

**Memorandum**

*DA 10-13-69*

THRU: *L* Mr. A. Spears, S&E-ASTR-BV

TO Mr. Duerr, PM-SAT-IU

DATE October 13, 1969

FROM Chief, Guidance and Control  
Systems Branch, S&E-ASTR-SG

In reply refer to:  
S&E-ASTR-SG-40-69  
JEBlanton/sm/453-4580

SUBJECT Proposed Change to "Saturn V, S-IU-504 and Subsequent  
Test and Checkout Requirements, Specifications, and  
Criteria for use at KSC".

1. As-507 flight control system tests at KSC have revealed a small amount of Control Signal Processer cross-coupling. It has been recognized that some cross-coupling is acceptable and a value of 1% has been agreed upon. This value was proposed and accepted in IBM EPC 2174 for AS-509 and subsequent system test spec at IBM and should also be applied to AS-507 and subsequent subject document.
2. The purpose of this memorandum is to document the applicability of the 1% control signal processer cross-coupling to AS-507 and 508 and to propose that the "Saturn V, S-IU-504 and Subsequent Test and Checkout Requirements, Specifications, and Criteria for use at KSC" be amended to reflect this specification. It is recommended that Subsystem Effectivity 0.3.1.2.1.0, Control-EDS Rate Gyro Control Signal Processor Test, be changed under Specifications and Criteria to read that "Allowable Control Signal Processor cross-coupling shall be  $\pm 1\%$  or less".
3. IBM should be directed to make this change to the subject document or to submit an ECP.

*SATURN V*

*Melvin Brooks*  
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Approval:

*Fred S. Wojtalik*  
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