# **EVA Checklist**

# STS-118 Flight Supplement

# Mission Operations Directorate EVA, Robotics, and Crew Systems Operations Division

Final, Rev A June 20, 2007

## NOTE

This supplement is to be integrated into the generic edition to provide a complete document for the specific flight. Some pages in the generic edition may be replaced with supplemental pages identified as 'TEMP'. These generic pages, if any, must be retained for use on future flights.

National Aeronautics and Space Administration

Lyndon B. Johnson Space Center Houston, Texas



#### MISSION OPERATIONS DIRECTORATE

## EVA CHECKLIST STS-118 FLIGHT SUPPLEMENT

FINAL, REV A June 20, 2007

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		Incorporates the following:		
482#:	EVA FS-0051	EVA FS-0059	EVA FS-0066	
	EVA FS-0053	EVA FS-0060	EVA FS-0067	
	EVA FS-0054	EVA FS-0061	EVA FS-0068	
	EVA FS-0055	EVA FS-0062	EVA FS-0069	
	EVA FS-0056	EVA FS-0063	EVA FS-0070	
	EVA FS-0057	EVA FS-0064	EVA FS-0071	
	EVA FS-0058	EVA FS-0065		

## AREAS OF TECHNICAL RESPONSIBILITY

Book Manager	DX35/P. Boehm	281-483-5447
Systems Lead	DX35/D. Brashinger	281-244-8727
Task Lead	DX32/J. Kagey	281-483-2667

## EVA CHECKLIST STS-118 FLIGHT SUPPLEMENT

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FS vii*	118/FIN A	CC 3-11	generic
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1-3	generic	5-1	generic
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FS 2-13	118/FIN A	FS 7-13	118/FIN A
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3-1	generic	FS 7-15	118/FIN A
3-2	generic	FS 7-16	118/FIN A
3-3	generic	FS 7-17	118/FIN A
3-4	•	FS 7-18	118/FIN A
J- <del>-1</del>	generic		, , .

<sup>\* –</sup> Omit from flight book

 $<sup>\</sup>Delta$  – Tear-out page

FS 7-19	440/FINI A	FS 7-75	440/FINI A
	118/FIN A		118/FIN A
FS 7-20	118/FIN A	FS 7-76	118/FIN A
FS 7-21	118/FIN A	FS 7-77	118/FIN A
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FS 7-24	118/FIN A	FS 7-80	118/FIN A
FS 7-25	118/FIN A	FS 7-81	118/FIN A
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FS 7-27	118/FIN A	FS 7-83	118/FIN A
FS 7-28	118/FIN A	FS 7-84	118/FIN A
FS 7-29	118/FIN A	FS 7-85	118/FIN A
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		FS 7-80	
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FS 7-32	118/FIN A	FS 7-88	118/FIN A
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FS 7-40	118/FIN A	FS 7-96	118/FIN A
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		FS 7-109	118/FIN A
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	•,		

TEMP EC 0.4	440/EINLA	10:	~~~
TEMP FS 8-1	118/FIN A	12-i	generic
TEMP FS 8-2	ALL/FIN A	12-ii	generic
8-3	generic	TEMP FS 12-1	118/FIN A
8-4	generic	TEMP FS 12-2	ALL/FIN A
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8-6	generic	12-4	generic
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	118/FIN A	12-10	•
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		=0.40.40	/= !
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15-6	generic	17-2	generic
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15-8	generic	FS 18-2	118/FIN A
15-9	•	FS 18-3	118/FIN A
	generic		
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15-11	generic	FS 18-5	118/FIN A
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TEMP FS 16-2	ALL/FIN A	FS 18-12	118/FIN A
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FS 16-6	118/FIN A	FS 18-16	118/FIN A
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FS 16-9	118/FIN A	FS 18-19	118/FIN A
FS 16-10	118/FIN A	FS 18-20	118/FIN A
FS 16-11	118/FIN A	FS 18-21	118/FIN A
FS 16-12	118/FIN A	FS 18-22	118/FIN A
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FS 16-30	118/FIN A	FS 18-40	118/FIN A
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FS 16-32	118/FIN A	FS 18-42	118/FIN A
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FS 16-34	118/FIN A		
		FS 18-44	118/FIN A
FS 16-35	118/FIN A	FS 18-45	118/FIN A
FS 16-36	118/FIN A	FS 18-46	118/FIN A
FS 16-37	118/FIN A	FS 18-47	118/FIN A
FS 16-38	118/FIN A	FS 18-48	118/FIN A
FS 16-39	118/FIN A	FS 18-49	118/FIN A
FS 16-40	118/FIN A	FS 18-50	118/FIN A
FS 16-41	118/FIN A	FS 18-51	118/FIN A
FS 16-42	118/FIN A	FS 18-52	118/FIN A
1 0 10 72	110/11117	1 0 10 02	110/1111/7

19-i	generic generic generic generic generic	19-7	generic generic generic generic
19-5			
19-6	aeneric	20-2*	aeneric

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## AIRLOCK CONFIG

## **AIRLOCK CONFIG**

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## AIRLOCK PREP (50 min)

Retrieve or unstow following equipment:

MF28G 3/8-in breaker bar, 4-in ext w/3/8-in drive

IFM Tool Kit 1/2-in socket w/3/8-in drive

Vol H EMU Equipment Bag – attach to middeck wall

Helmet Lights EVA Bag

Contamination Detection Kit (location flight specific)

FDF Locker Cuff Checklists (2) – stow in EMU Equipment Bag

DEPRESS/REPRESS Cue Card

1. √Inner hatch Equal vlv (two) – OFF

AW18A

2. LTG FLOOD (four) - ON

3. Remove from airlock, as reqd:

Airlock Stowage Bag

Airlock Floor Pallet using 3/8-in breaker bar, 4-in ext w/3/8-in drive, and

1/2-in socket w/3/8-in drive

4. Stow Vol H Bags in Vol H

5. Transfer to airlock:

EVA Bag – install on airlock wall

**DEPRESS/REPRESS** Cue Card

**Helmet Lights** 

Contamination Detection Kit – install on airlock wall

6. Install IVA foot restraint, as regd

7. Unbuckle SCU straps, Velcro SCU to wall

8. Install EMU lights on helmets (EMU 1,EMU 2)

9. Disconnect helmets from Airlock EMUs, temp stow

10. Remove comm caps from LTA Restraint Bags and connect to electrical harnesses

11. Install helmets (not regd if proceeding directly to EMU Checkout)

12. Remove LTA Restraint Bags

13. Disconnect waist rings; remove and stow any equipment stowed in HUT/LTA

14. Stow LTA Restraint Bags on AAPs

15. √Thermal cover clear of waist ring

16. Waist ring – engage posn

17. Connect LTA to HUT, lock

18. Remove 20-g Crash Bag from middeck EMU, as regd

#### AW18A

- 1. LTG FLOOD (four) ON
- 2. Remove Airlock Stowage Bag from airlock
- 3. Unbuckle SCU straps, Velcro SCU to wall
- 4. Disconnect helmets from EMUs, temp stow
- Remove comm caps from LTA Restraint Bags and connect to electrical harnesses in EMU (For WM EMU, connect comm cap labeled "WM1", temp stow comm cap labeled "WM2")
- 6. Remove LTA Restraint Bags
- 7. Disconnect waist rings; remove ECOKs, LCVGs
- 8. Retrieve mesh bag labeled "EVA SYSTEMS 1" from MT ECOK and mesh bag labeled "EVA SYSTEMS 2" from WM ECOK
- 9. Stow comm cap WM2 in WM ECOK

#### Vol H

10. Unstow:

OBD Bag

EMU Equipment Bag – Crew Specific Compartment (2)

Helmet Lights (1)

**INBD** Bag

SCOF (2), temp stow for EMU Checkout

EMU Servicing Kit (s/n 5005) – mark with Gray Tape; label "118 to ISS"

Helmet Lights (1)

- 11. Stow one EMU Equipment Bag Crew Specific Compartment in each MT and WM ECOK
- 12. Stow following items in EVA SYSTEMS 2 mesh bag:

EMU Servicing Kit

Helmet Lights (2)

- 13. Stow Vol H Bags in Vol H
- 14. Stow LTA Restraint Bags on AAP
- 15. √Thermal cover clear of waist rings
- 16. Waist ring engage position
- 17. Connect LTA to HUT, lock

## LTA RESTRAINT STRAP REMOVAL (15 min)

## NOTE

May be performed on EMU 1 and 2 simultaneously. Perform steps as reqd for current EMU config

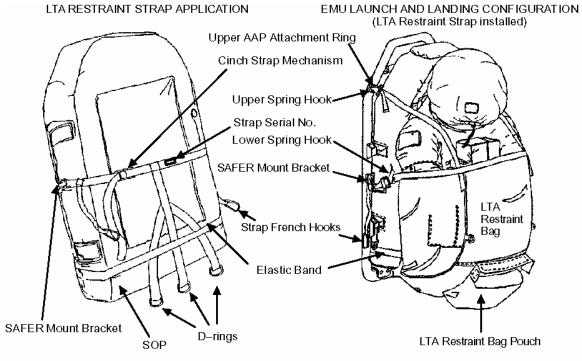
- 1. As reqd, remove comm cap from LTA Restraint Bag; temp stow
- 2. Remove EMU from AAP
- 3. Disconnect all restraint attachments from SAFER mount brackets (two)
- 4. Loosen cinch strap mechanism, remove SAFER mount brackets
- 5. Remove strap from PLSS
- 6. Stow strap in LTA Restraint Bag Pouch with D-rings (three) connected
- 7. Engage EMU in AAP
- 8. Stow LTA Restraint Bag/strap

## LTA RESTRAINT STRAP INSTALLATION (15 min)

#### NOTE

May be performed on EMU 1 and 2 simultaneously. Perform steps as reqd for current EMU config. Procedure written to install in Launch/Landing config shown below

- 1. Unstow LTA Restraint Bag/strap
- 2. Remove EMU from AAP
- 3. Install SAFER mount brackets (two)
- 4. Install elastic band of strap around SOP
- 5. Tighten cinch strap mechanism
- 6. Attach strap French hooks (two) to SAFER mount brackets
- 7. Engage EMU in AAP
- 8. Stow LTA, suit arms inside LTA Restraint Bag
- 9. Connect upper spring hooks (two) over suit shoulders to upper AAP attachment rings (two)
- 10. Connect lower spring hooks (two) around suit arms to SAFER mount brackets (two)
- 11. Tighten all LTA bag straps with bag as high as possible on EMU



NOTE
French hooks should be attached to SAFER mount brackets for launch and landing

118 EVA/ALL/FIN A

## EMU PREP FOR TRANSFER TO ISS (90 min)

BOTH EMUs/	1. √PWR – SCU
DCM	2. √PURGE vlv – op (up)
	2 MATED OFF swite

3.  $\sqrt{\text{WATER}}$  – OFF, switch guard installed

4. √O2 ACT – OFF

5. Configure/verify items according to table below: (NOTE: **bolded** items differ from launch config)

ISS FE-2 (Ad) EMU transfer items are located in Middeck Floor Port 1 bag Drink Bags (DIDB) are located in External A/L Floor bag

For EMU Battery and CCC s/n, refer to <u>STS-118 CONSUMABLES</u> TRACKING CUE CARD (EMU MAINT/RECHARGE)

EMU 3010 (Mt)  □ DIDB Restraint Bag  □ CCA  □ Helmet (√sun visors down, cover installed)  □ Valsalva  □ Fresnel Lens  □ 6MT Gloves (prime)  □ Wrist Mirror (2)  □ ISS EVA Cuff C/L (EV1)  □ EMU Battery  □ CCC (LiOH)  □ LTA	EMU 3017 (Wm)  □ DIDB Restraint Bag □ CCA (WM1) □ Helmet (√sun visors down, cover installed) □ Valsalva □ Fresnel Lens (2) □ 6E5 Gloves (prime) □ Wrist Mirror (2) □ ISS EVA Cuff C/L (EV2) □ EMU Battery □ CCC (LiOH) □ LTA
Mesh Bag (Mt) □□□ EVA 1, 2, & 3 Ziplock Bags □ 2 MAGs (w/Ziplock Bags) □ TCUs (top, bottom) □ Socks □ Wristlets □ Comfort Gloves	Mesh Bag (Wm)  □□□ EVA 1, 2, & 4 Ziplock Bags □ 2 MAGs (w/Ziplock Bags) □ TCUs (top, bottom) □ Socks □ Wristlets □ Comfort Gloves □ Elastic Glasses Retention Device (EVA 1 bag only)
□ EVA Contingency Ziplock Bag □ 3 MAGs (w/Ziplock Bags) □ Fresnel Lens □ Elastic Glasses Retention Device	□ EVA Contingency Ziplock Bag □ 3 MAGs (w/Ziplock Bags) □ Fresnel Lens (2) □ Elastic Glasses Retention Device □ Moleskin □ Mosite
<ul> <li>□ LCVG (w/biomed sternal harness &amp; signal conditioner)</li> <li>□ EMU Equip Bag Crew Compartment</li> <li>□ EVA TOOLS mesh bags (2)</li> </ul>	□ CCA (WM2) □ LCVG (w/biomed sternal harness & signal conditioner) □ EMU Equip Bag Crew Compartment

## EMU PREP FOR TRANSFER TO ISS (90 min) (Cont)

Mesh Bag (Ad) □□ STS-118 EVA 3 & 4 Ziplock Bags □ 2 MAGs (w/Ziplock Bags) □ TCUs (top, bottom) □ Socks □ Wristlets □ Comfort Gloves	Mesh Bag (EVA Systems 1) ☐ 6 DIDBs (empty)
□ 8 MAGs (w/Ziplock Bags)	Mesh Bag (EVA Systems 2)  □ 8 DIDBs (full) □ EMU Servicing Kit s/n 5005 □ SCOFs (2) □ Helmet Lights (2) □ C/L 118 EVA (1) □ STS-118 CONSUMABLES TRACKING CUE CARD □ ISS EVA Cuff C/L (EV3) □ C/L ISS EVA SYSTEMS (red stripe w/118 crew notes) □ C/L ISS EVA SYSTEMS (Transfer to ISS) □ ISS Crewlock Depress/Repress Cue Card (Transfer to ISS) □ Joint Emergency Egress Cue Card (Transfer to ISS)

## **EVA TOOL PREP FOR TRANSFER TO ISS**

- Gather EVA TOOLS mesh bags 1 and 2 from Mt mesh bag
   Configure/verify items according to table below:

Mesh Bag (EVA Tools 1) ☐ EVA Tools 2 mesh bag	<u>Location</u> Mt mesh bag
□ □ 85-ft Safety Tethers (qty 2)	Ext A/L Floor Bag
□ EVA Torque Wrench Bag □ EVA Torque Wrench	Ext A/L Floor Bag
□ □ □ BRTs (qty 3) □ Long Wire-Ties (qty 5) □ Short Wire-Ties (qty 25)	Ext A/L Floor Bag Ext A/L Floor Bag
☐ Red RET (sm-sm) (qty 8) ☐ Red RET (sm-sm w/PIP pin) (qty 1) ☐ Red RET (Lq-sm) (qty 2)	SPACEHAB FC05

FS 2-8

EVA/118/FIN A

## **EMU TRANSFER TO ISS**

#### NOTE

This procedure assumes that transfer items were preconfigured per EMU PREP FOR TRANSFER TO ISS

1. Transfer the following EVA equipment to ISS:

Item	Destination	Transfer Status
EMU 3010 (Mt)	E-Lk aft EDDA	
EMU 3017 (Wm)	E-Lk fwd EDDA	
Mesh Bag (Mt)	E-Lk	
Mesh Bag (Wm)	E-Lk	
Mesh Bag (Ad)	Node 1	
Mesh Bag (EVA Systems 1)	Node 1	
Mesh Bag (EVA Systems 2)	Node 1	

2. Remove following ODF/FDF products from the 'EVA Systems 2' Mesh Bag and deploy in the E-Lk:

C/L 118 EVA (1)

STS-118 CONSUMABLES TRACKING CUE CARD

C/L ISS EVA SYSTEMS (red stripe w/118 crew notes)

C/L ISS EVA SYSTEMS (Transfer to ISS)

ISS Crewlock Depress/Repress Cue Card (Transfer to ISS)

Joint Emergency Egress Cue Card (Transfer to ISS)

3. Report transfer status to MCC

## **EVA TOOL TRANSFER TO ISS**

## **NOTE**

This procedure assumes that transfer items were preconfigured per EVA TOOL PREP FOR TRANSFER TO ISS

1. Transfer the following EVA equipment to ISS:

Item	Destination	Transfer Status
Mesh Bag (EVA Tools 1)	E-Lk	

## EMU SWAP FOR EVA 3 (30 min)

		This procedure assumes {1.240 POST EVA} (SODF: ISS EVA SYS: EVA PREP/POST) has been completed for EMU 3017
EMU 3017	□ 1.	Remove Helmet Lights and EMU TV Temporarily stow entire assy
	□ 2.	Connect waist ring to HUT
	□ 3.	Connect gloves to lower arms
	☐ 4. <sup>-</sup>	Helmet installed, sun visors down, cover installed
	□ 5.	Remove EMU from fwd EDDA Transfer EMU to Node 1
	□ 6.	Gather EV2 (Wm) EMU crew-specific items (including EMU Equip Bag Crew Compartment) and place in 'Wm' Mesh Bag Transfer Mesh Bag to Node 1
EMU 3008	□ 7.	If present, remove LTA Restraint Strap/Bag from EMU 3008 (Ad)
	□ 8.	Transfer EMU and 'Ad' Mesh Bag to E-Lk Install EMU on fwd EDDA
		Install Helmet Lights and EMU TV √Sun visors down, cover installed
	□ 10.	Install EV-3 crew identifier stripes (barber-pole), STS-118 mission patch, and U.S. flag from 'Ad' Mesh Bag
	□11.	Install EV3 Cuff checklist from 'EVA Systems 2' Mesh Bag
	☐ 12. <sup>-</sup>	Wrist Mirrors (two) installed
	□ 13.	Stow materials removed from EMU 3008 in 'EVA Systems 1' Mesh Bag
	□ 14.	Locate one EMU Equip Bag Crew Compartment on ISS and deploy for Ad
	☐ 15. <sup>-</sup>	Metox, REBA, EMU Battery installed for EVA 3 per <u>STS-118</u> <u>CONSUMABLES TRACKING CUE CARD</u> ( <u>EMU</u> <u>MAINT/RECHARGE</u> )

## EMU SWAP FOR EVA 4 (30 min)

		NOTE This procedure assumes {1.240 POST EVA} (SODF: ISS EVA SYS: EVA PREP/POST) has been completed for EMU 3010
EMU 3010	□ 1.	Remove Helmet Lights and EMU TV Temporarily stow entire assy
	□ 2.	Connect waist ring to HUT
	□ 3.	Connect gloves to lower arms
	☐ 4. <sup>-</sup>	Helmet installed, sun visors down, cover installed
	□ 5.	Remove EMU from aft EDDA Transfer EMU to Node 1
	□ 6.	Gather EV1 (Mt) EMU crew-specific items (including EMU Equip Bag Crew Compartment) and place in 'Mt' Mesh Bag Transfer Mesh Bag to Node 1
EMU 3017	□ 7.	Transfer EMU 3017 (Wm) and 'Wm' Mesh Bag from Node 1 to E-Lk Install EMU on aft EDDA
		Install Helmet Lights and EMU TV √Sun visors down, cover installed
	☐ 9. <sup>-</sup>	Metox, REBA, EMU Battery installed for EVA 4 per <u>STS-118</u> <u>CONSUMABLES TRACKING CUE CARD</u> ( <u>EMU</u> <u>MAINT/RECHARGE</u> )

## **EMU PREP FOR TRANSFER TO SHUTTLE**

## **EMU RE-PACK**

EMU 3017/ 1. Perform 1.307 REBA INSTALLATION/REMOVAL (ISS EVA SYS, 3010 AIRLOCK CONFIG), removal steps

- Install expended LiOH canisters and EMU batteries for return (use EVA 1 config) per <u>STS-118 CONSUMABLES TRACKING CUE CARD</u> (<u>EMU MAINT/RECHARGE</u>)
- Remove ISS EVA Cuff C/L (2) from EMUs and stow in 'EVA Systems 1' mesh bag

DCMs 4. √SCUs disconnected

√PWR – SCU

 $\sqrt{\text{PURGE vlv}} - \text{op (up)}$  $\sqrt{\text{O2 ACT}} - \text{OFF}$ 

√WATER – OFF, switch guard installed

EMU 3017 5. Locate Helmet s/n 1066 on ISS

Swap Helmets so that s/n 1066 is installed on EMU 3017 for return

EMU 3010 6. Locate Helmet s/n 1071 on ISS

Swap Helmets so that s/n 1071 is installed on EMU 3010 for return

EMU 3017/ 7. If required, remove EMU TV and Helmet lights, stow on ISS 3010

E-Lk

8. Unstow SCOFs s/n 1003 and 1006 from 'EVA Systems 2' mesh bag
Swap SCOFs with s/n 1009 and 1010 from EMU Equipment Bag
Stow SCOFs s/n 1009 and 1010 in 'EVA Systems 2' mesh bag for return

9. Unstow EMU Servicing Kit s/n 5005 labeled "118 to ISS" from 'EVA Systems 2' mesh bag

Locate EMU Servicing Kit s/n 5004 on ISS

- 10. Stow EMU Servicing Kit s/n 5005 in MO-2 bag labeled "EVA Prep & Ops" Stow EMU Servicing Kit s/n 5004 in 'EVA Systems 2' mesh bag for return
- Locate comm cap s/n 1183 on ISS Stow in 'EVA Systems 2' mesh bag for return
- 12. Locate EMU Helmet Lights s/n 1005 and 1010 on ISS Swap Helmet Lights with s/n TBD and TBD from 'EVA Systems 2' mesh bag Stow Helmet Lights s/n 1005 and 1010 in 'EVA Systems 2' mesh bag for return Stow Helmet Lights s/n TBD and TBD on ISS
- 13. Transfer MAGs (8) from 'Ad' mesh bag to 'EVA Systems 1' mesh bag
- 14. Configure/install all items for transfer per table: (NOTE: **bolded** items differ from the pre-docking config)

## EMU PREP FOR TRANSFER TO SHUTTLE (Cont)

EMU 3010 (Mt) ☐ DIDB Restraint Bag ☐ CCA	EMU 3017 (Wm)  □ DIDB Restraint Bag □ CCA (WM1)
☐ <b>Helmet s/n 1071</b> (√sun visors down installed)	n, cover ☐ <b>Helmet s/n 1066</b> (√sun visors down, cover installed)
<ul> <li>☐ 6MT Gloves (prime)</li> <li>☐ Wrist Mirror (2)</li> <li>☐ √ISS EVA Cuff Checklist NOT install</li> <li>☐ EMU Battery</li> <li>☐ CCC (LiOH)</li> <li>☐ LTA</li> </ul>	□ 6E5 Gloves (prime) □ Wrist Mirror (2) ed □ √ISS EVA Cuff Checklist NOT installed □ EMU Battery □ CCC (LiOH) □ LTA
Mesh Bag (Mt)  □□□ EVA 1, 2, & 3 Ziplock Bags □ 2 MAGs (less used items) □ TCUs (top, bottom) □ Socks □ Wristlets □ Comfort Gloves	Mesh Bag (Wm)  □□□ EVA 1, 2, & 4 Ziplock Bags □ 2 MAGs (less used items) □ TCUs (top, bottom) □ Socks □ Wristlets □ Comfort Gloves □ Elastic Glasses Retention Device (EVA 1 bag only)
□ EVA Contingency Ziplock Bag □ 3 MAGs (w/Ziplock Bags) □ Fresnel Lens □ Elastic Glasses Retention	□ EVA Contingency Ziplock Bag □ 3 MAGs (w/Ziplock Bags) □ Fresnel Lens (2) □ Elastic Glasses Retention Device □ Moleskin □ Mosite
<ul><li>□ LCVG (w/biomed sternal harness &amp; conditioner)</li><li>□ EMU Equip Bag Crew Compartmer</li></ul>	conditioner)
Mesh Bag (Ad)  □□ STS-118 EVA 3 & 4 Ziplock E □ 2 MAGs (less used items) □ TCUs (top, bottom) □ Socks □ Wristlets □ Comfort Gloves	Mesh Bag (EVA Systems 2) □ SCOFs (2) s/n 1009 & 1010 □ EMU Servicing Kit s/n 5004 □ CCA (s/n 1183) □ Helmet Lights (2) s/n 1005 & 1010 □ C/L 118 EVA □ STS-118 CONSUMABLES TRACKING CUE CARD □ C/L ISS EVA SYSTEMS (red stripe w/118 crew notes)

## **EMU TRANSFER TO SHUTTLE**

## **NOTE**

This procedure assumes that transfer items were preconfigured per EMU PREP FOR TRANSFER TO SHUTTLE

1. Transfer the following EVA equipment to SHUTTLE:

Item	Destination	Transfer Status
EMU 3010 (Mt)	Temp stow in Middeck	
EMU 3017 (Wm)	Temp stow in Middeck	
Mesh Bag (Mt)	Temp stow in Middeck	
Mesh Bag (Wm)	Temp stow in Middeck	
Mesh Bag (Ad)	Temp stow in Middeck	
Mesh Bag (EVA Systems 2)	Temp stow in Middeck	

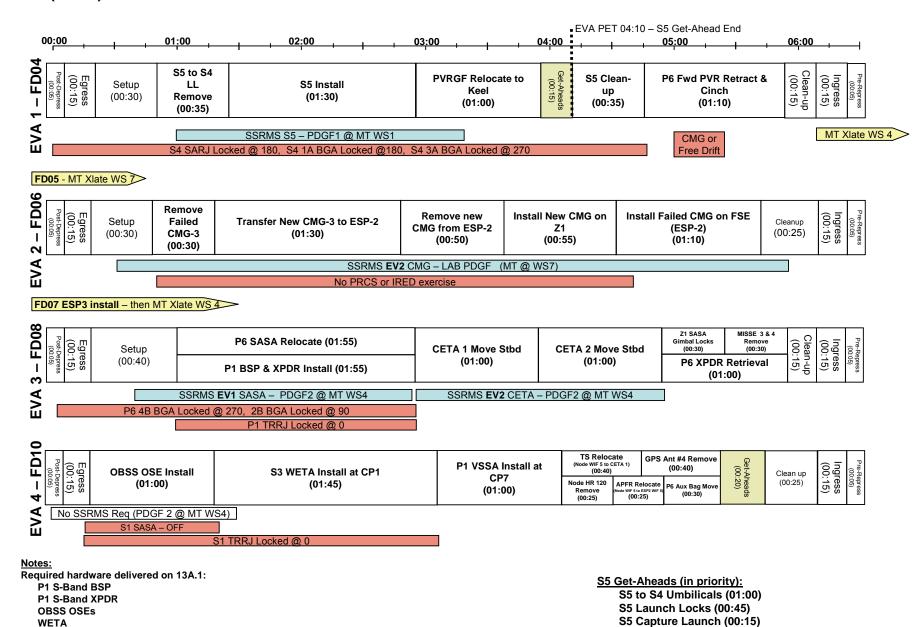
NOTE: 'EVA Systems 1' mesh bag remains on ISS

2. Report transfer status to MCC

## TIMELINES

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**EVA 1 BRIEFING CARD** 

#### **EVA PREP:**

Remove watches, jewelry etc, during EMU ops

Follow procedures carefully PBA and SCU are pure O2

Do not touch connections. Inspect for dirt, oil, burrs, particles

Do not force connections

Do not crush or kink hoses

EMU is pure O2 environment. Do not wear oil based products

#### A/L CONFIG AND TOOLS:

- \* Crew lock bag with Torque wrench for nominal tasks
- \* Crew lock bag for contingencies stays in the A/L

#### **EGRESS PLAN:**

- \* EV2 to A/L D-ring; EV1 L waist to EV2 safety tether
- \* Check PGT, tools, BRT tucked in
- \* EV1 egresses and attaches both safety tethers to handrail
- \* EV2 hands out Crew lock bag
- \* EV2 egresses and closes thermal cover
- \* Both check SAFER handles down and down

#### TRANSLATION:

- \* Hand on structure at all times. Do not hop
- \* Avoid feet first translation
- \* Slow and deliberate
- \* Check tethers often
- \* Check each other's tethers, when possible
- \* Keep loaded BRT in scan as well
- \* Stay aware of sensitive hardware in your work area

## **TETHER SWAPS:**

- \* Secure spare waist tether first, check locked
- \* Perform tether swap
- \* Visually check and verbalize all tethers locked, reel unlocked

## **TETHERS AND TOOLS:**

- \* Follow good tethering protocol on all tools "Good RET"
- \* Pull test everything (PGT sockets, APFRs, etc)

## S5 INSTALL:

- \* S5 GCA review and clearance issues
- \* Beware of pinch points and stored arm energy when S5 close to S4

Torque order (1, 2, 3/4)

## **PVRGF RELOCATION:**

Caution with BGA HR and RTAS clearances PVRGF = 250#; go slow with large mass

#### COMM PROTOCOL:

Succinct and professional; SSRMS calls are top priority

- \* Call 'GCA Complete' when SSRMS GCA is done
- \* Call 'All Stop' for immediate SSRMS stop

IVA is prime relay to MCC

## **SUIT MAL PROTOCOL:**

Challenge-response led by IV or nominal suit

## **CANON CABLES/CONNECTORS:**

Check pin straightness, no FOD in receptacle, good EMI band Proper bend radius

\* Inspect gloves for RTV and Vectran damage; report to MCC

## **PGT OPS:**

Check settings with IV

Pull test on all socket installs

- \* Report Turn count (count all turns at bolt vice RAD)
- \* Report lights and actual torque from PGT display

Red light – Low torque, green light – in torque window, Both – Hi torque Cal Procedure – Ratchet Collar – Not motor, Speed Collar – Cal, Pull trigger

#### **KEEP OUT ZONES:**

S4 SSU, S1 Radiator Beam, TUS cable, S1 nadir (light and camera stanchion)

## DAY/NIGHT TRANSITIONS: (IV will call)

\* Lights, visor, check all tools secure

## **INGRESS PLAN:**

Leave 1 spare 85-ft tethers outside A/L

\* Check PGT, tools, BRT tucked in

EV2 in first, then tether to D-ring extender

EV1 disconnect EV2 safety tether, connect it to left waist tether

EV1 disconnect own safety tether

EV1 in feet first with an EV2 assist

Check hatch seal clear before closing

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<sup>\*</sup> Review during EMU P/B if time

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FS 7-6 EVA/118/FIN A

## **EVA 1 SUMMARY TIMELINE**

PET	13A.1 EVA 1							
TIME (HR : MIN)	IV/SSRMS	PET	EV1 (FF)	PET	EV2 (FF/SSRMS)			
00:00	SSRMS: S5 Preinstall Position	00:00	EGRESS/SETUP (00:50) POST DEPRESS and EGRESS (00:20) SETUP (00:30)	00:00	EGRESS/SETUP (00:50) POST DEPRESS and EGRESS (00:20) SETUP (00:30)			
01:00 - - -	SSRMS: S5 Launch Lock Removal Position	00:50	S5 TO S4 LAUNCH LOCK REMOVAL (00:35)	00:50	S5 TO S4 LAUNCH LOCK REMOVAL (00:35)			
- - 02:00 -	SSRMS: S5 Soft Dock/Install	01:25	<u>S5 INSTALL</u> (01:30)	01:25	<u>S5 INSTALL</u> (01:30)			
-  - -								
03:00 - -		02:55	RELOCATE PVRGF TO KEEL (01:00)	02:55	RELOCATE PVRGF TO KEEL (01:00)			
 04:00		03:55	GET-AHEADS (00:15)	03:55	GET-AHEADS (00:15)			
-		04:10	<u>S5 CLEANUP</u> (00:35)	04:10	<u>S5 CLEANUP</u> (00:35)			
 -  05:00	IV: P6 PVR Retract	04:45	P6 PVR CINCH (01:10)	04:45	P6 PVR CINCH (01:10)			
- - - 06:00		05:55	CLEANUP/INGRESS (00:35) CLEANUP (00:15)	05:55	CLEANUP/INGRESS (00:35) CLEANUP (00:15)			
- -			INGRESS (00:15) PRE REPRESS (DEPRESS/REPRESS) (00:05)		INGRESS (00:15) PRE REPRESS (DEPRESS/REPRESS) (00:05)			
	EVA Time 06:30	06:30		06:30				

NOTE: S5 CLA, S4/S5 Electrical Connections, and S5/S6 Launch Locks are get-aheads prior to leaving S5; must start S5 Cleanup at 04:10 PET

PRE EVA 1 TOOL CONFIG

<u>EV1</u>		EV2			CREV	VLOCK
	Waist Tether (R D-ring to Safety tether)		Waist Tether	(R D-ring to Safety tether)		CL Bag #1
	Waist Tether (L D-ring Ext to MWS)		Waist Tether	(L D-ring ext to MWS)		RET (Lg-sm) on outside
	D-ring Extender (2)		D-ring Extend			Fish Stringer
	85-ft Safety Tether (R on extender)		85-ft Safety	/ Tether (R on extender)		Digital Camera
	MWS		Adj (2 – on wi	rist)		Cannon Connector Tools (2)
	T-bar		MWS			Socket Caddy
	Rabbit Ear Wire Ties (2)		T-bar			7/16 x 6" wobble
	RET (sm-sm PIP pin)		Rabbit E	ar Wire Ties (2)		7/16 x 2"
	RET (sm-sm)			n-sm PIP pin)		RAD S/N
	Sm Trash Bag (L, outside)		RET (sm	n-sm) (3) 🐪 😺		5/8 x 7.8" rigid
	RET (sm-sm)		Sm Tras	h Bag (L, inside)		Torque Wrench Bag (on outside)
	Adj (2)		Socket 0	Caddy (R, inside)		Wire Ties (2) – Verify torque wrench can
	Swing Arm (R)		7/16 x	ː 2"		come out of bag after wire tie install
	RET (sm-sm)			7.8" rigid		Torque Wrench (set 55-60 ft-lb)
	PGT S/N w/battery		RAD S	S/N		RET (sm-sm)
	BRT (L)		Spare 8	5-ft safety tether		Spare 85-ft safety tether (on outside)
	RET (sm-sm)		Swing Arm			
	Wire Ties (2)		RET (sm	n-sm)		CL Bag #3 (contingency) -Aft/Zenith wall
				l w/battery		Adj (Lg-sm) on outside
			BRT (L)			Wire Tie Caddy
			RET (sm	,		Connector Cleaner Tool Caddy
			Wire Tie	s (2)		Connector Pin Straightener
						EVA Ratchet
			<u>NLOCK</u>			Socket Caddy
				is in Staging Bag		7/16 x 6" wobble
			PGT S/N _	w/battery		7/16 x 2"
						7/16 x 9" rigid
						RAD
				1		Adj tether to internal D-ring (2)
	Prior to EVA					Spare torque wrench
	Inspect RET cord for damage Inspect safety tethers and waist tethers	load alle	viating straps			D-ring Extender (on A/L D-ring)
	inopool salety tetricis and waist tetricis	ioau and	vialing straps		_	D mig Extender (on AL Dining)

Small ORU Bag (A/L zenith/fwd/stbd; tied to HRs)

RET (Lg-sm) on outside GPS Caps wire-tied together RET (sm-sm) (2)

#### **EVA 1 INHIBIT PAD**

#### Orbiter

### TCS

L12 1. √TCS POWER – OFF

#### **Ku-Band Antenna**

MCC-H 1. √KU-BAND Mask – active

2. √KU-BAND EVA Protect Box – active

#### **RCS**

If EV crew < 27 ft from FRCS:

IV 1. √DAP: VERN, FREE, LO Z (flt specific √ with GNC)

O14,15,16 2. √RJDF F1, F2, F3, F4 MANF DRIVER (four) – OFF LOGIC (four) – OFF

MCC-H 3. √Above RCS config

IV 4. √RCS F – ITEM 1 EXEC (\*)

 $\sqrt{\text{JET DES F1U}}$  – ITEM 17 (\*)

F3U – ITEM 19 (\*)

F2U - ITEM 21 (\*)

#### **S-Band Antennas**

#### NOTE

Possible loss of comm when forced LL FWD antenna

IV If EV crew < 1.6 ft from S-Band antenna:

A1R 1. S-BAND FM ANT – XMIT LOWER/RCVR UPPER

2. √MCC, lower antenna selected

If no comm. or on MCC call:

C3 3. S-BAND PM ANT – LL FWD

When EVA crewmember at least 1.6 ft away from all S-Band

upper antennas:

C3 4. S-BAND PM ANT – GPC

#### USOS

## PCU

### **NOTE**

PCUs may require up to 1 hr warm-up period before they are operational

МСС-Н

1. √PCUs (two) operational in discharge mode and one of the following:

A. CCS PCU EVA Hazard Control enabled

B. No more than two arrays unshunted

C. No more than two arrays pointed

< 90 deg from velocity vector

OR

2. One or no PCUs operational in discharge mode and one of the following:

A. No more than two arrays unshunted

B. No more than two arrays pointed

< 90 deg from velocity vector

## S3/S4 SARJ – (S5 Install and PVRGF Relocate)

Locked at 180 deg:

MCC-H 1.√DLA 1(2) – LOCKED

2. All motor setpoints set to zero

3. All motors deselected

OR

4. Both DLAs – LOCKED

## S4 BGAs - (S5 Install and PVRGF Relocate)

MCC-H S4 1A BGA locked at 180 deg

S4 3A BGA locked at 270 deg

Cont on next page

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## **EVA 1 INHIBIT PAD** (Cont)

## **USOS**

## S1 TRRJ – (S5 Install and PVRGF Relocate)

One TRRJ DLA locked for EV crew translation on S1 nadir: MCC-H 1. √DLA (1) – LOCKED

### KU-BAND (SGANT) ANTENNA – (P6 Fwd PVR Retract Task)

MCC-H If EV crew < 3.3 ft from KU-BAND antenna

- 1. Park KU-BAND
  - 1.1 Pointing Mode Inhibit
  - 1.2 PLC Reset
  - 1.3 Autotrack Continuous Retry Inhibit

#### **RSOS**

#### **SM Antennas**

MCC-M 1. Global Timing Sys 1(400.1 MHz) [GTS] -

Deactivate

2. ARISS - Deactivate

#### **FGB Antennas**

MCC-M 1. ARISS – Deactivate

#### **GROUND**

#### **Ground Radar**

MCC-H 1. √TOPO and FDO consoles, ground radar restrictions in place for EVA

## **EVA 1 GET-AHEADS (S5/S4 Umbilicals, S5/S6 Launch Locks, and S5 Capture Latch Open)**

## S1 TRRJ – (S5/S4 Umbilicals, LL and CLA)

One TRRJ DLA locked for EV crew translation on S1 nadir:

MCC-H 1. √DLA (1) – LOCKED

#### S5/S4 Umbilicals

MCC-H 1. RPCM 3A B RPC 1 – Open, Close Cmd Inhibit

- 2. RPCM 1A\_B RPC 1 Open, Close Cmd Inhibit
- 3. MBSU 3 RBI 8 Open
- 4. MBSU 1 RBI 8 Open

## S3/S4 SARJ – (S5 Install and PVRGF Relocate)

MCC-H 1. √DLA (1) – LOCKED

2. All motor setpoints set to zero

3. All motors deselected

OR

4. Both DLAs - LOCKED

## S4 BGAs – (S5/S4 Umbilicals, LL and CLA)

MCC-H S4 1A BGA locked at 180 deg

S4 3A BGA locked at 270 deg

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#### **NOTES**

- 1. Bolt install: report torque and turns
- 2. Bolt release: report torque and turns if different from published range
- 3. EVA connectors: after disconnection and prior to connection; verify pin and EMI band integrity; verify connector free of FOD
- 4. Inspect QDs for damage prior to mating
- 5. MLI handholds are not rated for crewmember translation loads
- 6. CBM petal covers may not be used as handholds unless both launch restraint pins are engaged
- 7. Toolbox doors must be closed with one latch per door when EV crew not in immediate vicinity
- 8. Avoid contact with Vitrolube-coated OBSS striker bars
- Velcro exposed to AO deteriorates rapidly; verify full and smooth velcro seams

#### CAUTION

#### **ISS Constraints**

- A. Avoid inadvertent contact with
  - 1. Grapple fixture shafts (drylube)
  - 2. PIP pins
  - 3. MDM sunshade [PMA1]
  - 4. EVA Crane [PMA1]
  - 5. TCS Reflectors [PMA2, PMA3]
  - 6. APAS hardware [PMA2, PMA3]
  - 7. CETA Lights (Z-93 paint) [LAB, S1, Node 1]
  - 8. Deployed MISSEs [A/L]
  - 9. Passive UMAs
  - MBS VDU, MCU, CRPCMs, and Cameras (taped radiative surfaces, silver Teflon)
  - 11. Deployed TUS cable
  - 12. S0 aft face Radiator
  - 13. GPS Antennas (S13 paint) [S0]
  - 14. UHF Antennas [LAB, P1]
  - 15. ETCS Radiators [S1, P1]
  - 16. EETCS/PV Radiator bellows and panels [P6, P4, S4, S6]
  - 17. SASA RF Group [Z1, S1, P6]
  - 18. Heat pipe radiators [Z1]
  - 19. PCU cathode and HCA ports [Z1]
  - 20. Ku-Band Antenna (SGANT) dish [Z1]
  - 21. CMG cover/shells [Z1]
  - 22. SSRMS Cameras
  - 23. Open CBM petal covers and LAB window shutter

#### **CAUTION** (Cont)

#### **ISS Constraints** (Cont)

- B. Electrical cables
  - 1. Avoid bend radii < 10 times cable diameter
- C. Fiber optic cables
  - Avoid bend radii < 10 times cable diameter</li>
  - 2. Avoid pulling on cable during mate/demate
- D. For structural reasons
  - Avoid vigorous body motions, quick grabs and kickoffs against tether restraints
  - 2. Avoid performing shaking motions (sinusoidal functions) more than four cycles
  - 3. Avoid kicking S1/P1 radiator beam. If any of these occur, wait 2 to 5 min to allow structural response to dissipate

#### E. Other

- ITT Cannon connector: do not turn collar from WHITE to BLACK without a mating half attached
- 2. WIS Antennas: do not use as handholds [Node 1, P6, Z1]
- 3. Lubricant from Ku-Band SGANT gimbals [Z1], CMGs [Z1], and RTAS Ground Strap fasteners [P6,P4,S4,S6] can contaminate EMU

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## **EVA 1 NOTES, CAUTIONS, AND WARNINGS** (Cont)

#### **CAUTION** (Cont)

#### **Shuttle Constraints**

- A. Avoid inadvertent contact with
  - 1. OBSS and SRMS Composite Sections and Cable Harnesses
  - 2. LCS (silver Teflon) and LDRI (silver Teflon) and ITVC (gold foil) [OBSS]
  - 3. WVS Antenna [ODS]
  - 4. Payload Bay wire harnesses, cables, and connectors

#### B. No touch

- 1. LDRI diffuser [OBSS]
- 2. OBSS saddle contacts (when OBSS unberthed) [OBSS]
- 3. Monkey fur [PLB]
- 4. Cameras: metallic surfaces [PLB]
- 5. Ku-Band Antenna black dish and gold thermal blankets [PLB]

#### WARNING

#### **ISS Constraints**

- A. Avoid inadvertent contact with
  - 1. Grapple fixture targets and target pins
  - 2. SSU, ECU, beta gimbal platform, mast canister, SAW blanket boxes unless the beta gimbal is locked and the motor is turned off
  - 3. Stay inboard of SARJ when active
  - 4. Stay 2 ft from S1/P1 radiator beam rotational envelope when beam is free to rotate
  - 5. Stay 5 ft from moving MT on face 1

#### B. Handrails

1. Handrails previously used for MISSE attachment may not be used as a safety tether point [A/L endcone 566, A/L Tank 2 nad/fwd, P6 5389]

#### C. Pinch

- 1. NZGL connector linkage. Use caution when mating/locking
- 2. ITT Cannon Connector rotating housing
- 3. EV side of IV Hatch during Hatch operation (also snag hazard) [A/L]
- 4. LAB window shutter and CBM petal cover linkages during operation

#### WARNING (Cont)

## ISS Constraints (Cont)

- D. RF Radiation Exposure
  - 1. Stay 3.6 ft from S-Band (SASA) high gain Antenna when powered [S1,P1,P6]
  - 2. Stay 1.3 ft from S-Band (SASA) low gain Antenna when powered [S1,P1,P6]
  - 3. Stay 1 ft from UHF Antenna when powered [LAB, P1]

#### E. Sharp Edges

- 1. Inner edges of WIF sockets
- Mating surfaces of EVA connectors. Avoid side loads during connector mating
- 3. Back side of MMOD shield fasteners
- 4. Spring loaded captive EVA fasteners (e.g., 6B-boxes, BMRRM); the end of the spring may protrude
- 5. PMA umbilical launch

restraints-exposed bolt threads

- 6. Nickel coated braided copper Ground Straps may contain frayed wires [P6, P4, S4, S6]
- 7. Solar Array Blanket Box [P6, S6]
- 8. Keep hands away from SSRMS LEE opening, and snares

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## **EVA 1 NOTES, CAUTIONS, AND WARNINGS** (Cont)

#### **WARNING** (Cont)

## ISS Constraints (Cont)

#### F. Thermal

- 1. PMA handrails may be hot. Handling may need to be limited
- 2. Turn off glove heaters when comfortable temp reached to prevent bladder damage. Do not pull fingers out of gloves when heaters are on
- 3. Uncovered trunnion pins may be hot
- 4. SSRMS/MBS operating Cameras and lights may radiate large amounts of heat
- 5. Stay 1 ft away from PMAs and MMOD shields > 270 degF if EMU sun visor up
- 6. Stay at least 1 ft away for no more than 15 min from PMAs and MMOD shields > 300 degF if EMU sun visor up
- 7. Stay 0.5 ft away from PMA and MMOD shields > 325 degF
- 8. Do not touch EMU protective visor if temp has been < -134 for > 15 min
- 9. No EMU TMG contact of PMAs and MMOD shields when temp > 320 degF
- 10. No EMU boot contact with foot restraint when temp < -120 degF or > 200 degF

## WARNING (Cont)

#### **Shuttle Constraints**

- A. Arcing/Molten Debris
- Stay ≥ 2 ft from exposed EFGF connector when OBSS berthed, powered, and EFGF not grappled [PLB]
- 2. Stay ≥ 2 ft from exposed Stbd Fwd MPM contacts [PLB]
- 3. Stay above PLB sill when within 1 ft of powered ROEU connector [PLB]

#### B. Pinch

1. PRLA operation [PLB]

### C. RF Radiation Exposure

- 1. Stay 3.28 ft from S-Band Antenna when powered
- 2. Stay 1 ft from top and side of UHF PLB
  Antenna radome surface when in
  high powered mode [ODS truss]
- 3. Stay 0.33 ft from top and side of UHF PLB Antenna radome surface when in low powered mode [ODS truss]
- 4. Remain below the level of the PLB door mold line for first 20 in Aft of Fwd bulkhead when S-Band Antenna powered [PLB]
- 5. Remain on the inboard side of the Stbd slidewire (sill handrails if slidewire not installed) for first 20 ft Aft of Fwd bulkhead when Ku-Band Antenna powered [PLB]

### WARNING (Cont)

### Shuttle Constraints (Cont)

- D. Sharp Edges
- 1. PRLA grounding wipers [PLB]
- 2. LDRI baffles. (Also an entrapment hazard) [OBSS]
- 3. Keep hands away from SRMS EE opening and snares

#### E. Thermal

- 1. Illuminated PLB lights; do not touch
- 2. OBSS grapple fixture shafts/cams may be hot. Limit handling if required
- F. Thruster Contamination
  - Stay out of the immediate vicinity of leaking jet or APU
  - 2. Stay 27 ft from PRCS when powered
  - 3. Stay 3 ft from VRCS when powered
  - 4. Stay 3 ft from APU when operating

FS 7-13 EVA/118/FIN A

# EVA 1 EGRESS/SETUP (00:50)

	IV/RMS	EV1 (FF)	EV2 (FF)
(DE	ST DEPRESS EPRESS/REPRESS Cue Card) RMS Initial Config: 1.120 SSRMS INSTALL – Preinstall Posn	POST DEPRESS (DEPRESS/REPRESS Cue Card)	POST DEPRESS (DEPRESS/REPRESS Cue Card)
		85 EV1	85 EV2
		Initial Tether	Configuration
		<u>EGRESS</u>	<u>EGRESS</u>
	NOTE Torque wrench thermal clock is 3.5 hr. Torque wrench must be kept in stowage bag prior to use	<ol> <li>√Initial tether configuration, hooks locked, reels unlocked</li> <li>Hatch Thermal cover – open</li> <li>Egress airlock</li> <li>Attach Rt 85-ft safety tether retracting end to A/L handrail 0550, LOCK hook</li> <li>Verify 85-ft tether reel housing in Unlocked position</li> <li>Release left waist tether from EV2's 85-ft safety tether</li> <li>Attach EV2's 85-ft safety tether retracting end to A/L handrail 0554 inboard stanchion, LOCK hook</li> </ol>	√Initial tether configuration, hooks locked, reels unlocked
1.	Record MET CL Bag with torque wrench removed from airlock:/:	<ul><li>8. Give EV2 GO to release from A/L D-ring</li><li>9. Receive Crewlock Bag w/Lg-Sm RET, attach to BRT</li></ul>	<ol> <li>Release left waist tether from A/L D-ring</li> <li>Verify 85-ft tether reel housing in Unlocked position</li> <li>Pass Crewlock Bag #1 w/Torque Wrench to EV1</li> </ol>
2.	WVS Software: Select page – RF camera Sel 'Advanced Controls' S-Band Level (two) – Max (reqd after EV egress airlock) Verify good WVS video from both EVs	10.√SAFER MAN ISOL vlv – OP (dn) and HCM (dn)  11. Translate Aft on A/L	<ul> <li>5. Egress Airlock</li> <li>6. √SAFER MAN ISOL vlv – OP (dn) and HCM (dn)</li> <li>7. Close Hatch Thermal Cover</li> </ul>

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# EVA 1 EGRESS/SETUP (00:50) (Cont)

IV/RMS	EV1 (FF)	EV2 (FF)
Zenith	Begin 10-min Translation Adaptation enroute to S4 worksites:     Evaluate pitch/yaw/roll control     Evaluate start/stop transients     Experiment with various translation techniques  SETUP	8. Begin 10-min Translation Adaptation enroute to S4 worksites:  Evaluate pitch/yaw/roll control  Evaluate start/stop transients  Experiment with various translation techniques  SETUP
FWD Port  Dave  2* 4	<ol> <li>Translate to S0 Face 1, fairlead (w/Adj) on Face 1 (above CETA spur) HR (3413)</li></ol>	9. Translate to S0 10. Translate to S1 HR (3266 or 3254) via nadir handrail path, fairlead (w/Adj) 11. Translate to S3 HR (3026) Perform safety tether swap to spare 85-ft tether, hooks locked, reels unlocked 12. Translate via corner 4 to S4 corner 2 (zenith, fwd), fairlead at HR (2230 or 2226) inbd (w/Adj)
1* Rick	<ul> <li>18. Get-Ahead: Verify corner 1 APFR position: <ul> <li>S4 WIF 18 [8, OO, C, 1]</li> </ul> </li> <li>19.√S4 corner 1 and 3 soft capture pins are set</li> <li>Corner 1</li> <li>Corner 3</li> </ul>	13.√S4 corner 2 and 4 soft capture pins are set ☐ Corner 4 ☐ Corner 2  14. Get-Ahead: Verify corner 2 APFR position ☐ S4 WIF 19 [6, TT, J, 11]
* APFR starting location	20. Translate to corner 3 (nadir, aft) for GCA	15. Remain at corner 2 (zenith, fwd) for GCA

FS 7-15 EVA/118/FIN A

# S5 TO S4 LAUNCH LOCK REMOVAL (00:35)

IV/RMS	EV1 (FF)	EV2 (FF)
	GCA SSRMS TO LAUNCH LOCK REMOVAL POSN  CAUTION  Tight clearances between S5 and BGA; monitor:  RTAS housing and 4-bar linkage	CAUTION Tight clearances between S5 and BGA; monitor:  RTAS housing and 4-bar linkage  RTAS housing and SSU – do not allow RTAS housing clearance with SSU to fall below 3.0 cm (1.2 inches)
<ol> <li>SSRMS: Verify Thruster Inhibit Verify 'Desat Request:' – Inh</li> <li>SSRMS: S5 Launch Lock Removal Position</li> </ol>	Position for GCA (HR 2236)     GCA SSRMS from corner 3 into launch lock removal position (~8 inches between RTAS housings)  REMOVE LAUNCH LOCK FROM CORNER 1	<ul> <li>S5 HR and SSU</li> <li>Position for GCA (HR 2243)</li> <li>GCA SSRMS from corner 2 into launch lock removal position (~8 inches between RTAS housings)</li> <li>REMOVE LAUNCH LOCK FROM CORNER 2</li> </ul>
SSRMS: When SSRMS brakes on, give EV GO to begin Launch Lock Removal	Do not impart any loads into structure	
GCA Coordinates from the EV's perspective  Up (ISS Zenith)  +Pitch Right	primary bolt can come free of self fee  Do not apply a push or pull force or si	
+Roll (ISS Aft)		CAUTION Watch clearances between helmet and SSU during translation and APFR ingress
	<ol> <li>Wait for IV GO (SSRMS BRAKES ON)</li> <li>Retrieve RAD w/5/8 socket</li> <li>Ingress APFR</li> <li>Install RAD w/5/8 socket on PGT; pull test</li> <li>Tether to Launch Lock PIP pin, do not remove PIP pin</li> </ol>	<ol> <li>Wait for IV GO (SSRMS BRAKES ON)</li> <li>Ingress APFR</li> <li>Install 5/8 x 7.8" socket on RAD, RAD on PGT; pull test</li> <li>Tether to Launch Lock PIP pin, do not remove PIP pin</li> </ol>

FS 7-16 EVA/118/FIN A

## S5 TO S4 LAUNCH LOCK REMOVAL (00:35) (Cont)

### IV/RMS

 IV record total turns required to retract primary bolt from launch lock

EV1	LL#1	EV2	LL#2

IV record total **turns** required to retract primary bolt from launch lock

EV1	LL#3	EV2	LL#4

## EV1 (FF)

8. PGT[B1, CCW2, 30.5]-RAD-5/8X7.8"
Retract S5 primary bolt from Launch Lock #1
27 turns (54 turns @PGT)
Report turns (36 max)

- 9. Remove Launch Lock #1 via PIP pin, stow in sm trash bag
- 10.√Bolt head recessed inside shear cylinder (2-7 threads visible at bolt shoulder)
- 11. Configure RAD for translation
- 12. Translate to corner 3 (nadir, fwd)

#### REMOVE LAUNCH LOCK FROM CORNER 3

- 13. BRT to HR 2236
- 14. Tether to Launch Lock PIP pin
- 15. PGT[B1, CCW2, 30.5 ]-RAD-5/8X7.8"
  Retract S5 primary bolt from Launch Lock #3
  27 turns (54 turns @PGT)
  - Report turns (36 max)
- 16. Remove Launch Lock #3 via PIP pin, stow in sm trash bag
- 17. √Bolt head recessed inside shear cylinder (2-7 threads visible at bolt shoulder)
- 18. Inspect gloves; status MCC on RTV and Vectran state

## EV2 (FF)

- 7. PGT[B1, CCW2, 30.5]-RAD-5/8X7.8"
  Retract S5 primary bolt from Launch Lock #2
  27 turns (54 turns @PGT)
  - Report turns (36 max)
- 8. Remove Launch Lock #2 via PIP pin, stow in sm trash bag
- 9. √Bolt head recessed inside shear cylinder (2-7 threads visible at bolt shoulder)
- 10. Configure RAD for translation
- 11. Translate to corner 4 (zenith, aft)

#### REMOVE LAUNCH LOCK FROM CORNER 4

- 12. BRT to HR 2235
- 13. Tether to Launch Lock PIP pin
- 14. PGT[B1, CCW2, 30.5]-RAD-5/8X7.8"
  Retract S5 primary bolt from Launch Lock #4
  27 turns (54 turns @PGT)
  - Report turns (36 max)
- 15. Remove Launch Lock #4 via PIP pin, stow in sm trash bag
- 16. √Bolt head recessed inside shear cylinder (2-7 threads visible at bolt shoulder)
- 17. Inspect gloves; status MCC on RTV and Vectran state

FS 7-17 EVA/118/FIN A

#### S5 TO S4 LAUNCH LOCK REMOVAL TASK DATA SHEET

Tools: Backup tool shown in ()

reele: Backap teer ellewir in ()						
EV1 (FF)		EV2 (FF)				
PGT		PGT				
RAD		RAD				
7.8ext x 5/8		7.8ext x 5/8				
(Ingress Aid)		(Ingress Aid)				

#### **Foot Restraints:**

Task	WIF	APFR Setting					
S5 LL 3 Removal	S4 WIF 17	[5,RR,J,11]					
S5 LL 4 Removal	S4 WIF 20	[6,VV,A,11]					
S5 LL 1 Removal	S4 WIF 18	[8,OO,D,1]					
S5 LL 2 Removal	S4 WIF 19	[6,PP,K,12]					

**BRT Handrails (optional use):** 

Task	Handrail					
S5 LL 3 Removal	S4 HR 2236					
S5 LL 4 Removal	S4 HR 2235					
S5 LL 1 Removal	S4 HR 2207					
S5 LL 2 Removal	S4 HR 2234					

#### **EVA Fasteners:**

Fastener Name	Label	Head Size	Qty	Recom- mended Torque (ft-lb)	Install Torque (ft-lb)	Release Torque (ft-lb)	Failure Torque (ft-lb)	Turns	RPM
Primary Bolt	1, 2, 3, 4	5/8"	1			12.0 (thru RAD) 25.5 (no RAD)	610	24-36 (bolt)	30

**EVA Connectors:** N/A

## **Timeline Considerations:**

- 1. Torque wrench exposure is limited to 3.5 hr to maintain correct calibration. Starts when removed from airlock
- 2. S5 launch locks must be removed before S5 can be soft captured to S4

#### Notes:

- 1. Primary bolt will come free of launch lock at ~38 turns (PGT), 19 turns (bolt) (KSC data)
- 2. Bolt data (torque/turn) from STS-116 12A.1 EVA Checklist

#### Cautions:

- Tight clearances between BGA and S5. Monitor: SSU and RTAS housing; SSU and S5 handrail, RTAS housing and 4-bar linkage; PVRGF and Mast canister handrail. EV2 maintain minimum 3.0 cm (1.2 in) between RTAS and SSU
- 2. Verify all cables and tethers are free of S4/S5 interface prior to soft dock
- 3. Do not impart any loads into structure while removing launch locks Clearances between S4 and S5 are tight
- 4. Do not exceed 36 turns when removing launch locks or primary bolt can come free of self feeding nut
- 5. Do not apply a push or pull force or side loads while driving the primary bolt Primary bolt is a sensitive to crew loads and damage to self-feeding nut may result
- 6. Approval given to translate w/RAD and 5/8 socket on PGT from corner to corner for 13A.1 per waiver EVA-00504R1

#### Warnings:

1. N/A

FS 7-18 EVA/118/FIN A

S5 INSTALL (01:30)

IV/RMS	EV1 (FF)	EV2 (FF)			
GCA SSRMS INTO SOFT CAPTURE	GCA SSRMS INTO SOFT CAPTURE	GCA SSRMS INTO SOFT CAPTURE			
SSRMS: S5 install	Do not impart loads into S5 structure	TION until soft capture pins are engaged			
Zenith	<ol> <li>Remain at corner 3 (nadir, aft) for GCA</li> <li>Verify all cables and tethers clear of RTAS interface</li> <li>Hold HR 2236 for GCA</li> </ol>	<ol> <li>Translate back to corner 2 (zenith, fwd) for GCA</li> <li>Verify all cables and tethers clear of RTAS interface</li> <li>Hold HR 2243 for GCA</li> </ol>			
FWD Port	NOTE  Soft capture black indicator lines will NOT be visible when S4 soft capture pins have engaged S5 coarse alignment cones successfully. Corners 2 and 3 will soft dock first				
S5 Dave	<ul> <li>4. GCA SSRMS into soft capture</li> <li>5. √S4 soft capture pin has engaged S5 coarse alignment cone @ corner 3</li> <li>6. √S4 soft capture pin has engaged S5 coarse alignment cone @ corner 1</li> </ul>	<ul> <li>4. GCA SSRMS into soft capture</li> <li>5. √S4 soft capture pin has engaged S5 coarse alignment cone @ corner 2</li> <li>6. √S4 soft capture pin has engaged S5 coarse alignment cone @ corner 4</li> </ul>			
1 Rick 3	7. Configure RAD for translation  BOLT #1 INITIAL TORQUE (nadir, fwd)	BOLT #2 INITIAL TORQUE (zenith, fwd)			
	Primary bolts must be fastened  Bolt 1  Bolt 2  Bolt 3 and 4 in any ord	d in the following order:			
2. When SSRMS is limp, give EV1 GO to drive bolt #1	Final torque can be done in an all 4 bolts is complete	ny order after initial torque for			
	8. Translate to corner 1 9. Ingress APFR WIF 18 [8, OO, C, 1]	7. Ingress APFR WIF 19 [6, TT, J, 11] 8. Wait for EV1 GO (bolt 1 complete)			

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IV/RMS			EV1 (FF)	EV2 (FF)		
			10. Wait for IV GO (SSRMS limp)			
			CALL	TION		
			CAUTION  Do not apply a push force on primary bolt. Damage to self-feeding nut may result			
				<u>TE</u>		
	ord initial torqu AS bolts	e and turns on	Gap check criteria:  • Tip of equipment tether hook should NOT pass	through or penetrate gap between RTAS housings		
ĺ	EV1 Bolt 1	EV2 Bolt 2				
Turns			11. On IV GO (SSRMS limp): 12. <b>PGT[B1, CW2, 30.5]-RAD-5/8X7.8</b> "			
			Drive bolt #1, 27 turns (54 turns @PGT)			
Torque (ft-lb)			Report torque and turns			
` ,			13. √Primary bolt shoulder seated (flush to large nut)	9. On EV1 GO (bolt 1 complete):		
			14. Perform gap check w/equipment hook	10. <b>PGT[B1, CW2, 30.5]-RAD-5/8X7.8</b> "		
			15. Give EV2 GO for corner #2 16. Egress APFR	Drive bolt #2, 27 turns (54 turns @PGT)  Report torque and turns		
			17. Configure RAD for translation	Report torque and turns		
4. Red	ord initial torqu	e and turns on	comgaro ra la ron manaramon.	11.√Primary bolt shoulder seated (flush to large nut)		
	AS bolts		BOLT #3 INITIAL TORQUE	12. Perform gap check w/equipment hook		
				13. Give EV1 GO for corner #3		
	EV1 Bolt 3	EV2 Bolt 4	18. Translate to corner 3, BRT to S4 HR 2236	14. Egress APFR		
Turns			19. Wait for EV2 GO (bolt 2 complete)	15. Configure RAD for translation 16. Translate to corner 4		
Tuitis			20. PGT[B1, CW2, 30.5]-RAD-5/8X7.8"	To. Translate to comer 4		
Torque (ft-lb)			Drive bolt #3, 27 turns (54 turns @PGT)	BOLT #4 INITIAL TORQUE		
			Report torque and turns			
		<u> </u>		17. BRT to S4 HR 2235 or 2247		
			21. √Primary bolt shoulder seated (flush to large nut)	18. <b>PGT[B1, CW2, 30.5]-RAD-5/8X7.8</b> "		
			22. Configure RAD for translation	Drive bolt #4, 27 turns (54 turns @PGT)		
			23. Translate to corner 1	Report torque and turns		
			24. Stow RAD in crewlock bag; pull test			
			25. Install 7/16 x 6" wobble on PGT; pull test	19.√Primary bolt shoulder seated (flush to large nut)		

FS 7-20 EVA/118/FIN A

IV/RMS	EV1 (FF)	EV2 (FF)	
SSRMS: GO for Ungrapple	26. Retrieve torque wrench 27. Configure torque wrench w/5/8 x 7.8"; pull test √55-60 ft-lb  BOLT #1 FINAL TORQUE	20. Give EV1 GO for final torque	
Record turn count for final torquing on RTAS bolts  EVA - Bolt 4 - EVA - Bolt 3	<ul> <li>28. Ingress APFR</li> <li>29. Wait for EV2 GO (initial torque all 4 bolts complete)</li> <li>30. Torque bolt #1 until torque wrench trips (~1/4 turn)</li> <li>Report torque and turns</li> </ul>	BOLT #2 FINAL TORQUE	
EV1 Bolt 1 EV2 Bolt 2	31. Perform gap check w/equipment hook 32. Pass torque wrench w/5/8 x 7.8" to EV2	21. Translate to corner 2 22. Receive torque wrench from EV1 23. Ingress APFR	
6. Record turn count and torque on ground bolts    EV1   Bolt 1   EV2   Bolt 2	CAUTION Ground straps are sensitive to cross threading.	24. Torque bolt #2 until torque wrench trips (~1/4 turn) √55-60 ft-lb	
EV1 Bolt 1 EV2 Bolt 2	Begin installation manually for thread alignment and complete total turns and torque with PGT Ground strap bolt may become non-captive –	Report torque and turns  25. Perform gap check w/equipment hook	
	Additional turns on bolt past spring release may cause failure of nut locking feature	CAUTION Ground straps are sensitive to cross threading.	
S5 2 4	33. <b>PGT[B3, CCW2, 30.5]-7/16X6</b> "	Begin installation manually for thread alignment and complete total turns and torque with PGT Ground strap bolt may become non-captive –	
	Release ground strap from S4, ~13 turns 34. Start ground strap bolt to S5 by hand ~1 turn	Additional turns on bolt past spring release may cause failure of nut locking feature	
1 Rick 3	35. <b>PGT[B1, CW2, 30.5]-7/16X6</b> " Complete ground strap install ~9-12 turns (hard stop)	INSTALL BOLT #2 GROUND STRAP	
Zenith	REMOVE CORNER 1 SOFT CAPTURE PIN	26. Stow RAD on socket caddy; pull test 27. Install 7/16 x 2" on PGT; pull test	
FWD◀	<ul> <li>36. Rotate APFR to [8, OO, F, 1]</li> <li>37. Tether to soft capture pin</li> <li>38. PGT[A6, CCW2, 30.5]-7/16X6"</li> </ul>	28. <b>PGT[B3, CCW2, 30.5]-7/16X2"</b> Release ground strap from S4, ~13 turns 29. Start ground strap bolt to S5 by hand ~1 turn	
Port	Release soft capture pin fasteners (4), 13-17 turns 39. Remove soft capture pin assembly	30. PGT[B1, CW2, 30.5]-7/16X2"  Complete ground strap install ~9-12 turns (hard stop)	

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IV/RMS	EV1 (FF)	EV2 (FF)	
Record turn count for final torquing on RTAS bolts	40. Egress APFR 41. Stow soft capture pin in crewlock bag 42. Retrieve APFR, translate to corner 3	<ul> <li>31. Egress APFR</li> <li>32. Retrieve APFR, translate to corner 4</li> <li>BOLT #4 FINAL TORQUE</li> <li>33. Install APFR in WIF 20 [6, VV, A, 11], black on black, pull test</li> </ul>	
EV1 Bolt 3 EV2 Bolt 4	BOLT #3 FINAL TORQUE	34. Ingress APFR 35. Torque bolt #4 until torque wrench trips (~1/4 turn) √55-60 ft-lb Report torque and turns	
Contingency Bolt	<ul> <li>43. Install APFR WIF 17 [5, RR, J, 11], pull test</li> <li>44. Receive torque wrench from EV2</li> <li>45. Ingress APFR</li> <li>46. Torque bolt #3 until torque wrench trips (~1/4 turn) √55-60 ft-lb</li> </ul>	36. Perform gap check w/equipment hook 37. Pass torque wrench w/5/8 x 7.8" to EV1  INSTALL BOLT #4 GROUND STRAP	
Primary Bo	Report torque and turns  47. Perform gap check w/equipment hook  INSTALL BOLT #3 GROUND STRAP  48. PGT[B3, CCW2, 30.5]-7/16X6"  Release ground strap from S4, 13 turns	38. PGT[B3, CCW2, 30.5]-7/16X2" Release ground strap from S4, 13 turns 39. Start ground strap bolt to S5 by hand ~1 turn 40. PGT[B1, CW2, 30.5]-7/16X2" Complete ground strap install ~9-12 turns (hard stop) 41. Retrieve fairlead (adj tether) from S4 HR (2230) 42. Retrieve APFR	
Gap Check Tool Launch Lock	REMOVE CORNER 3 SOFT CAPTURE PIN 51. Tether to soft capture pin 52. PGT[A6, CCW2, 30.5]-7/16X6"	<ul> <li>43. Fairlead on S5 HR 2123 for PVRGF relocate</li> <li>44. Relocate APFR to S5 WIF 11 [9, RR, G, 12] (near H14); pull test</li> <li>45. Inspect gloves; status MCC on RTV and Vectran state</li> </ul>	
	Release soft capture pin fasteners (4), 13-17 turns 53. Remove soft capture pin assembly 54. Egress APFR 55. Translate to corner 1		

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IV/RMS	EV1 (FF)	EV2 (FF)
	<ul><li>56. Stow soft capture pin in crewlock bag</li><li>57. Remove 5/8 socket from torque wrench; stow on socket caddy from CL bag; pull test</li></ul>	
	58. Install socket caddy on MWS 59. Stow torque wrench in bag 60. Retrieve APFR	
	<ul> <li>61. Relocate APFR to S5 WIF 13 [12, UU, J, 11] (near keel) for PVRGF relocate; pull test</li> <li>62. Inspect gloves; status MCC on RTV and Vectran state</li> </ul>	

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#### **S5 INSTALL TASK DATA SHEET**

Tools: Backup tool shown in ()

100:01				
EV1 (FF)	EV2 (FF)			
PGT	PGT			
RAD	RAD			
7.8ext x 5/8	7.8ext x 5/8			
6-in ext	2-in ext			
Torque Wrench	Torque Wrench			
(Ingress Aid)	Ingress Aid			

#### **Foot Restraints:**

Task	WIF	APFR Setting
Engage Bolt 1	S4 WIF 18	[8,OO,D,1]
Engage Bolt 2	S4 WIF 19	[6,PP,K,12]
Engage Bolt 3; Install Bolt 3 Groundstrap;	S4 WIF 17	[5,RR,J,11]
Remove Soft Capture Pin 3		
Engage Bolt 4; Install Bolt 4 Groundstrap	S4 WIF 20	[6,VV,A,11]

## **BRT Handrail:**

Task	Handrail
Torque Bolt 1; Install Bolt 1 Groundstrap; Remove Soft	S4 HR 2207
Capture Pin 1	
Torque Bolt 2; Install Bolt 2 Groundstrap	S4 HR 2234
Torque Bolt 3	S4 HR 2236

#### **EVA Fasteners:**

Fastener Name	Label	Head Size	Qty	Release/ Install Torque (ft-lb)	Failure Torque (ft-lb)	Turns	RPM
RTAS Primary Fastener	1,2,3,4	5/8"	4	Install: 25.5 (initial) 57.0 (final)	105.3 (insert shear out)	27 (bolt)	30
Ground Straps	none	7/16"	4	Release: 18.4 Install: 12.0	Release: 31.1 Install: 26.4	Release: 11-13 Install: 8-12	30
Soft Capture Pin Assembly	none	7/16"	4	Release: 8.3	12.0	13-17	30
Gap check tool bolts	none	7/16"	2	Release: 8.3	Release: 12.2	12-14	30

**EVA Connectors:** N/A

#### **Timeline Considerations:**

- Bolt torque order in this procedure was done to minimize socket swaps, APFR relocation, and crew translation between corners
- 2. Torque wrench exposure is limited to 3.5 hr to maintain correct calibration
- The soft capture pin assemblies are removed at corners 1 and 3 due to interference with routing the W08 (primary power) cable at corner 3 and hard interference with the S5 MT/CETA rail that will eventually be installed at corner 1

#### Notes:

- Primary bolts must be fastened in the following order: Bolt 1 (nadir/fwd), Bolt 2 (zenith/fwd), Bolts 3 (nadir/aft) and 4 (zenith/aft) can be fastened in any order AFTER Bolts 1 and 2
- 2. Ground strap bolts are sensitive to side loading and extra turns which may release washer of captive fastener feature
- 3. Tip of gap check tool should NOT penetrate gap between RTAS housings past the second line if performed

#### Cautions:

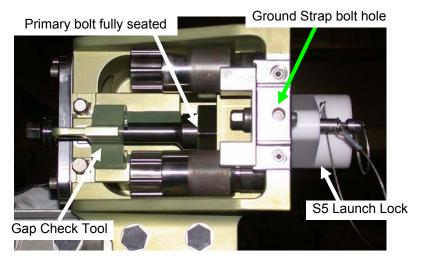
- Verify all cables and tethers are free of S4/S5 interface prior to soft dock
- Tight clearances between BGA and S5. Monitor: SSU and RTAS housing; SSU and S5 handrail, RTAS housing and 4-bar linkage; PVRGF and Mast canister handrail
- Clearances between S4 and S5 are tight. Avoid inadvertent contact with S5 and do not impart any loads into structure until primary bolts are engaged
- Ground straps are sensitive to cross threading. Begin installation manually for thread alignment and complete turns/torque with PGT
- 5. Hardware is sensitive to crew loads. Do not apply a push force on primary bolt. Damage to self-feeding nut may result
- Approval given to translate w/RAD and socket on PGT from corner to corner for 13A.1 per EVATT
- S5 can be translated on by one crewmember after 2 diagonal corners are in soft capture (TBR for 2 crewmembers). Thus, S5 is in a safe config to be used as an ingress aid for final torquing of RTAS bolts (already have achieved initial torque)
- 8. Initial torque must be achieved at all 4 corners prior to giving SSRMS operator GO to ungrapple (conservative approach and pending new data, ungrapple may occur after 4 corners have achieved soft capture)

#### Warnings:

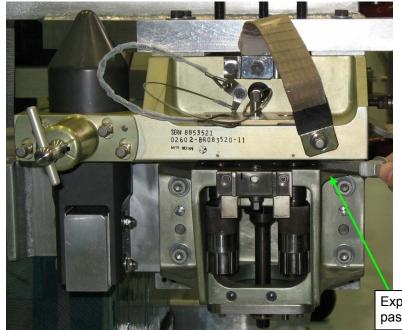
1. N/A

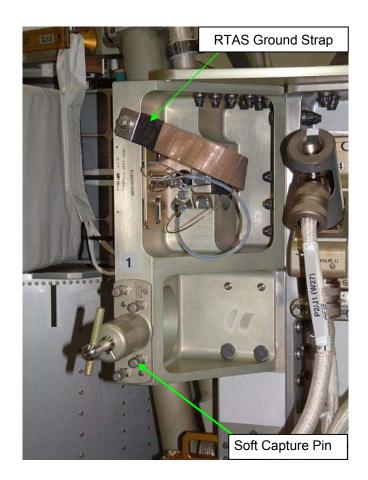
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## **S5 INSTALL TASK DATA SHEET** (Cont)



S5 RTAS #1 (active half)





Expected Gap, passes gap check

FS 7-25 EVA/118/FIN A

# **PVRGF RELOCATION (01:00)**

	IV/RMS	EV1 (FF)	EV2 (FF)		
		PVRGF Fasteners H13, H14, and F			
	Zenith S4 BGA H14 H16 ground	<ol> <li>RELEASE PVRGF FASTENER, H13 (FIXED)</li> <li>Configure APFR [12, UU, J, 11]</li> <li>Translate to PVRGF fastener H13</li> <li>BRT to HR 2103 if required</li> </ol>	<ul> <li>RELEASE PVRGF GROUND STRAP FASTENER</li> <li>1. Verify APFR roll operation</li> <li>2. Attach waist tether to APFR</li> <li>3. Ingress APFR</li> </ul>		
stbd	port H15 H13 O O nadir	Be aware of tight clearances between  • Zenith/Port corner of PVRGF (fa on PVRGF with Mast Canister H  • Stbd corners of PVRGF (H15 an  • Released PVRGF and SAW blar	stener H16) and Zenith/Port PIP pin R and BGA platform cables d H14) and outbd RTAS housings		
		<ul> <li>4. PGT[B4 CCW2, 30.5]-7/16X6" Release PVRGF fastener H13, 6-8 turns (do not go to hard stop at this torque)</li> <li>5. Remove retaining washer, stow in MLI near handrail</li> </ul>	4. <b>PGT[B7, CCW2, 30.5]-7/16X2"</b> Release PVRGF ground strap fastener (near H14) from G1, 11-13 turns		
		<ul> <li>RELEASE PVRGF FASTENER, H15 (FLOAT)</li> <li>6. Reconfigure BRT to reach PVRGF fastener H15 if required</li> <li>7. PGT[B4, CCW2, 30.5]-7/16X6" Release PVRGF fastener H15, 6-8 turns (do not go to hard stop at this torque)</li> <li>8. Remove retaining washer, temp stow</li> </ul>	<ul> <li>RELEASE PVRGF FASTENER, H14 (FLOAT)</li> <li>5. PGT[B4, CCW2, 30.5]-7/16X2" Release PVRGF fastener H14, 6-8 turns (do not go to hard stop at this torque)</li> <li>6. Remove retaining washer, temp stow on S5</li> <li>RELEASE PVRGF FASTENER, H16, RELEASE PVRGF</li> <li>7. Tether to PVRGF HR nadir standoff near H14 (use RET MWS left side), check cooling</li> </ul>		

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# PVRGF RELOCATION (01:00) (Cont)

IV/RMS	EV1 (FF)	EV2 (FF)
	STABILIZE AND RELEASE PVRGF  9. Hold PVRGF handrails 10. Give EV2 GO to begin releasing bolt H16	<ol> <li>Reconfigure PGT with RAD, 7/16 x 2" socket; pull test</li> <li>PGT[B4, CCW2, 30.5]-RAD w/7/16X2"         Release PVRGF fastener H16, 6-8 turns (do not go to hard stop at this torque)</li> <li>Remove retaining washer, stow in MLI near handrail</li> </ol>
Dave H14 Groundstrap	<ol> <li>Assist EV2 in PVRGF release clearances</li> <li>Release PVRGF on EV2 GO</li> <li>Translate to S5 WIF 11 (fairlead S5 aft)</li> <li>Ensure tool stanchion fitting on APFR is out of the way</li> <li>Roll EV2's APFR to A [9, RR, A, 12]; react against handrail 2123</li> <li>Translate to S5 WIF 13, ingress APFR</li> </ol>	<ul> <li>11. Grasp PVRGF</li> <li>12. Rotate PVRGF outboard about H16 (swivel socket) to clear mast canister handrail and BGA platform cables</li> <li>13. Give EV1 GO to release PVRGF</li> <li>14. Perform partial layback to raise PVRGF, maintain clearance with SAW blanket box</li> <li>15. Rotate PVRGF ~180 deg cw</li> </ul>
Diagonal Beam #03 Rick	INSTALL PVRGF AT KEEL  17. Verify safety tether clear of PVRGF install location 18. Tether to PVRGF handrail H14 19. Grasp PVRGF, release EV2's RET 20. Align PVRGF H14 with keel post H14 21. Slide spherical bearing H14 onto keel post H14 and diagonal beam onto keel post until fully seated	INSTALL PVRGF AT KEEL  16. Transfer PVRGF to EV1 17. On EV1 GO, release PVRGF 18. Egress APFR 19. Align PVRGF H15 with keel post H15 20. Slide spherical bearing H15 onto keel post H15 until fully seated
NOTE Continue with S5 get-aheads until EVA PET 4:10	<ul> <li>22. Install PIP pin at H14</li> <li>23. Install PIP pin at diagonal beam #03</li> <li>24. Release RET from PVRGF</li> <li>25. Release TA clamp from PVRGF ground strap</li> <li>26. Unwrap ground strap from H14</li> <li>27. Route ground strap 2 times around length of handrail</li> <li>28. PGT[A5, CW2, 30.5]-7/16X6"  Manually install ground strap fastener to keel fitting ~1 turn; Attach PVRGF ground strap fastener, ~11-13 turns total (hard stop)</li> <li>29. Egress APFR</li> <li>30. Inspect gloves; status MCC on RTV and Vectran state</li> </ul>	<ul> <li>21. Install PIP pin at H15</li> <li>22. Stow RAD on socket caddy; pull test</li> <li>23. Install 2-in socket on PGT; pull test</li> <li>24. WVS Overview of final PVRGF config</li> <li>25. Inspect gloves; status MCC on RTV and Vectran state</li> </ul>

FS 7-27 EVA/118/FIN A

## **PVRGF RELOCATION TASK DATA SHEET**

#### Tools:

EV1 (FF)	EV2 (FF)
PGT	PGT
6-in ext	6-in ext
	RAD
	2-in ext
	Ingress Aid

#### **Foot Restraints:**

Task	WIF	APFR Setting
Install PVRGF at Keel	S5 WIF 13	[12,TT,K,10]
Release Groundstrap Fastener; Release	S5 WIF 11	[9,RR,H,12]
PVRGF Fasteners H14 and H16		
Install PVRGF at Keel	S5 WIF 11	[9,RR,A,12]

#### **EVA Fasteners:**

Fastener Name	Label	Head Size	Qty	Torque (ft-lb)	Failure Torque (ft-lb)	Turns	RPM
PVRGF Fastener	H13 H14 H15 H16	7/16"	4	Release: 19.4 (do not go to hard stop at this torque, 10 turns) (12.0 w/RAD)	8.3 (failure torque at hard stop)	6-8	30
Ground Strap	GS 1	7/16"	1	Release: 25.5 Install: 7.0	53.7 release 11.1 install	11-13	30

**PVRGF Mass = ~228 lb/103 kg** 

**EVA Connectors:** N/A

## **Timeline Considerations:**

PVRGF must be removed in order to rotate the 3A BGA

#### Notes:

- PVRGF fasteners H13, H14, and H15 may be released in any order
   For PVRGF spherical bearings: H13 (fixed), H16 (slotted), H14 (float), H15 (float)
- 3. PVRGF bolts are captive and will reach a hard stop when released all the way. Bolts can be re-driven (cw) up to 17 turns after washer removal; this can provide an additional 0.85" of clearance for PVRGF removal

#### Cautions:

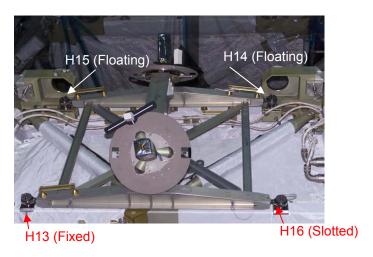
- 1. Be aware of tight clearances between fastener H16 on PVRGF and Mast Canister handrail and BGA platform cables
- 2. Prior to driving bolt H16, EV1 must be holding PVRGF

### Warnings:

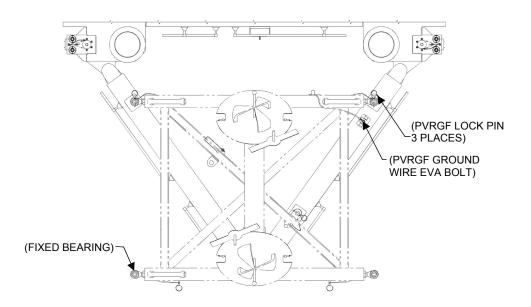
1, N/A

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## PVRGF RELOCATION TASK DATA SHEET (Cont)



PVRGF in S5 Launch Configuration



FS 7-29 EVA/118/FIN A

IV/RMS EV1 (FF)		EV2 (FF)	
Connector mating steps:  1. Remove connector cap from S4 2. Demate umbilical from S5 3. Install connector cap on S5  - Note O-ring on dummy jack - Line up white on white - Install cap, 90 deg cw - Pull test 4. Inspect Connector plug - EMI Band - Pins - No FOD - Use cable to wiggle/twist the plug into alignment, not the tool - Line up white on white - Install plug, 90 deg cw  1. IV: Verify with MCC inhibits for S5 umbilicals (J43, J45) 2. Give EV1 GO for J43, J45, J41	CONNECT S5 TO S4 UTILITIES  NOTE Connection/disconnection of 1 (P41 and P42) must be done disconnect both jumpers at the disconnect both jumpers at the disconnect both jumpers at the second disconnect both jumpers at the second disconnection of 1  NOTE Connection/disconnection of 1 (P41 and P42) must be done disconnect both jumpers at the disconnection of 1  NOTE	serially. Do not e same time  [X, SS, B, 1] prior to terference 13 to S5 WIF 03 (near o [4, SS, B, 1], pull test pol from crewlock bag adir/Aft cables  Thibits to J43 and J45)  Install Cap on S5 (pull test) Inspect and Mate Umbilical to S4	P42 P44 P46 P45 P43 RTAS 3

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# GET-AHEADS - MATE S5 TO S4 UMBILICALS (01:00) (Cont)

IV/RMS	EV1 (FF)	EV2 (FF)
<ol> <li>IV: Verify with MCC inhibits for S5 umbilicals (J46, J44)</li> <li>Verify data bus reconfig complete. Give EV1 GO to remove connector cap from S4 J42</li> <li>Connector mating steps:         <ol> <li>Remove connector cap from S4</li> <li>Demate umbilical from S5</li> <li>Install connector cap on S5                 <ul> <li>Note O-ring on dummy jack</li> <li>Line up white on white</li> <li>Install cap, 90 deg cw</li> <li>Pull test</li> </ul> </li> </ol> </li> <li>Inspect connector plug</li></ol>	8. Egress APFR 9. Close TA clamps as required 10. Reposition APFR to [4, SS, E, 1] 11. Release T/A Clamps on S5 Nadir/Fwd cables P42: (3) P44: (2) P46: (5) 12. Ingress APFR (may need to Egress APFR for J42 → BRT to S4 HR 2207)  13. Wait for IV GO (verify power inhibits to J44 and J46; data bus reconfig for J42) 14. Perform Connector Ops for:    NOTE	P42 P44 P46 P45 P43 RTAS 3

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## MATE S5 TO S4 UMBILICALS TASK DATA SHEET

#### Tools:

EV1 (FF)	
Cannon Connector Tools (2)	

#### **Foot Restraints:**

Task	WIF	APFR Setting	Alt APFR and Setting
S5 Umbilical Mate (Nadir/Aft )	S5 WIF 3	[4,SS,B,1]	S4 WIF 17 [4,RR,F,11]
S5 Umbilical Mate (Nadir/Fwd)	S5 WIF 3	[4,SS,E,1]	
W01-P46 Umbilical Mate (backups)	S4 WIF 14	[7,RR,C,2]	S5 WIF 4 [3,FF,A,1] S5 WIF 1 [2,RR,B,10]

#### **EVA Connectors:**

Harness	From	То	Clamps (qty)	Clamps to Be Released (OOCT	Conn Size	Function
W10-P43	S5 J43	S4 J43		5	37	LPR MSC to UMA 2 (power)
W08-P45	S5 J45	S4 J45		5	37	LPR Primary Power
W07-P41	S5 J41	S4 J41		3	19	1553 Bus B (data)
W09-P44	S5 J44	S4 J44		2	37	UPR MSC to UMA 1 (power)
W01-P46	S5 J46	S4 J46		5	37	UPR Primary Power
W02-P42	S5 J42	S4 J42		5	19	1553 Bus A (data)

#### **Connector Inhibits:**

Task	Inhibits
	UPR Primary Power
	LPR Primary Power
	UPR MSC to UMA 1 (power)
	LPR MSC to UMA 2 (power)

## **Timeline Considerations:**

1. Umbilicals must be mated prior to S6 Installation on 15A

#### Notes:

1. Adjust APFR pitch prior to installing APFR in S5 WIF 03, otherwise boot plate will interfere with installation

### Cautions:

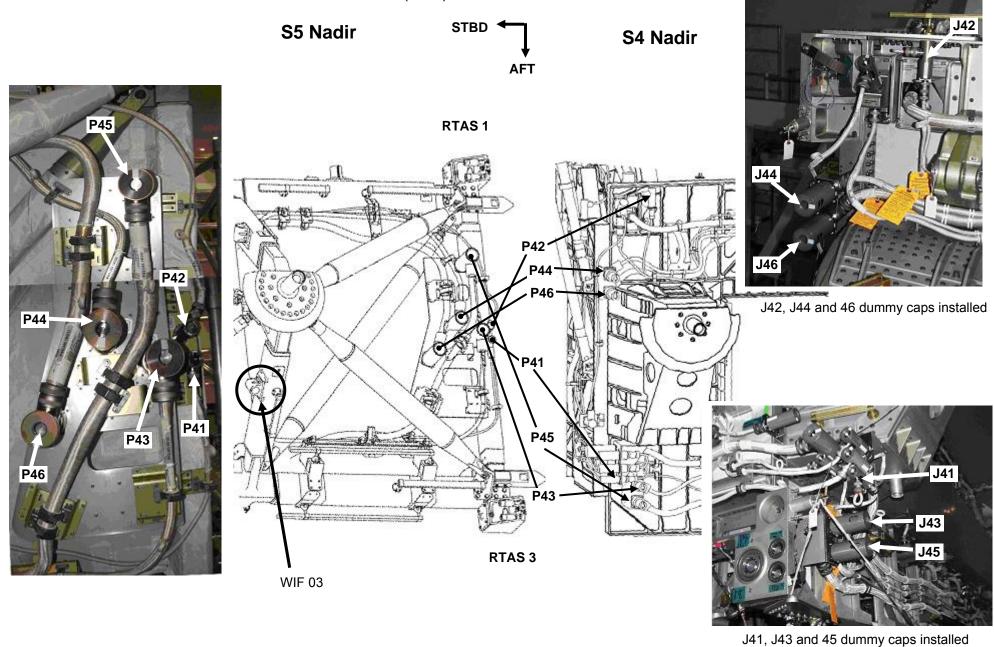
- 1. Inspect connectors for bent pins and FOD
- 2. Verify integrity of EMI band and O-ring
- 3. Connection/disconnection of 1553 jumpers (P41 and P42) must be done serially because they are loop-back connectors. Do not disconnect both jumpers at the same time

## Warnings:

1. N/A

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## MATE S5 TO S4 UMBILICALS TASK DATA SHEET (Cont)



FS 7-33 EVA/118/FIN A

## GET-AHEADS – CYCLE S5 CLA (00:15)

IV/RMS	EV1 (FF)	EV2 (FF)
Posn SSRMS for CLA claw view		CYCLE S5 CAPTURE LATCH ASSY  CAUTION Avoid contact with PVRGF grapple pins and RMS target  1. Translate to S5 CLA, BRT to S5 handrail 2136 2. Reconfigure PGT with 2 or 6-in socket 3. PGT[A6, CCW3, 30.5]-7/16X2": Open CLA, -127 turns 4. PGT[A6, CW2, 30.5]-7/16X2": Partially close CLA, ~1 turn 5. Image final CLA config (SSRMS acceptable if good view and recording) 6. Inspect gloves; status MCC on RTV and Vectran state

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# GET-AHEADS – S5 TO S6 LAUNCH LOCK REMOVAL (00:40)

I	IV/RMS		EV1 (FF)	EV2 (FF)
	BRT			CAUTION  Do not exceed 36 turns when removing launch locks or primary bolt can come free of self-feeding nut
LL#	HR#	Turns		
1 (nadir, fwd)	2103 or 2126		Zenith •	REMOVE LAUNCH LOCK
2 (zenith, fwd)	2123		→ FWD STBD	<ol> <li>Translate to S5 corner 3 (nadir/aft)</li> <li>BRT to S5 handrail per IV table</li> <li>Reconfigure PGT – 5/8 x 7.8" socket; stow</li> <li>2-in socket on socket caddy</li> </ol>
3 (nadir, aft)	2135		4 2	4. Tether to Launch Lock PIP pin 5. PGT[B7, CCW2, 30.5] – 5/8X7.8" Retract S5 primary bolt from launch lock #X 27 turns
4 (zenith, aft)	2132		3 S5 1	Report turns (36 max)  6. Remove launch lock #X via PIP pin, stow in sm trash
				bag 7. √Bolt head recessed inside shear cylinder (2-7 threads visible at bolt shoulder)
				If threads not visible:  8. Retract primary bolt until 2 to 7 threads visible
				<ul> <li>9. Repeat steps 2 to 7 on other 3 corners</li> <li>10. Remove 5/8 socket and stow on socket caddy; pull test</li> <li>11. Install 2-in socket on PGT; pull test</li> <li>12. Inspect gloves; status MCC on RTV and Vectran state</li> </ul>

## GET-AHEADS - S5 TO S6 LAUNCH LOCK REMOVAL TASK DATA SHEET

Tools: Backup tool shown in ()

EV2 (FF)	
PGT	
7.8 ext x 5/8	

#### **BRT Handrails:**

Task	Handrail
S5 LL 3 Removal	S5 HR 2135
S5 LL 4 Removal	S5 HR 2132
S5 LL 2 Removal	S5 HR 2123
S5 LL 1 Removal	S5 HR 2103

Foot Restraints (optional use):

Task	WIF	APFR Setting					
S5 LL 3 Removal	S4 WIF 17	[5,RR,J,11]					
S5 LL 4 Removal	S4 WIF 20	[6,VV,A,11]					
S5 LL 1 Removal	S4 WIF 18	[8,OO,D,1]					
S5 LL 2 Removal	S4 WIF 19	[6,PP,K,12]					

## **EVA Fasteners:**

Fastener Name	Label	Head Size	_	Recom- mended Torque (ft-lb)	Torque	Release Torque (ft-lb)	Failure Torque (ft-lb)	Turns	RPM
Primary Bolt	1, 2, 3, 4	5/8"	1			12.0 (thru RAD) 25.5 (no RAD)	610	27 (bolt)	30

**EVA Connectors:** N/A

## **Timeline Considerations**:

Launch locks must be removed prior to S6 installation on 15A

## Notes:

1. N/A

### Cautions:

Do not exceed 36 turns when removing launch locks or primary bolt can come free of self feeding nut

## Warnings:

1. N/A

FS 7-36 EVA/118/FIN A

S5 CLEANUP (00:35)

IV/RMS	EV1 (FF)	EV2 (FF)
	<ol> <li>S5 WORKSITE CLEANUP</li> <li>Translate to corner 1</li> <li>Photo ops if required</li> <li>Stow socket caddy in C/L Bag</li> <li>Stow sm trash bag in CL bag (optional)</li> <li>Retrieve CL bag</li> <li>Perform tool inventory</li> </ol>	<ol> <li>S5 WORKSITE CLEANUP</li> <li>Translate to corner 1 if required</li> <li>Photo ops if required</li> <li>Stow sm trash bag and launch locks in CL bag at corner 1 (optional)</li> <li>Perform tool inventory</li> </ol>
	RETURN TO AIRLOCK  7. Retrieve APFR from WIF 13 (or WIF 03 if S4/S5 conn) for relocate  8. Retrieve Adj fairlead at S4 HR 2206  9. Translate to outboard CETA Cart 2, releasing fairleads  10. Stow APFR in CETA Cart 2 WIF 2 [12, FF] [10, PP, E, 12]; pull test  11. Swap to A/L 85-ft tether, hooks locked, reel unlocked  12. Retrieve Adj Tether from fairlead near CETA spur  13. Translate to airlock  14. Open thermal cover, ingress airlock  15. Stow in A/L:  Crewlock bag w/torque wrench Other tools/tethers and report to IV Get camera and stow outside A/L  16. Egress A/L, Close hatch thermal cover  17.√SAFER MAN ISOL vIv − OP (dn) and HCM (dn)  18. Retrieve camera	RETURN TO AIRLOCK  5. Retrieve APFR from WIF 11 for relocate 6. Retrieve S5 fairlead (HR 2123) as required  7. Translate to S3 HR 3026, releasing fairleads 8. Stow APFR in CETA Cart 1 WIF 4 [12, FF] [3, SS, F, 12]; pull test 9. Swap to A/L 85-ft tether, hooks locked, reel unlocked 10. Translate to airlock 11. Stow spare 85-ft tether on A/L HR 0546

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IV			EV1 (FF)	EV2 (FF)		
MCC-H: Verify PVR motor OFF     H12 (EV1)		motor OFF	FWD RADIATOR PREP  1. Translate to P6 FWD Radiator Starboard Nadir Corner  — Up Z1 Aft, Stbd corner  — FWD on P6 @ IEA  — Zenith on P6	FWD RADIATOR PREP  1. Translate to P6 FWD Radiator Nadir Position  — Up Z1 Fwd, Stbd corner (to kelp bed)  — Port on P6 above EAS  — Zenith on P6		
H15 (EV1)	Zenith	H14 (EV2)	Avoid contact with radiator inter-pane Tend safety tether reel and line from r	I flexhoses and thermal outer coating.		
	FWD RAD  STBD PORT  H11 (EV2)  H: Verify ISS in I or free drift	H16 (EV2)	RADIATOR SURVEY  2. Translate zenith around starboard side of radiator; fairlead w/adj (HR 5358)safety tether clear of radiator  3. Verify stbd cinches (2) and zenith cinch stowed ☐ H13 ☐ H15 ☐  4. Inspect PVR PIP pins ☐ FWD PVR stbd side ☐ STBD PVR fwd side  5. Verify zenith winch bar is clear of retract envelope; if necessary attach tether to keep winch bar clear (√PIP pin installed)	ADIATOR SURVEY  2. Translate port then zenith around radiator; fairlead safety tether clear of radiator (HR 2008)  3. Verify port cinches (2) and nadir cinch stowed ☐ H16 ☐ H14 ☐  4. Inspect PVR PIP pin ☐ FWD PVR port side  5. Verify nadir winch bar is clear of retract envelope; if necessary attach tether to keep winch bar clear (√PIP pin installed)		
3. Verify cinches (6), winches (2), safety tethers, and EV crew clear; give MCC-H GO for Radiator Retract		/ crew clear;	Moving hardware hazard. PV rac cinches secured  RADIATOR RETRACT	RNING diator panels are free to move until  RADIATOR RETRACT		
			<ul> <li>Give MCC-H GO for radiator retract when clear</li> <li>Minimize EVA loads during radiator retract. Notify MCC of any obstructions seen during retract</li> </ul>	<ul><li>6. Give MCC-H GO for radiator retract when clear</li><li>7. Minimize EVA loads during radiator retract. Notify MCC of any obstructions seen during retract</li></ul>		

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# FORWARD RADIATOR RETRACT AND CINCH (01:10) (Cont)

RA		
H12 (EV1)  Zenith  H15 (EV1)  FWD RAD STBD PORT  H16 (EV2)  H11 (EV2)  H11 (EV2)  5. 6.	Verify zenith cinch bolt (H12) is engaged in threads Verify fixed end pulled all the way out and seated properly in bracket Compress radiator panels and assess zenith cinch installation  * If not able to install cinch: * Install adj tethers (2) between PVR panel * * HR and P6 HR * Simo with EV2, tension tethers  Install zenith cinch (H12)	TE e threads of square case. If ad and square case, then turn ge bolt.

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# FORWARD RADIATOR RETRACT AND CINCH (01:10) (Cont)

IV	EV1	EV2		
Cinch (Initial Torque) IV: Record Torque/Turns  EV1 EV2  H12 H11  H15 H16	INITIAL CINCH TORQUE  7. Once both cinches installed:  PGT: [A3, CW2, 30.5]; 7/16"  Tension cinches ~6 turns to torque  H12 – BRT to P6 HR 5362  H15 – BRT to P6 HR 5353  H13 – BRT to P6 HR 5342  8. Retrieve adj tethers from PVR if used	INITIAL CINCH TORQUE  7. Once both cinches installed:  PGT: [A3, CW2, 30.5]; 7/16"  Tension cinches ~6 turns to torque  H11 - BRT to P6 HR 5335  H16 - BRT to P6 HR 5343  H14 - BRT to P6 HR 5349  8. Retrieve adj tethers from PVR if used		
H13 H14	FINAL CINCH TORQUE	FINAL CINCH TORQUE		
	9. Set up BRT for bolt final torque (repeat steps 9-12 for all 3 cinches, zenith first)	9. Set up BRT for bolt final torque (repeat steps 9-12 for all 3 cinches, nadir first)		
Cinch (Final Torque/Manual Turns)  IV: Record Torque/Turns and Manual Turn  EV1 EV2	10. <b>PGT: [A3, CW2, 30.5]; 7/16"</b> Tighten cinch ~1 turn to torque	10. <b>PGT: [A3, CW2, 30.5]; 7/16</b> " Tighten cinch ~1 turn to torque		
H12 H11	11. <b>PGT Manual Ratchet (RCW), 30.5; 7/16</b> " Place TBD/TBD turn on cinch	11. <b>PGT Manual Ratchet (RCW), 30.5; 7/16</b> " Place TBD/TBD turn on cinch		
Manual Manual	12. Verify anti-rotation device is up; if not, put PGT in RCW (manual ratchet), rotate bolt cw – maximum of	12. Verify anti-rotation device is up; if not, put PGT in RCW (manual ratchet), rotate bolt cw – maximum of		
H15 H16	60 deg	60 deg		
Manual Manual	☐ H12 – BRT to P6 HR 5362 ☐ H15 – BRT to P6 HR 5353	☐ H11 – BRT to P6 HR 5335 ☐ H16 – BRT to P6 HR 5343		
H13 H14	<ul><li>☐ H13 – BRT to P6 HR 5342</li><li>13. Perform tool inventory</li></ul>	☐ H14 – BRT to P6 HR 5349  13. Perform tool inventory		
Manual Manual	<ul><li>14. Inspect gloves; status MCC on RTV and Vectran state</li><li>15. Remove adj fairlead</li></ul>	14. Inspect gloves; status MCC on RTV and Vectran state		

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#### FORWARD RADIATOR RETRACT AND CINCH TASK DATA SHEET

#### Tools:

EV1 (FF)	EV2 (FF)
PGT	PGT
7/16 Socket	7/16 Socket
BRT	BRT
(RAD w/6in ext for FQDC Shroud Cover)	

#### **EVA Fasteners:**

Fastener Name	Label	Head Size	Qty	Install Torque (ft-lb)	Release Torque (ft-lb)	Failure Torque (ft-lb)	Turns	RPM
FQDC Shroud	H5,H6, H8,H9	7/16	4	7.5	8.33	15.7 install 21.0 remove	7	30
Winch bolt	H10	7/16	1	2.25	NA	3.8	25 max from full retract	30
Cinch	H11- H16	7/16	6	2 ft-lb (initial) 10 ft-lb (final)	20	35	14 max ~8 post 4A 6 to 8	30

#### **APFR Positions:**

Task	WIF	APFR Setting

#### **Timeline Considerations:**

P6 Forward radiator must be retracted to provide SSRMS clearance for EVA 3 P6 SASA and CETA cart relocate

#### Notes:

- 1. Prior to cinch installation, verify fixed end of cinch is seated in retention bracket to allow full extension of cinch cable. If not done, could cause slack later if the cable slips
- 2. Cinch must be installed with alignment stripe perpendicular to radiator panel and rectangular bolt housing properly seated
- During Cinch bolt drive, apply 5 lb push force to disengage the spring-loaded washer
- 4. First pair of cinches are installed\tightened simo to ensure even loads, especially considering grapple post alignment for PVR relocate in the future
- 5. Radiator is 48" tall after retraction. The approximate distance from the top of the PVR base plate to the top of the panel stack is 17 inches. The base plate is approximately 5 inches
- 6. Radiator bellows have MLI over them and crew may think it is ok to use it for translation; the crew should avoid contact or risk damage to the hardware
- 7. Use of Radiator Handholds

of turns): OK

Prior to installing the cinches: NOT OK
During initial pre-loading/torquing: NOT OK
After initial pre-loading/torquing on all cinches: OK
While pre-loading/torquing the second time (during bolt actuation): NOT OK
After pre-loading/torquing the second time: OK
During final pre-loading/torquing (setting the final fraction

### **Cautions**:

- Avoid contact with radiator inter-panel flexhoses and thermal outer coating
- Avoid putting high loads on winch bolt; retaining mechanism for locking device may fail. Still usable if failure occurs, no locking capability may fail due to excess slack if extended beyond 25 turns from a fully retracted state

## Warnings:

 Moving hardware hazard. PV radiator panels are free to move until secured to winch bar. Winch bar will move when H10 bolt is driven

FS 7-41 EVA/118/FIN A

IV/RMS	EV1 (FF)	EV2 (FF)		
IV: Perform WVS PWRDN (PHOTO/TV, <u>WVS CUE CARD</u> )	CLEANUP  1. Translate to airlock  2. GET AHEAD: relocate IAPFR from WIF 01 to WIF 05 [11, OO, F, 12]; pull test  3. Perform Tool Inventory  4. If time, take photos of MISSEs 3 and 4, both sides, using EVA Digital Camera	CLEANUP 1. Translate to airlock 2. Perform Tool Inventory 3. If time, take photos of MISSEs 3 and 4, both sides, using EVA Digital Camera  INGRESS		
	<u>INGRESS</u>	<ul><li>4. Ingress airlock</li><li>5. Connect left waist tether to UIA D-ring</li><li>6. Give EV1 GO to disconnect 85-ft tether</li></ul>		
IV: Set 2-min timer after both EV1 and EV2 report WATER OFF	<ol> <li>On EV2 GO, disconnect EV2 85-ft safety tether from A/L HR 0554</li> <li>Connect left waist tether to EV2 85-ft safety tether, lock hooks</li> <li>Disconnect EV1 85-ft safety tether from EMU, attach to external A/L D-Ring or HR</li> <li>Ingress airlock</li> <li>Remove SCU from stowage pouch</li> <li>Remove DCM cover, Velcro to DCM</li> <li>Connect SCU to DCM; √SCU locked</li> <li>DCM: WATER – OFF</li> <li>Hatch thermal cover – close, attach Velcro strap</li> </ol>	<ul> <li>7. Remove SCU from stowage pouch</li> <li>8. Remove DCM cover, Velcro to DCM</li> <li>9. Connect SCU to DCM; √SCU locked</li> <li>10. DCM: WATER – OFF</li> </ul>		
	Do not close hatch until EMU			
	<ul> <li>14. Verify all hardware is clear of hatch</li> <li>15. EV hatch – close and lock</li> <li>16. Go to PRE REPRESS portion of {CREWLOCK DEPRESS/REPRESS CUE CARD} (SODF: ISS EVA SYS: EVA PREP/POST)</li> </ul>	11. Go to PRE REPRESS portion of {CREWLOCK DEPRESS/REPRESS CUE CARD} (SODF: ISS EVA SYS: EVA PREP/POST)		

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# **POST EVA 1 TOOL CONFIG**

	Waist Tether (R D-ring to Safety tether) Waist Tether (L D-ring Ext to MWS) D-ring Extender (2) 85-ft Safety Tether (R on extender) MWS T-bar Rabbit Ear Wire Ties (2) RET (sm-sm PIP pin) RET (sm-sm) (2) Sm Trash Bag (L, outside) Launch Locks (2) Adj (2) Swing Arm (R) RET (sm-sm) PGT S/N w/battery 7/16 x 6" wobble BRT (L) RET (sm-sm) Wire Ties (2)	EV2  □ Waist Tether (R D-ring to Safety tether) □ Waist Tether (L D-ring ext to MWS) □ D-ring Extender (2) □ 85-ft Safety Tether (R on extender) □ Adj (2 – on wrist) □ MWS □ T-bar □ Rabbit Ear Wire Ties (2) □ RET (sm-sm PIP pin) □ RET (sm-sm) (3) □ Sm Trash Bag (L, inside) □ Launch Locks (4) □ Socket Caddy (R, inside) □ 5/8 x 7.8" rigid □ RAD S/N □ Swing Arm (R) □ RET (sm-sm) □ PGT S/N w/battery 7/16 x 2" □ BRT (L) □ RET (sm-sm) □ Wire Ties (2)  CREWLOCK *If GPS Antenna retrieval not performed □ Small ORU Bag (A/L zenith/fwd/stb; tied to HRs) □ RET (Lg-sm) on outside □ GPS Caps wire-tied together □ RET (sm-sm)	Verify	y following item is in Staging Bag PGT S/N w/battery  CL Bag #1 RET (Lg-sm) on outside Launch Locks (2) Soft Capture Pins (2) Fish Stringer Digital Camera Cannon Connector Tools (2) Socket Caddy 7/16 x 2" RAD S/N 5/8 x 7.8" rigid Torque Wrench Bag (on outside) Wire Ties (2) Torque Wrench RET (sm-sm) Spare 85-ft safety tether (on outside)  CL Bag #3 (contingency) -Aft/Zenith wall Adj (Lg-sm) on outside Wire Tie Caddy Connector Cleaner Tool Caddy Connector Pin Straightener EVA Ratchet Socket Caddy 7/16 x 6" wobble 7/16 x 2" 7/16 x 9" rigid
<u>Exte</u> i □	r <u>nal</u> Spare 85-ft safety tether (A/L HR 0546) 55-ft safety tether hatch D-ring (2)			7/16 x 9" rigid RAD Adj tether to internal D-ring (2) Spare torque wrench D-ring Extender (on A/L D-ring)

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#### **EVA 2 BRIEFING CARD**

## **EVA PREP**:

Remove watches, jewelry, etc, during EMU ops

Follow procedures carefully

PBA and SCU are pure O2

Do not touch connections. Inspect for dirt, oil, burrs, particles

Do not force connections. Do not crush or kink hoses

EMU is pure O2 environment. Do not wear oil based products

#### A/L CONFIG AND TOOLS:

- \* Crew lock bag with MUT-Ballstack-MUT for nominal tasks
- \* Crew lock bag for contingencies stays in the A/L

## **EGRESS PLAN**:

- \* EV1 to A/L D-ring; EV1 Safety tether to EV2 Left waist
- \* Check PGT, tools, BRT tucked in
- \* EV2 egresses and checks safety tether load straps
- \* EV2 attaches both safety tethers to handrails
- \* EV1 egresses with crewlock bag and closes thermal cover
- \* Both check SAFER handles down and down

#### TRANSLATION:

- \* Hand on structure at all times. Do not hop
- \* Avoid feet first translation
- \* Slow and deliberate
- \* Check tethers often
- \* Check each other's tethers, when possible
- \* Keep loaded BRT in scan as well
- \* Stay aware of sensitive hardware in your work area

# **TETHER SWAPS:**

- \* Secure spare waist tether first, check locked
- \* Perform tether swap
- \* Visually check and verbalize all tethers locked, reel unlocked

# **TETHERS AND TOOLS:**

- \* Follow good tethering protocol on all tools "Good RET"
- \* Pull test everything (PGT sockets, APFRs, etc)

# **CMG REMOVAL AND INSTALL at Z1:**

Avoid inadvertent contact with CMG

CMG shims must be removed within 2 hr of powerdown on Z1

Equal force should be exerted by crew in order to prevent binding when installing/removing the CMG from its mounting on Z1

CMG may have oily residue on TMA; avoid contact (cross-contamination)

Avoid contact w/ORU radiators on Z1 (mirror surfaces)

#### **CMG FSE TRANSFER:**

Watch NTA clearances removing CMG FSE from ESP-3 SSRMS smooth onset motion: CMG mass handling

#### **CMG INSTALL at ESP-2:**

SSRMS – smooth stop motion

#### COMM PROTOCOL:

Succinct and professional; SSRMS calls are top priority

- \* Call 'GCA Complete' when SSRMS GCA is done
- \* Call 'All Stop' for immediate SSRMS stop

Use Internal Coordinate system for GCAs

IVA is prime relay to MCC

## **SUIT MAL PROTOCOL:**

Challenge-response led by IV or nominal suit

# **CANON CABLES/CONNECTORS:**

Check pin straightness, No FOD in receptacle, EMI band, Proper bend radius

\* Inspect gloves for RTV and Vectran damage, report to MCC

## **PGT OPS**:

Check settings with IV

Pull test on all socket installs

Turn count (count all turns at bolt vice RAD)

Red light – Low torque, green light – in torque window, Both – Hi torque Cal Procedure – Ratchet Collar – Not motor, Speed Collar – Cal, Pull trigger

# **KEEP OUT ZONES:**

- \* Shuttle Payload Bay KOZ: antennas, silver Teflon, gold foil, wire harnesses, cables, connectors, and OBSS/SRMS composite sections
- \* PLB No touch: monkey fur, LDRI diffuser, OBSS saddle and MPM contacts, cameras, Ku-Band black and gold

Verify inhibits prior to removing/installing any hardware or connectors

# **DAY/NIGHT TRANSITIONS: (IV will call)**

\* Lights, visor, check tools secure

# **INGRESS PLAN**:

Leave 1 spare 85-ft tether outside A/L

\* Check PGT, tools, BRT tucked in

EV1 in first, then ether to D-ring extender

EV2 disconnect EV1 safety tether, connect it to left waist tether

EV2 disconnect own safety tether

EV2 in feet first with an EV1 assist

- \* Check hatch seal clear before closing
  - \* Review during EMU P/B if time

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# **EVA 2 SUMMARY TIMELINE**

PET	13A.1 EVA 2				
TIME (HR : MIN)	IV/SSRMS	PET	EV1 (FF/SSRMS)	PET	EV2 (SSRMS/FF)
	SSRMS: APFR INSTALL	00:00	EVA 2 EGRESS/SETUP (00:50) POST DEPRESS and EGRESS (00:20) SETUP (00:30)	00:00	EVA 2 EGRESS/SETUP (00:50) POST DEPRESS and EGRESS (00:20) SETUP (00:30)
01:00	SSRMS: MANEUVER TO PAYLOAD BAY	00:50	REMOVE FAILED CMG (00:30)	00:50	REMOVE FAILED CMG (00:30)
	IV: GO for ESP-3 heater power deact	01:20	TRANSFER NEW CMG to ESP-2 (01:30)	01:20	TRANSFER NEW CMG to ESP-2 (01:30)
02:00	SSRMS: MANEUVER TO ESP-2				
03:00		02:50	REMOVE NEW CMG from ESP-2 (00:50)	02:50	REMOVE NEW CMG from ESP-2 (00:50)
04:00	SSRMS: MANEUVER TO Z1	03:40	INSTALL NEW CMG on Z1 (00:55)	03:40	INSTALL NEW CMG on Z1 (00:55)
05:00		04:35	INSTALL FAILED CMG on FSE (ESP-2) (01:10)	04:35	INSTALL FAILED CMG on FSE (ESP-2) (01:10)
	SSRMS: MANEUVER TO ESP-2				
06:00	SSRMS: APFR EGRESS	05:45	CLEANUP/INGRESS (00:45) CLEANUP (00:25)	05:45	CLEANUP/INGRESS (00:45) CLEANUP (00:25)
	EVA Time 06:30	06:30	INGRESS and PRE REPRESS (00:20)	06:30	INGRESS and PRE REPRESS (00:20)
	LVA TITLE 00.30	00.30	<u> </u>	00.30	

PRE EVA 2 TOOL CONFIG

	Waist Tether (R D-ring to Safety tether) Waist Tether (L D-ring ext to MWS) D-ring Extender (2) 85-ft Safety Tether (R on extender) Adj (on wrist) MWS T-bar Rabbit Ear Wire Ties (2) RET (sm-sm) (2) RET (Lg-sm) Sm Trash Bag (R, inside)	EV2 	Waist Tether (R D-ring to Safety tether) Waist Tether (L D-ring ext to MWS) D-ring Extender (2) 85-ft Safety Tether (R on extender) Adj (on wrist) (2) MWS T-bar Rabbit Ear Wire Ties (2) RET (sm-sm PIP pin) RET (sm-sm) (2) RET (Lg-sm)	CREN	MLOCK CL Bag #1 RET (Lg-sm) on outside – take with bag MUT EE – Ballstack on outside of bag Wire Ties (2) thru grommets, twist then tie MUT – Ballstack to bag RET (sm-sm) MUT EE ISS Prybar RAD Digital Camera Vice Grips
	Adj (2)		Sm Trash Bag (L, inside)		Adj tether to internal D-ring
	Socket Caddy (L, inside) 7/16 x 12" wobble 7/16 x 6" wobble  Swing Arm (R) RET (sm-sm) PGT S/N w/battery Lg trash bag RET (sm-sm)  BRT (L) RET (sm-sm)		WIF Adapter Socket Caddy 7/16 x 12" wobble 7/16 x 2" Swing Arm (R) RET (sm-sm) PGT S/N w/battery 7/16 x 6" wobble BRT (L) RET (sm-sm)	) 0000000000	CL Bag #3 (contingency) -Aft/Zenith wall Adj (Lg-sm) on outside Wire Tie Caddy Connector Cleaner Tool Caddy Connector Pin Straightener EVA Ratchet Socket Caddy 7/16 x 6" wobble 7/16 x 2" 7/16 x 9" rigid RAD
		CREV	<u>VLOCK</u>		<u>Ballstack</u>
Exter	nal		following item is in Staging Bag PGT S/N w/battery pty CL bag on endcone		Adj tether to internal D-ring (2) Spare 85-ft safety tether
	Spare 85-ft safety tether (on HR 0546)		Spare RPCM (Ext Type V)		D-ring Extender (on A/L D-ring)
	55-ft safety tether hatch D-ring for to EVA Inspect ball stacks for loose fittings/screws Inspect RET cord for damage Inspect safety tethers and waist tethers load	d alleviat	√IV caps and tape removed		Small ORU Bag (A/L zenith/fwd/stb; tied to HRs) RET (Lg-sm) on outside GPS Caps wire-tied together RET (sm-sm) (2)

#### **EVA 2 INHIBIT PAD**

#### ORBITER

**TCS** 

L12 1. √TCS POWER – OFF

**Ku-Band Antenna** 

MCC-H 1. √KU-BAND Mask – active

2. √KU-BAND EVA Protect Box – active

**RCS** 

If EV crew < 27 ft from FRCS:

IV 1. √DAP: VERN, FREE, LO Z (flt specific √with GNC)

O14,15,16 2. √RJDF F1, F2, F3, F4 MANF DRIVER (four) – OFF

LOGIC (four) – OFF

MCC-H 3. √Above RCS config

IV 4. √RCS F – ITEM 1 EXEC (\*)

 $\sqrt{\text{JET DES F1U}}$  – ITEM 17 (\*)

F3U - ITEM 19 (\*)

F2U – ITEM 21 (\*)

S-Band Antennas

NOTE

Possible loss of comm when forced LL FWD antenna

IV If EV crew < 1.6 ft from S-Band antenna:

A1R 1. S-BAND FM ANT – XMIT LOWER/RCVR UPPER

2. √MCC, lower antenna selected

If no comm, or on MCC call:

C3 3. S-BAND PM ANT – LL FWD

When EVA crewmember at least 1.6 ft away from all S-Band

upper antennas:

C3 4. S-BAND PM ANT – GPC

ESP-3 (prior to CMG/FRAM remove – as late as possible)

SM 179 POWER TRANSFER

IV A15 1. APCU 1,2 CONV – OFF

CRT 2. √PTU 1.2 APCU OUT VOLTS < 10 V

A15 3. APCU 1 OUTPUT – OFF

CRT 4. √PTU 1 APCU OUTPUT – OFF

**GROUND** 

**Ground Radar** 

MCC-H 1. √TOPO console, ground radar restrictions in place

for EVA

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# EVA 2 INHIBIT PAD (Cont)

## **USOS**

# PCU

## **NOTE**

PCUs may require up to 1 hr warm-up period before they are operational

MCC-H

- √PCUs (two) operational in discharge mode and one of the following:
  - A. CCS PCU EVA Hazard Control enabled
  - B. No more than two arrays unshunted
  - C. No more than two arrays pointed < 90 deg from velocity vector

OR

- 2. One or no PCUs operational in discharge mode and one of the following:
  - A. No more than two arrays unshunted
  - B. No more than two arrays pointed
    - < 90 deg from velocity vector

# ESP-2 FRAM Site #5 (prior to CMG/FRAM Install)

IV

- 1. RPCM N1RS2 B RPC 7 Open, Close Cmd Inhibit
- 2. RPCM S04B\_F RPC 11 Open, Close Cmd Inhibit

#### Lab Window

IV

1. Close window shutter

# CMG-3 (at Egress)

MCC-H

- 1. RPCM Z13B\_B RPC 17 Open, Close Cmd Inhibit
- 2. RPCM Z14B B RPC 12 Open, Close Cmd Inhibit

# **KU-BAND (SGANT) ANTENNA**

MCC-H

- If EV crew < 3.3 ft from KU-BAND antenna
  - 1. Park KU-BAND
    - 1.1 Pointing Mode Inhibit
    - 1.2 PLC Reset
    - 1.3 Autotrack Continuous Retry Inhibit

#### RSOS

#### **SM Antennas**

MCC-M

- Global Timing Sys 1(400.1 MHz) [GTS] Deactivate
- 2. ARISS Deactivate

#### **FGB Antennas**

MCC-M

- 1. ARISS Deactivate
- 2. √FGB KURS P [KYPC P] Deactivated

#### **FGB Thrusters**

MCC-M

- 1. √FGB MCS unpowered
- 2. √All FGB Attitude Control Thruster Valves (eighty) closed
- 3. √FGB Attitude Control Manifold Valves closed KШК1, KШК2, KШК4, KШК5, KШК9, OKO3, OKГ3, OKO6, OKГ6, OKO7, OKГ 7, OKO8, OKГ8

# **Soyuz Antennas**

MCC-M 1. √Soyuz KURS A [KYPC A] – Deactivated

# Soyuz Thrusters

MCC-M

- 1. √Soyuz manifolds (four) closed ЭΚΟ1, ЭΚΟ2, ЭΚΓ1, ЭΚΓ2
- 2. √Soyuz MCS unpowered
- 3. √Soyuz Attitude Control Thruster Valves (fifty-two) closed
- 4. √Soyuz Main Engine Valves (K1,K2,K3,K4,K5,K6) closed

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#### **NOTES**

- 1. Bolt install: report torque and turns
- 2. Bolt release: report torque and turns if different from published range
- 3. EVA connectors: after disconnection and prior to connection; verify pin and EMI band integrity; verify connector free of FOD
- 4. Inspect QDs for damage prior to mating
- 5. MLI handholds are not rated for crewmember translation loads
- 6. CBM petal covers may not be used as handholds unless both launch restraint pins are engaged
- 7. Toolbox doors must be closed with one latch per door when EV crew not in immediate vicinity
- 8. Avoid contact with Vitrolube-coated OBSS striker bars
- Velcro exposed to AO deteriorates rapidly; verify full and smooth velcro seams

#### CAUTION

#### **ISS Constraints**

- A. Avoid inadvertent contact with
  - 1. Grapple fixture shafts (drylube)
  - 2. PIP pins
  - 3. MDM sunshade [PMA1]
  - 4. EVA Crane [PMA1]
  - 5. TCS Reflectors [PMA2, PMA3]
  - 6. APAS hardware [PMA2, PMA3]
  - 7. CETA Lights (Z-93 paint) [LAB, S1, Node 1]
  - 8. Deployed MISSEs [A/L]
  - 9. Passive UMAs
  - MBS VDU, MCU, CRPCMs, and Cameras (taped radiative surfaces, silver Teflon)
  - 11. Deployed TUS cable
  - 12. S0 aft face Radiator
  - 13. GPS Antennas (S13 paint) [S0]
  - 14. UHF Antennas [LAB, P1]
  - 15. ETCS Radiators [S1, P1]
  - 16. EETCS/PV Radiator bellows and panels [P6, P4, S4, S6]
  - 17. SASA RF Group [Z1, S1, P6]
  - 18. Heat pipe radiators [Z1]
  - 19. PCU cathode and HCA ports [Z1]
  - 20. Ku-Band Antenna (SGANT) dish [Z1]
  - 21. CMG cover/shells [Z1]
  - 22. SSRMS Cameras
  - 23. Open CBM petal covers and LAB window shutter

## **CAUTION** (Cont)

#### ISS Constraints (Cont)

- B. Electrical cables
  - 1. Avoid bend radii < 10 times cable diameter
- C. Fiber optic cables
  - Avoid bend radii < 10 times cable diameter</li>
  - 2. Avoid pulling on cable during mate/demate
- D. For structural reasons
  - Avoid vigorous body motions, quick grabs and kickoffs against tether restraints
  - 2. Avoid performing shaking motions (sinusoidal functions) more than four cycles
  - 3. Avoid kicking S1/P1 radiator beam. If any of these occur, wait 2 to 5 min to allow structural response to dissipate
- E. Other
  - ITT Cannon connector: do not turn collar from WHITE to BLACK without a mating half attached
  - 2. WIS Antennas: do not use as handholds [Node 1, P6, Z1]
  - 3. Lubricant from Ku-Band SGANT gimbals [Z1], CMGs [Z1], and RTAS Ground Strap fasteners [P6,P4,S4,S6] can contaminate EMU

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# EVA 2 NOTES, CAUTIONS, AND WARNINGS (Cont)

## **CAUTION** (Cont)

#### **Shuttle Constraints**

- A. Avoid inadvertent contact with
  - 1. OBSS and SRMS Composite Sections and Cable Harnesses
  - 2. LCS (silver Teflon) and LDRI (silver Teflon) and ITVC (gold foil) [OBSS]
  - 3. WVS Antenna [ODS]
  - 4. Payload Bay wire harnesses, cables, and connectors

#### B. No touch

- 1. LDRI diffuser [OBSS]
- 2. OBSS saddle contacts (when OBSS unberthed) [OBSS]
- 3. Monkey fur [PLB]
- 4. Cameras: metallic surfaces [PLB]
- 5. Ku-Band Antenna black dish and gold thermal blankets [PLB]

#### WARNING

#### **ISS Constraints**

- A. Avoid inadvertent contact with
  - 1. Grapple fixture targets and target pins
  - 2. SSU, ECU, beta gimbal platform, mast canister, SAW blanket boxes unless the beta gimbal is locked and the motor is turned off
  - 3. Stay inboard of SARJ when active
  - 4. Stay 2 ft from S1/P1 radiator beam rotational envelope when beam is free to rotate
  - 5. Stay 5 ft from moving MT on face 1

#### B. Handrails

1. Handrails previously used for MISSE attachment may not be used as a safety tether point [A/L endcone 566, A/L Tank 2 nad/fwd, P6 5389]

#### C. Pinch

- 1. NZGL connector linkage. Use caution when mating/locking
- 2. ITT Cannon Connector rotating housing
- EV side of IV Hatch during Hatch operation (also snag hazard) [A/L]
- 4. LAB window shutter and CBM petal cover linkages during operation

## **WARNING** (Cont)

## ISS Constraints (Cont)

- D. RF Radiation Exposure
  - 1. Stay 3.6 ft from S-Band (SASA) high gain Antenna when powered [S1,P1,P6]
  - 2. Stay 1.3 ft from S-Band (SASA) low gain Antenna when powered [S1,P1,P6]
  - 3. Stay 1 ft from UHF Antenna when powered [LAB, P1]

## E. Sharp Edges

- 1. Inner edges of WIF sockets
- Mating surfaces of EVA connectors. Avoid side loads during connector mating
- 3. Back side of MMOD shield fasteners
- 4. Spring loaded captive EVA fasteners (e.g., 6B-boxes, BMRRM); the end of the spring may protrude
- PMA umbilical launch restraints-exposed bolt threads
- 6. Nickel coated braided copper Ground Straps may contain frayed wires [P6, P4, S4, S6]
- 7. Solar Array Blanket Box [P6, S6]
- 8. Keep hands away from SSRMS LEE opening, and snares

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# EVA 2 NOTES, CAUTIONS, AND WARNINGS (Cont)

## **WARNING** (Cont)

## ISS Constraints (Cont)

#### F. Thermal

- 1. PMA handrails may be hot. Handling may need to be limited
- 2. Turn off glove heaters when comfortable temp reached to prevent bladder damage. Do not pull fingers out of gloves when heaters are on
- 3. Uncovered trunnion pins may be hot
- SSRMS/MBS operating Cameras and lights may radiate large amounts of heat
- Stay 1 ft away from PMAs and MMOD shields > 270 degF if EMU sun visor up
- 6. Stay at least 1 ft away for no more than 15 min from PMAs and MMOD shields > 300 degF if EMU sun visor up
- 7. Stay 0.5 ft away from PMA and MMOD shields > 325 degF
- 8. Do not touch EMU protective visor if temp has been < -134 for > 15 min
- 9. No EMU TMG contact of PMAs and MMOD shields when temp > 320 degF
- 10. No EMU boot contact with foot restraint when temp < -120 degF or > 200 degF

## **WARNING** (Cont)

#### **Shuttle Constraints**

- A. Arcing/Molten Debris
  - Stay ≥ 2 ft from exposed EFGF connector when OBSS berthed, powered, and EFGF not grappled [PLB]
  - Stay ≥ 2 ft from exposed Stbd Fwd MPM contacts [PLB]
  - 3. Stay above PLB sill when within 1 ft of powered ROEU connector [PLB]

#### B. Pinch

1. PRLA operation [PLB]

## C. RF Radiation Exposure

- 1. Stay 3.28 ft from S-Band Antenna when powered
- 2. Stay 1 ft from top and side of UHF PLB Antenna radome surface when in high powered mode [ODS truss]
- 3. Stay 0.33 ft from top and side of UHF PLB Antenna radome surface when in low powered mode [ODS truss]
- 4. Remain below the level of the PLB door mold line for first 20 in Aft of Fwd bulkhead when S-Band Antenna powered [PLB]
- Remain on the inboard side of the Stbd slidewire (sill handrails if slidewire not installed) for first 20 ft Aft of Fwd bulkhead when Ku-Band Antenna powered [PLB]

## **WARNING** (Cont)

## Shuttle Constraints (Cont)

- D. Sharp Edges
- 1. PRLA grounding wipers [PLB]
- 2. LDRI baffles. (Also an entrapment hazard) [OBSS]
- 3. Keep hands away from SRMS EE opening and snares

#### E. Thermal

- 1. Illuminated PLB lights; do not touch
- 2. OBSS grapple fixture shafts/cams may be hot. Limit handling if required
- F. Thruster Contamination
  - 1. Stay out of the immediate vicinity of leaking jet or APU
  - 2. Stay 27 ft from PRCS when powered
  - 3. Stay 3 ft from VRCS when powered
  - 4. Stay 3 ft from APU when operating

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EVA 2 EGRESS/SETUP (00:50)

IV/RMS	EV1 (FF)	EV2 (FF)
POST DEPRESS (DEPRESS/REPRESS Cue Card)  SSRMS Initial Config: 1.300 CMG R&R EVA SUPPORT: EVA 2 Start position	POST DEPRESS (DEPRESS/REPRESS Cue Card)  85  EV2	POST DEPRESS (DEPRESS/REPRESS Cue Card)  85  R  EV1
	Initial Tethe	r Configuration
IV: WVS Software: Select page – RF camera Sel 'Advanced Controls' S-Band Level (two) – Max (reqd after EV egress airlock) Verify good WVS video from both EVs	<ul> <li>EGRESS</li> <li>1. √Initial tether configuration, hooks locked, reels unlocked</li> <li>2. On EV2 GO, release left waist tether from A/L D-ring</li> <li>3. Egress Airlock with CL Bag #1</li> <li>4. √SAFER MAN ISOL vIv – OP (dn) and HCM (dn)</li> <li>5. Close Hatch Thermal Cover</li> </ul>	<ul> <li>EGRESS</li> <li>1. √Initial tether configuration, hooks locked, reels unlocked</li> <li>2. Hatch Thermal cover – open</li> <li>3. Egress airlock</li> <li>4. Attach RT 85-ft safety tether retracting end to A/L HR 0550, LOCK hook, reel unlocked</li> <li>5. Attach EV1 85-ft safety tether to A/L HR 0554, LOCK hook</li> <li>6. Give EV1 GO to release from A/L D-ring</li> <li>7. √SAFER MAN ISOL vIv – OP (dn) and HCM (dn)</li> </ul>

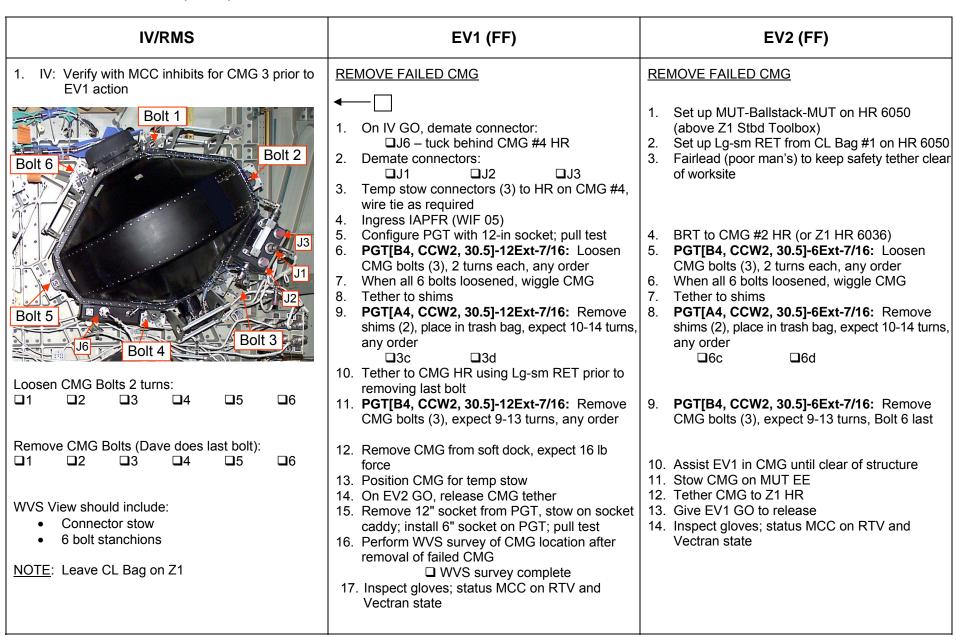
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# EVA 2 EGRESS/SETUP (Cont)

IV/RMS	EV1 (FF)	EV2 (FF)
SSRMS: On EV2 GO, GCA to APFR INSTALL position  MCC-H: Perform CMG-3 Power Inhibits per EVA INHIBIT PAD	<ul> <li>SETUP</li> <li>6. Translate to Z1 worksite</li> <li>7. Reconfigure IAPFR in from Z1 WIF 01 to WIF 05 [11, OO, F, 12]; pull test</li> <li>8. Verify on IAPFR that the Boot Clips are set for large and PIP pin installed on toe bar</li> <li>9. Temp stow CL Bag on Z1 HR 6051</li> <li>NOTE Ground strap is located on zenith center of Z1 thermal blanket</li> <li>10. Verbalize CMG shroud configuration and removal actions to IV; need to return MLI at end of R&amp;R to starting config</li> <li>11. Restrain CMG thermal shroud by attaching Adj equip tether to Z1 HR 6035 or CMG #2. Attach 2nd adj equip tether to HR on CMG #4 (nadir, stbd CMG)</li> <li>12. Perform WVS survey of failed CMG on Z1</li> <li>□ WVS complete</li> </ul>	<ul> <li>SETUP</li> <li>8. GCA SSRMS for install as required</li> <li>9. Install WIF adapter on SSRMS, tether point toward EE</li> <li>10. Retrieve APFR and Ingress Aid from A/L WIF 11</li> <li>11. Install APFR [12, PP, F, 4] (w/Ingress Aid); pull test</li> <li>12. Fold Ingress Aid flat</li> <li>13. Translate to Z1 shroud removal worksite</li> <li>14. Fairlead to HR 6051 (w/adj) over top of Z1 prior to translating port</li> <li>15. Assist EV1 as required to remove Velcro and peel back Z1 CMG thermal shroud to gain access to CMG #3</li> </ul>

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# **REMOVE FAILED CMG (00:30)**



FS 7-54 EVA/118/FIN A

TRANSFER NEW CMG TO ESP-2 (01:30)

#### IV/RMS EV1 (FF) EV2 (SSRMS) CMG/FSE RELEASE FROM ESP-3 CMG/FSE RELEASE FROM ESP-3 1. Translate to Airlock Hatch for Tether Config Translate to Airlock Hatch for Tether Config; pick up adj fairlead from Z1 2. Attach left waist tether to HR 2. Retrieve spare 85-ft tether from airlock HR Tether swap from A/L tether to SSRMS 0546; inspect load alleviating strap Ingress SSRMS APFR 3. Translate to PMA/ODS tether swap location. 5. Attach MWS EE to Ingress Aid 6. Give SSRMS GO to mnvr to payload bay; PMA HR 402 4. Tether swap to spare 85-ft tether; LOCK hook, check cooling during SSRMS mnvr reel unlocked 5. Translate to ESP-3 via port side, fairlead at fwd CAUTION PLB/ODS truss (w/Adj) Do not touch APFR Ingress Aid shaft for more than 2.5 min after first 1.5 hr exposed NOTE: Watch out for PLB KOZ and monkey fur 6. Fairlead safety tether at port fwd corner of ESP-3 7. Remove CMG shroud straps (3), stow in Lq trash bag IV: Perform ESP-3 Inhibits per EVA INHIBIT PAD 8. Remove MLI SM 179 POWER TRANSFER 1. APCU 1.2 CONV – OFF A15 7. **GCA SSRMS** to CMG/FRAM removal location 2. √PTU 1,2 APCU OUT VOLTS < 10 V CRT 8. Egress SSRMS 3. APCU 1 OUTPUT - OFF A15 9. Help EV1 w/MLI removal; use FRAM HR for CRT 4. √PTU 1 APCU OUTPUT – OFF POWER CABLE RECONFIG ON ESP-3 shroud straps (not CMG) 10. Ingress SSRMS Report Inhibits Complete to MCC and EV 9. Translate to ESP-3 KYA Connector Box 11. Attach RET to CMG (HR between EA and THA crewmembers boxes) 10. On IV GO, disconnect shuttle power cable (P1) 12. Verify safety tether clear of worksite from connector box (J1) 13. Configure temp control, gloves, visor for 11. Mate to dummy receptacle on KYA, coil cable SSRMS mnvr away from ESP-3 12. Perform WVS survey 13. Translate to ESP-3 PDU

FS 7-55 EVA/118/FIN A

# TRANSFER NEW CMG TO ESP-2 (01:30) (Cont)

IV/RMS	EV1 (FF)	EV2 (SSRMS)
Modified Microsquare (SPDM compatible)  SSRMS: On EV2 GO, ESP-2 mnvr with new CMG  IV: Verify ESP-2 FRAM Site #5 inhibits in place  1. RPCM N1RS2_B RPC 7 – Open, Close Cmd Inhibit  2. RPCM S04B_F RPC 11 – Open, Close Cmd Inhibit  IV: Record Torque/Turn data for FRAM install:  Torque Turns  FRAM Bolt	<ul> <li>14. Disconnect UMA power cable (P1) from dummy receptacle</li> <li>15. Disconnect shuttle power cable (P2) from PDU J1; mate to dummy receptacle</li> <li>16. Mate UMA power cable (P1) to PDU J1</li> <li>17. Verify ESP-3 clear to come out of bay</li> <li>18. Verify safety tether clear of worksite</li> <li>19. On IV and EV2 GO, release FRAM bolt</li> <li>20. PGT [A4, CCW2, MTL 30.5]-6 Ext 7/16:         Release FRAM Primary Bolt, push while turning to release ARD (~10 lb), approx 11 turns to hard stop</li> <li>21. Assist EV2 as required</li> <li>22. Perform Tool Inventory</li> <li>CMG/FSE INSTALL ON ESP-2</li> <li>23. Retrieve Adj fairlead</li> <li>24. Translate to PMA/ODS tether swap location</li> <li>25. Tether swap to A/L tether</li> <li>26. Translate to ESP-2 Nadir Site #5</li> <li>27. Stow spare safety tether and Lg trash bag at A/L</li> <li>28. Verify safety tether clear of worksite</li> <li>29. GCA SSRMS to CMG/FSE Install worksite</li> <li>30. Assist EV2 to soft dock CMG/FSE</li> <li>31. PGT [A4, CW2, MTL 30.5]-6 Ext 7/16:         Drive FRAM Primary Bolt, push while turning to release ARD (~10 lb), approx 11 turns to hard stop √FRAM Indicator in locked position; white edge exposed</li> <li>32. Inspect gloves; status MCC on RTV and Vectran state</li> </ul>	<ul> <li>14. Give EV1 and IV GO for FRAM release</li> <li>15. Remove Integrated Assembly (IA) from passive FRAM; remove restrained by magnetic soft dock (15-20 lb reqd for removal)</li> <li>CMG/FSE INSTALL ON ESP-2</li> <li>16. Give SSRMS GO to mnvr to ESP-2</li> <li>17. Align CMG/FRAM with FRAM site #5 on ESP-2</li> <li>18. Soft dock CMG/FSE; magnetic soft dock 15-20 lb</li> <li>19. Pull test of CMG and FRAM 20. Inspect gloves; status MCC on RTV and Vectran state</li> </ul>

FS 7-56 EVA/118/FIN A

REMOVE NEW CMG (00:50)

IV/RMS	EV1 (FF)	EV2 (SSRMS)	
	REMOVE NEW CMG	REMOVE NEW CMG	
Loosen CMG Bolts 2 turns: □1 □2 □3 □4 □5 □6	BRT to CMG HR as required	Configure PGT w/12" socket and stow 6" on socket caddy; pull test	
Bolt 1 Bolt 2	<ol> <li>PGT[B4, CCW2, 30.5]-6Ext-7/16: Loosen CMG bolts (3), 2 turns each, any order</li> </ol>	2. PGT[B4, CCW2, 30.5]-12Ext-7/16: Loosen CMG bolts (3), 2 turns each, any order	
	<ol> <li>When all 6 bolts loosened, wiggle CMG</li> <li>Tether to shims</li> <li>PGT[A4, CCW2, 30.5]-6Ext-7/16: Remove shims (2), place in trash bag, expect 10-14 turns, any order:         □6c □6d</li> </ol>	<ol> <li>When all 6 bolts loosened, wiggle CMG</li> <li>Tether to shims</li> <li>PGT[A4, CCW2, 30.5]-12Ext-7/16: Remove shims (2), place in trash bag, expect 10-14 turns, any order:         □3c □3d</li> </ol>	
Bolt 5 Bolt 4 Stbd	6. PGT[B4, CCW2, 30.5]-6Ext-7/16: Remove CMG bolts (3), expect 9-13 turns, Bolt 2 last	<ol> <li>Verify tethered to CMG HR using Lg/Sm RET prior to last bolt removal</li> <li>PGT[B4, CCW2, 30.5]-12Ext-7/16: Remove CMG bolts (3), expect 9-13 turns, any order</li> </ol>	
Remove CMG Bolts (Rick does last bolt):  1	<ol> <li>Verify safety tether clear of CMG worksite</li> <li>Verify CMG clear of all straps and shroud</li> <li>Assist EV2 on CMG removal</li> <li>Inspect gloves; status MCC on RTV and Vectran state</li> </ol>	<ul> <li>8. Stow 12" socket on socket caddy; pull test</li> <li>9. Install 6" socket on PGT, pull test</li> <li>10. Remove CMG from FSE</li> <li>11. Give SSRMS GO to mnvr to Z1</li> </ul>	
position	11. Drop off Lg trash bag at A/L and safety tether at A/L HR 0546		

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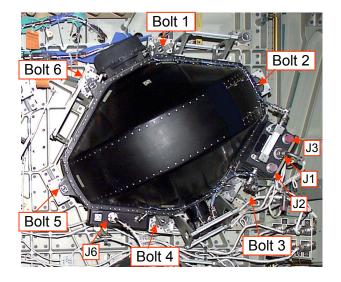
INSTALL NEW CMG ON Z1 (00:55)

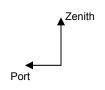
IV/RMS	EV1 (FF)	EV2 (SSRMS/FF)
SSRMS: On EV2 GO, mnvr to CMG HANDOFF position  Tighten CMG Bolts 2 turns (Dave does first bolt):  1	INSTALL NEW CMG  1. Translate to Z1 worksite 2. Check for FOD in CMG cavity before installation 3. Actuate plungers with RET hook (4); Corners 1, 3, 4, 6 4. Translate to Node 1 HR 107 (aft/port); to help SSRMS w/views; GCA as needed NOTE: Watch clearance of SSRMS wrist cluster, EV2, CMG with Z1 aft face 5. Ingress IAPFR (WIF 05) 6. Attach Lg/Sm RET to CMG 7. Give EV2 GO to release RET from CMG  8. Receive CMG from EV2 9. Give EV2 GO to release CMG  10. Install CMG into soft dock position on Z1. Expect 16 lb force; use 15-25 deg tilt  11. PGT[B6, CW2, 30.5]-6Ext-7/16: Install CMG bolts (3), 2 turns each  12. PGT[B6, CW2, 30.5]-6Ext-7/16: Install CMG bolts (3), expect 9-13 turns to a torque stall  ■ ■ Report torque/turns  13. Remove tether from CMG	INSTALL NEW CMG  1. SSRMS mnvr to Z1 2. Watch all SSRMS clearances at Z1 worksite as reqd 3. GCA SSRMS to Handoff position  4. Position CMG for handoff (rotate 180); give EV1 GO to tether to CMG  5. On EV1 GO, release RET from CMG 6. Hand CMG to EV1; release on EV1 GO  7. GCA SSRMS to APFR Egress 8. Egress SSRMS APFR 9. Assist EV1 with CMG tilt 10. BRT to Z1 HR 6036  11. PGT[B6, CW2, 30.5]-6Ext-7/16: Install CMG bolts (3), 2 turns each  12. PGT[B6, CW2, 30.5]-6Ext-7/16: Install CMG bolts (3), expect 9-13 turns to a torque stall  Report torque/turns

FS 7-58 EVA/118/FIN A

# INSTALL NEW CMG ON Z1 (00:55) (Cont)

IV/RMS	EV1 (FF)	EV2 (SSRMS/FF)
	14. Remove Connector caps (3); stow in trash bag or on MWS  □J1 □J2 □J3	13. Remove connector cap (1); stow in trash bag or on MWS □J6
	16. Mate connectors: □J1 □J2 □J3	14. Mate connector: □J6
IV: Give MCC-H GO for CMG3 power up	<ul><li>17. Confirm J1, J2, J3 complete, GO for EA power up</li><li>18. Inspect gloves; status MCC on RTV and Vectran state</li></ul>	<ul> <li>15. Confirm J6 complete, GO for THA power up</li> <li>16. Inspect gloves; status MCC on RTV and Vectran state</li> <li>17. Perform WVS survey of final CMG configuration</li> <li>WVS survey complete</li> </ul>





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IV/RMS	EV1 (FF)	EV2 (SSRMS)
SSRMS: On EV2 GO, mnvr to CMG HANDOFF position	<ol> <li>Ingress IAPFR (WIF 05)</li> <li>Receive CMG from EV2; tether to CMG</li> <li>Hold until EV2 ready for handoff</li> </ol>	<ol> <li>Retrieve failed CMG from temp stow</li> <li>Hand CMG to EV1</li> <li>Attach MWS EE to Ingress Aid</li> <li>Ingress SSRMS APFR</li> <li>GCA SSRMS to CMG Handoff</li> <li>Give EV1 GO for hand off of CMG</li> </ol>
SSRMS: On EV2 GO, ESP-2 mnvr with FAILED CMG  IV: Verify with MCC good CMG power up	<ul> <li>4. Hand CMG to EV2</li> <li>5. Release tether from CMG on EV2 GO</li> <li>← ☐</li> <li>REPLACE Z1 THERMAL SHROUD</li> </ul>	7. Tether to CMG using Lg-sm RET 8. Receive CMG from EV1 9. Give EV1 GO to release tether 10. Give SSRMS GO to mnvr to ESP-2
	<ol> <li>Verify safety tether clear prior to shroud closure</li> <li>Retrieve Adj tethers used to hold shroud</li> <li>Replace Z1 thermal shroud and attach Velcro</li> <li>Give IV CMG INSTALL COMPLETE</li> <li>Re-position IAPFR back to Z1 WIF01         <ul> <li>[12, PP, F, 12]</li> </ul> </li> <li>Retrieve CL Bag, MUT-Ballstack-MUT</li> <li>Complete Tool Inventory</li> <li>Translate to A/L; temp stow CL Bag</li> <li>Translate to ESP-2</li> </ol>	
NOTE Bolt 1 should align over FRAM Bolt; torquer aft, slightly port  Tighten CMG Bolts 2 turns (Rick does first bolt): □1 □2 □3 □4 □5 □6	<ul> <li>INSTALL FAILED CMG</li> <li>15. Verify safety tether clear of worksite</li> <li>16. GCA SSRMS to CMG Install position</li> <li>17. Assist EV1 on installing CMG into FSE</li> <li>18. PGT[B7, CW2, 30.5]-6Ext-7/16: Install CMG bolts (3), 2 turns each</li> </ul>	<ul> <li>INSTALL FAILED CMG</li> <li>11. Verify safety tether clear of worksite</li> <li>12. Rotate CMG as required, insert CMG into FSE</li> <li>13. PGT[B7, CW2, 30.5]-6Ext-7/16: Install CMG bolts (3), 2 turns each</li> </ul>

FS 7-60 EVA/118/FIN A

# INSTALL FAILED CMG ON FSE - ESP-2 (01:10) (Cont)

IV/RMS	EV1 (FF)	EV2 (SSRMS)
IV: Record installation turns/torques for CMG:  Bolt 1	19. PGT[B7, CW2, 30.5]-6Ext-7/16: Torque CMG bolts (3), expect 9-13 turns to a torque stall	14. PGT[B7, CW2, 30.5]-6Ext-7/16: Torque CMG bolts (3), expect 9-13 turns to a torque stall
□ Bolt 2 □ Bolt 3	Report torque/turns  20. PGT[A3, CCW1, 30.5]-6Ext-7/16: Report torque/turns	Report torque/turns  15. PGT [A3, CCW1, 30.5]-6Ext-7/16: Report torque/turns
□ Bolt 4	6a 6b	3a 3b
□ Bolt 5	i) Drive adjustable shim bolts (2), to contact or torque stall, no pattern, min 1 turn	i) Drive adjustable shim bolts (2), to contact or torque stall, no pattern, min 1 turn
□ Bolt 6	Rotate <b>CW1</b> 1/2 turn	Rotate <b>CW1</b> 1/2 turn
B Adjustable Shims	<ul><li>21. Install CMG MLI</li><li>22. Give IV GO for ESP-2 powerup</li><li>23. Inspect gloves; status MCC on RTV and Vectran state</li></ul>	<ul> <li>16. Remove RET tether from CMG</li> <li>17. Assist EV1 with CMG MLI Install</li> <li>18. Inspect gloves; status MCC on RTV and Vectran state</li> </ul>

FS 7-61 EVA/118/FIN A

#### CMG R&R TASK DATA SHEET

#### Tools:

EV1 (FF)	EV2 (SSRMS)
PGT	PGT
7/16 (wobble) socket – 12 ext	7/16 (wobble) socket – 6 ext
RAD – 2-in ext	

#### **EVA Fasteners:**

Fastener Name	Label	Head Size	Qty	Install Torque (ft-lb)	Release Torque (ft-lb)	Failure Torque (ft-lb)	Turns
CMG at Z1 Bolts		7/16	6	24.0	19.4	26.7 <sub>release</sub> 37.08 <sub>install</sub>	10
CMG Shims (fixed, Z1)		7/16	4	5.0 grd	6.3	9.17	10.9
CMG Shims (fixed, FSE)		7/16	4	5.0 grd	6.3	9.17	10.9
CMG at FSE Bolts		7/16	6	25.5	19.4	38.25	10
CMG Shims (adjustable)		7/16	4	4.8 (CCW)	N/A	6.8	2-5
FRAM Primary Drive Bolt	FRAM Activation Drive Lock	7/16"	1	6.3	6.3	21	11.2

#### **EVA Connectors:**

Harness	From	То	Conn	Function
			Size	
CMG J6	Failed CMG, P6	New CMG, P6	15	PWR to THA
CMG J1	Failed CMG, P1	New CMG, P1	15	PWR to EA
CMG J2	Failed CMG, P2	New CMG, P2	15	Primary Data Bus, LB
				GNC-1, Channel A
CMG J3	Failed CMG, P3	New CMG, P3	15	Secondary Data Bus,
				LB GNC-1, Channel B

#### **Foot Restraints:**

Task	WIF	APFR Setting
ALL	SSRMS	12, PP, F, 4
Z1 Ops	Z1 WIF 05	11, OO, F, 12

#### Warnings:

 The pop-up spring on the CMG captive EVA fasteners (CMG Bolts 1-6) presents a puncture hazard

#### Cautions:

- 1. Avoid inadvertent contact with CMG
- 2. CMG Shims must be removed within 2 hr of CMG powerdown on Z1
- 3. Equal force should be exerted by crew in order to prevent binding when removing/installing the CMG from its mounting on Z1 and the FSE
- 4. CMG may have oily residue around the Torque Module Assembly, avoid contact (may cause damage to other ORUs through cross-contamination)
- 5. Avoid contact with Optical Solar Reflector Tiles on Z1 heat pipe radiators at the DDCU-HP and RPDAs. These items can be damaged by kick loads
- 6. Fixed shim on Bolt 3 (3c) needs 12" socket

#### Notes:

- 1. 4 of 6 CMG bolts required for on-orbit structural loads (non-operational)
- 2. ESP2 FRAM site 5 inhibits also take out power for site 2 (currently VSSA FSE)
- 3. Failed CMG s/n: 0104; New CMG s/n: 0105
- 4. FRAM Contingency pin access on ESP2 is 3 of 4 (aft, port pin not accessible) 3 of 4 is required

#### **CMG-3 Inhibits:**

MCC-H

- Verify EA Power Removal and Inhibit S0:EPS:RPCM Z13B B: RPC 17 RPCM Z13B B RPC 17
  - √RPC Position Op
  - √Close Cmd Inh
- Verify THA Power Removal and Inhibit Z1:EPS:RPCM Z14B B: RPC 12 RPCM Z14B B RPC 12
  - √RPC Position Op
  - √Close Cmd Inh

FS 7-62 EVA/118/FIN A

CLEANUP/INGRESS (00:45)

IV/RMS	EV1	EV2
SSRMS: On EV2 GO, mnvr to APFR EGRESS position	CLEANUP  1. Perform tool inventory	CLEANUP  1. GCA SSRMS to cleanup position (near A/L WIF 11)  2. Tether swap to A/L; remove safety tether from SSRMS
IV: Perform WVS PWRDN	<ol> <li>Translate to Airlock</li> <li>If time, take photos of MISSEs 3 &amp; 4, both sides, using EVA Digital Camera</li> <li>INGRESS</li> <li>On IV GO, open thermal cover</li> <li>Stow CL Bag #1 in A/L</li> <li>Ingress A/L</li> <li>Attach left waist tether to A/L D-ring extender</li> <li>Give EV2 GO for tether ops</li> </ol>	<ol> <li>Remove APFR and ingress aid</li> <li>Stow APFR and ingress aid in A/L WIF 11;         [3, PP, F, 6]</li> <li>Remove WIF Adapter, stow in trash bag or on RET</li> <li>Release SSRMS from EVA activities</li> <li>Perform tool inventory</li> <li>If time, take MISSE photos</li> <li>Translate to A/L hatch</li> </ol>
(PHOTO/TV, <u>WVS CUE CARD</u> ) SSRMS: On EV2 GO, mnvr to EVA 2 end position  IV: Set 2-min timer after both EV1 and EV2 report WATER OFF	<ul> <li>9. Remove SCU from stowage pouch</li> <li>10. Remove DCM cover, Velcro to DCM</li> <li>11. Connect SCU to DCM; √SCU locked</li> <li>12. DCM: WATER – OFF</li> <li>13. Close thermal cover, attach Velcro strap</li> </ul>	INGRESS  9. After EV1 GO, remove EV1 85-ft tether from A/L  10. Hook to EV2 D-ring extender  11. Remove EV2 85-ft tether from A/L  12. Ingress A/L  13. Stow items as reqd  14. Remove SCU from stowage pouch  15. Remove DCM cover, Velcro to DCM  16. Connect SCU to DCM; √SCU locked  17. DCM: WATER – OFF
	Do not close hatch until EN	TION IU WATER – OFF for 2 min
	14. Verify all hardware is clear of hatch 15. EV Hatch – close and lock  Go to PRE REPRESS portion of {CREWLOCK DEPRESS/REPRESS CUE CARD} (SODF: ISS EVA SYS: EVA PREP/POST)	Go to PRE REPRESS portion of {CREWLOCK DEPRESS/REPRESS CUE CARD} (SODF: ISS EVA SYS: EVA PREP/POST)

FS 7-63 EVA/118/FIN A

POST EVA 2 TOOL CONFIG

<u>EV1</u>	EV2	CREWLOCK
☐ Waist Tether (R D-ring to Safety tether)	☐ Waist Tether (R D-ring to Safety tether)	Verify following item is in Staging Bag
■ Waist Tether (L D-ring ext to MWS)	☐ Waist Tether (L D-ring ext to MWS)	☐ PGT S/N w/battery
□□ D-ring Extender (2)	□□ D-ring Extender (2)	☐ Spare RPCM (Ext Type V)
85-ft Safety Tether (R on extender)	■ 85-ft Safety Tether (R on extender)	☐ CL Bag #1
☐ Adj (on wrist)	□□ Adj (on wrist) (2)	☐ RET (Lg-sm) on outside – take with bag
□ MWS	□ MWS	■■ MUT EE – Ballstack on outside of bag
☐ T-bar	☐ T-bar	□□ Wire Ties (2) thru grommets twist then
□□ Rabbit Ear Wire Ties (2)	□□ Rabbit Ear Wire Ties (2)	tie MUT-Ballstack to bag
□□ RET (sm-sm) (2)	☐ RET (sm-sm PIP pin)	☐ RET (sm-sm)
و پ RET (Lg-sm)	□□ RET (sm-sm) (2)	☐ MUT EÈ
☐ Sm Trash Bag (R, inside) ()	□ RET (Lg-sm)	☐ ISS Prybar
□□□□ CMG Shims (4)	☐ Sm Trash Bag (L, inside) ()	☐ RAD
□□□ Connector caps (3)	□□□□ CMG Shims (4)	Digital Camera
□□ Adj (2)	☐ Connector cap (1)	☐ Vice Grips
☐ Socket Caddy (L, inside)	□ WIF Adapter	☐ Adj tether to internal D-ring
□ 7/16 x 12" wobble	□ Socket Caddy	
☐ Swing Arm (R)	☐ 7/16 x 12" wobble	☐ CL Bag #3 (contingency) - Aft/Zenith wall
RET (sm-sm)	□ 7/16 x 2"	☐ Adj (Lg-sm) on outside
□ PGT S/N w/battery	☐ Swing Arm (R)	☐ Wire Tie Caddy
7/16 x 6" wobble	☐ RĔT (sm-sm)	☐ Connector Cleaner Tool Caddy
☐ Lg trash bag	□ PGT S/N w/battery	☐ Connector Pin Straightener
□□□ Shroud Straps (3)	7/16 x 6" wobble	☐ EVA Ratchet
☐ RET (sm-sm)	☐ BRT (L)	□ Socket Caddy
□ BRT (L) ´	RET (sm-sm)	☐ 7/16 x 6" wobble
☐ RET (sm-sm)	□□□ Wire Ties (3)	□ 7/16 x 2"
□□□ Wire Ties (3)	( )	☐ 7/16 x 9" rigid
- (-)		RAD
		□ Ballstack
		Adj tether to internal D-ring (2)
		☐ Spare 85-ft safety tether
External		□ D-ring Extender (on A/L D-ring)
Spare 85-ft safety tether (on HR 0546)		☐ Small ORU Bag (A/L zenith/fwd/stb)
□□ 55-ft safety tether hatch D-ring (2)		RET (Lg-sm) on outside
30-it salety tetrier flatori D-fling (2)		☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐
		RET (sm-sm) (2)
		Adj (2 for restraining cables)
		Auj (2 for restraining capies)

FS 7-64 EVA/118/FIN A

EVA 3 BRIEFING CARD

#### **EVA PREP**:

Remove watches, jewelry, etc, during EMU ops

Follow procedures carefully

PBA and SCU are pure O2

Do not touch connections. Inspect for dirt, oil, burrs, particles

Do not force connections: Do not crush or kink hoses

EMU is pure O2 environment. Do not wear oil based products

## **A/L CONFIG AND TOOLS:**

- \* Medium ORU bag with BSP, Transponder
- \* Crew lock bag for contingencies stays in the A/L

## **EGRESS PLAN:**

\* EV3 to A/L D-ring; EV1 L waist to EV3 safety tether

EV3 hold his ERCM while EV1 egresses

- \* Check PGT, tools, BRT tucked in
- \* EV1 egresses and attaches both safety tethers to handrails
- \* EV3 hands out ORU bag
- \* EV3 egresses and closes thermal cover
- \* Both check SAFER handles down and down

#### TRANSLATION:

- \* Hand on structure at all times. Do not hop
- \* Avoid feet first translation
- \* Slow and deliberate
- \* Check tethers often
- \* Check each other's tethers, when possible
- \* Keep loaded BRT in scan as well
- \* Stay aware of sensitive hardware in your work area
- \* Beware of the light stanchion at top of CETA spur

# **TETHER SWAPS**:

- \* Secure spare waist tether first, check locked
- \* Perform tether swap
- \* Visually check and verbalize all tethers locked, reel unlocked

# **TETHERS AND TOOLS**:

- \* Follow good tethering protocol on all tools "Good RET"
- \* Pull test everything (PGT sockets, APFRs, etc)

# SSRMS WITH EV:

- \* Do not touch inside of LEE
- \* Be aware of the ingress aid when close to structure
- \* Check EMU cooling before grabbing ORU (lower TCV)

#### SASA R&R:

- \* Note SASA Stanchion gap, threads, stability before remove
- \* Move large mass slowly, especially near P6 ECU, SSU

## **CETA MOVE:**

Move large mass slowly

\* Use Internal Coordinates

#### **COMM PROTOCOL:**

Succinct and professional

SSRMS calls are top priority

- \* Call 'GCA Complete' when SSRMS GCA is done
- \* Call 'All Stop' for immediate SSRMS stop

IVA is prime relay to MCC

## **SUIT MAL PROTOCOL:**

Challenge-response led by IV or nominal suit

#### **CONNECTORS:**

\* Will probably need to shake/wiggle connectors

Check pin straightness

No FOD in receptacle

Proper bend radius

\* Inspect gloves for RTV and Vectran damage, report to MCC

## **PGT OPS:**

Check settings with IV

Pull test on all socket installs

Turn count (count all turns at bolt)

Red light – Low torque, green light – in torque window, Both – Hi torque

Cal Procedure - Ratchet Collar - Not motor, Speed Collar - Cal, Pull trigger

# **KEEP OUT ZONES:**

P1 radiator beam

## **DAY/NIGHT TRANSITIONS: (IV will call)**

\* Lights, visor, check all tools secure

## **INGRESS PLAN:**

EV3 in first, then R waist tether to UIA D-Ring

\* Check PGT, tools, BRT tucked in

EV1 disconnect EV3 safety tether, connect it to left waist tether

EV1 disconnect own safety tether

EV1 in feet first with an EV3 assist

Check hatch seal clear before closing

- \* Have IV bags to pack MISSEs ready; see MISSE PREP FOR RETURN (TOOLS AND STOWAGE)
- \* Review during EMU P/B if time

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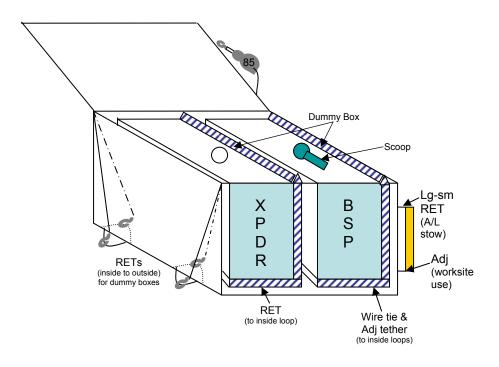
# **EVA 3 SUMMARY TIMELINE**

PET	13A.1 EVA 3					
TIME (HR:MIN)	IV/SSRMS	PET	EV1 (FF/SSRMS)	PET	EV3 (FF/SSRMS)	
00:00 - - 	SSRMS: MNVR to EVA 3 Start Position  SSRMS: MNVR to APFR Install position	00:00	EGRESS/SETUP (01:00) POST DEPRESS and EGRESS (00:20) SETUP (00:40)	00:00	EGRESS/SETUP (01:00) POST DEPRESS and EGRESS (00:20) SETUP (00:40)	
01:00 	SSRMS: MNVR to P6 SASA Removal	01:00	SASA RELOCATION (01:55)	01:00	P1 BSP AND XPDR INSTALL (01:55)	
-  - 02:00 -	SSRMS: MNVR to P1 SASA Install					
 - 03:00 -	SSRMS: MNVR CETA 1 to STBD	02:55	CETA CART RELOCATION (02:00)	02:55	CETA CART RELOCATION (02:00)	
 - 04:00 - -	SSRMS: MNVR CETA 2 to STBD					
-  05:00		04:55	Z1 SASA SPARE GIMBAL BOLTS (00:30)	04:55	P6 TRANSPONDER RETRIEVAL (01:00)	
-  -		05:25	MISSE 3/4 RETRIEVAL (00:30)			
06:00 		05:55	CLEANUP/INGRESS (00:35) CLEANUP (00:15) INGRESS (00:15) PRE REPRESS (DEPRESS/REPRESS CC) (00:05)		CLEANUP/INGRESS (00:35) CLEANUP (00:15) INGRESS (00:15) PRE REPRESS (DEPRESS/REPRESS CC) (00:05)	
	EVA Time 06:30	06:30		06:30		

PRE EVA 3 TOOL CONFIG

<u>EV1</u>	Waist Tether (R D-ring to Safety tether) Waist Tether (L D-ext ring to MWS) D-ring Extender (2) 85-ft Safety Tether (R on extender)	EV3	Waist Tether (R D-ring Extender		Verify	WLOCK y following item is in Staging Bag PGT S/N w/battery CETA Cart Wheel Boogie PIP pin
00000000000000	MWS T-bar Rabbit Ear Wire Ties (2) Adj RET (sm-sm PIP pin) RET (sm-sm) (2) Sm Trash Bag (L, inside) WIF adapter Swing Arm (R) RET (sm-sm) PGT S/N 7/16 x 6" wobble BRT (L) RET (sm-sm)	00000000000000	Adj (2 on wrists) MWS T-bar Rabbit Ear Adj RET (sm-s RET (sm-s	Wire Ties (2)  m PIP pin) m) (2) Bag (L, inside) m) w/battery wobble		Med ORU Bag 6 B box cover w/o thermal cover (long wire-tied to bag) Adj (to box cover) BSP Round Scoop 6 B box cover w/thermal cover RET (to box cover) Transponder Sm-sm RETs (free end to outside of bag) Lg-sm RET on outside Adj tether (on outside) Spare 85-ft safety tether
	Wire Ties (2) Digital Camera		Wire Ties (	3)		CL Bag #3 (contingency) -Aft/Zenith wall Adj (Lg-sm) on outside Wire Tie Caddy Connector Cleaner Tool Caddy
Exter	nal Spare 85-ft safety tether 55-ft safety tether hatch D-ring	CREN	to HRs) RET (Lg-sm) on	e-tied together		Connector Pin Straightener EVA Ratchet Socket Caddy 7/16 x 9" rigid 7/16 x 6" wobble 7/16 x 2" RAD <u>Vise Grips</u>
	Prior to EVA Inspect RET cord for damage Inspect safety tethers and waist tethers loa	ad allev	ating straps		0	D-ring Extender (on A/L D-ring)  Lg-sm RET (2) for MISSE Retrieval

# PRE EVA 3 TOOL CONFIG (Cont)



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#### **EVA 3 INHIBIT PAD**

#### Orbiter

#### TCS

1. √TCS POWER – OFF L12

#### **Ku-Band Antenna**

MCC-H

- 1. √KU-BAND Mask active
- 2. √KU-BAND EVA Protect Box active

#### **RCS**

If EV crew < 27 ft from FRCS:

1. √DAP: VERN, FREE, LO Z (flt specific √ with GNC) IV

O14,15,16 2. √RJDF F1, F2, F3, F4 MANF DRIVER (four) – OFF

LOGIC (four) - OFF

MCC-H 3. √Above RCS config

IV 4. √RCS F – ITEM 1 EXEC (\*)

√JET DES F1U – ITEM 17 (\*)

F3U - ITEM 19 (\*)

F2U - ITEM 21 (\*)

#### S-Band Antennas

#### NOTE

Possible loss of comm when forced LL FWD antenna

IV If EV crew < 1.6 ft from S-Band antenna:

A1R 1. S-BAND FM ANT – XMIT LOWER/RCVR UPPER

2. √MCC. lower antenna selected

If no comm, or on MCC call:

C3 3. S-BAND PM ANT - LL FWD

When EVA crewmember at least 1.6 ft away from all S-Band

upper antennas:

C3 4. S-BAND PM ANT - GPC

## **USOS**

## PCU

#### NOTE

PCUs may require up to 1 hr warm-up period before they are operational

MCC-H

- 1. √PCUs (two) operational in discharge mode and one of the following:
  - A. CCS PCU EVA Hazard Control enabled
  - B. No more than two arrays unshunted
  - C. No more than two arrays pointed < 90 deg from velocity vector

OR

- 2. One or no PCUs operational in discharge mode and one of the following:
  - A. No more than two arrays unshunted
  - B. No more than two arrays pointed

< 90 deg from velocity vector

## P6 SASA – (P6 SASA Relocate)

MCC-H

Park SASA at launch position for gimbal lock install Z1 RPCM Z13B B RPC 2 - Open, Close Cmd Inhibit Z1 RPCM Z14B\_B RPC 2 - Open, Close Cmd Inhibit

P1 SASA – (P6 SASA Relocate)

MCC-H P1 RPCM P12B B RPC 12 - Open, Close Cmd Inhibit

RPC 16 - Open, Close Cmd Inhibit

# P6 BGAs – (P6 SASA Relocate)

MCC-H

P6 4B BGA locked at 270 deg

P6 2B BGA locked at 90 deg

Cont on next page

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# **EVA 3 INHIBIT PAD (Cont)**

## **USOS**

# P1 S-Band BSP – (P1 BSP Install)

MCC-H P1 RPCM P12B\_B RPC 2 – Open, Close Cmd Inhibit RPC 11 – Open, Close Cmd Inhibit

# P1 S-Band XPDR – (P1 XPDR Install)

MCC-H P1 RPCM P12B\_B RPC 10 – Open, Close Cmd Inhibit RPC 15 – Open, Close Cmd Inhibit

## P6 S-Band XPDR – (P6 XPDR Remove)

MCC-H Z1 RPCM Z13B\_B RPC 3 - Open, Close Cmd Inhibit Z1 RPCM Z14B\_B RPC 3 - Open, Close Cmd Inhibit

# **RSOS**

## **SM Antennas**

MCC-M 1. Global Timing Sys 1(400.1 MHz) [GTS] –
Deactivate

2. ARISS - Deactivate

## **FGB Antennas**

MCC-M 1. ARISS – Deactivate

## **GROUND**

## **Ground Radar**

MCC-H 1. √TOPO and FDO consoles, ground radar restrictions in place for EVA

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#### **NOTES**

- 1. Bolt install: report torque and turns
- 2. Bolt release: report torque and turns if different from published range
- EVA connectors: after disconnection and prior to connection; verify pin and EMI band integrity; verify connector free of FOD
- 4. Inspect QDs for damage prior to mating
- 5. MLI handholds are not rated for crewmember translation loads
- 6. CBM petal covers may not be used as handholds unless both launch restraint pins are engaged
- 7. Toolbox doors must be closed with one latch per door when EV crew not in immediate vicinity
- 8. Avoid contact with Vitrolube-coated OBSS striker bars
- Velcro exposed to AO deteriorates rapidly; verify full and smooth velcro seams

#### CAUTION

#### **ISS Constraints**

- A. Avoid inadvertent contact with
  - Grapple fixture shafts (drylube)
  - 2. PIP pins
  - 3. MDM sunshade [PMA1]
  - 4. EVA Crane [PMA1]
  - 5. TCS Reflectors [PMA2, PMA3]
  - 6. APAS hardware [PMA2, PMA3]
- 7. CETA Lights (Z-93 paint) [LAB, S1, Node 1]
- 8. Deployed MISSEs [A/L]
- 9. Passive UMAs
- 10. MBS VDU, MCU, CRPCMs, and Cameras (taped radiative surfaces, silver Teflon)
- 11. Deployed TUS cable
- 12. S0 aft face Radiator
- 13. GPS Antennas (S13 paint) [S0]
- 14. UHF Antennas [LAB, P1]
- 15. ETCS Radiators [S1, P1]
- 16. EETCS/PV Radiator bellows and panels [P6, P4, S4, S6]
- 17. SASA RF Group [Z1, S1, P6]
- 18. Heat pipe radiators [Z1]
- 19. PCU cathode and HCA ports [Z1]
- 20. Ku-Band Antenna (SGANT) dish [Z1]
- 21. CMG cover/shells [Z1]
- 22. SSRMS Cameras
- 23. Open CBM petal covers and LAB window shutter

## **CAUTION** (Cont)

#### **ISS Constraints** (Cont)

- B. Electrical cables
  - Avoid bend radii < 10 times cable diameter</li>
- C. Fiber optic cables
  - 1. Avoid bend radii < 10 times cable diameter
  - 2. Avoid pulling on cable during mate/demate
- D. For structural reasons
  - Avoid vigorous body motions, quick grabs and kickoffs against tether restraints
  - 2. Avoid performing shaking motions (sinusoidal functions) more than four cycles
  - 3. Avoid kicking S1/P1 radiator beam. If any of these occur, wait 2 to 5 min to allow structural response to dissipate

#### E. Other

- ITT Cannon connector: do not turn collar from WHITE to BLACK without a mating half attached
- 2. WIS Antennas: do not use as handholds [Node 1, P6, Z1]
- 3. Lubricant from Ku-Band SGANT gimbals [Z1], CMGs [Z1], and RTAS Ground Strap fasteners [P6,P4,S4,S6] can contaminate EMU

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# **EVA 3 NOTES, CAUTIONS, AND WARNINGS** (Cont)

## **CAUTION** (Cont)

#### **Shuttle Constraints**

- A. Avoid inadvertent contact with
  - 1. OBSS and SRMS Composite Sections and Cable Harnesses
  - 2. LCS (silver Teflon) and LDRI (silver Teflon) and ITVC (gold foil) [OBSS]
  - 3. WVS Antenna [ODS]
  - 4. Payload Bay wire harnesses, cables, and connectors

#### B. No touch

- 1. LDRI diffuser [OBSS]
- 2. OBSS saddle contacts (when OBSS unberthed) [OBSS]
- 3. Monkey fur [PLB]
- 4. Cameras: metallic surfaces [PLB]
- 5. Ku-Band Antenna black dish and gold thermal blankets [PLB]

#### WARNING

#### **ISS Constraints**

- A. Avoid inadvertent contact with
  - 1. Grapple fixture targets and target pins
  - 2. SSU, ECU, beta gimbal platform, mast canister, SAW blanket boxes unless the beta gimbal is locked and the motor is turned off
  - 3. Stay inboard of SARJ when active
  - 4. Stay 2 ft from S1/P1 radiator beam rotational envelope when beam is free to rotate
  - 5. Stay 5 ft from moving MT on face 1

#### B. Handrails

1. Handrails previously used for MISSE attachment may not be used as a safety tether point [A/L endcone 566, A/L Tank 2 nad/fwd, P6 5389]

#### C. Pinch

- 1. NZGL connector linkage. Use caution when mating/locking
- 2. ITT Cannon Connector rotating housing
- 3. EV side of IV Hatch during Hatch operation (also snag hazard) [A/L]
- 4. LAB window shutter and CBM petal cover linkages during operation

#### WARNING (Cont)

## ISS Constraints (Cont)

- D. RF Radiation Exposure
  - 1. Stay 3.6 ft from S-Band (SASA) high gain Antenna when powered [S1,P1,P6]
  - 2. Stay 1.3 ft from S-Band (SASA) low gain Antenna when powered [S1,P1,P6]
  - 3. Stay 1 ft from UHF Antenna when powered [LAB, P1]

# E. Sharp Edges

- 1. Inner edges of WIF sockets
- Mating surfaces of EVA connectors. Avoid side loads during connector mating
- 3. Back side of MMOD shield fasteners
- 4. Spring loaded captive EVA fasteners (e.g., 6B-boxes, BMRRM); the end of the spring may protrude
- 5. PMA umbilical launch restraints-exposed bolt threads
- 6. Nickel coated braided copper Ground Straps may contain frayed wires [P6, P4, S4, S6]
- 7. Solar Array Blanket Box [P6, S6]
- 8. Keep hands away from SSRMS LEE opening, and snares

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# EVA 3 NOTES, CAUTIONS, AND WARNINGS (Cont)

## **WARNING** (Cont)

# ISS Constraints (Cont)

#### F. Thermal

- 1. PMA handrails may be hot. Handling may need to be limited
- 2. Turn off glove heaters when comfortable temp reached to prevent bladder damage. Do not pull fingers out of gloves when heaters are on
- 3. Uncovered trunnion pins may be hot
- 4. SSRMS/MBS operating Cameras and lights may radiate large amounts of heat
- 5. Stay 1 ft away from PMAs and MMOD shields > 270 degF if EMU sun visor up
- 6. Stay at least 1 ft away for no more than 15 min from PMAs and MMOD shields > 300 degF if EMU sun visor up
- 7. Stay 0.5 ft away from PMA and MMOD shields > 325 degF
- 8. Do not touch EMU protective visor if temp has been < -134 for > 15 min
- 9. No EMU TMG contact of PMAs and MMOD shields when temp > 320 degF
- 10. No EMU boot contact with foot restraint when temp < -120 degF or > 200 degF

# WARNING (Cont)

#### **Shuttle Constraints**

- A. Arcing/Molten Debris
- Stay ≥ 2 ft from exposed EFGF connector when OBSS berthed, powered, and EFGF not grappled [PLB]
- 2. Stay ≥ 2 ft from exposed Stbd Fwd MPM contacts [PLB]
- 3. Stay above PLB sill when within 1 ft of powered ROEU connector [PLB]

#### B. Pinch

1. PRLA operation [PLB]

## C. RF Radiation Exposure

- Stay 3.28 ft from S-Band Antenna when powered
- 2. Stay 1 ft from top and side of UHF PLB Antenna radome surface when in high powered mode [ODS truss]
- 3. Stay 0.33 ft from top and side of UHF PLB Antenna radome surface when in low powered mode [ODS truss]
- 4. Remain below the level of the PLB door mold line for first 20 in Aft of Fwd bulkhead when S-Band Antenna powered [PLB]
- 5. Remain on the inboard side of the Stbd slidewire (sill handrails if slidewire not installed) for first 20 ft Aft of Fwd bulkhead when Ku-Band Antenna powered [PLB]

## **WARNING** (Cont)

## Shuttle Constraints (Cont)

- D. Sharp Edges
- 1. PRLA grounding wipers [PLB]
- 2. LDRI baffles. (Also an entrapment hazard) [OBSS]
- 3. Keep hands away from SRMS EE opening and snares

#### E. Thermal

- 1. Illuminated PLB lights; do not touch
- 2. OBSS grapple fixture shafts/cams may be hot. Limit handling if required
- F. Thruster Contamination
  - 1. Stay out of the immediate vicinity of leaking jet or APU
  - 2. Stay 27 ft from PRCS when powered
  - 3. Stay 3 ft from VRCS when powered
  - 4. Stay 3 ft from APU when operating

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EVA 3 EGRESS/SETUP (01:00)

IV/RMS	EV1 (FF)	EV3 (FF)
POST DEPRESS (DEPRESS/REPRESS Cue Card) SSRMS Initial Config: 1.610 SSRMS SASA RELOCATE; APFR Install position	POST DEPRESS (DEPRESS/REPRESS Cue Card)  85  EV1	POST DEPRESS (DEPRESS/REPRESS Cue Card)  85  EV3
	Initial Tether	Configuration
	<ul> <li>EGRESS</li> <li>1. √Initial tether configuration, hooks locked, reels unlocked; tug test</li> <li>2. Hatch Thermal cover – open</li> <li>3. Egress airlock</li> <li>4. Attach right 85-ft safety tether retracting end to A/L HR 0550, LOCK hook, reel unlocked</li> <li>5. Release left waist tether from EV3's 85-ft safety tether</li> <li>6. Attach EV3's 85-ft safety tether retracting end to A/L HR 0554 inboard stanchion, LOCK hook</li> <li>7. Give EV3 GO to release from A/L D-ring</li> <li>8. Receive ORU Bag from EV3, temp stow</li> <li>9. Transfer ORU Bag to EV3</li> </ul>	<ol> <li>EGRESS         <ol> <li>√Initial tether configuration, hooks locked, reels unlocked; tug test</li> </ol> </li> <li>Release right waist tether from A/L D-ring         <ol> <li>Verify 85-ft safety tether in Unlocked position</li> <li>Pass ORU Bag to EV1</li> <li>Egress A/L</li> </ol> </li> </ol>
IV: WVS Software: Select page – RF camera Sel 'Advanced Controls' S-Band Level (two) – Max (reqd after EV egress airlock) Verify good WVS on both helmets	<ul><li>10.√SAFER MAN ISOL vlv – OP (dn) and HCM (dn)</li><li>11. Close Hatch Thermal Cover</li></ul>	<ul><li>6. Receive ORU Bag, install on BRT</li><li>7. √SAFER MAN ISOL vlv – OP (dn) and HCM (dn)</li></ul>

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# EVA 3 EGRESS/SETUP (01:00) (Cont)

IV/RMS	EV1 (FF)	EV3 (FF)		
SSRMS: Mnvr to P6 SASA position	SETUP  12. Retrieve spare safety tether from A/L, attach to MWS  13. Inspect external safety tether load alleviating straps  14. Stow camera on APFR  15. Retrieve APFR and Ingress aide from A/L WIF 11  16. Install WIF adapter, clocking of 12  17. Translate aft of C/L to S1 bay 11 (fairlead w/Adj tether at top of CETA spur) HR (3413 nadir)  18. GCA SSRMS to APFR Install position  19. Install WIF adapter/APFR on SSRMS, tether point toward EE; install PIP pin, pull test  20. Configure APFR on SSRMS [12, PP, F, 6], pull test  21. Perform Safety tether swap to SSRMS, check hooks locked  22. Leave A/L tether on S1 HR 3247, clear of face 1 CETA translation path  23. Stow camera on MWS  24. Extend Ingress Aid  25. Ingress APFR  26. Attach MWS EE to ingress aid; lock MWS EE  27. Give SSRMS GO to maneuver to P6 SASA	SETUP  8. Translate to CETA cart 2, fairlead w/Adj tether at S0 HR (3413 zenith)  9. Decouple CETA cart 2 from MT		

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IV/RMS	EV1 (FF)	EV3 (FF)
NCC: Verify inhibits for P1 BSP and XPDR dummy box remove and ORU install      NCC: Verify inhibits for P6 SASA removal (thermal clock starts when inhibit is in place)  Thermal Clock Start	SASA REMOVE FROM P6  1. GCA SSRMS to SASA Stanchion Removal Position 2. Egress APFR 3. Assess stanchion installation prior to removal for comparison with installation on P1  • Check gap between stanchion and plate • Look/feel how many threads visible below plate • Check stanchion stability    CAUTION     SASA no touch areas: • Lo and Hi gain antennas • Z93 thermal paint  4. Rotate gimbal locks (2 on left) to locked position (toward High Gain Antenna) 100 deg  5. PGT[A6, CW2, 30.5]-7/16 X 6"   Tighten gimbal lock fasteners ~4.5 turns in pattern   Lower-Left bolt 1   Upper-Left bolt 4    Upper-Left bolt 4     G. Remove P6 dummy caps (3), stow in trash bag 7. On IV GO, demate SASA connectors (any order)   J2 from SASA   J3 from SASA   J4 from SASA   J4 from SASA   J4 from SASA   J5 to P6 dummy connector   J3 to P6 dummy connector   J4 to P6 dummy co	P1 BSP AND XPDR DUMMY BOX REMOVAL  1. Egress Stbd TFR 2. Rotate Stbd TFR swing arm 2 to a setting of 30 3. Check APFR settings at CETA 2 WIF 2 [10, PP, E, 12], Y/P fitting [12, FF], pull test 4. Ingress APFR  5. Tether XPDR (nadir) dummy box using ORU Bag outside RET  6. On IV GO, remove XPDR dummy box 7. PGT[A5, CCW2, 30.5 ]-7/16 X 6" Release XPDR dummy box outer captive fasteners (2) – 16 turns 8. Release center jack bolt – 33 turns (same PGT) 9. Temp stow XPDR dummy box  10. Tether BSP (zenith) dummy box using ORU Bag outside RET  11. On IV GO, remove BSP dummy box  12. PGT[A5, CCW2, 30.5 ]-7/16 X 6" Release XPDR dummy box outer captive fasteners (2) – 16 turns  13. Release center jack bolt – 33 turns (same PGT) 14. Temp stow BSP dummy box

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# SASA RELOCATION (01:55)/P1 BSP AND XPDR INSTALL (01:55) (Cont)

IV/RMS	EV1 (FF)	EV3 (FF)		
SSRMS: Mnvr to P1 SASA Install  NOTE: May need to remove socket from PGT to engage socket on bolt head	<ol> <li>Ingress APFR</li> <li>GCA SSRMS to Stanchion Removal Position as required</li> <li>Verify all local tethers and tools clear of P6</li> <li>Tether to SASA w/RET</li> <li>PGT[B7, CCW2, 30.5]-7/16 X 6"</li> </ol>	CAUTION  Avoid contact with all sides other than front face of BSP and Transponder to protect cotherm layer and Z93 paint		
IV Record  BSP Turns Torque  Center Bolt Outer #1 Outer #2  SASA Turns Torque  Stanchion Bolt	Release stanchion attachment bolt ~21 turns  14. Verify SASA in soft dock  15. Stow PGT  16. Remove SASA from soft dock  17. Give SSRMS GO to maneuver to P1 SASA installation site  SASA INSTALL ON P1  NOTE: Stay inboard of P1 trunnion pin to avoid radiator beam rotational envelope  18. Install SASA onto P1 support bracket soft dock  19. PGT[B3, CW2, 30.5]-7/16 X 6"  Engage stanchion attachment bolt ~21 turns (6 lb push force reqd); record torque and turns  20. Release SASA RET	<ul> <li>BSP INSTALL</li> <li>15. Remove BSP from ORU bag and 6B cover</li> <li>16. Inspect BSP mounting location (zenith) for FOD</li> <li>17. Install BSP on radiator plate support structure by sliding it along two guide pins into soft dock position</li> <li>18. Remove scoop and install on XPDR</li> <li>19. PGT[A7, CW2, 30.5]-7/16 X 6"     Push in and engage center jack bolt (~24-30 turns to torque); record torque and turns</li> <li>20. Visually check for contact between BSP front wedge and radiator plate</li> <li>21. PGT[A7, CW2, 30.5]-7/16 X 6"     Push in and engage outer fasteners (~7-13 turns to hardstop); record torque and turns</li> </ul>		
3. √MCC: Verify inhibits for P1 SASA install  IV Record  XPDR Turns Torque  Center Bolt  Outer #1  Outer #2	21. Egress APFR  22. On IV GO, mate SASA connectors  NOTE  Route two cables through TA Clamps around aft side of stanchion; third cable around fwd side  23. Mate connectors, release TA clamps as required	<ul> <li>XPDR INSTALL</li> <li>22. Remove XPDR from ORU bag and 6B cover</li> <li>23. Inspect XPDR mounting location (nadir) for FOD</li> <li>24. Install XPDR on radiator plate support structure by sliding it along two guide pins into soft dock position</li> <li>25. Remove scoop and install on XPDR Dummy Box</li> <li>26. PGT[A7, CW2, 30.5]-7/16 X 6"</li></ul>		
IV: Inform MCC GO for P1 SASA heater power only	<ul> <li>□ P3 from P1-J643 to SASA J3 (1 TA clamps)</li> <li>□ P4 from P1-J644 to SASA J4 (2 TA clamps)</li> <li>□ P2 from P1-J632 to SASA J2 (2 TA clamps)</li> </ul>	wedge and radiator plate 28. PGT[A7, CW2, 30.5]-7/16 X 6" Push in and engage outer fasteners (~7-13 turns to torque); record torque and turns		

# SASA RELOCATION (01:55)/P1 BSP AND XPDR INSTALL (01:55) (Cont)

IV/RMS	EV1 (FF)	EV3 (FF)
5. On EV3 GO, give MCC GO for BSP and XPDR power up  CETA 2 0 8 CETA 1 8 SSRMS Pickup Location  Bay 04 Bay A Bay Bay 08 8420 8700	24. Give IV GO for SASA heater power  25. PGT[B3, CCW2, 30.5]-7/16 X 6" Release gimbal lock fasteners ~1 turn in pattern	<ul> <li>29. Give IV GO for BSP and Transponder power up</li> <li>30. Stow dummy boxes (2) in ORU bag; stow XPDR Dummy Box w/scoop on the loose 6B cover for P6 retrieval; bag tool check</li> <li>31. Stow stbd TFR swing arm 2</li> <li>32. Stow stbd swing arm 3</li> <li>33. Perform Tool Inventory</li> <li>CETA PREP FOR RELOCATE</li> <li>34. Release brakes on CETA 2; mnvr both CETAs so that CETA 2 is in Bay 04</li> <li>35. Engage parking brake on CETA 2 (left handle)</li> <li>36. Decouple CETA 1 from CETA 2</li> <li>□ CETA 1 coupler to UNLOCK</li> <li>37. Move Stbd side of CETA 1 @ Y₀ 8700 (CETA1 to the stbd side of Bay 08 marker)</li> <li>38. Engage parking brake on CETA 1 (left handle)</li> <li>39. CETA 1 prep</li> <li>□ CETA 1 coupler to CAPTURE</li> <li>□ Deploy brake handles (4) (down)</li> <li>□ √Swing arms stowed (3)</li> <li>□ √APFR secure, pull test</li> <li>40. CETA 2 prep</li> <li>□ √CETA 2 coupler to CAPTURE</li> <li>□ Deploy brake handles (4) (down)</li> <li>□ √Swing arms stowed (3)</li> <li>□ √ORU bag position secure (or return to A/L)</li> <li>□ √APFR secure, pull test</li> <li>40. Inspect gloves; status MCC on RTV and Vectran state SWAP TO SSRMS SAFETY TETHER</li> <li>41. Attach R waist tether to HR, LOCK HOOK</li> <li>42. Swap to EV1 SSRMS safety tether</li> <li>43. Verify hooks locked, reel unlocked</li> <li>44. Release R waist tether from HR</li> <li>45. Receive Camera from EV1</li> </ul>

FS 7-80 EVA/118/FIN A

#### SASA RELOCATION TASK DATA SHEET

#### Tools:

EV1 (FF)	EV2 (FF)
PGT	
7/16 x 6" wobble	

#### **Foot Restraints:**

Task	WIF	APFR Setting
Nominal Access to SASA at P6 and P1 locations	SSRMS	[12,PP,F,6]
Alternate access to SASA connectors at P6	P6 WIF 38	[6,LL,L,10]
Alternate access to SASA gimbal locks (stbd)	P6 WIF 35	[3,OO,G,12]
Alternate access to SASA gimbal locks (port)	P6 WIF 23	[11,II,F,6]

#### **EVA Fasteners:**

Fastener Name	Head Size	Qty	Install Torque (ft-lb)	Release Torque (ft-lb)	Failure Torque (ft-lb)	Turns	RPM
Stanchion Bolt	7/16	1	18.5-33.6 gnd 18.4 on orbit	25.5	165	10 launch threads 16.5 install	30
Gimbal Lock Bolts	7/16	4	16.7 gnd 3.8 on orbit	18.4 1 turn only 3.8	30.7 install 46.4 release (first turn) 6.7 release (at hardstop	4.5	30

#### **FVA Connectors:**

Harness	From	То	Conn Size	Function		
W19C	SASA J2	P6 P2	21	RF		
W31A	SASA J3	P6 P3	17	Htr Pwr/1553 Ch B		
W21E	SASA J4	P6 P4	15	Ops Pwr/1153 Ch A		
W5256	P1 A51 J632	SASA J2	21	RF		
W5181	P1 A51 J643	SASA J3	17	Htr Pwr/1553 Ch B		
W5180	P1 A51 J644	SASA J4	15	Ops Pwr/1153 Ch A		

#### **Timeline Considerations:**

1. SASA must be removed from P6 prior to 10A P6 relocation

#### Notes:

- 1. SASA has a 1 hr thermal clock
- 2. Gimbal bolts have torque pattern beginning with bolts closest to base to tighten and opposite for release. Only 2 gimbal bolts tightened due to access issues on P6
- 3. P6 dummy caps to be brought inside for 10A use for returning Z1 SASA
- 4. Stay inboard of P1 inboard trunnion pin to avoid radiator beam rotational envelope; if need to go outboard need to lock P1 TRRJ 5. BSP is zenith location/box on P1 and XPDR is nadir

#### **Cautions:**

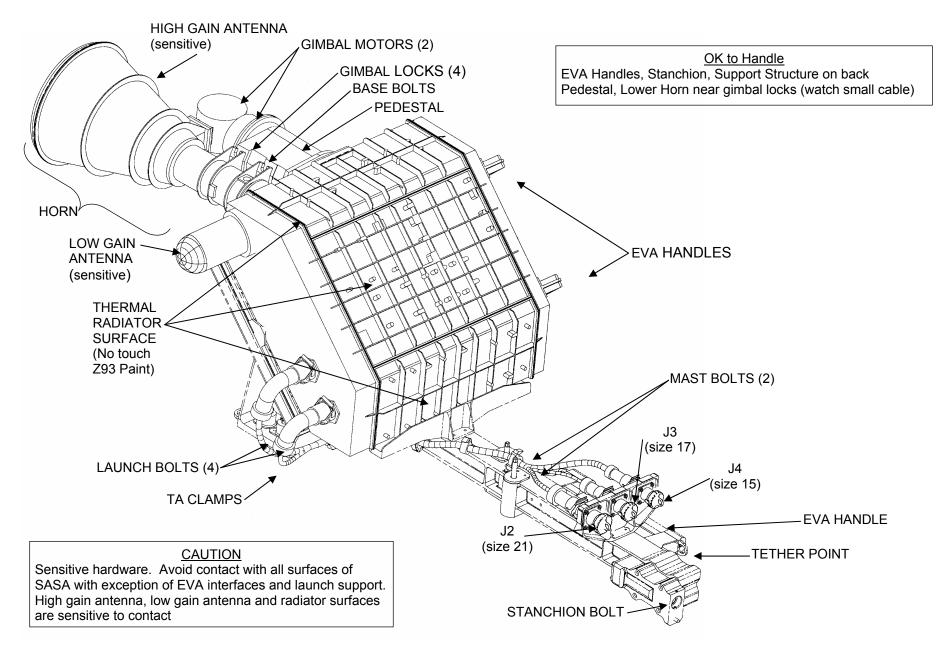
- 1. Avoid contact with SASA RF group and antennas
- 2. Do not try to rotate gimbal locks CCW past hard stop

#### Warnings:

1. None

FS 7-81 EVA/118/FIN A

#### SASA RELOCATION TASK DATA SHEET (Cont)



FS 7-82 EVA/118/FIN A

#### P1 BSP AND XPDR INSTALL TASK DATA SHEET

#### Tools:

EV1 (FF)	EV2 (FF)	
	PGT	
	7/16 x 9" wobble	
	Round scoop	
	6B cover	

#### **Foot Restraints:**

Task	CETA	WIF	APFR Setting
Access to BSP			
Access to Transponder			

#### **EVA Fasteners:**

Fastener Name	Head Size	Qty	Install Torque	Release Torque	Failure Torque	Turns	RPM
			(ft-lb)	(ft-lb)	(ft-lb)		
Center jack bolt	7/16	1	4.5-4.8	9.2	14.8	33	30
(BSP & XPDR)			gnd		release	release	
			9.2 on	12.3		24.4-30.4	
			orbit	max	13.2 install	install	
Outer bolts	7/16	2	4.5-4.8	9.2	14.8	15	30
(BSP & XPDR)			gnd		release	release	
			9.2 on	12.3		6.8-12.8	
			orbit	max	13.2 install	install	
Center jack bolt	7/16	1	1.6 gnd	7.0	17.1	24.4-30.4	30
(Dummy Box)							
Outer bolts	7/16	2	1.6 gnd	7.0	17.1	6.8 -12.8	30
(Dummy Box)							

**EVA Connectors:** None

#### **Timeline Considerations:**

Get-Ahead would be P1 RBVM MLI if task finished before P1 SASA relocate

#### Notes:

- ACBSP (P/N 1F7847-1) and XPDR (1F78475-1) dummy boxes must be installed in their corresponding positions due to keying of the ARINC connector interface on the dummy box

  2. EV3 85-ft safety tether (from A/L) can reach to P1 XX

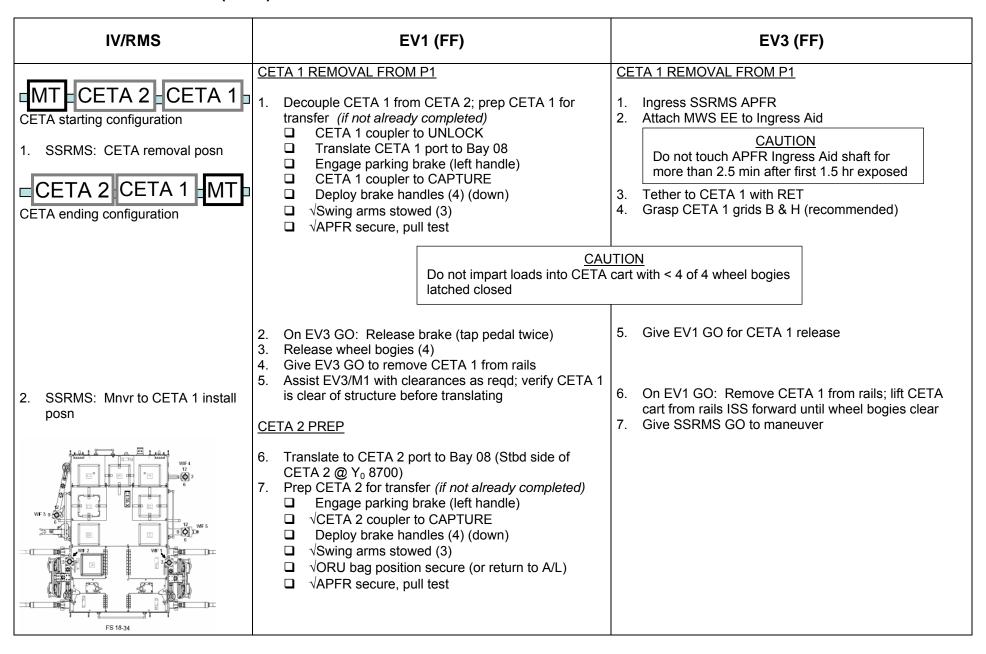
#### **Cautions:**

1. Avoid contact with lower surface of 6B boxes (Cho-Therm coating)

#### Warnings:

1. N/A

FS 7-83 EVA/118/FIN A **CETA CART RELOCATION (02:00)** 



FS 7-84 EVA/118/FIN A

# CETA CART RELOCATION (02:00) (Cont)

IV/RMS	EV1 (FF)	EV3 (FF)
	8. Translate to S1 Bay ~11 via nadir path 9. Verify safety tethers clear of CETA install area 10. GCA SSRMS to CETA install position 11. Rotate and lock wheel bogies (4) onto MT rail 12. Engage parking brake 13. Give EV3 GO to release CETA 1	8. Install CETA 1 on rail
3. SSRMS: Mnvr to CETA 2 removal posn	COUPLE CETA 1 TO MT  14. Verify CETA cart  □ √MT coupler in CAPTURE □ Stow brake handles (4) (up)  15. Release brake (tap pedal twice)  16. Translate to MT  17. Couple CETA to MT □ Couple CETA to MT, max rate 0.5 ft/sec □ MT coupler to LOCK □ √CETA1 coupler in CAPTURE  CETA 2 REMOVAL FROM P1	9. On EV1 GO, release CETA 1 tether 10. Give SSRMS GO to maneuver to CETA 2
	<ul><li>18. Translate to P1 CETA 2</li><li>19. Translate CETA 2 port to Bay 10 (position CETA for SSRMS pickup)</li></ul>	CETA 2 REMOVAL FROM P1  11. GCA SSRMS to CETA 2 Pickup location 12. Tether to CETA 2 with RET 13. Grasp CETA 2 grids B & H (recommended) 14. Give EV1 GO for CETA 2 release
4. SSRMS: Mnvr to CETA 2 install posn	<ul> <li>20. On EV3 GO: Release brake (tap pedal twice)</li> <li>21. Release wheel bogies (4)</li> <li>22. Give EV3 GO to remove CETA 2 from rails</li> <li>23. Assist EV3/M1 with clearances as reqd; verify CETA 2 is clear of structure before translating</li> </ul>	<ul><li>15. On EV1 GO: Remove CETA 2 from rails; lift CETA cart from rails due forward until wheel bogies clear</li><li>16. Give SSRMS GO to maneuver</li></ul>

FS 7-85 EVA/118/FIN A

# CETA CART RELOCATION (02:00) (Cont)

IV/RMS	EV1 (FF)	EV3 (FF)
	INSTALL CETA 2 ON S1  24. Translate to S1 Bay ~11 via nadir path 25. Verify Safety tethers clear of CETA 2 install area	INSTALL CETA 2 ON S1
	<ul> <li>26. GCA SSRMS to CETA 2 install position</li> <li>27. Rotate and lock wheel bogies (4) onto MT rail</li> <li>28. Engage parking brake</li> <li>29. Give EV3 GO to release</li> </ul>	17. Install CETA 2 on rail
	COUPLE CETA 2 TO CETA 1  30. Verify CETA 2	18. On EV1 GO, release CETA 2 tether
	<ul> <li>□ √CETA 1 coupler in CAPTURE</li> <li>□ Stow brake handles (4) (up)</li> <li>31. When EV3 clear of CETA 2, release brake (tap pedal twice)</li> <li>32. Translate to CETA 1</li> </ul>	
	33. Couple CETA 2 to CETA 1  □ Couple CETA 2 to CETA 1, max rate 1 inch/sec  □ CETA 1 coupler to LOCK  □ √Both CETA brakes released (tap pedal twice)	SSRMS CLEANUP
	SSRMS CLEANUP  34. Retrieve safety tether from SSRMS, stow on MWS  35. Retrieve APFR and WIF adapter, install on BRT  36. Give SSRMS GO to maneuver clear  37. Translate to A/L; release adj fairlead (S0 HR 3444)	<ul> <li>19. Egress SSRMS, perform safety tether swap to A/L 85-ft tether at S1 HR 3247</li> <li>20. Translate to CETA 2</li> <li>21. Retrieve ORU Bag, attach to BRT (if required)</li> <li>22. Translate to A/L; retrieve adj fairlead (top of CETA spur)</li> </ul>
	38. Remove WIF adapter and temp stow at A/L 39. Stow APFR and Ingress aide on A/L WIF 11 [3, PP, F, 6] 40. Stow spare (SSRMS) Safety tether on A/L HR 0546 41. Inspect gloves; status MCC on RTV and Vectran state	<ul> <li>23. Temp stow ORU Bag at A/L; retrieve XPDR dummy box, 6B cover plate and scoop from bag</li> <li>24. Inspect gloves; status MCC on RTV and Vectran state</li> </ul>

FS 7-86 EVA/118/FIN A

#### CETA CART RELOCATION TASK DATA SHEET

Tools: None

#### **Foot Restraints:**

Task	WIF	<b>APFR Setting</b>
CETA CART Install/remove	SSRMS	[12,PP,F,6]

**EVA Fasteners:** None

**EVA Connectors:** None

CETA Cart Mass = ~560 lb

#### **Timeline Considerations:**

1. CETA carts must be moved to the stbd side of MT for 10A P6 relocation (MT WS 8)

#### Notes:

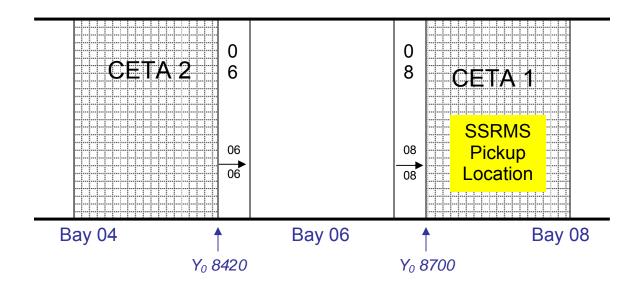
- 1. Ensure safety tethers are clear of CETA cart during safety tether swap, CETA cart relocation, and CETA cart install
- 2. CETA to MT max coupling rate is 0.5 ft/sec; CETA to CETA max coupling rate is 1 inch/sec
- 3. 3 of 4 wheel bogies are required to be installed prior to untethering (from a safety, fault tolerance standpoint); can leave CETA Carts in this config, MT okay to translate (Approval in work)
- 4. 85-ft safety tether stretches from A/L to P1 Bay 12 (middle of bay)

#### **Cautions:**

1. Do not impart loads into CETA cart without all 4 wheel bogies engaged

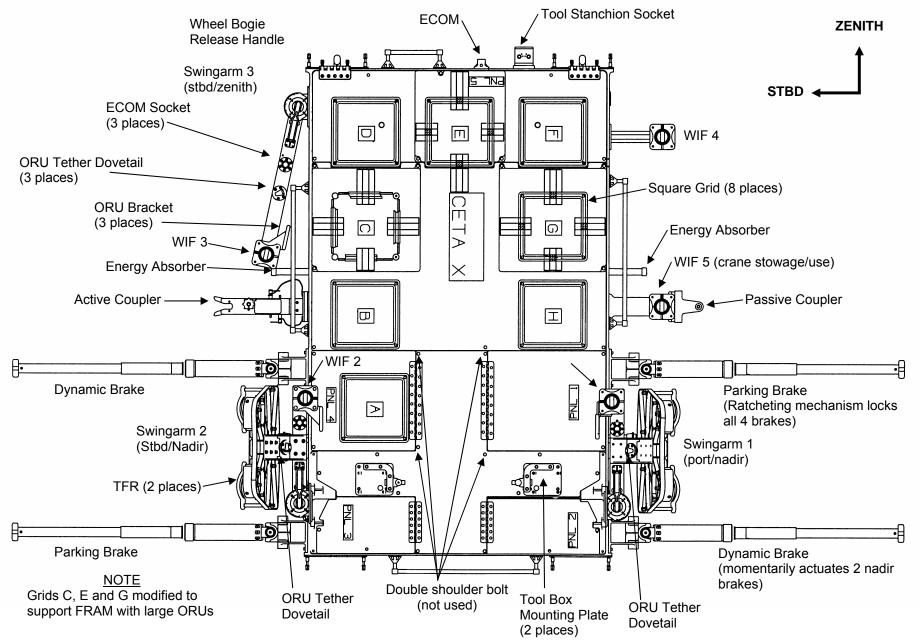
#### Warnings:

1. None



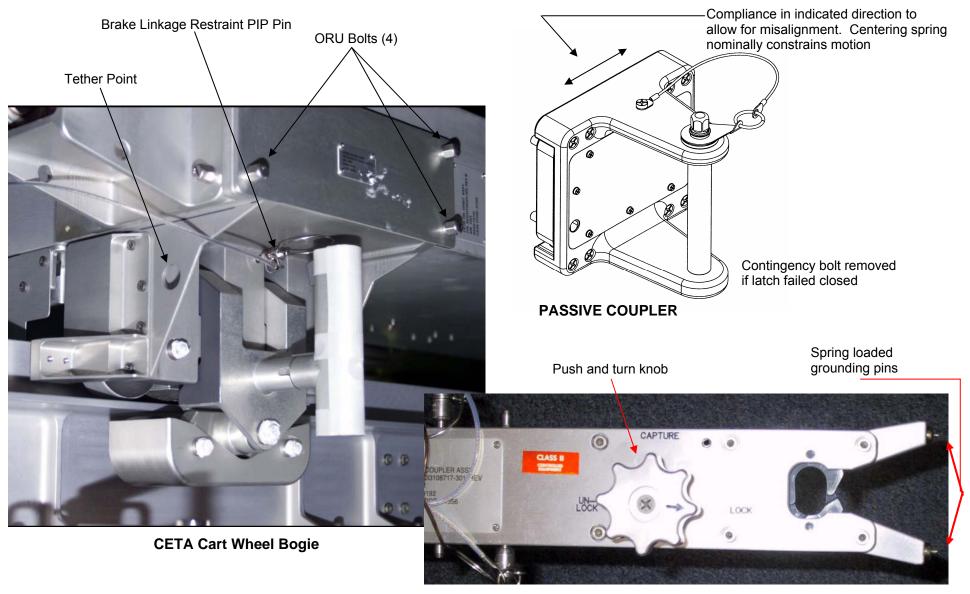
FS 7-87 EVA/118/FIN A

#### **CETA CART RELOCATION TASK DATA SHEET (Cont)**



FS 7-88 EVA/118/FIN A

#### **CETA CART RELOCATION TASK DATA SHEET (Cont)**



**CETA Cart Active Coupler** 

FS 7-89 EVA/118/FIN A

21 SASA SPARE GIMBAL BOLTS (00:30)   1. Translate to 21 HR 6001 (near SASA spare)   2. Tether to SASA shroud   3. Remove shroud to access SASA spare gimbal locks   4. PGTIB3, CCW2, 30.5]-7716 X 6**   Loosen gimbal lock fasteners (in order), 2 turns   Upper-Left bolt 4 (report torque and turns)   Upper-Left bolt 5 (report torque and turns)   Upper-Left bolt 6 (report bolt 5 (report torque and turns)   Upper-Left bolt 6 (report bolt 5 (report torque and turns)   Upper-Left bolt 6 (report bolt 5	IV/RMS	EV1 (FF)	EV3 (FF)
11. Stow SASA shroud □ Stbd PVR Aft side	1. √MCC: Verify inhibits for P6 XPDR remove  IV Record  Gimbal Turns Torque Bolts  Release  U-L bolt 4  U-R bolt 3  Re-Torque Initial / Final  L-L bolt 1 / NA / L-R bolt 2 / NA / U-R bolt 3 / NA / U-L bolt 4 / NA /  IV Record  XPDR Turns Torque Dummy  Center Bolt Outer 1	<ul> <li>Z1 SASA SPARE GIMBAL BOLTS (00:30)</li> <li>1. Translate to Z1 HR 6001 (near SASA spare)</li> <li>2. Tether to SASA shroud</li> <li>3. Remove shroud to access SASA spare gimbal locks</li> <li>4. PGT[B3, CCW2, 30.5]-7/16 X 6"  Loosen gimbal lock fasteners (in order), 2 turns  □ Upper-Left bolt 4 (report torque and turns)  □ Upper-Right bolt 3 (report torque and turns)</li> <li>5. Manipulate gimbals with all bolts in place to slightly shift the square spacer block on all bolts to verify no loads exist</li> <li>6. Push inward on the base of the antenna (near bolts 1 &amp; 2) to ensure pedestal is fully seated against the spacer blocks</li> <li>7. Verify all four bolts still properly rotated to lock position and seated</li> <li>8. Rotate gimbal lock fasteners (4) in pattern PGT[A3, CW2, 30.5]-7/16 X 6"  □ Lower-Left bolt 1 ~ 3 turns  □ Upper-Left bolt 4 ~ 2 turns  □ Upper-Left bolt 4 ~ 2 turns  □ Upper-Left bolt 4 ~ 2 turns  □ Report torque and turns</li> <li>9. Visually verify that all bolts are properly aligned and seated</li> <li>10. Re-torque gimbal lock fasteners PGT[A3, CW2, 30.5]-7/16 X 6"  Tighten gimbal lock fasteners (4) in same pattern ~1-2 turn to torque  □ Lower-Left bolt 1  □ Lower-Right bolt 2  □ Upper-Right bolt 2  □ Upper-Right bolt 3  □ Upper-Left bolt 4</li> </ul>	P6 TRANSPONDER RETRIEVAL  1. Retrieve transponder 6B cover from ORU bag (with scoop)  2. Translate to P6 HR 5326; BRT as required to HR 5322 inverted (up Z1 fwd/stbd corner, aft @ Z1/P6, zenith on aft stbd corner of P6)  3. Remove XPDR MLI, use adj tether to restrain  4. Tether to XPDR  5. On IV GO: Remove P6 XPDR  6. PGT[A7, CCW2, 30.5]-7/16 X 6" Release XPDR left and right captive fasteners ~15 turns  7. PGT[A7, CCW2, 30.5]-7/16 X 6" Release center jack bolt ~33 turns  8. Remove transponder, temp stow  9. Remove dummy box from 6B cover  10. Install dummy box (XPDR) in P6 transponder location by sliding it along guide pins into soft dock position  11. PGT[A7, CW2, 30.5]-7/16X6" Push in and engage center jack bolt (~33 turns to torque)  —Report torque and turns  12. PGT[A7, CW2, 30.5]-7/16X6" Push in and engage outer fasteners (2) (~15 turns to torque)  —Report torque and turns  13. Close XPDR MLI  14. Install XPDR on 6B cover and scoop on XPDR  15. Stow XPDR on BRT using scoop  16. Time permitting: Inspect PVR PIP pins during translation nadir
13. Translate to A/L  18. Translate to A/L		12. Inspect gloves; status MCC on RTV and Vectran state	17. Inspect gloves; status MCC on RTV and Vectran state

FS 7-90 EVA/118/FIN A

# Z1 SASA GIMBAL BOLTS AND MISSE RETRIEVAL (01:00)/P6 TRANSPONDER RETRIEVAL (01:00) (Cont)

IV/RMS	EV1 (FF)	EV3 (FF)
	MISSE RETRIEVAL (00:30)    WARNING	MISSE 4 Aft Nadir

FS 7-91 EVA/118/FIN A

#### Z1 SASA SPARE GIMBAL BOLTS AND MISSE RETRIEVAL TASK DATA SHEET

#### <u>MISSE</u>

#### **ORU** Identification:

ORU	Part number	Serial Number
MISSE PEC 3	419878-1	N/A
Handrail Clamp	419900-1	N/A
MISSE PEC 4	419879-1	N/A
Handrail Clamp	419900-3	N/A

Tools: N/A

Foot Restraints: N/A

#### **Timeline Considerations:**

1. Both MISSEs to be returned on 13A.1, MISSE 3 is a higher priority for return than MISSE 4

#### Notes:

1. MISSE PEC with clamp = 76.4 lbs

#### **Cautions:**

- 1. Can not attach safety tethers to same handrail MISSE is attached
- 2. MISSE 3 and 4 contain shatterable materials. Avoid impact with material
- 3. When MISSE is attached to HR, do not exceed 45 lb load at a distance greater than 17 inches from the probe end

#### Warnings:

1. None

#### Z1 SASA Spare Gimbal Bolts

#### Tools:

EV1 (FF)	
PGT	6" Wobble

#### **Foot Restraints:**

Task	WIF	APFR Setting
Z1 Gimbal bolts	Z1 WIF 01	IAPFR [3,RR,F12]

#### **EVA Fasteners:**

Fastener Name	Head Size	Qty	Torque	Release Torque (ft-lb)	Failure Torque (ft-lb)	Turns	RPM
Gimbal Fasteners	7/16	4	16.7 gnd 8.3-25.5 on-orbit	18.4 for 1 turn 3.8	30.7 install 46.4 release (first turn) 6.7 release (at hardstop)	4.5	30

**EVA Connectors:** None

#### **Timeline Considerations:**

1. None

#### Notes:

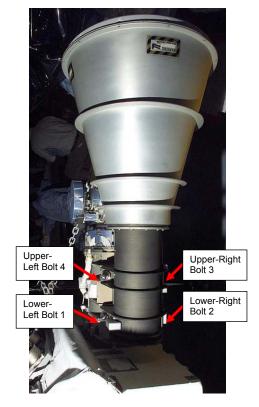
 Gimbal bolts should be torqued in specified pattern so as to prevent misalignment of the gimbal locks during tightening and resulting in higher torques and possibly not reaching turn counts

#### Cautions:

Avoid contact SASA antennas and coatings

#### Warnings:

1. None



FS 7-92 EVA/118/FIN A

#### P6 TRANSPONDER RETRIEVAL TASK DATA SHEET

#### Tools:

100.0.
EV3 (FF)
PGT
6-in wobble
Round Scoop
6B Box ORU Cover

#### **Foot Restraints:**

Task	sk WIF	

#### **EVA Fasteners:**

Fastener Name	Head Size	Qty	Install Torque (ft-lb)	Release Torque (ft-lb)	Failure Torque (ft-lb)	Turns	RPM
Center jack bolt (XPDR)	7/16	1	4.5-4.8 gnd 9.2 on orbit	9.2	14.8 release	33 release 24.4-30.4 install	30
Outer bolts (XPDR)	7/16	2	4.5-4.8 gnd 9.2 on orbit		14.8 release 13.2 install	15 release 6.8-12.8 install	30
Center jack bolt (Dummy Box)	7/16	1	1.6 gnd	7.0	17.1	24.4-30.4	30
Outer bolts (Dummy Box)	7/16	2	1.6 gnd	7.0	17.1	6.8-12.8	30

**EVA Connectors:** N/A

<u>Timeline Considerations:</u>
1. P6 XPDR must be removed before P6 relocated on 10A

#### Notes:

1. N/A

#### **Cautions:**

1. ACBSP (P/N 1F7847-1) and XPDR (1F78475-1) dummy boxes must be installed in their corresponding positions due to keying of the ARINC connector interface on the dummy box

#### Warnings:

1. N/A

EVA/118/FIN A FS 7-93

IV/RMS	EV1 (FF)	EV3 (FF)
IV: Perform WVS PWRDN (PHOTO/TV, WVS CUE CARD)	CLEANUP 1. Translate to airlock 2. Perform Tool Inventory	CLEANUP  1. Translate to airlock 2. Perform Tool Inventory
IV: Set 2-min timer after both EV1 and EV2 report WATER OFF	<ol> <li>INGRESS</li> <li>Transfer ORU Bag to EV3</li> <li>Stow spare 85-ft tether on A/L D-ring</li> <li>NOTE: EV1 &amp; EV3 safety tethers are swapped (ST anchor is not based where started at beginning of EVA)</li> <li>On EV2 GO, disconnect EV3 85-ft safety tether from A/L HR 0554</li> <li>Connect left waist tether to EV3 85-ft safety tether, LOCK hooks</li> <li>Disconnect 85-ft safety tether from A/L HR 0550</li> <li>Ingress airlock</li> <li>Hatch Thermal Cover – close, attach Velcro strap</li> <li>Remove SCU from stowage pouch</li> <li>Remove DCM cover, Velcro to DCM</li> <li>Connect SCU to DCM; √SCU locked</li> <li>DCM: WATER – OFF</li> </ol>	<ul> <li>INGRESS</li> <li>3. Ingress airlock</li> <li>4. Receive ORU Bag, stow</li> <li>5. Connect right waist tether to UIA D-ring</li> <li>6. Give EV1 GO to disconnect 85-ft tether</li> <li>7. Remove SCU from stowage pouch</li> <li>8. Remove DCM cover, Velcro to DCM</li> <li>9. Connect SCU to DCM; √SCU locked</li> <li>10. DCM: WATER – OFF</li> </ul>
	Do not close hatch until EM	TION U WATER – OFF for 2 min
	<ul> <li>14. Verify all hardware is clear of hatch</li> <li>15. EV hatch – close and lock</li> <li>16. Go to PRE REPRESS portion of {CREWLOCK DEPRESS/REPRESS CUE CARD} (SODF: ISS EVA SYS: EVA PREP/POST)</li> </ul>	11. Go to PRE REPRESS portion of {CREWLOCK DEPRESS/REPRESS CUE CARD} (SODF: ISS EVA SYS: EVA PREP/POST)

**POST EVA 3 TOOL CONFIG** 

EV1		EV3	CREWLOCK
<u>EV1</u> □	Waist Tether (R D-ring to Safety tether)	<u>EV3</u> ☐ Waist Tether (L D-ring to Safety tether)	Staging Bag
	Waist Tether (L D-ring to MWS)	☐ Waist Tether (R D-ring to MWS)	☐ PGT S/N w/battery
	D-ring Extender (2)	☐ D-ring Extender (2)	☐ CETA Cart Wheel Boogie PIP pin
	85-ft Safety Tether (R on extender)	85-ft Safety Tether (L on extender)	
	MWS	□□ Adj (2 on wrists)	■ Med ORU Bag
	T-bar	☐ MWS	☐ 6 B box cover w/o thermal cover (long
	Rabbit Ear Wire Ties (2)	☐ T-bar	wire-tied to bag)
	Adj	Rabbit Ear Wire Ties (2)	Adj (to box cover)
	RET (sm-sm PIP pin)	□ Adj	☐ Dummy Box
	RET (sm-sm) (2)	RÉT (sm-sm PIP pin)	□□ Sm-sm RÉTs
	Sm Trash Bag (Ĺ, inside) 🖔	□□ RET (sm-sm) (2) ,	☐ Lg-sm RET on outside
	WIF adapter	☐ Sm Trash Bag (Ĺ, inside) ()	☐ Adj tether (on outside)
	Swing Arm (R)	☐ Swing Arm (R)	☐ Spare 85-ft safety tether
	RET (sm-sm)	☐ RET (sm-sm)	
	PGT S/N w/battery	□ PGT S/N w/battery	☐ CL Bag #3 (contingency) - Aft/Zenith wall
	7/16 x 6" wobble	7/16 x 6" wobble	☐ Adj (Lg-sm) on outside
	BRT (L)	☐ BRT (L)	☐ Wire Tie Caddy
	RET (sm-sm)	RET (sm-sm)	☐ Connector Cleaner Tool Caddy
	Wire Ties (2)	□□□ Wire Ties (3)	Connector Pin Straightener
	, ,	<b>,</b> ,	☐ EVA Ratchet
			□ Socket Caddy
		CREWLOCK	☐ 7/16 x 9" rigid
Exter	<u>rnal</u>		☐ 7/16 x 6" wobble
	Spare 85-ft safety tether (on HR 0546)	☐ 6 B box cover	□ 7/16 x 2"
	55-ft safety tether hatch D-ring	☐ Transponder	□ RAD
	•	☐ Round Scoop	☐ <u>Vise Grips</u>
		<u> </u>	Adj tether to internal D-ring (3)
		☐ Small ORU Bag (A/L zenith/fwd/stb)	, , , , , , , , , , , , , , , , , , , ,
		☐ RET (Lg-sm) on outside	□ Digital Camera
		□□ GPS Caps wire-tied together	
		□□ RET (sm-sm) (2)	D-ring Extender

Have MISSE return bags pre staged in A/L; see MISSE PREP FOR RETURN (TOOLS AND STOWAGE)

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MISSE 3 & MISSE 4

Lg-sm RET (2)

#### **EVA 4 BRIEFING CARD**

#### **EVA Prep**

Remove watches, jewelry, etc during EMU ops

Follow procedures carefully

PBA and SCU are pure O2

Do not touch connections. Inspect for dirt, oil, burrs, particles

Do not force connections

Do not crush or kink hoses

EMU is pure O2 environment. Do not wear products such as chapstick

#### A/L CONFIG AND TOOLS:

- \* Crew lock bag for nominal tasks; 2 OSEs, WETA
- \* Crew lock bag for contingencies stays in the A/L

#### **EGRESS PLAN:**

- \* EV3 to A/L D-ring; EV2 L waist to EV3 safety tether
- \* Check PGT, tools, BRT tucked in
- \* EV2 egresses and attaches both safety tethers to handrails
- \* EV3 hands out Crew lock bag and OSEs
- \* EV3 egresses and closes thermal cover
- \* Both check SAFER handles down and down

#### TRANSLATION:

- \* Hand on structure at all times. Do not hop
- \* Avoid feet first translation
- \* Slow and deliberate
- \* Check tethers often
- \* Check each other's tethers, when possible
- \* Keep loaded BRT in scan as well
- \* Stay aware of sensitive hardware in your work area

#### **TETHER SWAPS:**

- \* Secure spare waist tether first, check locked
- \* Perform tether swap
- \* Visually check and verbalize all tethers locked, reel unlocked

#### **TETHERS AND TOOLS:**

- \* Follow good tethering protocol on all tools "Good RET"
- \* Pull test everything (PGT sockets, APFRs, etc)

#### Task Specific Items (TBD):

- \* TBD
- \* TBD

#### **TBD**

#### TASK SPECIFIC Items (TBD):

TBD

#### **COMM PROTOCOL:**

Succinct and professional

SSRMS calls are top priority

IVA is prime relay to MCC

#### **SUIT MAL PROTOCOL:**

Challenge-response led by IV or nominal suit

#### **CANON CABLES/CONNECTORS:**

Check pin straightness

No FOD in receptacle

EMI band

Proper bend radius

\* Inspect gloves for RTV and Vectran damage, report to MCC

#### **PGT OPS:**

Check settings with IV

Pull test on all socket installs

Turn count (count all turns at bolt vice RAD)

Red light – Low torque, green light – in torque window, Both – Hi torque

Cal Procedure – Ratchet Collar – Not motor, Speed Collar – Cal, Pull trigger

#### **KEEP OUT ZONES**:

S1 SASA, S1 Radiator Beam

#### **DAY/NIGHT TRANSITIONS**: (IV will call)

\* Lights, visor, check all tools secure

#### **INGRESS PLAN**:

Bring all 85-ft tethers inside A/L

\* Check PGT, tools, BRT tucked in

 $\ensuremath{\mathsf{EV3}}$  in first, then tether to D-ring extender

EV2 disconnect EV3 safety tether, connect it to left waist tether

EV2 disconnect own safety tether

EV2 in feet first with an EV3 assist

Check hatch seal clear before closing

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<sup>\*</sup> Review during EMU P/B if time

EVA 4 SUMMARY TIMELINE

PET	13A.1 EVA 4						
TIME (HR : MIN)	IV	PET	EV2 (FF)	PET	EV3 (FF)		
00:00		00:00	EGRESS/SETUP (00:20) POST DEPRESS and EGRESS (00:20)	00:00	EGRESS/SETUP (00:20) POST DEPRESS and EGRESS (00:20)		
-  -		00:20	OBSS BOOM STAND INSTALL (01:00)		OBSS BOOM STAND INSTALL (01:00)		
01:00							
		01:20	CP1 WETA ANTENNA INSTALL (01:45)	01:20	CP1 WETA ANTENNA INSTALL (01:45)		
02:00							
-  -							
03:00		03:05	P1 VSSA INSTALL at CP7 (01:00)	03:05	P1 VSSA INSTALL at CP7 (01:00)		
-  -							
04:00		04:05	TS RELOCATE (NODE 1 WIF5 to CETA 1) (00:40)	04:05	NODE HR 120 REMOVE (00:25)		
-  -				04:30	APFR MOVE (NODE1 WIF5 – ESP2 WIF8) (00:25)		
05:00 -		04:45	GPS ANTENNA #4 REMOVE (00:40)	04:55	P6 AUX BAG MOVE (00:30)		
-		05:25	GET AHEADS (00:20)	05:25	GET AHEADS (00:20)		
-		05:45	CLEANUP/INGRESS (00:45) CLEANUP (00:25)	05:45	CLEANUP/INGRESS (00:45) CLEANUP (00:25)		
06:00			INGRESS (00:15) PRE REPRESS ( <u>DEPRESS/REPRESS</u> ) (00:05)		INGRESS (00:15) PRE REPRESS ( <u>DEPRESS/REPRESS</u> ) (00:05)		
	EVA Time 6:30	06:30		06:30			

PRE EVA 4 TOOL CONFIG

Waist D-ring S5-		EV3  ☐ Waist Tether (R D-ring)  ☐ D-ring Extender (2)  ☐ 85-ft Safety Tether (R on extender)  ☐ Adj (2 on wrists)  ☐ MVS  ☐ T-bar	CREW	VLOCK (continued) CL Bag #1 RET (Lg-sm) on outside Digital Camera RET Adj (2) Spare 85-ft safety tether (on outside)
	Rabbit Ear Wire Ties (2) RET (sm-sm PIP pin) RET (sm-sm) (3) Sm Trash Bag (L, inside)  ving Arm (R) RET (sm-sm) PGT S/N w/battery 7/16 x 6" wobble RT (L) RET (sm-sm)	Rabbit Ear Wire Ties (2) Adj RET (sm-sm PIP pin) RET (sm-sm) (3) Sm Trash Bag (L, inside) Swing Arm (R) RET (sm-sm) PGT S/N w/battery 7/16 x 6" wobble BRT (L) RET (sm-sm)	00	OBSS OSE (2) RET (Lg-sm) (2) Bungee  √PAD installed to OSE (closed)  √Capture Latch PIP pin installed in stowed position  √Anti-rotation fittings (2) deployed and PIP pins (2) located in capture position
	Wire Ties (2)	CREWLOCK  Wire Ties (3)  CREWLOCK		Small ORU Bag RET (Lg-sm) on outside (keep w/bag) GPS Caps wire-tied together RET (sm-sm) (2)
	e 85-ft safety tether (HR 0546) safety tether hatch D-ring	Verify following item is in Staging Bag □ PGT S/N w/battery □ WETA		CL Bag #3 (contingency) -Aft/Zenith wall Adj (Lg-sm) on outside Wire Tie Caddy Connector Cleaner Tool Caddy Connector Pin Straightener EVA Ratchet Socket Caddy 7/16 x 6" wobble 7/16 x 2" 7/16 x 9" rigid RAD
	Prior to EVA Inspect RET cord for damage Inspect safety tethers and waist te	thers load alleviating straps	<u></u>	Vice Grips

#### **EVA 4 INHIBIT PAD**

#### **ORBITER**

L12

**TCS** 

1. √TCS POWER – OFF

**Ku-Band Antenna** 

MCC-H

1. √KU-BAND Mask – active

2. √KU-BAND EVA Protect Box – active

**RCS** 

If EV crew < 27 ft from FRCS:

IV

1. √DAP: VERN, FREE, LO Z (flt specific √ with GNC)

O14,15,16 2. √RJDF F1, F2, F3, F4 MANF DRIVER (four) – OFF LOGIC (four) – OFF

MCC-H 3. √Above RCS config

lıv

4. √RCS F – ITEM 1 EXEC (\*)

 $\sqrt{\text{JET DES F1U}}$  – ITEM 17 (\*)

F3U - ITEM 19 (\*)

F2U - ITEM 21 (\*)

S-Band Antennas

NOTE

Possible loss of comm when forced LL FWD antenna

IV If EV crew < 1.6 ft from S-Band antenna:

A1R 1. S-BAND FM ANT – XMIT LOWER/RCVR UPPER

2. √MCC. lower antenna selected

If no comm, or on MCC call:

C3 3. S-BAND PM ANT – LL FWD

When EVA crewmember at least 1.6 ft away from all S-Band

upper antennas:

C3 4. S-BAND PM ANT – GPC

**USOS** 

PCU

мсс-н

1. √PCUs (two) operational in discharge mode and one of the following:

A. CCS PCU EVA Hazard Control enabled

B. No more than two arrays unshunted

C. No more than two arrays pointed < 90 deg from velocity vector

OR

2. One or no PCUs operational in discharge mode and one of the following:

A. No more than two arrays unshunted

B. No more than two arrays pointed

< 90 deg from velocity vector

**Ground Radar** 

MCC-H

1. √TOPO and FDO consoles, ground radar restrictions in place for EVA

S1 TRRJ – (OBSS OSE AND S3 WETA)

One TRRJ DLA locked for EV crew translation on S1 nadir and zenith:

MCC-H

1. √DLA (1) – LOCKED

Cont on next page

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#### **EVA 4 INHIBIT PAD (Cont)**

#### **USOS**

#### S3 CP1 - (WETA Install at CP1)

MCC-H 1. RPCM S31A A RPC 15 – Open, Close Cmd Inhibit

2. RPC 16 – Open, Close Cmd Inhibit

3. RPCM S32B\_A RPC 15 - Open, Close Cmd Inhibit

4. RPC 16 – Open, Close Cmd Inhibit

#### S1 SASA (OBSS OSE Install)

MCC-H

- 1. Check String 1 Transponder powered off
- 2. String 1 RFG Parked at EL = 0 and Az = 0
- 3. String 1 RFG Transmitter turned off
- 4. String 1 RFG SSPA Muted

#### **GPS Antenna #4 Remove**

MCC-H

- 1. RPCM S02B\_E RPC 8 Open, Close Cmd Inhibit
- 2. RPCM S01A\_E RPC 7 Open, Close Cmd Inhibit

#### **RSOS**

#### **SM Antennas**

MCC-M

- Global Timing Sys 1(400.1 MHz) [GTS] Deactivate
- 2. ARISS Deactivate

#### **FGB Antennas**

MCC-M

- 1. ARISS Deactivate
- 2. √FGB KURS P [KYPC P] Deactivated

#### FGB Thrusters

MCC-M

- 1. √FGB MCS unpowered
- 2. √All FGB Attitude Control Thruster Valves (eighty) closed
- 3. √FGB Attitude Control Manifold Valves closed КШК1, КШК2, КШК4, КШК5, КШК9, ОКО3, ОКГ3, ОКО6, ОКГ6, ОКО7, ОКГ 7, ОКО8, ОКГ8

#### Soyuz Antennas

MCC-M

1. √Soyuz KURS A [KYPC A] – Deactivated

#### Soyuz Thrusters

MCC-M

- 1. √Soyuz manifolds (four) closed ЭΚΟ1, ЭΚΟ2, ЭΚΓ1, ЭΚΓ2
- 2. √Soyuz MCS unpowered
- 3. √Soyuz Attitude Control Thruster Valves (fifty-two) closed
- 4. √Soyuz Main Engine Valves (K1,K2,K3,K4,K5,K6) closed

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#### **NOTES**

- 1. Bolt install: report torque and turns
- 2. Bolt release: report torque and turns if different from published range
- 3. EVA connectors: after disconnection and prior to connection; verify pin and EMI band integrity; verify connector free of FOD
- 4. Inspect QDs for damage prior to mating
- 5. MLI handholds are not rated for crewmember translation loads
- 6. CBM petal covers may not be used as handholds unless both launch restraint pins are engaged
- 7. Toolbox doors must be closed with one latch per door when EV crew not in immediate vicinity
- 8. Avoid contact with Vitrolube-coated OBSS striker bars
- Velcro exposed to AO deteriorates rapidly; verify full and smooth velcro seams

#### CAUTION

#### **ISS Constraints**

- A. Avoid inadvertent contact with
  - 1. Grapple fixture shafts (drylube)
  - 2. PIP pins
  - 3. MDM sunshade [PMA1]
  - 4. EVA Crane [PMA1]
  - 5. TCS Reflectors [PMA2, PMA3]
  - 6. APAS hardware [PMA2, PMA3]
  - 7. CETA Lights (Z-93 paint) [LAB, S1, Node 1]
  - 8. Deployed MISSEs [A/L]
  - 9. Passive UMAs
  - MBS VDU, MCU, CRPCMs, and Cameras (taped radiative surfaces, silver Teflon)
  - 11. Deployed TUS cable
  - 12. S0 aft face Radiator
  - 13. GPS Antennas (S13 paint) [S0]
  - 14. UHF Antennas [LAB, P1]
  - 15. ETCS Radiators [S1, P1]
  - 16. EETCS/PV Radiator bellows and panels [P6, P4, S4, S6]
  - 17. SASA RF Group [Z1, S1, P6]
  - 18. Heat pipe radiators [Z1]
  - 19. PCU cathode and HCA ports [Z1]
  - 20. Ku-Band Antenna (SGANT) dish [Z1]
  - 21. CMG cover/shells [Z1]
  - 22. SSRMS Cameras
  - 23. Open CBM petal covers and LAB window shutter

#### **CAUTION** (Cont)

#### **ISS Constraints** (Cont)

- B. Electrical cables
- 1. Avoid bend radii < 10 times cable diameter
- C. Fiber optic cables
  - Avoid bend radii < 10 times cable diameter</li>
  - 2. Avoid pulling on cable during mate/demate
- E. For structural reasons
  - Avoid vigorous body motions, quick grabs and kickoffs against tether restraints
  - 2. Avoid performing shaking motions (sinusoidal functions) more than four cycles
  - 3. Avoid kicking S1/P1 radiator beam If any of these occur, wait 2 to 5 min to allow structural response to dissipate

#### F. Other

- ITT Cannon connector: do not turn collar from WHITE to BLACK without a mating half attached
- 2. WIS Antennas: do not use as handholds [Node 1, P6, Z1]
- 3. Lubricant from Ku-Band SGANT gimbals [Z1], CMGs [Z1], and RTAS Ground Strap fasteners [P6,P4,S4,S6] can contaminate EMU

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#### EVA 4 NOTES, CAUTIONS, AND WARNINGS (Cont)

#### **CAUTION** (Cont)

#### **Shuttle Constraints**

- G. Avoid inadvertent contact with
  - 1. OBSS and SRMS Composite Sections and Cable Harnesses
  - 2. LCS (silver Teflon) and LDRI (silver Teflon) and ITVC (gold foil) [OBSS]
  - 3. WVS Antenna [ODS]
  - 4. Payload Bay wire harnesses, cables, and connectors

#### H. No touch

- 1. LDRI diffuser [OBSS]
- 2. OBSS saddle contacts (when OBSS unberthed) [OBSS]
- 3. Monkey fur [PLB]
- 4. Cameras: metallic surfaces [PLB]
- 5. Ku-Band Antenna black dish and gold thermal blankets [PLB]

#### WARNING

#### **ISS Constraints**

- A. Avoid inadvertent contact with
  - 1. Grapple fixture targets and target pins
  - 2. SSU, ECU, beta gimbal platform, mast canister, SAW blanket boxes unless the beta gimbal is locked and the motor is turned off
  - 3. Stay inboard of SARJ when active
  - 4. Stay 2 ft from S1/P1 radiator beam rotational envelope when beam is free to rotate
  - 5. Stay 5 ft from moving MT on face 1

#### B. Handrails

1. Handrails previously used for MISSE attachment may not be used as a safety tether point [A/L endcone 566, A/L Tank 2 nad/fwd, P6 5389]

#### C. Pinch

- 1. NZGL connector linkage. Use caution when mating/locking
- 2. ITT Cannon Connector rotating housing
- 3. EV side of IV Hatch during Hatch operation (also snag hazard) [A/L]
- 4. LAB window shutter and CBM petal cover linkages during operation

#### **WARNING** (Cont)

#### ISS Constraints (Cont)

- D. RF Radiation Exposure
  - 1. Stay 3.6 ft from S-Band (SASA) high gain Antenna when powered [S1,P1,P6]
  - 2. Stay 1.3 ft from S-Band (SASA) low gain Antenna when powered [S1.P1.P6]
  - 3. Stay 1 ft from UHF Antenna when powered [LAB, P1]

#### E. Sharp Edges

- 1. Inner edges of WIF sockets
- Mating surfaces of EVA connectors. Avoid side loads during connector mating
- 3. Back side of MMOD shield fasteners
- 4. Spring loaded captive EVA fasteners (eg 6B-boxes, BMRRM); the end of the spring may protrude
- 5. PMA umbilical launch restraints-exposed bolt threads
- 6. Nickel coated braided copper Ground Straps may contain frayed wires [P6, P4, S4, S6]
- 7. Z1 handrail 6061 by the Ku-Band boom launch restraint [Z1]
- 8. Solar Array Blanket Box [P6, S6]
- 9. Keep hands away from SSRMS LEE opening, and snares

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#### EVA 4 NOTES, CAUTIONS, AND WARNINGS (Cont)

#### WARNING (Cont)

#### ISS Constraints (Cont)

#### F. Thermal

- 1. PMA handrails may be hot. Handling may need to be limited
- 2. Turn off glove heaters when comfortable temp reached to prevent bladder damage. Do not pull fingers out of gloves when heaters are on
- 3. Uncovered trunnion pins may be hot
- 4. SSRMS/MBS operating Cameras and lights may radiate large amounts of heat
- 5. Stay 1 ft away from PMAs and MMOD shields > 270 degF if EMU sun visor up
- 6. Stay at least 1 ft away for no more than 15 min from PMAs and MMOD shields > 300 degF if EMU sun visor up
- 7. Stay 0.5 ft away from PMA and MMOD shields > 325 degF
- 8. Do not touch EMU protective visor if temp has been < -134 for >15 min
- No EMU TMG contact of PMAs and MMOD shields when temp > 320 degF
- 10. No EMU boot contact with foot restraint when temp < -120 degF or > 200 degF

#### WARNING (Cont)

#### **Shuttle Constraints**

- G. Arcing/Molten Debris
  - Stay ≥ 2 ft from exposed EFGF connector when OBSS berthed, powered, and EFGF not grappled [PLB]
  - 2. Stay ≥ 2 ft from exposed Stbd Fwd MPM contacts [PLB]
  - 3. Stay above PLB sill when within 1 ft of powered ROEU connector [PLB]

#### H. Pinch

- 1. PRLA operation [PLB]
- I. RF Radiation Exposure
  - Stay 3.28 ft from S-Band Antenna when powered
  - 2. Stay 1 ft from top and side of UHF PLB Antenna radome surface when in high powered mode [ODS truss]
  - 3. Stay 0.33 ft from top and side of UHF PLB Antenna radome surface when in low powered mode [ODS truss]
  - 4. Remain below the level of the PLB door mold line for first 20 in Aft of Fwd bulkhead when S-Band Antenna powered [PLB]
  - 5. Remain on the inboard side of the Stbd slidewire (sill handrails if slidewire not installed) for first 20 ft Aft of Fwd bulkhead when Ku-Band Antenna powered [PLB]

#### WARNING (Cont)

#### Shuttle Constraints (Cont)

- J. Sharp Edges
  - 1. PRLA grounding wipers [PLB]
  - 2. LDRI baffles. (Also an entrapment hazard) [OBSS]
  - 3. Keep hands away from SRMS EE opening and snares

#### K. Thermal

- 1. Illuminated PLB lights; do not touch
- 2. OBSS grapple fixture shafts/cams may be hot. Limit handling if required
- L. Thruster Contamination
- 1. Stay out of the immediate vicinity of leaking jet or APU
- 2. Stay 27 ft from PRCS when powered
- 3. Stay 3 ft from VRCS when powered
- 4. Stay 3 ft from APU when operating

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EVA 4 EGRESS/SETUP

IV	EV2 (FF)	EV3 (FF)
POST DEPRESS (DEPRESS/REPRESS Cue Card)	POST DEPRESS (DEPRESS/REPRESS Cue Card)	POST DEPRESS (DEPRESS/REPRESS Cue Card)
	85 EV2	85 EV3
	Initial Tether	Configuration
	<ul> <li>EGRESS</li> <li>1. √Initial tether configuration, hooks locked, reels unlocked</li> <li>2. Hatch Thermal cover – open</li> <li>3. Egress airlock</li> <li>4. Attach Rt 85-ft safety tether retracting end to A/L HR 0550, LOCK hook</li> <li>5. Verify 85-ft tether reel housing in Unlocked position</li> <li>6. Release left waist tether from EV3's 85-ft safety tether</li> <li>7. Attach EV3's 85-ft safety tether retracting end to A/L handrail 0554 inboard stanchion, LOCK hook</li> <li>8. Give EV3 GO to release from A/L D-ring</li> <li>9. Receive crewlock bag and sm ORU bag from EV3, stow on A/L outboard toolbox</li> <li>10. Receive outboard OSE from EV3, attach to BRT</li> <li>11. Receive inboard OSE, hold for EV3</li> <li>12. Assist EV3, if required</li> <li>13.√SAFER MAN ISOL vIv – OP (dn) and HCM (dn)</li> <li>14.√Safety tethers and OSE configs</li> </ul>	<ol> <li>Variety 85-ft tether reel housing in Unlocked position</li> <li>Retrieve outboard OSE, pass to EV2</li> <li>Retrieve OSE from EV2 and attach to BRT</li> <li>√SAFER MAN ISOL viv – OP (dn) and HCM (dn)</li> <li>Vinitial tether configuration, hooks locked, reels unlocked</li> <li>U-ring</li> <li>Verify 85-ft tether reel housing in Unlocked position</li> <li>Hand crewlock bag and sm ORU bag (w/Lg-sm RET) to EV2</li> <li>Retrieve outboard OSE, pass to EV2</li> <li>Egress A/L</li> <li>Retrieve OSE from EV2 and attach to BRT</li> <li>√SAFER MAN ISOL viv – OP (dn) and HCM (dn)</li> <li>√Safety tethers and OSE configs</li> <li>Close hatch thermal cover</li> </ol>

FS 7-104 EVA/118/FIN A

OBSS OSE INSTALL (01:00)

(w/adj) at HR (S1 3247 face 6)  2. Install outboard boom stand (OSE 02) to S1 Zenith Outboard trunnion until latch catches shear plate 3. Install capture latch PIP pin in locked position (hole w/arrow) 4. Check gaps between anti-rotation blocks and trunnion shear plate to verify trunnion alignment 5. BRT to HR (3231) 6. PGT[B3, CW2, 30.5]-7/16X6" Drive Clamp "Bolt 1", ~11-13 turns  Bolt 1 (Clamp)  Bolt 2  Bolt 3  7. Verify OSE fully attached, clamped, and aligned to trunnion - view clamping mechanism through OSE cover slot  EXTEND UPPER EXTENDER TUBE  8. Pull spring loaded locking pin 9. Extend tube until locking pin engages 10. Verify black alignment stripe on lower tube visible 11. PGT[A3, CW2, 30.5]-7/16X6" Drive Bolts 2 and 3, ~12 turns  — Report torque and turns  12. Configure PAD to Soft Dock position 13. Inspect gloves; status MCC on RTV and Vectran state  14. Configure PAD to Soft Dock position 15. BRT to HR (3271)  Itranslation path, fairlead (w/adj) at top of CETA spur HR (S0 3413)  Imaged ty tether Install inboard trunnion until latch catches shear plate 1. Install capture latch PIP pin in locked position (hole w/arrow) 2. Check gaps between anti-rotation blocks and trunnion shear plate to verify trunnion alignment 3. Install capture latch PIP pin in locked position (hole w/arrow) 4. Check gaps between anti-rotation blocks and trunnion shear plate to verify trunnion alignment 5. BRT to HR (3271)  (6. PGT[B3, CW2, 30.5]-7/16X6" Drive Soltan, "211-13 turns  — Report torque and turns  7. Verify OSE fully attached, clamped and aligned to trunnion - view clamping mechanism through OSE cover slot  EXTEND UPPER EXTENDER TUBE  8. Pull spring loaded locking pin 9. Extend tube until locking pin engages 10. Verify black alignment stripe on lower tube visible 11. PGT[A3, CW2, 30.5]-7/16X6" Drive Bolts 2 and 3, ~12 turns  — Report torque and turns  12. Configure PAD to Soft Dock position  13. Inspect gloves; status MCC on RTV and Vectran state	IV		EV2 (FF)	EV3 (FF)
(w/adj) at HR (S1 3247 face 6)  2. Install outboard boom stand (OSE 02) to S1 Zenith Outboard trunnion until latch catches shear plate 3. Install capture latch PIP pin in locked position (hole w/arrow) 4. Check gaps between anti-rotation blocks and trunnion shear plate to verify trunnion alignment 5. BRT to HR (3231) 6. PGT[B3, CW2, 30.5]-7/16X6" Drive Clamp "Bolt 1", ~11-13 turns  Bolt 1 (Clamp)  Bolt 2  Bolt 3  7. Verify OSE fully attached, clamped, and aligned to trunnion - view clamping mechanism through OSE cover slot  EXTEND UPPER EXTENDER TUBE  8. Pull spring loaded locking pin 9. Extend tube until locking pin engages 10. Verify black alignment stripe on lower tube visible 11. PGT[A3, CW2, 30.5]-7/16X6" Drive Bolts 2 and 3, ~12 turns  — Report torque and turns  12. Configure PAD to Soft Dock position 13. Inspect gloves; status MCC on RTV and Vectran state  14. Configure PAD to Soft Dock position 15. BRT to HR (3271)  Itranslation path, fairlead (w/adj) at top of CETA spur HR (S0 3413)  Imaged ty tether Install inboard trunnion until latch catches shear plate 1. Install capture latch PIP pin in locked position (hole w/arrow) 2. Check gaps between anti-rotation blocks and trunnion shear plate to verify trunnion alignment 3. Install capture latch PIP pin in locked position (hole w/arrow) 4. Check gaps between anti-rotation blocks and trunnion shear plate to verify trunnion alignment 5. BRT to HR (3271)  (6. PGT[B3, CW2, 30.5]-7/16X6" Drive Soltan, "211-13 turns  — Report torque and turns  7. Verify OSE fully attached, clamped and aligned to trunnion - view clamping mechanism through OSE cover slot  EXTEND UPPER EXTENDER TUBE  8. Pull spring loaded locking pin 9. Extend tube until locking pin engages 10. Verify black alignment stripe on lower tube visible 11. PGT[A3, CW2, 30.5]-7/16X6" Drive Bolts 2 and 3, ~12 turns  — Report torque and turns  12. Configure PAD to Soft Dock position  13. Inspect gloves; status MCC on RTV and Vectran state			OUTBOARD BOOM STAND INSTALL	INBOARD BOOM STAND INSTALL
Section   Sect	SASA are in place		<ul> <li>(w/adj) at HR (S1 3247 face 6)</li> <li>Install outboard boom stand (OSE 02) to S1 Zenith Outboard trunnion until latch catches shear plate</li> <li>Install capture latch PIP pin in locked position (hole w/arrow)</li> <li>Check gaps between anti-rotation blocks and trunnion</li> </ul>	translation path, fairlead (w/adj) at top of CETA spur HR (S0 3413) monitor EV2 safety tether  2. Install inboard boom stand (OSE 01) to S1 Zenith inboard trunnion until latch catches shear plate  3. Install capture latch PIP pin in locked position (hole w/arrow)
Bolt 1 (Clamp)  Bolt 2  Bolt 2  To verify OSE fully attached, clamped, and aligned to trunnion – view clamping mechanism through OSE cover slot  EXTEND UPPER EXTENDER TUBE  8. Pull spring loaded locking pin 9. Extend tube until locking pin engages 10. Verify black alignment stripe on lower tube visible 11. PGT[A3, CW2, 30.5]-7/16X6"  Drive Clamp "Bolt 1", ~11-13 turns ← Report torque and turns  7. Verify OSE fully attached, clamped and aligned to trunnion – view clamping mechanism through OSE cover slot  EXTEND UPPER EXTENDER TUBE  8. Pull spring loaded locking pin 9. Extend tube until locking pin engages 10. Verify black alignment stripe on lower tube visible 11. PGT[A3, CW2, 30.5]-7/16X6" Drive Bolts 2 and 3, ~12 turns ← Report torque and turns  12. Configure PAD to Soft Dock position 13. Inspect gloves; status MCC on RTV and Vectran state 12. Configure PAD to Soft Dock position 12. Configure PAD to Soft Dock position 13. Inspect gloves; status MCC on RTV and Vectran state 14. Configure PAD to Soft Dock position 15. Configure PAD to Soft Dock position 16. PGT[B3, CW2, 30.5]-7/16X6" Drive Clamp "Bolt 1", ~11-13 turns ← Report torque and turns	1. IV. Necord torque/turns data		5. BRT to HR (3231)	shear plate to verify trunnion alignment
trunnion – view clamping mechanism through OSE cover slot  Bolt 3    Trunnion – view clamping mechanism through OSE cover slot	Bolt 1	EV3	Drive Clamp "Bolt 1", ~11-13 turns	6. <b>PGT[B3, CW2, 30.5]-7/16X6</b> " Drive Clamp "Bolt 1", ~11-13 turns
EXTEND UPPER EXTENDER TUBE  8. Pull spring loaded locking pin 9. Extend tube until locking pin engages 10. Verify black alignment stripe on lower tube visible 11. PGT[A3, CW2, 30.5]-7/16X6" Drive Bolts 2 and 3, ~12 turns			trunnion – view clamping mechanism through OSE	trunnion – view clamping mechanism through OSE
<ul> <li>8. Pull spring loaded locking pin</li> <li>9. Extend tube until locking pin engages</li> <li>10. Verify black alignment stripe on lower tube visible</li> <li>11. PGT[A3, CW2, 30.5]-7/16X6"  Drive Bolts 2 and 3, ~12 turns</li> <li>12. Configure PAD to Soft Dock position</li> <li>13. Inspect gloves; status MCC on RTV and Vectran state</li> <li>8. Pull spring loaded locking pin</li> <li>9. Extend tube until locking pin engages</li> <li>10. Verify black alignment stripe on lower tube visible</li> <li>11. PGT[A3, CW2, 30.5]-7/16X6"  Drive Bolts 2 and 3, ~12 turns</li> <li>Report torque and turns</li> <li>12. Configure PAD to Soft Dock position</li> <li>13. Inspect gloves; status MCC on RTV and Vectran state</li> </ul>	Bolt 3		EXTEND UPPER EXTENDER TUBE	
IV: Give MCC GO for S1 SASA power up  14. Translate to A/L; retrieve adj fairlead  13. Inspect gloves; status MCC on RTV and Vectran state  14. Translate to A/L; release adj fairlead  14. Translate to A/L; release adj fairlead  15. Inspect gloves; status MCC on RTV and Vectran state  16. Translate to A/L; release adj fairlead		ASA	<ul> <li>9. Extend tube until locking pin engages</li> <li>10. Verify black alignment stripe on lower tube visible</li> <li>11. PGT[A3, CW2, 30.5]-7/16X6"  Drive Bolts 2 and 3, ~12 turns</li> <li>Report torque and turns</li> <li>12. Configure PAD to Soft Dock position</li> </ul>	8. Pull spring loaded locking pin 9. Extend tube until locking pin engages 10. Verify black alignment stripe on lower tube visible 11. PGT[A3, CW2, 30.5]-7/16X6"  Drive Bolts 2 and 3, ~12 turns  Report torque and turns  12. Configure PAD to Soft Dock position 13. Inspect gloves; status MCC on RTV and Vectran state

FS 7-105 EVA/118/FIN A

#### **OBSS OSE INSTALL TASK DATA SHEET**

#### Tools:

EV2 (FF)	EV3 (FF)
PGT	PGT
7/16 x 6" wobble	7/16 x 6" wobble

Foot Restraints: None

#### **EVA Fasteners:**

Fastener Name	Head Size	Qty (per OSE)		Release Torque (ft-lb)	Failure Torque (ft-lb)	Turns	RPM
OSE Clamp Bolt 1	7/16	1	18.4	N/A	385	11-13	
OSE Bolt 2	7/16	1	4.8	N/A	9.4	12-14	
OSE Bolt 3	7/16	1	4.8	N/A	9.4	12-14	

#### **ORU Identification:**

	Serial Number
S1 Zenith INBD Mid – IBA	OSE 0001
S1 Zenith OUTBD Sensor End – IBA	OSE 0002



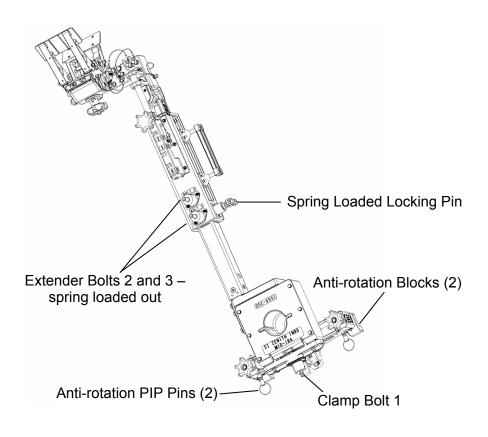
# Timeline Considerations 1. N/A

#### Notes:

1. Configure PAD to soft dock for future OBSS stow

# Cautions: 1. N/A

# Warnings: 1. N/A



FS 7-106 EVA/118/FIN A

# OBSS OSE INSTALL TASK DATA SHEET (Cont)



FS 7-107 EVA/118/FIN A

# WETA ANTENNA INSTALL (01:45)

	IV/RMS	EV2 (FF)	EV3 (FF)
IV Confirm MCC GO for VSSA connector mates		<ol> <li>WETA RETRIEVAL</li> <li>Retrieve spare safety tether from outside A/L</li> <li>Retrieve WETA w/round scoop from airlock (leave Lg-sm RET in A/L); stow on BRT (tether to WETA tether point not scoop)</li> <li>Close airlock thermal cover</li> <li>Translate aft under A/L and over top to CETA Spur</li> <li>Translate via nadir path toward S1/S3 interface</li> <li>Perform safety tether swap at HR (3233)</li></ol>	<ol> <li>VSSA STANCHION RELEASE</li> <li>Retrieve spare 85-ft safety tether from outside A/L; configure for later tether swap</li> <li>Translate to stanchion carrier on ESP-2</li> <li>Tether to a stanchion race track tether point</li> <li>PGT [B7, CCW2, MTL 30.5]-6" ext 7/16"         □ □ Release launch restraint bolts (two) ~8.5 turns (bolts will spring out, black line visible)</li> <li>Slide stanchion out of stowage interfaces (toward dummy box)</li> <li>BRT to racetrack</li> <li>Translate to S0; fairlead near CETA spur (adj left on HR 3413)</li> <li>Translate via Face 1 S1/S3 interface</li> <li>Perform safety tether swap at HR (3246)</li></ol>
		DUMMY BOX REMOVAL  9. Open CP-1 shroud to uncover VSSA port 10. BRT to HR 3020 11. Tether to dummy box 12. PGT [A5, CCW2, MTL 30.5] 6" ext 7/16"  □ □ Release dummy box left and right captive fasteners 16 turns 13. PGT[A5, CCW2, MTL 30.5] 6" ext 7/16"  □ Release center jack screw 33 turns 14. Remove dummy box; hand off to EV3 15. Install WETA on the stanchion by sliding it along two guide pins into soft dock position 16. Remove round scoop; stow on MWS	DUMMY BOX REMOVAL  12. Temp stow stanchion 13. BRT to HR 14. Hold stanchion for EV2  15. Receive dummy box; stow in CL bag

FS 7-108 EVA/118/FIN A

# WETA ANTENNA INSTALL (01:45) (Cont)

	IV/RMS		EV2 (FF)	EV3 (FF)
	Torque	Turns	17. PGT[A7, CW2, MTL 30.5] 6" ext 7/16"  Push in and engage center jack bolt to hardstop  ~33 turns  Report torque and turns	
WETA (Center)			Visually check for contact between WETA front wedge and support structure	
WETA (Outer- Left)			19. PGT[A7, CW2, MTL 30.5] 6" ext 7/16"  Push in and engage left and right fasteners to hardstop ~16 turns	
WETA (Outer- Right)			Report torque and turns	
VSSA Stanchion Bolt			20. Remove thermal shroud from WETA; hand off to EV3	16. Receive shroud; stow in CL bag
			STANCHION INSTALL	STANCHION INSTALL
			NOTE  Do not allow socket to come off stanchion bolt head until install complete  21. PGT [B4, CW2, MTL 30.5] 6" ext 7/16"  Engage stanchion bolt 10 turns until it drops out of launch position. Continue to engage stanchion bolt to torque stall ~16 turns (6 lb push force reqd)  Report torque and turns	17. BRT to S3 HR (3043) 18. Soft dock stanchion to CP-1 (~10 lbf required)
				19. Release RET from stanchion

FS 7-109 EVA/118/FIN A

# WETA ANTENNA INSTALL (01:45) (Cont)

	IV/RMS	EV2 (FF)	EV3 (FF)
IV	Give EV2 GO for VSSA connector mates		
IV	Give MCC-H GO to power up WETA	<ul> <li>22. Confirm GO for VSSA connector mates</li> <li>23. Release TA Clamps</li> <li>24. Demate W8200 cable connectors P2, P3 and P4 from dummy panel A296</li> <li>25. Demate deadface connectors and connector cap from panel A78 J2, J3 and J4</li> <li>26. Mate deadface connectors and cap to A296 dummy panel</li> <li>27. Mate W8200 cable connectors to S3 panel A78 receptacles</li> <li>P2 to J2</li> <li>P3 to J3</li> <li>P4 to J4</li> <li>28. Wire Tie cables as necessary</li> <li>Give IV/MCC-H GO to power up WETA</li> <li>30. Perform Tool Inventory</li> <li>31. Inspect gloves; status MCC on RTV and Vectran state</li> </ul>	NOTE  EV3 may need to help EV2 on connector mates and deadface/cap transfers. Dummy panel A296 is on bottom of VSSA mounting plate ~4 ft from S3 face 4; S3 A78 is just inside S3 face 4  20. Retrieve CL bag and stow BRT 21. Perform Tool Inventory 22. Inspect gloves; status MCC on RTV and Vectran state
		32. Translate to S1 HR (3233) for tether swap 33. Perform tether swap; hooks locked, reel unlocked 34. Translate to A/L; stow spare safety tether	<ul> <li>23. Translate to S1 HR (3203) for tether swap</li> <li>24. Perform tether swap, hooks locked, reels unlocked</li> <li>25. Translate to A/L; temp stow dummy box and spare safety tether</li> </ul>

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#### WETA ANTENNA INSTALL TASK DATA SHEET

#### Tools:

EV2 (FF)	EV3 (FF)
PGT	PGT
7/16 x 6" wobble	7/16 x 6" wobble
Round Scoop (on WETA in A/L)	
Wire ties	

Foot Restraints: None

#### **EVA Fasteners:**

Fastener Name	Head Size	Qty	Install Torque (ft-lb)	Release Torque (ft-lb)	Failure Torque (ft-lb)	Turns	RPM
Dummy Box (Outer)	7/16	2	N/A	7.0	17.1	6.8- 11.8	30
Dummy Box (Center)	7/16	1	N/A	7.0	17.1	24.4- 30.4	30
WETA (Outer)	7/16	2	9.2	N/A	13.2	6.8- 12.8	30
WETA (Center)	7/16	1	9.2	N/A	13.2	24.4- 30.4	30
VSSA Launch Restraint Bolts	7/16	2	N/A	25.5	50.1	7-11.5	30
VSSA Stanchion Bolt	7/16	1	18.4	25.5	62.0	10 launch 16.5 install/ release	30

#### **EVA Connectors:**

Harness	From	То	Conn Size
Dead Face Connector	S3 J2	VSSA Dummy Panel	
Dead Face Connector	S3 J3	VSSA Dummy Panel	
Connector Cap	S3 J4	VSSA Dummy Panel	
W8200-P2	VSSA Dummy Panel	S3 J2	15
W8200-P3	VSSA Dummy Panel	S3 J3	13
W8200-P4	VSSA Dummy Panel	S3 J4	15

#### **Connector Inhibits:**

- RPCM S31A\_A RPC 15 Open, Close Cmd Inhibit
   RPC 16 Open, Close Cmd Inhibit
- 3. RPCM S32B\_A RPC 15 Open, Close Cmd Inhibit
- 4. RPC 16 Open, Close Cmd Inhibit

#### **Timeline Considerations**

1. N/A

#### Notes:

1. N/A

#### **Cautions:**

1. N/A

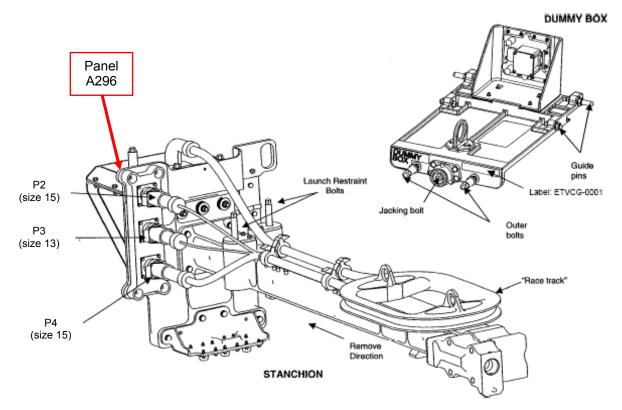
#### Warnings:

1. N/A

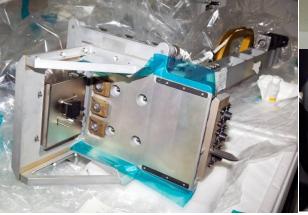


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### WETA ANTENNA INSTALL TASK DATA SHEET (Cont)





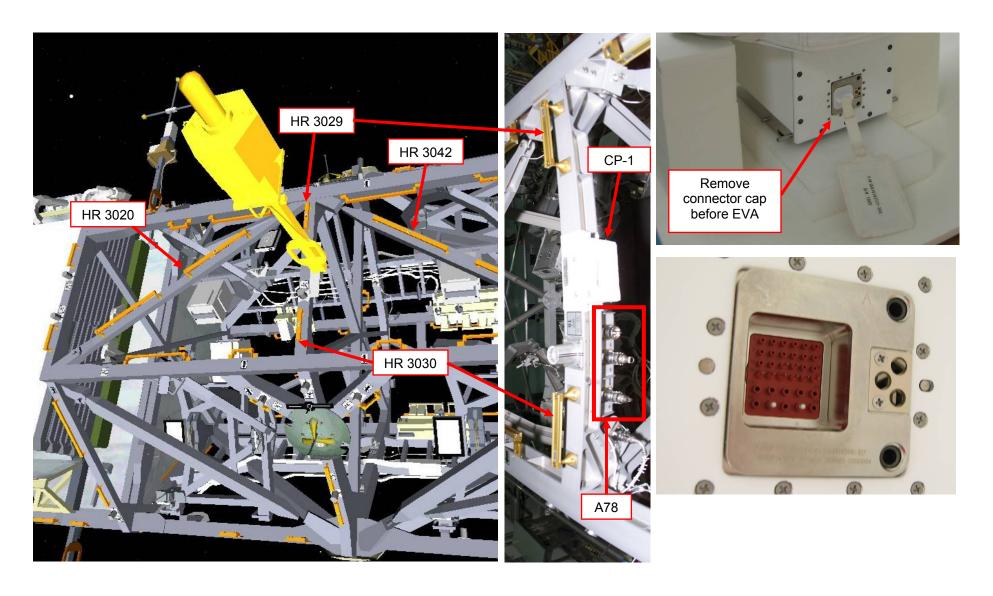






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### WETA ANTENNA INSTALL TASK DATA SHEET (Cont)



FS 7-113 EVA/118/FIN A

# P1 VSSA INSTALL AT CP7 (01:00)

IV/RMS	EV2 (FF)	EV3 (FF)
IV/RMS	STANCHION RETRIEVAL  1. Translate to stanchion carrier on ESP-2 2. Tether to stanchion race track tether point 3. Attach scoop to dummy box 4. PGT [B7, CCW2, MTL 30.5]-6" ext 7/16"  □□ Release launch restraint bolts (two) ~8.5 turns (bolts will spring out, black line visible) 5. Slide stanchion out of stowage interfaces (towards dummy box) 6. BRT to racetrack 7. Translate to CP-7 (nadir S0/P1 interface) via Node nadir path; port is near P1 WIF 01 and HR 3615  STANCHION INSTALL  8. Transfer stanchion to EV3 9. BRT to HR (3615)	1. Translate to ESP-2 2. Assist EV2 as needed 3. Temp stow GPS Ant Bag on CETA 1 time permitting 4. Translate to CP7 (nadir S0/P1 interface) via Z1 zenith of wagon wheel; fairlead (w/adj) on Z1 port  STANCHION INSTALL 5. BRT to HR (3548) 6. Receive stanchion 7. Soft dock stanchion to CP-7 (race track outboard) (~10 lbf required) 8. Hold stanchion in soft dock while EV2 engages stanchion bolt 9. Inspect gloves; status MCC on RTV and Vectran state
Torque Turns VSSA Stanchion Bolt	10. PGT [B4, CW2, MTL 30.5] 6" ext 7/16"  □ Engage stanchion bolt 10 turns until it drops out of launch position. Continue to engage stanchion bolt to torque stall ~16 turns (6 lb push force reqd)  ■ Report torque and turn data  11. Inspect gloves; status MCC on RTV and Vectran state	

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#### P1 VSSA INSTALL TASK DATA SHEET

Tools:

EV2 (FF)	EV3 (FF)
PGT	
7/16 x 6" wobble	

Foot Restraints: None

**EVA Fasteners:** 

Fastener Name	Head Size	Qty	Install Torque (ft-lb)	Release Torque (ft-lb)	Failure Torque (ft-lb)	Turns	RPM
VSSA Launch Restraint Bolts	7/16	2	N/A	25.5	50.1	7-11.5	30
VSSA Stanchion Bolt	7/16	1	18.4	25.5	62.0	10 launch 16.5 install/ release	30

**EVA Connectors:** None

Connector Inhibits: None

# Timeline Considerations 1. N/A

# <u>Notes:</u> 1. N/A

# Cautions: 1. N/A

# Warnings: 1. N/A

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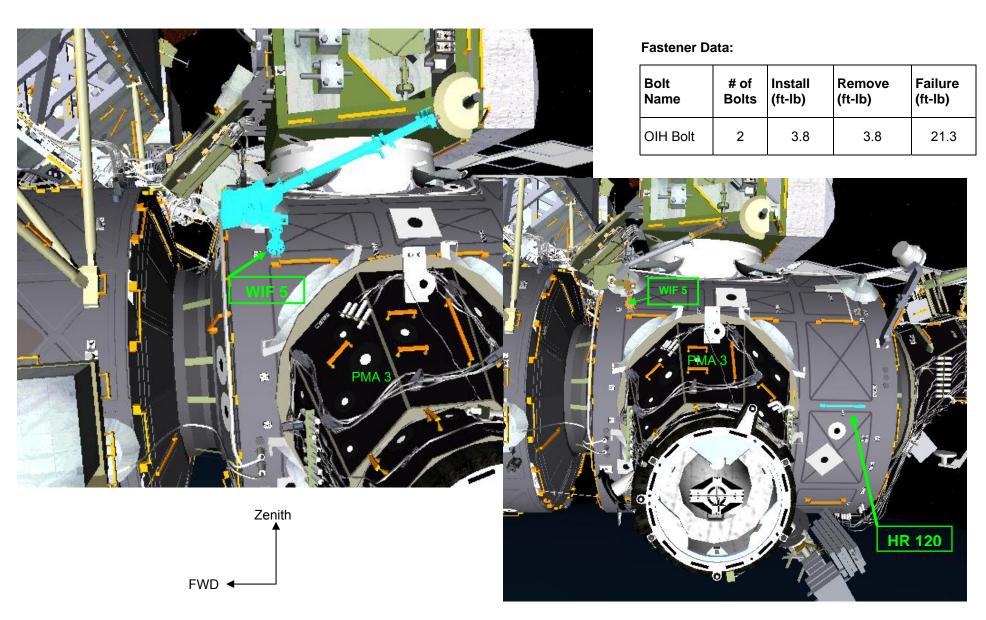
## NODE HR REMOVAL/APFR AND TS RELOCATE

IV/RMS	EV2 (FF)	EV3 (FF)
	TS RELOCATE (00:30)  1. Translate to Node 1 WIF 5 (zenith/fwd of PMA3) 2. Tether to tool stanchion 3. Remove TS from APFR; install on BRT 4. Translate to CETA Cart #1 (carts are stbd of MT – CETA 1 is inboard cart) 5. Install TS on CETA 1; pull test 6. Inspect gloves; status MCC on RTV and Vectran state	NODE HR 120 REMOVE (00:25)  1. Translate to Node HR 120 (aft of PMA3/port CBM) 2. Tether to HR 120 3. PGT [A4, CCW2, MTL 30.5] 6" ext 7/16"  Disengage outer bolts (2), 1 turn to break torque 3. PGT [A1, CCW2, MTL 30.5] 6" ext 7/16"  8 turns each 4. Depress buttons (2) on inside of HR (HR should pop up releasing soft dock) a. If HR doesn't pop up, push in both buttons simo and pull up 5. Slide HR to remove it from dove tail fittings 6. Attach HR to BRT
		APFR RELOCATE (00:15)  7. Translate to Node 1 WIF 5 (zenith/fwd of PMA3) 8. Remove HR from BRT; strap HR to APFR 9. Tether to APFR 10.Remove APFR from WIF 5; install on BRT 11.Translate to ESP2 WIF 8 (zenith, center) 12.Install APFR ESP2 WIF 8 [3, SS, F, 12] 13.Retrieve HR120 from APFR 14.Translate to A/L; temp stow HR 120 at Airlock 15.Inspect gloves; status MCC on RTV and Vectran state

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#### NODE HR REMOVAL/APFR AND TS RELOCATE TASK DATA SHEET

### **Node 1 Port Side**



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IV/RMS	EV2 (FF)	EV3 (FF)
7. Verify inhibits for GPS Antenna #4:  a. RPCM S02B_E RPC 8 —	CAUTION Avoid inadvertent contact with GPS Antennas (Z-93 paint)  GPS ANTENNA #4 REMOVAL (00:40)  Retrieve GPS ORU Bag (with wire-tied caps) – temp stowed outside AL  Translate to GPS Antenna #4 (S0 nadir-inboard)  Temp stow GPS ORU Bag on HR (3509)  Remove MLI shroud from antenna  Tether cables to self or structure before demating (Cable clamps are located internal to the truss; connectors may float out of reach)  On IV GO, demate connectors (any order), temp stow as required: □ P696 from J1 □ P697 from J2  Tether to failed GPS antenna  PGT: [B7, CCW2, MTL 30.5]-7/16", 6-in ext Release bolts (4), (any order), expect ~10 turns (bolts will spring up when released)  Remove GPS antenna, expect 4-6 lb soft dock force  Stow failed GPS antenna in ORU Bag  Retrieve electrical connector covers from GPS ORU Bag adjustable equipment tether, install electrical connector covers on electrical connectors (any order): □ J1 dummy electrical cover to P697  Reconfigure MLI shroud (as required)  dument of the many contents and vectran state to A/L  Temp stow ORU Bag	P6 AUX BAG RELOCATION (00:30)  1. Translate to P6 Aux Bag (stbd/fwd/nadir P6) 2. Retrieve Aux Bag 3. Translate to Z1 fwd, nadir of wagon wheel 4. Install Aux Bag; report strap connections 5. Get WVS or still photos of Final config 6. Inspect gloves; status MCC on RTV and Vectran state

FS 7-118 EVA/118/FIN A

#### **GPS ANTENNA REMOVAL TASK DATA SHEET**

#### Tools:

EV2 (FF)
PGT w/7/16" wobble 6-in ext
Adjustable Tethers (2)
Medium ORU bag
Round Scoops (2)

#### **EVA Fasteners:**

Fastener Name	Head Size	Qty	Removal Torque (ft-lb)		Failure Torque (ft-lb)	Turns
GPS Antenna #4	7/16"	4	25.5	9.2	70.6	10

#### **EVA Connectors:**

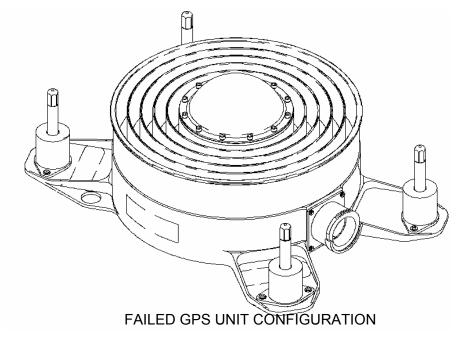
Harness	From	То	Function
W4503	S0 P696	J1	GPS Ant #4:
			Ops-1 & Htr-1 power
W4502	S0 P697	J2	GPS Ant #4:
			Ops-2 & Htr-2 power

#### Notes:

- 1. Tether cables to self or structure before demating (Cable clamps are located internal to the truss; connectors may float out of reach)
- Connector caps are wire-tied together to prevent cables from being lost inside the truss

#### **Cautions:**

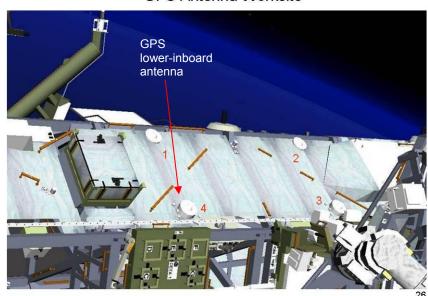
- 1. Thermal clock data for GPS Antenna 4 (with and without ORU bag):
  - a. 30 min to place failed GPS antenna in the ORU bag + 5 hr transfer clock
  - 60 min to place failed GPS antenna in the ORU bag + 2 hr transfer clock
  - c. If ORU bag not used, there is a 60-min clock to transfer the GPS antenna



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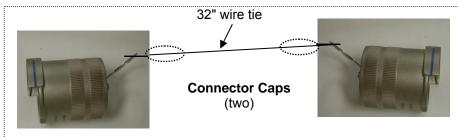
## **GPS ANTENNA REMOVAL TASK DATA SHEET (Cont)**

**GPS Antenna Worksite** 









GPS Antenna 4 MLI

Handrail installed on 8A

Velcro

GPS antenna 4 (with ground cover installed)

Shroud hinge line

Zenith

SPDA Radiator (Z93 coating)

FS 7-120 EVA/118/FIN A

### P6 AUX BAG TASK DATA SHEET

Tools: None

Foot Restraints: None

EVA Fasteners: None

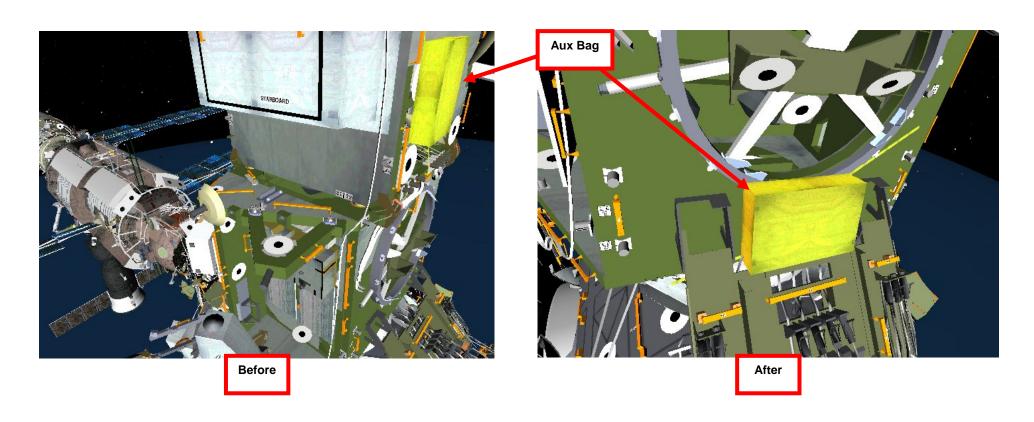
**EVA Connectors**: None

**Timeline Considerations** 

Notes:

Cautions:

Warnings:



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## **EVA 4 CLEANUP/INGRESS**

IV/RMS	EV2 (FF)	EV3 (FF)
	CLEANUP  1. Translate to airlock  2. Retrieve and stow the following inside A/L: HR 120, GPS ORU Bag and CL bag  3. Retrieve spare 85-ft tether from A/L exterior  NOTE: All 85-ft safety tethers must return inside during this EVA prior to hatch closure  4. Perform Tool Inventory	CLEANUP 1. Translate to airlock 2. Perform Tool Inventory  INGRESS 3. Ingress airlock 4. Connect left waist tether to hatch D-ring 5. Give EV2 GO to disconnect 85-ft tether
IV: Perform WVS PWRDN (PHOTO/TV, WVS CUE CARD)  IV: Set 2-min timer after both EV1 and EV2 report WATER OFF	<ol> <li>INGRESS</li> <li>On EV3 GO, disconnect EV3 85-ft safety tether from A/L HR 0554</li> <li>Connect left waist tether to EV3 85-ft safety tether, lock hooks</li> <li>Disconnect EV2 85-ft safety tether from HR, attach to EMU D-ring or MWS</li> <li>Ingress airlock</li> <li>Remove SCU from stowage pouch</li> <li>Remove DCM cover, Velcro to DCM</li> <li>Connect SCU to DCM; √SCU locked</li> <li>DCM: WATER – OFF</li> <li>Hatch thermal cover – close, attach Velcro strap</li> </ol>	<ul> <li>6. Remove SCU from stowage pouch</li> <li>7. Remove DCM cover, Velcro to DCM</li> <li>8. Connect SCU to DCM; √SCU locked</li> <li>9. DCM: WATER – OFF</li> </ul>
	Do not close hatch until EM	TION U WATER – OFF for 2 min
	13. Verify all hardware is clear of hatch 14. EV hatch – close and lock 15. Go to PRE REPRESS portion of {CREWLOCK <u>DEPRESS/REPRESS</u> CUE CARD} (SODF: ISS EVA  SYS: EVA PREP/POST)	10. Go to PRE REPRESS portion of {CREWLOCK <u>DEPRESS/REPRESS</u> CUE CARD} (SODF: ISS EVA SYS: EVA PREP/POST)

FS 7-122 EVA/118/FIN A

POST EVA 4 TOOL CONFIG

EV2	Waist Tether (R D-ring to Safety Tether) Waist Tether (L Extender to MWS) D-ring Extender (2) 85-ft Safety Tether (R on extender) Adj (2 on wrist) MWS T-bar Rabbit Ear Wire Ties (2)	EV3  ☐ Waist Tether (R D-ring)  ☐ D-ring Extender (2)  ☐ 85-ft Safety Tether (R on extender)  ☐ Adj (2 on wrists)  ☐ MWS  ☐ T-bar  ☐ Rabbit Ear Wire Ties (2)  ☐ Adj	<u>CREV</u>	MLOCK  CL Bag #1  RET (Lg-sm) on outside  Digital Camera  Dummy Box  EVA MLI  RET  Adj (2)  Spare 85-ft safety tether (on outside)
	Sm Trash Bag (L, inside)	□ RET (sm-sm PIP pin) □□□ RET (sm-sm) (3) □ Sm Trash Bag (L, inside) □ Swing Arm (R)		RET (Lg-sm) (2) Bungee
	Swing Arm (R) RET (sm-sm) PGT S/N w/battery 7/16 x 6" wobble BRT (L) RET (sm-sm)	□ Swing Arm (R) □ RET (sm-sm) □ PGT S/N w/battery □ 7/16 x 6" wobble □ BRT (L) □ RET (sm-sm)		Small ORU Bag RET (Lg-sm) on outside GPS Antenna #4 RET (sm-sm) (2)
□□ Outsi	Wire Ties (2)	☐☐☐☐ Wire Ties (3)  CREWLOCK Verify following item is in Staging Bag ☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐		CL Bag #3 (contingency) -Aft/Zenith wa Adj (Lg-sm) on outside Wire Tie Caddy Connector Cleaner Tool Caddy Connector Pin Straightener Adj tether to internal D-ring Socket Caddy
	55-ft safety tethers on hatch D-ring	□ Round Scoop □ RET (Lg-sm) to Airlock		7/16 x 6" wobble 7/16 x 2" rigid RAD EVA Ratchet
		□ HR 120 □ Spare 85-ft tether	0	Adj tether to internal D-ring Vice Grips Adj tether to internal D-ring
				D-ring Extender (on A/L D-ring)

FS 7-123 EVA/118/FIN A

### **GET-AHEADS**

## UCCAS DEPLOY (GET-AHEADS)

IV/RMS	EV2 (FF)	EV3 (FF)
MCC-H – Verify P3/P4 SARJ locked	P3/S3 ZENITH/NADIR UCCAS DEPLOY  1. Translate to deploy clevis on the UCCAS 2. PGT [B7 25.5 ft-lb, CCW2 30 RPM, MTL 30.5]-6ext 7/16  □ Release or swivel deploy clevis bracket, 10 turns on all unless swivel then 8 turns on #1 (if reqd BRT to HR)  3. If reqd temp stow deploy clevis bracket  CAUTION  The stowed clevis bracket must be loosened before the yoke ADP is removed to prevent damage to the mechanism  4. PGT [B7 25.5 ft-lb, CCW2 30 RPM, MTL 30.5]-6ext 7/16  □ Loosen stow clevis bracket bolts (4), ~4 turns  CAUTION  Yoke ADP does not have stowage hole. Do not close ADP lock bracket when ADP is not inserted in a stowage/clevis hole  5. Release yoke PIP pin ADP, use pre-installed wire tie to secure ADP and PIP pin to yoke  6. PGT [B4 20.0 ft-lb, CCW2 30 RPM, MTL 30.5]-6ext 7/16  □ Release diagonal strut cup-cone bolt, 38 turns to hard stop  CAUTION  Do not lift diagonal brace more than ~7 deg out of	P3/S3 ZENITH/NADIR UCCAS DEPLOY  1. Translate to A/L; retrieve CL Bag #1 (RAD + 2", Gap Spanners)  2. Translate to zenith hinges on the UCCAS  3. Remove hinge line ADPs (2), insert in stowage hole, √lock bracket engaged  4. Attach large gap spanner to zenith longeron HR, loop back on itself  5. PGT [B2 16.6 ft-lb, CCW2 30 RPM, MTL 30.5]-6ext 7/16  □ Release SARJ brace cup-cone bolt, 23 turns to hard stop  □ Release SARJ launch bolt to use for temp stow, 10 turns  6. PGT [B2 16.6 ft-lb, CW2 30 RPM, MTL 30.5]-6ext 7/16  □ Attach SARJ brace to diagonal strut, 10 turns
	rotation plane to prevent damage to hinge end	CAUTION  Do not lift diagonal brace more than ~7 deg out of rotation plane to prevent damage to hinge end

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## UCCAS DEPLOY (GET-AHEADS) (Cont)

IV/RMS	EV2 (FF)	EV3 (FF)
Record Torque and Turns for Stowed Bracket Bolt # 1 2 3 4 Torque	<ul> <li>7. Help EV3 guide diagonal brace to HR</li></ul>	<ol> <li>Temp stow diagonal brace to HR using RET</li> <li>Route gap spanner to yoke now that brace is out of the way</li> <li>Pull up on the yoke to provide clearance to remove the bracket</li> <li>Continue to deploy UCCAS to detent (10 deg past vertical), lead with yoke</li> <li>Release spanner at zenith longeron, temp stow on HR</li> </ol>
Record Torque and Turns for SARJ Launch Lock and Cup Cone Bolts  Bolt Launch Cup Cone Lock  Torque Turns  Record Torque and Turns for Diagonal Strut Cup-Cone Bolt  Torque Turns	CAUTION  Do not lift diagonal brace more than ~7 deg out of rotation plane to prevent damage to hinge end  12. Release adjustable tether (stow on MWS) holding diagonal/SARJ braces, move diagonal brace to install  13. PGT [B4 20.0 ft-lb, CW2 30 RPM, MTL 30.5]-6ext 7/16  □ Engage diagonal strut cup-cone bolt, 38 turns to hard stop  14. Install yoke into clevis □ Release wire tie securing PIP pin and ADP to yoke □ Install yoke ADP, √lock bracket engaged □ Install yoke PIP pin  15. PGT [B4 20.0 ft-lb, CW2 30 RPM, MTL 30.5]-6ext 7/16 □ Engage deploy clevis bracket bolt #2, #3, and #1 to hard stop (attempt #4 w/o RAD)  16. PGT [XX XX. X ft-lb, CW2 30 RPM, MTL 30.5]-RAD w/2ext 7/16	CAUTION  Do not lift diagonal brace more than ~7 deg out of rotation plane to prevent damage to hinge end  12. Assist EV2 with diagonal brace move 13. PGT [B2 16.6 ft-lb, CCW2 30 RPM, MTL 30.5]-6ext 7/16  □ Release SARJ bolt from diagonal, 10 turns 14. PGT [B2 16.6 ft-lb, CW2 30 RPM, MTL 30.5]-6ext 7/16  15. Engage launch bolt, TBD turns 16. Engage SARJ strut cup-cone bolt, 23 turns to hard stop  17. Install yoke into clevis □ Pull yoke gap spanner to unfold yoke □ Rotate UCCAS out of detent □ Lower yoke into clevis

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## UCCAS DEPLOY (GET-AHEADS) (Cont)

IV/RMS				EV2 (FF)	EV3 (FF)
Record Torque Bracket Bolt # 1 Torque Turns			yed 4	EV2 (FF)  □ Engage deploy clevis bracket bolt #4 to hard stop 17. Translate under UCCAS UMA 18. Tether to hitch PIP pin from EVA OVERRIDE antirotation cap and remove hitch PIP pin 19. Remove anti-rotation cap and stow in trash bag 20.√All tools stowed (PGTs)	18. Translate to each guide vane (3) and perform:  Remove launch restraint PIP pins from guide vanes, stow in trash bag  Inform MCC-H ready for RTL checkout  On MCC-H GO, depress and hold RTL lever for 15 sec, then release  Verify with MCC-H good checkout, move to next guide vane  19. Release large gap spanner from yoke 20. Stow gap spanner in trash bag  CAUTION  EBCS target contains finished surface which could be damaged if contacted by EV crew  21. Translate to EBCS target 22. Verify EV2 is clear of target 23. Remove EBCS target cover, stow on backside of
					target assembly  24. √All tools stowed (PGTs)  25. √Gap spanner in trash bag

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### UCCAS DEPLOY (GET-AHEADS) TASK DATA SHEET

#### **Estimated Task Duration:**

	Without SSRMS
One EV Crew	N/A
Two EV Crew	01:00

#### Tools:

EV2	<u>EV3</u>
PGT	PGT
7/16 socket 6-in ext	7/16 socket 6-in ext
	RAD + 7/16 socket 2-in ext
	45-72 in Gap Spanner (Large)

#### **EVA Fasteners:**

Fastener Name	Head Size	Qty	Install Torque (ft-lb)	Release Torque (ft-lb)	Failure Torque (ft-lb)	Turns

#### Inhibits:

Inhibit
P3/P4 SARJ Locked

Foot Restraint	WIF	Settings
Remove/Install Deployed/Stowed Clevis Brackets	P3 - 17	2,PP,D,11

#### Notes:

- 1. Can not release 3 of 4 bolts on either stowed or deployed clevis bracket to rotate out of the way, due to mechanism design
- 2. UMA EVA Override anti-rotation cap must be removed prior to first use of UMA on UCCAS
- EBCS target cover must be removed prior to cargo attachment to UCCAS. Protects target from MMOD and inadvertent contact. Remove as last activity
- 4. RAD drive may be needed for re-install of deployed clevis bracket. It will likely exceed RAD limits and need to be returned for refurb

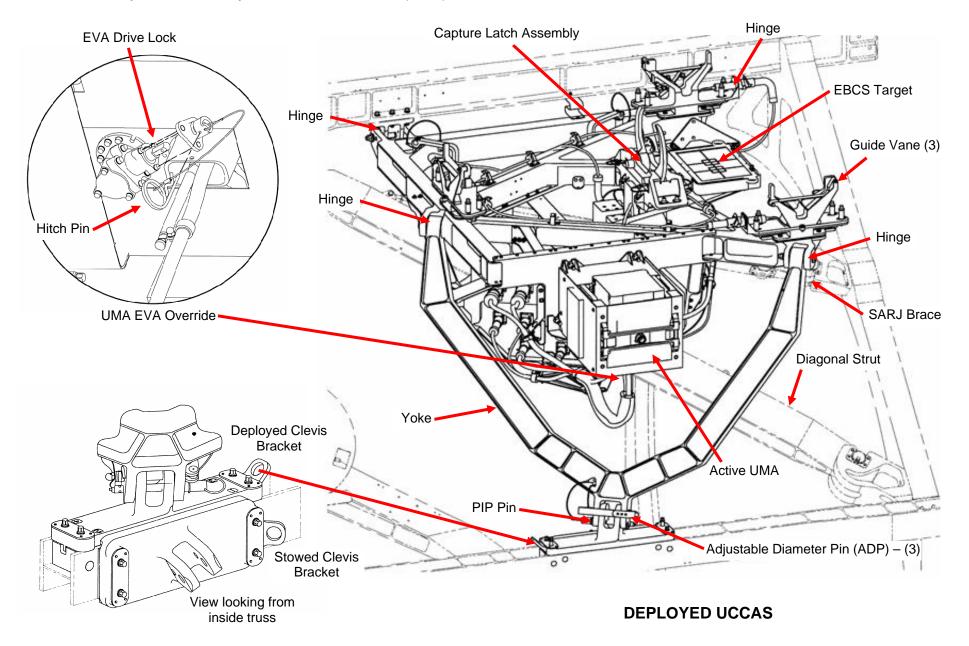
#### Cautions:

- Stowed clevis bracket must be loosened 4 turns on each bolt prior to releasing yoke ADP
- 2. Do not lift diagonal brace greater than 7 deg out of rotation plane when rotating to temp stowage location so as to not bend hinge end
- 3. Do not close ADP lock bracket when ADP is not inserted in a stowage/clevis hole. The pin can fall apart
- 4. EBCS target has finished surface that is susceptible to damage by contact

#### Warnings:

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## UCCAS DEPLOY (GET-AHEADS) TASK DATA SHEET (Cont)



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## UCCAS DEPLOY (GET-AHEADS) TASK DATA SHEET (Cont)

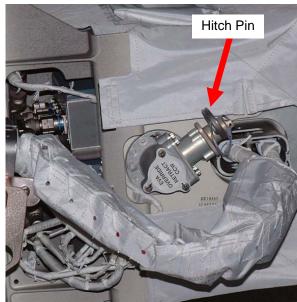


Figure 5. Active UMA EVA Override with Anti-Rotation Cap

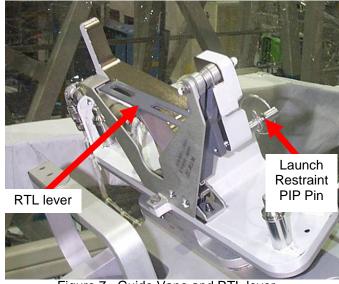


Figure 7. Guide Vane and RTL lever

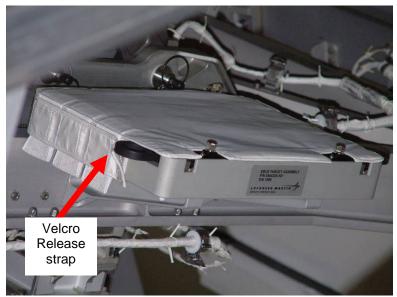


Figure 6. EBCS Target with Cover

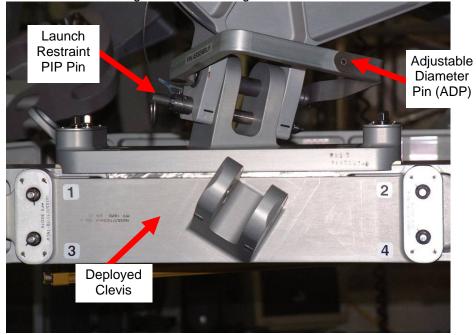


Figure 8. Deployed and Stowed Clevis Brackets (looking from zenith)

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## UCCAS DEPLOY (GET-AHEADS) TASK DATA SHEET (Cont)

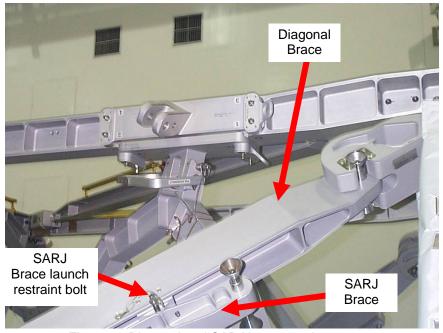


Figure 9. Diagonal and SARJ braces and cup-cones



Figure 10. Diagonal and SARJ braces Jack-Joint cup-cones

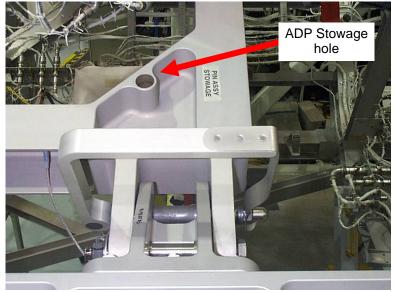


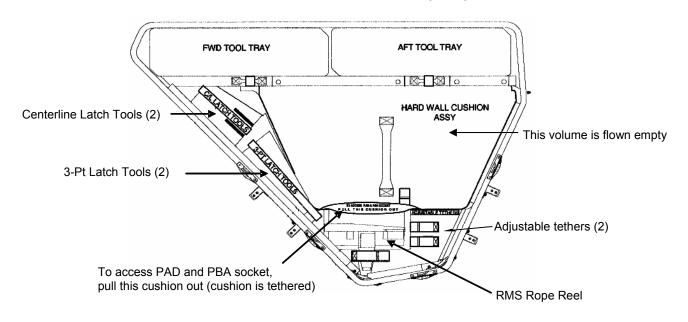
Figure 11. Adjustable Diameter Pin (ADP) and stowage hole (hinge side)

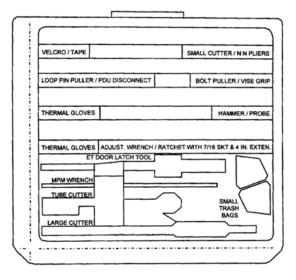
FS 7-130 EVA/118/FIN A

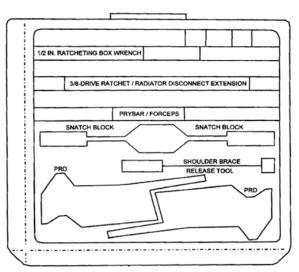
## **TOOLS AND STOWAGE**

PORT LIGHTWEIGHT TOOL STOWAGE ASSEMBLY (TSA)	TEMP FS 8-2
PGT CHECKOUT	8-3
PGSC-PGT CONNECTION (A31P AND 760XD)	8-4
PROGRAM PGT SETTINGS	8-5
DOWNLOAD/ERASE EVENT LOG	
PGT CONTINGENCIES	8-6
PGT STANDARD SETTINGS	8-7
APFR MANAGEMENT – STS-118 (13A.1)	FS 8-9
SAFETY TETHER CONFIGURATION - 118 (13A.1)	FS 8-11
OBSS OSE PRE EVA CONFIG	
TOOLBOX STOWAGE	
TOOLBOX PANEL AND SLOT LABELS	FS 8-17
STBD QD BAG (EXTERNAL ON ISS AIRLOCK)	FS 8-18
PORT QD BAG (EXTERNAL ON ISS AIRLOCK)	FS 8-19
EVA 1 TOOL TRACKER	FS 8-21
EVA 2 TOOL TRACKER	
EVA 3 TOOL TRACKER	FS 8-25
EVA 4 TOOL TRACKER	
MISSE PREP FOR RETURN	FS 8-29

## PORT LIGHTWEIGHT TOOL STOWAGE ASSEMBLY (TSA)







Forward Tray layout and Labels

Aft Tray Layout and Labels



APFR DESIGNATOR	APFR 1 (8A Pitch knob problem)	APFR 2	APFR 3 S/N 1005 no pitch knob prob 9A- inc12	APFR 4 (TS, old ORU tether, heat shield)	APFR 5 (TS, old ORU tether, heat shield)	APFR 6	APFR 7 S/N 1008 Ingress Aid	IAPFR 1	IAPFR 2	CRANE (old ORU tether)	TS	TS	TS	oRU stanchion/ TERA (headless)
EVA 1	S4 WIF 19 [6,TT,J,11] [1]	Z1 WIF 11 [2,TT,H,11] [2]	ESP2 WIF 8 [3,SS,F,12] [2]	Z1 WIF 8 [9,PP,F,6] [1]	PMA1 WIF2 [12,KK,F,6]	S4 WIF 18 [8,OO,C,1] [1]	A/L WIF 11 [6,PP,F,6] [1]	Z1 WIF 1 [12,PP,F,12]	Z1 WIF 3 [6,PP,F,12]	PMA1 WIF 5	APFR 4	APFR 5	S0 port wedge face	S0 port wedge face
S5 Outbd LL Remove (RTAS Corner 1) S5 Outbd LL Remove	S4 WIF 19					S4 WIF 18 [8,OO,C,1]							1400	
(RTAS Corner 2) Init/Final Torquing (RTAS Corner 1) Init/Final Torquing	[6,TT,J,11] S4 WIF 19					S4 WIF 18 [8,OO,C,1]								
(RTAS Corner 2) Soft Capture Pin Remove (Corner 1)	[6,TT,J,11]					S4 WIF 18 [8,00,F,1]								
Final Torquing (RTAS Corner 3) Final Torquing (RTAS Corner 4)	S4 WIF 20 [6,VV,A,11]					\$4 WIF 17 [5,RR,J,11]								
Soft Capture Pin Remove (Corner 3) PVRGF Relocate	S5 WIF 11					S4 WIF 17 [5,RR,J,11] S5 WIF 13								
Get-Aheads:	[9,RR,G,12] roll to [9,RR,A,12]					[12,UU,J,11]								
S4/S5 umbillicals (nadir/aft) (nadir/fwd)						S5 WIF 3 [4,SS,B,1] [4,SS,E,1]								
S5 Clean-up	CETA 1 WIF 4 [3,SS,F,12] Y/P [12,FF] (for 10A)					CETA2 WIF 2 [10,PP,E,12] Y/P [12,FF]								

Notes: [1] - moved by 13A EVA [2] - moved by 13A Stage EVA

EVA 2	CETA 1 WIF 4 [8,PP,E,12] Y/P [12,FF]	ESP2 WIF 8 [3,SS,F,12]	Z1 WIF 8 [9,PP,F,6]	PMA1 WIF2 [12,KK,F,6]	CETA2 WIF 2 [10,PP,E,12] Y/P [12,FF]		Z1 WIF 1 [12,PP,F,12]	Z1 WIF 3 [6,PP,F,12]	PMA1 WIF 5	APFR 4	APFR 5	S0 port wedge face	S0 port wedge face
Setup						SSRMS [12,PP,F,4]	Z1 WIF 05 [11,00,F 12]						
Install Failed CMG on FSE ESP-2 - Replace Z1 Thermal Shroud							Z1 WIF 01 [12,PP,F 12]						
Cleanup						A/L WIF 11 [3, PP,F,6]							

## APFR MANAGEMENT - STS-118 (13A.1) (Cont)

APFR DESIGNATOR	APFR 1 (8A Pitch knob problem)	APFR 2	APFR 3 S/N 1005 no pitch knob prob 9A- inc12	APFR 4 (TS, old ORU tether, heat shield)	APFR 5 (TS, old ORU tether, heat shield)	APFR 6	APFR 7 S/N 1008 Ingress Aid	IAPFR 1	IAPFR 2	(old ORU tether)	TS	TS	TS	oRU stanchion/ TERA (headless)
EVA 3	CETA 1 WIF 4 [8,PP,E,12] Y/P [12,FF]	Z1 WIF 11 [2,TT,H,11]	ESP2 WIF 8 [3,SS,F,12]	Z1 WIF 8 [9,PP,F,6]	PMA1 WIF2 [12,KK,F,6]	CETA2 WIF 2 [10,PP,E,12] Y/P [12,FF]	A/L WIF 11 [3, PP,F,6]	Z1 WIF 1 [12,PP,F,12]	Z1 WIF 3 [6,PP,F,12]	PMA1 WIF 5	APFR 4	APFR 5	S0 port wedge face	S0 port wedge face
Setup							SSRMS [12,PP,F,6]							
P1 BSP/XPDR Install						CETA 2 WIF 2 [10,PP,E,12] Y/P [12,FF]								
CETA Cart Relocate							SSRMS [12,PP,A,6]							
SSRMS Clean-up							A/L WIF 11 [3, PP,F,6]							
EVA 4	CETA 1 WIF 4 [8,PP,E,12] Y/P [12,FF]	Z1 WIF 11 [2,TT,H,11]	ESP2 WIF 8 [3,SS,F,12]	Z1 WIF 8 [9,PP,F,6]	PMA1 WIF2 [12,KK,F,6]	CETA 2 WIF 2 [10,PP,E,12] Y/P [12,FF]	A/L WIF 11 [3, PP,F,6]	Z1 WIF 1 [12,PP,F,12]	Z1 WIF 3 [6,PP,F,12]	PMA1 WIF 5	APFR 4	APFR 5	S0 port wedge face	S0 port wedge face
N/A	CETA 1 WIF	Z1 WIF 11	ESP2 WIF 8	Z1 WIF 8	PMA1 WIF2	CETA 2	A/L WIF 11	Z1 WIF 1	Z1 WIF 3	PMA1	ADED 1	APFR 5	S0	S0 port
Post-EVA 4	4 [8,PP,E,12] Y/P [12,FF] (for 10A)	[2,TT,H,11]	[3,SS,F,12] (for 10A)	[9,PP,F,6]	[12,KK,F,6]	WIF 2 [10,PP,E,12] Y/P [12, FF] (for 10A)]	[3, PP,F,6] (for 10A)	[12,PP,F,12]	[6,PP,F,12]	WIF 5	AFFR 4	AFFR 3	port wedge face	wedge face

FS 8-10 EVA/118/FIN A

## **SAFETY TETHER CONFIGURATION – 118 (13A.1)**

			5	5-ft Safety Te	thers				85-ft Safety	y Tethers	
	<b>#59</b> SN 1007 Sm-sm	# <b>71</b> SN 1021 Lg-sm	#72 SN 1022 Lg-sm	#73 SN 1023 Lg-sm (Issue during 12A.1 stage)	#60 or #70 SN 1008 or 1020 Lg-sm	# <b>60 or</b> # <b>70</b> SN 1008 or 1020 Lg-sm	#66 SN 1016 Sm-sm	#26 SN 1006 85-ft Tether Lg-sm	#28 SN 1008 85-ft Lg-sm	#23 SN 1003 85-ft (Shuttle Safety Tethers)	#25 SN 1005 85-ft (Shuttle Safety Tethers)
Pre EVA 1	INSIDE Tether Staging Area	OUTSIDE A/L	OUTSIDE A/L	INSIDE Tether Staging Area	S0 HH 3539 or 3530 Tether on 3539 had some retracting issues	S0 HH 3530 or 3539 Tether on 3539 had some retracting issues	INSIDE Tether Staging Area	INSIDE Tether Staging Area	INSIDE Tether Staging Area	Transferred to ISS	Transferred to ISS
Post EVA 4	INSIDE Tether Stageing Area	OUTSIDE A/L	OUTSIDE A/L	INSIDE Tether Staging Area	S0 HH 3539 or 3530 Tether on 3539 had some retracting	S0 HH 3530 or 3539 Tether on 3539 had some retracting	INSIDE Tether Staging Area	INSIDE Tether Staging Area	INSIDE Tether Staging Area	Transferred to Shuttle	Transferred to Shuttle

FS 8-11 EVA/118/FIN A

Perform following steps for both boom stand units:

Tools required;
ISS IVA Tool Kit; NOD1P4\_G2; Drawer 2

40-200 in-lbs Torque Wrench, 3/8-in Drive;
Set torque wrench to 58 in-lbs

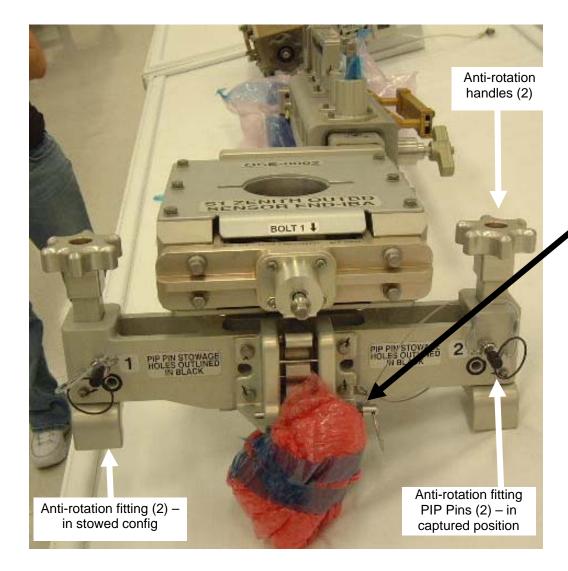
7/16 socket, 3/8-in Drive

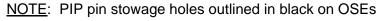
Or

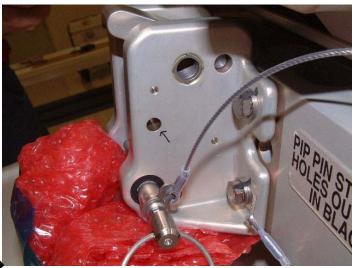
PGT [A3, CW2, 30.5] -7/16 in ext (4.83 ft-lb, 30 rpm)

- Install PAD and Slider assembly to U-joint assembly (OSE-0001 PAD to OSE-0001 and OSE-0002 PAD to OSE-0002)
- 2. Install PAD Capture PIP pins (2) in non-black circle holes to capture PAD slider assembly
- 3. Engage slider grounding bolt to U-joint
- 4. Drive grounding bolt ~8 turns cw to torque using torque wrench or PGT
- 5. Verify capture latch PIP pin installed in the stowed position (black circle hole)
- 6. Position anti-rotation fitting (2) to deployed position (fittings extended) and PIP pins (2) located in capture position
- 7. Verify PAD status indicator in SD (soft dock), close PAD paddles
- 8. Remove kapton tape from extender bolts 2 and 3
- 9. Stow tools

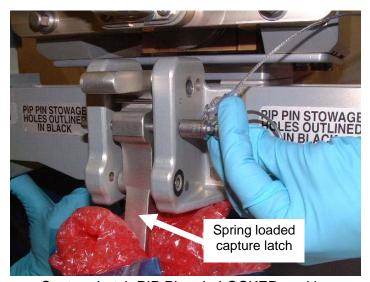
## **OBSS OSE PRE EVA CONFIG** (Cont)







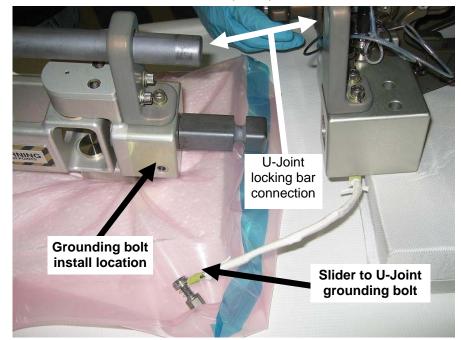
Capture Latch PIP Pin – In STOWED position (Pre-EVA config)

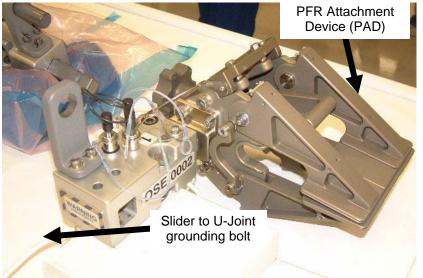


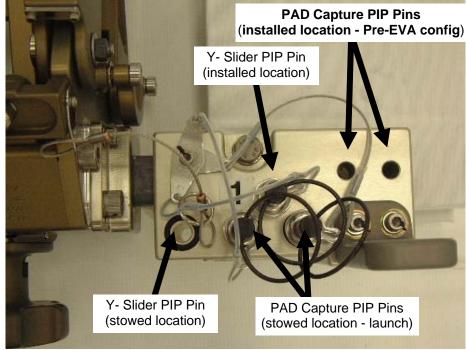
Capture Latch PIP Pin – In LOCKED position (Post Install config – crew drawn arrow on hole as shown above)

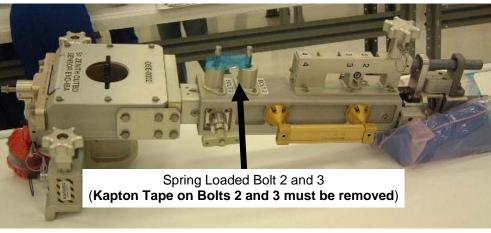
FS 8-13 EVA/118/FIN A

## **OBSS OSE PRE EVA CONFIG (Cont)**



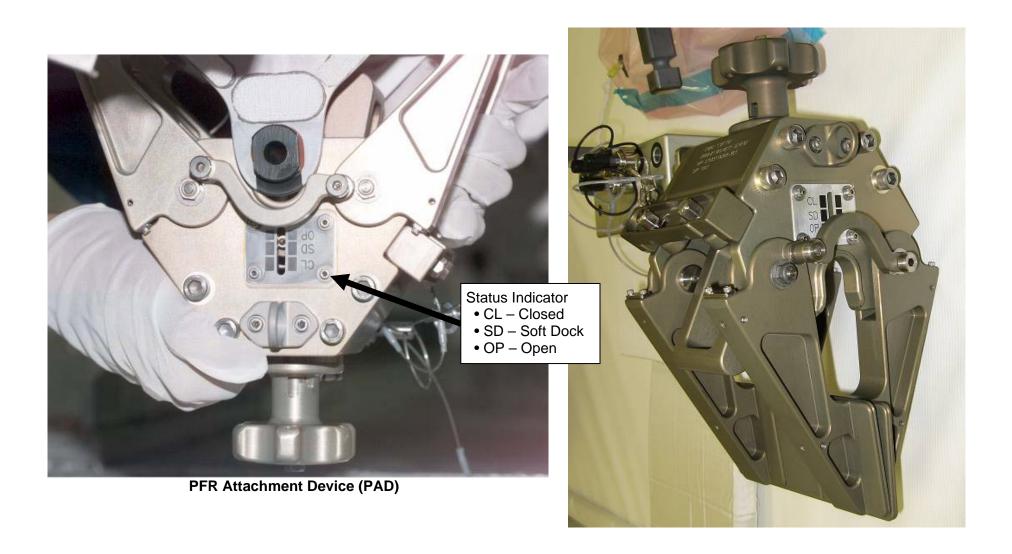






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## OBSS OSE PRE EVA CONFIG (Cont)



FS 8-15 EVA/118/FIN A

## **TOOLBOX STOWAGE**

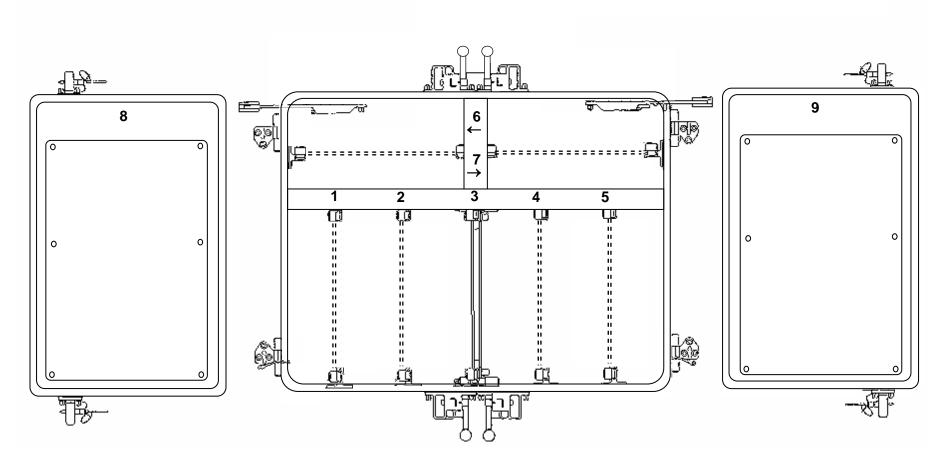
	Z1 PORT TOOLBOX	Z1 STBD TOOLBOX	A/L TOOLBOX 1 (STBD)	A/L TOOLBOX 2 (PORT)
SLOT # 1	SQUARE TM BOARD SQ TORQUE MULTIPLIER 7/16" FLUSH SQ SOCKET 7/16" PROUD SQ SOCKET 7/16" RECESSED SQ SOCKET	SQUARE TM BOARD SQ TORQUE MULTIPLIER 7/16" FLUSH SQ SOCKET 7/16" PROUD SQ SOCKET 7/16" RECESSED SQ SOCKET	HAMMER BOARD HAMMER	CABLE CUTTER BOARD COMPOUND CUTTERS (SM) SCISSORS
SLOT # 2		QD BAIL TOOL BOARD BMRRM LATCH TOOL QD BAIL DRIVE TOOL (1")	PLIERS BOARD NEEDLE NOSE PLIERS	
SLOT # 3	RATCHET BOARD 3/8" DRIVE RATCHET 7/16" X 12" WOBBLE SOCKET 7/16" X 2" RIGID SOCKET	RATCHET BOARD 3/8" DRIVE RATCHET 7/16" X 6" WOBBLE SOCKET		
SLOT#4				
SLOT#5	ROUND TM BOARD RND TORQUE MULTIPLIER 5/8" PROUD RND SOCKET 7/16" FLUSH RND SOCKET 7/16" PROUD RND SOCKET	ROUND TM BOARD 7/16" FLUSH RND SOCKET 7/16" PROUD RND SOCKET	ADJ WRENCH BOARD FORCEPS WRENCH, ADJ	T-HANDLE TOOL BOARD 1-3" T-TOOLS 2-8" T-TOOLS
SLOT#6	TRASH BAG BOARD LARGE TRASH BAG SMALL TRASH BAG	TRASH BAG BOARD	HYDRAZINE BRUSH BOARD HYDRAZINE BRUSH	
SLOT #7	SOCKET BOARD 5/32" BALL END ALLEN DR 1/2" X 8" WOBBLE SOCKET 5/16" X 7" RIGID SOCKET	SOCKET BOARD 5/32" BALL END ALLEN DR 1/2" X 8" WOBBLE SOCKET 5/16" X 7" RIGID SOCKET	PRD (Toolboard) PRD	PRD (Toolboard) PRD
PANEL #8	CHEATER BAR PANEL ADJ EQUIP TETHER	CHEATER BAR PANEL CHEATER BAR ADJ EQUIP TETHER	TOOL CADDY PANEL CADDY, ISS (BUNGEE)	
PANEL # 9	18" SOCKET PANEL 7/16" X 18" WOBBLE SOCKET	18" SOCKET PANEL	BOLT PULLER PANEL BOLT PULLER MECHANICAL FINGER	LARGE CUTTER PANEL GP CUTTER (LARGE)
EXTERNAL	1 SQUARE SCOOP w/D-HANDLE 1 ROUND SCOOP	1 SQUARE SCOOP w/D-HANDLE		

FS 8-16 EVA/118/FIN A

### **TOOLBOX PANEL AND SLOT LABELS**

### **NOTE**

- A/L Toolbox: Slider feature located in center slot only (#3)
- CETA Toolbox: Slider feature located in all slots



FS 8-17 EVA/118/FIN A

## STBD QD BAG (EXTERNAL ON ISS AIRLOCK)

	STBD QD BAG (SEG33114667-301)									
#	TOOL	PART#	LOCATION IN BAG							
1.	1/4" cap tool	GD2043725	☐ 1/4" cap tool (pocket)							
2.	1/2" cap tool	GD2043730	☐ 1/2" cap tool (pocket)							
3.	1" cap tool	GD2043325	☐ 1" cap tool (pocket)							
4.	3/4" & 1' QD Bail Drive lever	SDG33113838-703	□ 3/4" & 1' QD Bail Drive Lever pouch on lid							
5.	1.5" QD Bail Drive Lever	SDG33113837-701	□ 1.5" QD bail Drive Lever pouch on lid							
6.	1.5" QRT & FID Gauge	SEG33114617-701	☐ 1.5" QRT & FID Gauge (pocket)							
7.	3/4" & 1" QRT & FID Gauge	SEG33114616-701	□ 3/4" & 1" QRT & FID Gauge (pocket)							
В.	1" H20/N2 Vent Tool – F	1F98593-1	□ 1" H20/N2 Vent Tool – F (pocket)							
9.	1" NH3/N2 Vent Tool – F	1F98589-1	□ 1" NH3/N2 Vent Tool – F (pocket)							
10.	1" NH3/N2 Vent Tool – M	1F98596-1	□ 1" NH3/N2 Vent Tool – M (pocket)							
11.	1.5" NH3/N2 Vent Tool – F	1F9859-1	☐ 1.5" NH3/N2 Vent Tool – F (pocket)							
12.	3/4" NH3/N2 Vent Tool – F	1F98597-1	☐ 3/4" NH3/N2 Vent Tool – F (pocket)							
13.	1/4" NH3/N2 Vent Tool – F	1F98592-1	☐ 1/4" NH3/N2 Vent Tool – F (pocket)							





FS 8-18 EVA/118/FIN A

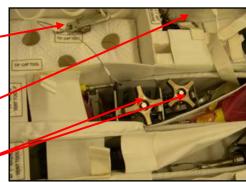
## PORT QD BAG (EXTERNAL ON ISS AIRLOCK)

PORT QD BAG (SEG33114667-301/1001)								
#	TOOL	PART #	LOCATION IN BAG					
1.	1/4" cap tool	GD2043725	□ 1/4" cap tool (pocket)					
2.	1/2" cap tool	GD2043730	□ 1/2" cap tool (pocket)					
3.	1.5" NH3/N2 Vent Tool – F	1F9859-1	□ 1.5" NH3/N2 Vent Tool – F (pocket)					
4.	1" H20/N2 Vent Tool – F	1F98593-1	□ 1" H20/N2 Vent Tool – F (pocket)					
5.	3/4" NH3/N2 Vent Tool – F	1F98597-1	□ 3/4" NH3/N2 Vent Tool – F (pocket)					
6.	1" NH3/N2 Vent Tool – M	1F98596-1	□ 1" NH3/N2 Vent Tool – M (pocket)					
7.	1/4" NH3/N2 Vent Tool – F	1F98592-1	□ 1/4" NH3/N2 Vent Tool – F (pocket)					
8.	Vent Tool Adapters (2)	SEG33119079-301	One VTA goes in the 3/4" & 1" QRT & FID Gauge pouch; the other goes in the 1.5"					
			QRT & FIĎ Gauge pouch					
			Each VTA must be tethered inside the bag using 1 adj tether for each					
			□ See picture B					
9.	1/4" BDT	SEG33114984-301	☐ Stowed on top of 1/4" Vent Tool					
			Must be tethered to inside of bag using 1 adj					
			□ See picture A					
10.	3/4" BDT	SEG33114986-301	Stowed on top of 1/4" Vent Tool, tethers to bag internal loops using BDT integral tether					
			□ See picture A					
11.	3/4" AKT	SEG33114983-301	<ul> <li>Stowed with vent tool adapters in QRT &amp; FID pouches</li> </ul>					
			Must be tethered to inside of bag using 1 adj					
			□ See picture A					

3/4" BDT is tethered to internal bag loop using integral tool tether

3/4" AKT stowed with VTAs in QRT & FID pouch

1/4" and 3/4" BDTs are stowed on top of 1/4" vent tool



PICTURE A: BDT AND AKT STOWAGE



PICTURE B: VENT TOOL ADAPTER STOWAGE



Port QD Bag launch config with insert peeled back



Port QD Bag with insert re-attached to bag wall

FS 8-19 EVA/118/FIN A

COMPLETED	RICK	DAVE		
S5 CLEANUP  Z Port Dave 2 S5 1 Rick	CL Bag #1 (Temp stowed on HR) RET (Lg-sm) on outside Fish Stringer Digital Camera Cannon Connector Tools (2) Socket Caddy 7/16 X 2" RAD 5/8 X 7.8" rigid Torque Wrench Bag (wire-tied on outside) Torque Wrench (set 55-60 ft-lb) RET (sm-sm) Soft Capture pin (S5/Corner 1) Soft Capture pin (S5/Corner 3)  RET Trash Bag (L, outside) Launch Lock #1 Launch Lock #3 BRT (L) RET PGT (R) 7/16 X 6" wobble RET APFR Adj  ST Swap: Safety Tether (85-ft) Spare 85-ft safety tether (on MWS) FL SO/ (Adj) APFR - stowed @ CETA2 WIF 2 [10 PP E 12], Y/P [12 FF] Spare 85-ft safety tether back on bag at A/L	Adj (wrists)  Trash Bag (L, outside)  Launch Lock #2  Launch Lock #4  Socket Caddy  Fland RAD  BRT (L) - RET  PGT (R)  7/16 X 2" rigid  RET  FL (S4/(Adj)  FL (S5/(Adj)  ST Swap: Safety Tether (85-ft) Spare (85-ft)  FL (S1/(Adj)  APFR - stowed @ CETA 1 WIF 4 (no change to settings from \$5)  Spare (85-ft) - stow outside  A/L post \$5		
Torque Wrench (out)::: (in)::	GET AHEADS:  S5 Launch Locks			
P6 PVR RETRACT AND CINCH	RET Adj Trash Bag (L, outside) Launch Lock #1 Launch Lock #3 BRT (L) RET PGT (R) 7/16 X 6" wobble RET Safety Tether (85-ft)	RET Adj (wrists) Trash Bag (L, outside)** Launch Lock #2 Launch Lock #4 Socket Caddy 5/8 X 7.8" rigid RAD BRT (L) - RET PGT (R) 7/16 X 2" rigid RET Safety Tether (85-ft) FL P6/		

COMPLETED TASK	COMPLETED TASK RICK		DAVE		
RMV OLD CMG (Z1)		RET (Lg-Sm) – on failed CMG		FL(Adj) Z1/6551)	
TRANSFER NEW CMG TO ES (Before leaving PLB)		RET RET (Lg-Sm) Socket Caddy (L, inbd) 7/16 x 12" wobble Sm Trash bag (R, inbd) BRT (L) RET PGT (R, swing arm) 7/16 x 6" wobble RET Lg Trash Bag (R, swing arm) Shims (2) Shroud Straps (3)	(On SSRMS w/CMG)		
		Adj (from wrist) FL (fwd port corner ODS) Spare 85' (from A/L) Swap Safety Tether (85')			
INSTALL NEW CMG (Z1)		RET (Lg-Sm) Adj (from shroud) Adj (on wrist) RET (2) Sm Trash bag (R, inbd) Shims (2) Connector Caps (3) Socket Caddy (L, inbd) 7/16 x 12" wobble BRT (L) RET PGT (R, swing arm) 7/16 x 6" wobble RET Safety Tether  CL Bag(Z1/6051) RET (Lg-sm on outside) Ballstack – MUT (on outside) RET MUT EE		(Use Post EVA TOOL CONFIG)	
		ISS Prybar RAD Digital Camera Vice Grips Adj (attached inside CL bag)			

COMPLETED TASK	RICK	CLAY	
SASA RELOCATE (P1)	RET Trash bag (L, inbd) P6 SASA dummy caps (3) PGT (R) 7/16 x 6" wobble RET BRT (L) RET Digital Camera	N/A	
	ST swap(to Clay's A/L ST-0554)		
		Adj (wrists?)  RET  Trash bag (L, inbd)  PGT (R)  7/16 x 6" wobble  RET  BRT (L)  RET	
BSP/XPDR INSTALL (P1)	N/A	ORU Bag RET (sm-sm free end attached to outside) Lg-sm RET (on outside) Adj (on outside) Spare ST (on outside) XPDR Dummy Box w/Round Scoop BSP Dummy Box	
		ST swap(spare on SSRMS)	
CETA CART RELOCATE (S1)	Trash bag (L, inbd) P6 SASA dummy caps (3) PGT (R) 7/16 x 6" wobble RET BRT (L) RET WIF Adapter APFR & Ingress Aid (relocate to A/LWIF11 SSRMS ST (stow outside A/L)  FLClay's Adj – S0/3413 zenith stanchion)	Adj (wrists?)  RET  Trash bag (L, inbd)  PGT (R)  7/16 x 6" wobble  RET  BRT (L)  RET  Digital Camera  ST swap_(to Rick's A/L @ S1/HR 3246)  FL (Rick's Adj @ S0/3413 nadir stanchion)	
CLEANUP (Rick @ A/L) (Clay @ P6)	Adj RET Trash bag (L, inbd) P6 SASA dummy caps (3) PGT (R) 7/16 x 6" wobble RET BRT (L) RET WIF Adapter? Digital Camera?  Safety Tether (85'): A/L HR 0554	Adj RET Trash bag (L, inbd) PGT (R) 7/16 x 6" wobble RET BRT (L) RET XPDR + 6B Cover + Round Scoop Safety Tether (85'): A/L HR 0550	
	Spare (ext A/L) ST: A/L D-ring		

COMPLETED TASK	DAVE	CLAY
OBSS OSE INSTALL (S1)	□ PGT (R) □ 7/16 x 6" wobble □ RET □ FL(Adj)	□ PGT (R) □ 7/16 x 6" wobble □ RET □ Release FL) (leave Adj for WETA task)
WETA ANTENNA INSTALL (S3)	□□□□□ RET □ Trash bag (L, inbd) □ BRT (L) □ RET □ PGT (R) □ 7/16 x 6" wobble □ RET □ Round Scoop □ ST Swap □ A/L ST (85'): A/L HR 0550 □ Spare ST (55) □ FL(Adj)	□□□□ RET □□□□ Adj (2 on wrists) □ Trash bag (L, inbd) □ BRT (L) □ RET □ PGT (R) □ 7/16 x 6" wobble □ RET □ ST Swap (near FHRC?) □ A/L ST (85'): A/L HR 0554 □ FL (Adj) □ C/L bag Dummy Box □ WETA MLI Shroud □ Spare ST (85') – stow @ A/L
P1 VSSA INSTALL (P1)	□□□□□ RET □ Adj □ Trash bag (L, inbd) □ BRT (L) □ RET □ PGT (R) □ 7/16 x 6" wobble □ RET □ Safety Tether (85'): A/L HR 0550 □ Round Scoop	□□□ RET □□ Adj (2 on wrists) □ Trash bag (L, inbd) □ BRT (L) □ RET □ PGT (R) □ 7/16 x 6" wobble □ RET □ A/L ST (85'): A/L HR 0554 □ FL(Adj) □ Node HR 120
END, BEFORE INGRESS (A/L)	RET (one w/PIP pin) Adj (2 on wrists) Trash bag (L, inbd) BRT (L) RET PGT (R) 7/16 x 6" wobble RET A/L ST (85'): A/L HR 0550  Spare ST 85' (comes inside A/L)  Spare ST 55' (remains outside) RET (Lg-sm on outside) RET (sm-sm on inside) GPS Antenna #4 RET (sm-sm)	RET (one w/PIP pin) Adj Trash bag (L, inbd) BRT (L) RET PGT (R, on swing arm) 7/16 x 6" wobble RET A/L ST (85'): A/L HR 0554 FL(Adj) WETA Dummy Box Round Scoop RET (Lg-sm) WETA MLI Shroud RET/Adj? Node HR 120 Tether? Digital Camera RET (Lg-sm)

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#### **OBJECTIVE**

Remove MISSE Clamps and Probes from MISSEs 3 and 4. Pack MISSEs for return in SPACEHAB.

## **TOOLS REQUIRED**

Drawer 2 of ISS IVA Toolbox (NOD1D4\_G2): Ratchet, 3/8" Drive, P/N F830 7/16" Socket, 3/8" Drive, P/N F141 4" Ext, 3/8" Drive, P/N FXK4

#### **MATERIALS**

Set of bags (from SH) (two):

PEC Flight Bag (llumaloy)

24x24 Ziplock bag (two)

0.5 CTB, divider and tape from ISS (pregathered)

## WARNING

MISSEs 3 and 4 contain lithium thionyl chloride batteries that can be toxic; inspection required prior to ingress.

## **NOTE**

Preferred handling of the MISSE PECs is by their EVA handrails as much as possible.

## MISSE 4 Clamp and Probe Removal:

- 1.0 Remove MISSE Clamp 2 from Probe on MISSE 4 by releasing PIP pins (two). After removing MISSE Clamp 2, reinstall PIP pins (two).
- 2.0 Place MISSE Clamp 2 in a Ziplock bag and place in empty 0.5 CTB.
- 3.0 Pre-stage tape for noncaptive washers. Remove bolts/noncaptive washers (two sets) from Probe base (Ratchet, 3/8" Drive; 4" Ext; 7/16" Socket). Remove Probe from base. Reinstall bolts/noncaptive washers (two sets) in base.
- 4.0 Place Probe in Ziplock bag. Wrap up and tuck under a handrail on MISSE 4.
- 5.0 Place MISSE 4 and Probe in PEC Flight bag. Fold over top of bag and tape shut.

## MISSE 3 Clamp and Probe Removal:

6.0 Remove MISSE Clamp 1 from Probe on MISSE 3 by releasing PIP pins (two). After removing MISSE Clamp 1, reinstall PIP pins (two).

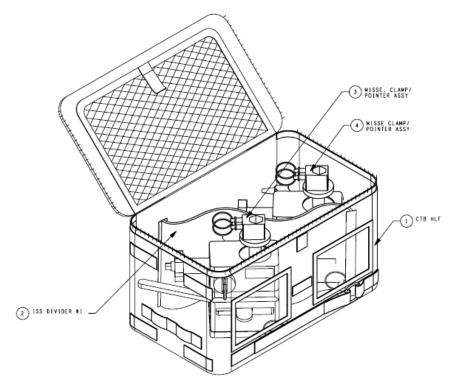


Figure 1: MISSE CLAMPS IN 0.5 CTB.

- 7.0 Place MISSE Clamp 1 in a Ziplock bag and place in 0.5 CTB with MISSE Clamp 2. Verify CTB divider is placed between the clamps (Figure 1).
- 8.0 Pre-stage tape for noncaptive washers. Remove bolts/noncaptive washers (two sets) from probe base (Ratchet, 3/8" Drive; 4" Ext; 7/16" Socket). Remove Probe from base. Reinstall bolts/noncaptive washers (two sets) in base.
- 9.0 Place Probe in Ziplock bag. Wrap up and tuck under a handrail on MISSE 3.
- 10.0 Place MISSE 3 and Probe in PEC Flight bag. Fold over top of bag and tape shut.

## Clean Up:

- 11.0 Return all ISS tools to Drawer 2 of ISS IVA Tool Box (NOD1D4\_G2).
- 12.0 Transfer both MISSEs and 0.5 CTB to SH for return. Reference Spacehab Transfer List.

# EMU MAINT

# **EMU MAINT/RECHARGE**

WATER RECHARGE	TEMP FS	10-2
EMU POWERUP	TEMP FS	10-2
WATER FILL	TEMP FS	10-2
WATER FILL VERIFICATION	TEMP FS	10-2
EMU LIOH CHANGEOUT		10-4
MIDDECK EMU BATTERY RECHARGE (STAND-ALONE)		10-4a
MIDDECK EMU BATTERY RECHARGE/LIOH REPLACEMENT		10-5
INITIATE		
TERMINATE		
IN-SUIT EMU BATTERY RECHARGE/CHARGE VERIFICATION		
INITIATE		
TERMINATE		10-7
EMU POWERDOWN		
HELMET LIGHT/PGT BATTERY RECHARGE		
INITIATE		10-8
TERMINATE		10-9
REBA BATTERY INSTALLATION		10-9
EMU BATTERY REMOVAL/INSTALL		10-10
HELMET LIGHT BULB CHANGEOUT		
REBA BATTERY RECHARGE		
INITIATE		
TERMINATE		
STS-118 CONSUMARI ES TRACKING CARD	FS CC	10-13

IF EMU NOT ALREADY POWERED UP:

**EMU POWERUP** 

IBOTH DCM

- 1. Retrieve, position SCUs; remove DCM covers
- 2. Connect SCUs to DCM, √locked
- 3. PWR BATT

CAUTION

EMU must be on BATT pwr when airlock pwr supply is turned on

AW18H 4. PWR/BATT CHGR EMU 1,2 MODE (two) – PWR

BUS SEL (two) - MNA(MNB)

MD(flr) 5. √EMU O2 ISOL VLV – OP

AW82B 6. EV1,2 O2 vlv (two) – OP

DCM 7. PWR – SCU

**WATER FILL** 

MO13Q 8. √ARLK H2O S/O VLV – OPEN (tb-OP)

R11L 9. √SPLY H2O TKA OUTLET – CL (tb-CL)

SM 60 TABLE MAINT

CRT 10. Use TKB quantity:

PARAM ID - ITEM 1 + <u>0</u> <u>6</u> <u>2</u> <u>0</u> <u>4</u> <u>2</u> <u>0</u> EXEC

11. Log value before recharge

Recharge #	H2O TKB %
1	
2	
3	
4	
5	

AW82D 12. √EMU 1,2 H2O WASTE tb (two) – CL

SPLY (two) – OP (tb-OP)

13. √H2O TKB quantity decreasing

<u>NOTE</u>

Full charge requires ~15 min

WATER FILL VERIFICATION

DCM 14. √STATUS: H2O WP 8-15 psi and stable for ~30 sec (indicates charging complete)

SM 60 TABLE MAINT

CRT 15. Use TKB quantity:

PARAM ID - ITEM 1 + 0 6 2 0 4 2 0 EXEC

16. Log value after recharge

Recharge #	H2O TKB %
1	
2	
3	
4	
5	

Cont next page

HOOK VELCRO

# STS-118 CONSUMABLES TRACKING CUE CARD

EV1 Mt	EVA	LiOH (s/n) (b/c)	METOX (s/n) (b/c)	EMU Battery (s/n)	REBA (s/n) (b/c)	HL Battery (s/n)	ERCA (s/n) (Address)	SAFER (s/n)	PGT (s/n)	PGT Spare (s/n)
EMU	1	Record s/n	N/A	2039¹	1003	1015/1017	1010 16	1005	1004	1006
3010 L – HUT	2	N/A	0012 NO b/c	2038²	1003	1015/1017	1010 16	1005	1004	1006
	3	N/A	0017 7811J	20394	1003	1015/1017	1010 16	1005	1004	1006
	<b>→</b>	EVA 1 LiOH	N/A	2039	N/A	N/A	N/A	N/A	N/A	N/A

EV2	EVA (s/n) (b/c) (s/n) (b/c) (s/n)		EMU Battery (s/n)	REBA (s/n) (b/c)	HL Battery (s/n)	ERCA (s/n) (Address)	SAFER (s/n)	PGT (s/n)	PGT Spare (s/n)	
Wm	1	Record s/n	N/A	2040¹	1004	1019/1021	1007 18	1006	1005	N/A
3017	2	N/A	0013 7794J	2041 <sup>3</sup>	1004	1019/1021	1007 18	1006	1005	N/A
L-HUT	4	N/A	0020 7795J	2063³	1004	1015/1017	1010 16	1005	1004	1006
	<b>→</b>	EVA 1 LiOH	N/A	2040	N/A	N/A	N/A	N/A	N/A	N/A

EV3 Ad	EVA	LiOH (s/n) (b/c)	METOX (s/n) (b/c)	EMU Battery (s/n)	REBA (s/n) (b/c)	HL Battery (s/n)	ERCA (s/n) (Address)	SAFER (s/n)	PGT (s/n)	PGT Spare (s/n)
EMU	3	N/A	0019 7807J	2077³	1005	1019/1021	1007 18	1006	1005	N/A
3008 XL – HUT	4	N/A	0021 7814J	2038³	1005	1019/1021	1007 18	1006	1005	N/A

Notes: <sup>1</sup> Charge FD05 for EVA 3 & Spare <sup>2</sup> Charge FD07 for EVA 4 <sup>3</sup> Leave discharged post-EVA <sup>4</sup> Charge FD09 for Return

EVA-4a/118/O/B

(reduced copy)

FS CC 10-13 EVA/118/FIN A

#### TOP BACK OF 'STS-118 CONSUMABLES TRACKING CUE CARD' HOOK **VELCRO** Cable: 1003 BSA SLOT ASSIGNMENTS "FROM BC3 EMU BATTERIES PGT BATTERIES TO REBA1" HL-A 2 Recharge in 1004 1005 EMUs 1 & 2 1004 HL-A 4 BC 2 CH 6 ID 06 PGT No Battery 5 06 PGT Cable: "FROM BC4 TO REBA2" Installed EMU 3 EMU 4 PGT 1 BC CH ID HL-B/EMPTY 3 4 01 EMU BSA 01 EMU BSA Post EVA 3 Only AUX. CHG. PORT Recharge in **BC1 Slots** EMU 3 1019 (Failed) BC2, CH2 1005 6) BC 4, CH 6

### **POST EVA Battery Recharge**

#### **AIRLOCK OPERATIONS**

EVA	METOX (S/N) (B/C)	PWR (EMU Water Bag) (S/N)	IRU EMU Fill Quantity Post EVA (lbs)	CWC (Ullage Dump) (S/N)	Post-EVA METOX Regen (S/N) (B/C)
1	0007 / 0011 7802J / 7792J	1018		1059	0007 / 0011 7802J / 7792J
2	0015 / 0016 7686J / 7796J	1018 & 1025		1059	0015 / 0016 7686J / 7796J
3	0007 / 0011 7802J / 7792J	1025		1059	0007 / 0011 7802J / 7792J
4	0015 / 0016 7686J / 7796J	1025 & 1024		1059	

KEY:

#### Post-EVA Metox/Battery Install

FD05: Configure Mt and Wm EMUs for EVA 2 per cue card

FD07: Configure Mt EMU for EVA 3 and Wm EMU for EVA 4 per cue card

FD09: Prep Mt EMU for Return (↓) and Ad EMU for EVA 4 per cue card

EVA-4b/118/O/B

(reduced copy)

FS CC 10-14 EVA/118/FIN A

- 1. Unstow 'Mt', 'Wm', 'Ad', and 'EVA Systems 2' mesh bags
- 2. Stow 'Ad' mesh bag Middeck Floor Port 1 bag for entry
- 3. Stow in FDF/ODF locker:

## STS-118 CONSUMABLES TRACKING CUE CARD

ISS EVA Systems Checklist (red stripe w/118 crew notes)

Vol H

4. Unstow Vol H bags (2)

Stow EMU Equipment Bag – Crew Specific Compartments (2) in Vol H OBD bag

Stow SCOF (2) and EMU Servicing Kit in Vol H INBD bag Stow Helmet Lights (1 each) in Vol H INBD and OBD bags Stow Vol H bags

√No loose items temp stowed in Vol H (waist tethers, etc). Install as reqd

- 5. Remove comm cap s/n 1183 from 'EVA Systems 2' mesh bag; temp stow Verify 'EVA Systems 2' mesh bag is empty, stow bag in 'Mt' mesh bag
- 6. Remove comm cap 'WM2' from 'Wm' mesh bag; temp stow

MD(flr)

7. EMU O2 ISOL VLV - CL

AW18D

8. AIRLK AUD PWR - OFF

AW18H

9. √PWR/BATT CHGR EMU 1,2 BUS SEL (two) - OFF

MODE (two) - OFF

AW82B

10. √EV-1,EV-2 O2 vlv (two) – CL

AW82D

- 11. √EMU 1,2 H2O WASTE,SPLY tb (four) CL
- 12. √No helmet lights or EMU TV installed on helmets
- 13. Remove helmets, temp stow
- 14. Disconnect comm caps from EMU electrical harness, temp stow
- 15. Remove LTA, √Multiple Water Connector cover installed
- 16. Stow LCVG and EV Crew Options Kit (ECOK) in HUT
- 17. Connect LTA to HUT
- 18. √Gloves installed, locked
- 19. √Any wrist tethers attached to glove tether loop with only one hook (other hook on D-ring or first hook) and cinched down around wrist
- 20. Install helmets, lock
- 21. Install helmet covers if not already installed
- 22. √SCU stowed on AAP, straps buckled

DCM

- 23. √PURGE vlvs op (up)
- 24. Attach LTA Restraint Bags over LTA, suit arms, tethers; tighten straps
- 25. Stow comm caps (2) in each LTA Restraint Bag pocket
- 26. Install floor Airlock Stowage Bag in airlock; √bag, strap installed

Inner Hatch 27. Equal vlv (two) - NORM, install caps

- \* If outer hatch leaking or integrity suspect: \*
  \* Equal vlv (two) OFF, install caps \*
- 28. Inform MCC, Post ISS EVA Entry Prep complete
- 29. Stow remaining FDF EVA Checklist in FDF/ODF locker

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# **EMU CONTINGENCY PROCS**

DISPLAY LOSS DURING POWER TRANSFER (WARM RESTART) TEM	P FS	12-2
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# **DISPLAY LOSS DURING POWER TRANSFER (WARM RESTART)**

DCM If PWR – BATT and SCU connected:

AW18H 1. √PWR/BATT CHGR EMU 1(2) BUS SEL – OFF

DCM If PWR – SCU:

2. PWR - BATT

AW18H 3. PWR/BATT CHGR EMU 1(2) BUS SEL – OFF

## WARNING

Fan will be off from steps 4 to 9 during which time CO2 buildup is a concern

#### NOTE

Affected EMU will be without comm after step 6. Steps 6 and 7 should be read together before step 6 is performed

DCM 4. FAN – OFF (expect FAN SW OFF msg, DISP – PRO)

IV 5. Inform affected EV crewmember of impending comm loss

DCM 6. PWR – SCU (7 sec)

7. PWR - BATT

When power restart complete:

8. √Display – O2 POS XX, expect FAN SW OFF msg, DISP – PRO

9. As reqd, FAN – ON

If display blank or locked up:

10. Contact MCC If SCU power desired:

11. √SCU connected to DCM

AW18H 12. PWR/BATT CHGR EMU 1(2) MODE – PWR

BUS SEL – MNA(MNB)

13.  $\sqrt{\text{EMU INPUT 1(2) Volts}} = 18.0 - 20.0$ 

DCM 14. PWR – SCU

DCM 15. √Display – O2 POS XX

## **VACUUM H2O RECHARGE (MANNED)**

## WARNING

Procedure should be used only if performing a contingency EVA

EV 1. Perform AIRLOCK INGRESS, Cuff C/L, 30 (Close hatch, partially engage latches)

2. √Helmet purge vlv – cl, locked

DCM 3. √PURGE vlv – cl (dn)

4. √WATER – OFF

IV MO13Q 5. √ARLK H2O S/O VLV – OPEN (tb-OP)

MD(flr) 6. √EMU O2 ISOL VLV – OP

ML86B:C 7. √cb MNC EXT ARLK HTR LINE ZN 1,2 (two) – op

AW82B 8. √EV-1(EV-2) O2 vlv – OP

EV AW18H 9. PWR/BATT CHGR EMU 1(2) BUS SEL – MNA(MNB)

DCM 10. PWR – SCU (fwd), WARN TONE

IV R11L If SPLY H2O XOVR VLV closed (tb-CL or bp) (water transfer config):

11. SPLY H2O TKA OUTLET – CL (tb-CL)

If SPLY H2O XOVR VLV open (tb-OP) (nominal config):

L1 12. √RAD CNTLR OUT TEMP – NORM

13. √FLASH EVAP CNTLR PRI A,B (two) – OFF

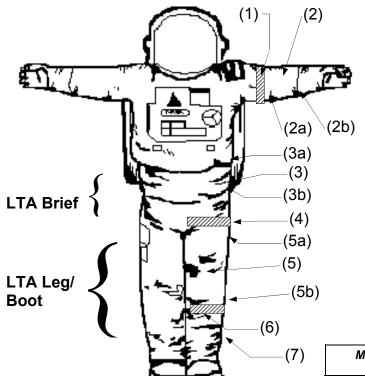
ML31C 14. SPLY H2O TKD OUTLET – CL (tb-CL) R11L 15. SPLY H2O TKB OUTLET – CL (tb-CL)

> √TKA OUTLET – CL (tb-CL) TKC INLET – CL (tb-CL)

TKC INLET - CL (tb-CL)
TKC OUTLET - OP (tb-OP)

118 EVA/ALL/FIN A EMU NOMINAL SIZING (STS-118/13A.1)





SEMU	(1) Arm Sizing Ring	(2a) Arm Cam	(2) Lower Arm	(2b) Wrist Cam	HUT
Mastracchio (3010)	_	Short	04	Long	L (03)
Williams (3017)	0.5	Short	03	Long	L (03)
Anderson (3008)	0.5	Short	02	Short	XL (04)
Anderson (3006)	0.5	Long	02	Long	L (03)

LTA	(3a) Brief Upper Cam	(3) Adjust. Waist Brief	(3b) Brief Lower Cam	(4) Thigh Sizing Ring	(5a) Thigh Cam	(5) Leg Segment	(5b) Leg Cam	(6) Leg Sizing Ring	(7) Boot/ Insert-Type
Mastracchio	Short	02	Long	_	Short	03	Long	1.0	02/NO BSI
Williams	Short	02	Short	_	Short	03	Long	1.5	02/NO BSI
Anderson	Short	01	Long	_	Short	03	Long	1.0	02/NO BSI

Misc	LCVG/ BLVD	TCU top/ Bottom/MAG	Prime Gloves/ s/n	b/u Gloves/ s/n	CCA/ CCEM	Valsalva	Fresnel Lens (diopters)
Mastracchio	06/05	L/M/711	6MT/6120	6MT / 6122	04/327	Original	-011 (+2.5)
Williams	06/05	L/M/711	6E5/6262	6E5 / 6261	04/323	Original	-009 (+2.0) -013 (+3.0)
Anderson	06/05	L/M/711	6C3/6264	6C3 / 6263	05/327	Modified	-019 (+5.0) -021 (+6.0)

FS 12-27 EVA/118/FIN A

## **TPS REPAIR**

The TPS Repair procedures listed below are not published in the hardcopy EVA Flight Supplement. These procedures will be uplinked realtime if they are required.

A PDF and a WORD version of the procedures can be found at: <a href="http://mod.jsc.nasa.gov/do3/FDF/FDFBooks/Status%20Sheets/index.html">http://mod.jsc.nasa.gov/do3/FDF/FDFBooks/Status%20Sheets/index.html</a>. Select the "As Flown" Status sheet for STS-118 and the link to the procedures can be found with the link to the EVA FS. The procedures can also be found on the FDF Books CD provided to the FAO console

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# **13A.1 WORKAROUNDS CRIBSHEET**

# **GENERIC**

# **NZGL CONNECTOR**

NZGL CONNECTOR	
A. Connector fails to demate	<ol> <li>Verify bail fully thrown and undamaged</li> <li>Inspect connector/bail for FOD</li> <li>Check alignment/side loads</li> <li>Wiggle/jiggle connector, pull on connector back shell away from cap/jack for additional leverage</li> <li>Attach 2 hooks from adjustable tether to connector bail, use adjustable strap to pull bail into demated position (this works better after bail/linkage has passed over-center feature)</li> <li>Check for harness interference</li> <li>Increase force on bail</li> </ol>
B. Connector fails to soft dock	<ol> <li>Verify bail fully aft</li> <li>Verify plug half shell is aligned with jack half shell, avoid rolling/rocking plug onto jack (this could possibly unseat soft dock springs; it is also possible for keying feature to prevent soft dock). Once half shells are aligned, connector should snap into soft dock position with little force</li> </ol>
C. Connector fails to mate	1. Detach from soft dock and inspect the following: a. Pins b. FOD c. EMI band d. bend radius e. bail linkages/rivets f. soft dock springs g. O-ring seal on non-active side or main joint gasket inside receptacle h. connector keying features  2. Cycle bail while disconnected, push on connector back shell toward cap/jack for additional leverage 3. Verify half-shells are fully seated on both sides
D. Connector pin bent (16,20,22 gauge)	<ol> <li>Rotate connector to bail up position, describe pin condition. If possible, obtain WVS view or interface</li> <li>On MCC GO, retrieve pin straightener (A/L staging bag) or needle nose pliers (stbd A/L toolbox, slot 2); attempt pin repair (this is based on pin size and MCC will verify actual pin size prior to retrieving tool)</li> </ol>
E. Connector FOD	On MCC GO, obtain connector cleaner tool from A/L staging bag; use entire cartridge prior to re-entry to the airlock  NOTE  One N2 cartridge is already captured onto the CCT (the other is lanyarded inside caddy). In order to puncture cartridge, it must be threaded into CCT until indicator line passes out of sight under the collar of the CCT
F. Connector EMI band bent	On MCC GO, obtain needle nose pliers (stbd A/L toolbox, slot 2) or forceps to remove band
G. Connector bail linkage failure	On MCC GO, re-attempt connector mate with broken bail. Vice grips may be used for additional leverage or hand on backshell (hand on back shell is easiest once linkage/bail has passed over-center feature)
H. Connector soft dock spring bent	On MCC GO, obtain needle nose pliers (stbd A/L toolbox, slot 2); attempt to remove bent spring

# **GENERIC** (Cont)

<b>NZGL</b>	CONNECTOR	(Cont)
-------------	-----------	--------

Connector O-ring or Main Joint Gasket	Remove seal with tether hook
seal loose	2. If no joy, on MCC GO, obtain needle nose pliers
(used as a moisture seal in 1G only, not needed on orbit)	(stbd A/L toolbox, slot 2) to remove seal
J. Twist cap will not release	On MCC GO, increase force
	2. On MCC GO, attach equipment hook to cap tether
	point and use strap of adj tether to assist with cap
	release

# **TA Clamp**

TA clamp fails to release	Use tether hook to open clamp (do not use as a prying
	mechanism)

## **TSA**

Α.	Latch fails to open	Release 7/16" EVA bolt on latch bracket, rotate bracket clear of latch tongue
B.	Latch fails to close	Close remaining latches (3 of 4 required for landing)

# APFR/IAPFR

A. A	APFR/IAPFR fails to install in WIF	<ol> <li>Verify APFR/IAPFR collar in install position</li> <li>Check for FOD in WIF or structural interference</li> <li>Attempt APFR install in alternate position. If no joy (APFR failure), use another APFR</li> </ol>
B. J	Joint fails to actuate	<ol> <li>Verify no load is applied to joint</li> <li>For pitch joint, push knob in during rotation</li> <li>Increase force applied to free joint</li> </ol>
	EMU boot becomes stuck in APFR pootplate	PGT[B1, CCW2, 30.5]-6"-ext-7/16": Release EVA bolts (3) on heel plate, 5 turns
	EMU boot becomes stuck in IAPFR bootplate	PGT[B2, CCW2, 30.5]-6"-ext-7/16": Release EVA bolts (4) on heel plates, 4 turns

## **SAFETY TETHER**

A.	55' safety tether fails to retract/tend	<ol> <li>Verify reel is unlocked</li> <li>Verify tether reel opening is clear of FOD</li> <li>Pull out small amount of cable, allow reel to retract while holding cable slightly tensioned</li> <li>Tap on side of reel housing during retract</li> </ol>
B.	85' safety tether fails to retract/tend	<ol> <li>Verify reel is unlocked</li> <li>Verify tether reel opening and cable guide is clear of FOD (ensure nothing is blocking cable from retracting)</li> <li>Pull out small amount of cable, allow reel to retract while holding cable slightly tensioned</li> </ol>
C.	Safety tether red stripe showing (any length)	Safety tether cannot be used. Replace with spare safety tether from Crewlock Bag #1

# **TORQUE MULTIPLIER**

A.	Torque Multiplier fails to release from	1.	Verify anti-backlash feature in neutral; if not:
	fitting		PGT[RCW, MTL 30.5]: Apply cw torque and push
			anti-backlash button to neutral posn
		2.	PGT[A5, 7.0 ft-lb, CCW2, 30.5]-5/32" Allen driver:
			Release torque multiplier contingency release band
			pin 20 turns (do not exceed 28 turns)
		3.	When contingency band springs open, remove TM

# SCOOPS

A. Scoop will not release from fitting	PGT[A2, CCW2, 30.5] -5/32" Allen driver: Remove
	screws (not captive), 5 turns each

FS 16-4 EVA/118/FIN A

# FLIGHT SPECIFIC - NOMINAL TASKS

# EVA 1

# S5/S4

A S5 lau	nch lock will not release because	Check worksite for FOD
	y bolt torques out	2. Retrieve EVA Torque Wrench, install 7.8" x 5/8"
	,	socket on wrench
		3. Attempt to break torque (ccw) on launch lock
		4. Use PGT with RAD to continue driving bolt through
		running torque to nominal turn count
		<u>NOTE</u>
		Boeing has given the GO to use B7 from a truss
		hardware standpoint, but we are limited to a setting of
D. OF law	nah laak will nat valanan fram OF	B1 with the RAD
	nch lock will not release from S5	Verify PGT turn count. Is primary bolt free of    Supply   Su
when	PIP pin is pulled	launch lock threads? 2. If no joy, drive primary bolt additional turns, not to
		exceed 36
C. S5 lau	nch lock PIP pin will not release	Check worksite for FOD or damage to PIP pin
	<b>,</b> , , , , , , , , , , , , , , , , , ,	Increase removal force and try again
		3. Retrieve needle nose pliers or vice grips and
		re-attempt
	Soft Capture not achieved at any of	SSRMS re-attempts per flight rules
the 4 c	corners	EVA perform SOFT CAPTURE MANUAL
		OVERRIDE from section 16
	y bolt free spins and does not	If bolt free spins, push S5 bolt axially toward S4 while
	ce into S4 nut (PGT does not "see"	driving PGT until bolt threads begin to engage S4 nut
	) (possible broken self-feeding nut) y of the following S5 Primary Bolt	(under load) EVA perform MRTAS PRIMARY BOLT
	y of the following S5 Primary Bolt gencies:	CONTINGENCIES from section 16
	pes not achieve full torque	CONTINGENCIES HOITI SECTION TO
	olt shoulder has a gap (is not seated	
	ainst nut)	
	ap check at corner's 1 and 2 does	
	t pass	
	check tool (inboard) will not	Check worksite for FOD
release	e from corner 1	2. If bolt did not turn, increase PGT setting to B7,
		drive one turn only, then return to original PGT
		setting
Ц С4 ~~~	und atran will not release from C4	Retrieve gap check tool from outboard corner 1     Check worksite for EOD
	und strap will not release from S4	Check worksite for FOD     Ingresses BCT setting to B5
laurich	position	<ol> <li>Increase PGT setting to B5</li> <li>If bolt did not turn, increase PGT setting to B7,</li> </ol>
		drive one turn only, then return to B5
I. S4 gro	und strap cross threads during	Ensure EV crew begins installation manually, back-off
_	onto S5 lug	thread engagement and re-attempt
	und strap will not seat properly onto	Check ground strap alignment
	(ground strap is not flush to surface	2. Increase PGT torque setting to B4
	Γ stalls)	-
K. S4 sof	t capture pin bolts will not release	Check worksite for FOD
1		
		2. If bolt did not turn, increase PGT setting to B7, drive 1 turn only, then return to original PGT setting

FS 16-5

# **PVRGF**

	KGF	
A.	PVRGF bolts (H13, H14, and H15) won't release	<ol> <li>Check worksite for FOD</li> <li>Increase PGT torque setting to B7, re-attempt</li> <li>If no joy:         <ul> <li>PGT – off</li> <li>Ratchet ccw (MTL: 30.5)</li> <li>Attempt to break torque</li> </ul> </li> </ol>
В	PVRGF bolt H16 won't release (RAD used	Check worksite for FOD
J .	at this corner)	Retrieve the following tools:
	at the somer,	□ EVA Torque Wrench, install 2-inch 7/16 socket on Wrench
		Using Wrench, attempt to break torque (ccw) on launch lock
		Use PGT with RAD to continue driving bolt through
		running torque to nominal turn count
C.	PVRGF ground strap bolt won't release	Check worksite for FOD
	(corner H14)	2. Use PGT in ratchet mode:
	,	<ul><li>PGT – off</li></ul>
		<ul> <li>Ratchet ccw (MTL: 30.5)</li> </ul>
		Attempt to break torque
D.	Corner H16 (zenith/port) on PVRGF is	NOTE
	interferring with 3A BGA during removal	After bolt is released and washer removed
		<ol> <li>Drive H16 bolt cw up to 17 turns with PGT setting of A5 toward structure to provide an additional 0.85" of clearance at that corner for removal; re-attempt PVRGF removal</li> <li>Remove PIP pin from PVRGF at H16 corner (lanyarded); re-attempt removal</li> </ol>
F.	Can't rotate EV2 APFR (using two	EV1 BRT to HR 2144 (stbd face, nadir) for handoff
	APFRs)	2. EV2 hand off PVRGF, then ingress APFR at S5
	,	WIF 13
		3. EV2 receive PVRGF, rotate 180 deg
		4. EV1 move zenith to install PIP pin
F.	Only one APFR for PVRGF relocate	EV1 rotate EV2 with PVRGF in APFR
		2. EV1 BRT to HR 2136 for handoff
		EV2 stay zenith for PVRGF install
G.	PVRGF ground strap bolt will not install	Check worksite for FOD
	onto S5 Keel lug (cross thread problem)	Back off thread engagement and re-attempt
		installation manually
H.	PVRGF ground strap will not seat properly	Check worksite for FOD
	onto S5 keel lug (ground strap is not flush	2. Release bolt at B7, re-align and attempt installation
	to surface or PGT stalls)	at nominal installation PGT setting

#### P6 PVR RFTRACT

FOFVE RETRACT			
A. PVR manual retract bolt H32 won't turn	Stop deploy/retra	, increase PGT setting to B2 (16.0) act at 43 turns, and decrease PGT .0) for remaining turns. Stop on	
	If bolt H32 won't contact MCC	turn at B1 setting above 43 turns,	

# **EVA 2**

# FRAM

A. Primary FRAM bolt fails to release	<ol> <li>Increase PGT torque setting to PGT[B2, CCW2, 30.5] for one turn to break torque</li> <li>Contact MCC</li> </ol>
B. Primary FRAM bolt fails to engage	<ol> <li>Verify active FRAM fully seated on passive FRAM, check for FOD, back out primary FRAM bolt (A7, CCW2, 30.5) fully; re-attempt engagement (A7, CW2, 30.5)</li> <li>Engage contingency locking pins (4)         <ol> <li>FRAM FWD Cont Pins (SAPA): PGT[A4, CW2, 30.5] TBD turns (see equation) – can go to B2 for one turn if A4 no joy</li> <li>FRAM AFT Cont Pins (SAPA/CMG): PGT[B1 CW2, 30.5] (see equation)</li> </ol> </li> </ol>
	FWD CONT PINS:  > Turns = 14.11 – (1.25 x Primary bolt turns)  AFT CONT PINS (SAPA):  > The rear cont pin can be installed if the
	primary turn count is 6.5 turns or less  With greater than 6.5 turn on the primary bolt, the cont pin is not needed, and in some cases where most turns have been engaged by the primary bolt, cannot be installed

#### CMG REMOVAL FROM 71

CINIC	CMG REMOVAL FROM Z1		
A.	Unable to release fixed shim bolt	1.	Increase PGT torque setting to PGT[A7(9.2 ft-lb), CCW1, 30.5]
			NOTE
			Bolt may shear, causing loose hardware,
			be aware of sharp edges
		2.	Increase PGT torque setting to PGT[B7(25.5 ft-lb), CCW1, 30.5]
B.	Unable to remove fixed shim	1.	Remove other shims first, reattempt
		2.	Tether shim, continue with nominal plan, remove
			shim after CMG is removed
		3.	Use bolt puller to pry shim out
C.	Unable to release CMG bolt	1.	Re-tighten all bolts and attempt stuck bolt first,
			continue nominal plan if successful
		2.	Set PGT to manual ratchet, reattempt
		3.	Check MCC, use ratchet wrench with cheater bar
D.	Unable to remove CMG from soft dock	1.	Verify all bolts, connectors released
		2.	Push CMG away from jam, attempt to remove
			using tipping method
		3.	Contact MCC. Use bolt puller and pry CMG out

# CMG REMOVAL/INSTALL AT FSE

A.	Unable to release fixed shim bolt	Increase PGT torque setting to PGT[A7(9.2 ft-lb), CCW1, 30.5]      NOTE      Bolt may shear, causing loose hardware, be aware of sharp edges
		<ol> <li>Increase PGT torque setting to PGT[B7(25.5 ft-lb), CCW1, 30.5]</li> </ol>
B.	Unable to remove fixed shim	<ol> <li>Remove other shims first, reattempt</li> <li>Tether shim, continue with nominal plan, remove shim after CMG is removed</li> </ol>
C.	Unable to release CMG bolt	<ol> <li>Re-tighten all bolts and attempt stuck bolt first, continue nominal plan if successful</li> <li>Contact MCC</li> </ol>
D.	Unable to remove CMG	<ol> <li>Verify all bolts released, MLI clear</li> <li>Push CMG away from jam, attempt to remove using tipping method</li> <li>Contact MCC. Use bolt puller and pry out CMG</li> </ol>
E.	Unable to drive CMG bolt	<ol> <li>Verify alignment, release other torqued down bolts, reattempt bolt first</li> <li>Remove CMG and verify no obstruction, reinstall</li> <li>Contact MCC if 5 of 6 bolts complete and continue</li> </ol>
F.	Unable to drive adjustable shim bolt	<ol> <li>Increase torque setting to PGT[B7 (25.5 ft-lb), CCW1, 30.5] ½ turn only, return to nominal setting</li> <li>Contact MCC</li> </ol>

# **CMG INSTALLATION AT Z1**

A. Unable to drive CMG bolt	Verify alignment, release other bolts, reattempt bolt
	first
	2. Remove CMG and verify no obstruction, reinstall
	<ol><li>Contact MCC if 4 of 6 bolts complete and</li></ol>
	continue

# **Z1 THERMAL SHROUD INSTALLATION**

# EVA 3

# P1 BSP/XPDR INSTALL

A.	Dummy box side or center bolts will not	1.	Increase torque on PGT[B7 25.5 ft-lb, CCW2 30
	release		RPM, 30.5] for one turn to break torque
		2.	Contnue with nominal PGT for removal
B.	Center jack bolt or outer bolt fails to	1.	Remove box, inspect rail and bolt interface for
	engage/install		debris. Check box co-therm layer for damage
			Attempt to reinstall
		3.	PGT[A7 9.2 ft-lb, CW2 30 RPM, MTL 30.5]-6 ext
			7/16: Re-attempt fasteners
		4.	Incrementally (one PGT setting at a time) increase
			torque up to B2 (16.0 ft-lb)
C.	High running torque on Center jack bolt or		rementally (one PGT setting at a time) increase
	outer bolts	tor	que up to B2 (16.0 ft-lb)

P6 SASA RELOCATE

<u> </u>	SASA RELOCATE		
	Stanchion bolt does not release	1. 2.	turn, return to nominal settings If no joy, retrieve manual ratchet, re-attempt ccw rotation
B.	PGT socket comes off stanchion bolt		Attempt to reengage bolt Remove socket from PGT; engage socket on stanchion bolt then put back on PGT
C.	SASA stanchion bolt does not engage truss at least 7 turns	1.	NOTE To meet EVA handling loads (45 lb) a minimum of 4 turns is required. To meet on-orbit acceleration loads (0.4 g) a minimum of 6 turns is required. To meet EVA inadvertent kick loads (125 lb) a minimum of 9 turns is required  Release stanchion bolt, verify alignment and reattempt Increase torque PGT[B7 (25.5ft-lb), CW2, 30.5], re-attempt install
D.	Stanchion soft dock spring plungers seize or fail to depress (unable to soft dock stanchion)		NOTE Tilted install may allow one spring plunger to depress easing soft-dock installation. Process of driving bolt into threaded boss will create force that will cause spring plungers to depress without any risk to hardware
		2.	Attempt soft-dock installation slightly tilted (~30 deg) and apply downward pressure as stanchion is rotated toward vertical Drive bolt until it drops from launch position and reaches truss threads (~10 turns). Ensure proper alignment and start of thread engagement Continue driving bolt down until fully installed Use EVA probe tool to depress plungers

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## **CETA CART**

CETA CART	
A. Wheel bogie fails to release from truss	Perform CETA Cart Wheel Bogie R&R procedure from section 16; there is no spare bogie on orbit, so remove the failed one from the cart, relocate the cart onto the truss, and then re-install the same wheel bogie
B. Wheel bogie fails to install onto truss	There are no spares on-orbit; it is acceptable to perform the following actions with an unsecured or missing wheel bogie:  Manual EVA translation of CETA cart CETA cart coupling to MT MT translation with CETA cart coupled to MT
C. Parking brake fails to engage/disengage	<ol> <li>Retry using other side</li> <li>Contact MCC</li> </ol>
D. Dynamic brake fails to engage	<ol> <li>Limit translation rates for manual stopping or use parking brake as dynamic brake</li> <li>Try other side</li> </ol>
E. CETA active coupler fails to capture and lock (CETA cart safing)  Starboard LDTDT Config.  Profit side LDTOT: similari  Brake Handly Support Tother Point	<ol> <li>Translate CETA cart to TBD location on truss (not over truss segment joint)</li> <li>Pull parking brake (left handle)</li> <li>Retrieve two long duration tie-down tethers (LDTDT) from P6 Aux bag (fwd face of P6)</li> <li>Route one LDTDT on stbd side of CETA cart per the following details:         <ul> <li>Attach one hook to zenith brake handle support tether point</li> <li>Loop tether strap around CETA rail HR standoff and back toward nadir brake handle support tether point</li> <li>Attach second hook to nadir brake handle support tether point</li> <li>Lightly cinch straps, snap buckle over</li> <li>Close MLI flap over buckle and any excess strap length</li> </ul> </li> <li>Repeat sequence for port side of CETA cart</li> </ol>
F. Coupler knob fails to lock	The CETA cart coupler cannot be left in the CAPTURE position and allowed to translate with the MT. In the event the coupler fails to LOCK:  Perform steps 1 through 5 in section E above
G. Coupler knob fails to unlock	Remove coupler: remove wire ties (2) and PIP pins to release active coupler or single EVA bolt to release passive coupler
H. Swing arm fails to rotate	Do not force swing arm into position; use alternate
	swing arm/WIF

# **P6 XPDR REMOVE**

	<del></del> -		
Α.	Center jack bolt or outer bolt fails to	1.	Increase torque on PGT[B7 25.5 ft-lb, CCW2 30
	release		RPM, 30.5] for one turn to break torque
		2.	Contnue with nominal PGT for removal
B.	High running torque on Center jack bolt or	Inc	crementally (one PGT setting at a time) increase
	outer bolts	tor	que up to B2 (16.0 ft-lb)
C.	Dummy box side or center bolts will not	1.	Increase torque on PGT[B1 (12.0 ft-lb), CW2 30
	engage/install		RPM, 30.5]
		2.	Increase torque up to B2 (16.0 ft-lb), must be
			incremental increase

# MISSE 3 AND 4 RETRIEVAL

Α.	Unable to release PEC from MISSE clamp	Remove clamp from HR, report to MCC, continue as
		planned
B.	Damage (MMOD) noted to MISSE internal	Leave MISSE in place, contact MCC
	battery locations	·

## **Z1 SASA GIMBAL BOLTS**

A. Initial torque higher than nominal	Perform final torquing per initial torque:	Perform final torquing per table based on required initial torque:			
	PGT Initial Torque 8.3 (A6) 9.2 (A7) 12 (B1) 16 (B2)	PGT Final Torque 22.0 (B5) 24.0 (B6) 25.5 (B7) 25.5 (B7)			

# **EVA 4**

# **OBSS OSE INSTALL**

A. Clamp Bolt fails to engage	Increase torque PGT[B7 (25.5 ft-lb), CW2 (30 RPM),
	30.5]
B. Drive Bolts (#2 or 3) fails to engage	Increase torque PGT[A6 (8.3 ft -lb), CW2 (30 RPM),
	30.5]

**WETA INSTALL** 

4 4 L	WETA INSTALL						
A.	Stanchion launch restraint bolt does not release from FSE	1. 2.	Apply higher torque: Manual PGT [RCCW ,30.5] On MCC GO: go to next stanchion (if available)				
B.	Stanchion Dummy Box center or outer bolt does not release	1. Increase torque on PGT[B7 25.5 ft-lb, CCW2 3 RPM, 30.5] for one turn to break torque					
		2.	Continue with nominal PGT for removal				
C.	WETA center jacking bolt does not engage	Remove WETA, inspect rail and bolt interface damage, attempt reinstallation, ensure outer beare retracted					
		2. If no joy, increase torque PGT[B1 (12.0), CW2 30.5]					
		3.	3. Contact MCC				
		NOTE: minimum of 24.4 turns for adequate electrical connection					
D.	WETA outer bolt does not engage	1a. Engage alternate bolt, then attempt driving fail bolt					
		1b. If no joy, increase torque PGT[B1 (12.0), CW2,					
		30.5]					
		1c.	Contact MCC				

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E. Stanchion bolt does not fully engage truss at least 7 turns	NOTE  To meet EVA handling loads (45 lb) a minimum of 4 turns is required. To meet on-orbit acceleration loads (0.4 g) a minimum of 6 turns is required. To meet EVA inadvertent kick loads (125 lb) a minimum of 9 turns is required			
	Release stanchion bolt, verify alignment and reattempt			
	2. Increase torque: PGT[B7 (25.5), CW2, 30.5]			
F. PGT socket comes off stanchion bolt	Attempt to reengage bolt     Remove socket from PGT; engage socket on stanchion bolt then put back on PGT			
G. Stanchion soft dock spring plungers seize or fail to depress (unable to soft dock stanchion)	NOTE Tilted install may allow one spring plunger to depress easing soft-dock installation. Process of driving bolt into threaded boss will create force that will cause spring plungers to depress without any risk to hardware			
	<ol> <li>Attempt soft-dock installation slightly tilted (~30 deg) and apply downward pressure as stanchion is rotated toward vertical</li> <li>Drive bolt until it drops from launch position and reaches truss threads (~10 turns). Ensure proper</li> </ol>			
	alignment and start of thread engagement 3. Continue driving bolt down until fully installed 4. Use EVA probe tool to depress plungers			
GPS ANTENNA #4 REMOVE				
A. Unable to remove bolt	Increase torque: <b>PGT[RCW, 30.5]</b> . Break torque and return to PGT ops     Retrieve ratchet and cheater bar from Z1 toolbox.  Proof torque and return to PGT one.			
B. Unable to release from soft dock	Break torque and return to PGT ops  1. Rotate antenna cw (approximately 25 deg) pull on antenna bolt flanges  2. Retrieve bolt puller from A/L toolbox. With antenna rotated cy (approximately 25 deg), position bolt			
	rotated cw (approximately 25 deg), position bolt puller close to soft dock pin to pry antenna out			
NODE HR #120 REMOVE				
A. Unable to remove bolt	Increase torque: PGT [B2 (16.0 ft-lb), CCW2, 30.5]     for one turn to break torque. Then return to nominal PGT ops			

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# **S5 SOFT CAPTURE MANUAL OVERRIDE**

IV/SSRMS	EV1 (FF)	EV2 (FF)
ROBO: √SSRMS in limp mode      ISS Fwd View	Depending on which corner fails soft carefor APFR ops, and the other will assist	apture, one crewmember will be prime
APFR INFO For corner 4 (S4 WIF 20): √Settings: [6,WW,A,10] For corner 2 (S4 WIF 19), relocate APFR from WIF 20 to WIF19: reconfigure to: [6,PP,K,11] For corner 3 (S4 WIF 17), √Settings: [5,RR,J,12] For corner 1 (S4 WIF 18), relocate APFR from WIF 17 to WIF 18; reconfigure to: [8,OO,D,12]	<ol> <li>If necessary, temp stow tools</li> <li>Translate to failed corner</li> <li>Install APFR, configure settings per APFR INFO in IV column</li> <li>Ingress APFR</li> <li>Using S5 HRs, manually attempt to pull S5 into soft capture; √S4 soft capture pin has engaged S5 coarse alignment cone</li> <li>Pull out ~ 6 inches of excess strap (~ length of PRD) and ratchet strap a minimum of 14 strokes to ensure strap won't slip under tension</li> <li>Ratchet PRD to achieve proper preload</li> <li>√S4 soft capture pin has engaged S5 coarse alignment cone</li> <li>Egress APFR</li> </ol>	<ol> <li>If no joy with soft capture pin set, translate to A/L Toolbox 1 (stbd), retrieve PRD from slot 7</li> <li>Translate to failed corner at S5</li> <li>Route PRD between S5 and S4         <ul> <li>Hold PRD housing flush against structure adjacent to S5 HR</li> <li>Route retractable strap around S5 trunnion strut and back around S4 soft capture assy housing</li> <li>Hook straps together and remove excess slack</li> <li>Ensure strap is flush to structure and not twisted</li> <li>Ensure strap is not routed over HRs</li> </ul> </li> <li>Remove PRD</li> </ol>

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## S5 SOFT CAPTURE MANUAL OVERRIDE TASK DATA SHEET

Tools: Backup tool shown in ()

EV1	EV2
PRD	
APFR	

#### **Foot Restraints**

Task	WIF	APFR Setting
Corner 1 PRD routing	S4 WIF 18	[8,OO,D,12]
Corner 2 PRD routing	S4 WIF 19	[6,PP,K,11]
Corner 3 PRD routing	S4 WIF 17	[5,RR,J,12]
Corner 4 PRD routing	S4 WIF 20	[6,WW,A,10]

**EVA Fasteners: NA** 

### Notes:

1. Depending on which corner fails soft capture, one crewmember will be prime for APFR ops, and the other will assist with PRD routing as necessary

## Cautions:

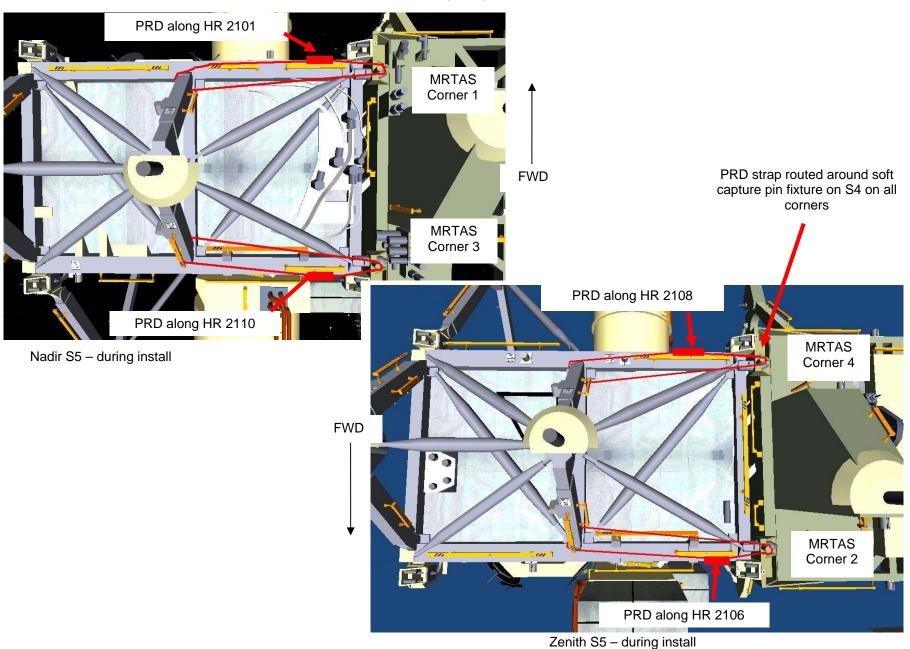
1. S5 can be translated on with any 2 diagonal corners in soft capture

## Warnings:

1. NA

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# **S5 SOFT CAPTURE MANUAL OVERRIDE TASK DATA SHEET** (Cont)



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# MRTAS PRIMARY BOLT CONTINGENCIES

	IV	EV1/EV2 (FF)				
	Record Torque:  DROUTING  Route PRD between S5 and S4  Hold PRD housing flush against structure adjacent to S5 HR  Route retractable strap around S5 trunnion strut and back around S4 soft capture assy housing  Hook straps together and remove excess slack  Ensure strap is flush to	Failure of a primary bolt is defined as not meeting any 1 of the following 3 criteria: Full torque achieved Bolt shoulder has no gap Equipment hook gap check is good (applies to corners 1 and 2 only)  1. PGT [B1, CCW2, 30.5]-RAD-7.8"-Ext-5/8: Loosen primary bolt same # of turns that bolt was driven (allowable torque for RAD)  If bolt galling has occurred, and primary bolt will not loosen, go to step 3b  PGT [B1, CCW2, 30.5]-RAD-7.8"-Ext-5/8: Drive primary bolt 54 turns (PGT), 27 turns (bolt)  3. Check cases a-d to determine next steps: a. If all primary bolt criteria passes, proceed to next MRTAS corner b. If bolt galling has occurred and the primary bolt cannot be used, go to MRTAS CONTINGENCY BOLT INSTALL procedure c. If gap check fails, retrieve gap check tool from corner 1: PGT [A6, CCW2, 30.5]-6"-Ext-7/16: Release gap check tool bolts (2), 12-14 turns  Perform gap check. Report to MCC gap check tool depth  If gap check passes and remaining criteria passes, proceed to next MRTAS corner  If gap check fails, go to step 4 d. If any other primary bolt criteria fails, go to step 4 4. Retrieve PRD from A/L Toolbox 1 (stbd) slot 7; install PRD and apply preload – reference IV column, PRD ROUTING  Verify gap: a. If gap check fails, report to MCC gap check tool depth b. If gap check fails, report to MCC gap check tool depth				
2.	structure and not twisted  Ensure strap is not routed over HRs Ingress APFR if reqd	<ul> <li>➢ If MCC is satisfied with gap check, go to step 6</li> <li>➢ If gap check fails again, verify PRD routing and re-apply preload</li> <li>❖ If gap check passes, go to step 6</li> <li>❖ If gap check fails again, contact MCC</li> </ul>				
3.	Pull out ~ 6 inches of excess strap (~ length of PRD) and ratchet strap a minimum of 14 strokes to ensure strap won't slip under tension Ratchet PRD to achieve proper	6. PGT [B1, CCW2, 30.5]-RAD-7.8"-Ext-5/8: Loosen primary bolt same # of turns that bolt was driven				
	preload	7. <b>PGT [B1, CW2, 30.5]- RAD-7.8"-Ext-5/8:</b> Drive primary bolt 54 turns (PGT), 27 turns (bolt)				
B.	Record torque:	→ If all criteria are met, proceed to next RTAS corner  > If any criteria fail, go to MRTAS CONTINGENCY BOLT INSTALL procedure				

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## MRTAS PRIMARY BOLT CONTINGENCIES TASK DATA SHEET

#### Tools:

EV1	EV2
PGT	PGT
RAD	RAD
7.8-in ext x 5/8	7.8-in ext x 5/8
Torque Wrench	Torque Wrench

#### **Foot Restraints:**

Task	WIF	APFR Setting
Bolt 1 PRD routing	P4 WIF 18	[8,OO,D,12]
Bolt 2 PRD routing	P4 WIF 19	[6,PP,K,11]
Bolt 3 PRD routing	P4 WIF 17	[5,RR,J,12]
Bolt 4 PRD routing	P4 WIF 20	[6,WW,A,10]

#### **EVA Fasteners:**

Fastener Name	Label	Head Size	Qty	Release Torque (ft-lb)	Failure Torque (ft-lb)	Turns	RPM
RTAS Primary Fastener	1,2,3,4	5/8"	4	12.0 (w/RAD)	105.3	27 (bolt)	30
Gap check tool bolts	none	7/16"	2	8.3	12.2	12-14	30

#### Notes:

- 1. Primary bolt engagement criteria is the following:
  - > Full torque achieved
  - Bolt shoulder has no gap
  - ➤ Equipment hook gap check is good. If gap check using equip hook fails, retrieve gap check tool from corner 1 to perform more accurate gap check

## Cautions:

- Primary bolts must be fastened in the following order; Bolt 1
  (fwd/zenith), Bolt 2 (fwd/nadir), Bolts 3 (aft/zenith) and 4 (aft/nadir)
  can be fastened in any order AFTER bolts 1 and 2. This also applies
  in the event of any primary bolt contingencies. Each corner must be
  secured in the required order regardless of whether a primary bolt or
  contingency bolt is used
- 2. Hardware sensitive to crew loads. Do not apply a push force on primary bolt. Damage to self-feeding nut may result

### Warnings:

1. N/A

## Other:

1. If primary bolt fails at corner 3 or 4 (whichever is driven first), attempt primary bolt at next corner (3 or 4) prior to installing contingency bolt at failed corner. If the second bolt drives successfully, the contingency bolt may be installed at the failed corner without installing a PRD

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# MRTAS CONTINGENCY BOLT INSTALL

IV	EV1/EV2 (FF)				
APFR INFO For corner 4 (S4 WIF 20): √Settings: [6,WW,A,10] For corner 2 (S4 WIF 19), relocate APFR from WIF 20 to WIF19: reconfigure to: [6,PP,K,11] For corner 3 (S4 WIF 17), √Settings: [5,RR,J,12] For corner 1 (S4 WIF 18), relocate APFR from WIF 17 to WIF 18; reconfigure to: [8,OO,D,12]	If a primary bolt contingency required the use of a PRD at the failed corner, steps 1 through 3 are not required for the contingency bolt procedure  1. If reqd, install APFR for PRD ops at failed corner, configure settings per APFR INFO in IV column 2. Retrieve PRD from A/L Toolbox 1 (stbd) slot 7; install PRD and apply preload – reference IV column, PRD ROUTING  NOTE  Gap Check Criteria:  • For equip tether hook, tip of hook should not pass through or penetrate gap between RTAS housings  • For gap check tool, tip of tool should not penetrate gap between RTAS housings past second line  3 Perform gap check using equip tether hook 4. Verify contingency nuts centered and aligned within anti-rotation slots  > If not centered, adjust by jiggling w/gloved hand  5. PGT [B2, CCW1, 30.5]-6"-Ext-7/16: Loosen spacer locking device bolt, ~ 1 turn  6. Tighten spacer sleeve by hand until snug, ~ 10 turns (cw)				
Record which contingency sleeve used:					
PRD ROUTING  1. Route PRD between S5 and S4  Hold PRD housing flush against structure adjacent to S5 HR  Route retractable strap around S5 trunnion strut and back around S4 soft capture assy housing  Hook straps together and remove excess slack	<ul> <li>7. Verify sleeve aligned w/in nut by attempting to jiggle back side of nut         If spacer does not seat in nut, back out and re-attempt     </li> <li>8. PGT [A6, CCW2, 30.5]-6"-Ext-7/16: Release gap check tool bolts (2) from corner 1, 12-14 turns (possibly done)</li> <li>9. Install gap check tool around contingency spacer sleeve (friction fit)</li> <li>NOTE         Contingency Bolt Engagement Criteria:</li></ul>				
<ul> <li>Ensure strap is flush to structure and not twisted</li> <li>Ensure strap is not routed over HRs</li> <li>Ingress APFR if reqd</li> </ul>	10. PGT [B1, CW2, 30.5]-6"-Ext-7/16:  Drive contingency bolt 7-9 turns to clear launch threads  Push bolt ~ .5-in to contact nut (no turns reqd)  Drive contingency bolt 9-11 turns to fully engage nut				

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# MRTAS CONTINGENCY BOLT INSTALL (Cont)

	IV	EV1/EV2 (FF)
3.	Pull out ~ 6 inches of excess strap (~ length of PRD) and ratchet strap a minimum of 14 strokes to ensure strap won't slip under Tension	
4.	Ratchet PRD to achieve proper preload	
5.	Record torque and turns: Torque: Turns:	<ul> <li>11. Perform gap check using equip tether hook</li> <li>12. Check cases A and B to determine next steps: <ul> <li>a. If all contingency bolt criteria pass, go to step 13</li> <li>b. If any contingency bolt criteria fail, go to next contingency bolt, and pick up at step 6</li> </ul> </li> <li>13. PGT [A5, CCW2, 30.5]-6"-Ext-7/16: Release nut locking plate bolt, 12-14 turns</li> <li>14. Remove nut locking plate (lanyarded), wire tie to adjacent structure</li> <li>15. Remove gap check tool from spacer sleeve, attach to MWS</li> <li>16. PGT [B2, CW1, 30.5]-6"-Ext-7/16: Tighten contingency spacer locking device bolt, ~ 1 turn (do not exceed 1 turn)</li> <li>17. Remove PRD, temp stow</li> </ul>
		NOTE  After all 4 RTAS corners have initial torque, perform final torquing on contingency bolt
		18. Configure torque wrench w/7.8-Ext-5/8: set to 52 ft-lb; tighten contingency bolt until torque wrench trips (~1/4 turn)

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## MRTAS CONTINGENCY BOLT INSTALL TASK DATA SHEET

Tools: Backup tool shown in ()

EV1	EV2			
PGT	PGT			
RAD	RAD			
7.8-in ext x 5/8	7.8-in ext x 5/8			
Torque Wrench	Torque Wrench			

#### **Foot Restraints:**

Task	WIF	APFR Setting	
Bolt 1 PRD routing	P4 WIF 18	[8,OO,D,12]	
Bolt 2 PRD routing	P4 WIF 19	[6,PP,K,11]	
Bolt 3 PRD routing	P4 WIF 17	[5,RR,J,12]	
Bolt 4 PRD routing	P4 WIF 20	[6,WW,A,10]	

#### **EVA Fasteners:**

Fastener Name	Label	Head Size	Qty	Release Torque (ft-lb)	Failure Torque (ft-lb)	Turns	RPM
RTAS Cont Bolts	1,2,3,4	5/8"	4	Install: 52.0		7-9 (launch threads) 9-11 (P4 nut)	30
Cont Spacer Sleeve Locking Device Bolt	none	7/16"	1	Release: 16.0 Install: 16.0	31.1	.5-1	30
Gap check tool bolts	none	7/16"	2	Release: 8.3	12.2	12-14	30
Cont Nut Locking Plate Bolts	none	7/16"	2	Release: 7.0	12.2	12-14	30

#### Notes:

- 1. Contingency bolt engagement criteria is the following:
  - > Full torque achieved
  - Minimum turn count (after bolt drops out of launch threads)
  - Equipment hook gap check is good (this applies to corner's 1 and 2 only). If gap check using equip hook fails, retrieve gap check tool from corner 1 to perform more accurate gap check

#### Cautions:

- Primary bolts must be fastened in the following order; Bolt 1
  (fwd/zenith), Bolt 2 (fwd/nadir), Bolts 3 (aft/zenith) and 4 (aft/nadir)
  can be fastened in any order AFTER bolts 1 and 2. This also applies
  in the event of any primary bolt contingencies. <u>Each corner must be</u>
  secured in the required order regardless of whether a primary bolt or
  contingency bolt is used
- 2. Hardware sensitive to crew loads. Do not apply a push force on primary bolt. Damage to self-feeding nut may result

### Warnings:

1. N/A

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# MANUAL OVERRIDE TO RETRACT/WINCH RADIATOR

IV/RMS	EV1	EV2
MCC-H 1. Verify PVR motor OFF  2. Configure ISS attitude control to CMG Control with thrusters disabled		
H12 Winch H34 H14 Port H13 Winch H33 H16 H32 bolt P6 FWD PVR	<ol> <li>MANUAL OVERRIDE TO RETRACT RADIATOR</li> <li>PGT[B1 (12 ft-lb), CW2 (30RPM), MTL 15.5]         <ul> <li>6 ext 7/16: On IV GO, push to engage (5 lb) and turn PVR MDA fastener H32 to PGT stall (if no motion 45-50 turns)</li> </ul> </li> <li>If required to re-engage H32 locking collar, PGT manual ratchet cw up to 1/6 of a turn until collar pops up completely and re-engages</li> <li>Report to IV, radiator retract complete</li> <li>Remove winch bar PIP pin (H34)</li> <li>Together compress radiator panels, align winch bar clevis to lug on radiator, try to re-install winch H34 PIP pin</li> <li>If no joy, continue winch operations</li> </ol>	<ol> <li>Remove winch bar PIP pin (H33)</li> <li>Together compress radiator panels, align winch bar clevis to lug on radiator, try to re-install winch H33 PIP pin</li> <li>If no joy, continue winch operations</li> </ol>
	WINCH OPERATIONS  REMOVE FQDC SHROUD  1. Stage RET for FQDC shroud restraint  2. Release FQDC Shroud bolts (4); PGT[A7 (9.2 ft-lb), CCW2 30 RPM, MTL 30.5] 6-in ext, 7 turns  3. Restrain FQDC shroud w/RET  EXTEND WINCH  4. PGT[A1 (2.5 ft-lb), CW1 (10 RPM), MTL 30.5]	WINCH OPERATIONS
	<ul> <li>6-in ext: actuate H10 bolt; push 5 lb; extend winch bars until winch bar clevis aligns with radiator lug (20 turns max)</li> <li>5. Give EV2 GO for winch install; align winch bar clevis to lug on radiator; re-install H34 PIP pin</li> <li>RETRACT WINCH</li> <li>6. PGT[A1 (2.5 ft-lb), CCW1 (10 RPM), MTL 30.5] 6-in ext; actuate H10 bolt; push 5 lb; fully retract winch bars (approx 25 turns max)</li> </ul>	On EV1 GO for winch install, align winch bar clevis to lug on radiator; re-install H33 PIP pin

FS 16-21 EVA/118/FIN A

# MANUAL OVERRIDE TO RETRACT/WINCH RADIATOR (Cont)

IV/RMS	EV1	EV2
	INSTALL FQDC SHROUD 7. Retrieve FQDC Shroud 8. PGT[A7 (9.2 ft-lb), CW2 (30 RPM), MTL 30.5] 6-in ext: attach FQDC shroud bolt (4); ~7 turns to hardstop 9. Retrieve RET	

FS 16-22 EVA/118/FIN A

# MANUAL OVERRIDE TO RETRACT/WINCH RADIATOR TASK DATA SHEET

# **Estimated Task Duration:**

	With RMS	Without RMS
One EV Crew	NA	0:30
Two EV Crew	NA	NA

### Tools:

EV1	EV2
PGT	PGT
6 Ext 7/16	6 Ext 7/16
APFR	
Adj equip tether	

### **EVA Fasteners:**

Fastener Name	Label	Head Size	Qty	Install Torque (ft-lb)	Release Torque (ft-lb)	Failure Torque (ft-lb)	Turns	RPM
PVR MDA	H32	7/16	1	12.0	12.0	25.5	45-50	30
FQDC Shroud bolts	H5, H6, H8, H9	7/16	4	9.2	9.0	21.2 (R) 18.1 (I)	7	30
Winch bolt	H10	7/16	1	2.5	2.5	6.4	3	30

# **EVA Connectors:**

Harness	From	To	Clamps	Conn	Function
паптезз	FIOIII	То			Function
			(#)	Size	
NA					

# Mass: NA

# Notes:

1. Radiator is 48" tall after retraction

# Cautions:

- 1. Equipment damage. Avoid contact with radiator inter-panel flexhoses
- Winch mechanism extension may fail due to excess slack if extended beyond 25 turns from a fully retracted state
- 3. Avoid putting high loads on winch bolt; retaining mechanism for locking device may fail. Still usable if failure occurs, no locking capability

### Warnings:

1. Moving equipment. Avoid contact with panels and mechanisms during extension of radiator



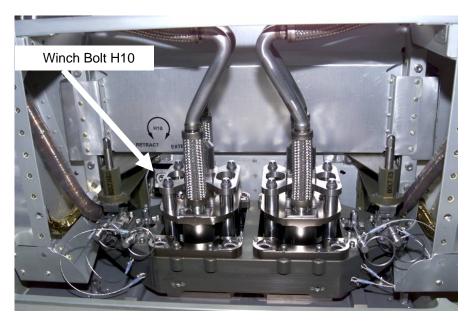
PV Radiator - MDA H32 Fastener Located Near Ground Strap



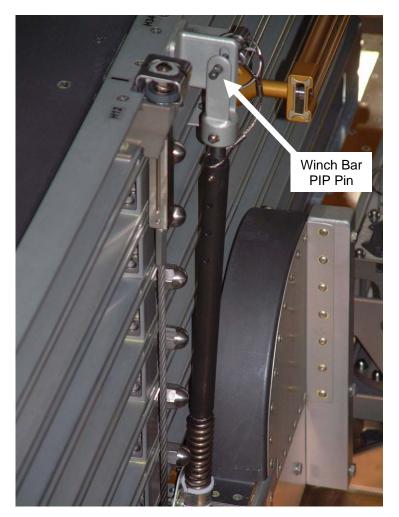
PV Radiator MDA Fastener

FS 16-23 EVA/118/FIN A

# MANUAL OVERRIDE TO RETRACT/WINCH RADIATOR TASK DATA SHEET (Cont)



Area under FQDC Shroud – Winch Bolt H10



Winch Bar and H12 Cinch

FS 16-24 EVA/118/FIN A

# **PV RADIATOR JETTISON**

IV/RMS	EV1	EV2		
<ol> <li>Verify PFCS pump shut down complete (Loop A and B valves closed)</li> <li>Verify Utility Power inhibits complete</li> <li>Mnvr ISS to PVR Jettison Attitude</li> </ol>	FQDC DEMATE  1. Set up and ingress APFR  2. PGT[A7 9.2 ft-lb, CCW2 30RPM, MTL 30.5]-18 ext 7/16: Release FQDC Shroud bolts (H5, H6, H8, H9), x7 turns  3. Remove shroud and secure with Adj Equip tether  4. PGT[ 10.83 ft-lb (130in-lb), CCW2 30RPM, MTL]-12 ext 7/16: Break torque on FQDC bolts H18, H19 (two) x1 turn H18 H19  5. PGT[ 6.25 ft-lb (<75 in-lb), CCW2 30RPM, MTL]-12 ext 7/16: Attach adj tether to inner loop of FQDC housing for use in correcting alignment. Extend FQDC drive bolts H18, H19 (two) x18¼ turns to hard stop. Verify 4 guide cones squarely engage springs during demate. Verify 90 deg cam rotation during last ¼ turn (indicating latch key rotation to the disengaged position) H18 H19  6. PGT[ 6.25 ft-lb (<75 in-lb), CW2 30RPM, MTL]-12 ext 7/16: Retract FQDC drive bolt H18, H19 (two) x19 turns to hard stop. Verify 90 deg cam rotation on 3 <sup>rd</sup> turn (cam reset) H18 H19  7. Remove PIP pins from carrier bolts H20, H21, H24, H25 (x4)  8. PGT[ 2.5 ft-lb, CCW2 30RPM, MTL]-12 ext 7/16: Drive slider bolts H20, H21 to hard stop to align brackets with bolts H22, H23 (two) x9 turns H20 H21	ELECTRICAL UMBILICAL DEMATE  5. Set up APFR near H30  6. On IV GO, using Cannon Connector Tool:  Demate W22-P2 from radiator J1  If S4 or S6, mate W22-P2 to IEA dummy J1  Demate W122-P2 from radiator J2  If S4 or S6, mate W122-P2 to IEA dummy J2  Demate W222-P2 from radiator J3  If S4 or S6, mate W222-P2 to IEA dummy J3  If P4 or P6, wire tie cables to adjacent handhold  RADIATOR RELEASE/JETTISON  7. PGT[B7 25.5 ft-lb, CCW2 30RPM, MTL 30.5]-6 ext-7/16: Remove PIP pin and release PVR center attach bolts H26,H27 (two), x35 turns  H26  H27  8. PGT[B2 16.0 ft-lb, CCW2 30RPM, MTL 30.5]-Sq TM with 7/16 proud: Remove PIP pins and break torque on PVR corner bolts H28-H31 (four), x1 turn  H30  H29  H31  H28 (when EV1 clears area)		

FS 16-25 EVA/118/FIN A

# PV RADIATOR JETTISON (Cont)

IV/RMS	EV1	EV2
	9. PGT[ 4 ft-lb, CW2 30RPM, MTL]-12 ext 7/16: Engage bolts H22, H23 (two) into carrier brackets, x2 turns. Push to engage threads  □ H22 □ H23	
	NOTE If H22 (H23) do not engage, adjust H20 (H21) cw by ½ turn increments and retry	
	10. Install short PIP pins for carrier bolts H20, H21 (two)	
	11. PGT[B7 25.5 ft-lb, CCW2 30RPM, MTL 30.5]- 12 ext 7/16: Release bolts H24, H25, x 4.5 turns  H24 H25  H25  H2. Install longer PIP pins for carrier bolts H24, H25 (two)  H27  H28 Tighten bolts H22, H23 (two) x4½ turns  H29 H20 H23  H21  H22 H23  H23  H25  H26  H27  H27  H27  H28  H29  H29  H29  H29  H29  H29  H29	
	16. PGT[A7 9.2 ft-lb, CW_ 30RPM, MTL]-12 ext-7/16: Engage upper FQDC Shroud bolts (two), H6, H8 x7 turns. Push to engage bolt threads	
	RADIATOR RELEASE / JETTISON  17. PGT[B7 25.5 ft-lb, CCW2 30RPM, MTL 30.5]-6 ext 7/16: Release PVR Corner bolt H30, x8 turns. Reinstall PIP pin  H30  18. Ingress APFR	CAUTION Potential for side loading during bolt removal due to strap design  9. PGT[B7 25.5 ft-lb, CCW2 30RPM, MTL 30.5]-6 ext 7/16: Release PVR grounding strap bolt H17 x11 turns  H17

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# PV RADIATOR JETTISON (Cont)

IV/RMS	EV1	EV2
	<ul> <li>19. PGT[B7 25.5 ft-lb, CCW_ 30RPM, MTL]-6 ext 7/16: Release PVR Corner bolt H28, x8 turns. Reinstall PIP pin</li></ul>	<ul> <li>10. PGT[B7 25.5 ft-lb, CCW2 30RPM, MTL 30.5]-6 ext 7/16: Release PVR Corner bolt H31,H29 (two) x8 turns. Reinstall PIP pin</li></ul>

FS 16-27 EVA/118/FIN A

# PV RADIATOR JETTISON TASK DATA SHEET

# **Estimated Task Duration:**

	With RMS	Without RMS
One EV Crew	N/A	N/A
Two EV Crew	N/A	1:00

### Tools:

EV1 (RMS)	EV2 (FF)
APFR	APFR
BRT	BRT
PGT	PGT
7/16 wobble socket-18 ext	7/16 wobble socket-6 ext
7/16 wobble socket-6 ext	Cannon Connector Tool
Adj Equip Tether	Sq TM with 7/16 Proud

# **EVA Fasteners:**

Fastener Name	Label	Head Size	Qty	Install Torque (ft-lb)	Release Torque (ft-lb)	Failure Torque (ft-lb)	Turns	RPM
FQDC Shroud Bolts	H5, H6, H8, H9	7/16	4	9.2	9.2	21.2	7	10
FQDC Shroud Alignment Pin	H7	N/A	1	N/A	N/A	N/A	N/A	N/A
PVR Grounding Strap Release bolt	H17	7/16	1	N/A	18.7	47.5	15	30
FDQC Drive Bolts	H18, H19	7/16	2	N/A	7.5	33.3	18	30
FQDC Carrier Slider Bolts	H20, H21	7/16	2	2.5	N/A	TBD	9	30
FQDC Carrier- Radiator Attach Bolts	H22, H23	7/16	2	4.0	N/A	TBD	6.5	30
FQDC Carrier- IEA Attach Bolts	H24, H25	7/16	2	N/A	19.8	42.4	4.5	30
PVR Tiedown Center Bolts	H26, H27	7/16	2	N/A	19.8	285	38	30
PVR Tiedown Corner bolts	H28- H31	7/16 microsq	4	N/A	51.7	362.6	8	30

### **EVA Connectors:**

Harness	From	То	Clamps (#)	Conn Size	Function
W22-P2	PVR J1	If S4 or S6, dummy J1on truss	0	TBD	Signals and MDA power
W122-P2	PVR J2	If S4 or S6, dummy J2 on truss	0	TBD	Primary heater power
W222-P2	PVR J3	If S4 or S6, dummy J3 on truss	0	TBD	Secondary heater power

# **Foot Restraints:**

Task	WIF	APFR Setting
Access to P4 FQDC	P4-07	7,VV,F,12
Access to S4 FQDC	S4-07	7,VV,F,12
Access to P6 FQDC	P6-07	7,VV,F,12
Access to S6 FQDC	S6-07	7,VV,F,12
Access to P6 Aft FQDC	P6-18	6,VV,G,11
Access to P6 Stbd FQDC	TBD	TBD
EV1 Jettison position for P4 (near H28)	P4-07	7,VV,F,12
EV1 Jettison position for S4 (near H28)	S4-07	7,VV,F,12
EV1 Jettison position for P6 (near H28)	P6-07	7,VV,F,12
EV1 Jettison position for S6 (near H28)	S6-07	7,VV,F,12
EV1 Jettison position for P6 Aft (near H28)	P6-18	6,VV,G,11
EV1 Jettison position for P6 Stbd (near H28)	TBD	TBD
EV2 Jettison position for P4 (near H31)	P4-18	5,SS,D,12
EV2 Jettison position for S4 (near H31)	S4-18	5,SS,D,12
EV2 Jettison position for P6 (near H31)	P6-18	5,SS,D,12
EV2 Jettison position for S6 (near H31)	S6-18	5,SS,D,12
EV2 Jettison position for P6 Aft (near H31)	P6-07	5,SS,F,12
EV2 Jettison position for P6 Stbd (near H31)	TBD	TBD

ORU Mass: 1600 lbm

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# PV RADIATOR JETTISON TASK DATA SHEET (Cont)

### Notes

- 1. The 18-inch extension is required to access bolts H24 and H25 on the FQDC carrier. Restricted access near some PVR FQDC shrouds and H20, H21 bolts may require a shorter (6-inch) extension
- 2. The S4 and S6 IEA structures have dummy receptacles for stowing the radiator cannon connectors

### **Cautions:**

1. Break torque for the FQDCs during demate is greater than the maximum torque allowed for the mechanical stops at the end of bolt travel. Be sure to reset PGT to lower torque setting once initial torque is broke

# Warnings:

None

### **Constraints:**

- 1. Shroud fasteners (H5, H6, H8, H9) can be released in any order
- 2. During PRV Removal, tie down bolts H26 and H27 must be released first and H28 and H29 must be released last. H30 and H31 can be released in any order

FS 16-29 EVA/118/FIN A

# **CETA CART WHEEL BOGIE R&R**

Objective: Removal of a wheel bogie to allow relocation of the CETA cart in a failure case where a wheel bogie failed to pivot clear of the MT/CETA rail. Once the cart is relocated the wheel bogie is reinstalled

# Wheel Bogie Removal

- 1. Retrieve CETA cart PIP pin (SEG 33108659-705) from crewlock bag #2
- 2. √Parking brake off
- 3. √CETA cart coupled to MT or restrained prior to bogie release
- 4. Insert PIP pin to restrain brake linkages
- 5. PGT [A7, CCW2, 30.5]-6"-Ext-7/16:
  Disengage ORU bolts (4) ~8 turns (bolts pop out)
- 6. Remove wheel bogie

# Wheel Bogie Installation

# NOTE

Pip-pin installation ensures proper brake pad alignment. If brake pad misaligned, wheel bogie cannot be installed due to interference with MT rails.

If CETA cart is not on rails during bogie installation, wheel bogie can be installed such that brake mechanism is not connected

- 1. Install CETA cart on rails; engage other bogies
- 2. √CETA/MT Coupler set to capture, couple CETA cart to MT
- 3. Take coupler to locked
- 4. √Parking brake released
- 5. Install wheel bogie into tray guides
  - \* If brake cable mechanical coupler interferes (wheel bogie
    \* will not install fully):
    \* Pull dynamic brake handle while reattempting install
    \*
    \* If no PIP pin used and bogie will not fully install:
    \* Remove bogie, realign brake pad linkage and reattempt
- 6. **PGT:** [A7, CW2 30.5]-6"-Ext-7/16:

Engage ORU bolts (4) ~8 turns

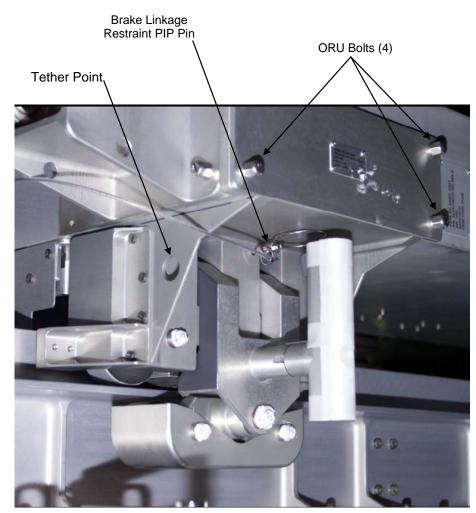
7. Remove PIP pin

# CETA CART WHEEL BOGIE TASK DATA SHEET

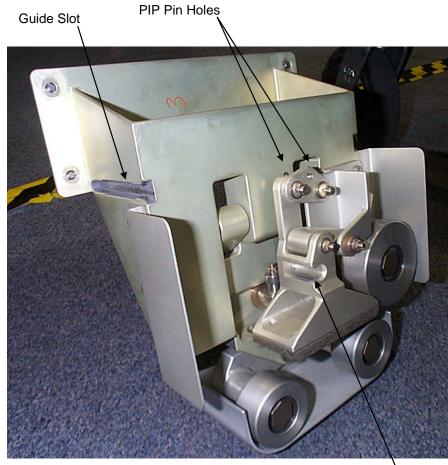
# **EVA Fasteners:**

Fastener Name	Label	Head Size	Qty	Install Torque (ft-lb)	Release Torque (ft-lb)	Failure Torque (ft-lb)	Turns	RPM
Wheel bogie ORU bolt	none	7/16	4	7-10	10		8	30 Max

# WHEEL BOGIE R&R - REFERENCE



WHEEL BOGIE INSTALLED - OUTBOARD VIEW



WHEEL BOGIE REMOVED - INBOARD VIEW

Brake Linkage Slot (Slot A) →

FS 16-31 EVA/118/FIN A

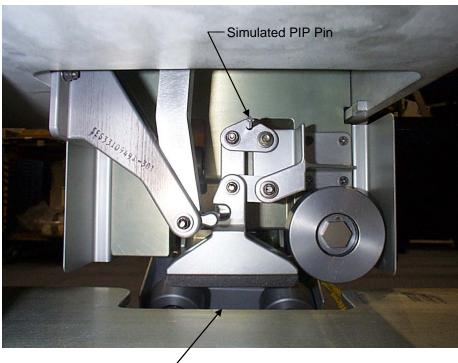
# WHEEL BOGIE R&R – REFERENCE (Cont)

# WHEEL BOGIE REMOVED – OUTBOARD VIEW

# Tray Guide

Brake Linkage Engagement Tab (tab A)

# WHEEL BOGIE PARTIALLY INSTALLED – INBOARD VIEW



Cutout in rail not fight like

FS 16-32 EVA/118/FIN A

# **SSRMS JOINT DRIVE**

Red Background, Joint Hard Stop Warning Zone (270 to 280)

### IV/RMS **REFERENCE** EV1/EV2 INITIAL POSITION VERIFICATION IV NOTE YAW WIR EVA 1. Translate to failed joint JOINT DRIVE Square scoop may be needed for body positioning at the 2. Verify initial joint position using the **DRIVE** WRIST-ROLL worksite. If required, retrieve square scoop from crewlock followina: bag #1 in airlock. Install square scoop on failed joint micro JOINT fitting; attach BRT for body stabilization Black triangle on fixed side of failed □ Ambiguity sensor (90 deg cw from EVA drive, toward front side of joint) W/R JOINT SCALE IV: Record ambiguity sensor reading and joint angle: \_\_\_\_\_ JOINT EVA DRIVE 1. Depress button and move EVA Drive W/R Ambiguity **FVA Drive** handle to EVA **JOINT** Sensor Handle 2. PGT[A1 2.5 ft-lb, CW2 or CCW2 (as **DRIVE** (@ motor posn) required), MTL 1.5]-6ext-7/16: Drive EVA bolt in +/- direction turns to desired Ambiguity position Switch 3. Verify joint angle using scale and ambiguity 12:00 4. If possible, verify joint angle with IV; if WRIST ROLL SCALE necessary, fine position joint using PGT in 3:00 manual ratchet mode Joint Scale and Black Triangle 5. Depress button and move EVA Drive handle to MOTOR Back Side of Joint MAINT. ANGLE Ambiguity Switch Yellow Text on Black Background (0 to -270) <sup>✓</sup> , Red Background, Joint Hard Stop Warning Zone (-270 to -280)

JOINT SCALE

Black Text on Yellow Background (0 to 270)

FS 16-33 EVA/118/FIN A

Green Background, Maintenance Position, Not Applicable

# SSRMS JOINT DRIVE TASK DATA SHEET

Tools:

EV1	
PGT	
7/16 (wobble) Socket-6 ext	
BRT	
Square Scoop	

### **EVA Fasteners:**

Fastener Name	Label	Head Size	Qty	Min Drive Torque (ft-lb)	Max Drive Torque (ft-lb)	Failure Torque (ft-lb)	RPM
EVA Drive		7/16	1				30

Foot Restraints: N/A

# Other:

- 1. Gear ratio: 3.26 EVA Drive turns/1 degree of joint movement
- 2. cw input to the EVA drive will produce ccw motion of the joint
- 3. Staring from LEE, the order of joints is: roll, yaw, pitch
- 4. The signs of the logical (indicated on RWS) and physical (indicated on EVA scale) angles are reversed for the wrist roll joint (i.e., +73.2 logical = -73.2 physical)
- 5. Scale and Ambiguity Switch
- 6. Since the SSRMS joints can rotate more than 360 deg, there is an ambiguity switch that tells the crewmember whether to use the positive or negative scale
- 7. The crew reads the scale using the black triangle on the fixed side of the joint. Located to the side of the black triangle (~ 90 deg around the circumference of the joint) is the ambiguity switch. The switch has a pointer that indicates "+" or "-" to tell the crew which side of the scale to read. If the ambiguity switch points to "+" then the crew should read off the yellow scale (black text on yellow background). If the switch points to "-" then the crew should read off the black scale (yellow text on black background)
- 8. EVA Drive handle is on back side of joint (away from LEE), and scale triangle is across from it toward the LEE side

### **Cautions:**

- Avoid contact with ACU radiator surface silver Teflon film (white in color
- 10. CLA and CLPA radiator surface silver Teflon film (white in color)
- 11. VDU radiator surface silver Teflon film (white in color
- 12. JEU radiator surface Z93 paint

FS 16-34 EVA/118/FIN A

# **RETURN DLA TO LAUNCH POSITION**

IV/RMS	EV1	EV2
MCC-H  1. Verify failed DLA is in neutral position and active DLA is in locked position  2. Give GO for EVA to enter SARJ worksite	REMOVE DLA MLI COVER  1. On IV GO: install and ingress APFR 2. PGT[A6 8.3 ft-lb, CCW2 30RPM, MTL 30.5]-6 ext 7/16: Release inboard MLI cover fasteners (4) x9 turns 3. Remove MLI cover and temp stow  DISENGAGE DLA  ROTATE DLA DRAW BOLTS (1C AND 2C) 4. BOLT 1C: PGT[B7 25.5 ft-lb, CCW1 10RPM, MTL 23.5]-6 ext 7/16: Rotate draw bolt 1C x1 turn (break torque) 5. BOLT 2C: PGT[B7 25.5 ft-lb, CW1 10RPM, MTL 23.5]-6 ext 7/16: Rotate draw bolt 2C x3 turns (break torque) 6. BOLT 1C: PGT[B7 25.5 ft-lb, CCW1 10RPM, MTL 23.5]-6 ext 7/16: Rotate draw bolt 1C x2 turns 7. BOLT 1C: PGT[B7 25.5 ft-lb, CCW2 30RPM, MTL 23.5]-6 ext 7/16: Rotate draw bolt 1C x32 turns to hard stop  ROTATE FOLLOWER ARMS (1B AND 2B) NOTE Adjustment in DLA draw bolt method may be required to align follower arm for rotation  8. BOLT 1B: PGT, RCW, MTL 23.5]-6 ext 7/16: Rotate follower arm rotation bolt 1B x5/8 turn to hardstop  9. If no joy: BOLT 1C: PGT[OFF 1 ft-lb, RCW, MTL 23.5]-6 ext 7/16: Rotate draw bolt 1C x1/8 turn Repeat steps 8 and 9 until follower arm has rotated 90 deg	2B New right gade retation drawbolt retation drawbolt  DEPLOY CLAMP  2B 2C  STOW RELEASE LOCK  UNLOCK  1A  LOCK  1B  RELEASE STOW UNLOCK

FS 16-35 EVA/118/FIN A

# RETURN DLA TO LAUNCH POSITION (Cont)

IV/RMS	EV1	EV2
	<ul> <li>10. BOLT 2C: PGT[A3 4.8 ft-lb, CW2 30RPM, MTL 23.5]-6 ext 7/16: Rotate follower arm draw bolt 2C x32 turns to hard stop</li> <li>11. BOLT 2B: PGT, RCCW, MTL 23.5]-6 ext 7/16: Rotate follower arm rotation bolt 2B x5/8 turn to hardstop</li> <li>12. If no joy: BOLT 2C: PGT, RCCW, MTL 23.5]-6 ext 7/16: Rotate draw bolt 2C x1/8 turn. Repeat steps 11 and 12 until follower arm has rotated 90 deg</li> </ul>	
	REPOSITION DLA  13. Reposition DLA to launch position (approx 1.5 inch away from race ring then 0.35 inch inboard (toward S0))  INSTALL 3 DLA LAUNCH RESTRAINT BOLTS	
	(4A, 4B, AND 4C)  14. BOLTS 4A, 4B, 4C: PGT[B4 19.4 ft-lb, CW2 30RPM, MTL 23.5]-6 ext 7/16: Engage launch restraint bolts 4A, 4B, and 4C x7 turns (attaches DLA frame to launch bracket)	
	IF REQD: ENGAGE DLA LOCK BOLTS (1A AND 2A)  15. BOLTS 1A, 2A: PGT[A5 7.0 ft-lb, CW1 10RPM, MTL 23.5]-6 ext 7/16: Engage lock bolts 1A and 2A fasteners (two) x6 turns (engage lock preload on follower arm with	
	Iock tip bolt – if reqd for return of DLA)  REINSTALL DLA MLI COVER  16. PGT[A1 2.5 ft-lb, CW2 30RPM, MTL 23.5]-6 ext 7/16: Engage inboard MLI cover fasteners (four) x8.25 turns	REINSTALL DLA MLI COVER  1. Assist EV1 with DLA cover install

FS 16-36 EVA/118/FIN A

# RETURN DLA TO LAUNCH POSITION TASK DATA SHEET

### **Estimated Task Duration:**

	With SSRMS	Without SSRMS
One EV Crew	NA	1:00
Two EV Crew	NA	0:45

### Tools:

EV1 (FF)	EV2 (FF)
PGT	PGT
6 Ext 7/16	6 Ext 7/16
APFR	APFR
Round scoop (optional)	Medium ORU transfer bag

# FVA Fasteners:

EVA Fasteners:								
Fastener Name	Label	Head Size	Qty	Install Torque (ft-lb)	Release Torque (ft-lb)	Failure Torque (ft-lb)	Turns	RPM
MLI Cover Inboard Fasteners	NA	7/16	4-6 per cover	2.5	3.4	3.8 (I) 13.7 (R)	7- 9	30
DLA 1A and 2A Lock Bolts	Yes	7/16	2	3.3 - 6.3	6.7	42.2	6	10
DLA 1C and 2C Draw Bolts	Yes	7/16	2	4.8	0.8	38.9	32 - 33	30
DLA 4A, 4B, and 4C Launch Restraint Bolts	Yes	7/16	3	20 - 21.7	25.0	50	9.5	30
DLA 1B and 2B Follower Arm Rotation Bolts	Yes	7/16	NA	4.8	1	10.6	0.625	NA
DLA 1C and 2C Draw Bolts	Yes	7/16	NA	4.8	0.8	38.9	32 - 33	30

### **EVA Connectors:**

Harness	From	То	Clamps (#)	Conn Size	Function
DLA Electrical Harness					

### **Foot Restraints:**

Task	WIF	APFR Setting
P3 Cover 5 DLA 1 Face 6	P3-31	10, PP, F, 12
P3 Cover 20 DLA 2 Face 2	P3-27	10, PP, F, 12
S3 Cover 20 DLA 1 Face 2	S3-28	2, NN, E, 12
S3 Cover 5 DLA 2 Face 6	S3-31	5, OO, F, 12

### Cautions:

- During re-installation of MLI covers, do not re-install spring clamp bolts on the outboard SARJ race ring side. This will preclude SARJ rotation
  Avoid contact between MLI cover with surrounding hardware.

- 3. Avoid impacting the race the ring with the DLA when the DLA is unconstrained
  4. During follower arm rotation (90 deg turn) when the DLA is unconstrained, interference with structure may occur. The DLA must be held against the outer side of the SARJ race ring for the follower arm to rotate fully – clearing obstruction

### Warnings:

None



DLA

EVA/118/FIN A FS 16-37

# MANUAL RELEASE OF ESP-3 KYA LATCHES

IV/RMS	EV1 (FF)	EV2 (FF)
IV: Verify PRLAs closed  IV: Verify EV clear of ESP-3	MANUAL RELEASE OF STBD ESP-3 KYA SHAFT BOLT  1. Translate to stbd ESP-3 KYA fitting 2. Configure PGT 7/16x6-in socket 3. PGT[B5 (21 ft-lb), CCW1, 30.5]-7/16 x 6-in ext: Release Y-Joint Locking Bolt, 8 turns 4. Re-configure PGT with 5/8 x 7.8-in socket 5. PGT[B7 (25 ft-lb), CCW1, 30.5]-5/8 x 7.8-in ext: Turn shaft bolt from ENGAGE to DISENGAGE, ¼ turn 6. Re-configure PGT 7/16x6-in socket 7. PGT[B5 (21 ft-lb), CW2, 30.5]-7/16 x 6-in ext: Lock Y-Joint Locking Bolt, 8 turns  MANUAL RELEASE OF PORT ESP-3 KYA SHAFT BOLT  8. Translate to port ESP-3 KYA fitting 9. PGT[B5 (21 ft-lb), CCW1, 30.5]-7/16 x 6-in ext: Release Y-Joint Locking Bolt, 8 turns  10. Re-configure PGT with 5/8 x 7.8-in socket 11. PGT[B7 (25 ft-lb), CCW1, 30.5]-5/8 x 7.8-in ext: Turn shaft bolt from ENGAGE to DISENGAGE, ¼ turn 12. Re-configure PGT 7/16x6-in socket 13. PGT[B5 (21 ft-lb), CW2, 30.5]-7/16 x 6-in ext: Lock Y-Joint Locking Bolt, 8 turns  14. Verify ESP-3 clear for deploy Give IV GO for deploy when clear of ESP-3	PERFORM ONLY IF SHAFT BOLT RELEASE NOT SUCCESSFUL: FORK BEARING RELEASE 1.1. PGT[B2 (13.5 ft-lb), CCW2, 30.5], 7/16x6-in ext 2. Release Fork Bearing Release, 9.5 turns 3. EV crew clear for deploy 4. Open PRLAs (IV) fwd aft sequence 5. Deploy ESP-3 (SRMS) 6. Release Fork Bearing Protective Cover from KYA and secure fork bearing on shaft

FS 16-38 EVA/118/FIN A

# MANUAL RELEASE OF ESP-3 KYA LATCHES TASK DATA SHEET

Tools: **Cautions:** 

EV1 (FF)
PGT
7/16 (wobble) socket – 6 ext
5/8 socket – 7.8 ext

Warnings:

# **EVA Fasteners:**

Fastener Name	Label	Head Size	Qty	Install Torque (ft-lb)	Release Torque (ft-lb)	Failure Torque (ft-lb)	Turns
Y-Joint Locking Bolt	Unlock	7/16	1 fwd & aft				
KYA Shaft Bolt	Shaft Bolt Engage – Disengage	5/8	1 fwd & aft				
Fork Bearing Bolt	Fork Bearing Release	7/16	1 stbd & port				

**EVA Connectors:** N/A

## **Foot Restraints:**

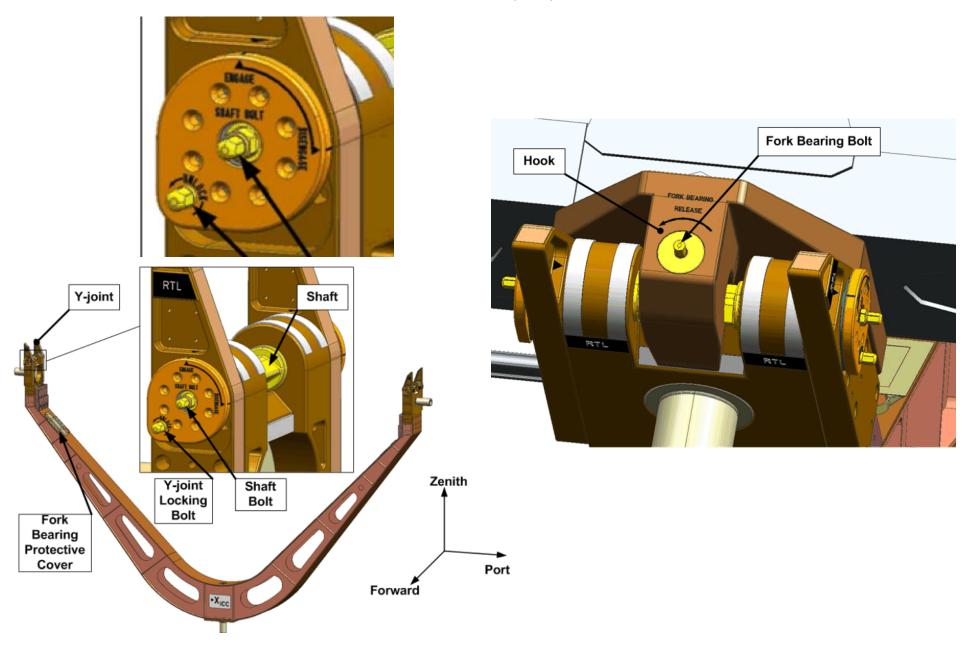
Task	WIF	APFR Setting

# Notes:

- 1. Shaft bolt must be returned to ENGAGE position for ESP-3 re-installation into PLB
- The Fork Bearing bolts are released as a contingency if the Shaft bolt fails
   Fork Bearing Velcro cover to be installed from KYA stanchion if fork bearing bolts released
- 4. ESP-3 unable to be re-installed in PLB if fork bearing bolts performed (OCAD)

EVA/118/FIN A FS 16-39

# MANUAL RELEASE OF ESP-3 KYA LATCHES TASK DATA SHEET (Cont)

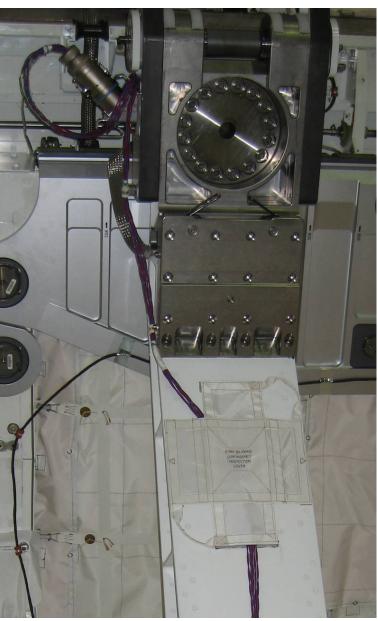


FS 16-40 EVA/118/FIN A

# MANUAL RELEASE OF ESP-3 KYA LATCHES TASK DATA SHEET (Cont)









Fork Bearing Release on ESP-3 (above)

Fork Bearing Contingency Protection Cover on KYA (center)

KYA Shaft Bolt AND Locking Bolt (upper left)

KYA power cable (left)

FS 16-41 EVA/118/FIN A

# UCCAS CAPTURE LATCH ASSY (CLA) MANUAL DRIVE

IV/RMS	EV1 (FF)	EV2 (FF)	
	UCCAS CAPTURE LATCH ASSY MANUAL DRIVE		
	<ol> <li>Translate to P3 UCCAS</li> <li>PGT[A4 (6.3ft-lb), CW3 (60 RPM), 30.5]-18Ext-7/16:         Rotate CLA drive 42 turns to topological capture     </li> </ol>		
IV: First stage capture complete, GO to limp SSRMS			
NOTE  If less than 63 additional turns (105 total) before hard stop, capture latch closure not complete	3. On IV GO, rotate drive to hard stop ~85 additional turns (~127 turns total)		
	4. PGT[A4 (6.3ft-lb), CCW2 (30 RPM), 30.5]-18Ext-7/16: Rotate drive 5 turns to final close position		

FS 16-42 EVA/118/FIN A

# UCCAS (CLA) MANUAL DRIVE - TASK DATA SHEET

# Tools:

EV1 (FF)	EV2 (FF)
PGT	
7/16 Socket – 18 inch	
BRT	

### **EVA Fasteners:**

Fastener Name	Label	Head Size	Qty	Install Torque (ft-lb)	Release Torque (ft-lb)	Failure Torque (ft-lb)	Turns	RPM
CLA		7/16	1				127 total	60
Manual Drive								

### **APFR Positions:**

Task	WIF	APFR Setting	
CLA Manual Drive	P3 WIF36	[12,QQ,H,11]	

# Notes:

- 1. The connector panels on the attach structures have been modified to add two cut-outs to allow the crewmember to see through the panel to increase visual access to the manual release bolt head
- P3 & S3: Manual operation of the CL requires that the EVA crewmember turn a bolt located underneath the CL. The bolt is accessed via a hole in the connector panel beneath the UMA. The EVA bolt requires the power tools with 7/16" x 18" extension
- 3. APFR settings for reference, may not be required

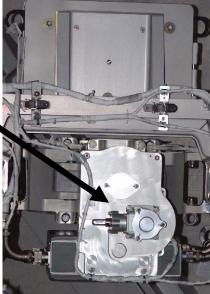
# **Cautions**:

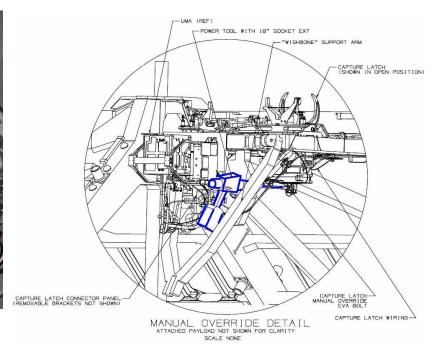
1. TBD

# Warnings:

1. TBD







FS 16-43 EVA/118/FIN A

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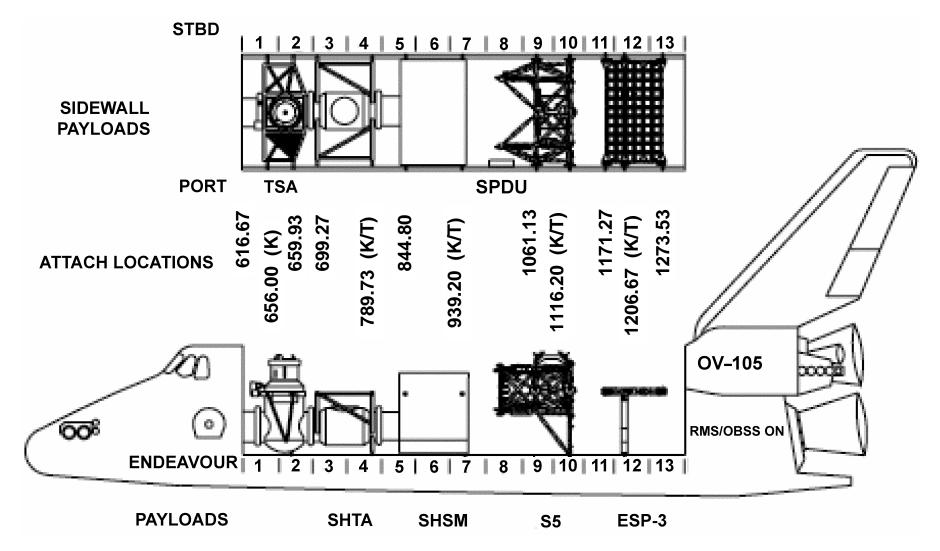
FS 16-44 EVA/118/FIN A

# FLIGHT SPECIFIC EVA REFERENCE

STS-118 PAYLOAD BAY LAYOUTS5 TRUSS	FS 18-3
S5 MRTAS – ACTIVE	FS 18-4
RTAS HOUSING DIMENSIONS	
S4 MRTAS – PASSIVES5 TO S4 MRTAS PRIMARY BOLT ENGAGED	
GAP CHECK TOOL	FS 18-8
S5 CAPTURE LATCH ASSEMBLY (CLA)	
S5 CLA DRIVE BOLT	FS 18-10
ESP-3	
ESP-3 PLB TOP VIEW	
ESP-3 PLB BOTTOM VIEW	
ESP-3 HR AND WIF LOCATIONS (PORT)	FS 18-13
ESP-3 HR AND WIF LOCATIONS (STBD)	FS 18-14
ESP-3 POWER CABLE CONFIGURATIONS	FS 18-15
CETA CART	
CETA CART – TOP VIEW	FS 18-16
CETA SWINGARM AND WIF MARKINGS	
CETA CART COUPLERS	
CETA CART WHEEL BOGIES	
SSRMS	
LATCHING END EFFECTOR (LEE)	FS 18-20
FRAM	
FRAM/FSE/ORU ASSEMBLY	FS 18-21
ACTIVE FRAM SOFT CAPTURE MECHANISM	
FRAM CONTINGENCY BOLTS – SAPA	
CMG	10 10-24
ESP-3 WITH CMG	FS 18-25
CMG NOMENCLATURE	FS 18-25
AFT Z1 PRE-LAUNCH WITH BLANKET	FS 18-27
CMG ON Z1	FS 18-28
CMG SHIMS AT Z1	
BLANKET CLOSED ON CMG IN FSE	
NEW CMG WITH BLANKET	
NEW CMG FSE HEATERS	
CMG SHIMS ON FSE	
CMG FSE WITHOUT MLI OR CMG	
CMG MLI STRAPS	
CMG FRAM ON ESP-2	FS 18-37
WETA	
VSSA LINE DRAWINGS	
VSSA PICTURES	
WETA ASSY AND S3 CP1 INSTALL BRACKET	FS 18-40
OBSS OSE	
OSE	FS 18-42
S-BAND HDW	
P1 SASA XPDR AND BSP LOCATION	FS 18-45
P1 SASA XPDR AND BSP DUMMY BOXES	
P6 SASA XPDR LOCATION	
PVR	. 5 10 47
FORWARD RADIATOR CINCH	FS 18-48
MANUAL OVERRIDE TO RETRACT/WINCH RADIATOR	FS 18-50
P6 PVR PIP PIN INSPECTION	
	10 10-01

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# STS-118 PAYLOAD BAY LAYOUT

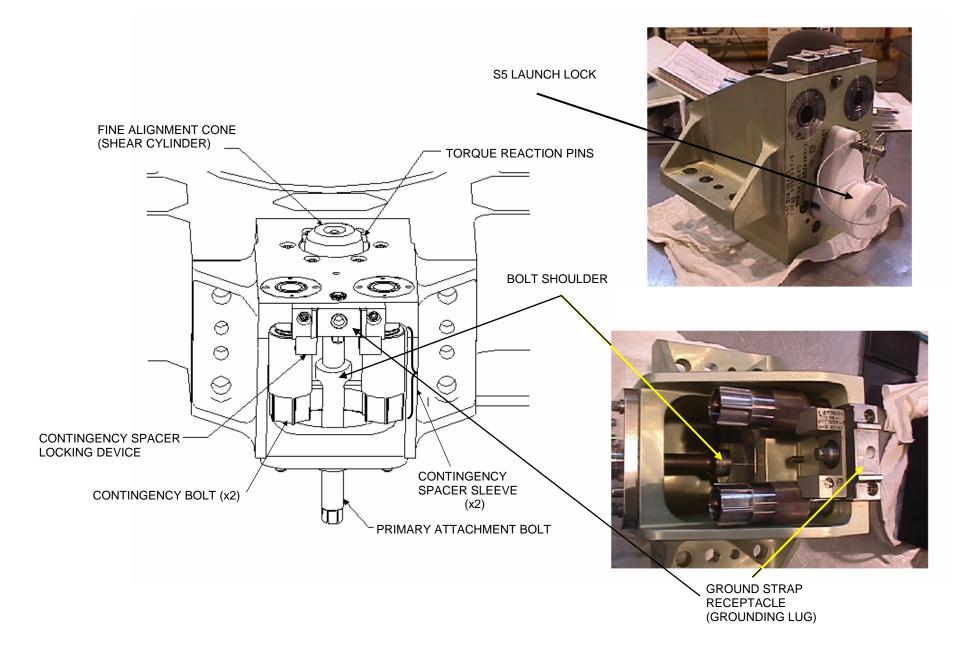


NOTE
ORUs are not shown on ESP-3

FS 18-3 EVA/118/FIN A

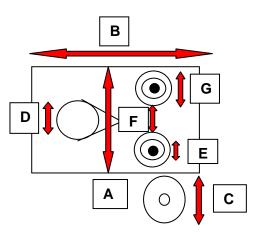
# S5 TRUSS

# S5 MRTAS - ACTIVE

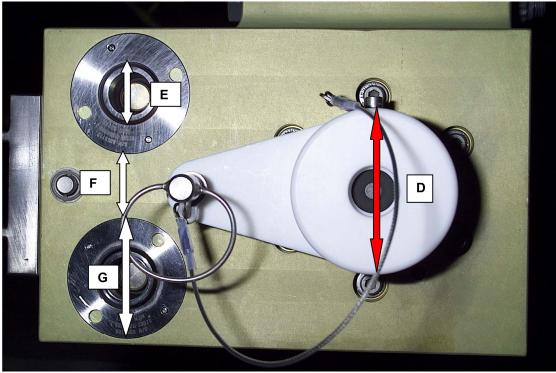


FS 18-4 EVA/118/FIN A

# **RTAS HOUSING DIMENSIONS**

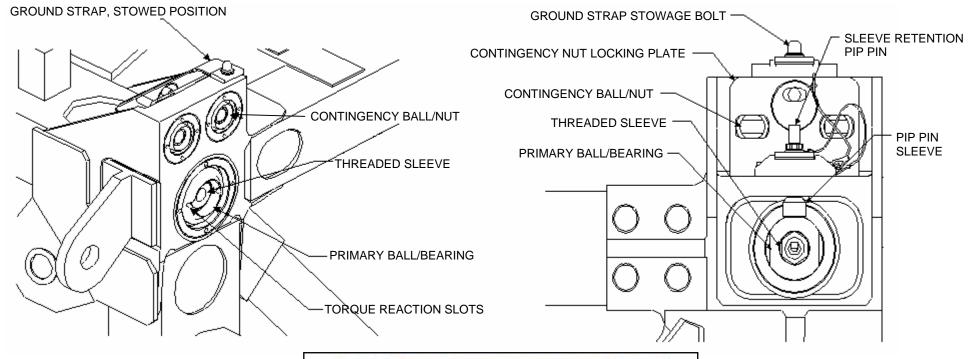


Α	Height of RTAS Housing	14.1 cm
В	Width of RTAS Housing	21.5 cm
С	Diameter of Coarse Alignment Cone	9.2 cm
D	Diameter of Launch Lock	6.4 cm
Е	Diameter of Cont Bolt Hole	3.0 cm
F	Distance between contingency bolt disks	2.9 cm
G	Diameter of contingency bolt disk	5.5 cm



FS 18-5 EVA/118/FIN A

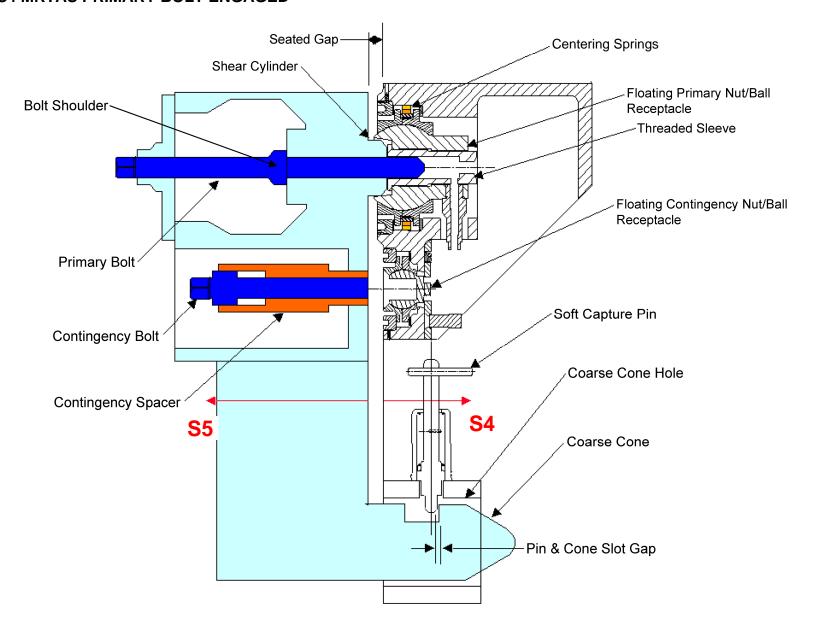
# **S4 MRTAS - PASSIVE**





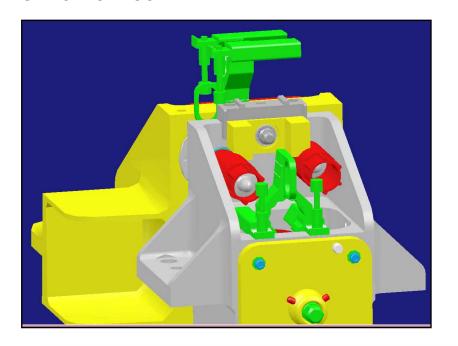
FS 18-6 EVA/118/FIN A

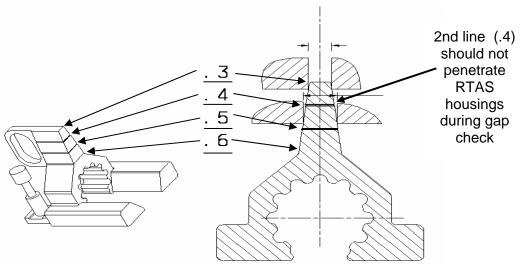
# **S5 TO S4 MRTAS PRIMARY BOLT ENGAGED**



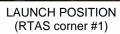
FS 18-7 EVA/118/FIN A

# **GAP CHECK TOOL**











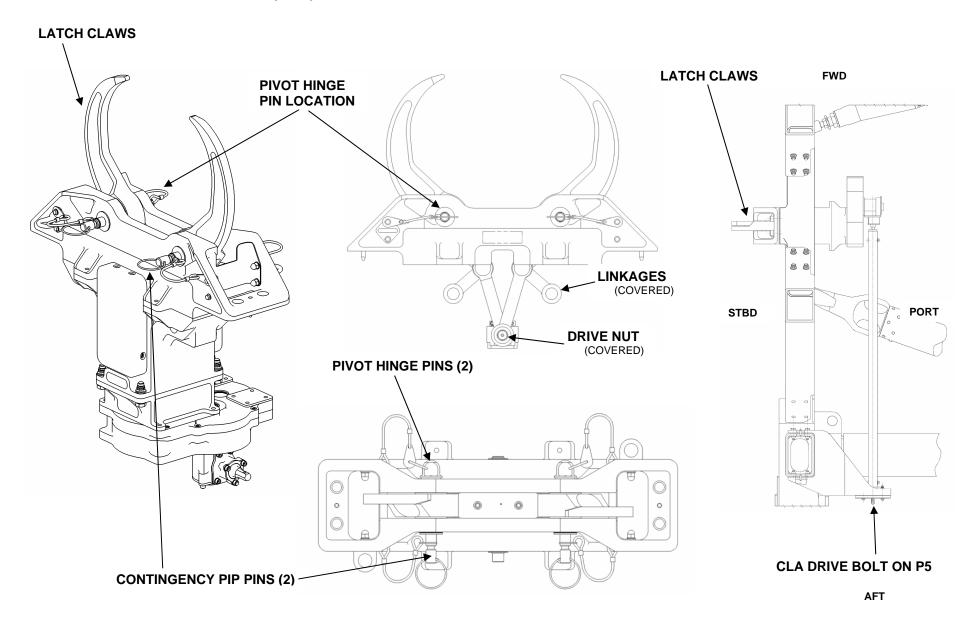
TOOL REMOVED



TOOL INSTALLED ON RTAS CONTINGENCY SPACER SLEEVE

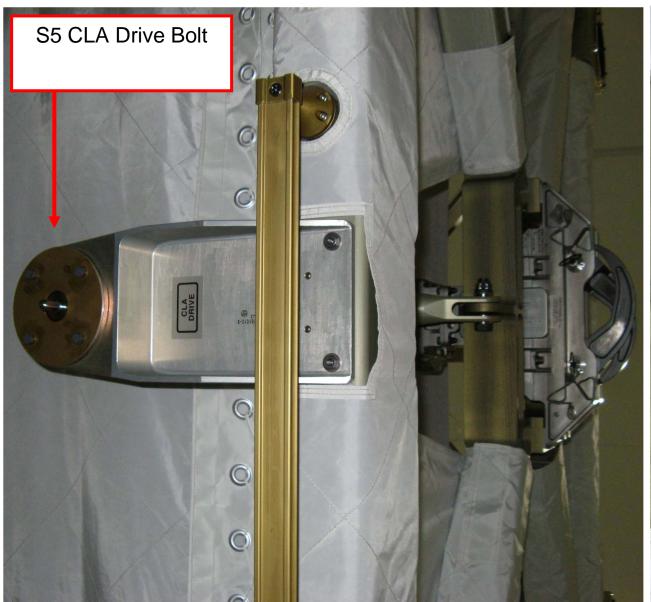
FS 18-8 EVA/118/FIN A

# **S5 CAPTURE LATCH ASSEMBLY (CLA)**



FS 18-9 EVA/118/FIN A

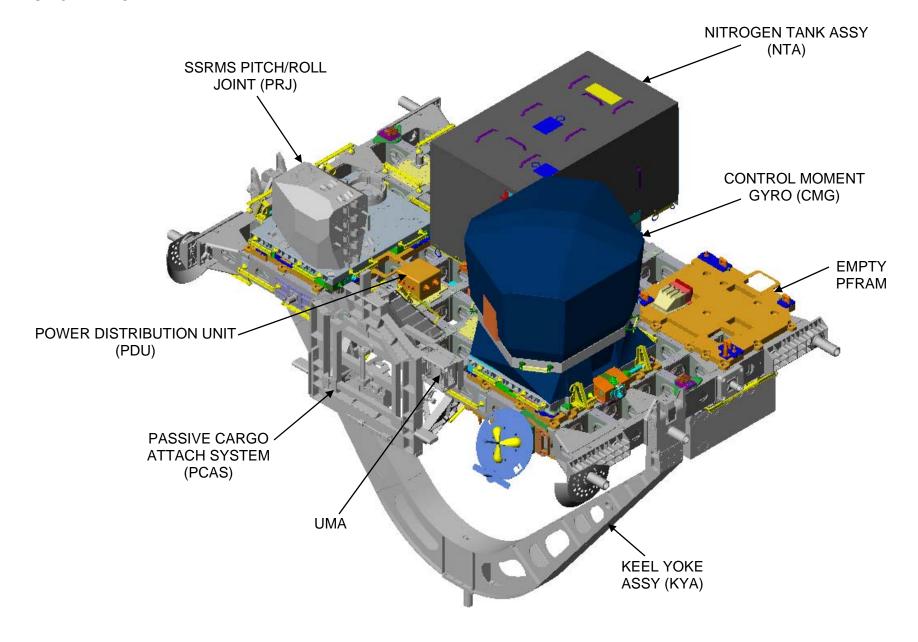
S5 CLA DRIVE BOLT





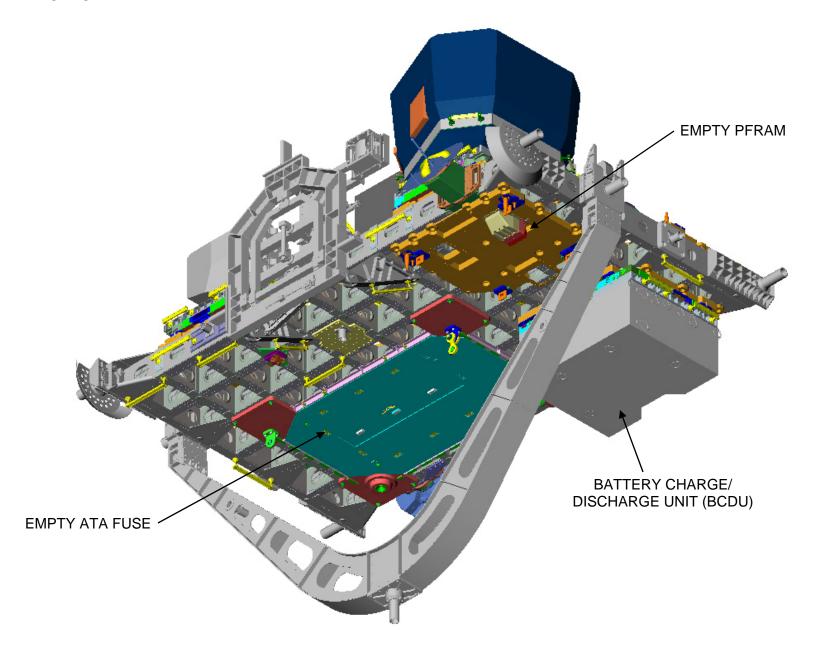
FS 18-10 EVA/118/FIN A

# **ESP-3 PLB TOP VIEW**



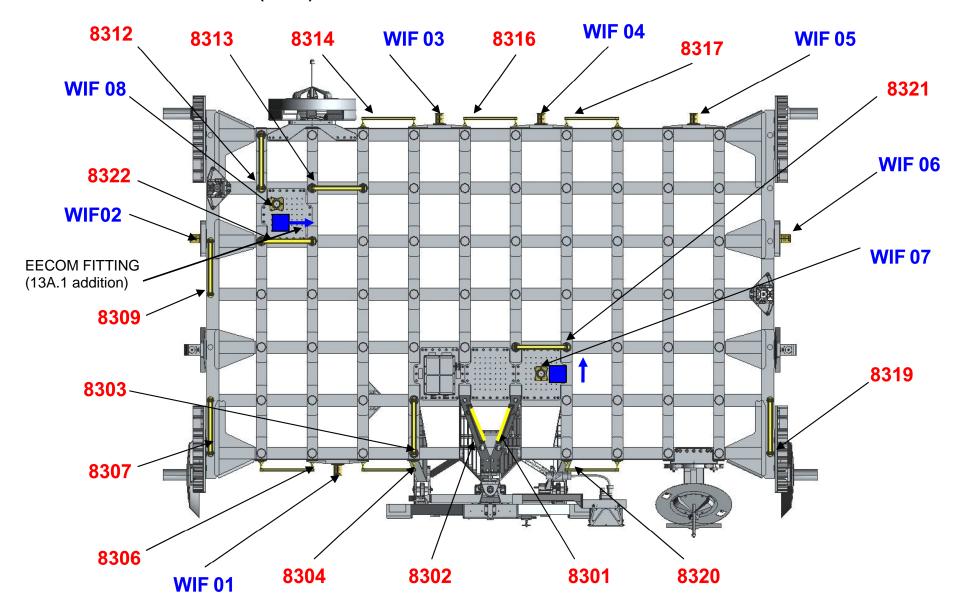
FS 18-11 EVA/118/FIN A

# **ESP-3 PLB BOTTOM VIEW**



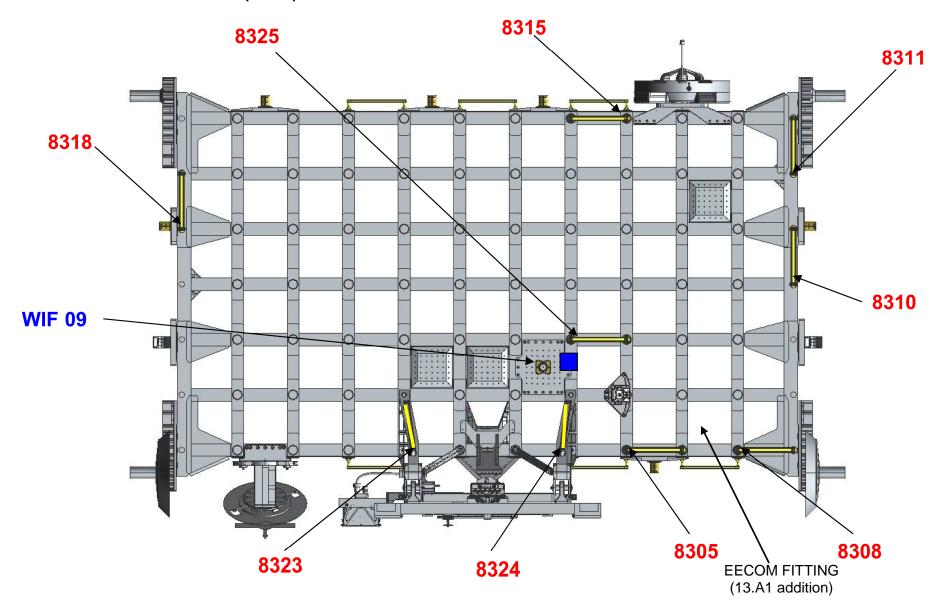
FS 18-12 EVA/118/FIN A

## **ESP-3 HR AND WIF LOCATIONS (PORT)**



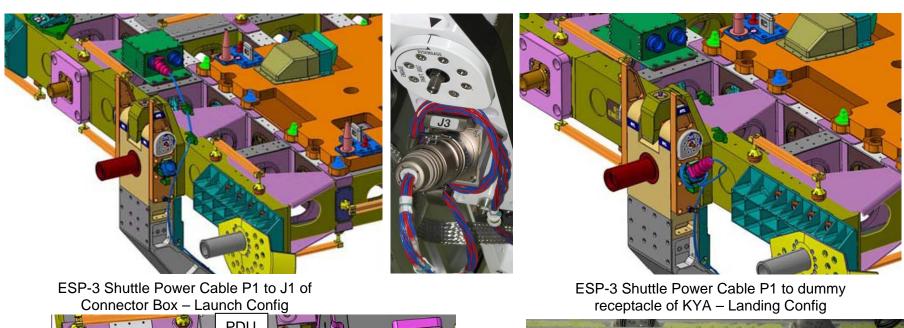
FS 18-13 EVA/118/FIN A

## **ESP-3 HR AND WIF LOCATIONS (STBD)**



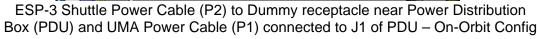
FS 18-14 EVA/118/FIN A

#### **ESP-3 POWER CABLE CONFIGURATIONS**



Shuttle Power cable

8 Gauge wire from

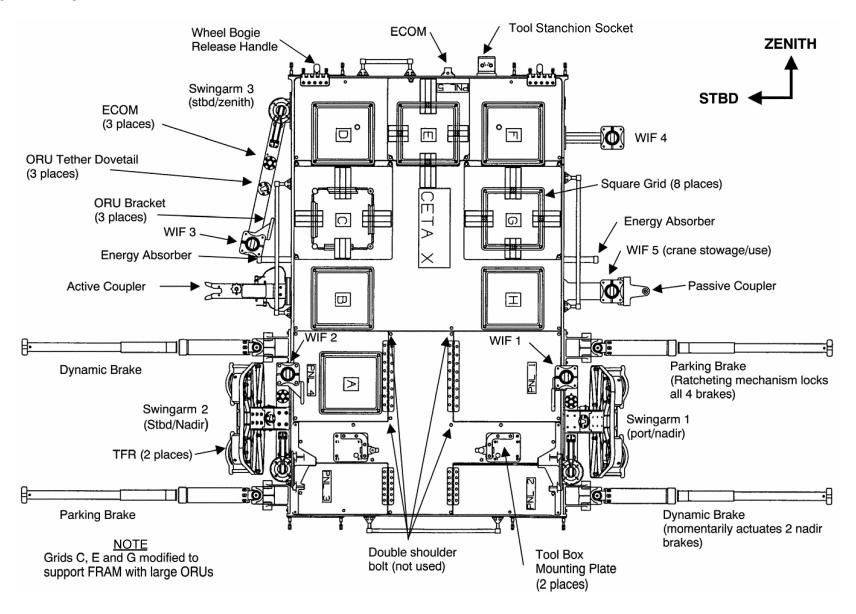




FS 18-15 EVA/118/FIN A

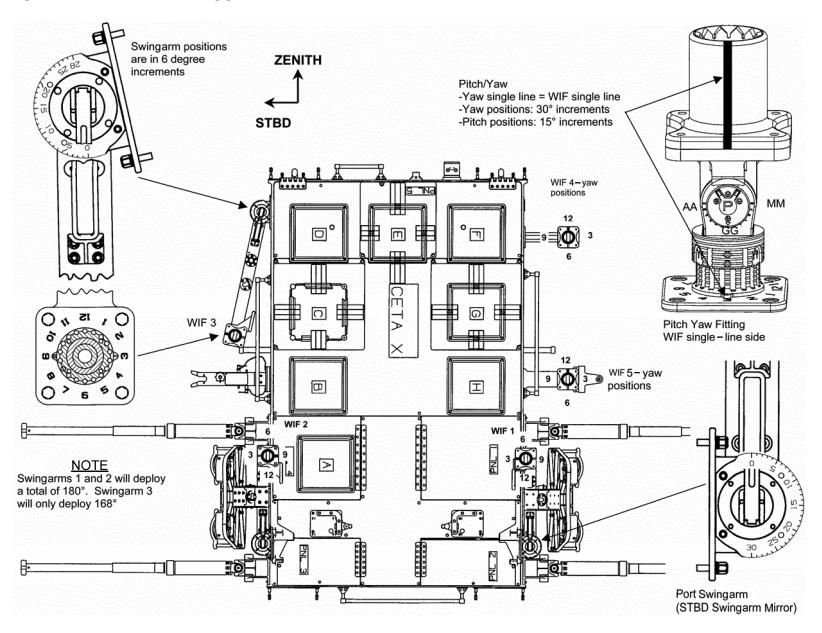
**CETA CART** 

#### **CETA CART - TOP VIEW**



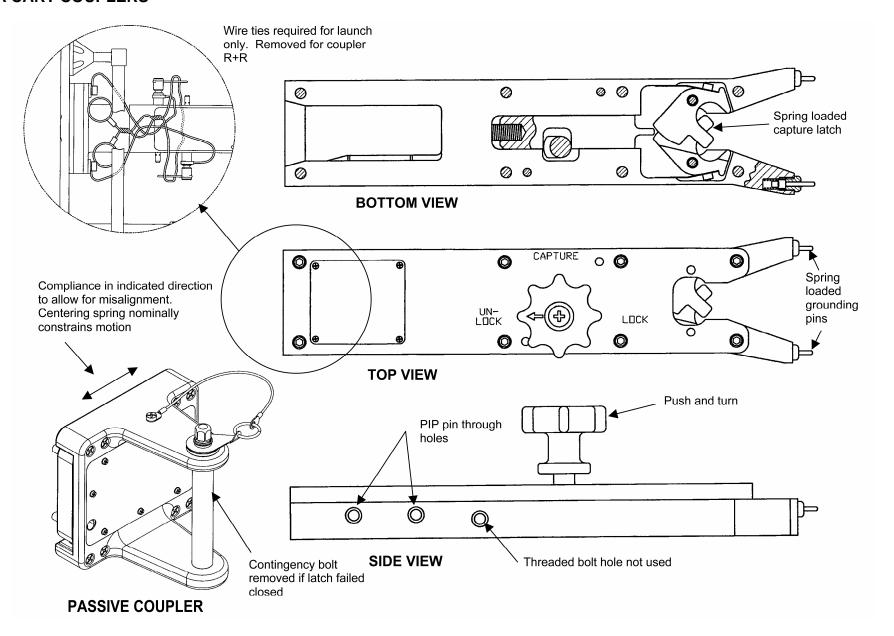
FS 18-16 EVA/118/FIN A

#### **CETA SWINGARM AND WIF MARKINGS**



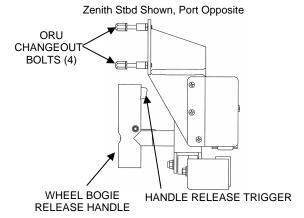
FS 18-17 EVA/118/FIN A

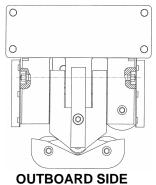
#### **CETA CART COUPLERS**



FS 18-18 EVA/118/FIN A

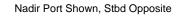
#### **CETA CART WHEEL BOGIES**

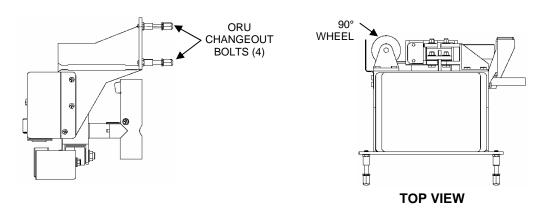


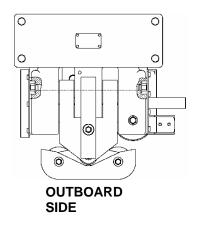


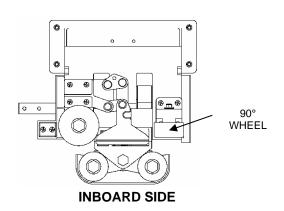
BRAKE PAD

INBOARD SIDE







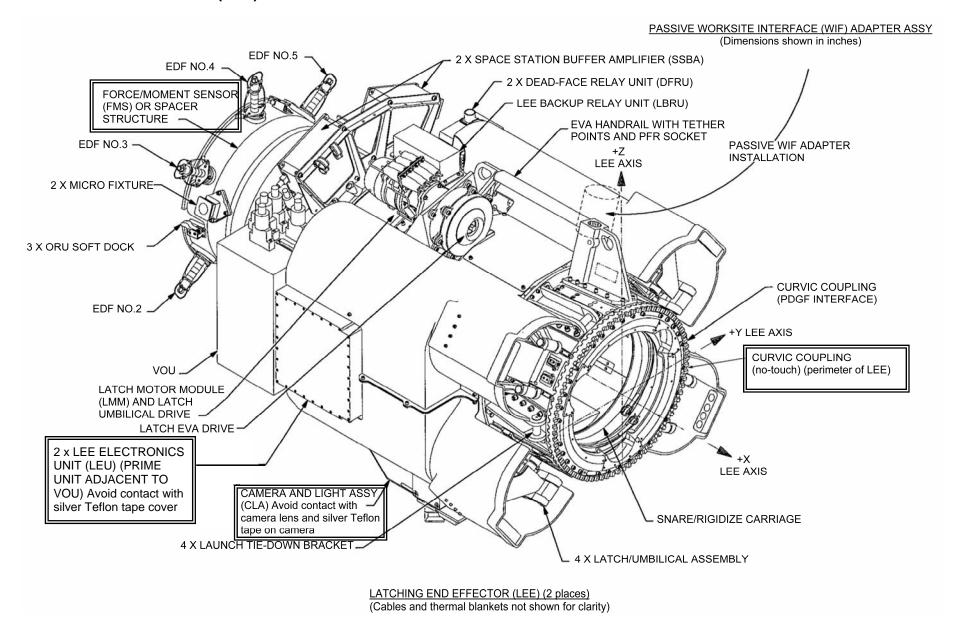


FS 18-19 EVA/118/FIN A

**SSRMS** 

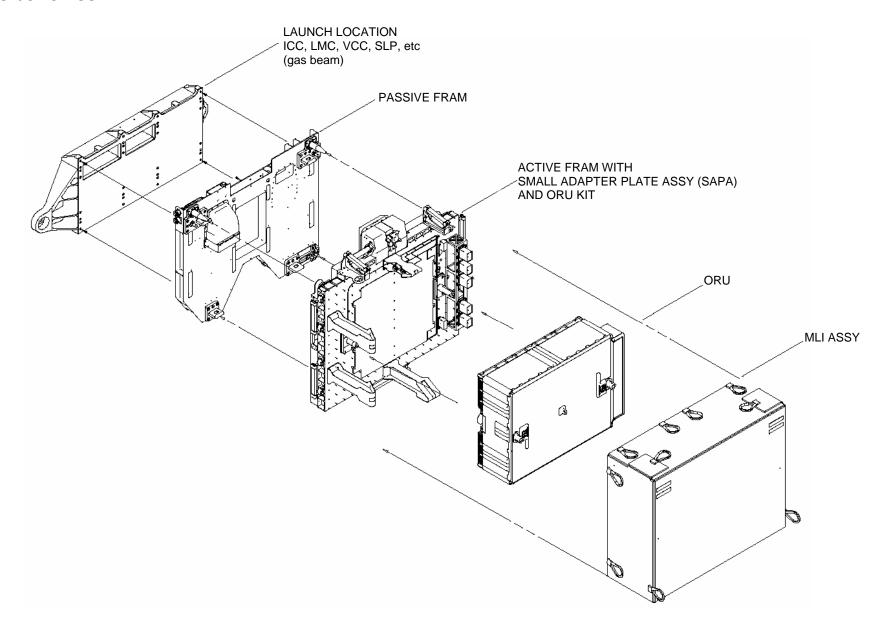
#### **SSRMS**

#### **LATCHING END EFFECTOR (LEE)**



FS 18-20 EVA/118/FIN A

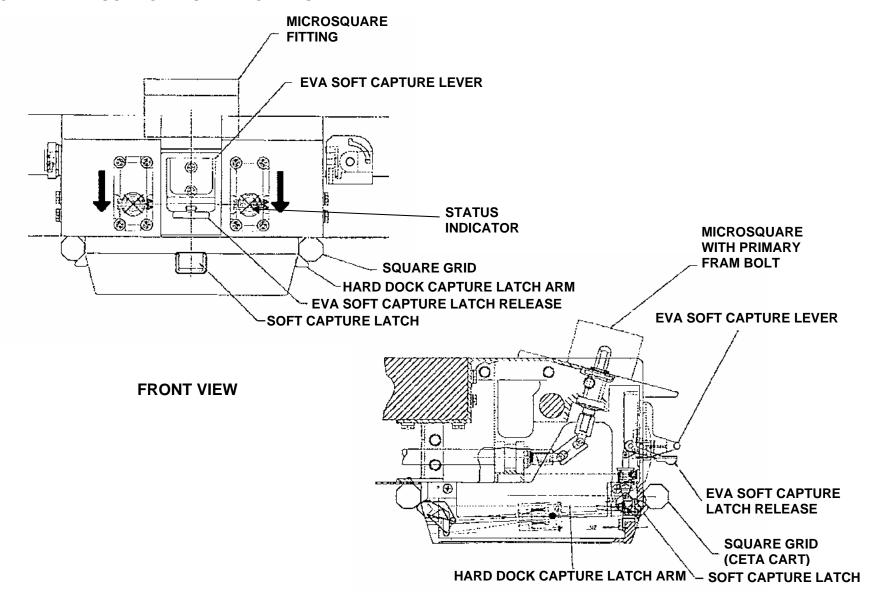
#### FRAM/FSE/ORU ASSEMBLY



FS 18-21 EVA/118/FIN A

#### **FRAM**

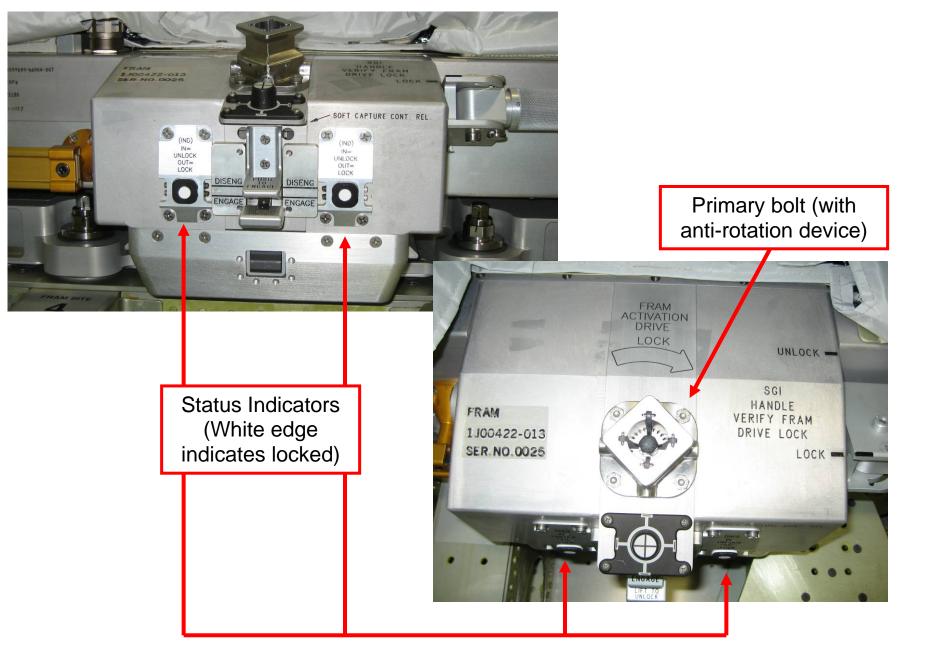
#### **ACTIVE FRAM SOFT CAPTURE MECHANISM**



**SIDE VIEW** 

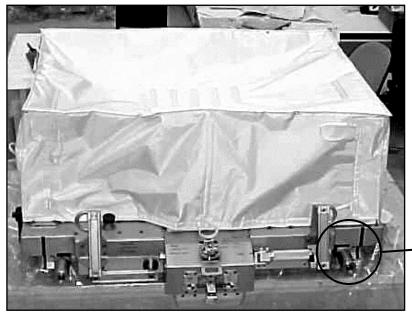
FS 18-22 EVA/118/FIN A

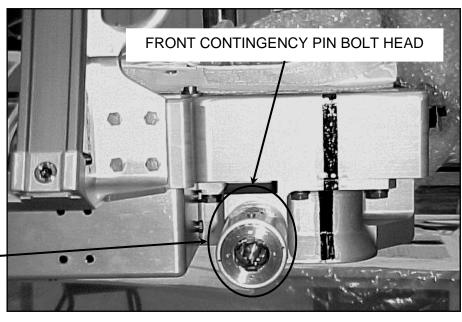
## **ACTIVE FRAM SOFT CAPTURE MECHANISM (Cont)**



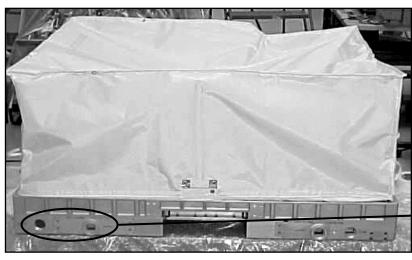
FS 18-23 EVA/118/FIN A

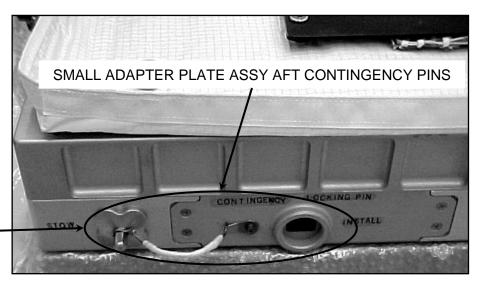
#### FRAM CONTINGENCY BOLTS - SAPA





FWD CONTINGENCY BOLT (2)

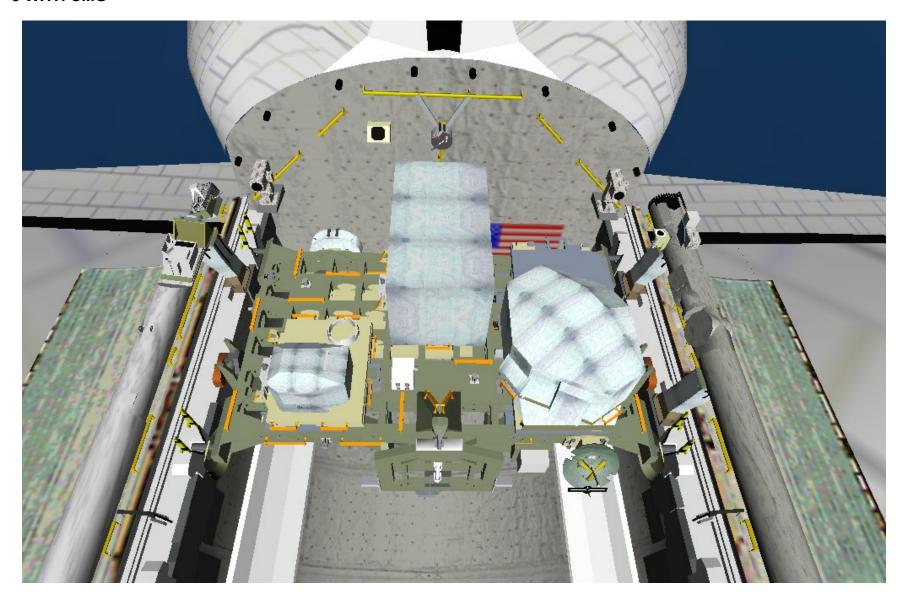




AFT CONTINGENCY BOLT (2)

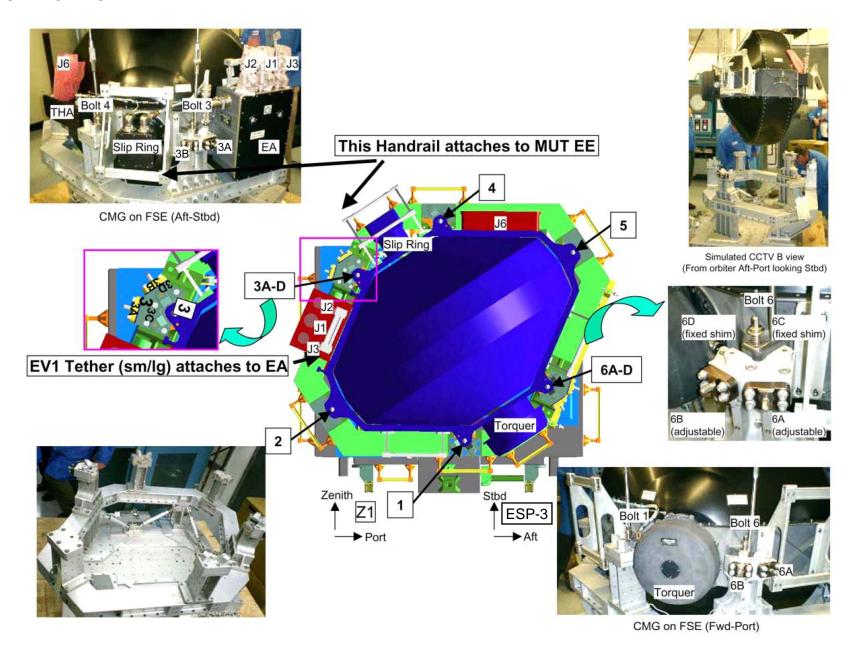
FS 18-24 EVA/118/FIN A

## **ESP-3 WITH CMG**



FS 18-25 EVA/118/FIN A

#### **CMG NOMENCLATURE**



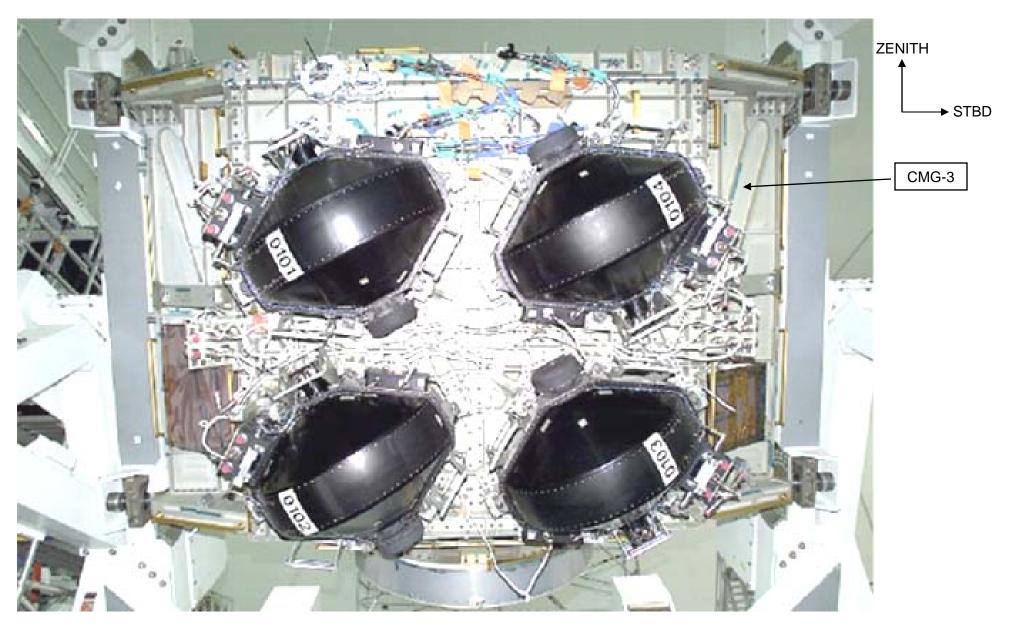
FS 18-26 EVA/118/FIN A

## **AFT Z1 PRE-LAUNCH WITH BLANKET**



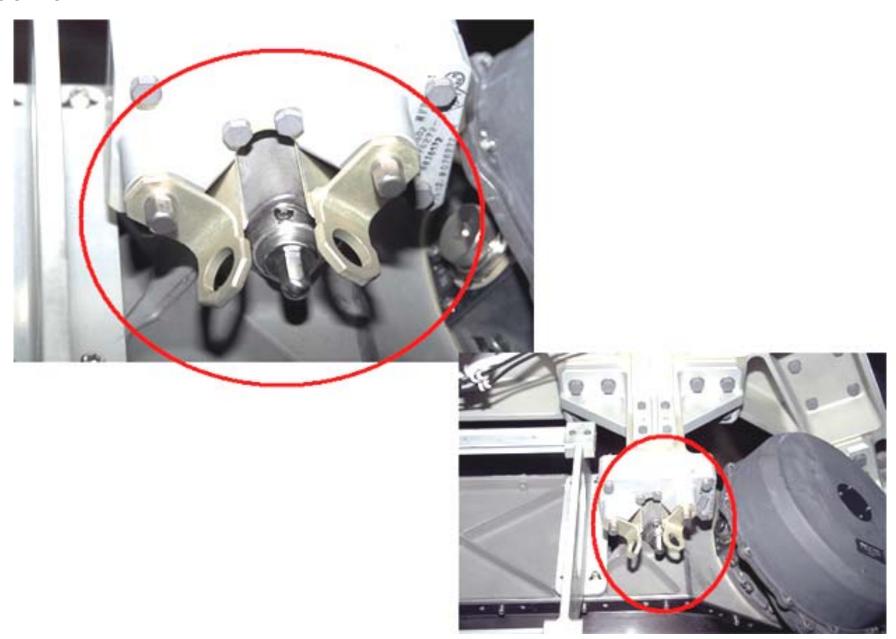
FS 18-27 EVA/118/FIN A

# CMG ON Z1



FS 18-28 EVA/118/FIN A

## **CMG SHIMS AT Z1**



FS 18-29 EVA/118/FIN A

## **BLANKET CLOSED ON CMG IN FSE**



FS 18-30 EVA/118/FIN A

## **NEW CMG WITH BLANKET**



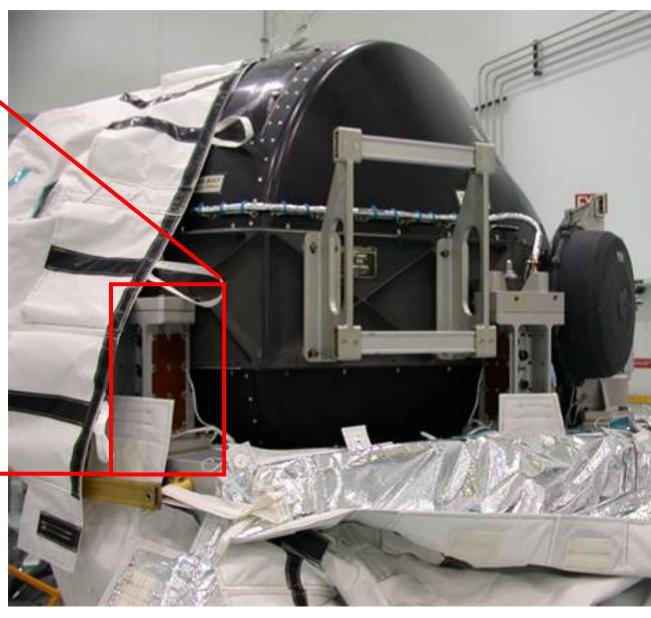
FS 18-31 EVA/118/FIN A

NEW CMG FSE HEATERS

CMG FSE Heater (bolt 2)

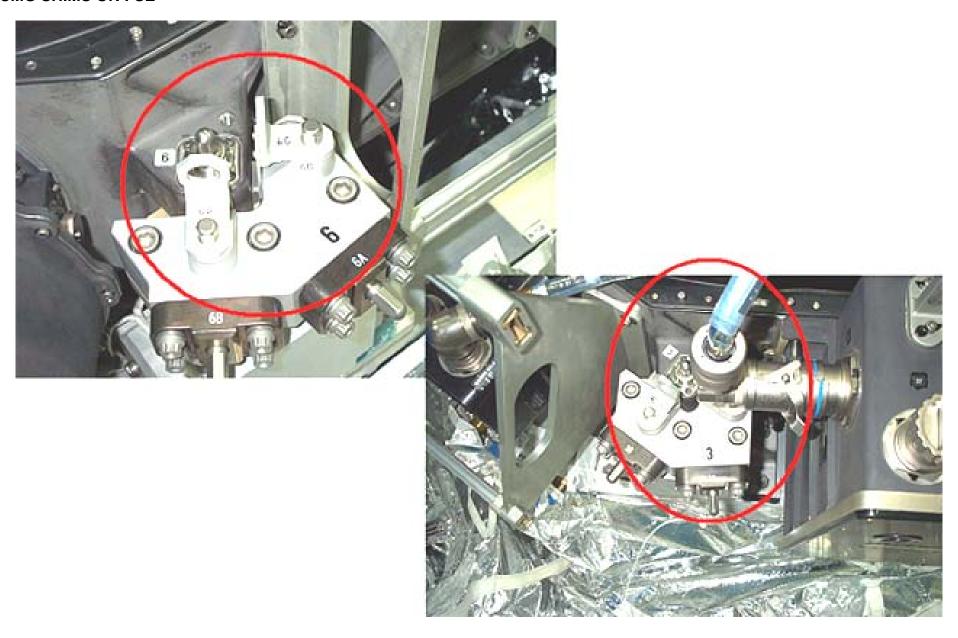


NOTE
There are two heater pads on each FSE stanchion



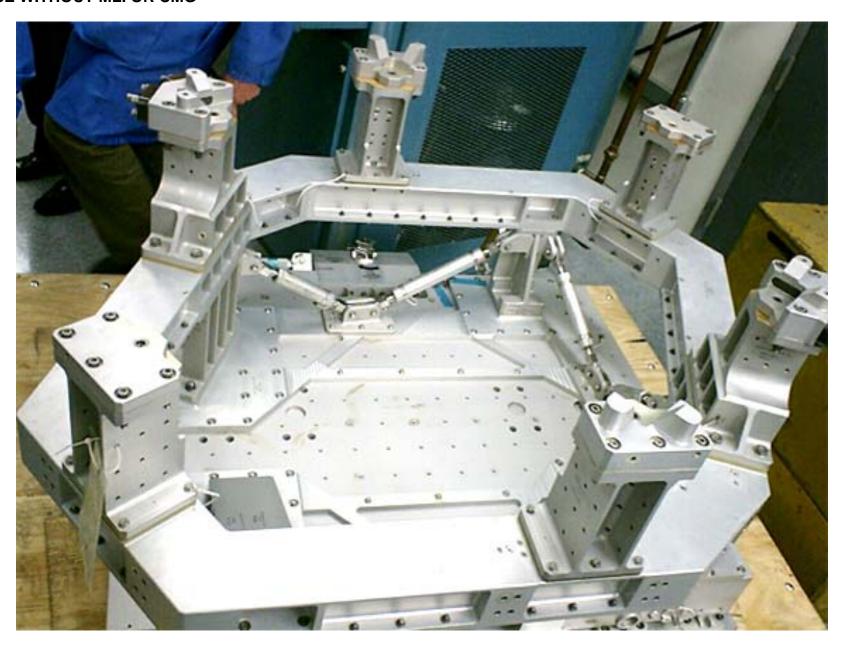
FS 18-32 EVA/118/FIN A

## **CMG SHIMS ON FSE**



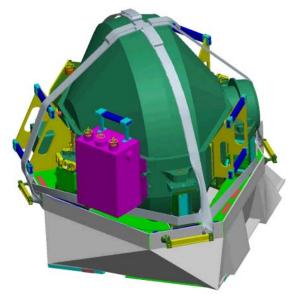
FS 18-33 EVA/118/FIN A

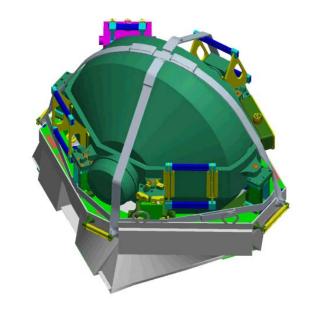
## CMG FSE WITHOUT MLI OR CMG



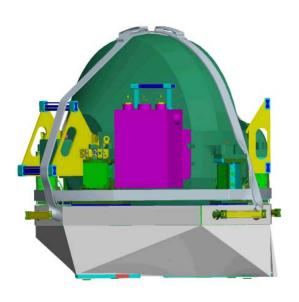
FS 18-34 EVA/118/FIN A

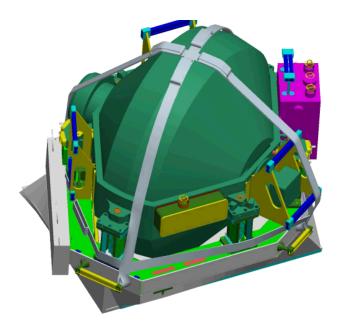
## **CMG MLI STRAPS**





MLI not shown



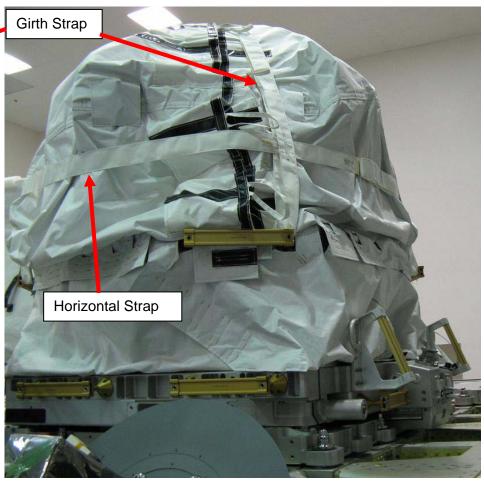


FS 18-35 EVA/118/FIN A

# CMG MLI STRAPS (Cont)

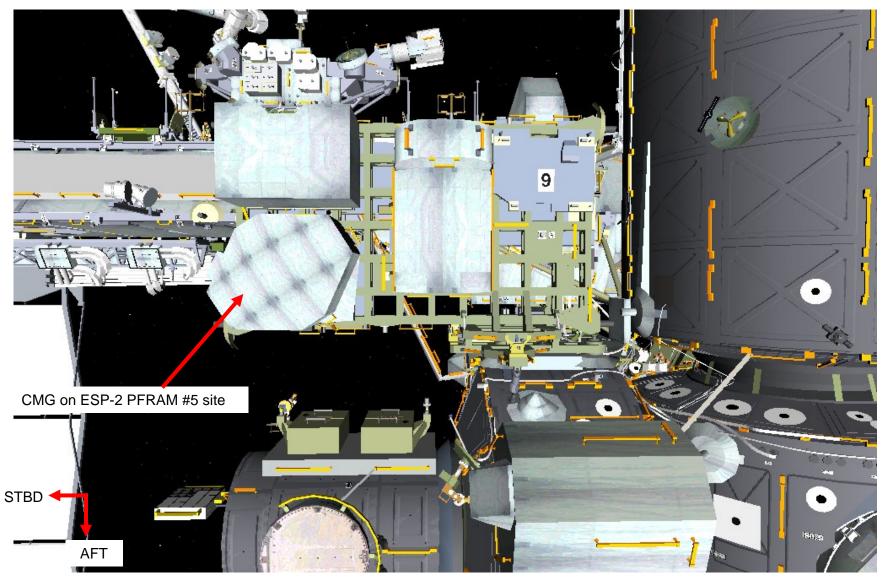






FS 18-36 EVA/118/FIN A

## **CMG FRAM ON ESP-2**

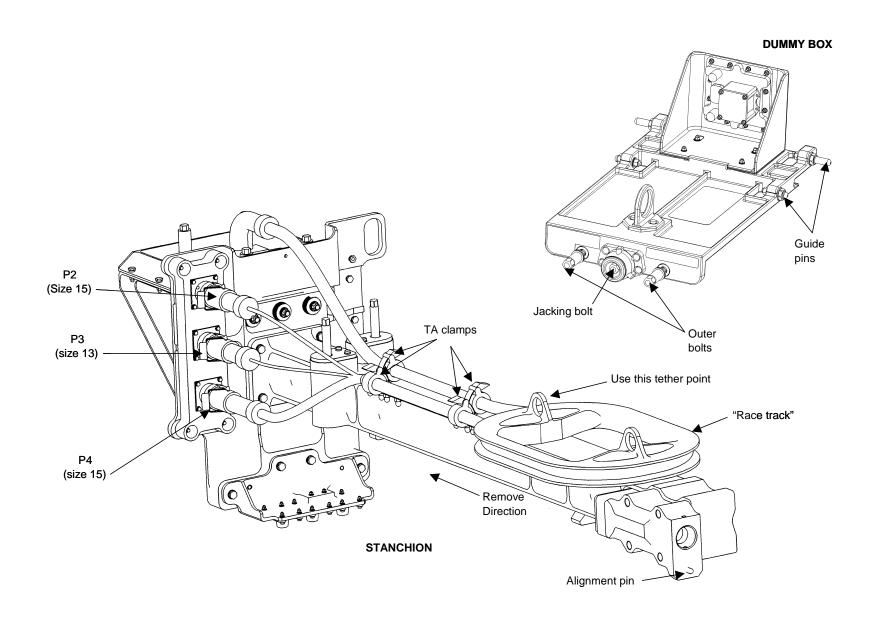


ESP-2 view looking zenith

FS 18-37 EVA/118/FIN A

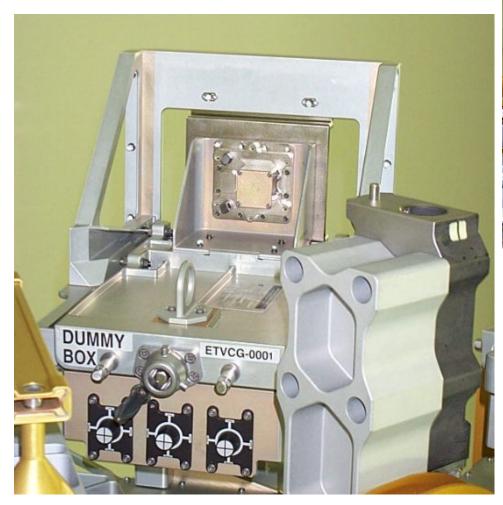
#### **WETA**

#### **VSSA LINE DRAWINGS**

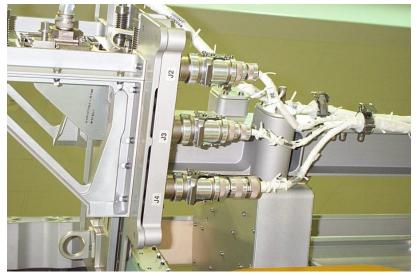


FS 18-38 EVA/118/FIN A

## **VSSA PICTURES**







FS 18-39 EVA/118/FIN A

## WETA ASSY AND S3 CP1 INSTALL BRACKET





FS 18-40 EVA/118/FIN A

# WETA ASSY AND S3 CP1 INSTALL BRACKET (Cont)



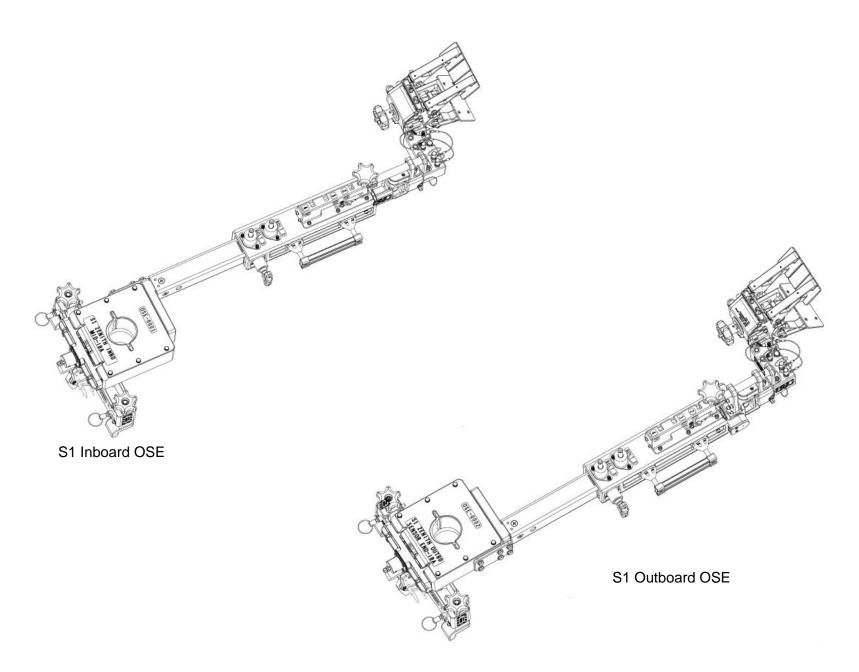






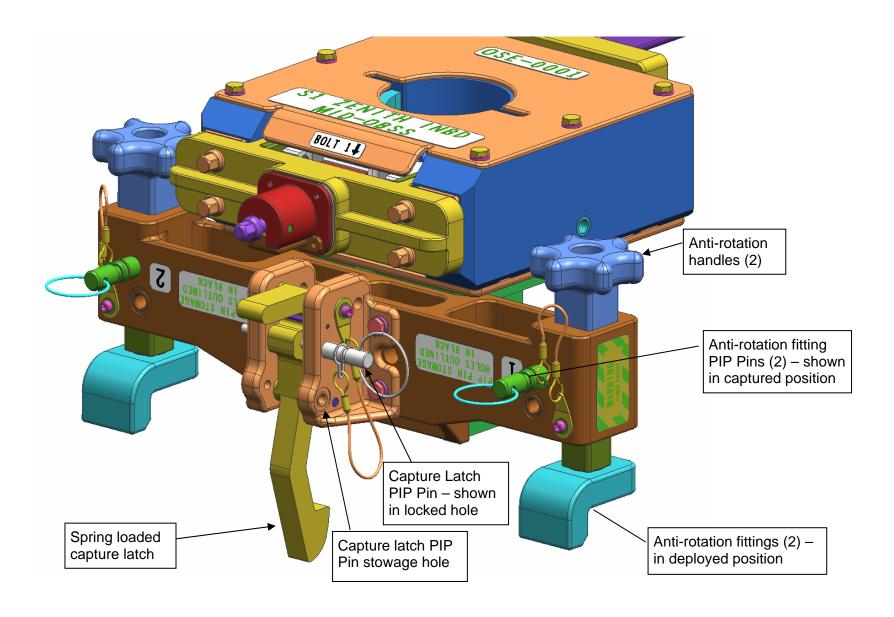
FS 18-41 EVA/118/FIN A

**OBSS OSE** 



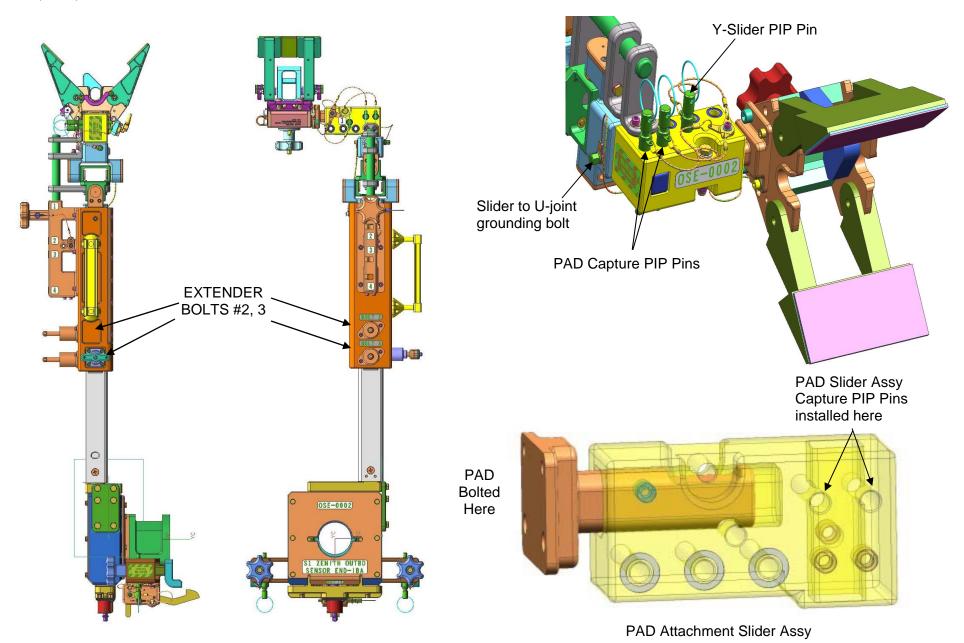
FS 18-42 EVA/118/FIN A

## OSE (Cont)



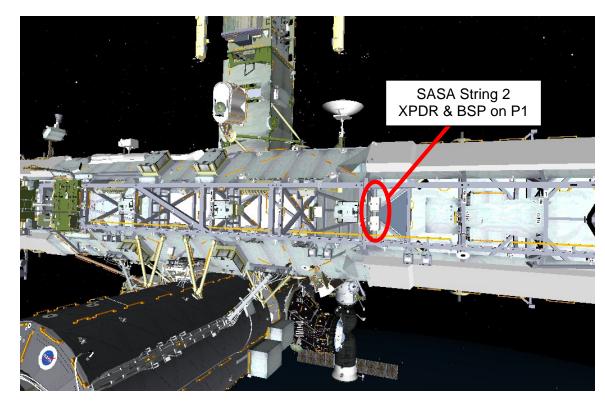
FS 18-43 EVA/118/FIN A

# OSE (Cont)



FS 18-44 EVA/118/FIN A

## P1 SASA XPDR AND BSP LOCATION

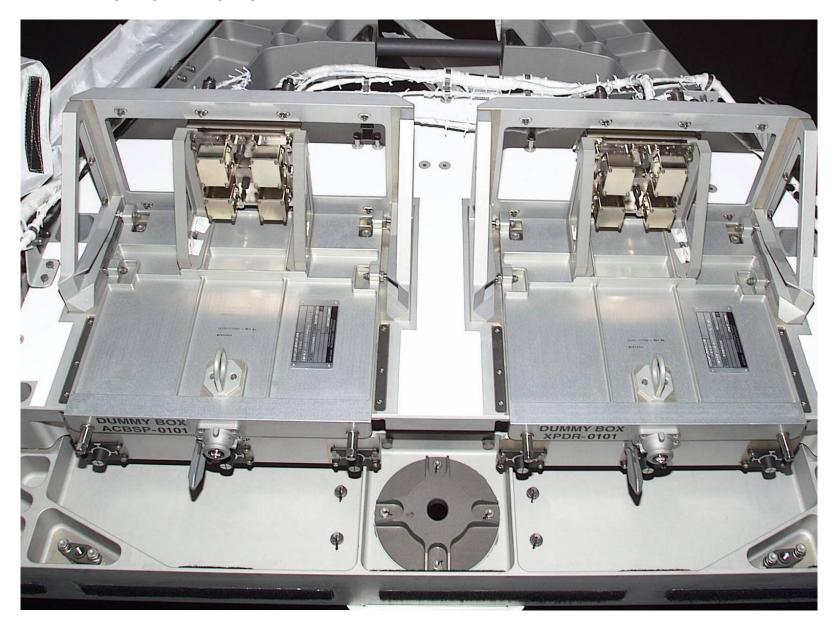




FS 18-45 EVA/118/FIN A

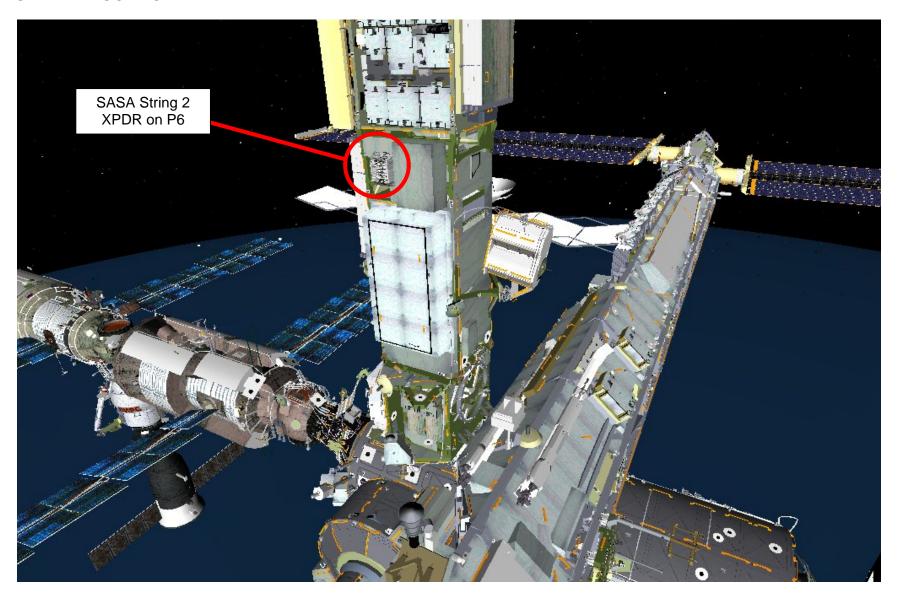
#### **S-BAND HDW**

#### P1 SASA XPDR AND BSP DUMMY BOXES



FS 18-46 EVA/118/FIN A

## P1 SASA XPDR LOCATION



FS 18-47 EVA/118/FIN A

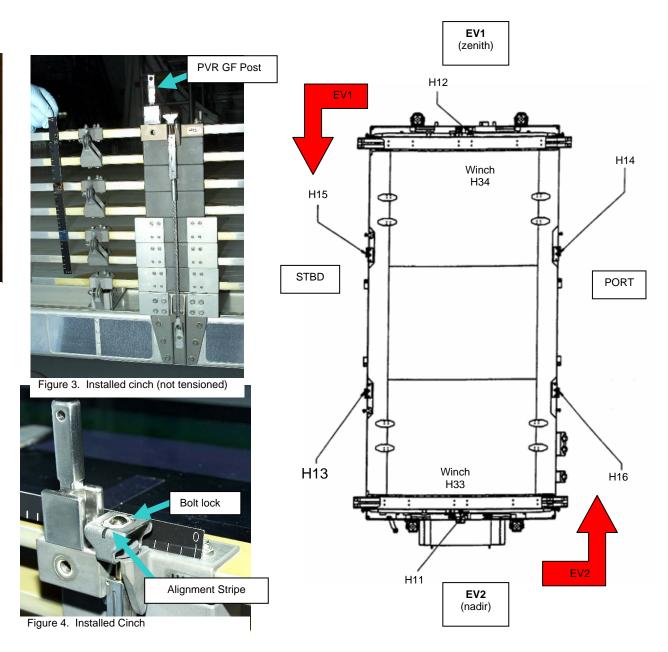
#### FORWARD RADIATOR CINCH



Figure 1. Fixed end of cinch cable fully seated in retention bracket

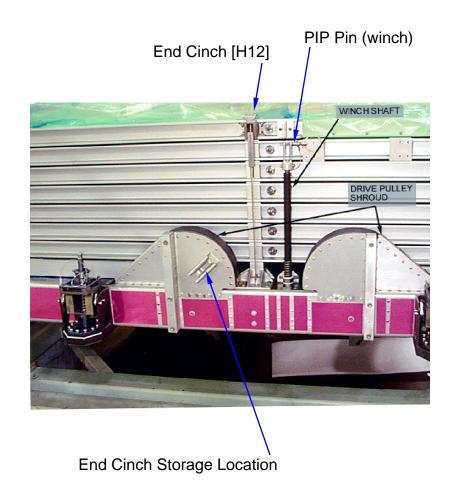


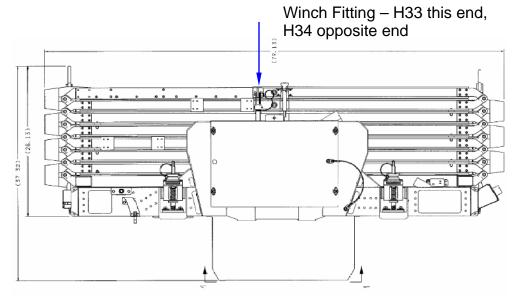
Figure 2. Uninstalled Cinch – bolt needs to catch last thread in square boss in order for cinch to retract properly. Pulling on bolt should show no movement



FS 18-48 EVA/118/FIN A

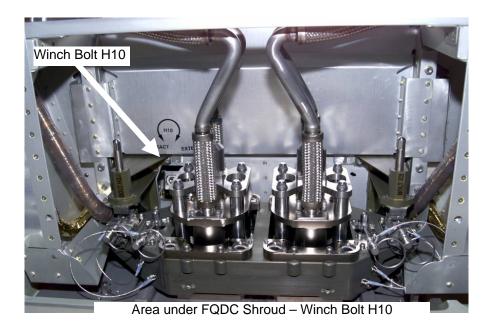
## FORWARD RADIATOR CINCH (Cont)





FS 18-49 EVA/118/FIN A

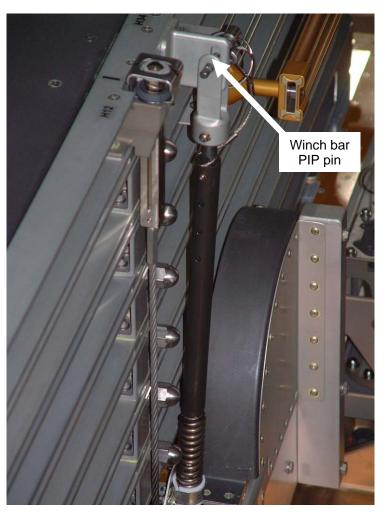
#### MANUAL OVERRIDE TO RETRACT/WINCH RADIATOR







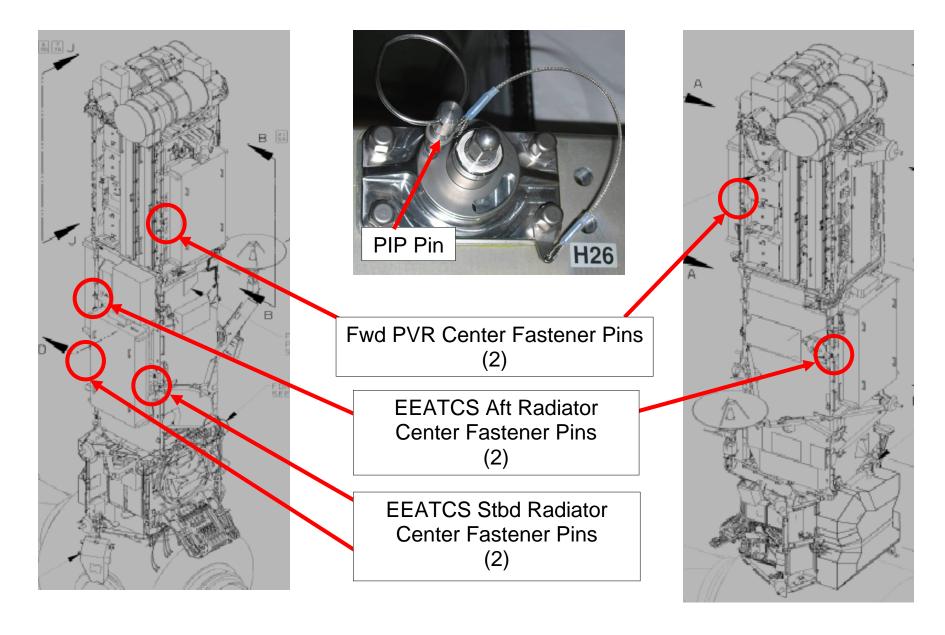
Cinch stowage bracket



Winch bar and H12 cinch

FS 18-50 EVA/118/FIN A

P6 PVR PIP PIN INSPECTION



FS 18-51 EVA/118/FIN A

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FS 18-52 EVA/118/FIN A





# **EVA CHECKLIST**

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