		① This symptom is also valid when secondary glycol loop is <u>not</u> in operation. Normal range is 30-55%. ② With pump off, glycol discharge pressure should equal 1/4 gly accum quantity. ③ Humidity control and suit loop cooling not available from secondary loop when suit ht exch is bypassed. A glycol-leak will exist whenever the secondary suit ht exch is used and could result in glycol contamination in the suit loop. ④ If leak is determined, temporary deactivation of pump may conserve glycol for future use.

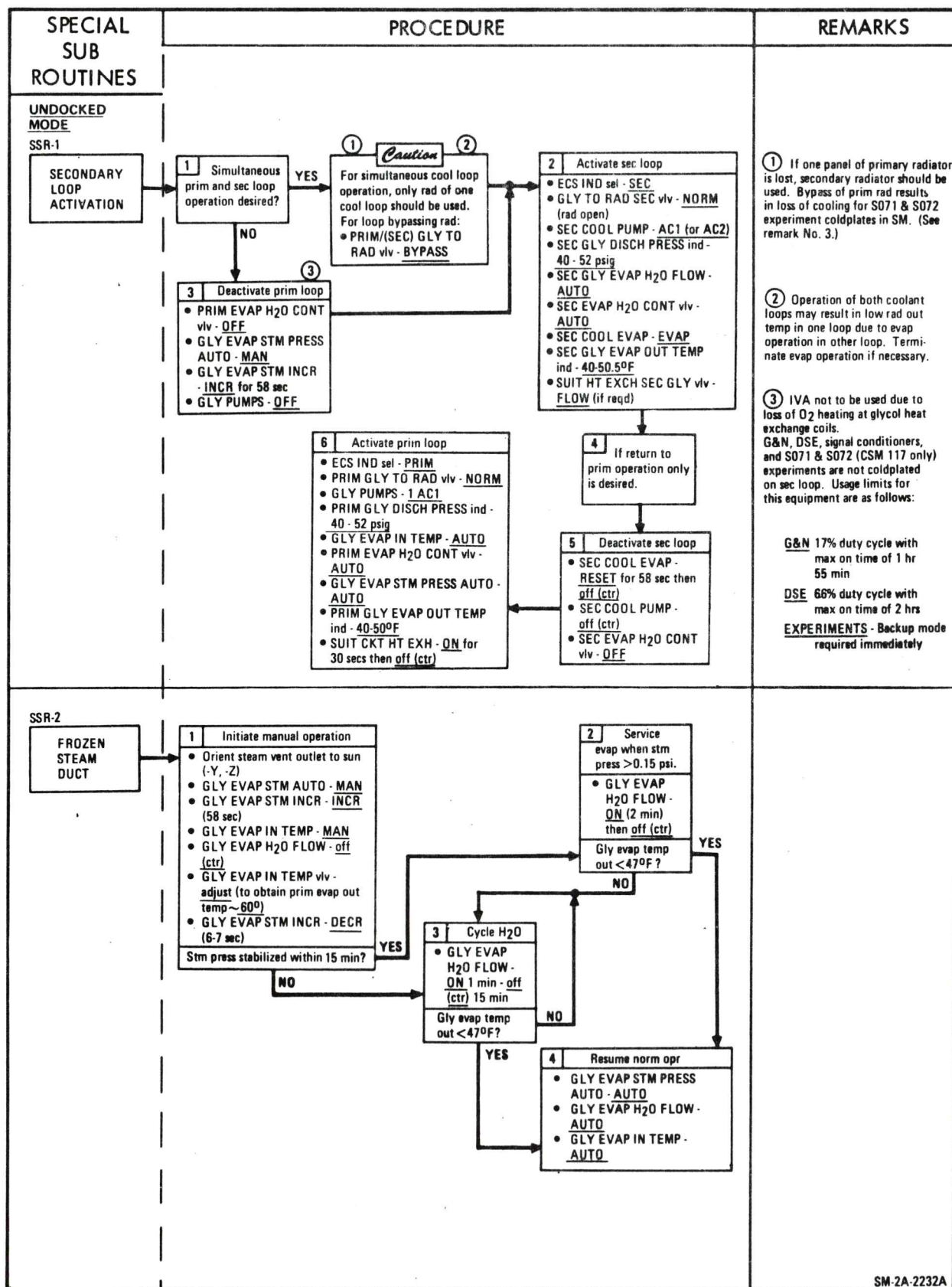
SM- 2A-2229A



SM-2A-2230B



SM-2A-2231C

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SSR-2

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ECS DOCKED MALFUNCTIONS INDEX

1

O₂ FLOW HI

RED

1a O₂ FLOW HIGH-MAIN REG'S CLOSED1b O₂ FLOW HIGH-MAIN REG'S OPEN

2 CABIN PRESS HIGH OR INCREASING

3 SURGE TANK PRESS LOW

4 PRIM ECS RAD OUT TEMP LOW

5 PRIM ECS RAD OUT TEMP HIGH

6

GLYCOL FLOW LOW

7 PRIM GLY EVAP OUT TEMP HIGH

8 PRIM GLY EVAP OUT TEMP LOW

9 PRIM GLY ACCUM QTY LOW OR DECREASING

10 PRIM GLY ACCUM QTY HIGH

10a PRIM GLY DISCH PRESS HIGH

11 PRIM GLY DISCH PRESS LOW

12 SEC GLY ACCUM QTY HIGH

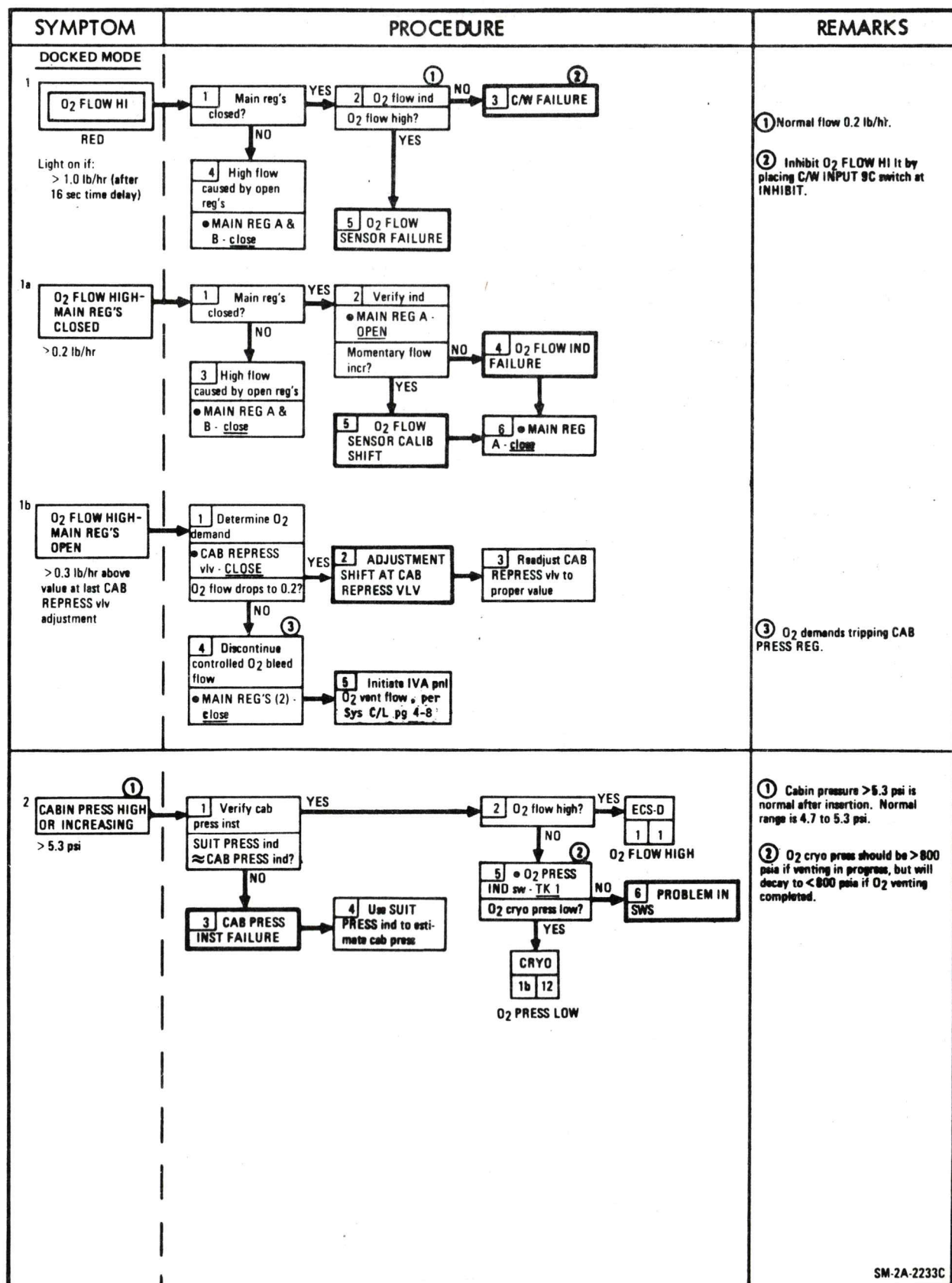
13 SEC ECS RAD OUT TEMP HIGH

14 SEC GLY ACCUM QTY DECREASING

15 SEC GLY DISCH PRESS LOW

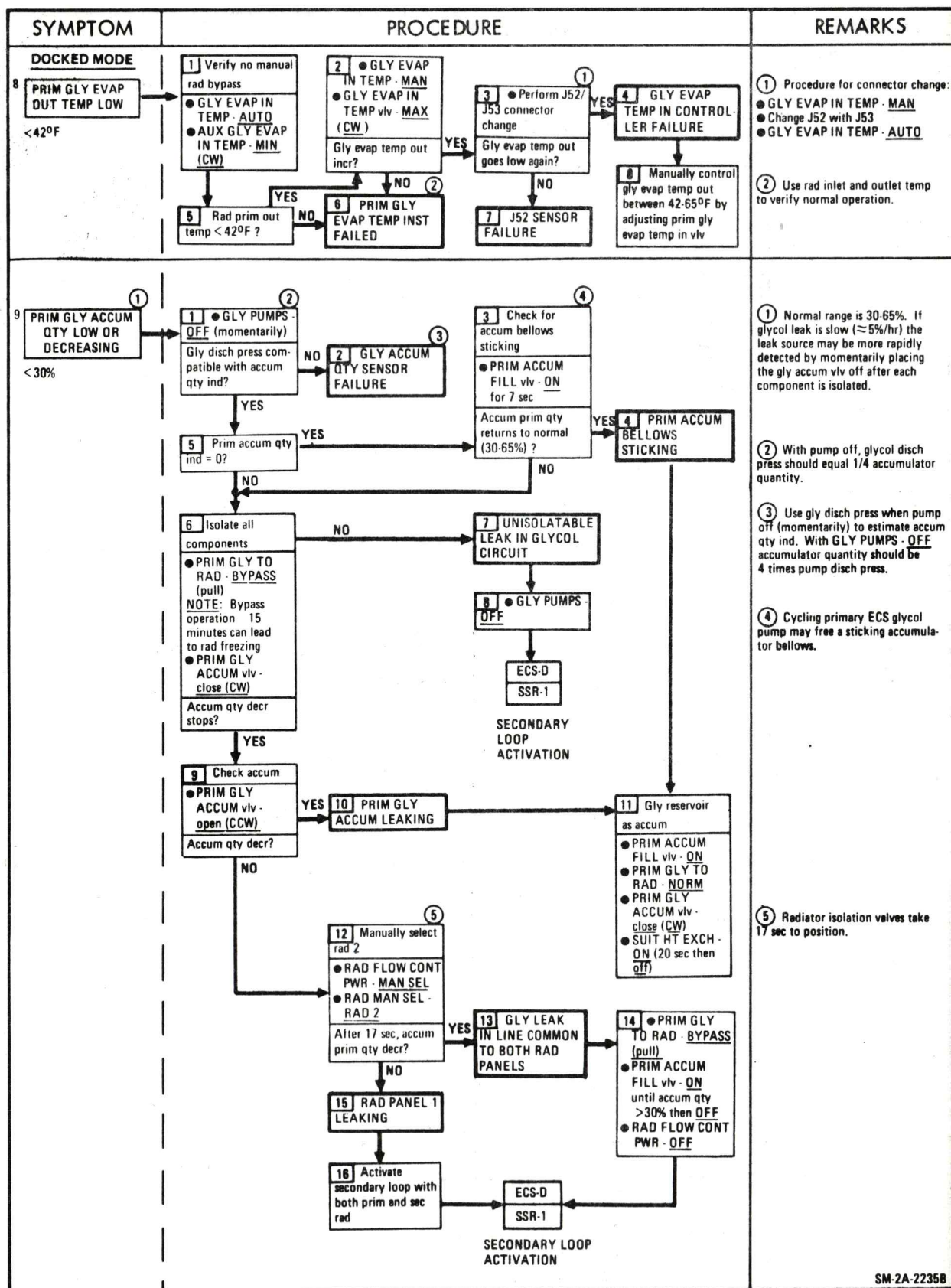
SSR-1 SEC LOOP ACTIVATION

ECS
DOCKED

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2

3
THRU
7

SYMPTOM	PROCEDURE	REMARKS
DOCKED MODE 3 SURGE TANK PRESS LOW < 700 psia during O ₂ venting or < 500 psia after O ₂ venting	<pre> graph TD 1[1 • O2 PRESS IND sw - TK 1 Cryo tanks press low?] -- NO --> 2[2 • O2 PRESS IND sw - SURGE TK • SRG TK O2 vlv - ON Surge tanks press incr?] 1 -- YES --> 3[3 CRYO 1b 2 O2 PRESS LOW] 2 -- YES --> 4[4 SURGE TK PLUMBING LEAK] 2 -- NO --> 5[5 • SRG TK O2 vlv - OFF] 4 --> 5 </pre>	① O₂ venting through CM expected up to 24th day. After venting, cryo O₂ press will decay below 800 psia, going to ≈675 psia if 30 days of docked mode remains. ② Use cryo tank press as surge tank ≈ by opening SRG TK O₂ vlv. ③ Return to step 2 of this symptom, if cryo tank press recovers. ④ Periodically recharge surge tank by opening SRG TK O₂ vlv. Close vlv after charging.
4 PRIM ECS RAD OUT TEMP LOW < 20°F	<pre> graph TD 1[1 Verify no manual rad bypass • GLY EVAP IN TEMP - AUTO • AUX GLY EVAP IN TEMP - MIN (CW)] --> 2[2 Prim gly evap out temp > 50.5°F?] 1 --> 5[5 Loads are below min expected. Continue this mode 90 min after loads increase] 2 -- YES --> 5 2 -- NO --> 3[3 Prim rad in temp pegged low (55°F)?] 3 -- YES --> 6[6 Incr rad flow • GLY EVAP IN TEMP - MAN • GLY EVAP IN TEMP vlv - MIN (CCW) until rad out temp = -20°F Rad out temp -20°F?] 3 -- NO --> 4[4 RAD OUT TEMP INST FAILURE] 6 -- YES --> 7[7 Return or orig config • GLY EVAP IN TEMP - AUTO] 6 -- NO --> 4 </pre>	① Evap wicks should be dry when using this procedure. Evap out temp may drop below 32°F. ② Glycol loads should be increased in order to avoid excessive water condensation. ③ Use norm rad in temp and evap out temp to estimate prim rad out temp.
5 PRIM ECS RAD OUT TEMP HIGH > 65°F	<pre> graph TD 1[1 Verify no manual rad bypass • GLY EVAP IN TEMP - AUTO • AUX GLY EVAP IN TEMP - MIN (CW)] --> 2[2 GLYCOL FLOW LOW lt on?] 1 --> 5[5 Check for frozen rad • PRIM GLY TO RAD - BYPASS (momentarily) GLYCOL FLOW LOW lt on?] 2 -- YES --> 5 2 -- NO --> 3[3 Gly evap out temp compatible with rad out temp?] 3 -- YES --> 4[4 Chg mode of rad operation • RAD FLOW CONT PWR - PWR • RAD FLOW CONT AUTO - AUTO] 3 -- NO --> 6[6 PRIM RAD OUT TEMP INST FAILURE] 5 --> 7[7 RAD 1 STAGNATED] 5 --> 8[8 GLYCOL FLOW LOW LT ON] 7 --> 9[9 ECS-D SSR-1 SECONDARY LOOP ACTIVATION] 8 --> 9 </pre>	① Prim rad out temp > 65°F not abnormal with high electrical loads (>1900 watts). ② Slight decrease in rad out temp may be achieved by utilizing automatic mode. ③ Glycol evap out temp may be used when reading > 48°F. ④ Attempt dual loop operation with flow through secondary radiators. Periodically check prim rad 1 for flow passing sub solar point.
6 GLYCOL FLOW LOW < 135 lb/hr	<pre> graph TD 1[1 SM flow check • PRIM GLY TO RAD vlv - BYPASS (momentarily) GLYCOL FLOW LOW lt on?] -- NO --> 5[5 RAD 1 STAGNATED] 1 -- YES --> 2[2 Pump disch press?] 2 -- HIGH OR NORM --> 3[3 Rad out and evap out temp normal?] 2 -- LOW --> 4[4 INSTRUMENT FAILED] 3 -- YES --> 4 3 -- NO --> 6[6 BLOCKED SYSTEM] 5 --> 7[7 ECS-D SSR-1 SECONDARY LOOP ACTIVATION] 4 --> 7 6 --> 7 </pre>	① Attempt dual loop operation with flow through secondary radiator. Periodically check prim rad 1 for flow after passing solar point.
7 PRIM GLY EVAP OUT TEMP HIGH > 65°F (or > RAD IN TEMP)	<pre> graph TD 1[1 Verify no manual rad bypass • GLY EVAP IN TEMP - AUTO • AUX GLY EVAP IN TEMP - MIN (CW)] --> 2[2 • GLY EVAP IN TEMP - MAN • GLY EVAP IN TEMP vlv - MIN (CCW) Gly evap temp out decr?] 1 --> 7[7 Prim rad out temp compatible with prim gly evap out temp?] 2 -- YES --> 3[3 • Perform J52/J53 connector change Evap out temp goes high again?] 2 -- NO --> 8[8 GLY EVAP TEMP OUT INST FAILURE] 3 -- YES --> 4[4 GLY EVAP IN TEMP CONTROLLER FAILURE] 3 -- NO --> 5[5 J52 SENSOR FAILED] 4 --> 6[6 Mixing vlv manual control • Control GLY EVAP IN TEMP vlv manually to maintain evap out temp between 40-60°F] 5 --> 6 7 -- YES --> 8 7 -- NO --> 2 </pre>	① Procedure for changing J52 and J53 connectors: • GLY EVAP IN TEMP - MAN • Change J52 and J53 • GLY EVAP IN TEMP - AUTO



SYMPTOM	PROCEDURE	REMARKS
DOCKED MODE 10 PRIM GLY ACCUM QTY HIGH >65% 10a PRIM GLY DISCH PRESS HIGH >56 psi or > $\frac{\text{accum qty}}{4} + 40$	① 1 • GLY PUMPS - OFF (momentarily) Gly disch press compatible with gly accum qty ind? 2 NO 2 GLY ACCUM QTY IND FAILED YES 3 • GLY RSVR IN vlv - OPEN then CLOSE NOTE: GLY RSVR IN vlv should be rapidly cracked open and then closed Gly accum qty incr again? 5 NO 5 Transient condition caused by incr in gly accum qty YES 7 ACCUM FILL VLV LEAKING ② 4 • GLY PUMPS - OFF (momentarily) Gly disch press compatible with gly accum qty ind? NO 6 GLY DISCH PRESS IND FAILED	① PRIM ACCUM QTY ind >65% may result in accum bellows sticking. If sticking occurs, cycle ECS prim glycol pumps. ② With GLY PUMPS - OFF, PRIM GLY DISCH PRESS should be 1/4 accum quantity.
11 PRIM GLY DISCH PRESS LOW <40 psi or < $\frac{\text{accum qty}}{4} + 32$ psi	① 1 Accum prim qty <30%? YES ECS-D 9 1 PRIM GLY ACCUM QTY LOW OR DECREASING NO 2 • GLY PUMPS - OFF (momentarily) Gly disch press compatible for indicated gly accum qty? NO 3 Verify sensor • GLY PUMPS - OFF • PRIM GLY ACCUM vlv - close (CW) • PRIM ACCUM FILL vlv - ON Gly disch press 18-22 psi? YES 6 ACCUM PRIM QTY IND FAILURE NO 4 GLY DISCH PRESS SENSOR FAILURE 5 Check for cavi-tated pump • PRIM GLY ACCUM vlv - close (CW) • PRIM ACCUM FILL vlv - ON Gly disch press >50 psig? YES 9 PUMP WAS CAVITATED NO 10 GLY PUMP DEGRADED OR FAILED 11 • Switch to redundant pump • PRIM ACCUM FILL vlv - OFF • PRIM GLY ACCUM vlv - open (CCW) 8 • PRIM GLY ACCUM vlv - open (CCW) until gly disch press reads 50 psig • PRIM ACCUM FILL vlv - OFF	① With radiators by-passed, pump disch press is nominally 2 psi lower than with radiators operating. ② With GLY PUMPS - OFF, glycol discharge press should equal 1/4 accumulator quantity indication. ③ Degraded glycol pump may be verified by checking GLY PRIM COLOPLATE flow rate with MSFN.
12 SEC GLY ACCUM QTY HIGH >55%	① 1 • SEC COOL PUMP - off (ctr) (momentarily) Gly disch sec press compatible with gly accum qty? YES 2 EXCESSIVE HEAT IN SEC GLY LOOP NO 3 SEC GLY ACCUM QTY INST FAILURE	① Normal range 30-55%. ② With glycol pump off, glycol discharge press should equal 1/4 accumulator quantity.
13 SEC ECS RAD OUT TEMP HIGH >70°F	1 Sec gly disch press <40 psig? YES ECS-D 15 1 SEC GLY DISCH PRESS LOW NO 2 Sec rad out temp compatible with sec gly evap out temp? YES 4 EXCESSIVE HEAT LOAD FOR SEC COOL LOOP NO 3 SEC RAD OUT TEMP INST FAILURE	SM-2A-2236C

SYMPTOM	PROCEDURE	REMARKS
DOCKED MODE 14 SEC GLY ACCUM QTY DECREASING	1 Sensor check • SEC COOL PUMP - off (ctr) (momentarily) Gly disch sec press compatible for indicated gly accum qty? YES → 2 Isolate possible leaks • GLY TO RAD SEC vlv - BYPASS NOTE: Bypass operation > 15 min can lead to rad freezing. Gly accum qty stabilized? YES → 3 RADIATOR SYSTEM LEAKING NO → 7 LEAKING SYSTEM (CANNOT BE ISOLATED) NO → 5 GLY ACCUM QTY INST FAILURE 6 Reactivate • SEC COOL PUMP - AC1 or (AC2) (if reqd) • GLY TO RAD SEC vlv - NORM	① This symptom is also valid when secondary glycol loop is not in operation. Normal range is 30-55%. ② With pump off, glycol discharge pressure should equal 1/4 gly accum quantity. ③ If leak is determined, temporary deactivation of pump may conserve glycol for future use.
15 SEC GLY DISCH PRESS LOW < 40 psi or (accum qty + 31) / 4	1 Verify sensor • SEC COOL PUMP - off (ctr) (momentarily) Gly disch sec press compatible with indicated gly accum qty? YES → 2 Sec accum qty (< 30%)? YES → ECS-D 14 1 SEC GLY ACCUM QTY DECREASING NO → 3 SEC COOL PUMP - redundant bus Gly disch sec press incr? YES → 4 REDUCED PUMP OUTPUT DUE TO ELEC PROBLEM NO → 6 DEGRADED SEC COOL LOOP PUMP 4 EPS-PD 1d 38 AC BUS 1 (2) VOLTAGE LOW 5 GLY DISCH SEC PRESS INST OR ACCUM SEC QTY INST FAILURE	① With glycol pump off, glycol discharge pressure should equal 1/4 accumulator quantity.
SSR-1 SEC LOOP ACTIVATION	1 Activate sec loop • ECS IND sel - SEC • GLY TO RAD SEC vlv - NORM (rad open) • SEC COOL PUMP - AC1 (or AC2) • SEC GLY DISCH PRESS ind - 40-52 psig 2 Dual loop operation desired? YES → 3 Prim rad out temp < 20°F or cabin too cool? YES → 4 Flow thru warm rad • RAD MAN sel - RAD 2 • RAD FLOW CONT PWR - MAN SEL NO → 5 Deactivate prim loop • GLY PUMPS - OFF 6 If a return to prim operation only is desired 7 Deactivate sec loop • GLY TO RAD SEC vlv - BYPASS • SEC COOL PUMP - off (ctr) 8 Activate prim loop • ECS IND sel - PRIM • PRIM GLY TO RAD vlv - NORM • PRIM GLY DISCH PRESS ind - 40-52 psig	① Rad heaters are not to be used. To allow for cold secondary rad out temp (32°F), evap wicks should dry and secondary suit heat exch is bypassed. ② IVA not to be used due to loss of O₂ heating at glycol - O₂ heat exchange coils. G&N, DSE, Signal Conditioners and S071 and S072 experiments (CSM 117 only) are not coldplated on secondary loop. Usage limits for this equipment are as follows: G&N 17% duty cycle with max on time of 1 hr 55 min. DSE 66% duty cycle with max on time of 2 hrs. EXP Backup mode req immediately ③ If rad 2 not usable, entire prim rad should be bypassed. Backup mode will then be required for S071 and S072 experiment coldplates in SM (CSM 117 only).

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EMS

EMS MALFUNCTIONS INDEX

1 .05G LT ON (TEST 1)

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EITHER LIFT VECTOR
LT ON AFTER 2 G

2 G/V SCROLL ASSY DOES NOT SLEW
TEST 1

3 .05G LT OUT (TEST 2)

4 LIFT VECTOR DN LT
WILL NOT COME ON
(TEST 3)

4a RNG IND WILL NOT SLEW (TEST 3)

5 V-AXIS ONLY OR MULTIPLE DISPLAYS
ABNORMAL (TEST 4)

6 RNG IND ONLY ABNORMAL (TEST 4)

7 G-AXIS ONLY ABNORMAL (TEST 4)

8 LIFT VECTOR UP LT
NOT ON (TEST 5)

8a G-AXIS DOES NOT DRIVE (TEST 5)

9 RNG IND DOES NOT SLEW IN RNG SET

9a G-AXIS DOES NOT ZERO IN RNG SET

10 V-AXIS DOES NOT SLEW IN Vo SET

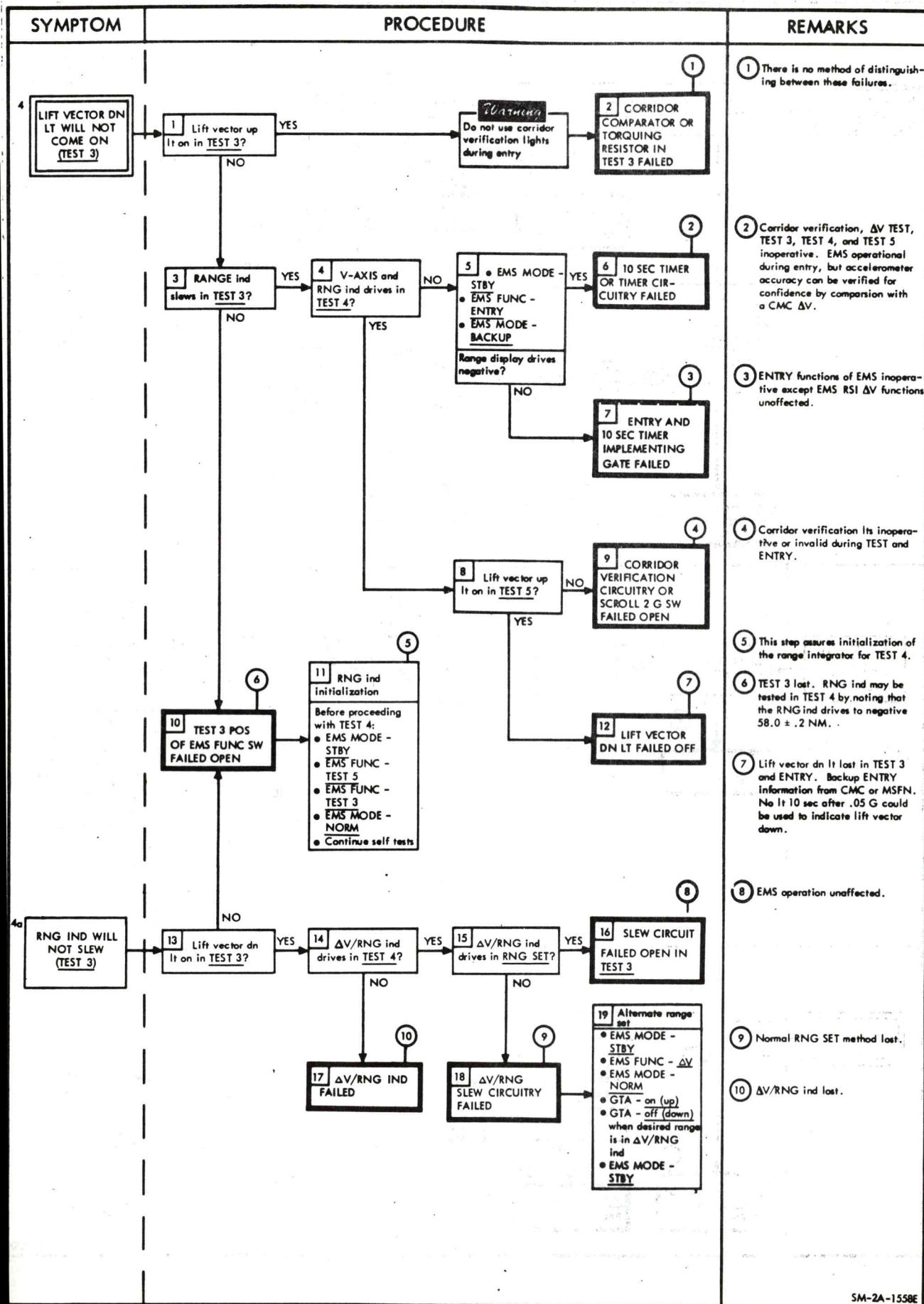
11 ΔV /RNG IND ABNORMAL IN ΔV TEST

12 SPS THRUST LT NOT
ON IN ΔV TEST

13 ΔV IND DOES NOT SLEW IN ΔV SET

14 ΔV /RNG IND FAILS TO COUNT DURING ΔV 'S

SYMPTOM	PROCEDURE	REMARKS
1 1 .05G LT ON (TEST 1)	1 Lift vector up It - on in TEST 3? YES → 2 Displays out of tolerance in TEST 4 and ΔV TEST? YES → 3 Null bias check failed? YES → 4 EMS ACCELEROMETER FAILED NO → 6 Compare EMS during CMC ΔV EMS agrees? YES → 7 TORQUE PWR SUPPLY FAILED NO → 5 ACCEL LOW RANGE OUTPUT FAILED 8 • EMS MODE - STBY • EMS FUNC - ENTRY • EMS MODE - NORM .05 G It on? YES → 9 RNG display drives in ENTRY? YES → 10 THRESHOLD COMPARATOR FAILED YES → 11 • EMS MODE - BACKUP at .05 G indication from MSFN or G&N NO → 12 TORQUING RESISTOR IN TEST 1 FAILED NO → 13 .05 G LT FAILED ON	1 The EMS MODE sw assumed to be in STBY for at least 5 sec before self-test started. 2 EMS lost except EMS RSI. 3 All self test capability lost. For entry, G-Drive, and corridor verification will be erroneous. ΔV/RNG ind, V AXIS and EMS RSI unaffected. 4 AUTO position functions of EMS MODE sw lost for entry only. 5 Corridor verification inoperative with EMS MODE sw - BACKUP. 6 EMS FUNC - TEST 1 lost only. 7 Loss of threshold cue only (.05 G It). RNG ind operation is indication of .05 G.
2 2 G/V SCROLL ASSY DOES NOT SLEW (TEST 1)	1 RNG display drives in TEST 3? NO → 5 SLEW SW FAILED YES → 2 V AXIS drives normally in TEST 4? YES → 3 TEST 1 POS OF EMS FUNC SW FAILED OPEN NO → 6 V-AXIS DRIVE FAILED 4 Slew scroll for TEST 4 Alternate method: • EMS MODE - STBY • EMS FUNC - TEST 5 • Slew scroll to start of test pattern • EMS FUNC - TEST 1 • EMS MODE - NORM • Resume EMS self test	1 EMS FUNC - TEST 1 capability lost only. 2 RNG SET capability lost. SCS ΔV possible only if ΔV display is driven positive by placing the GTA sw - on (up), then - off (down) at the desired value. G&N or ΔV maneuver with the SPS THRUST - DIR ON can be monitored by the change in the ΔV display (down to -9999 fps). Va can be set by using EMS FUNC - TEST 4 (repeatedly if necessary), stopping the V drive at the desired value by EMS FUNC - TEST 5. No backup capability available. 3 EMS lost for ENTRY except threshold, corridor, and EMS RSI. ΔV functions unaffected.
3 3 .05 G LT OUT (TEST 2)	1 .05 G It on in other test positions? YES → 2 • EMS MODE - STBY • EMS FUNC - ENTRY • EMS MODE - BACKUP Range display drives? YES → 3 .05 G LT FAILED NO → 4 TEST 2 POS OF FUNC SW FAILED OPEN NO → 5 MAN ENTRY IMPLEMENTING GATE FAILED	1 ENTRY functions of EMS inoperative except EMS RSI. ΔV functions unaffected. 2 EMS FUNC - TEST 2 inoperative. 3 EMS operation unaffected. RNG ind operation is indication of .05 G.

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SYMPTOM	PROCEDURE	REMARKS
5 V-AXIS ONLY OR MULTIPLE DISPLAYS ABNORMAL (TEST 4)		① EMS FUNC - TEST 4 capability lost. EMS operational but accelerometer accuracy can be verified only by performing a ΔV TEST. ② TEST 4 and ΔV TEST only lost. ③ V-axis and range display lost. ④ This failure will invalidate the ΔV TEST and TEST 4, except the G-axis display. EMS should be operational but corridor verification erroneous during entry. ⑤ V AXIS and RNG information erroneous only. ⑥ EMS FUNC - TEST 4 lost but EMS operation during entry should be normal. ⑦ V AXIS, ΔV and RNG information erroneous. Other EMS information unaffected. MSFN may be able to supply a correction factor for this error. ⑧ There is no method of distinguishing between these two failures. Scroll velocity information will be erroneous. Range readout of uncertain validity.
6 RNG IND ONLY ABNORMAL (TEST 4)		① This check constrained by test pattern availability. ② EMS ENTRY and ΔV functions unaffected. ③ RNG and ΔV displays lost. ④ RNG display lost.
7 G-AXIS ONLY ABNORMAL (TEST 4)		① Scroll G display erroneous. ② Scroll G display lost. Backup G information from CMC or G meter.

SYMPTOM	PROCEDURE	REMARKS
8 LIFT VECTOR UP LT NOT ON (TEST 5)	1 Lift vector dn Lt on in TEST 5? YES → 2 CORRIDOR COMPARATOR CIRCUIT FAILED NO → 2 G-AXIS drive normal in TEST 5? YES → 3 LIFT VECTOR UP LT FAILED OFF NO → 6 EMS MODE - STBY • EMS FUNC - RNG SET • Slew display off zero • EMS FUNC - TEST 5 RNG ind resets to zero? YES → 8 G-AXIS drives to zero in RNG SET? NO → 7 TEST 5 POS OF FUNC SW FAILED OPEN YES → 8 G-AXIS drives to zero in RNG SET? NO → 9 SCROLL G-AXIS FAILED (MECHANICAL) YES → 10 SCROLL G-AXIS CIRCUITRY OPEN TEST 5	① Lift vector up Lt lost in TEST 5 and ENTRY. Backup entry angle information from CMC or MSFN. No Lt 10 sec after .05 G could be used to indicate lift vector up. ② Corridor verification lost during TEST 5 and ENTRY. Backup entry angle information from MSFN or CMC. ③ EMS FUNC - TEST 5 lost only. ④ Scroll G display inoperative.
9 RNG IND DOES NOT SLEW IN RNG SET	1 G-AXIS zero's in RNG SET? YES → 2 SLEW LOGIC IN RNG SET FAILED OPEN NO → 3 RNG SET POS OF FUNC SW FAILED OPEN 4 Alternate RNG SET • EMS MODE - STBY • EMS FUNC - AV SET • Slew desired range • EMS FUNC (CW) - Vo SET • EMS MODE - NORM • Continue EMS checkout 5 RNG ind slews in RNG SET? YES → 6 G-AXIS zero's in ENTRY? NO → 7 MECHANICAL G-AXIS OFF-SET ERROR YES → 8 G-AXIS CIRCUITRY OPEN IN RNG SET	① EMS operation unaffected. Use alternate RNG SET method. ② ENTRY operation unaffected. ③ This failure produces an error only in the initial phase of the G trace.
10 V-Axis DOES NOT SLEW IN Vo SET	1 Vo SET POS OF FUNC SW FAILED OPEN 2 Alternate slew - V-AXIS • EMS FUNC (CW) - TEST 5 • Slew desired Vo • EMS FUNC (CCW) - ENTRY	① Range display erroneous during ENTRY. Other ENTRY functions unaffected after Vo slewed by alternate methods.

SYMPTOM	PROCEDURE	REMARKS
11 ΔV/RNG IND ABNORMAL IN ΔV TEST		1 ENTRY TEST patterns constrain option of ENTRY self test. 2 ΔV/RNG ind lost for ΔV maneuver and ENTRY. 3 ΔV TEST only lost. 4 EMS RSI, V-AXIS and RNG displays unaffected during ENTRY, ΔV, G-AXIS and corridor verification lost. 5 All ΔV, EMS velocity and RNG information erroneous during test modes. EMS should be operational, but corridor verification erroneous during ENTRY. 6 EMS RSI unaffected. All other EMS functions lost.
12 SPS THRUST LT NOT ON IN ΔV TEST		1 THRUST ON signal lost in ΔV TEST only.
13 ΔV IND DOES NOT SLEW IN ΔV SET		1 Alternate ΔV SET necessary for SCS ΔV's. For CMC or MANUAL ΔV's (DIRECT THRUST sw), monitor the negatively driven ΔV ind for velocity change information. 2 ΔV/RNG ind lost. 3 Slew lost for ΔV SET only.
14 ΔV/RNG IND FAILS TO COUNT DURING ΔV'S		1 Thrust cutoff discrete and ΔV functions of ΔV/RNG ind lost. Performing a post-burn ΔV TEST and/or ENTRY test will aid in failure identification.
15 EITHER LIFT VECTOR LT ON AFTER 2 G		1 EMS functions unaffected.

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DOCK AND
HATCH

DOCK AND HATCH MALFUNCTIONS INDEX

- 1 DOCK PROBE WILL NOT FOLD
- 2 DOCK PROBE EXTD/REL to A(B)
REMAINS GRAY AFTER CAPTURE
- 1 FWD HATCH WILL NOT UNLATCH
- 2 FWD HATCH WILL NOT LATCH

SYMPTOM	PROCEDURE	REMARKS
DOCKING 1 DOCK PROBE WILL NOT FOLD	• Verify probe support beams unloaded • Using tools F, W and 1, remove nut and bolt from one end of shock struts (3) • Connect probe umbilicals (2) (yellow) • Cock docking latches No. 1 & 3 • cb DOCK PROBE (2) - <u>closed</u> • cb SECS ARM (2) - <u>closed</u> • After MSFN AOS, SECS LOGIC (both) on (up) • After go from MSFN, SECS PYRO ARM (2) - on (up) • PROBE EXT/REL - <u>RETRACT</u> • PROBE RETRACT SEC - 1 • PROBE RETRACT (2) - <u>off</u> • SECS PYRO ARM (2) - <u>off</u> • SECS LOGIC (both) - <u>off</u> • cb SECS ARM (2) - <u>open</u> • Manually release docking latches 1 & 3 • Preload the probe • PROBE EXT/REL - EXT/REL for 20 sec max. • Verify extend latch indicator (red) is visible • Depress probe BLEED button (red) at intervals to allow probe to extend slowly • PROBE EXT/REL - EXT/REL and hold • Pull probe aft (20 lb) to release from drogue • PROBE EXT/REL - OFF (release) • cb DOCK PROBE (2) - <u>open</u> • Disconnect probe umbilicals (2) (yellow) and remove probe from tunnel	
2 DOCK PROBE EXT/REL tb A(B) REMAINS GRAY AFTER CAPTURE	1 Attempt retraction • PROBE EXT/REL - RETR • PROBE RETR - PRIM 1 (SEC 1) Retraction? NO → 2 YES → 4 2 • PROBE RETR - PRIM 2 (SEC 2) Retraction? YES → 3 NO → 5 3 PYRO OR GN₂ BOTTLE FAILURE 5 • PROBE RETR - SEC-1 (PRIM-1) 6 Troubleshoot system A(B) before removing probe as follows: • PROBE RETR (2) - <u>OFF</u> • cb DOCK PROBE (2) - <u>open</u> • Interchange probe umbilical connectors (cut cable retainers if necessary) • Cock docking latches 1 and 7 • cb DOCK PROBE (2) - <u>close</u> • PROBE EXT/REL - <u>RETR</u> DOCK PROBE EXT/REL tb B(A) - gray? YES → 7 NO → 8 7 SYSTEM A (B) CIRCUIT FAILURE IN PROBE 9 • Interchange umbilicals again • Use SEC 2 (PRIM 2) to initiate only available GN₂ bottle when required • Manually release docking latches No.'s 1 and 7 8 SYSTEM A (B) CIRCUIT FAILURE IN CSM 10 • Use SEC-1 (PRIM 1) and SEC-2 (PRIM-2) to initiate two available GN₂ bottles when required • Manually release docking latches No.'s 1 and 7 ① Probe telemetry will be lost when umbilicals are interchanged.	

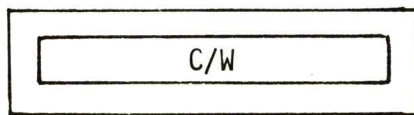
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SYMPTOM	PROCEDURE	REMARKS
HATCH 1 FWD HATCH WILL NOT UNLATCH	<pre> graph TD S1[1 Does actr handle drive clutch engage gearbox?] -- YES --> S3[3 Assume failure is frozen gearbox.] S1 -- NO --> S2[2 Assume failure of actr handle to engage and drive gearbox] S3 --> S5[5 • Remove gearbox mounting screws (3) and spacers (use tools W and 4) • Unstow actr handle and rotate away from hatch approx 30° • Push actr handle out-board rotating gearbox approx 40° CCW to release latches • Remove hatch from tunnel] S2 --> S4[4 • Unstow actr handle and push to stop to unlock gearbox • AUX LATCH DRIVE - rotate 113° (use tool B) • Remove tool B and verify hatch unlatch] S5 --> S6[6 To reinstall hatch • Align hatch in tunnel • Rotate gearbox approx 40° CW and reinstall gearbox mounting screws (3)] </pre>	
2 FWD HATCH WILL NOT LATCH	<pre> graph TD S1[1 • Remove hatch to CM cabin • Attempt to latch mechanism Does actr handle drive gearbox?] -- YES --> S3[3 Frozen latch • Inspect to identify frozen latch(es) • Remove dome nuts from long pivot screws of frozen latch. (Use tools F, W, 2 and 4.) • Remove long pivot screws and rotate latch dog to clear striker plate • Unlatch mechanism • Install hatch] S1 -- NO --> S2[2 Gearbox frozen • Gearbox disconnect - 180° CCW (tool B) • Position hatch in tunnel • AUX LATCH DRIVE - LATCH (113° CW - tool B) • Verify hatch latched, remove tool B] </pre>	

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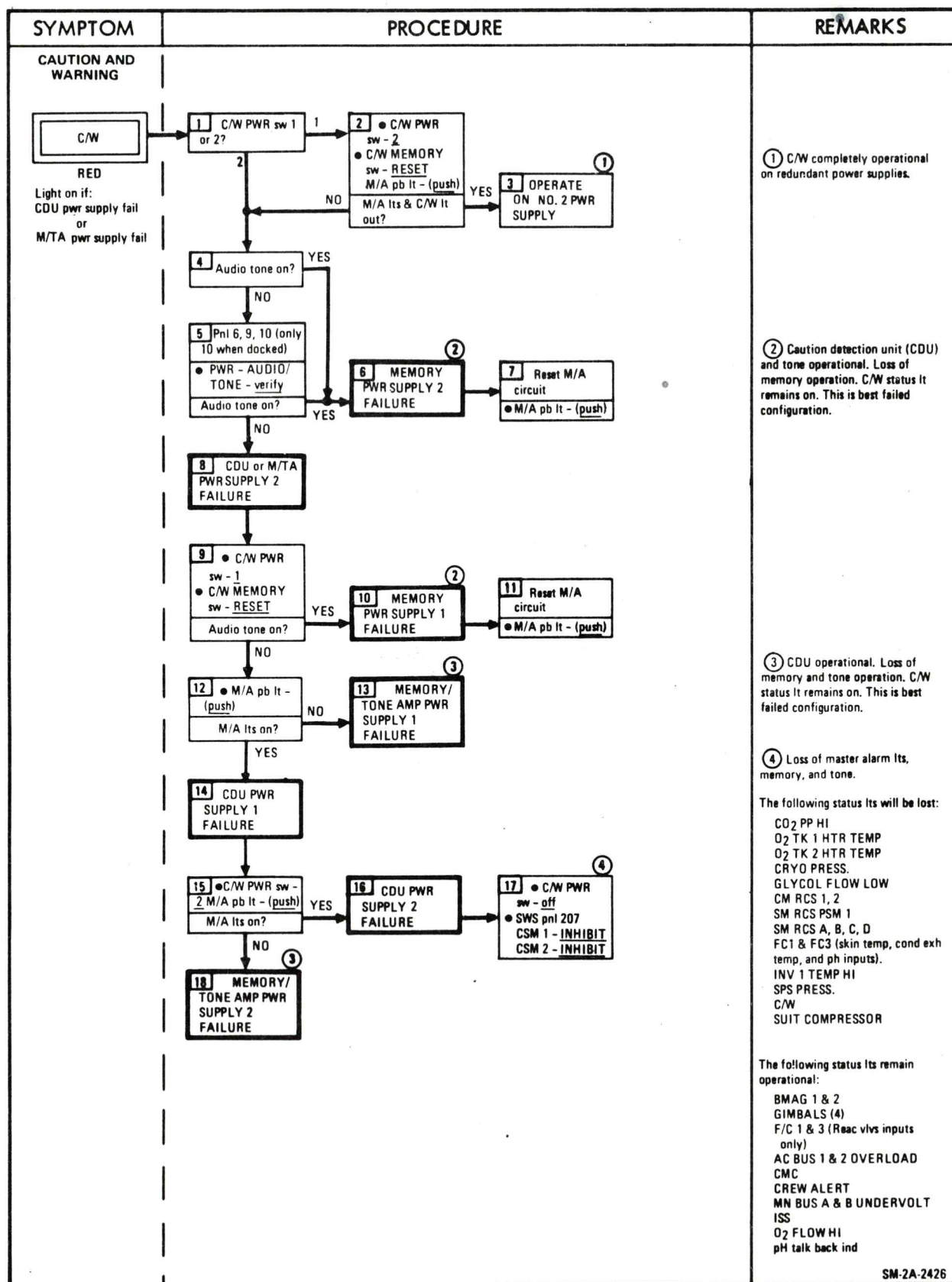
CAUTION AND WARNING MALFUNCTION INDEX

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C/W



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