EVA Checklist

STS-118 Flight Supplement

Mission Operations Directorate EVA, Robotics, and Crew Systems Operations Division

Final, Rev B July 20, 2007

NOTE

This supplement is to be integrated into the generic edition to provide a complete document for the specific flight. Some pages in the generic edition may be replaced with supplemental pages identified as 'TEMP'. These generic pages, if any, must be retained for use on future flights.

National Aeronautics and Space Administration

Lyndon B. Johnson Space Center Houston, Texas



MISSION OPERATIONS DIRECTORATE

EVA CHECKLIST STS-118 FLIGHT SUPPLEMENT

FINAL, REVISION B July 20, 2007

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		Incorporates the following:		
482#:	EVA FS-0073	EVA FS-0080	EVA FS-0087	
	EVA FS-0074	EVA FS-0081	EVA FS-0088	
	EVA FS-0075	EVA FS-0082	EVA FS-0089	
	EVA FS-0076	EVA FS-0083	EVA FS-0090B	
	EVA FS-0077	EVA FS-0084	EVA FS-0091	
	EVA FS-0078	EVA FS-0085	EVA FS-0092	
	EVA FS-0079	EVA FS-0086	EVA FS-0093	

AREAS OF TECHNICAL RESPONSIBILITY

Book Manager	DX35/P. Boehm	281-483-5447
Systems Lead	DX35/D. Brashinger	281-244-8727
Task Lead	DX32/J. Kagey	281-483-2667

EVA CHECKLIST STS-118 FLIGHT SUPPLEMENT

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^{* –} Omit from flight book

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OFF-NOMINAL PROCEDURES EMU CONTINGENCY PROC DISPLAY LOSS DURING POWER TRANSFER (WARM RESTART) VACUUM H2O RECHARGE (MANNED) LIOH REPLACEMENT (MANNED) BATTERY REPLACEMENT (MANNED) WATER DUMP SCU SWAP (UNMANNED)	TEMP FS TEMP FS TEMP FS	12-i 12-1 12-2 12-2 12-3 12-4 12-6 12-7
OFF-NOMINAL PROCEDURES EMU CONTINGENCY PROC DISPLAY LOSS DURING POWER TRANSFER (WARM RESTART) VACUUM H2O RECHARGE (MANNED) LIOH REPLACEMENT (MANNED) BATTERY REPLACEMENT (MANNED) WATER DUMP SCU SWAP (UNMANNED) SCU SWAP (MANNED)	TEMP FS TEMP FS	12-i 12-1 12-2 12-2 12-3 12-4 12-6 12-7 12-7
OFF-NOMINAL PROCEDURES EMU CONTINGENCY PROC DISPLAY LOSS DURING POWER TRANSFER (WARM RESTART) VACUUM H2O RECHARGE (MANNED) LIOH REPLACEMENT (MANNED) BATTERY REPLACEMENT (MANNED) WATER DUMP SCU SWAP (UNMANNED) SCU SWAP (MANNED) EMU COLD RESTART (MANNED)	TEMP FS TEMP FS	12-i 12-1 12-2 12-2 12-3 12-4 12-6 12-7 12-7
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OFF-NOMINAL PROCEDURES EMU CONTINGENCY PROC DISPLAY LOSS DURING POWER TRANSFER (WARM RESTART) VACUUM H2O RECHARGE (MANNED) LIOH REPLACEMENT (MANNED) BATTERY REPLACEMENT (MANNED) WATER DUMP SCU SWAP (UNMANNED) SCU SWAP (MANNED) EMU COLD RESTART (MANNED) 12.1 STS EVA DECONTAMINATION CONTAMINATION TEST	TEMP FS TEMP FS	12-i 12-1 12-2 12-2 12-3 12-4 12-6 12-7 12-7 12-7 12-8 12-15
OFF-NOMINAL PROCEDURES EMU CONTINGENCY PROC DISPLAY LOSS DURING POWER TRANSFER (WARM RESTART) VACUUM H2O RECHARGE (MANNED) LIOH REPLACEMENT (MANNED) BATTERY REPLACEMENT (MANNED) WATER DUMP SCU SWAP (UNMANNED) SCU SWAP (MANNED) EMU COLD RESTART (MANNED) 12.1 STS EVA DECONTAMINATION CONTAMINATION TEST SAFER BATTERY CHANGEOUT	TEMP FS TEMP FS	12-i 12-1 12-2 12-2 12-3 12-4 12-6 12-7 12-7 12-7 12-8 12-15
OFF-NOMINAL PROCEDURES EMU CONTINGENCY PROC DISPLAY LOSS DURING POWER TRANSFER (WARM RESTART) VACUUM H2O RECHARGE (MANNED) LIOH REPLACEMENT (MANNED) WATER PLACEMENT (MANNED) SCU SWAP (UNMANNED) SCU SWAP (MANNED) EMU COLD RESTART (MANNED) 12.1 STS EVA DECONTAMINATION CONTAMINATION TEST SAFER BATTERY CHANGEOUT BENDS TREATMENT ADAPTER (BTA) INSTALLATION (IN-SUIT)	TEMP FS TEMP FS	12-i 12-1 12-2 12-2 12-3 12-4 12-6 12-7 12-7 12-7 12-15 12-15
OFF-NOMINAL PROCEDURES EMU CONTINGENCY PROC DISPLAY LOSS DURING POWER TRANSFER (WARM RESTART) VACUUM H2O RECHARGE (MANNED) LIOH REPLACEMENT (MANNED) BATTERY REPLACEMENT (MANNED) WATER DUMP SCU SWAP (UNMANNED) SCU SWAP (MANNED) EMU COLD RESTART (MANNED) 12.1 STS EVA DECONTAMINATION CONTAMINATION TEST SAFER BATTERY CHANGEOUT BENDS TREATMENT ADAPTER (BTA) INSTALLATION (IN-SUIT) BTA PREP	TEMP FS TEMP FS	12-i 12-1 12-2 12-2 12-3 12-4 12-6 12-7 12-7 12-7 12-15 12-15 12-15
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OFF-NOMINAL PROCEDURES EMU CONTINGENCY PROC DISPLAY LOSS DURING POWER TRANSFER (WARM RESTART) VACUUM H2O RECHARGE (MANNED) LIOH REPLACEMENT (MANNED) BATTERY REPLACEMENT (MANNED) SCU SWAP (UNMANNED) SCU SWAP (MANNED) EMU COLD RESTART (MANNED) 12.1 STS EVA DECONTAMINATION CONTAMINATION TEST SAFER BATTERY CHANGEOUT BENDS TREATMENT ADAPTER (BTA) INSTALLATION (IN-SUIT) BTA PREP BTA TREATMENT BENDS TREATMENT ADAPTER (BTA) INSTALLATION	TEMP FS TEMP FS TEMP FS	12-i 12-1 12-2 12-2 12-3 12-4 12-6 12-7 12-7 12-7 12-15 12-15 12-15
OFF-NOMINAL PROCEDURES EMU CONTINGENCY PROC DISPLAY LOSS DURING POWER TRANSFER (WARM RESTART) VACUUM H2O RECHARGE (MANNED) LIOH REPLACEMENT (MANNED) BATTERY REPLACEMENT (MANNED) WATER DUMP SCU SWAP (UNMANNED) SCU SWAP (MANNED) EMU COLD RESTART (MANNED) 12.1 STS EVA DECONTAMINATION CONTAMINATION TEST SAFER BATTERY CHANGEOUT BENDS TREATMENT ADAPTER (BTA) INSTALLATION (IN-SUIT) BTA PREP BTA TREATMENT BENDS TREATMENT ADAPTER (BTA) INSTALLATION (POST SUIT DOFFING)	TEMP FS TEMP FS TEMP FS	12-i 12-1 12-2 12-2 12-3 12-4 12-6 12-7 12-7 12-7 12-15 12-15 12-19
OFF-NOMINAL PROCEDURES EMU CONTINGENCY PROC DISPLAY LOSS DURING POWER TRANSFER (WARM RESTART) VACUUM H20 RECHARGE (MANNED) LIOH REPLACEMENT (MANNED) BATTERY REPLACEMENT (MANNED) WATER DUMP SCU SWAP (UNMANNED) EMU COLD RESTART (MANNED) 12.1 STS EVA DECONTAMINATION CONTAMINATION TEST SAFER BATTERY CHANGEOUT BENDS TREATMENT ADAPTER (BTA) INSTALLATION (IN-SUIT) BTA PREP BTA TREATMENT BENDS TREATMENT ADAPTER (BTA) INSTALLATION (POST SUIT DOFFING) BTA PREP	TEMP FS TEMP FS TEMP FS	12-i 12-1 12-2 12-3 12-4 12-6 12-7 12-7 12-7 12-15 12-15 12-15 12-15 12-15
OFF-NOMINAL PROCEDURES EMU CONTINGENCY PROC DISPLAY LOSS DURING POWER TRANSFER (WARM RESTART) VACUUM H2O RECHARGE (MANNED) LIOH REPLACEMENT (MANNED) BATTERY REPLACEMENT (MANNED) WATER DUMP SCU SWAP (UNMANNED) SCU SWAP (MANNED) EMU COLD RESTART (MANNED) 12.1 STS EVA DECONTAMINATION CONTAMINATION TEST SAFER BATTERY CHANGEOUT BENDS TREATMENT ADAPTER (BTA) INSTALLATION (IN-SUIT) BTA PREP BTA TREATMENT BENDS TREATMENT ADAPTER (BTA) INSTALLATION (POST SUIT DOFFING) BTA PREP BTA TREATMENT	TEMP FS TEMP FS TEMP FS	12-i 12-1 12-2 12-2 12-3 12-4 12-6 12-7 12-7 12-7 12-15 12-15 12-15 12-21 12-21
OFF-NOMINAL PROCEDURES EMU CONTINGENCY PROC DISPLAY LOSS DURING POWER TRANSFER (WARM RESTART) VACUUM H20 RECHARGE (MANNED) LIOH REPLACEMENT (MANNED) BATTERY REPLACEMENT (MANNED) WATER DUMP SCU SWAP (UNMANNED) EMU COLD RESTART (MANNED) 12.1 STS EVA DECONTAMINATION CONTAMINATION TEST SAFER BATTERY CHANGEOUT BENDS TREATMENT ADAPTER (BTA) INSTALLATION (IN-SUIT) BTA PREP BTA TREATMENT BENDS TREATMENT ADAPTER (BTA) INSTALLATION (POST SUIT DOFFING) BTA PREP BTA TREATMENT EMU RESIZE	TEMP FS TEMP FS TEMP FS	12-i 12-1 12-2 12-2 12-3 12-4 12-6 12-7 12-7 12-7 12-15 12-15 12-15 12-21 12-21
OFF-NOMINAL PROCEDURES EMU CONTINGENCY PROC DISPLAY LOSS DURING POWER TRANSFER (WARM RESTART) VACUUM H2O RECHARGE (MANNED) LIOH REPLACEMENT (MANNED) BATTERY REPLACEMENT (MANNED) WATER DUMP SCU SWAP (UNMANNED) EMU COLD RESTART (MANNED) 12.1 STS EVA DECONTAMINATION CONTAMINATION TEST SAFER BATTERY CHANGEOUT BENDS TREATMENT ADAPTER (BTA) INSTALLATION (IN-SUIT) BTA PREP BTA TREATMENT BENDS TREATMENT ADAPTER (BTA) INSTALLATION (POST SUIT DOFFING) BTA PREP BTA TREATMENT EMU RESIZE EMU NOMINAL SIZING (STS-118/13A.1)	TEMP FS TEMP FS TEMP FS	12-i 12-1 12-2 12-2 12-3 12-4 12-6 12-7 12-7 12-7 12-15 12-15 12-15 12-15 12-21 12-21 12-21
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VIRLOCK CONFIG

AIRLOCK CONFIG

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AIRLOCK PREP (50 min)

Retrieve or unstow following equipment:

MF28G 3/8-in breaker bar, 4-in ext w/3/8-in drive

IFM Tool Kit 1/2-in socket w/3/8-in drive

Vol H EMU Equipment Bag – attach to middeck wall

Helmet Lights EVA Bag

Contamination Detection Kit (location flight specific)

FDF Locker Cuff Checklists (2) – stow in EMU Equipment Bag

DEPRESS/REPRESS Cue Card

1. √Inner hatch Equal vlv (two) – OFF

AW18A

2. LTG FLOOD (four) - ON

3. Remove from airlock, as reqd:

Airlock Stowage Bag

Airlock Floor Pallet using 3/8-in breaker bar, 4-in ext w/3/8-in drive, and

1/2-in socket w/3/8-in drive

4. Stow Vol H Bags in Vol H

5. Transfer to airlock:

EVA Bag – install on airlock wall

DEPRESS/REPRESS Cue Card

Helmet Lights

Contamination Detection Kit - install on airlock wall

6. Install IVA foot restraint, as regd

7. Unbuckle SCU straps, Velcro SCU to wall

8. Install EMU lights on helmets (EMU 1,EMU 2)

9. Disconnect helmets from Airlock EMUs, temp stow

10. Remove comm caps from LTA Restraint Bags and connect to electrical harnesses

11. Install helmets (not regd if proceeding directly to EMU Checkout)

12. Remove LTA Restraint Bags

13. Disconnect waist rings; remove and stow any equipment stowed in HUT/LTA

14. Stow LTA Restraint Bags on AAPs

15. √Thermal cover clear of waist ring

16. Waist ring – engage posn

17. Connect LTA to HUT, lock

18. Remove 20-g Crash Bag from middeck EMU, as regd

EMU CHECKOUT PREP (30 min)

AW18A

- 1. LTG FLOOD (four) ON
- 2. Remove Airlock Stowage Bag from airlock
- 3. Unbuckle SCU straps, Velcro SCU to wall
- 4. Disconnect helmets from EMUs, temp stow
- Remove comm caps from LTA Restraint Bags and connect to electrical harnesses in EMU (For WM EMU, connect comm cap labeled "WM1", temp stow comm cap labeled "WM2." For MT EMU, connect comm cap labeled "MT1"; temp stow comm cap s/n 1185)
- 6. Remove LTA Restraint Bags
- 7. Disconnect waist rings; remove ECOKs, LCVGs
- 8. Retrieve mesh bag labeled "EVA SYSTEMS 1" from MT ECOK and mesh bag labeled "EVA SYSTEMS 2" from WM ECOK
- Stow comm cap WM2 in WM ECOK. Stow comm cap s/n 1185 in EVA Systems 1 mesh bag

Vol H

10. Unstow:

OBD Bag

EMU Equipment Bag – Crew Specific Compartment (2)

Helmet Lights (1)

INBD Bag

SCOF (2), temp stow for EMU Checkout

EMU Servicing Kit (s/n 5005) – mark with Gray Tape; label "118 to ISS"

Helmet Lights (1)

- 11. Stow one EMU Equipment Bag Crew Specific Compartment in each MT and WM ECOK
- 12. Stow following items in EVA SYSTEMS 2 mesh bag:

EMU Servicing Kit

Helmet Lights (2)

- 13. Stow Vol H Bags in Vol H
- 14. Stow LTA Restraint Bags on AAP
- 15. √Thermal cover clear of waist rings
- 16. Waist ring engage position
- 17. Connect LTA to HUT, lock

LTA RESTRAINT STRAP REMOVAL (15 min)

NOTE

May be performed on EMU 1 and 2 simultaneously. Perform steps as reqd for current EMU config

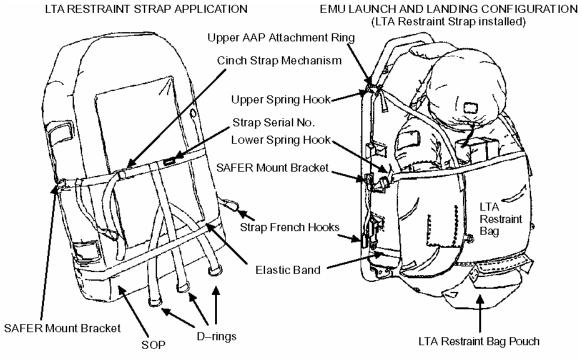
- 1. As reqd, remove comm cap from LTA Restraint Bag; temp stow
- 2. Remove EMU from AAP
- 3. Disconnect all restraint attachments from SAFER mount brackets (two)
- 4. Loosen cinch strap mechanism, remove SAFER mount brackets
- 5. Remove strap from PLSS
- 6. Stow strap in LTA Restraint Bag Pouch with D-rings (three) connected
- 7. Engage EMU in AAP
- 8. Stow LTA Restraint Bag/strap

LTA RESTRAINT STRAP INSTALLATION (15 min)

NOTE

May be performed on EMU 1 and 2 simultaneously. Perform steps as reqd for current EMU config. Procedure written to install in Launch/Landing config shown below

- 1. Unstow LTA Restraint Bag/strap
- 2. Remove EMU from AAP
- 3. Install SAFER mount brackets (two)
- 4. Install elastic band of strap around SOP
- 5. Tighten cinch strap mechanism
- 6. Attach strap French hooks (two) to SAFER mount brackets
- 7. Engage EMU in AAP
- 8. Stow LTA, suit arms inside LTA Restraint Bag
- 9. Connect upper spring hooks (two) over suit shoulders to upper AAP attachment rings (two)
- 10. Connect lower spring hooks (two) around suit arms to SAFER mount brackets (two)
- 11. Tighten all LTA bag straps with bag as high as possible on EMU



NOTE French hooks should be attached to SAFER mount brackets for launch and landing

118 EVA/ALL/FIN B

EMU PREP FOR TRANSFER TO ISS (90 min)

☐ EMU Equip Bag Crew Compartment ☐ EVA TOOLS mesh bags (2)

BOTH EMUs/ DCM	 √PWR – SCU √PURGE vlv – op (up) √WATER – OFF, switch gut √O2 ACT – OFF Configure/verify items ac (NOTE: bolded items difference) 	cording to table below:	
	EMU Drink Bags (DIDB)	fer items are located in Bag C are located in External A/L Floor bag (LiOH) are located in Bag H g F	
		C s/n, refer to <u>STS-118 CONSUMABLES</u> (<u>EMU MAINT/RECHARGE</u>)	
EMU 3015 (Mt) ☐ DIDB Restraint ☐ CCA ☐ Helmet (√sun v ☐ Valsalva ☐ Fresnel Lens ☐ 6MT Gloves (pi ☐ Wrist Mirror (2) ☐ ISS EVA Cuff (1) ☐ EMU Battery ☐ CCC (LiOH) ☐ LTA	risors down, cover installed)	EMU 3017 (Wm) □ DIDB Restraint Bag □ CCA (WM1) □ Helmet (√sun visors down, cover installed) □ Valsalva □ Fresnel Lens (2) □ 6E5 Gloves (prime) □ Wrist Mirror (2) □ ISS EVA Cuff C/L (EV2) □ EMU Battery □ CCC (LiOH) □ LTA	
☐ 2 MA☐ TCUs☐ Sock☐ Wrist		Mesh Bag (Wm) □□□ EVA 1, 2, & 4 Ziplock Bags □ 2 MAGs (w/Ziplock Bags) □ TCUs (top, bottom) □ Socks □ Wristlets □ Comfort Gloves □ Elastic Glasses Retention Device (EVA 1 bag only)	
☐ Fresr	ncy Ziplock Bag Gs (w/Ziplock Bags) nel Lens ic Glasses Retention Device	□ EVA Contingency Ziplock Bag □ 3 MAGs (w/Ziplock Bags) □ Fresnel Lens (2) □ Elastic Glasses Retention Device □ Moleskin □ Mosite	
☐ LCVG (w/biome conditioner)	ed sternal harness & signal	□ CCA (WM2) □ LCVG (w/biomed sternal harness & signal conditioner)	

☐ EMU Equip Bag Crew Compartment

EMU PREP FOR TRANSFER TO ISS (90 min) (Cont)

Mesh Bag (Ad) □□ STS-118 EVA 3 & 4 Ziplock Bags □ 2 MAGs (w/Ziplock Bags) □ TCUs (top, bottom) □ Socks □ Wristlets □ Comfort Gloves	Mesh Bag (EVA Systems 1) ☐ 6 New Style (-04) DIDBs (empty) ☐ 4 Old Style (-03) DIDBs (empty) ☐ 2 EVA 4 Contingency CCC (s/n 2016 & 2018) ☐ CCA (s/n 1185)
□ 8 MAGs (w/Ziplock Bags)	Mesh Bag (EVA Systems 2) □ 8 New Style (-04) DIDBs (full) □ EMU Servicing Kit s/n 5005 □ SCOFs (2) □ Helmet Lights (2) □ C/L 118 EVA (1) □ STS-118 CONSUMABLES TRACKING CUE CARD □ ISS EVA Cuff C/L (EV3) □ C/L ISS EVA SYSTEMS (red stripe w/118 crew notes) □ C/L ISS EVA SYSTEMS (Transfer to ISS) □ CSA-02 (2)

EVA TOOL PREP FOR TRANSFER TO ISS

- Gather EVA TOOLS mesh bags 1 and 2 from Mt mesh bag
 Configure/verify items according to table below:

Mesh Bag (EVA Tools 1) ☐ EVA Tools 2 mesh bag	<u>Location</u> Mt mesh bag
□ □ 85-ft Safety Tethers (qty 2) □ EVA Torque Wrench Bag □ EVA Torque Wrench □ □ BRTs (qty 2) □ Long Wire-Ties (qty 5) □ Short Wire-Ties (qty 50) □ Socket Extension, 5/8 in x 7.8 in	Ext A/L Floor Bag
☐ BRT (qty 1) ☐ Loop Pin Extracter Puller ☐ Long Wire-Ties (qty 6) ☐ 1/4-in Hex, 3/8-in Drive Socket	Bag F (MD Bag) Bag F (MD Bag) TBD TBD
☐ Adjustable Equipment Tether (qty 6) ☐ Long Duration Tiedown Tether (qty 4) ☐ MMOD Shield Handling Tool (1/4 in & 1/2 Allen Wrench Assy)	Bag H (MD Bag)
☐ Red RET (sm-sm) (qty 8) ☐ Red RET (sm-sm w/PIP pin) (qty 1) ☐ Red RET (Lg-sm) (qty 2)	SPACEHAB FC05 (all in one Ziplock)

EMU TRANSFER TO ISS

NOTE

This procedure assumes that transfer items were preconfigured per EMU PREP FOR TRANSFER TO ISS

1. Transfer the following EVA equipment to ISS:

Item	Destination	Transfer Status
EMU 3015 (Mt)	E-Lk aft EDDA	
EMU 3017 (Wm)	E-Lk fwd EDDA	
Mesh Bag (Mt)	E-Lk	
Mesh Bag (Wm)	E-Lk	
Mesh Bag (Ad)	Node 1	
Mesh Bag (EVA Systems 1)	Node 1	
Mesh Bag (EVA Systems 2)	Node 1	

2. Remove following ODF/FDF products from the 'EVA Systems 2' Mesh Bag and deploy in the E-Lk:

C/L 118 EVA (1)

STS-118 CONSUMABLES TRACKING CUE CARD

C/L ISS EVA SYSTEMS (red stripe w/118 crew notes)

C/L ISS EVA SYSTEMS (Transfer to ISS)

3. Report transfer status to MCC

EVA TOOL TRANSFER TO ISS

NOTE

This procedure assumes that transfer items were preconfigured per EVA TOOL PREP FOR TRANSFER TO ISS

1. Transfer the following EVA equipment to ISS:

Item	Destination	Transfer Status
Mesh Bag (EVA Tools 1)	E-Lk	

EMU SWAP FOR EVA 3 (30 min)

		This procedure assumes {1.240 POST EVA} (SODF: ISS EVA SYS: EVA PREP/POST) has been completed for EMU 3017
EMU 3017	□ 1.	Remove Helmet Lights and EMU TV Temporarily stow entire assy
	□ 2.	Connect waist ring to HUT
	□ 3.	Connect gloves to lower arms
	□ 4. ⁻	Helmet installed, sun visors down, cover installed
	□ 5.	Remove EMU from fwd EDDA Transfer EMU to Node 1
	□ 6.	Gather EV2 (Wm) EMU crew-specific items (including EMU Equip Bag Crew Compartment) and place in 'Wm' Mesh Bag Transfer Mesh Bag to Node 1
EMU 3008	□ 7.	If present, remove LTA Restraint Strap/Bag from EMU 3008 (Ad)
	□ 8.	Transfer EMU and 'Ad' Mesh Bag to E-Lk Install EMU on fwd EDDA
		Install Helmet Lights and EMU TV √Sun visors down, cover installed
	□ 10.	Install EV-3 crew identifier stripes (barber-pole) from 'Ad' Mesh Bag
	□ 11.	Install EV3 Cuff checklist from 'EVA Systems 2' Mesh Bag
	☐ 12. ⁻	Wrist Mirrors (two) installed
	□ 13.	Stow materials removed from EMU 3008 in 'EVA Systems 1' Mesh Bag
	□ 14.	Locate one EMU Equip Bag Crew Compartment on ISS and deploy for Ad
	☐ 15. ⁻	Metox, REBA, EMU Battery installed for EVA 3 per <u>STS-118</u> <u>CONSUMABLES TRACKING CUE CARD</u> (<u>EMU</u> <u>MAINT/RECHARGE</u>)

EMU SWAP FOR EVA 4 (30 min)

		This procedure assumes {1.240 POST EVA} (SODF: ISS EVA SYS: EVA PREP/POST) has been completed for EMU 3015
EMU 3015	□ 1.	Remove Helmet Lights and EMU TV Temporarily stow entire assy
	□ 2.	Connect waist ring to HUT
	□ 3.	Connect gloves to lower arms
	☐ 4. ⁻	Helmet installed, sun visors down, cover installed
	□ 5.	Remove EMU from aft EDDA Transfer EMU to Node 1
	□ 6.	Gather EV1 (Mt) EMU crew-specific items (including EMU Equip Bag Crew Compartment) and place in 'Mt' Mesh Bag Transfer Mesh Bag to Node 1
EMU 3017	□ 7.	Transfer EMU 3017 (Wm) and 'Wm' Mesh Bag from Node 1 to E-Lk Install EMU on aft EDDA
		Install Helmet Lights and EMU TV √Sun visors down, cover installed
	☐ 9. ⁻	Metox, REBA, EMU Battery installed for EVA 4 per <u>STS-118</u> <u>CONSUMABLES TRACKING CUE CARD</u> (<u>EMU</u> <u>MAINT/RECHARGE</u>)

EMU PREP FOR TRANSFER TO SHUTTLE

EMU RE-PACK

EMU 3017/ 3015	1.	Perform 1.307 REBA INSTALLATION/REMOVAL (ISS EVA SYS, AIRLOCK CONFIG), removal steps
	2.	Install expended LiOH canisters and EMU batteries for return (use ↓ config) per <u>STS-118 CONSUMABLES TRACKING CUE CARD</u> (<u>EMU MAINT/RECHARGE</u>)
	3.	Remove ISS EVA Cuff C/L (2) from EMUs and stow in 'EVA Systems 1' mesh bag
	4.	Inspect and compare all on-orbit EMU wrist mirrors (8) Stow best quality wrist mirrors (4) in EVA Systems 1 mesh bag Install remaining wrist mirrors on EMUs 3015 and 3017 for return Report serial numbers and stowage locations to MCC
DCMs	1	√SCUs disconnected √PWR – SCU √PURGE vlv – op (up) √O2 ACT – OFF √WATER – OFF, switch guard installed
EMU 3017	6.	Locate Helmet s/n 1066 on ISS Swap Helmets so that s/n 1066 is installed on EMU 3017 for return
EMU 3015	7.	Locate Helmet s/n 1071 on ISS (EV3 EMU 3008) Swap Helmets so that s/n 1071 is installed on EMU 3015 for return
EMU 3017/ 3015	8.	If required, remove EMU TV and Helmet lights, stow on ISS
E-Lk	9.	Unstow SCOFs s/n 1003 (b/c EMUF30J) and 1006 (b/c EMUO52J) from 'EVA Systems 2' mesh bag Swap SCOFs with s/n 1009 and 1010 from EMU Equipment Bag Stow SCOFs s/n 1009 and 1010 in 'EVA Systems 2' mesh bag for return
	10.	Unstow EMU Servicing Kit s/n 5005 labeled "118 to ISS" from 'EVA Systems 2' mesh bag Locate EMU Servicing Kit s/n 5004 on ISS
	11.	Stow EMU Servicing Kit s/n 5005 in MO-2 bag labeled "EVA Prep & Ops" Stow EMU Servicing Kit s/n 5004 in 'EVA Systems 2' mesh bag for return
	12.	Locate comm cap s/n 1183 on ISS Stow in 'EVA Systems 2' mesh bag for return
	13.	Locate EMU Helmet Lights s/n 1005 and 1010 on ISS Swap Helmet Lights with s/n 1004 and 1006 from 'EVA Systems 2' mesh bag Stow Helmet Lights s/n 1005 and 1010 in 'EVA Systems 2' mesh bag for return Stow Helmet Lights s/n 1004 and 1006 on ISS
	14.	Transfer MAGs (8) from 'Ad' mesh bag to 'EVA Systems 1' mesh bag

15. Configure/install all items for transfer per table:
(NOTE: bolded items differ from the pre-docking config)

EMU PREP FOR TRANSFER TO SHUTTLE (Cont)

EMU 3015 (Mt) ☐ DIDB Restraint Bag ☐ CCA	EMU 3017 (Wm) ☐ DIDB Restraint Bag ☐ CCA (WM1)
☐ Helmet s/n 1071 (√sun visors down, cover installed)	☐ Helmet s/n 1066 (√sun visors down, cover installed)
□ 6MT Gloves (prime) □ Wrist Mirror (2) □ √ISS EVA Cuff Checklist NOT installed □ EMU Battery □ CCC (LiOH) □ LTA	□ 6E5 Gloves (prime) □ Wrist Mirror (2) □ √ISS EVA Cuff Checklist NOT installed □ EMU Battery □ CCC (LiOH) □ LTA
Mesh Bag (Mt) □□□ EVA 1, 2, & 3 Ziplock Bags □ 2 MAGs (less used items) □ TCUs (top, bottom) □ Socks □ Wristlets □ Comfort Gloves	Mesh Bag (Wm) □□□ EVA 1, 2, & 4 Ziplock Bags □ 2 MAGs (less used items) □ TCUs (top, bottom) □ Socks □ Wristlets □ Comfort Gloves □ Elastic Glasses Retention Device (EVA 1 bag only)
□ EVA Contingency Ziplock Bag □ 3 MAGs (w/Ziplock Bags) □ Fresnel Lens □ Elastic Glasses Retention Device	□ EVA Contingency Ziplock Bag □ 3 MAGs (w/Ziplock Bags) □ Fresnel Lens (2) □ Elastic Glasses Retention Device □ Moleskin □ Mosite
□ LCVG (w/biomed sternal harness & signal conditioner)□ EMU Equip Bag Crew Compartment	 □ CCA (WM2) □ LCVG (w/biomed sternal harness & signal conditioner) □ EMU Equip Bag Crew Compartment
Mesh Bag (Ad) □□ STS-118 EVA 3 & 4 Ziplock Bags □ 2 MAGs (less used items) □ TCUs (top, bottom) □ Socks □ Wristlets □ Comfort Gloves	Mesh Bag (EVA Systems 2) □ SCOFs (2) s/n 1009 & 1010 □ EMU Servicing Kit s/n 5004 □ CCA (s/n 1183) □ Helmet Lights (2) s/n 1005 & 1010 □ C/L 118 EVA □ STS-118 CONSUMABLES TRACKING CUE CARD □ C/L ISS EVA SYSTEMS (red stripe w/118 crew notes)

EVA TOOL PREP FOR TRANSFER TO SHUTTLE

- 1. Gather EVA TOOLS mesh bags 1 and 2
- 2. Configure/verify items according to table below:

Mesh Bag (EVA Tools 1) ☐ 85-ft Safety Tether #23 (s/n 1003)	Location Tether staging area
□ 85-ft Safety Tether #25 (s/n 1005)	
□ EVA Torque Wrench Bag (s/n 1003)	Crewlock
☐ EVA Torque Wrench (s/n 1002)	
☐ Adjustable Equipment Tether (qty 6) (tethers used on 13A for MMOD shield stow)	Crewlock
□ Loop Pin Extracter Puller	Crewlock
Mesh Bag (EVA Tools 2)	Location
☐ CMG Connector caps (qty 4)	(in bag)
☐ CMG Fixed Shims (4 from FSE, 4 from Z1)	(in bag)
☐ WETA Shroud	(in bag)
1	_

(in bag)

<u>NOTE</u>	
The following items brought in from EVA will rema	in on ISS:
☐ CMG MLI Straps (qty 3)	For 1E
☐ SASA Connector caps (qty 3)	For 10A
☐ BSP Dummy Box	For 10A

EMU TRANSFER TO SHUTTLE

□ VSSA Dummy Box

NOTE

This procedure assumes that transfer items were preconfigured per EMU PREP FOR TRANSFER TO SHUTTLE

1. Transfer the following EVA equipment to shuttle:

Item	Destination	Transfer Status
EMU 3015 (Mt)	Temp stow in Middeck	
EMU 3017 (Wm)	Temp stow in Middeck	
Mesh Bag (Mt)	Temp stow in Middeck	
Mesh Bag (Wm)	Temp stow in Middeck	
Mesh Bag (Ad)	Temp stow in Middeck	
Mesh Bag (EVA Systems 2)	Temp stow in Middeck	

NOTE: 'EVA Systems 1' mesh bag remains on ISS

2. Report transfer status to MCC

NOTE

This procedure assumes that transfer items were preconfigured per EVA TOOL PREP FOR TRANSFER TO SHUTTLE.

Tool Stow will be performed per schedule post undock

1. Transfer the following EVA mesh bags to shuttle:

Item	Destination	Transfer Status
Mesh Bag (EVA Tools 1)	Middeck	
☐ 85-ft Safety Tether #23 (s/n 1003)	Ext A/L Floor Bag	
☐ 85-ft Safety Tether #25 (s/n 1005)	Ext A/L Floor Bag	
☐ EVA Torque Wrench Bag (s/n 1003)	Ext A/L Floor Bag	
☐ EVA Torque Wrench (s/n 1002)	Ext A/L Floor Bag	
☐ Adjustable Equipment Tether (qty 6)	Bag H (MD Bag)	
☐ Loop Pin Extracter Puller	Bag F (MD Bag)	
Mesh Bag (EVA Tools 2)	Spacehab	
☐ CMG Connector caps (qty 3)	TBD	
☐ CMG Fixed Shims (4 from FSE, 4 from Z1)	TBD	
☐ WETA Shroud	TBD	
□ VSSA Dummy Box	TBD	

2. Stow empty mesh bag (EVA Tools 1) in "Mt" ECOK

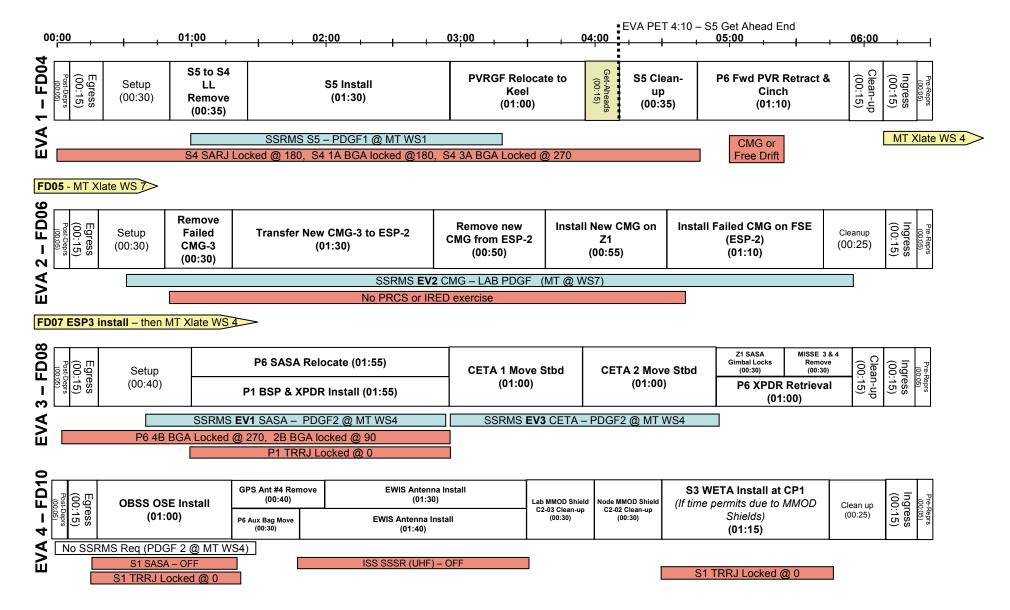
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STS-118 (13A.1) EVA TIMELINE OVERVIEW



FS 7-3 EVA/118/FIN B

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FS 7-4 EVA/118/FIN B

EVA 1 BRIEFING CARD

EVA PREP:

Remove watches, jewelry etc, during EMU ops

Follow procedures carefully PBA and SCU are pure O2

Do not touch connections. Inspect for dirt, oil, burrs, particles

Do not force connections

Do not crush or kink hoses

EMU is pure O2 environment. Do not wear oil based products

A/L CONFIG AND TOOLS:

- * Crew lock bag with Torque wrench for nominal tasks
- * Crew lock bag for contingencies stays in the A/L

EGRESS PLAN:

- * EV2 to A/L D-ring; EV1 L waist to EV2 safety tether
- * Check PGT, tools, BRT tucked in
- * EV1 egresses and attaches both safety tethers to handrail
- * EV2 hands out Crew lock bag
- * EV2 egresses and closes thermal cover
- * Both check SAFER handles down and down

TRANSLATION:

- * Hand on structure at all times. Do not hop
- * Avoid feet first translation
- * Slow and deliberate
- * Check tethers often
- * Check each other's tethers, when possible
- * Keep loaded BRT in scan as well
- * Stay aware of sensitive hardware in your work area

TETHER SWAPS:

- * Secure spare waist tether first, check locked
- * Perform tether swap
- * Visually check and verbalize all tethers locked, reel unlocked

TETHERS AND TOOLS:

- * Follow good tethering protocol on all tools "Good RET"
- * Pull test everything (PGT sockets, APFRs, etc)

S5 INSTALL:

- * S5 GCA review and clearance issues
- * Beware of pinch points and stored arm energy when S5 close to S4 Torque order for initial torquing (1, 2, 3/4)
- *Use caution when translating from corner to corner with RAD-5/8" socket on PGT on swing arm

PVRGF RELOCATION:

Caution with BGA HR and RTAS clearances PVRGF = 250#; go slow with large mass

COMM PROTOCOL:

Succinct and professional; SSRMS calls are top priority

- * Call 'GCA Complete' when SSRMS GCA is done
- * Call 'All Stop' for immediate SSRMS stop

IVA is prime relay to MCC

SUIT MAL PROTOCOL:

Challenge-response led by IV or nominal suit

CANON CABLES/CONNECTORS:

Check pin straightness, no FOD in receptacle, good EMI band Proper bend radius

* Inspect gloves for RTV and Vectran damage; report to MCC

PGT OPS:

Check settings with IV

Pull test on all socket installs

- * Report Turn count (count all turns at bolt vice RAD)
- * Report lights and actual torque from PGT display

Red light – Low torque, green light – in torque window, Both – Hi torque Cal Procedure – Ratchet Collar – Not motor, Speed Collar – Cal. Pull trigger

KEEP OUT ZONES:

S4 SSU, S1 Radiator Beam, TUS cable, S1 nadir (light and camera stanchion)

DAY/NIGHT TRANSITIONS: (IV will call)

* Lights, visor, check all tools secure

INGRESS PLAN:

Leave 1 spare 85-ft tethers outside A/L

* Check PGT, tools, BRT tucked in

EV2 in first, then tether to D-ring extender

EV1 disconnect EV2 safety tether, connect it to left waist tether

EV1 disconnect own safety tether

EV1 in feet first with an EV2 assist

Check hatch seal clear before closing

FS 7-5 EVA/118/FIN B

^{*} Review during EMU P/B if time

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FS 7-6 EVA/118/FIN B

EVA 1 SUMMARY TIMELINE

IV/SSRMS IV/SSRMS PET	PET			13A.1 EVA 1		
		IV/SSRMS	PET	EV1 (FF)	PET	EV2 (FF/SSRMS)
03:00 03:00 04:00 105:00 106:00 06:00 06:00 06:00 07:00 08:0		SSRMS: S5 Preinstall Position	00:00	EGRESS/SETUP (00:50) POST DEPRESS and EGRESS (00:20)	00:00	EGRESS/SETUP (00:50) POST DEPRESS and EGRESS (00:20)
02:00 03:00 04:00 1	01:00 - - 	SSRMS: S5 Launch Lock Removal Position	00:50	S5 TO S4 LAUNCH LOCK REMOVAL (00:35)	00:50	S5 TO S4 LAUNCH LOCK REMOVAL (00:35)
04:00 1V: P6 PVR Retract 05:00 06:00 06:00 06:00 1 P6 PVR Retract 05:55	- - - -	SSRMS: S5 Soft Dock/Install	01:25	<u>S5 INSTALL</u> (01:30)	01:25	<u>S5 INSTALL</u> (01:30)
04:00	03:00		02:55	RELOCATE PVRGF TO KEEL (01:00)	02:55	RELOCATE PVRGF TO KEEL (01:00)
IV: P6 PVR Retract	04:00		03:55	, ,		, ,
05:00	- - 		04:10	<u>S5 CLEANUP</u> (00:35)	04:10	<u>S5 CLEANUP</u> (00:35)
06:00 CLEANUP (00:15) CLEANUP (00:15) INGRESS (00:15) INGRESS (00:15) INGRESS (00:15) PRE REPRESS (DEPRESS/REPRESS) (00:05) PRE REPRESS (DEPRESS/REPRESS) (00:05)	- - 05:00 - -	IV: P6 PVR Retract	04:45	P6 PVR CINCH (01:10)	04:45	P6 PVR CINCH (01:10)
1 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1	06:00	EVA Time 06:30	05:55	CLEANUP (00:15) INGRESS (00:15)	05:55	CLEANUP (00:15) INGRESS (00:15)

NOTE: S5 CLA, S4/S5 Electrical Connections, and S5/S6 Launch Locks are get-aheads prior to leaving S5; must start S5 Cleanup at 04:10 PET

PRE EVA 1 TOOL CONFIG

EV1		<u>EV2</u>		CRE\	<u>NLOCK</u>	
<u>EV1</u> □	Waist Tether (R D-ring to Safety tether)		Waist Tether (R D-ring to Safety tether)		CL Bag #1	
	Waist Tether (L D-ring Ext to MWS)		Waist Tether (L D-ring ext to MWS)		RET (Lg-sm) on outside	
	D-ring Extender (2)		D-ring Extender (2)		Fish Stringer	
	85-ft Safety Tether (R on extender)		85-ft Safety Tether (R on extender)		Digital Camera	
	MWS		Adj (2 – on wrist)		Cannon Connector Tools (2)	
	T-bar		MWS		Socket Caddy	
	Rabbit Ear Wire Ties (2)		T-bar		7/16 x 6" wobble	
	RET (sm-sm PIP pin)		Rabbit Ear Wire Ties (2)		7/16 x 2"	
	RET (sm-sm)		RET (sm-sm PIP pin)		5/8 x 7.8" rigid	
	Sm Trash Bag (L, outside)				RAD S/N	
	RET (sm-sm)		Sm Trash Bag (L, inside) 🔘		5/8 x 7.8" rigid	
	Adj (2)		Socket Caddy (R, inside)		Torque Wrench Bag (on outside)	
	Swing Arm (R)		7/16 x 2"		Wire Ties (2) – Verify torque wrench can	
	RET (sm-sm)		5/8 x 7.8" rigid		come out of bag after wire tie install	
	PGT S/N w/battery		RAD S/N		Torque Wrench (set 55-60 ft-lb)	
	BRT (L)		Adj (from T Bar to socket caddy)		RET (sm-sm)	
	RET (sm-sm)		Spare 85-ft safety tether		Spare 85-ft safety tether (on outside)	
	Wire Ties (2)		Swing Arm (R)			
			RET (sm-sm)		CL Bag #3 (contingency)	
			PGT S/N w/battery		Adj (Lg-sm) on outside	
			BRT (L)		Wire Tie Caddy	
			RET (sm-sm)		Connector Cleaner Tool Caddy	
			Wire Ties (2)		Connector Pin Straightener	
		-	<u> </u>		EVA Ratchet	
		<u>CREV</u>	<u>VLOCK</u>		Socket Caddy	
		Verify	following item is in Staging Bag		7/16 x 6" wobble	
			PGT S/N w/battery		7/16 x 2"	
					7/16 x 9" rigid	
г					RAD	
	Prior to EVA				Fish Stringer	
	Inspect RET cord for damage				Spare torque wrench	
	Inspect safety tethers and waist tethers lo Inspect MWS screws	oad allev	ating straps – no red visible		D-ring Extender (on A/L D-ring)	
_					Small ORU Bag (A/L zenith/fwd/stbd; tied to HRs)	,
	NOTE II D I DET ("EVA "			_	Adj (Lg-sm) on outside	
	NOTE: Use Red RETs for all EVAs, yellow	prepack	ed for return cont use.		GPS Caps wire-tied together	
	If issues with Red; call MCC				RET (sm-sm) (2)	

EVA 1 INHIBIT PAD

Orbiter

TCS

L12 1. √TCS POWER – OFF

Ku-Band Antenna

MCC-H 1. √KU-BAND Mask – active

2. √KU-BAND EVA Protect Box – active

RCS

If EV crew < 27 ft from FRCS:

IV 1. √DAP: VERN, FREE, LO Z (flt specific √ with GNC)

O14,15,16 2. √RJDF F1, F2, F3, F4 MANF DRIVER (four) – OFF LOGIC (four) – OFF

MCC-H 3. √Above RCS config

IV 4. √RCS F – ITEM 1 EXEC (*)

 $\sqrt{\text{JET DES F1U}}$ – ITEM 17 (*)

F3U - ITEM 19 (*)

F2U - ITEM 21 (*)

S-Band Antennas

NOTE

Possible loss of comm when forced LL FWD antenna

IV If EV crew < 2 ft from S-Band antenna:

A1R 1. S-BAND FM ANT – XMIT LOWER/RCVR UPPER

2. √MCC, lower antenna selected

If no comm. or on MCC call:

C3 3. S-BAND PM ANT – LL FWD

When EVA crewmember at least 2 ft away from all S-Band

upper antennas:

C3 4. S-BAND PM ANT – GPC

USOS

PCU

NOTE

PCUs may require up to 1 hr warm-up period before they are operational

МСС-Н

1. √PCUs (two) operational in discharge mode and one of the following:

A. CCS PCU EVA Hazard Control enabled

B. No more than two arrays unshunted

C. No more than two arrays pointed

< 90 deg from velocity vector

OR

2. One or no PCUs operational in discharge mode and one of the following:

A. No more than two arrays unshunted

B. No more than two arrays pointed

< 90 deg from velocity vector

S3/S4 SARJ – (S5 Install and PVRGF Relocate)

Locked at 180 deg:

MCC-H

1.√DLA 1(2) – LOCKED

2. All motor setpoints set to zero

3. All motors deselected

OR

4. Both DLAs - LOCKED

S4 BGAs - (S5 Install and PVRGF Relocate)

MCC-H

S4 1A BGA locked at 180 deg

S4 3A BGA locked at 270 deg

Cont on next page

FS 7-9 EVA/118/FIN B

EVA 1 INHIBIT PAD (Cont)

USOS

S1 TRRJ – (S5 Install and PVRGF Relocate)

One TRRJ DLA locked for EV crew translation on S1 nadir: MCC-H 1. √DLA (1) – LOCKED

KU-BAND (SGANT) ANTENNA – (P6 Fwd PVR Retract Task)

MCC-H

If EV crew < 3.3 ft from KU-BAND antenna

- 1. Park KU-BAND
 - 1.1 Pointing Mode Inhibit
 - 1.2 PLC Reset
 - 1.3 Autotrack Continuous Retry Inhibit

RSOS

SM Antennas

MCC-M

- 1. Global Timing Sys 1(400.1 MHz) [GTS] -Deactivate
- 2. ARISS (HAM Radio) Deactivate or VHF (144-146 MHz) TX only

FGB Antennas

MCC-M 1. ARISS - Deactivate

GROUND

Ground Radar

MCC-H

1. √TOPO and FDO consoles, ground radar restrictions in place for EVA

EVA 1 GET-AHEADS (S5/S4 Umbilicals, S5/S6 Launch Locks, and S5 Capture Latch Open)

S1 TRRJ – (S5/S4 Umbilicals, LL and CLA)

One TRRJ DLA locked for EV crew translation on S1 nadir: 1. √DLA (1) – LOCKED

MCC-H

S5/S4 Umbilicals

MCC-H

- 1. RPCM 3A B RPC 1 Open, Close Cmd Inhibit
- 2. RPCM 1A B RPC 1 Open, Close Cmd Inhibit
- 3. MBSU 3 RBI 8 Open
- 4. MBSU 1 RBI 8 Open

S3/S4 SARJ – (S5 Install and PVRGF Relocate)

MCC-H

- 1. √DLA (1) LOCKED
- 2. All motor setpoints set to zero
- 3. All motors deselected

OR

4. Both DLAs - LOCKED

S4 BGAs - (S5/S4 Umbilicals, LL and CLA)

MCC-H

S4 1A BGA locked at 180 deg

S4 3A BGA locked at 270 deg

FS 7-10 EVA/118/FIN B

EVA 1 NOTES, CAUTIONS, AND WARNINGS

NOTES

- 1. Bolt install: report torque and turns
- 2. Bolt release: report torque and turns if different from published range
- EVA connectors: after disconnection and prior to connection; verify pin and EMI band integrity; verify connector free of FOD
- 4. Inspect QDs for damage prior to mating
- Toolbox doors must be closed with one latch per door when EV crew not in immediate vicinity
- 6. Avoid contact with Vitrolube-coated OBSS striker bars
- 7. Velcro exposed to AO deteriorates rapidly; verify full and smooth velcro seams

CAUTION

ISS Constraints

- A. Avoid inadvertent contact with
 - 1. Grapple fixture shafts (drylube)
 - 2. PIP pins
 - 3. MDM sunshade [PMA1]
 - 4. EVA Crane [PMA1]
 - 5. TCS Reflectors [PMA2, PMA3]
 - 6. APAS hardware [PMA2, PMA3]
 - 7. CETA Lights (Z-93 paint) [LAB, S1, Node 1]
 - 8. Deployed MISSEs [A/L]
 - 9. Passive UMAs
 - MBS VDU, MCU, CRPCMs, and Cameras (taped radiative surfaces, silver Teflon)
 - 11. Deployed TUS cable
 - 12. S0 aft face Radiator
 - 13. GPS Antennas (S13 paint) [S0]
 - 14. UHF Antennas [LAB, P1]
 - 15. ETCS Radiators [S1. P1]
 - 16. EETCS/PV Radiator bellows and panels [P6, P4, S4, S6]
 - 17. SASA RF Group [Z1, S1, P6]
 - 18. Heat pipe radiators [Z1]
 - 19. PCU cathode and HCA ports [Z1]
 - 20. Ku-Band Antenna (SGANT) dish [Z1]
 - 21. CMG cover/shells [Z1]
 - 22. SSRMS Cameras
 - 23. Open CBM petal covers and LAB window shutter

CAUTION (Cont)

ISS Constraints (Cont)

- B. Electrical cables
 - 1. Avoid bend radii < 10 times cable diameter
- C. Fiber optic cables
 - Avoid bend radii < 10 times cable diameter
 - 2. Avoid pulling on cable during mate/demate
- D. For structural reasons
 - Avoid vigorous body motions, quick grabs and kickoffs against tether restraints
 - 2. Avoid performing shaking motions (sinusoidal functions) more than four cycles
 - 3. Avoid kicking S1/P1 radiator beam. If any of these occur, wait 2 to 5 min to allow structural response to dissipate
- E. Other
 - ITT Cannon connector: do not turn collar from WHITE to BLACK without a mating half attached
 - 2. WIS Antennas: do not use as handholds [Node 1, P6, Z1]
 - 3. Lubricant from Ku-Band SGANT gimbals [Z1], CMGs [Z1], and RTAS Ground Strap fasteners [P6,P4,S4,S6] can contaminate EMU
 - 4. MLI handholds are not rated for crewmember translation loads
 - 5. CBM petal covers may not be used as handholds unless both launch restraint pins are engaged

FS 7-11 EVA/118/FIN B

EVA 1 NOTES, CAUTIONS, AND WARNINGS (Cont)

CAUTION (Cont)

Shuttle Constraints

- A. Avoid inadvertent contact with
 - 1. OBSS and SRMS Composite Sections and Cable Harnesses
 - 2. LCS (silver Teflon) and LDRI (silver Teflon) and ITVC (gold foil) [OBSS]
 - 3. WVS Antenna [ODS]
 - 4. Payload Bay wire harnesses, cables, and connectors

B. No touch

- 1. LDRI diffuser [OBSS]
- 2. OBSS saddle contacts (when OBSS unberthed) [OBSS]
- 3. Monkey fur [PLB]
- 4. Cameras: metallic surfaces [PLB]
- 5. Ku-Band Antenna black dish and gold thermal blankets [PLB]

WARNING

ISS Constraints

- A. Avoid inadvertent contact with
 - 1. Grapple fixture targets and target pins
 - 2. SSU, ECU, beta gimbal platform, mast canister, SAW blanket boxes unless the beta gimbal is locked and the motor is turned off
 - 3. Stay inboard of SARJ when active
 - 4. Stay 2 ft from S1/P1 radiator beam rotational envelope when beam is free to rotate
 - 5. Stay 5 ft from moving MT on face 1

B. Handrails

1. Handrails previously used for MISSE attachment may not be used as a safety tether point [A/L endcone 566, A/L Tank 2 nad/fwd, P6 5389]

C. Pinch

- 1. NZGL connector linkage. Use caution when mating/locking
- 2. ITT Cannon Connector rotating housing
- 3. EV side of IV Hatch during Hatch operation (also snag hazard) [A/L]
- 4. LAB window shutter and CBM petal cover linkages during operation

WARNING (Cont)

ISS Constraints (Cont)

- D. RF Radiation Exposure
 - 1. Stay 3.6 ft from S-Band (SASA) high gain Antenna when powered [S1,P1,P6]
 - 2. Stay 1.3 ft from S-Band (SASA) low gain Antenna when powered [S1,P1,P6]
 - 3. Stay 1 ft from UHF Antenna when powered [LAB, P1]

E. Sharp Edges

- 1. Inner edges of WIF sockets
- Mating surfaces of EVA connectors. Avoid side loads during connector mating
- 3. Back side of MMOD shield fasteners
- 4. Spring loaded captive EVA fasteners (e.g., 6B-boxes, BMRRM); the end of the spring may protrude
- 5. PMA umbilical launch

restraints-exposed bolt threads

- 6. Nickel coated braided copper Ground Straps may contain frayed wires [P6, P4, S4, S6]
- 7. Solar Array Blanket Box [P6, S6]
- 8. Keep hands away from SSRMS LEE opening, and snares

FS 7-12 EVA/118/FIN B

EVA 1 NOTES, CAUTIONS, AND WARNINGS (Cont)

WARNING (Cont)

ISS Constraints (Cont)

F. Thermal

- EVA connectors with booties may become hot if left uncovered. Handling may need to be limited
- 2. PMA handrails may be hot. Handling may need to be limited
- 3. Turn off glove heaters when comfortable temp reached to prevent bladder damage. Do not pull fingers out of gloves when heaters are on
- 4. Uncovered trunnion pins may be hot
- SSRMS/MBS operating Cameras and lights may radiate large amounts of heat
- 6. Stay 1 ft away from PMAs and MMOD shields > 270 degF if EMU sun visor up
- 7. Stay at least 1 ft away for no more than 15 min from PMAs and MMOD shields > 300 degF if EMU sun visor up
- 8. Stay 0.5 ft away from PMA and MMOD shields > 325 degF
- 9. Do not touch EMU protective visor if temp has been < -134 for > 15 min
- 10. No EMU TMG contact of PMAs and MMOD shields when temp > 320 degF
- 11. No EMU boot contact with foot restraint when temp < -120 degF or > 200 degF

WARNING (Cont)

Shuttle Constraints

- A. Arcing/Molten Debris
- Stay ≥ 2 ft from exposed EFGF connector when OBSS berthed, powered, and EFGF not grappled [PLB]
- 2. Stay ≥ 2 ft from exposed Stbd Fwd MPM contacts [PLB]
- B. Pinch
 - 1. PRLA operation [PLB]
- C. RF Radiation Exposure
 - 1. Stay 3.28 ft from S-Band Antenna when powered
 - 2. Stay 1 ft from top and side of UHF PLB
 Antenna radome surface when in
 high powered mode [ODS truss]
 - 3. Stay 0.33 ft from top and side of UHF PLB Antenna radome surface when in low powered mode [ODS truss]
 - 4. Remain below the level of the PLB door mold line for first 20 in Aft of Fwd bulkhead when S-Band Antenna powered [PLB]
 - 5. Remain on the inboard side of the Stbd slidewire (sill handrails if slidewire not installed) for first 20 ft Aft of Fwd bulkhead when Ku-Band Antenna powered [PLB]

WARNING (Cont)

Shuttle Constraints (Cont)

- D. Sharp Edges
- 1. PRLA grounding wipers [PLB]
- 2. LDRI baffles. (Also an entrapment hazard) [OBSS]
- 3. Keep hands away from SRMS EE opening and snares

E. Thermal

- 1. Illuminated PLB lights; do not touch
- 2. OBSS grapple fixture shafts/cams may be hot. Limit handling if required
- F. Thruster Contamination
 - Stay out of the immediate vicinity of leaking jet or APU
- 2. Stay 27 ft from PRCS when powered
- 3. Stay 3 ft from VRCS when powered
- 4. Stay 3 ft from APU when operating

FS 7-13 EVA/118/FIN B

EVA 1 EGRESS/SETUP (00:50)

	IV/RMS	EV1 (FF)	EV2 (FF)
(DE	ST DEPRESS :PRESS/REPRESS Cue Card) RMS Initial Config: 1.120 SSRMS INSTALL – Preinstall Posn	POST DEPRESS (DEPRESS/REPRESS Cue Card)	POST DEPRESS (DEPRESS/REPRESS Cue Card)
		85 EV1	85 R EV2
		Initial Tether	Configuration
		<u>EGRESS</u>	<u>EGRESS</u>
	NOTE Torque wrench thermal clock is 3.5 hr. Torque wrench must be kept in stowage bag prior to use	 √Initial tether configuration, hooks locked, reels unlocked Hatch Thermal cover – open Egress airlock Attach Rt 85-ft safety tether retracting end to A/L handrail 0550, LOCK hook Verify 85-ft tether reel housing in Unlocked position Release left waist tether from EV2's 85-ft safety tether Attach EV2's 85-ft safety tether retracting end to A/L handrail 0554 inboard stanchion, LOCK hook Give EV2 GO to release from A/L D-ring 	√Initial tether configuration, hooks locked, reels unlocked
1.	Record MET CL Bag with torque wrench removed from airlock:/:	9. Receive Crewlock Bag w/Lg-Sm RET, attach to BRT	 Release left waist tether from A/L D-ring Verify 85-ft tether reel housing in Unlocked position Pass Crewlock Bag #1 w/Torque Wrench to EV1
2.	WVS Software: Select page – RF camera Sel 'Advanced Controls' S-Band Level (two) – Max (reqd after EV egress airlock) Verify good WVS video from both	10.√SAFER MAN ISOL vlv – OP (dn) and HCM (dn) 11. Translate Aft on A/L	 5. Egress Airlock 6. √SAFER MAN ISOL vlv – OP (dn) and HCM (dn) 7. Close Hatch Thermal Cover

FS 7-14 EVA/118/FIN B

EVA 1 EGRESS/SETUP (00:50) (Cont)

IV/RMS	EV1 (FF)	EV2 (FF)
Zenith	Begin 10-min Translation Adaptation enroute to S4 worksites: Evaluate pitch/yaw/roll control Evaluate start/stop transients Experiment with various translation techniques	8. Begin 10-min Translation Adaptation enroute to S4 worksites: Evaluate pitch/yaw/roll control Evaluate start/stop transients Experiment with various translation techniques
	<u>SETUP</u>	<u>SETUP</u>
Port Dave 2* APFR starting location	 13. Translate to S0 Face 1, fairlead (w/Adj) on Face 1 (above CETA spur) HR (3413)	 Translate to S0 Translate to S1 HR (3266 or 3254) via nadir handrail path, fairlead (w/Adj) Translate to S3 HR (3026) Perform safety tether swap to spare 85-ft tether, hooks locked, reels unlocked Translate via corner 4 to S4 corner 2 (zenith, fwd), fairlead at HR (2230 or 2226) inbd (w/Adj) √S4 corner 2 and 4 soft capture pins are set ☐ Corner 4 ☐ Corner 2 Get-Ahead: Verify corner 2 APFR position ☐ S4 WIF 19 [6, TT, J, 11]
	21. Translate to corner 3 (nadir, aft) for GCA	15. Remain at corner 2 (zenith, fwd) for GCA

FS 7-15 EVA/118/FIN B

S5 TO S4 LAUNCH LOCK REMOVAL (00:35)

IV/RMS	EV1 (FF)	EV2 (FF)
1. SSRMS: Verify Thruster Inhibit Verify 'Desat Request:' – Inh 2. SSRMS: S5 Launch Lock Removal Position 3. SSRMS: When SSRMS brakes on, give EV GO to begin Launch Lock Removal GCA Coordinates from the EV's perspective Up (ISS Zenith) +Pitch +Pitch (ISS Aft) In (ISS Port)	GCA SSRMS TO LAUNCH LOCK REMOVAL POSN CAUTION Tight clearances between S5 and BGA; monitor: • RTAS housing and 4-bar linkage 1. Position for GCA (HR 2236) 2. GCA SSRMS from corner 3 into launch lock removal position (~8 inches between RTAS housings) REMOVE LAUNCH LOCK FROM CORNER 1 Do not impart any loads into structure Do not exceed 72 turns (PGT), 36 turn primary bolt can come free of self feed Do not apply a push or pull force or significant primary and push or pull force or significant primary points and push or pull force or significant primary points and push or pull force or significant primary points and push or pull force or significant primary points and push or pull force or significant primary points and push or pull force or significant primary points and push or pull force or significant primary points and push or pull force or significant primary points and push or pull force or significant primary points and push or pull force or significant primary points and push or pull force or significant primary points and push or pull force or significant primary points and push or pull force or significant primary points and push or pull force or significant primary points and push or pull force primary points and push or pull force primary primary points and push or pull force p	GCA SSRMS TO LAUNCH LOCK REMOVAL POSN CAUTION Tight clearances between S5 and BGA; monitor: RTAS housing and 4-bar linkage RTAS housing and SSU – do not allow RTAS housing clearance with SSU to fall below 3.0 cm (1.2 inches) S5 HR and SSU 1. Position for GCA (HR 2243) 2. GCA SSRMS from corner 2 into launch lock removal position (~8 inches between RTAS housings) REMOVE LAUNCH LOCK FROM CORNER 2 UTION while removing launch locks or ding nut

S5 TO S4 LAUNCH LOCK REMOVAL (00:35) (Cont)

IV/RMS	EV1 (FF)	EV2 (FF)
IV record total turns required to retract primary bolt from launch lock	 Tether to Launch Lock PIP pin, do not remove PIP pin PGT[B1, CCW2, 30.5]-RAD-5/8X7.8" Retract S5 primary bolt from Launch Lock #1 27 turns (54 turns @PGT) Report turns (36 max) 	 Install 5/8 x 7.8" socket on RAD, RAD on PGT; pull test Tether to Launch Lock PIP pin, do not remove PIP pin PGT[B1, CCW2, 30.5]-RAD-5/8X7.8" Retract S5 primary bolt from Launch Lock #2 27 turns (54 turns @PGT) Report turns (36 max)
EV1 LL#1 EV2 LL#2	O Demonstrate Local #4 via DID via atomia are treat	O Demons Louis h Lock #0 via DID via atomia and track
	Remove Launch Lock #1 via PIP pin, stow in sm trash bag	8. Remove Launch Lock #2 via PIP pin, stow in sm trash bag
	10.√Bolt head recessed inside shear cylinder (2-7 threads visible at bolt shoulder)	9. √Bolt head recessed inside shear cylinder (2-7 threads visible at bolt shoulder)
	11. Configure RAD for translation	10. Configure RAD for translation
	12. Translate to corner 3 (nadir, fwd)	11. Translate to corner 4 (zenith, aft)
	REMOVE LAUNCH LOCK FROM CORNER 3	REMOVE LAUNCH LOCK FROM CORNER 4
IV record total turns required to retract primary bolt from launch lock	 13. BRT to HR 2236 14. Tether to Launch Lock PIP pin 15. PGT[B1, CCW2, 30.5]-RAD-5/8X7.8" Retract S5 primary bolt from Launch Lock #3 27 turns (54 turns @PGT) Report turns (36 max) 	 12. BRT to HR 2235 13. Tether to Launch Lock PIP pin 14. PGT[B1, CCW2, 30.5]-RAD-5/8X7.8" Retract S5 primary bolt from Launch Lock #4 27 turns (54 turns @PGT) Report turns (36 max)
EV1 LL#3 EV2 LL#4	 16. Remove Launch Lock #3 via PIP pin, stow in sm trash bag 17.√Bolt head recessed inside shear cylinder (2-7 threads visible at bolt shoulder) 18. Inspect gloves; status MCC on RTV and Vectran state 	 15. Remove Launch Lock #4 via PIP pin, stow in sm trash bag 16.√Bolt head recessed inside shear cylinder (2-7 threads visible at bolt shoulder) 17. Inspect gloves; status MCC on RTV and Vectran state

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S5 TO S4 LAUNCH LOCK REMOVAL TASK DATA SHEET

Tools: Backup tool shown in ()

100101	
EV1 (FF)	EV2 (FF)
PGT	PGT
RAD	RAD
7.8 ext x 5/8	7.8 ext x 5/8
(Ingress Aid)	(Ingress Aid)

Foot Restraints:

Task	WIF	APFR Setting					
S5 LL 3 Removal	S4 WIF 17	[5,RR,J,11]					
S5 LL 4 Removal	S4 WIF 20	[6,VV,A,11]					
S5 LL 1 Removal	S4 WIF 18	[8,OO,C,1]					
S5 LL 2 Removal	S4 WIF 19	[6,TT,J,11]					

BRT Handrails (optional use):

Task	Handrail						
S5 LL 3 Removal	S4 HR 2236						
S5 LL 4 Removal	S4 HR 2235						
S5 LL 1 Removal	S4 HR 2207						
S5 LL 2 Removal	S4 HR 2234						

EVA Fasteners:

Fastener Name	Label	Head Size	Qty	Recom- mended Torque (ft-lb)	Install Torque (ft-lb)	Release Torque (ft-lb)	Failure Torque (ft-lb)	Turns	RPM
Primary Bolt	1, 2, 3, 4	5/8"	1			12.0 (thru RAD) 25.5 (no RAD)	610	24-36 (bolt)	30

EVA Connectors: N/A

Timeline Considerations:

- 1. Torque wrench exposure is limited to 3.5 hr to maintain correct calibration. Starts when removed from airlock
- 2. S5 launch locks must be removed before S5 can be soft captured to S4

Notes:

1. Primary bolt will come free of launch lock at ~38 turns (PGT), 19 turns (bolt) – (KSC data)

Cautions:

- Tight clearances between BGA and S5. Monitor: SSU and RTAS housing; SSU and S5 handrail, RTAS housing and 4-bar linkage; PVRGF and Mast canister handrail. EV2 maintain minimum 3.0 cm (1.2 in) between RTAS and SSU
- 2. Verify all cables and tethers are free of S4/S5 interface prior to soft dock
- 3. Do not impart any loads into structure while removing launch locks Clearances between S4 and S5 are tight
- 4. Do not exceed 36 turns when removing launch locks or primary bolt can come free of self feeding nut
- 5. Do not apply a push or pull force or side loads while driving the primary bolt Primary bolt is a sensitive to crew loads and damage to self-feeding nut may result
- 6. Approval given to translate w/RAD and 5/8 socket on PGT from corner to corner for 13A.1 per waiver EVA-00504R1

Warnings:

1. N/A

FS 7-18 EVA/118/FIN B

S5 INSTALL (01:30)

IV/RMS	EV1 (FF)	EV2 (FF)
GCA SSRMS INTO SOFT CAPTURE	GCA SSRMS INTO SOFT CAPTURE	GCA SSRMS INTO SOFT CAPTURE
SSRMS: S5 install	Do not impart loads into S5 structure	TION until soft capture pins are engaged
Zenith	 Remain at corner 3 (nadir, aft) for GCA Verify all cables and tethers clear of RTAS interface Hold HR 2236 for GCA 	 Translate back to corner 2 (zenith, fwd) for GCA Verify all cables and tethers clear of RTAS interface Hold HR 2243 for GCA
FWD Port	Soft capture black indicator line soft capture pins have engaged successfully. Corners 2 and 3	es will NOT be visible when S4 d S5 coarse alignment cones
S5 Dave	 4. GCA SSRMS into soft capture 5. √S4 soft capture pin has engaged S5 coarse alignment cone @ corner 3 6. √S4 soft capture pin has engaged S5 coarse alignment cone @ corner 1 7. Configure RAD for translation 	 4. GCA SSRMS into soft capture 5. √S4 soft capture pin has engaged S5 coarse alignment cone @ corner 2 6. √S4 soft capture pin has engaged S5 coarse alignment cone @ corner 4
1 Rick 3	BOLT #1 INITIAL TORQUE (nadir, fwd)	BOLT #2 INITIAL TORQUE (zenith, fwd)
	Primary bolts must be fastened Bolt 1 Bolt 2 Bolt 3 and 4 in any ord	d in the following order:
When SSRMS is limp, give EV1 GO to drive bolt #1	Final torque can be done in ar all 4 bolts is complete	ny order after initial torque for
	8. Translate to corner 1 9. Ingress APFR WIF 18 [8, OO, C, 1]	7. Ingress APFR WIF 19 [6, TT, J, 11] 8. Wait for EV1 GO (bolt 1 complete)

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IV/RMS			EV1 (FF)	EV2 (FF)		
			10. Wait for IV GO (SSRMS limp)			
			Do not apply a push force on primary bolt.			
	cord initial torque	e and turns on	NO Gap check criteria: • Tip of equipment tether hook should NOT pass	TE through or penetrate gap between RTAS housings		
	EV1 Bolt 1	EV2 Bolt 2	11. On IV GO (SSRMS limp):			
Turns			12. PGT[B1, CW2, 30.5]-RAD-5/8X7.8"			
Torque (ft-lb)			Drive bolt #1, 27 turns (54 turns @PGT) Report torque and turns			
	cord initial torque AS bolts EV1 Bolt 3	e and turns on EV2 Bolt 4	 13. √Primary bolt shoulder seated (flush to large nut) 14. Perform gap check w/equipment hook 15. Give EV2 GO for corner #2 16. Egress APFR 17. Configure RAD for translation BOLT #3 INITIAL TORQUE 18. Translate to corner 3, BRT to S4 HR 2236 19. Wait for EV2 GO (bolt 2 complete) 	 9. On EV1 GO (bolt 1 complete): 10. PGT[B1, CW2, 30.5]-RAD-5/8X7.8"		
Torque (ft-lb)			20. PGT[B1, CW2, 30.5]-RAD-5/8X7.8" Drive bolt #3, 27 turns (54 turns @PGT) Report torque and turns	BOLT #4 INITIAL TORQUE		
			21. √Primary bolt shoulder seated (flush to large nut) 22. Configure RAD for translation 23. Translate to corner 1 24. Stow RAD in crewlock bag; pull test 25. Install 7/16 x 6" wobble on PGT; pull test	17. BRT to S4 HR 2235 or 2247 18. PGT[B1, CW2, 30.5]-RAD-5/8X7.8" Drive bolt #4, 27 turns (54 turns @PGT) Report torque and turns 19.√Primary bolt shoulder seated (flush to large nut)		

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IV/RMS	EV1 (FF)	EV2 (FF)		
SSRMS: GO for Ungrapple	26. Retrieve torque wrench 27. Configure torque wrench w/5/8 x 7.8"; pull test √55-60 ft-lb BOLT #1 FINAL TORQUE	20. Give EV1 GO for final torque		
Record turn count for final torquing on RTAS bolts Bolt 1 EV2 Bolt 2	28. Ingress APFR 29. Wait for EV2 GO (initial torque all 4 bolts complete) 30. Torque bolt #1 until torque wrench trips (~1/4 turn) Report torque and turns BOLT #2 FINAL TORQUE			
EVI BUILT EVZ BUILZ	31. Perform gap check w/equipment hook 32. Pass torque wrench w/5/8 x 7.8" to EV2	21. Translate to corner 222. Receive torque wrench from EV123. Ingress APFR		
6. Record turn count and torque on ground bolts EV1 Bolt 1 EV2 Bolt 2	CAUTION Ground straps are sensitive to cross threading. Begin installation manually for thread alignment and complete total turns	24. Torque bolt #2 until torque wrench trips (~1/4 turn) √55-60 ft-lb Report torque and turns		
S5 2 4	and torque with PGT Ground strap bolt may become non- captive – Additional turns on bolt past spring release may cause failure of nut locking feature	25. Perform gap check w/equipment hook CAUTION Ground straps are sensitive to cross threading. Begin installation manually for thread alignment and complete total turns and torque with PGT		
1 Rick 3	33. Rotate APFR to [8, OO, F, 1] 34. PGT[B3, CCW2, 30.5]-7/16X6" Release ground strap from S4, ~13 turns 35. Start ground strap bolt to S5 by hand ~1 turn	Ground strap bolt may become non- captive – Additional turns on bolt past spring release may cause failure of nut locking feature		
Zenith FWD •	36. PGT[B1, CW2, 30.5]-7/16X6" Complete ground strap install ~9-12 turns (hard stop) REMOVE CORNER 1 SOFT CAPTURE PIN	26. Stow RAD on socket caddy; pull test 27. Install 7/16 x 2" on PGT; pull test 28. PCTIP2. CCW2. 20 51 7/46 22"		
Port	37. Tether to soft capture pin	28. PGT[B3, CCW2, 30.5]-7/16X2" Release ground strap from S4, ~13 turns		

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IV/RI	MS	EV1 (FF)	EV2 (FF)
Record turn count for final torquing on RTAS bolts		38. PGT[A6, CCW2, 30.5]-7/16X6" Release soft capture pin fasteners (4), 13-17 turns 39. Remove soft capture pin assembly 40. Egress APFR 41. Stow soft capture pin in crewlock bag 42. Retrieve APFR, translate to corner 3	 29. Start ground strap bolt to S5 by hand ~1 turn 30. PGT[B1, CW2, 30.5]-7/16X2" Complete ground strap install ~9-12 turns (hard stop) 31. Egress APFR 32. Retrieve APFR, translate to corner 4
EV1 Bolt 3	EV2 Bolt 4		BOLT #4 FINAL TORQUE
			 33. Install APFR in WIF 20 [6, VV, A, 11], black on black, pull test 34. Ingress APFR 35. Torque bolt #4 until torque wrench trips (~1/4 turn) √55-60 ft-lb Report torque and turns
		BOLT #3 FINAL TORQUE	Report torque and turns
			36. Perform gap check w/equipment hook
Contingency Bolt	Primary Bolt	 43. Install APFR WIF 17 [5, RR, J, 11], pull test 44. Receive torque wrench from EV2 45. Ingress APFR 46. Torque bolt #3 until torque wrench trips (~1/4 turn) 	37. Pass torque wrench w/5/8 x 7.8" to EV1
		$\sqrt{55-60}$ ft-lb	INSTALL BOLT #4 GROUND STRAP
		Report torque and turns	38. PGT[B3, CCW2, 30.5]-7/16X2"
2		47. Perform gap check w/equipment hook	Release ground strap from S4, 13 turns
		INICTALL DOLT WE ODOLING STRAN	39. Start ground strap bolt to S5 by hand ~1 turn
		INSTALL BOLT #3 GROUND STRAP	40. PGT[B1, CW2, 30.5]-7/16X2" Complete ground strap install ~9-12 turns (hard stop)
		48. PGT[B3, CCW2, 30.5]-7/16X6"	41. Retrieve fairlead (adj tether) from S4 HR (2230)
		Release ground strap from S4, 13 turns	42. Retrieve APFR
Gap Check Tool	Launch Lock	40.00	
3ap 3.1331. 1301	_aa	49. Start ground strap bolt to S5 by hand ~1 turn 50. PGT[B1, CW2, 30.5]-7/16X6"	43. Fairlead on S5 HR 2123 for PVRGF relocate
		Complete ground strap install ~9-12 turns (hard stop)	44. Relocate APFR to S5 WIF 11 [9, RR, G, 12] (near
		(maid stop)	H14); pull test
		REMOVE CORNER 3 SOFT CAPTURE PIN	45. Inspect gloves; status MCC on RTV and Vectran state
		51. Tether to soft capture pin	
		52. PGT[A6, CCW2, 30.5]-7/16X6"	
		Release soft capture pin fasteners (4), 13-17 turns	

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IV/RMS	EV1 (FF)	EV2 (FF)
	53. Remove soft capture pin assembly	
	54. Egress APFR	
	55. Translate to corner 1	
	56. Stow soft capture pin in crewlock bag	
	57. Remove 5/8 socket from torque wrench; stow on	
	socket caddy from CL bag; pull test	
	58. Install socket caddy on MWS	
	59. Stow torque wrench in bag	
	60. Retrieve APFR	
	61. Relocate APFR to S5 WIF 13 [12, UU, J, 11] (near	
	keel) for PVRGF relocate; pull test	
	62. Inspect gloves; status MCC on RTV and Vectran state	

FS 7-23 EVA/118/FIN B

S5 INSTALL TASK DATA SHEET

Tools: Backup tool shown in ()

100:0:	
EV1 (FF)	EV2 (FF)
PGT	PGT
RAD	RAD
7.8ext x 5/8	7.8ext x 5/8
6-in ext	2-in ext
Torque Wrench	Torque Wrench
(Ingress Aid)	Ingress Aid

Foot Restraints:

Task	WIF	APFR Setting
Engage Bolt 1	S4 WIF 18	[8,OO,C,1]
Engage Bolt 2	S4 WIF 19	[6,TT,J,11]
Engage Bolt 3; Install Bolt 3 Groundstrap;	S4 WIF 17	[5,RR,J,11]
Remove Soft Capture Pin 3		
Engage Bolt 4; Install Bolt 4 Groundstrap	S4 WIF 20	[6,VV,A,11]

BRT Handrail:

Task	Handrail
Torque Bolt 1; Install Bolt 1 Groundstrap; Remove Soft	S4 HR 2207
Capture Pin 1	
Torque Bolt 2; Install Bolt 2 Groundstrap	S4 HR 2234
Torque Bolt 3	S4 HR 2236

EVA Fasteners:

Fastener Name	Label	Head Size	Qty	Release/ Install Torque (ft-lb)	Failure Torque (ft-lb)	Turns	RPM
RTAS Primary Fastener	1,2,3,4	5/8"	4	Install: 25.5 (initial) 57.0 (final)	105.3 (insert shear out)	27 (bolt)	30
Ground Straps	none	7/16"	4	Release: 18.4 Install: 12.0	Release: 31.1 Install: 26.4	Release: 11-13 Install: 8-12	30
Soft Capture Pin Assembly	none	7/16"	4	Release: 8.3	12.0	13-17	30
Gap check tool bolts	none	7/16"	2	Release: 8.3	Release: 12.2	12-14	30

EVA Connectors: N/A

Timeline Considerations:

- Bolt torque order in this procedure was done to minimize socket swaps, APFR relocation, and crew translation between corners
- 2. Torque wrench exposure is limited to 3.5 hr to maintain correct calibration
- The soft capture pin assemblies are removed at corners 1 and 3 due to interference with routing the W08 (primary power) cable at corner 3 and hard interference with the S5 MT/CETA rail that will eventually be installed at corner 1

Notes:

- Primary bolts must be fastened in the following order: Bolt 1 (nadir/fwd), Bolt 2 (zenith/fwd), Bolts 3 (nadir/aft) and 4 (zenith/aft) can be fastened in any order AFTER Bolts 1 and 2 for initial torquing
- 2. Ground strap bolts are sensitive to side loading and extra turns which may release washer of captive fastener feature
- 3. Gap Check tools located at corner 1 inboard & outboard on S5.
- 4. Tip of gap check tool should NOT penetrate gap between RTAS housings past the second line if performed

Cautions:

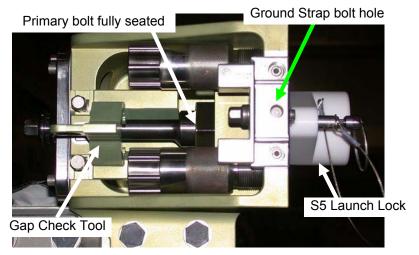
- Verify all cables and tethers are free of S4/S5 interface prior to soft dock
- Tight clearances between BGA and S5. Monitor: SSU and RTAS housing; SSU and S5 handrail, RTAS housing and 4-bar linkage; PVRGF and Mast canister handrail
- Clearances between S4 and S5 are tight. Avoid inadvertent contact with S5 and do not impart any loads into structure until primary bolts are engaged
- Ground straps are sensitive to cross threading. Begin installation manually for thread alignment and complete turns/torque with PGT
- Hardware is sensitive to crew loads. Do not apply a push force on primary bolt. Damage to self-feeding nut may result
- 6. Approval given to translate w/RAD and socket on PGT from corner to corner for 13A.1 per EVATT
- S5 can be translated on by one crewmember after 2 diagonal corners are in soft capture (TBR for 2 crewmembers). Thus, S5 is in a safe config to be used as an ingress aid for final torquing of RTAS bolts (already have achieved initial torque)
- Initial torque must be achieved at all 4 corners prior to giving SSRMS operator GO to ungrapple (conservative approach and pending new data, ungrapple may occur after 4 corners have achieved soft capture)

Warnings:

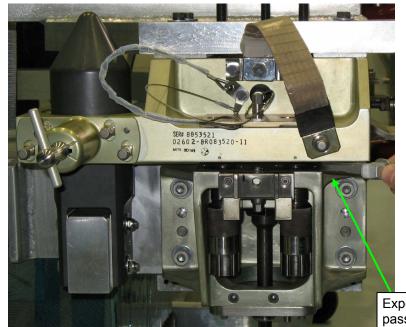
1. N/A

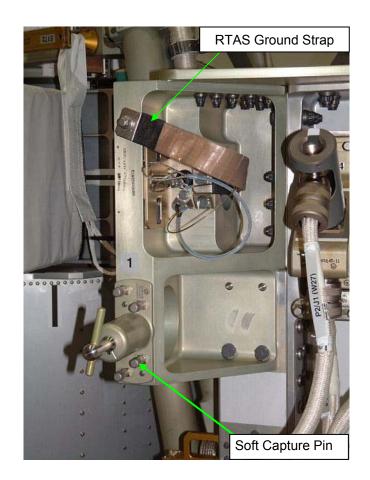
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S5 INSTALL TASK DATA SHEET (Cont)



S5 RTAS #1 (active half)





Expected Gap, passes gap check

FS 7-25 EVA/118/FIN B

PVRGF RELOCATION (01:00)

	IV/RMS	EV1 (FF)	EV2 (FF)	
		NOT PVRGF Fasteners H13, H14, and F	115 may be released in any order	
S4 BGA H14 ground		 RELEASE PVRGF FASTENER, H13 (FIXED) Configure APFR [12, UU, J, 11] Translate to PVRGF fastener H13 BRT to HR 2103 if required 	1. Verify APFR roll operation 2. Attach waist tether to APFR 3. Ingress APFR	
stbd	port H15 H13 O O nadir	Be aware of tight clearances between Zenith/Port corner of PVRGF (fa on PVRGF with Mast Canister H Stbd corners of PVRGF (H15 an Released PVRGF and SAW blar	stener H16) and Zenith/Port PIP pin R and BGA platform cables d H14) and outbd RTAS housings	
		 4. PGT[B4 CCW2, 30.5]-7/16X6" Release PVRGF fastener H13, 6-8 turns (do not go to hard stop at this torque) 5. Remove retaining washer, stow in MLI near handrail 	4. PGT[B7, CCW2, 30.5]-7/16X2" Release PVRGF ground strap fastener (near H14) from G1, 11-13 turns	
		 RELEASE PVRGF FASTENER, H15 (FLOAT) 6. Reconfigure BRT to reach PVRGF fastener H15 if required 7. PGT[B4, CCW2, 30.5]-7/16X6" Release PVRGF fastener H15, 6-8 turns (do not go to hard stop at this torque) 8. Remove retaining washer, temp stow 	 RELEASE PVRGF FASTENER, H14 (FLOAT) 5. PGT[B4, CCW2, 30.5]-7/16X2" Release PVRGF fastener H14, 6-8 turns (do not go to hard stop at this torque) 6. Remove retaining washer, temp stow on S5 RELEASE PVRGF FASTENER, H16, RELEASE PVRGF 7. Tether to PVRGF HR nadir standoff near H14 (use RET MWS left side), check cooling 	

FS 7-26 EVA/118/FIN B

PVRGF RELOCATION (01:00) (Cont)

IV/RMS	EV1 (FF)	EV2 (FF)
	STABILIZE AND RELEASE PVRGF 9. Hold PVRGF handrails 10. Give EV2 GO to begin releasing bolt H16	 Reconfigure PGT with RAD, 7/16 x 2" socket; pull test PGT[B1, CCW2, 30.5]-RAD w/7/16X2" Release PVRGF fastener H16, 6-8 turns (do not go to hard stop at this torque) Remove retaining washer, stow in MLI near handrail Grasp PVRGF
Dave H14 H15 Groundstrap	 Assist EV2 in PVRGF release clearances Release PVRGF on EV2 GO Translate to S5 WIF 11 (fairlead S5 aft) Ensure tool stanchion fitting on APFR is out of the way Roll EV2's APFR to A [9, RR, A, 12]; react against handrail 2123 Translate to S5 WIF 13, ingress APFR 	 12. Rotate PVRGF outboard about H16 (swivel socket) to clear mast canister handrail and BGA platform cables 13. Give EV1 GO to release PVRGF 14. Perform partial layback to raise PVRGF, maintain clearance with SAW blanket box 15. Rotate PVRGF ~180 deg cw
Diagonal Beam #03 Rick	INSTALL PVRGF AT KEEL 17. Verify safety tether clear of PVRGF install location 18. Tether to PVRGF handrail H14 19. Grasp PVRGF, release EV2's RET 20. Align PVRGF H14 with keel post H14 21. Slide spherical bearing H14 onto keel post H14 and diagonal beam onto keel post until fully seated 22. Install PIP pin at H14	INSTALL PVRGF AT KEEL 16. Transfer PVRGF to EV1 17. On EV1 GO, release PVRGF 18. Egress APFR 19. Align PVRGF H15 with keel post H15 20. Slide spherical bearing H15 onto keel post H15 until fully seated 21. Install PIP pin at H15
NOTE Continue with S5 get- aheads until EVA PET 4:10	 23. Install PIP pin at diagonal beam #03 24. Release RET from PVRGF 25. Release TA clamp from PVRGF ground strap 26. Unwrap ground strap from H14 27. Route ground strap 2 times around length of handrail 28. PGT[A5, CW2, 30.5]-7/16X6" Manually install ground strap fastener to keel fitting ~1 turn; Attach PVRGF ground strap fastener, ~11-13 turns total (hard stop) 29. Egress APFR 30. Inspect gloves; status MCC on RTV and Vectran state 	22. Stow RAD on socket caddy; pull test 23. Install 2-in socket on PGT; pull test 24. WVS Overview of final PVRGF config 25. Inspect gloves; status MCC on RTV and Vectran state

FS 7-27 EVA/118/FIN B

PVRGF RELOCATION TASK DATA SHEET

Tools:

EV1 (FF)	EV2 (FF)
PGT	PGT
6-in ext	6-in ext
	RAD
	2-in ext
	Ingress Aid

Foot Restraints:

Task	WIF	APFR Setting
Install PVRGF at Keel	S5 WIF 13	[12,TT,K,10]
Release Groundstrap Fastener; Release	S5 WIF 11	[9,RR,H,12]
PVRGF Fasteners H14 and H16		
Install PVRGF at Keel	S5 WIF 11	[9,RR,A,12]

EVA Fasteners:

Fastener Name	Label	Head Size	Qty	Torque (ft-lb)	Failure Torque (ft-lb)	Turns	RPM
PVRGF Fastener	H13 H14 H15 H16	7/16"	4	Release: 19.4 (do not go to hard stop at this torque, 10 turns) (12.0 w/RAD)	8.3 (failure torque at hard stop)	6-8	30
Ground Strap	GS 1	7/16"	1	Release: 25.5 Install: 7.0	53.7 release 11.1 install	11-13	30

PVRGF Mass = ~228 lb/103 kg

EVA Connectors: N/A

<u>Timeline Considerations:</u>
1. PVRGF must be removed in order to rotate the 3A BGA

Notes:

- PVRGF fasteners H13, H14, and H15 may be released in any order
 For PVRGF spherical bearings: H13 (fixed), H16 (slotted), H14 (float), H15 (float)
- 3. PVRGF bolts are captive and will reach a hard stop when released all the way. Bolts can be re-driven (cw) up to 17 turns after washer removal; this can provide an additional 0.85" of clearance for PVRGF removal

Cautions:

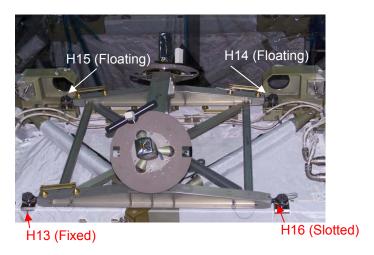
- 1. Be aware of tight clearances between fastener H16 on PVRGF and Mast Canister handrail and BGA platform cables
- 2. Prior to driving bolt H16, EV1 must be holding PVRGF

Warnings:

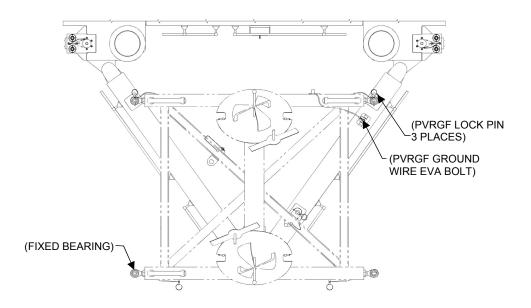
1. N/A

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PVRGF RELOCATION TASK DATA SHEET (Cont)



PVRGF in S5 Launch Configuration



FS 7-29 EVA/118/FIN B

GET-AHEADS - MATE S5 TO S4 UMBILICALS (01:00)

IV/RMS	EV1 (FF)	EV2 (FF)
Connector mating steps: 1. Remove connector cap from S4 2. Demate umbilical from S5 3. Install connector cap on S5 - Note O-ring on dummy jack - Line up white on white - Install cap, 90 deg cw - Pull test 4. Inspect Connector plug - EMI Band - Pins - No FOD - Use cable to wiggle/twist the plug into alignment, not the tool - Line up white on white - Install plug, 90 deg cw 1. IV: Verify with MCC inhibits for S5 umbilicals (J43, J45) 2. Give EV1 GO for J43, J45, J41	NOTE Connection/disconnection of 1553 jumpers (P41 and P42) must be done serially. Do not disconnect both jumpers at the same time 1. Adjust APFR in S5 WIF 13 to [X, SS, B, 1] prior to relocation due to boot plate interference 2. Relocate APFR from S5 WIF 13 to S5 WIF 03 (near S5 nadir trunnion); configure to [4, SS, B, 1], pull test 3. Retrieve Cannon Connector tool from crewlock bag 4. Release T/A clamps on S5 Nadir/Aft cables P41: (3) P43: (5) P45: (5) 5. Ingress APFR Cap from Umbilical from S5 (pull test) P43/ J43 P45/ J43 P45/ J45 P41/ J41 NOTE Connection/disconnection of 1553 jumpers (P41 and P42) must be done serially. Do not disconnect both jumpers at the same time	P42 P44 P46 P45 P43 RTAS 3

FS 7-30 EVA/118/FIN B

GET-AHEADS - MATE S5 TO S4 UMBILICALS (01:00) (Cont)

IV/RMS	EV1 (FF)	EV2 (FF)
 IV: Verify with MCC inhibits for S5 umbilicals (J46, J44) Verify data bus reconfig complete. Give EV1 GO to remove connector cap from S4 J42 Connector mating steps: Remove connector cap from S4 Demate umbilical from S5 Install connector cap on S5 Note O-ring on dummy jack Line up white on white Install cap, 90 deg cw Pull test Inspect connector plug EMI Band Pins No FOD Use cable to wiggle/twist the plug into alignment, not the tool Line up white on white Install plug, 90 deg cw Install plug, 90 deg cw 	8. Egress APFR 9. Close TA clamps as required 10. Reposition APFR to [4, SS, E, 1] 11. Release T/A Clamps on S5 Nadir/Fwd cables P42: (3) P44: (2) P46: (5) 12. Ingress APFR (may need to Egress APFR for J42 → BRT to S4 HR 2207) 13. Wait for IV GO (verify power inhibits to J44 and J46; data bus reconfig for J42) 14. Perform Connector Ops for: NOTE	P42 P44 P46 P45 P43 RTAS 3

FS 7-31 EVA/118/FIN B

MATE S5 TO S4 UMBILICALS TASK DATA SHEET

Tools:

EV1 (FF)
Cannon Connector Tools (2)

Foot Restraints:

Task	WIF	APFR Setting	Alt APFR and Setting
S5 Umbilical Mate (Nadir/Aft)	S5 WIF 3	[4,SS,B,1]	S4 WIF 17 [4,RR,F,11]
S5 Umbilical Mate (Nadir/Fwd)	S5 WIF 3	[4,SS,E,1]	
W01-P46 Umbilical Mate (backups)	S4 WIF 14	[7,RR,C,2]	S5 WIF 4 [3,FF,A,1] S5 WIF 1 [2,RR,B,10]

EVA Connectors:

Harness	From	То	Clamps (qty)	Clamps to Be Released (OOCT	Conn Size	Function
W10-P43	S5 J43	S4 J43		5	37	LPR MSC to UMA 2 (power)
W08-P45	S5 J45	S4 J45		5	37	LPR Primary Power
W07-P41	S5 J41	S4 J41		3	19	1553 Bus B (data)
W09-P44	S5 J44	S4 J44		2	37	UPR MSC to UMA 1 (power)
W01-P46	S5 J46	S4 J46		5	37	UPR Primary Power
W02-P42	S5 J42	S4 J42		5	19	1553 Bus A (data)

Connector Inhibits:

Task	Inhibits
	UPR Primary Power
	LPR Primary Power
	UPR MSC to UMA 1 (power)
	LPR MSC to UMA 2 (power)

Timeline Considerations:

1. Umbilicals must be mated prior to S6 Installation on 15A

Notes:

1. Adjust APFR pitch prior to installing APFR in S5 WIF 03, otherwise boot plate will interfere with installation

Cautions:

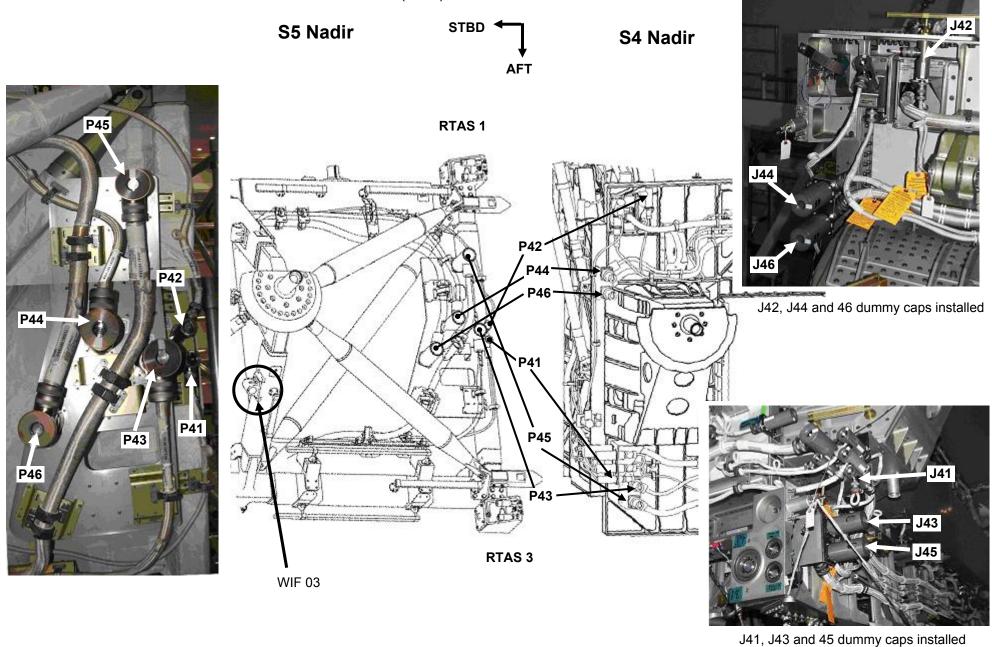
- 1. Inspect connectors for bent pins and FOD
- 2. Verify integrity of EMI band and O-ring
- 3. Connection/disconnection of 1553 jumpers (P41 and P42) must be done serially because they are loop-back connectors. Do not disconnect both jumpers at the same time

Warnings:

1. N/A

FS 7-32 EVA/118/FIN B

MATE S5 TO S4 UMBILICALS TASK DATA SHEET (Cont)



FS 7-33 EVA/118/FIN B

GET-AHEADS - CYCLE S5 CLA (00:15)

IV/RMS	EV1 (FF)	EV2 (FF)
Posn SSRMS for CLA claw view		CYCLE S5 CAPTURE LATCH ASSY CAUTION Avoid contact with PVRGF grapple pins and RMS target 1. Translate to S5 CLA, BRT to S5 handrail 2136 2. Reconfigure PGT with 2 or 6-in socket 3. PGT[A6, CCW3, 30.5]-7/16X2": Open CLA, -127 turns 4. PGT[A6, CW2, 30.5]-7/16X2": Partially close CLA, ~1 turn 5. PGT[A6, CW3, 30.5]-7/16X2": SRMS acceptable if good view and recording) 6. Inspect gloves; status MCC on RTV and Vectran state

FS 7-34 EVA/118/FIN B

GET-AHEADS – S5 TO S6 LAUNCH LOCK REMOVAL (00:40)

	IV/RMS		EV1 (FF)	EV2 (FF)
				CAUTION Do not exceed 36 turns when removing launch locks or primary bolt can come
LL#	BRT HR#	Turns		free of self-feeding nut
1 (nadir, fwd)	2103 or 2126		Zenith	REMOVE LAUNCH LOCK
2 (zenith, fwd)	2123		FWD STBD	 Translate to S5 corner 3 (nadir/aft) BRT to S5 handrail per IV table Reconfigure PGT – 5/8 x 7.8" socket; stow 2-in socket on socket caddy
3 (nadir, aft)	2135		4 2	 4. Tether to Launch Lock PIP pin 5. PGT[B7, CCW2, 30.5] – 5/8X7.8" Retract S5 primary bolt from launch lock #X 27 turns
4 (zenith, aft)	2132		3 1	Report turns (36 max) 6. Remove launch lock #X via PIP pin, stow in sm trash
least 2 lau	NOTE orner 1 drop nch locks in on T Bar cal	CL Bag;		 bag 7. √Bolt head recessed inside shear cylinder (2-7 threads visible at bolt shoulder) If threads not visible: 8. Retract primary bolt until 2 to 7 threads visible 9. Repeat steps 2 to 7 on other 3 corners 10. Remove 5/8 socket and stow on socket caddy; pull test 11. Install 2-in socket on PGT; pull test 12. Inspect gloves; status MCC on RTV and Vectran state

GET-AHEADS - S5 TO S6 LAUNCH LOCK REMOVAL TASK DATA SHEET

Tools: Backup tool shown in ()

E	EV2 (FF)
F	PGT
7	7.8 ext x 5/8

BRT Handrails:

Task	Handrail
S5 LL 3 Removal	S5 HR 2135
S5 LL 4 Removal	S5 HR 2132
S5 LL 2 Removal	S5 HR 2123
S5 LL 1 Removal	S5 HR 2103

Foot Restraints: N/A

EVA Fasteners:

Fastener Name	Label	Head Size	Qty	Recom- mended Torque (ft-lb)	Torque	Torque	Failure Torque (ft-lb)	Turns	RPM
Primary Bolt	1, 2, 3, 4	5/8"	1			12.0 (thru RAD) 25.5 (no RAD)	610	27 (bolt)	30

EVA Connectors: N/A

Timeline Considerations:

Launch locks must be removed prior to S6 installation on 15A

Notes:

1. N/A

Cautions:

Do not exceed 36 turns when removing launch locks or primary bolt can come free of self feeding nut

Warnings:

1. N/A

FS 7-36 EVA/118/FIN B

S5 CLEANUP (00:35)

IV/RMS	EV1 (FF)	EV2 (FF)
	S5 WORKSITE CLEANUP 1. Translate to corner 1 2. Photo ops if required 3. Stow socket caddy in C/L Bag 4. Stow sm trash bag in CL bag (optional) 5. Retrieve CL bag 6. Perform tool inventory	S5 WORKSITE CLEANUP 1. Translate to corner 1 if required 2. Photo ops if required 3. Stow sm trash bag and launch locks in CL bag at corner 1 (optional) 4. Perform tool inventory
	RETURN TO AIRLOCK 7. Retrieve APFR from WIF 13 (or WIF 03 if S4/S5 conn) for relocate 8. Retrieve Adj fairlead at S4 HR 2206 9. Translate to outboard CETA Cart 2, releasing fairleads 10. Stow APFR in CETA Cart 2 WIF 2 [12, FF] [10, PP, E, 12]; pull test 11. Swap to A/L 85-ft tether, hooks locked, reel unlocked 12. Retrieve Adj Tether from fairlead near CETA spur 13. Translate to airlock 14. Open thermal cover, ingress airlock 15. Stow in A/L: Crewlock bag w/torque wrench Other tools/tethers and report to IV Get camera and stow outside A/L 16. Egress A/L, Close hatch thermal cover 17.√SAFER MAN ISOL vIv − OP (dn) and HCM (dn) 18. Retrieve camera	 RETURN TO AIRLOCK 5. Retrieve APFR from WIF 11 for relocate 6. Retrieve S5 fairlead (HR 2123) as required 7. Translate to S3 HR 3026, releasing fairleads 8. Swap to A/L 85-ft tether, hooks locked, reel unlocked 9. Stow APFR in CETA Cart 1 WIF 4 [12, FF] [3, SS, F, 12]; pull test 10. Translate to airlock 11. Stow spare 85-ft tether on A/L HR 0546

FS 7-37 EVA/118/FIN B

FORWARD RADIATOR RETRACT AND CINCH (01:10)

IV		EV1 (FF)	EV2 (FF)
1. MCC-H: Verify PVR H12 (EV1) Zenith H15 (EV1) H26 (PIP pin) H13 (EV1) FWD RAD STBD PORT H11 (EV2) 2. MCC-H: Verify ISS control or free drift	H14 (EV2) H27 (PIP pin) H16 (EV2)	FWD RADIATOR PREP 1. Translate to P6 FWD Radiator Starboard Nadir Corner — Up Z1 Aft, Stbd corner — FWD on P6 @ IEA — Zenith on P6 Avoid contact with radiator inter-panel Tend safety tether reel and line from r Watch helmet clearance with radiator RADIATOR SURVEY 2. Translate zenith around starboard side of radiator; fairlead w/adj (HR 5358)safety tether clear of radiator 3. Verify stbd cinches (2) and zenith cinch stowed □ H13 □ □ H15 □ □ H12 4. Inspect PVR PIP pins □ FWD PVR stbd side (H26) □ STBD PVR fwd side (H26) □ STBD PVR fwd side (H26) 5. Verify zenith winch (H34) bar is clear of retract envelope; if necessary attach tether to keep winch bar clear (√PIP pin installed)	flexhoses and thermal outer coating. adiator
3. Verify cinches (6), winches (2), safety tethers, and EV crew clear; give MCC-H GO for Radiator Retract			RNING liator panels are free to move until RADIATOR RETRACT 6. Give MCC-H GO for radiator retract when clear 7. Minimize EVA loads during radiator retract. Notify MCC of any obstructions seen during retract

FS 7-38 EVA/118/FIN B

FORWARD RADIATOR RETRACT AND CINCH (01:10) (Cont)

	IV		EV1	EV2
			RADIATOR CINCH INSTALL	RADIATOR CINCH INSTALL
	H12 (EV1)			TION uring torquing sequence
			Cinch bolt must be engaged in the detect movement between bolthe bolt head cw 1 or 2 turns to engate the check that the fixed end of cinch	ne threads of square case. If ead and square case, then turn age bolt.
H15 (EV1) H13 (EV1)	Zenith FWD RAD STBD PORT	H14 (EV2)	 Attach BRT as required Verify zenith cinch bolt (H12) is engaged in threads Verify fixed end pulled all the way out and seated properly in bracket Compress radiator panels and assess zenith cinch installation 	 Attach BRT as required Verify nadir cinch bolt (H11) is engaged in last thread Verify fixed end pulled all the way out and seated properly in bracket Compress radiator panels and assess nadir cinch installation
	H11 (EV2)		 * If not able to install cinch: * Install adj tethers (2) between PVR panel * * HR and P6 HR * Simo with EV2, tension tethers 	* If not able to install cinch: * Install adj tethers (2) between PVR panel * * HR and P6 HR
			 5. Install zenith cinch (H12) 6. Remove zenith winch bar PIP pin (H34); align winch bar clevis to lug on radiator; re-install PIP pin 	 5. Install nadir cinch (H11) 6. Remove nadir winch bar PIP pin (H33); align winch bar clevis to lug on radiator; re-install PIP pin

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FORWARD RADIATOR RETRACT AND CINCH (01:10) (Cont)

IV		EV1	EV2
Cinch (Initial Torque IV: Record Torque/T EV1 H12 H15		INITIAL CINCH TORQUE 7. Once both cinches installed: PGT: [A3, CW2, 30.5]; 7/16" Tension cinches ~6-14 turns to torque H12 – BRT to P6 HR 5362 H15 – BRT to P6 HR 5353 H13 – BRT to P6 HR 5342 8. Retrieve adj tethers from PVR if used	INITIAL CINCH TORQUE 7. Once both cinches installed: PGT: [A3, CW2, 30.5]; 7/16" Tension cinches ~6-14 turns to torque H11 – BRT to P6 HR 5335 H16 – BRT to P6 HR 5343 H14 – BRT to P6 HR 5349 8. Retrieve adj tethers from PVR if used
H13	H14	FINAL CINCH TORQUE	FINAL CINCH TORQUE
		9. Set up BRT for bolt final torque (repeat steps 9-12 for all 3 cinches, zenith first)	9. Set up BRT for bolt final torque (repeat steps 9-12 for all 3 cinches, nadir first)
Cinch (Final Torque/Manual Turns) IV: Record Torque/Turns and Manual Turn		10. PGT: [A3, CW2, 30.5]; 7/16" Tighten cinch ~1 turn to torque	10. PGT: [A3, CW2, 30.5]; 7/16" Tighten cinch ~1 turn to torque
EV1 EV2		11. PGT Manual Ratchet (RCW), 30.5; 7/16"	11. PGT Manual Ratchet (RCW), 30.5; 7/16"
H12	H11	a) Place 7/8 turn on cinch H12 b) Place 3/8 turn on cinches H15 & H13	a) Place 7/8 turn on cinch H11 b) Place 3/8 turn on cinches H16 & H14
Manual	Manual	12. Verify anti-rotation device is up; if not, put PGT in RCW (manual ratchet), rotate bolt cw – maximum of	12. Verify anti-rotation device is up; if not, put PGT in RCW (manual ratchet), rotate bolt cw – maximum of
H15	H16	60 deg	60 deg
Manual	Manual	☐ H12 – BRT to P6 HR 5362 ☐ H15 – BRT to P6 HR 5353 ☐ H13 – BRT to P6 HR 5342	 ☐ H11 – BRT to P6 HR 5335 ☐ H16 – BRT to P6 HR 5343 ☐ H14 – BRT to P6 HR 5349
H13	H14	13. Perform tool inventory	13. Perform tool inventory
Manual	Manual	14. Inspect gloves; status MCC on RTV and Vectran state15. Remove adj fairlead	14. Inspect gloves; status MCC on RTV and Vectran state

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FORWARD RADIATOR RETRACT AND CINCH TASK DATA SHEET

Tools:

EV1 (FF)	EV2 (FF)
PGT	PGT
7/16 Socket	7/16 Socket
BRT	BRT
(RAD w/6in ext for FQDC Shroud Cover)	

EVA Fasteners:

Fastener Name	Label	Head Size	Qty	Install Torque (ft-lb)	Release Torque (ft-lb)	Failure Torque (ft-lb)	Turns	RPM
FQDC Shroud	H5,H6, H8,H9	7/16	4	9.2	9.2	18.1 install 21.2 remove	7	30
Winch bolt	H10	7/16	1	2. 5	2.5	6.4	25 max from full retract	30
Cinch	H11- H16	7/16	6	4.8 ft-lb (initial) Manual (final)	25.5	35.7	~ 8-14	30

APFR Positions: N/A

Timeline Considerations:

 P6 Forward radiator must be retracted to provide SSRMS clearance for EVA 3 P6 SASA and CETA cart relocate

Notes:

- 1. Prior to cinch installation, verify fixed end of cinch is seated in retention bracket to allow full extension of cinch cable. If not done, could cause slack later if the cable slips
- 2. Cinch must be installed with alignment stripe perpendicular to radiator panel and rectangular bolt housing properly seated
- 3. During Cinch bolt drive, apply 5 lb push force to disengage the spring-loaded washer
- 4. First pair of cinches are installed\tightened simo to ensure even loads, especially considering grapple post alignment for PVR relocate in the future
- 5. Radiator is 48" tall after retraction. The approximate distance from the top of the PVR base plate to the top of the panel stack is 17 inches. The base plate is approximately 5 inches
- 6. Radiator bellows have MLI over them and crew may think it is ok to use it for translation; the crew should avoid contact or risk damage to the hardware
- 7. Use of Radiator Handholds

Prior to installing the cinches: NOT OK
During initial pre-loading/torquing: NOT OK
After initial pre-loading/torquing on all cinches: OK
While pre-loading/torquing the second time (during bolt actuation): NOT OK
After pre-loading/torquing the second time: OK

During final pre-loading/torquing (setting the final fraction of turns): OK

Cautions:

- Avoid contact with radiator inter-panel flexhoses and thermal outer coating
- Avoid putting high axial loads on winch bolt; retaining mechanism for locking device may fail. Still usable if failure occurs, but may not have locking capability. Winch may fail due to excess slack if extended beyond 20 turns from as launched state (current state)

Warnings:

 Moving hardware hazard. PV radiator panels are free to move until secured to winch bar. Winch bar will move when H10 bolt is driven

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EVA 1 CLEANUP/INGRESS (00:35)

IV/RMS	EV1 (FF)	EV2 (FF)
IV: Perform WVS PWRDN (PHOTO/TV, WVS CUE CARD)	CLEANUP 1. Translate to airlock 2. GET AHEAD: relocate IAPFR from WIF 01 to WIF 05 [11, OO, F, 12]; pull test 3. Perform Tool Inventory 4. If time, take photos of MISSEs 3 and 4, both sides, using EVA Digital Camera	CLEANUP 1. Translate to airlock 2. Perform Tool Inventory 3. If time, take photos of MISSEs 3 and 4, both sides, using EVA Digital Camera INGRESS
	<u>INGRESS</u>	4. Ingress airlock5. Connect left waist tether to UIA D-ring6. Give EV1 GO to disconnect 85-ft tether
IV: Set 2-min timer after both EV1 and EV2 report WATER OFF	 On EV2 GO, disconnect EV2 85-ft safety tether from A/L HR 0554 Connect left waist tether to EV2 85-ft safety tether, lock hooks Disconnect EV1 85-ft safety tether from EMU, attach to external A/L D-Ring or HR Ingress airlock Remove SCU from stowage pouch Remove DCM cover, Velcro to DCM Connect SCU to DCM; √SCU locked DCM: WATER – OFF Hatch thermal cover – close, attach Velcro strap 	7. Remove SCU from stowage pouch 8. Remove DCM cover, Velcro to DCM 9. Connect SCU to DCM; √SCU locked 10. DCM: WATER – OFF
	Do not close hatch until EMU 14. Verify all hardware is clear of hatch 15. EV hatch handle – Preclose 16. EV hatch – close and lock	
	17. Go to PRE REPRESS portion of {CREWLOCK DEPRESS/REPRESS CUE CARD} (SODF: ISS EVA SYS: EVA PREP/POST)	11. Go to PRE REPRESS portion of {CREWLOCK DEPRESS/REPRESS CUE CARD} (SODF: ISS EVA SYS: EVA PREP/POST)

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POST EVA 1 TOOL CONFIG

<u>EV1</u>	Waist Tether (R D-ring to Safety tether) Waist Tether (L D-ring Ext to MWS) D-ring Extender (2) 85-ft Safety Tether (R on extender) MWS T-bar Rabbit Ear Wire Ties (2) RET (sm-sm PIP pin) RET (sm-sm) (2) Sm Trash Bag (L, outside) Launch Locks (2) Adj (2) Swing Arm (R) RET (sm-sm) PGT S/N w/battery 7/16 x 6" wobble BRT (L) RET (sm-sm) Wire Ties (2)	EV2 □ Waist Tether (R D-ring to Safety tether) □ Waist Tether (L D-ring ext to MWS) □□ D-ring Extender (2) □ 85-ft Safety Tether (R on extender) □□ Adj (2 – on wrist) □ MWS □ T-bar □□ Rabbit Ear Wire Ties (2) □ RET (sm-sm PIP pin) □□□ RET (sm-sm) (3) □ Sm Trash Bag (L, inside) □ Launch Locks (4) □ Socket Caddy (R, inside) □ 5/8 x 7.8" rigid □ RAD S/N □ Adj (from T Bar to socket caddy) □ Swing Arm (R) □ RET (sm-sm) □ PGT S/N w/battery 7/16 x 2" □ BRT (L) □ RET (sm-sm) □ Wire Ties (2) CREWLOCK *If GPS Antenna retrieval not performed □ Small ORU Bag (A/L zenith/fwd/stb; tied to HRs) □ RET (Lg-sm) on outside □ GPS Caps wire-tied together □ RET (sm-sm)	Verify	y following item is in Staging Bag PGT S/N w/battery CL Bag #1 RET (Lg-sm) on outside Launch Locks (2) Soft Capture Pins (2) Fish Stringer Digital Camera Cannon Connector Tools (2) Socket Caddy 7/16 x 2" RAD S/N 5/8 x 7.8" rigid Torque Wrench Bag (on outside) Wire Ties (2) Torque Wrench RET (sm-sm) Spare 85-ft safety tether (on outside) CL Bag #3 (contingency) Adj (Lg-sm) on outside Wire Tie Caddy Connector Cleaner Tool Caddy Connector Pin Straightener EVA Ratchet Socket Caddy 7/16 x 6" wobble 7/16 x 2" 7/16 x 9" rigid RAD	
Exte	rnal Spare 85-ft safety tether (A/L HR 0546) 55-ft safety tether hatch D-ring (2)			Adj tether to internal D-ring (2) Spare torque wrench D-ring Extender (on A/L D-ring)	

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EVA 2 BRIEFING CARD

EVA PREP:

Remove watches, jewelry, etc, during EMU ops

Follow procedures carefully

PBA and SCU are pure O2

Do not touch connections. Inspect for dirt, oil, burrs, particles

Do not force connections. Do not crush or kink hoses

EMU is pure O2 environment. Do not wear oil based products

A/L CONFIG AND TOOLS:

- * Crew lock bag with MUT-Ballstack-MUT for nominal tasks
- * Crew lock bag for contingencies stays in the A/L

EGRESS PLAN:

- * EV1 to A/L D-ring; EV1 Safety tether to EV2 Left waist
- * Check PGT, tools, BRT tucked in
- * EV2 egresses and checks safety tether load straps
- * EV2 attaches both safety tethers to handrails
- * EV1 egresses with crewlock bag and closes thermal cover
- * Both check SAFER handles down and down

TRANSLATION:

- * Hand on structure at all times. Do not hop
- * Avoid feet first translation
- * Slow and deliberate
- * Check tethers often
- * Check each other's tethers, when possible
- * Keep loaded BRT in scan as well
- * Stay aware of sensitive hardware in your work area

TETHER SWAPS:

- * Secure spare waist tether first, check locked
- * Perform tether swap
- * Visually check and verbalize all tethers locked, reel unlocked

TETHERS AND TOOLS:

- * Follow good tethering protocol on all tools "Good RET"
- * Pull test everything (PGT sockets, APFRs, etc)

CMG REMOVAL AND INSTALL at Z1:

Avoid inadvertent contact with CMG

CMG shims must be removed within 2 hr of powerdown on Z1

Equal force should be exerted by crew in order to prevent binding when installing/removing the CMG from its mounting on Z1

CMG may have oily residue on TMA; avoid contact (cross-contamination)

Avoid contact w/ORU radiators on Z1 (mirror surfaces)

CMG FSE TRANSFER:

Watch NTA clearances removing CMG FSE from ESP-3 SSRMS smooth onset motion: CMG mass handling

CMG INSTALL at ESP-2:

SSRMS – smooth stop motion

COMM PROTOCOL:

Succinct and professional; SSRMS calls are top priority

- * Call 'GCA Complete' when SSRMS GCA is done
- * Call 'All Stop' for immediate SSRMS stop

Use Internal Coordinate system for GCAs

IVA is prime relay to MCC

SUIT MAL PROTOCOL:

Challenge-response led by IV or nominal suit

CANON CABLES/CONNECTORS:

Check pin straightness, No FOD in receptacle, EMI band, Proper bend radius

* Inspect gloves for RTV and Vectran damage, report to MCC

PGT OPS:

Check settings with IV

Pull test on all socket installs

Turn count (count all turns at bolt vice RAD)

Red light – Low torque, green light – in torque window, Both – Hi torque Cal Procedure – Ratchet Collar – Not motor, Speed Collar – Cal, Pull trigger

KEEP OUT ZONES:

- * Shuttle Payload Bay KOZ: antennas, silver Teflon, gold foil, wire harnesses, cables, connectors, and OBSS/SRMS composite sections
- * PLB No touch: monkey fur, LDRI diffuser, OBSS saddle and MPM contacts, cameras, Ku-Band black and gold

Verify inhibits prior to removing/installing any hardware or connectors

DAY/NIGHT TRANSITIONS: (IV will call)

* Lights, visor, check tools secure

INGRESS PLAN:

Leave 1 spare 85-ft tether outside A/L

* Check PGT, tools, BRT tucked in

EV1 in first, then ether to D-ring extender

EV2 disconnect EV1 safety tether, connect it to left waist tether

EV2 disconnect own safety tether

EV2 in feet first with an EV1 assist

- * Check hatch seal clear before closing
- * Review during EMU P/B if time

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EVA 2 SUMMARY TIMELINE

PET		13A.1 EVA 2					
TIME (HR : MIN)	IV/SSRMS	PET	EV1 (FF/SSRMS)	PET	EV2 (SSRMS/FF)		
	SSRMS: APFR INSTALL		EVA 2 EGRESS/SETUP (00:50) POST DEPRESS and EGRESS (00:20) SETUP (00:30)	00:00	EVA 2 EGRESS/SETUP (00:50) POST DEPRESS and EGRESS (00:20) SETUP (00:30)		
01:00	SSRMS: MANEUVER TO PAYLOAD BAY		REMOVE FAILED CMG (00:30)		REMOVE FAILED CMG (00:30)		
02:00	IV: GO for ESP-3 heater power deact SSRMS: MANEUVER TO ESP-2	01:20	TRANSFER NEW CMG to ESP-2 (01:30)	01:20	TRANSFER NEW CMG to ESP-2 (01:30)		
03:00		02:50	REMOVE NEW CMG from ESP-2 (00:50)	02:50	REMOVE NEW CMG from ESP-2 (00:50)		
04:00	SSRMS: MANEUVER TO Z1	03:40	INSTALL NEW CMG on Z1 (00:55)	03:40	INSTALL NEW CMG on Z1 (00:55)		
05:00	SSRMS: MANEUVER TO ESP-2	04:35	INSTALL FAILED CMG on FSE (ESP-2) (01:10)	04:35	INSTALL FAILED CMG on FSE (ESP-2) (01:10)		
	SSRMS: APFR EGRESS		CLEANUP/INGRESS (00:45) CLEANUP (00:25) INGRESS and PRE REPRESS (00:20)		CLEANUP/INGRESS (00:45) CLEANUP (00:25) INGRESS and PRE REPRESS (00:20)		
	EVA Time 06:30	06:30		06:30			

PRE EVA 2 TOOL CONFIG

EV1 ☐ Waist Tether (R D-ring to Safety tether) ☐ Waist Tether (L D-ring ext to MWS) ☐ D-ring Extender (2) ☐ 85-ft Safety Tether (R on extender) ☐ Adj (on wrist) ☐ MWS ☐ T-bar ☐ Rabbit Ear Wire Ties (2) ☐ RET (sm-sm) (2) ☐ RET (Lg-sm) ☐ Sm Trash Bag (R, inside) ☐ Adj (2)	EV2 ☐ Waist Tether (R D-ring to Safety tether) ☐ Waist Tether (L D-ring ext to MWS) ☐ D-ring Extender (2) ☐ 85-ft Safety Tether (R on extender) ☐ Adj (on wrist) (2) ☐ MWS ☐ T-bar ☐ Rabbit Ear Wire Ties (2) ☐ RET (sm-sm PIP pin) ☐ RET (sm-sm) (2) ☐ RET (Lg-sm) ☐ Sm Trash Bag (L, inside)	CREWLOCK □ CL Bag #1 □ RET (Lg-sm) on outside – take with bag □□ MUT EE – Ballstack on outside of bag □□ Wire Ties (2) thru grommets, twist then tie
□□ Adj (2) □ Socket Caddy (L, inside) □ 7/16 x 12" wobble □ 7/16 x 6" wobble □ Swing Arm (R) □ RET (sm-sm) □ PGT S/N w/battery □ Lg trash bag □ RET (sm-sm) □ BRT (L) □ RET (sm-sm) □ UNIT SM-SM	□ WIF Adapter □ Socket Caddy □ 7/16 x 12" wobble □ 7/16 x 2" □ Swing Arm (R) □ RET (sm-sm) □ PGT S/N w/battery □ 7/16 x 6" wobble □ BRT (L) □ RET (sm-sm) □ UU Wire Ties (3)	□ Adj tether to internal D-ring □ CL Bag #3 (contingency) □ Adj (Lg-sm) on outside □ Wire Tie Caddy □ Connector Cleaner Tool Caddy □ Connector Pin Straightener □ EVA Ratchet □ Socket Caddy □ 7/16 x 6" wobble □ 7/16 x 2" □ 7/16 x 9" rigid □ RAD
External Spare 85-ft safety tether (on HR 0546) 55-ft safety tether hatch D-ring Prior to EVA Inspect ball stacks for loose fittings/screws Inspect RET cord for damage Inspect safety tethers and waist tethers load Inspect MWS screws	CREWLOCK Verify following item is in Staging Bag □ PGT S/Nw/battery In empty CL bag on endcone □ Spare RPCM (Ext Type V) √IV caps and tape removed	□ Ballstack □ Fish Stringer □ Spare 85-ft safety tether □ D-ring Extender (on A/L D-ring) □ Small ORU Bag (A/L zenith/fwd/stb; tied to HRs) □ Adj (Lg-sm) on outside □ GPS Caps wire-tied together □ RET (sm-sm) (2)

EVA 2 INHIBIT PAD

ORBITER

TCS

L12 1. √TCS POWER – OFF

Ku-Band Antenna

MCC-H 1. √KU-BAND Mask – active

2. √KU-BAND EVA Protect Box – active

RCS

If EV crew < 27 ft from FRCS:

1. √DAP: VERN, FREE, LO Z (flt specific √with GNC) IV

014,15,16 2. √RJDF F1, F2, F3, F4 MANF DRIVER (four) – OFF

LOGIC (four) - OFF

MCC-H 3. √Above RCS config

IV 4. √RCS F – ITEM 1 EXEC (*)

 $\sqrt{\text{JET DES F1U}}$ – ITEM 17 (*)

F3U - ITEM 19 (*)

F2U - ITEM 21 (*)

S-Band Antennas

NOTE

Possible loss of comm when forced LL FWD antenna

IV If EV crew < 2 ft from S-Band antenna:

1. S-BAND FM ANT – XMIT LOWER/RCVR UPPER A1R

2. √MCC, lower antenna selected

If no comm. or on MCC call:

3. S-BAND PM ANT - LL FWD C3

When EVA crewmember at least 2 ft away from all S-Band

upper antennas:

C3 4. S-BAND PM ANT - GPC ESP-3 (prior to CMG/FRAM remove – as late as possible)

SM 179 POWER TRANSFER

lıv A15 1. APCU 1 CONV - OFF

2. √APCU 2 CONV – OFF

CRT 3. √PTU 1.2 APCU OUT VOLTS < 10 V

A15 4. APCU 1 OUTPUT - OFF

CRT 5. √PTU 1 APCU OUTPUT – OFF

GROUND

Ground Radar

MCC-H 1. √TOPO console, ground radar restrictions in place

for EVA

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EVA 2 INHIBIT PAD (Cont)

USOS

PCU

NOTE

PCUs may require up to 1 hr warm-up period before they are operational

MCC-H

- √PCUs (two) operational in discharge mode and one of the following:
 - A. CCS PCU EVA Hazard Control enabled
 - B. No more than two arrays unshunted
 - C. No more than two arrays pointed < 90 deg from velocity vector

OR

- 2. One or no PCUs operational in discharge mode and one of the following:
 - A. No more than two arrays unshunted
 - B. No more than two arrays pointed
 - < 90 deg from velocity vector

ESP-2 FRAM Site #5 (prior to CMG/FRAM Install)

IV

- 1. RPCM N1RS2 B RPC 7 Open, Close Cmd Inhibit
- 2. RPCM S04B_F RPC 11 Open, Close Cmd Inhibit

Lab Window

IV

1. Close window shutter

CMG-3 (at Egress)

MCC-H

- 1. RPCM Z13B_B RPC 17 Open, Close Cmd Inhibit
- 2. RPCM Z14B B RPC 12 Open, Close Cmd Inhibit

KU-BAND (SGANT) ANTENNA

MCC-H

- If EV crew < 3.3 ft from KU-BAND antenna
 - 1. Park KU-BAND
 - 1.1 Pointing Mode Inhibit
 - 1.2 PLC Reset
 - 1.3 Autotrack Continuous Retry Inhibit

RSOS

SM Antennas

MCC-M

- Global Timing Sys 1(400.1 MHz) [GTS] Deactivate
- 2. ARISS (HAM Radio) Deactivate or VHF (144-146 MHz) TX only

FGB Antennas

MCC-M

- ARISS Deactivate
- 2. √FGB KURS P [KYPC P] Deactivated

FGB Thrusters

MCC-M

- 1. √FGB MCS unpowered
- 2. √All FGB Attitude Control Thruster Valves (eighty) closed
- 3. √FGB Attitude Control Manifold Valves closed КШК1, КШК2, КШК4, КШК5, КШК9, ОКО3, ОКГ3, ОКО6, ОКГ6, ОКО7, ОКГ 7, ОКО8, ОКГ8

Soyuz Antennas

MCC-M

1. √Soyuz KURS A [КУРС A] – Deactivated

Soyuz Thrusters

MCC-M

- 1. $\sqrt{\text{Soyuz manifolds (four)}}$ closed 3KO1, 3KO2, 3KF1, 3KF2
- 2. √Soyuz MCS unpowered
- 3. √Soyuz Attitude Control Thruster Valves (fifty-two) closed
- 4. √Soyuz Main Engine Valves (K1,K2,K3,K4,K5,K6) closed

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EVA 2 NOTES, CAUTIONS, AND WARNINGS

NOTES

- 1. Bolt install: report torque and turns
- 2. Bolt release: report torque and turns if different from published range
- EVA connectors: after disconnection and prior to connection; verify pin and EMI band integrity; verify connector free of FOD
- 4. Inspect QDs for damage prior to mating
- 5. MLI handholds are not rated for crewmember translation loads
- 6. CBM petal covers may not be used as handholds unless both launch restraint pins are engaged
- 7. Toolbox doors must be closed with one latch per door when EV crew not in immediate vicinity
- 8. Avoid contact with Vitrolube-coated OBSS striker bars
- Velcro exposed to AO deteriorates rapidly; verify full and smooth velcro seams

CAUTION

ISS Constraints

- A. Avoid inadvertent contact with
 - 1. Grapple fixture shafts (drylube)
 - 2. PIP pins
 - 3. MDM sunshade [PMA1]
 - 4. EVA Crane [PMA1]
 - 5. TCS Reflectors [PMA2, PMA3]
 - 6. APAS hardware [PMA2, PMA3]
 - 7. CETA Lights (Z-93 paint) [LAB, S1, Node 1]
 - 8. Deployed MISSEs [A/L]
 - 9. Passive UMAs
 - MBS VDU, MCU, CRPCMs, and Cameras (taped radiative surfaces, silver Teflon)
 - 11. Deployed TUS cable
 - 12. S0 aft face Radiator
 - 13. GPS Antennas (S13 paint) [S0]
 - 14. UHF Antennas [LAB, P1]
 - 15. ETCS Radiators [S1, P1]
 - 16. EETCS/PV Radiator bellows and panels [P6, P4, S4, S6]
 - 17. SASA RF Group [Z1, S1, P6]
 - 18. Heat pipe radiators [Z1]
 - 19. PCU cathode and HCA ports [Z1]
 - 20. Ku-Band Antenna (SGANT) dish [Z1]
 - 21. CMG cover/shells [Z1]
 - 22. SSRMS Cameras
 - 23. Open CBM petal covers and LAB window shutter

CAUTION (Cont)

ISS Constraints (Cont)

- B. Electrical cables
 - 1. Avoid bend radii < 10 times cable diameter
- C. Fiber optic cables
 - Avoid bend radii < 10 times cable diameter
 - 2. Avoid pulling on cable during mate/demate
- D. For structural reasons
 - Avoid vigorous body motions, quick grabs and kickoffs against tether restraints
 - 2. Avoid performing shaking motions (sinusoidal functions) more than four cycles
 - 3. Avoid kicking S1/P1 radiator beam. If any of these occur, wait 2 to 5 min to allow structural response to dissipate
- E. Other
 - ITT Cannon connector: do not turn collar from WHITE to BLACK without a mating half attached
 - 2. WIS Antennas: do not use as handholds [Node 1, P6, Z1]
 - 3. Lubricant from Ku-Band SGANT gimbals [Z1], CMGs [Z1], and RTAS Ground Strap fasteners [P6,P4,S4,S6] can contaminate EMU
 - 4. MLI handholds are not rated for crewmember translation loads
 - 5. CBM petal covers may not be used as handholds unless both launch restraint pins are engaged

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EVA 2 NOTES, CAUTIONS, AND WARNINGS (Cont)

CAUTION (Cont)

Shuttle Constraints

- A. Avoid inadvertent contact with
 - 1. OBSS and SRMS Composite Sections and Cable Harnesses
 - 2. LCS (silver Teflon) and LDRI (silver Teflon) and ITVC (gold foil) [OBSS]
 - 3. WVS Antenna [ODS]
 - 4. Payload Bay wire harnesses, cables, and connectors

B. No touch

- 1. LDRI diffuser [OBSS]
- 2. OBSS saddle contacts (when OBSS unberthed) [OBSS]
- 3. Monkey fur [PLB]
- 4. Cameras: metallic surfaces [PLB]
- 5. Ku-Band Antenna black dish and gold thermal blankets [PLB]

WARNING

ISS Constraints

- A. Avoid inadvertent contact with
 - 1. Grapple fixture targets and target pins
 - 2. SSU, ECU, beta gimbal platform, mast canister, SAW blanket boxes unless the beta gimbal is locked and the motor is turned off
 - 3. Stay inboard of SARJ when active
 - 4. Stay 2 ft from S1/P1 radiator beam rotational envelope when beam is free to rotate
 - 5. Stay 5 ft from moving MT on face 1

B. Handrails

1. Handrails previously used for MISSE attachment may not be used as a safety tether point [A/L endcone 566, A/L Tank 2 nad/fwd, P6 5389]

C. Pinch

- 1. NZGL connector linkage. Use caution when mating/locking
- 2. ITT Cannon Connector rotating housing
- EV side of IV Hatch during Hatch operation (also snag hazard) [A/L]
- 4. LAB window shutter and CBM petal cover linkages during operation

WARNING (Cont)

ISS Constraints (Cont)

- D. RF Radiation Exposure
 - 1. Stay 3.6 ft from S-Band (SASA) high gain Antenna when powered [S1,P1,P6]
 - 2. Stay 1.3 ft from S-Band (SASA) low gain Antenna when powered [S1,P1,P6]
 - 3. Stay 1 ft from UHF Antenna when powered [LAB, P1]

E. Sharp Edges

- 1. Inner edges of WIF sockets
- Mating surfaces of EVA connectors. Avoid side loads during connector mating
- 3. Back side of MMOD shield fasteners
- 4. Spring loaded captive EVA fasteners (e.g., 6B-boxes, BMRRM); the end of the spring may protrude
- 5. PMA umbilical launch restraints-exposed bolt threads
- 6. Nickel coated braided copper Ground Straps may contain frayed wires [P6, P4, S4, S6]
- 7. Solar Array Blanket Box [P6, S6]
- 8. Keep hands away from SSRMS LEE opening, and snares

FS 7-50 EVA/118/FIN B

EVA 2 NOTES, CAUTIONS, AND WARNINGS (Cont)

WARNING (Cont)

ISS Constraints (Cont)

F. Thermal

- 1. EVA connectors with booties may become hot if left uncovered.
 Handling may need to be limited
- 2. PMA handrails may be hot. Handling may need to be limited
- 3. Turn off glove heaters when comfortable temp reached to prevent bladder damage. Do not pull fingers out of gloves when heaters are on
- 4. Uncovered trunnion pins may be hot
- SSRMS/MBS operating Cameras and lights may radiate large amounts of heat
- Stay 1 ft away from PMAs and MMOD shields > 270 degF if EMU sun visor up
- 7. Stay at least 1 ft away for no more than 15 min from PMAs and MMOD shields > 300 degF if EMU sun visor up
- 8. Stay 0.5 ft away from PMA and MMOD shields > 325 degF
- 9. Do not touch EMU protective visor if temp has been < -134 for > 15 min
- No EMU TMG contact of PMAs and MMOD shields when temp > 320 degF
- 11. No EMU boot contact with foot restraint when temp < -120 degF or > 200 degF

WARNING (Cont)

Shuttle Constraints

- A. Arcing/Molten Debris
 - Stay ≥ 2 ft from exposed EFGF connector when OBSS berthed, powered, and EFGF not grappled [PLB]
 - Stay ≥ 2 ft from exposed Stbd Fwd MPM contacts [PLB]

B. Pinch

1. PRLA operation [PLB]

C. RF Radiation Exposure

- 1. Stay 3.28 ft from S-Band Antenna when powered
- 2. Stay 1 ft from top and side of UHF PLB Antenna radome surface when in high powered mode [ODS truss]
- 3. Stay 0.33 ft from top and side of UHF PLB Antenna radome surface when in low powered mode [ODS truss]
- 4. Remain below the level of the PLB door mold line for first 20 in Aft of Fwd bulkhead when S-Band Antenna powered [PLB]
- Remain on the inboard side of the Stbd slidewire (sill handrails if slidewire not installed) for first 20 ft Aft of Fwd bulkhead when Ku-Band Antenna powered [PLB]

WARNING (Cont)

Shuttle Constraints (Cont)

- D. Sharp Edges
 - 1. PRLA grounding wipers [PLB]
 - 2. LDRI baffles. (Also an entrapment hazard) [OBSS]
 - 3. Keep hands away from SRMS EE opening and snares

E. Thermal

- 1. Illuminated PLB lights; do not touch
- 2. OBSS grapple fixture shafts/cams may be hot. Limit handling if required
- F. Thruster Contamination
 - 1. Stay out of the immediate vicinity of leaking jet or APU
 - 2. Stay 27 ft from PRCS when powered
 - 3. Stay 3 ft from VRCS when powered
 - 4. Stay 3 ft from APU when operating

FS 7-51 EVA/118/FIN B

EVA 2 EGRESS/SETUP (00:50)

IV/RMS	EV1 (FF)	EV2 (FF)
POST DEPRESS (DEPRESS/REPRESS Cue Card) SSRMS Initial Config: 1.300 CMG R&R EVA SUPPORT: EVA 2 Start position	POST DEPRESS (DEPRESS/REPRESS Cue Card) 85 R EV2 Initial Tether	POST DEPRESS (DEPRESS/REPRESS Cue Card) 85 R EV1 Configuration
IV: WVS Software: Select page – RF camera Sel 'Advanced Controls' S-Band Level (two) – Max (reqd after EV egress airlock) Verify good WVS video from both EVs	 EGRESS 1. √Initial tether configuration, hooks locked, reels unlocked 2. On EV2 GO, release left waist tether from A/L D-ring 3. Egress Airlock with CL Bag #1 4. √SAFER MAN ISOL vlv – OP (dn) and HCM (dn) 5. Close Hatch Thermal Cover 	EGRESS 1. √Initial tether configuration, hooks locked, reels unlocked 2. Hatch Thermal cover – open 3. Egress airlock 4. Attach RT 85-ft safety tether retracting end to A/L HR 0550, LOCK hook, reel unlocked 5. Attach EV1 85-ft safety tether to A/L HR 0554, LOCK hook 6. Give EV1 GO to release from A/L D-ring 7. √SAFER MAN ISOL vIv – OP (dn) and HCM (dn)

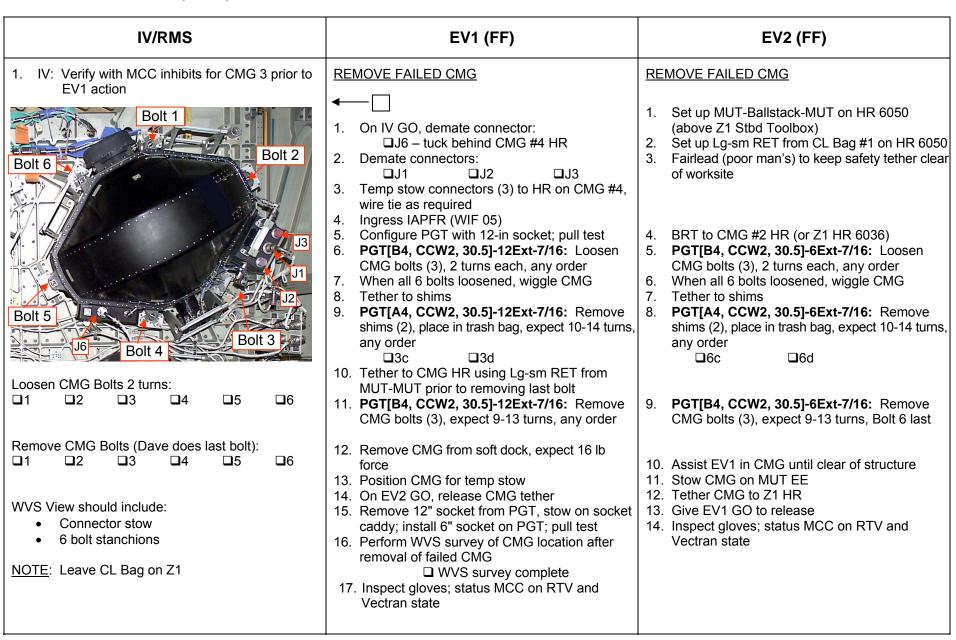
FS 7-52 EVA/118/FIN B

EVA 2 EGRESS/SETUP (Cont)

IV/RMS	EV1 (FF)	EV2 (FF)
SSRMS: On EV2 GO, GCA to APFR INSTALL position MCC-H: Perform CMG-3 Power Inhibits per EVA INHIBIT PAD	 SETUP 6. Translate to Z1 worksite 7. Reconfigure IAPFR in from Z1 WIF 01 to WIF 05 [11, OO, F, 12]; pull test 8. Verify on IAPFR that the Boot Clips are set for large and PIP pin installed on toe bar 9. Temp stow CL Bag on Z1 HR 6051 NOTE Ground strap is located on zenith center of Z1 thermal blanket 10. Verbalize CMG shroud configuration and removal actions to IV; need to return MLI at end of R&R to starting config 11. Restrain CMG thermal shroud by attaching Adj equip tether to Z1 HR 6035 or CMG #2. Attach 2nd adj equip tether to HR on CMG #4 (nadir, stbd CMG) or to port toolbox HR 12. Perform WVS survey of failed CMG on Z1 □ WVS complete 	 SETUP 8. GCA SSRMS for install as required 9. Install WIF adapter on SSRMS, tether point toward EE 10. Retrieve APFR and Ingress Aid from A/L WIF 11 11. Install APFR [12, PP, F, 4] (w/Ingress Aid); pull test 12. Fold Ingress Aid flat 13. Translate to Z1 shroud removal worksite 14. Fairlead to HR 6051 (w/adj) over top of Z1 prior to translating port 15. Assist EV1 as required to remove Velcro and peel back Z1 CMG thermal shroud to gain access to CMG #3

FS 7-53 EVA/118/FIN B

REMOVE FAILED CMG (00:30)



FS 7-54 EVA/118/FIN B

TRANSFER NEW CMG TO ESP-2 (01:30)

IV/RMS	EV1 (FF)	EV2 (SSRMS)
THE REPORT OF THE PARTY OF THE	CMG/FSE RELEASE FROM ESP-3 Translate to Airlock Hatch for Tether Config Retrieve spare 85-ft tether from airlock HR 0546; inspect load alleviating strap Translate to PMA/ODS tether swap location,	CMG/FSE RELEASE FROM ESP-3 1. Translate to Airlock Hatch for Tether Config; pick up adj fairlead from Z1 2. Attach left waist tether to HR 3. Tether swap from A/L tether to SSRMS 4. Ingress SSRMS APFR 5. Attach MWS EE to Ingress Aid
	PMA HR 402 4. Tether swap to spare 85-ft tether; LOCK hook, reel unlocked 5. Translate to ESP-3 via port side, fairlead at fwd PLB/ODS truss (w/Adj) NOTE: Watch out for PLB KOZ and monkey fur 6. Fairlead safety tether at port fwd corner of ESP-3	Give SSRMS GO to mnvr to payload bay; check cooling during SSRMS mnvr
IV: Perform ESP-3 Inhibits per EVA INHIBIT PAD SM 179 POWER TRANSFER A15 1. APCU 1 CONV – OFF	7. Remove CMG shroud straps (3), stow in Lg trash bag8. Remove MLI	
A15 1. APCU 1 CONV – OFF 2. √APCU 2 CONV – OFF CRT 3. √PTU 1,2 APCU OUT VOLTS < 10 V A15 4. APCU 1 OUTPUT – OFF CRT 5. √PTU 1 APCU OUTPUT – OFF	POWER CABLE RECONFIG ON ESP-3	 GCA SSRMS to CMG/FRAM removal location Egress SSRMS Help EV1 w/MLI removal; use FRAM HR for shroud straps (not CMG) Ingress SSRMS
Report Inhibits Complete to MCC and EV crewmembers	 Translate to ESP-3 KYA Connector Box On IV GO, disconnect shuttle power cable (P1) from connector box (J1) Mate to dummy receptacle on KYA, coil cable away from ESP-3 Perform WVS survey Translate to ESP-3 PDU 	 11. Attach RET to CMG (HR between EA and THA boxes) 12. Verify safety tether clear of worksite 13. Configure temp control, gloves, visor for SSRMS mnvr

FS 7-55 EVA/118/FIN B

TRANSFER NEW CMG TO ESP-2 (01:30) (Cont)

IV	//RMS		EV1 (FF)	EV2 (SSRMS)
Modified Microsquare (SPDM compatible) SSRMS: On EV2 GO, IV: Verify ESP-2 FRAI	ESP-2 mnv M Site #5 in	hibits in place	 Disconnect UMA power cable (P1) from dummy receptacle Disconnect shuttle power cable (P2) from PDU J1; mate to dummy receptacle Mate UMA power cable (P1) to PDU J1 Verify ESP-3 clear to come out of bay Verify safety tether clear of worksite On IV and EV2 GO, release FRAM bolt PGT [A4, CCW2, MTL 30.5]-6 Ext 7/16: Release FRAM Primary Bolt, push while turning to release ARD (~10 lb), approx 11 turns to hard stop Assist EV2 as required Perform Tool Inventory Inspect gloves; status MCC on RTV and Vectran state CMG/FSE INSTALL ON ESP-2 Retrieve Adj fairlead Translate to PMA/ODS tether swap location Tether swap to A/L tether Translate to ESP-2 Nadir Site #5 Stow spare safety tether and Lg trash bag at A/L Verify safety tether clear of worksite GCA SSRMS to CMG/FSE Install worksite 	 14. Give EV1 and IV GO for FRAM release 15. Remove Integrated Assembly (IA) from passive FRAM; remove restrained by magnetic soft dock (15-20 lb reqd for removal) CMG/FSE INSTALL ON ESP-2 16. Give SSRMS GO to mnvr to ESP-2 17. Align CMG/FRAM with FRAM site #5 on ESP-2
IV: Record Torque/Turn data for FRAM install: Torque Turns		RAM install: Turns	31. Assist EV2 to soft dock CMG/FSE	18. Soft dock CMG/FSE; magnetic soft dock 15-20 lb
FRAM Bolt	•		32. PGT [A4, CW2, MTL 30.5]-6 Ext 7/16: Drive FRAM Primary Bolt, push while turning to release ARD (~10 lb), approx 11 turns to hard stop √FRAM Indicator in locked position; white edge exposed	19. Pull test of CMG and FRAM20. Inspect gloves; status MCC on RTV and Vectran state

FS 7-56 EVA/118/FIN B

REMOVE NEW CMG (00:50)

IV/RMS	EV1 (FF)	EV2 (SSRMS)
L CMO D III O I	REMOVE NEW CMG	REMOVE NEW CMG
Loosen CMG Bolts 2 turns: □1 □2 □3 □4 □5 □6	BRT to CMG HR as required	Configure PGT w/12" socket and stow 6" on socket caddy; pull test
Bolt 1	2. PGT[B4, CCW2, 30.5]-6Ext-7/16: Loosen CMG bolts (3), 2 turns each, any order	2. PGT[B4, CCW2, 30.5]-12Ext-7/16: Loosen CMG bolts (3), 2 turns each, any order
Bolt 6 Bolt 5	 3. When all 6 bolts loosened, wiggle CMG 4. Tether to shims 5. PGT[A4, CCW2, 30.5]-6Ext-7/16: Remove shims (2), place in trash bag, expect 10-14 turns, any order: □6c □6d 	 When all 6 bolts loosened, wiggle CMG Tether to shims PGT[A4, CCW2, 30.5]-12Ext-7/16: Remove shims (2), place in trash bag, expect 10-14 turns, any order:
Bolt 3 Bolt 4 Stbd	6. PGT[B4, CCW2, 30.5]-6Ext-7/16: Remove CMG bolts (3), expect 9-13 turns, any order; confirm EV2 has control of CMG prior to removing last bolt	7. PGT[B4, CCW2, 30.5]-12Ext-7/16: Remove CMG bolts (3), expect 9-13 turns, any order
Remove CMG Bolts (Rick does last bolt): 1	 Verify safety tether clear of CMG worksite Verify CMG clear of all straps and shroud Assist EV2 on CMG removal Inspect gloves; status MCC on RTV and Vectran state Drop off Lg trash bag at A/L and safety tether at A/L HR 0546 	8. Stow 12" socket on socket caddy; pull test 9. Install 6" socket on PGT, pull test 10. Remove CMG from FSE 11. Give SSRMS GO to mnvr to Z1

FS 7-57 EVA/118/FIN B

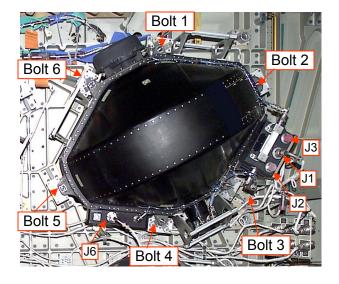
INSTALL NEW CMG ON Z1 (00:55)

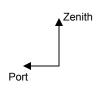
IV/RMS	EV1 (FF)	EV2 (SSRMS/FF)
SSRMS: On EV2 GO, mnvr to CMG HANDOFF position	 INSTALL NEW CMG Translate to Z1 worksite Check for FOD in CMG cavity before installation Actuate plungers with RET hook (4); Corners 1, 3, 4, 6 Translate to Node 1 HR 107 (aft/port); to help SSRMS w/views; GCA as needed NOTE: Watch clearance of SSRMS wrist cluster, 	INSTALL NEW CMG 1. SSRMS mnvr to Z1 2. Watch all SSRMS clearances at Z1 worksite as reqd 3. GCA SSRMS to Handoff position
Tighten CMG Bolts 2 turns (Dave does first bolt): 1	 EV2, CMG with Z1 aft face Ingress IAPFR (WIF 05) Attach Lg/Sm RET to CMG Give EV2 GO to release RET from CMG Receive CMG from EV2 Give EV2 GO to release CMG Install CMG into soft dock position on Z1. Expect 16 lb force; use 15-25 deg tilt 	 Position CMG for handoff (rotate 180); give EV1 GO to tether to CMG On EV1 GO, release RET from CMG Hand CMG to EV1; release on EV1 GO GCA SSRMS to APFR Egress Egress SSRMS APFR Assist EV1 with CMG tilt BRT to Z1 HR 6036
□ Bolt 3	11. PGT[B6, CW2, 30.5]-6Ext-7/16: Install CMG bolts (3), 2 turns each	11. PGT[B6, CW2, 30.5]-6Ext-7/16: Install CMG bolts (3), 2 turns each
□ Bolt 4	12. PGT[B6, CW2, 30.5]-6Ext-7/16: Install CMG bolts (3), expect 9-13 turns to a torque stall	12. PGT[B6, CW2, 30.5]-6Ext-7/16: Install CMG bolts (3), expect 9-13 turns to a torque stall
Bolt 5	Report torque/turns	Report torque/turns
□ Bolt 6	13. Remove tether from CMG	

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INSTALL NEW CMG ON Z1 (00:55) (Cont)

IV/RMS	EV1 (FF)	EV2 (SSRMS/FF)
IV: Give MCC-H GO for CMG3 power up 16. Ma 17. Co up 18. Ins	emove Connector caps (3); stow in trash bag on MWS J1 J2 J3 ate connectors: J1 J2 J3 onfirm J1, J2, J3 complete, GO for EA power of spect gloves; status MCC on RTV and sectran state	 13. Remove connector cap (1); stow in trash bag or on MWS J6 14. Mate connector: J6 15. Confirm J6 complete, GO for THA power up 16. Inspect gloves; status MCC on RTV and Vectran state 17. Perform WVS survey of final CMG configuration WVS survey complete





FS 7-59 EVA/118/FIN B

INSTALL FAILED CMG ON FSE – ESP-2 (01:10)

IV/RMS	EV1 (FF)	EV2 (SSRMS)
SSRMS: On EV2 GO, mnvr to CMG HANDOFF position	 Ingress IAPFR (WIF 05) Receive CMG from EV2; tether to CMG Hold until EV2 ready for handoff 	 Retrieve failed CMG from temp stow Hand CMG to EV1 Attach MWS EE to Ingress Aid Ingress SSRMS APFR GCA SSRMS to CMG Handoff Give EV1 GO for hand off CMG
SSRMS: On EV2 GO, ESP-2 mnvr with FAILED CMG IV: Verify with MCC good CMG power up	 4. Hand CMG to EV2 5. Release tether from CMG on EV2 GO ← ☐ REPLACE Z1 THERMAL SHROUD 	 Tether to CMG using Lg-sm RET Receive CMG from EV1 Give EV1 GO to release tether Give SSRMS GO to mnvr to ESP-2
	 Verify safety tether clear prior to shroud closure Retrieve Adj tethers used to hold shroud Replace Z1 thermal shroud and attach Velcro Give IV CMG INSTALL COMPLETE Re-position IAPFR back to Z1 WIF01 [12, PP, F, 12] Retrieve CL Bag, MUT-Ballstack-MUT Complete Tool Inventory Translate to A/L; temp stow CL Bag Translate to ESP-2 	
NOTE Bolt 1 should align over FRAM Bolt; torquer aft, slightly port Tighten CMG Bolts 2 turns (Rick does first bolt): □1 □2 □3 □4 □5 □6	 INSTALL FAILED CMG 15. Verify safety tether clear of worksite 16. GCA SSRMS to CMG Install position 17. Assist EV1 on installing CMG into FSE 18. PGT[B7, CW2, 30.5]-6Ext-7/16: Install CMG bolts (3), 2 turns each 	 INSTALL FAILED CMG 11. Verify safety tether clear of worksite 12. Rotate CMG as required, insert CMG into FSE 13. PGT[B7, CW2, 30.5]-6Ext-7/16: Install CMG bolts (3), 2 turns each

FS 7-60 EVA/118/FIN B

INSTALL FAILED CMG ON FSE - ESP-2 (01:10) (Cont)

IV/RM	S	EV1 (FF)		EV2 (SSRMS)			
IV: Record installation turns	/torques for CMG:						
□ Bolt 1	,	19. PGT[B7, CW2, 30.5]-6Ext-7/16 bolts (3), expect 9-13 turns to a		14. PGT[B7, CW2, 30.5]-6Ext-7/16 bolts (3), expect 9-13 turns to a			
☐ Bolt 2		Report torque/turns		Report torque/turns			
□ Bolt 3		20. PGT[A3, CCW1, 30.5]-6Ext-7/ Report torque/turns	16:	15. PGT [A3, CCW1, 30.5]-6Ext-7/ Report torque/turns	16:		
☐ Bolt 4		Treport torque/turns	6a 6b	report torque/turns	3a 3b		
□ Bolt 5		i) Drive adjustable shim bolts (2), to contact or torque stall, no pattern, min 1 turn		i) Drive adjustable shim bolts (2), to contact or torque stall, no pattern, min 1 turn			
□ Bolt 6		Rotate CW1 1/2 turn		Rotate CW1 1/2 turn			
B Adjustable Shims	A	21. Install CMG MLI 22. Give IV GO for ESP-2 powerup 23. Inspect gloves; status MCC on Vectran state		16. Remove RET tether from CMG 17. Assist EV1 with CMG MLI Insta 18. Inspect gloves; status MCC on Vectran state			

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CMG R&R TASK DATA SHEET

Tools:

EV1 (FF)	EV2 (SSRMS)
PGT	PGT
7/16 (wobble) socket – 12 ext	7/16 (wobble) socket – 6 ext
RAD – 2-in ext	

EVA Fasteners:

Fastener Name	Label	Head Size	Qty	Install Torque (ft-lb)	Release Torque (ft-lb)	Failure Torque (ft-lb)	Turns
CMG at Z1 Bolts		7/16	6	24.0	19.4	26.7release 37.08install	10
CMG Shims (fixed, Z1)		7/16	4	5.0 grd	6.3	9.17	10.9
CMG Shims (fixed, FSE)		7/16	4	5.0 grd	6.3	9.17	10.9
CMG at FSE Bolts		7/16	6	25.5	19.4	38.25	10
CMG Shims (adjustable)		7/16	4	4.8 (CCW)	N/A	6.8	2-5
FRAM Primary Drive Bolt	FRAM Activation Drive Lock	7/16"	1	6.3	6.3	21	11.2

EVA Connectors:

Harness	From	То	Conn Size	Function
CMG J6	Failed CMG, P6	New CMG, P6	15	PWR to THA
CMG J1	Failed CMG, P1	New CMG, P1	15	PWR to EA
CMG J2	Failed CMG, P2	New CMG, P2	15	Primary Data Bus, LB GNC-1, Channel A
CMG J3	Failed CMG, P3	New CMG, P3	15	Secondary Data Bus, LB GNC-1, Channel B

Foot Restraints:

Task	WIF	APFR Setting
ALL	SSRMS	12, PP, F, 4
Z1 Ops	Z1 WIF 05	11, OO, F, 12

Warnings:

The pop-up spring on the CMG captive EVA fasteners (CMG Bolts 1-6) presents a puncture hazard

Cautions:

- 1. Avoid inadvertent contact with CMG
- CMG Shims must be removed within 2 hr of CMG powerdown on Z1
- 3. Equal force should be exerted by crew in order to prevent binding when removing/installing the CMG from its mounting on Z1 and the FSE
- 4. CMG may have oily residue around the Torque Module Assembly, avoid contact (may cause damage to other ORUs through cross-contamination)
- 5. Avoid contact with Optical Solar Reflector Tiles on Z1 heat pipe radiators at the DDCU-HP and RPDAs. These items can be damaged by kick loads
- 6. Fixed shim on Bolt 3 (3c) needs 12" socket

Notes:

- 1. 4 of 6 CMG bolts required for on-orbit structural loads (non-operational)
- 2. ESP2 FRAM site 5 inhibits also take out power for site 2 (currently VSSA FSE)
- 3. Failed CMG s/n: 0104; New CMG s/n: 0105
- 4. FRAM Contingency pin access on ESP2 is 3 of 4 (aft, port pin not accessible) 3 of 4 is required
- 5. CMG Thermal Clock is 5 hrs clock starts at MLI fold down or inhibits and ends with heater power installed on 71

CMG-3 Inhibits:

MCC-H 1. Verify EA Power Removal and Inhibit S0:EPS:RPCM Z13B B: RPC 17

RPCM Z13B B RPC 17

√RPC Position – Op √Close Cmd – Inh

2. Verify THA Power Removal and Inhibit Z1:EPS:RPCM Z14B B: RPC 12 RPCM Z14B B RPC 12

√RPC Position – Op

√Close Cmd – Inh

CLEANUP/INGRESS (00:45)

IV/RMS	EV1	EV2
SSRMS: On EV2 GO, mnvr to APFR EGRESS position	CLEANUP 1. Perform tool inventory	CLEANUP 1. GCA SSRMS to cleanup position (near A/L WIF 11) 2. Tether swap to A/L; remove safety tether from
IV: Perform WVS PWRDN (PHOTO/TV, <u>WVS CUE CARD</u>) SSRMS: On EV2 GO, mnvr to EVA 2 end position	 Translate to Airlock If time, take photos of MISSEs 3 & 4, both sides, using EVA Digital Camera INGRESS On IV GO, open thermal cover Stow CL Bag #1 in A/L Ingress A/L Attach left waist tether to A/L D-ring extender Give EV2 GO for tether ops 	SSRMS 3. Remove APFR and ingress aid 4. Stow APFR and ingress aid in A/L WIF 11; [3, PP, F, 6] 5. Remove WIF Adapter, stow in trash bag or on RET 6. Release SSRMS from EVA activities 7. Perform tool inventory 8. If time, take MISSE photos 9. Translate to A/L hatch
IV: Set 2-min timer after both EV1 and EV2 report WATER OFF	9. Remove SCU from stowage pouch 10. Remove DCM cover, Velcro to DCM 11. Connect SCU to DCM; √SCU locked 12. DCM: WATER – OFF	INGRESS 10. After EV1 GO, remove EV1 85-ft tether from A/L 11. Hook to EV2 D-ring extender 12. Remove EV2 85-ft tether from A/L 13. Ingress A/L 14. Close thermal cover, attach Velcro strap 15. Remove SCU from stowage pouch 16. Remove DCM cover, Velcro to DCM 17. Connect SCU to DCM; √SCU locked 18. DCM: WATER – OFF
		TION IU WATER – OFF for 2 min
	13. Go to PRE REPRESS portion of {CREWLOCK <u>DEPRESS/REPRESS</u> CUE CARD} (SODF: ISS EVA SYS: EVA PREP/POST)	 Verify all hardware is clear of hatch EV hatch handle – Preclose EV Hatch – close and lock Go to PRE REPRESS portion of {CREWLOCK <u>DEPRESS/REPRESS</u> CUE CARD} (SODF: ISS EVA SYS: EVA PREP/POST)

FS 7-63 EVA/118/FIN B

POST EVA 2 TOOL CONFIG

EV1 □ Waist Tether (R D-ring to Safety tether) □ Waist Tether (L D-ring ext to MWS) □ D-ring Extender (2) □ 85-ft Safety Tether (R on extender) □ Adj (on wrist) □ MWS □ T-bar □ Rabbit Ear Wire Ties (2) □ RET (sm-sm) (2) □ RET (Lg-sm) □ Sm Trash Bag (R, inside) () □ CMG Shims (4) □ Connector caps (3) □ Adj (2) □ Socket Caddy (L, inside) □ 7/16 x 12" wobble □ Swing Arm (R) □ RET (sm-sm) □ PGT S/N w/battery □ 7/16 x 6" wobble □ Lg trash bag □ □ Shroud Straps (3) □ RET (sm-sm)	EV2 □ Waist Tether (R D-ring to Safety tether) □ Waist Tether (L D-ring ext to MWS) □ D-ring Extender (2) □ 85-ft Safety Tether (R on extender) □ Adj (on wrist) (2) □ MWS □ T-bar □ Rabbit Ear Wire Ties (2) □ RET (sm-sm PIP pin) □ RET (sm-sm) (2) □ RET (Lg-sm) □ Sm Trash Bag (L, inside) () □ CMG Shims (4) □ Connector cap (1) □ WIF Adapter □ Socket Caddy □ 7/16 x 12" wobble □ 7/16 x 2" □ Swing Arm (R) □ RET (sm-sm) □ PGT S/N w/battery	CREWLOCK Verify following item is in Staging Bag □ PGT S/N
External ☐ Spare 85-ft safety tether (on HR 0546) ☐ 55-ft safety tether hatch D-ring (2)		□ D-ring Extender (on A/L D-ring) □ Small ORU Bag (A/L zenith/fwd/stbd) □ RET (Lg-sm) on outside □ GPS Caps wire-tied together □ RET (sm-sm) (2) □ Adj (2 for restraining cables)

FS 7-64 EVA/118/FIN B

EVA 3 BRIEFING CARD

EVA PREP:

Remove watches, jewelry, etc, during EMU ops

Follow procedures carefully

PBA and SCU are pure O2

Do not touch connections. Inspect for dirt, oil, burrs, particles

Do not force connections: Do not crush or kink hoses

EMU is pure O2 environment. Do not wear oil based products

A/L CONFIG AND TOOLS:

- * Medium ORU bag with BSP, Transponder
- * Crew lock bag for contingencies stays in the A/L

EGRESS PLAN:

* EV3 to A/L D-ring; EV1 L waist to EV3 safety tether

EV3 hold his ERCM while EV1 egresses

- * Check PGT, tools, BRT tucked in
- * EV1 egresses and attaches both safety tethers to handrails
- * EV3 hands out ORU bag
- * EV3 egresses and closes thermal cover
- * Both check SAFER handles down and down

TRANSLATION:

- * Hand on structure at all times. Do not hop
- * Avoid feet first translation
- * Slow and deliberate
- * Check tethers often
- * Check each other's tethers, when possible
- * Keep loaded BRT in scan as well
- * Stay aware of sensitive hardware in your work area
- * Beware of the light stanchion at top of CETA spur

TETHER SWAPS:

- * Secure spare waist tether first, check locked
- * Perform tether swap
- * Visually check and verbalize all tethers locked, reel unlocked

TETHERS AND TOOLS:

- * Follow good tethering protocol on all tools "Good RET"
- * Pull test everything (PGT sockets, APFRs, etc)

SSRMS WITH EV:

- * Do not touch inside of LEE
- * Be aware of the ingress aid when close to structure
- * Check EMU cooling before grabbing ORU (lower TCV)

SASA R&R:

- * Note SASA Stanchion gap, threads, stability before remove
- * Move large mass slowly, especially near P6 ECU, SSU

CETA MOVE:

Move large mass slowly

* Use Internal Coordinates

COMM PROTOCOL:

Succinct and professional

SSRMS calls are top priority

- * Call 'GCA Complete' when SSRMS GCA is done
- * Call 'All Stop' for immediate SSRMS stop

IVA is prime relay to MCC

SUIT MAL PROTOCOL:

Challenge-response led by IV or nominal suit

CONNECTORS:

* Will probably need to shake/wiggle connectors

Check pin straightness

No FOD in receptacle

Proper bend radius

* Inspect gloves for RTV and Vectran damage, report to MCC

PGT OPS:

Check settings with IV

Pull test on all socket installs

Turn count (count all turns at bolt)

 $\label{eq:Red light-Low torque} Red \ light-Low \ torque, \ green \ light-in \ torque \ window, \ Both-Hi \ torque$

Cal Procedure - Ratchet Collar - Not motor, Speed Collar - Cal, Pull trigger

KEEP OUT ZONES:

P1 radiator beam

DAY/NIGHT TRANSITIONS: (IV will call)

* Lights, visor, check all tools secure

INGRESS PLAN:

EV3 in first, then R waist tether to UIA D-Ring

* Check PGT, tools, BRT tucked in

EV1 disconnect EV3 safety tether, connect it to left waist tether

EV1 disconnect own safety tether

EV1 in feet first with an EV3 assist

Check hatch seal clear before closing

- * Have IV bags to pack MISSEs ready; see MISSE PREP FOR RETURN (TOOLS AND STOWAGE)
- * Review during EMU P/B if time

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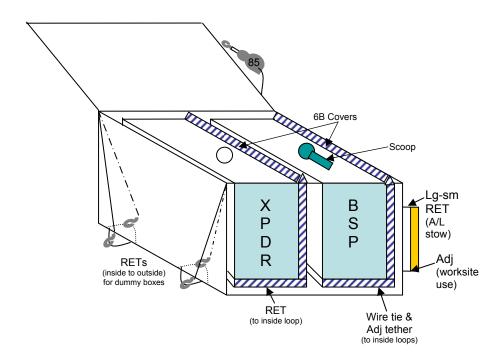
EVA 3 SUMMARY TIMELINE

PET	13A.1 EVA 3					
TIME (HR:MIN)	IV/SSRMS	PET	EV1 (FF/SSRMS)	PET	EV3 (FF/SSRMS)	
00:00	SSRMS: MNVR to EVA 3 Start Position SSRMS: MNVR to APFR Install position	00:00	EGRESS/SETUP (01:00) POST DEPRESS and EGRESS (00:20) SETUP (00:40)	00:00	EGRESS/SETUP (01:00) POST DEPRESS and EGRESS (00:20) SETUP (00:40)	
01:00	SSRMS: MNVR to P6 SASA Removal	01:00	SASA RELOCATION (01:55)	01:00	P1 BSP AND XPDR INSTALL (01:55)	
 - -	SSRMS: MNVR to P1 SASA Install					
02:00						
 - 03:00	SSRMS: MNVR CETA 1 to STBD	02:55	CETA CART RELOCATION (02:00)	02:55	CETA CART RELOCATION (02:00)	
- - -						
 04:00 -	SSRMS: MNVR CETA 2 to STBD					
		04:55	74 CASA SPARE CIMPAL POLICE (00:20)	04.55	DC TRANSPONDED DETRIEVAL (04:00)	
05:00		04:55	Z1 SASA SPARE GIMBAL BOLTS (00:30)	04:55	P6 TRANSPONDER RETRIEVAL (01:00)	
		05:25	MISSE 3/4 RETRIEVAL (00:30)			
06:00 		05:55	CLEANUP/INGRESS (00:35) CLEANUP (00:15) INGRESS (00:15) PRE REPRESS (DEPRESS/REPRESS CC) (00:05)		CLEANUP/INGRESS (00:35) CLEANUP (00:15) INGRESS (00:15) PRE REPRESS (DEPRESS/REPRESS CC) (00:05)	
	EVA Time 06:30	06:30		06:30		

PRE EVA 3 TOOL CONFIG

<u>EV1</u>	Waist Tether (R D-ring to Safety tether) Waist Tether (L D-ext ring to MWS) D-ring Extender (2) 85-ft Safety Tether (R on extender)	EV3	Waist Tether (L D-ring to Safety teth Waist Tether (R D-ring to MWS) D-ring Extender (2) 85-ft Safety Tether (L on extender	,	Verify	WLOCK / following item is in Staging Bag I PGT S/N w/battery I CETA Cart Wheel Boogie PIP pin
	MWS		Adj (2 on wrists)	,		Med ORU Bag
	T-bar		MWS			6 B box cover w/o thermal cover (long wire-
	Rabbit Ear Wire Ties (2)		T-bar			tied to bag)
	Adj		Rabbit Ear Wire Ties (2)			Adj (to box cover) BSP
	RET (sm-sm PIP pin) RET (sm-sm) (2)		Adj RET (sm-sm PIP pin)			Round Scoop
	Sm Trash Bag (L, inside)		RET (sm-sm) (2)			6 B box cover w/thermal cover
	WIF adapter		Sm Trash Bag (L, inside)		<u> </u>	RET (to box cover)
	Swing Arm (R)		Swing Arm (R)		<u> </u>	Transponder
	RET (sm-sm)		RET (sm-sm)			Sm-sm RETs (free end to outside of bag)
	PGT S/N w/battery	ā	PGT S/N w/battery			Lg-sm RET on outside
	7/16 x 6" wobble	ā	7/16 x 6" wobble		ū	Adj tether (on outside)
	BRT (L)		BRT (L)			Spare 85-ft safety tether
	RET (sm-sm)		RET (sm-sm)			
	Wire Ties (2)		Wire Ties (3)			CL Bag #3 (contingency)
	Digital Camera					Adj (Lg-sm) on outside
	-					Wire Tie Caddy
				_		Connector Cleaner Tool Caddy
Exter		CRE\	<u>WLOCK</u>			Connector Pin Straightener
	Spare 85-ft safety tether		Small ORU Bag (A/L zenith/fwd/stb;	tied		EVA Ratchet
	55-ft safety tether hatch D-ring		to HRs)			Socket Caddy
			Adj (Lg-sm) on outside			7/16 x 9" rigid
			GPS Caps wire-tied together			7/16 x 6" wobble
			RET (sm-sm) (2)			7/16 x 2"
						RAD
Drit	or to EVA					<u>Vise Grips</u>
1	nspect RET cord for damage					Fish Stringer
Ir	nspect safety tethers and waist tethers load	alleviatir	ng straps – No Red visible			D-ring Extender (on A/L D-ring)
Ir	nspect MWS screws					Lg-sm RET (2) for MISSE Retrieval (on Aft HRs)

PRE EVA 3 TOOL CONFIG (Cont)



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EVA 3 INHIBIT PAD

Orbiter

TCS

L12 1. √TCS POWER – OFF

Ku-Band Antenna

MCC-H

- 1. √KU-BAND Mask active
- 2. √KU-BAND EVA Protect Box active

RCS

If EV crew < 27 ft from FRCS:

IV 1. √DAP: VERN, FREE, LO Z (flt specific √ with GNC)

O14,15,16 2. √RJDF F1, F2, F3, F4 MANF DRIVER (four) – OFF LOGIC (four) – OFF

MCC-H 3. √Above RCS config

IV

4. √RCS F – ITEM 1 EXEC (*)

 $\sqrt{\text{JET DES F1U}}$ – ITEM 17 (*)

F3U – ITEM 19 (*)

F2U - ITEM 21 (*)

S-Band Antennas

NOTE

Possible loss of comm when forced LL FWD antenna

IV If EV crew < 2 ft from S-Band antenna:

A1R 1. S-BAND FM ANT – XMIT LOWER/RCVR UPPER

2. √MCC. lower antenna selected

If no comm, or on MCC call:

C3 3. S-BAND PM ANT – LL FWD

When EVA crewmember at least 2 ft away from all S-Band

upper antennas:

C3 4. S-BAND PM ANT – GPC

USOS

PCU

NOTE

PCUs may require up to 1 hr warm-up period before they are operational

мсс-н

- 1. √PCUs (two) operational in discharge mode and one of the following:
 - A. CCS PCU EVA Hazard Control enabled
 - B. No more than two arrays unshunted
 - C. No more than two arrays pointed < 90 deg from velocity vector

OR

- 2. One or no PCUs operational in discharge mode and one of the following:
 - A. No more than two arrays unshunted
 - B. No more than two arrays pointed

< 90 deg from velocity vector

P6 SASA – (P6 SASA Relocate)

MCC-H

Park SASA at launch position for gimbal lock install Z1 RPCM Z13B_B RPC 2 – Open, Close Cmd Inhibit Z1 RPCM Z14B_B RPC 2 – Open, Close Cmd Inhibit

P1 SASA – (P6 SASA Relocate)

MCC-H P1 RPCM P12B_B RPC 12 – Open, Close Cmd Inhibit

RPC 16 - Open, Close Cmd Inhibit

P6 BGAs – (P6 SASA Relocate)

MCC-H P6 4B BGA locked at 270 deg

P6 2B BGA locked at 90 deg

Cont on next page

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EVA 3 INHIBIT PAD (Cont)

USOS

P1 S-Band BSP - (P1 BSP Install)

MCC-H P1 RPCM P12B_B RPC 2 – Open, Close Cmd Inhibit RPC 11 – Open, Close Cmd Inhibit

P1 S-Band XPDR - (P1 XPDR Install)

MCC-H P1 RPCM P12B_B RPC 10 – Open, Close Cmd Inhibit RPC 15 – Open, Close Cmd Inhibit

P6 S-Band XPDR – (P6 XPDR Remove)

MCC-H Z1 RPCM Z13B_B RPC 3 - Open, Close Cmd Inhibit Z1 RPCM Z14B_B RPC 3 - Open, Close Cmd Inhibit

RSOS

SM Antennas

MCC-M 1. Global Timing Sys 1(400.1 MHz) [GTS] – Deactivate

2. ARISS (HAM Radio) – Deactivate or VHF (144-146 MHz) TX only

FGB Antennas

MCC-M 1. ARISS – Deactivate

GROUND

Ground Radar

MCC-H 1. √TOPO and FDO consoles, ground radar restrictions in place for EVA

FS 7-72 EVA/118/FIN B

EVA 3 NOTES, CAUTIONS, AND WARNINGS

NOTES

- 1. Bolt install: report torque and turns
- 2. Bolt release: report torque and turns if different from published range
- EVA connectors: after disconnection and prior to connection; verify pin and EMI band integrity; verify connector free of FOD
- 4. Inspect QDs for damage prior to mating
- 5. MLI handholds are not rated for crewmember translation loads
- 6. CBM petal covers may not be used as handholds unless both launch restraint pins are engaged
- 7. Toolbox doors must be closed with one latch per door when EV crew not in immediate vicinity
- 8. Avoid contact with Vitrolube-coated OBSS striker bars
- Velcro exposed to AO deteriorates rapidly; verify full and smooth velcro seams

CAUTION

ISS Constraints

- A. Avoid inadvertent contact with
 - 1. Grapple fixture shafts (drylube)
 - 2. PIP pins
 - 3. MDM sunshade [PMA1]
 - 4. EVA Crane [PMA1]
 - 5. TCS Reflectors [PMA2, PMA3]
 - 6. APAS hardware [PMA2, PMA3]
 - 7. CETA Lights (Z-93 paint) [LAB, S1, Node 1]
 - 8. Deployed MISSEs [A/L]
 - 9. Passive UMAs
 - MBS VDU, MCU, CRPCMs, and Cameras (taped radiative surfaces, silver Teflon)
 - 11. Deployed TUS cable
 - 12. S0 aft face Radiator
 - 13. GPS Antennas (S13 paint) [S0]
 - 14. UHF Antennas [LAB, P1]
 - 15. ETCS Radiators [S1, P1]
 - 16. EETCS/PV Radiator bellows and panels [P6, P4, S4, S6]
 - 17. SASA RF Group [Z1, S1, P6]
 - 18. Heat pipe radiators [Z1]
 - 19. PCU cathode and HCA ports [Z1]
 - 20. Ku-Band Antenna (SGANT) dish [Z1]
- 21. CMG cover/shells [Z1]
- 22. SSRMS Cameras
- 23. Open CBM petal covers and LAB window shutter

CAUTION (Cont)

ISS Constraints (Cont)

- B. Electrical cables
 - Avoid bend radii < 10 times cable diameter
- C. Fiber optic cables
 - Avoid bend radii < 10 times cable diameter
 - 2. Avoid pulling on cable during mate/demate
- D. For structural reasons
 - Avoid vigorous body motions, quick grabs and kickoffs against tether restraints
 - 2. Avoid performing shaking motions (sinusoidal functions) more than four cycles
 - 3. Avoid kicking S1/P1 radiator beam. If any of these occur, wait 2 to 5 min to allow structural response to dissipate
- E. Other
 - ITT Cannon connector: do not turn collar from WHITE to BLACK without a mating half attached
 - 2. WIS Antennas: do not use as handholds [Node 1, P6, Z1]
 - 3. Lubricant from Ku-Band SGANT gimbals [Z1], CMGs [Z1], and RTAS Ground Strap fasteners [P6,P4,S4,S6] can contaminate EMU
- 4. MLI handholds are not rated for crewmember translation loads
- 5. CBM petal covers may not be used as handholds unless both launch restraint pins are engaged

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EVA 3 NOTES, CAUTIONS, AND WARNINGS (Cont)

CAUTION (Cont)

Shuttle Constraints

- A. Avoid inadvertent contact with
 - 1. OBSS and SRMS Composite Sections and Cable Harnesses
 - 2. LCS (silver Teflon) and LDRI (silver Teflon) and ITVC (gold foil) [OBSS]
 - 3. WVS Antenna [ODS]
 - 4. Payload Bay wire harnesses, cables, and connectors

B. No touch

- 1. LDRI diffuser [OBSS]
- 2. OBSS saddle contacts (when OBSS unberthed) [OBSS]
- 3. Monkey fur [PLB]
- 4. Cameras: metallic surfaces [PLB]
- 5. Ku-Band Antenna black dish and gold thermal blankets [PLB]

WARNING

ISS Constraints

- A. Avoid inadvertent contact with
 - 1. Grapple fixture targets and target pins
 - 2. SSU, ECU, beta gimbal platform, mast canister, SAW blanket boxes unless the beta gimbal is locked and the motor is turned off
 - 3. Stay inboard of SARJ when active
 - 4. Stay 2 ft from S1/P1 radiator beam rotational envelope when beam is free to rotate
 - 5. Stay 5 ft from moving MT on face 1

B. Handrails

1. Handrails previously used for MISSE attachment may not be used as a safety tether point [A/L endcone 566, A/L Tank 2 nad/fwd, P6 5389]

C. Pinch

- 1. NZGL connector linkage. Use caution when mating/locking
- 2. ITT Cannon Connector rotating housing
- 3. EV side of IV Hatch during Hatch operation (also snag hazard) [A/L]
- 4. LAB window shutter and CBM petal cover linkages during operation

WARNING (Cont)

ISS Constraints (Cont)

- D. RF Radiation Exposure
 - 1. Stay 3.6 ft from S-Band (SASA) high gain Antenna when powered [S1,P1,P6]
 - 2. Stay 1.3 ft from S-Band (SASA) low gain Antenna when powered [S1,P1,P6]
 - 3. Stay 1 ft from UHF Antenna when powered [LAB, P1]

E. Sharp Edges

- 1. Inner edges of WIF sockets
- Mating surfaces of EVA connectors. Avoid side loads during connector mating
- 3. Back side of MMOD shield fasteners
- 4. Spring loaded captive EVA fasteners (e.g., 6B-boxes, BMRRM); the end of the spring may protrude
- 5. PMA umbilical launch restraints-exposed bolt threads
- 6. Nickel coated braided copper Ground Straps may contain frayed wires [P6, P4, S4, S6]
- 7. Solar Array Blanket Box [P6, S6]
- 8. Keep hands away from SSRMS LEE opening, and snares

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EVA 3 NOTES, CAUTIONS, AND WARNINGS (Cont)

WARNING (Cont)

ISS Constraints (Cont)

F. Thermal

- EVA connectors with booties may become hot if left uncovered. Handling may need to be limited
- 2. PMA handrails may be hot. Handling may need to be limited
- 3. Turn off glove heaters when comfortable temp reached to prevent bladder damage. Do not pull fingers out of gloves when heaters are on
- 4. Uncovered trunnion pins may be hot
- SSRMS/MBS operating Cameras and lights may radiate large amounts of heat
- 6. Stay 1 ft away from PMAs and MMOD shields > 270 degF if EMU sun visor up
- 7. Stay at least 1 ft away for no more than 15 min from PMAs and MMOD shields > 300 degF if EMU sun visor up
- 8. Stay 0.5 ft away from PMA and MMOD shields > 325 degF
- 9. Do not touch EMU protective visor if temp has been < -134 for > 15 min
- 10. No EMU TMG contact of PMAs and MMOD shields when temp > 320 degF
- 11. No EMU boot contact with foot restraint when temp < -120 degF or > 200 degF

WARNING (Cont)

Shuttle Constraints

- A. Arcing/Molten Debris
- Stay ≥ 2 ft from exposed EFGF connector when OBSS berthed, powered, and EFGF not grappled [PLB]
- 2. Stay ≥ 2 ft from exposed Stbd Fwd MPM contacts [PLB]

B. Pinch

- 1. PRLA operation [PLB]
- C. RF Radiation Exposure
 - Stay 3.28 ft from S-Band Antenna when powered
 - 2. Stay 1 ft from top and side of UHF PLB Antenna radome surface when in high powered mode [ODS truss]
 - 3. Stay 0.33 ft from top and side of UHF PLB Antenna radome surface when in low powered mode [ODS truss]
 - 4. Remain below the level of the PLB door mold line for first 20 in Aft of Fwd bulkhead when S-Band Antenna powered [PLB]
 - Remain on the inboard side of the Stbd slidewire (sill handrails if slidewire not installed) for first 20 ft Aft of Fwd bulkhead when Ku-Band Antenna powered [PLB]

WARNING (Cont)

Shuttle Constraints (Cont)

- D. Sharp Edges
- 1. PRLA grounding wipers [PLB]
- 2. LDRI baffles. (Also an entrapment hazard) [OBSS]
- 3. Keep hands away from SRMS EE opening and snares

E. Thermal

- 1. Illuminated PLB lights; do not touch
- 2. OBSS grapple fixture shafts/cams may be hot. Limit handling if required
- F. Thruster Contamination
 - 1. Stay out of the immediate vicinity of leaking jet or APU
 - 2. Stay 27 ft from PRCS when powered
 - 3. Stay 3 ft from VRCS when powered
 - 4. Stay 3 ft from APU when operating

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EVA 3 EGRESS/SETUP (01:00)

IV/RMS	EV1 (FF)	EV3 (FF)
POST DEPRESS (DEPRESS/REPRESS Cue Card) SSRMS Initial Config: 1.610 SSRMS SASA RELOCATE; APFR Install position	POST DEPRESS (DEPRESS/REPRESS Cue Card)	POST DEPRESS (DEPRESS/REPRESS Cue Card)
	R LVI	85 EV3 R
	Initial Tether	Configuration
	 EGRESS 1. √Initial tether configuration, hooks locked, reels unlocked; tug test 2. Hatch Thermal cover – open 3. Egress airlock 4. Attach right 85-ft safety tether retracting end to A/L HR 0550, LOCK hook, reel unlocked 5. Release left waist tether from EV3's 85-ft safety tether 6. Attach EV3's 85-ft safety tether retracting end to A/L HR 0554 inboard stanchion, LOCK hook 7. Give EV3 GO to release from A/L D-ring 8. Receive ORU Bag from EV3, temp stow 	 EGRESS √Initial tether configuration, hooks locked, reels unlocked; tug test Release right waist tether from A/L D-ring Verify 85-ft safety tether in Unlocked position Pass ORU Bag to EV1 Egress A/L
	9. Transfer ORU Bag to EV310.√SAFER MAN ISOL vlv – OP (dn) and HCM (dn)	6. Receive ORU Bag, install on BRT
IV: WVS Software: Select page – RF camera Sel 'Advanced Controls' S-Band Level (two) – Max (reqd after EV egress airlock) Verify good WVS on both helmets	11. Close Hatch Thermal Cover	7. √SAFER MAN ISOL vIv – OP (dn) and HCM (dn)

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EVA 3 EGRESS/SETUP (01:00) (Cont)

IV/RMS	EV1 (FF)	EV3 (FF)
SSRMS: Mnvr to P6 SASA position	SETUP 12. Retrieve spare safety tether from A/L, attach to MWS 13. Inspect external safety tether load alleviating straps 14. Stow camera on APFR 15. Retrieve APFR and Ingress aide from A/L WIF 11 16. Install WIF adapter, clocking of 12; pull test 17. Translate aft of C/L to S1 bay 11 (fairlead w/Adj tether at top of CETA spur) HR (3413 nadir) 18. GCA SSRMS to APFR Install position 19. Install WIF adapter/APFR on SSRMS, tether point toward EE; install PIP pin, pull test 20. Configure APFR on SSRMS [12, PP, F, 6], pull test 21. Perform Safety tether swap to SSRMS, check hooks locked 22. Leave A/L tether on S1 HR 3247, clear of face 1 CETA translation path 23. Stow camera on MWS 24. Extend Ingress Aid 25. Ingress APFR 26. Attach MWS EE to ingress aid; lock MWS EE 27. Give SSRMS GO to maneuver to P6 SASA	SETUP 8. Translate to CETA cart 2, fairlead w/Adj tether at S0 HR (3413 zenith) 9. Decouple CETA cart 2 from MT

FS 7-77 EVA/118/FIN B

SASA RELOCATION (01:55)/P1 BSP AND XPDR INSTALL (01:55)

IV/RMS	EV1 (FF)	EV3 (FF)
NCC: Verify inhibits for P1 BSP and XPDR dummy box remove and ORU install NCC: Verify inhibits for P6 SASA removal (thermal clock starts when inhibit is in place) Thermal Clock Start	SASA REMOVE FROM P6 1. GCA SSRMS to SASA Stanchion Removal Position 2. Egress APFR 3. Assess stanchion installation prior to removal for comparison with installation on P1 • Check gap between stanchion and plate • Look/feel how many threads visible below plate • Check stanchion stability CAUTION	P1 BSP AND XPDR DUMMY BOX REMOVAL 1. Egress Stbd TFR 2. Rotate Stbd TFR swing arm 2 to a setting of 30 3. Check APFR settings at CETA 2 WIF 2 [10, PP, E, 12], Y/P fitting [12, FF], pull test 4. Ingress APFR 5. Tether XPDR (nadir) dummy box using ORU Bag outside RET ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■

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SASA RELOCATION (01:55)/P1 BSP AND XPDR INSTALL (01:55) (Cont)

IV/RMS	EV1 (FF)	EV3 (FF)
SSRMS: Mnvr to P1 SASA Install	☐ J3 to P6 dummy connector☐ J4 to P6 dummy connector	OALITION.
NOTE: May need to remove socket from PGT to engage socket on bolt head	 10. Ingress APFR 11. GCA SSRMS to Stanchion Removal Position as required 12. Verify all local tethers and tools clear of P6 	CAUTION Avoid contact with all sides other than front face of BSP and Transponder to protect cotherm layer and Z93 paint BSP INSTALL
	13. Tether to SASA w/RET	15. Remove BSP from ORU bag and 6B cover
IV Record	14. PGT[B7, CCW2, 30.5]-7/16 X 6"	16. Inspect BSP mounting location (zenith) for FOD
BSP Turns Torque Center	Release stanchion attachment bolt ~16.5 turns 15. Verify SASA in soft dock	17. Install BSP on radiator plate support structure by sliding it along two guide pins into soft dock position
Bolt	16. Stow PGT	18. Remove scoop and install on XPDR
Outer #1	17. Remove SASA from soft dock	19. PGT[A7, CW2, 30.5]-7/16 X 6 "
Outer #2	18. Give SSRMS GO to maneuver to P1 SASA installation	Push in and engage center jack bolt (~24-30 turns to
	site	torque); record torque and turns
SASA Turns Torque	CACA INCTALL ON D4	20. Visually check for contact between BSP front wedge
Stanchion	SASA INSTALL ON P1 NOTE: Stay inboard of P1 trunnion pin to avoid radiator	and radiator plate 21. PGT[A7, CW2, 30.5]-7/16 X 6"
Bolt	beam rotational envelope	Push in and engage outer fasteners (~7-13 turns to
	19. Install SASA onto P1 support bracket soft dock	hardstop); record torque and turns
3. √MCC: Verify inhibits for P1 SASA	20. PGT[B3, CW2, 30.5]-7/16 X 6 "	,
install	Engage stanchion attachment bolt ~16.5 turns (6 lb	XPDR INSTALL
	push force reqd); record torque and turns	22. Remove XPDR from ORU bag and 6B cover
IV Record	21. Release SASA RET	23. Inspect XPDR mounting location (nadir) for FOD
XPDR Turns Torque	22. Egress APFR	24. Install XPDR on radiator plate support structure by
Center	←	sliding it along two guide pins into soft dock position
Bolt		25. Remove scoop and install on XPDR Dummy Box 26. PGT[A7, CW2, 30.5]-7/16 X 6 "
Outer #1	23. On IV GO, mate SASA connectors	Push in and engage center jack bolt (~24-30 turns to
Outer #2		torque); record torque and turns
	<u>NOTE</u>	27. Visually check for contact between XPDR front
	Route two cables through TA Clamps around aft	wedge and radiator plate
	side of stanchion; third cable around fwd side	28. PGT[A7, CW2, 30.5]-7/16 X 6"
4. IV: Inform MCC GO for P1 SASA		Push in and engage outer fasteners (~7-13 turns to
heater power only	24. Mate connectors, release TA clamps as required	torque); record torque and turns

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SASA RELOCATION (01:55)/P1 BSP AND XPDR INSTALL (01:55) (Cont)

IV/RMS	EV1 (FF)	EV3 (FF)
	□ P3 from P1-J643 to SASA J3 (1 TA clamps) □ P4 from P1-J644 to SASA J4 (2 TA clamps) □ P2 from P1-J632 to SASA J2 (2 TA clamps) 25. Give IV GO for SASA heater power	 29. Give IV GO for BSP and Transponder power up 30. Stow dummy boxes (2) in ORU bag; stow XPDR Dummy Box w/scoop on the loose 6B cover for P6 retrieval; bag tool check 31. Stow stbd TFR swing arm 2 32. Stow stbd swing arm 3 33. Perform Tool Inventory
5. On EV3 GO, give MCC GO for BSP and XPDR power up CETA 2 0 8 CETA 1 8 Pickup Location Bay 04 Bay Pickup Location Bay 90 Bay 8700	26. PGT[B3, CCW2, 30.5]-7/16 X 6" Release gimbal lock fasteners ~1 turn in pattern □ Upper-Left bolt 4 □ Lower-Left bolt 1 27. PGT[A2, CCW2, 30.5]-7/16 X 6" Release gimbal lock fasteners ~2.5-3 turns in pattern (do not drive to a hardstop) □ Upper-Left bolt 4 □ Lower-Left bolt 1 28. Rotate gimbal locks away from Hi Gain Antenna 29. Close TA clamps as required 30. Perform Tool Inventory 31. Hold onto APFR for SSRMS mnvr 32. Give SSRMS GO to APFR egress posn at CETA1 33. Reconfig APFR [12, PP, A, 6] 34. Inspect gloves; status MCC on RTV and Vectran state	CETA PREP FOR RELOCATE 34. Release brakes on CETA 2; mnvr both CETAs so that CETA 2 is in Bay 04 35. Engage parking brake on CETA 2 (left handle) 36. Decouple CETA 1 from CETA 2 □ CETA 1 coupler to UNLOCK 37. Move Stbd side of CETA 1 @ Y₀ 8700 (CETA1 to the port side of Bay 08 marker) 38. Engage parking brake on CETA 1 (left handle) 39. CETA 1 prep □ CETA 1 coupler to CAPTURE □ Deploy brake handles (4) (down) □ √Swing arms stowed (3) □ √APFR secure, pull test 40. CETA 2 prep □ √CETA 2 coupler to CAPTURE □ Deploy brake handles (4) (down) □ √Swing arms stowed (3) □ √ORU bag position secure (or return to A/L) □ √APFR secure, pull test
	SWAP TO A/L SAFETY TETHER 35. Attach L waist tether to HR, LOCK HOOK 36. Swap to EV3 85-ft safety tether 37. Verify hooks locked, reel unlocked 38. Release L waist tether from HR 39. Transfer Camera to EV3	41. Inspect gloves; status MCC on RTV and Vectran state SWAP TO SSRMS SAFETY TETHER 42. Attach R waist tether to HR, LOCK HOOK 43. Swap to EV1 SSRMS safety tether 44. Verify hooks locked, reel unlocked 45. Release R waist tether from HR 46. Receive Camera from EV1

FS 7-80 EVA/118/FIN B

SASA RELOCATION TASK DATA SHEET

Tools:

EV1 (FF)	EV2 (FF)
PGT	
7/16 x 6" wobble	

Foot Restraints:

Task	WIF	APFR Setting
Nominal Access to SASA at P6 and P1 locations	SSRMS	[12,PP,F,6]
Alternate access to SASA connectors at P6	P6 WIF 38	[6,LL,L,10]
Alternate access to SASA gimbal locks (stbd)	P6 WIF 35	[3,00,G,12]
Alternate access to SASA gimbal locks (port)	P6 WIF 23	[11,II,F,6]

EVA Fasteners:

Fastener Name	Head Size	Qty	Install Torque (ft-lb)	Release Torque (ft-lb)	Failure Torque (ft-lb)	Turns	RPM
Stanchion Bolt	7/16	1	18.5-33.6 gnd 18.4 on orbit	25.5	165	10 launch threads 16.5 install	30
Gimbal Lock Bolts	7/16	4	16.7 gnd 3.8 on orbit	18.4 1 turn only 3.8	30.7 install 46.4 release (first turn) 6.7 release (at hardstop	4.5	30

FVA Connectors:

Harness	From	То	Conn Size	Function			
W19C	SASA J2	P6 P2	21	RF			
W31A	SASA J3	P6 P3	17	Htr Pwr/1553 Ch B			
W21E	SASA J4	P6 P4	15	Ops Pwr/1153 Ch A			
W5256	P1 A51 J632	SASA J2	21	RF			
W5181	P1 A51 J643	SASA J3	17	Htr Pwr/1553 Ch B			
W5180	P1 A51 J644	SASA J4	15	Ops Pwr/1153 Ch A			

Timeline Considerations:

1. SASA must be removed from P6 prior to 10A P6 relocation

Notes:

- 1. SASA has a 2 hr thermal clock
- 2. Gimbal bolts have torque pattern beginning with bolts closest to base to tighten and opposite for release. Only 2 gimbal bolts tightened due to access issues on P6
- 3. P6 dummy caps to be brought inside for 10A use for returning Z1 SASA
- 4. Stay inboard of P1 inboard trunnion pin to avoid radiator beam rotational envelope; if need to go outboard need to lock P1 TRRJ

Cautions:

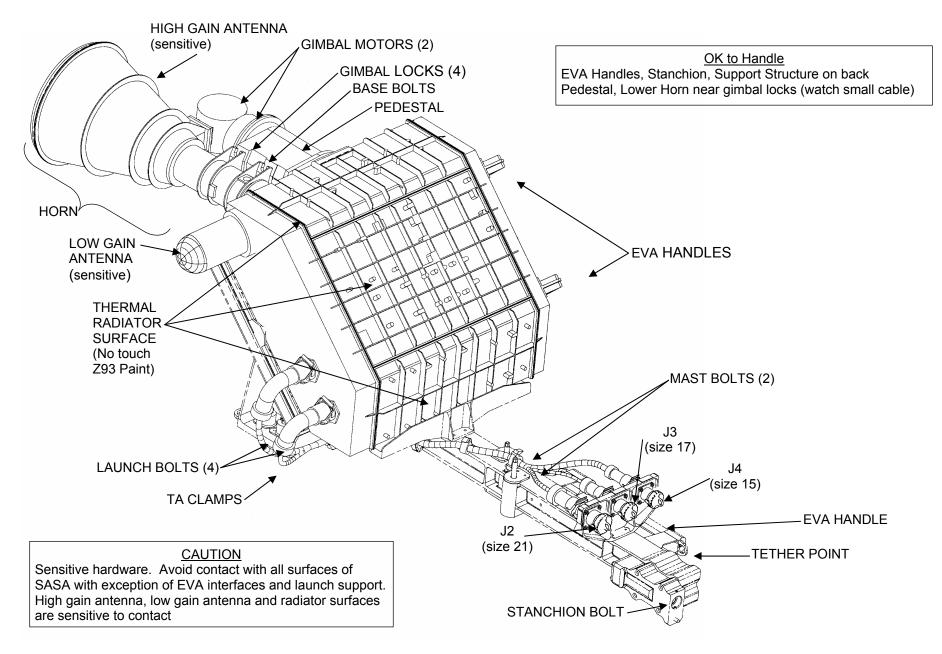
- 1. Avoid contact with SASA RF group and antennas
- 2. Do not try to rotate gimbal locks CCW past hard stop

Warnings:

1. None

FS 7-81 EVA/118/FIN B

SASA RELOCATION TASK DATA SHEET (Cont)



FS 7-82 EVA/118/FIN B

P1 BSP AND XPDR INSTALL TASK DATA SHEET

Tools:

EV1 (FF)	EV2 (FF)
	PGT
	7/16 x 9" wobble
	Round scoop
	6B cover

Foot Restraints:

Task	CETA	WIF	APFR Setting
Access to BSP			
Access to Transponder			

EVA Fasteners:

Fastener Name	Head Size	Qty	Install Torque	Release Torque	Failure Torque	Turns	RPM
			(ft-lb)	(ft-lb)	(ft-lb)		
Center jack bolt	7/16	1	4.5-4.8	9.2	14.8	33	30
(BSP & XPDR)			gnd		release	release	
			9.2 on	12.3		24.4-30.4	
			orbit	max	13.2 install	install	
Outer bolts	7/16	2	4.5-4.8	9.2	14.8	15	30
(BSP & XPDR)			gnd		release	release	
			9.2 on	12.3		6.8-12.8	
			orbit	max	13.2 install	install	
Center jack bolt	7/16	1	1.6 gnd	7.0	17.1	24.4-30.4	30
(Dummy Box)							
Outer bolts	7/16	2	1.6 gnd	7.0	17.1	6.8 -12.8	30
(Dummy Box)							

EVA Connectors: None

Timeline Considerations:

Get-Ahead would be P1 RBVM MLI if task finished before P1 SASA relocate

Notes:

- 1. BSP & XPDR thermal clocks are 4 hr (2 hr in bag and 2 hr out)
- 2. ACBSP (P/N 1F7847-1) and XPDR (1F78475-1) dummy boxes must be installed in their corresponding positions due to keying of the ARINC connector interface on the dummy box
- 3. EV3 85-ft safety tether (from A/L) can reach to P1 Bay 12 (middle of bay)
- 4. BSP is zenith location/box on P1 and XPDR is nadir

Cautions:

1. Avoid contact with lower surface of 6B boxes (Cho-Therm coating)

Warnings:

1. N/A

FS 7-83 EVA/118/FIN B

CETA CART RELOCATION (02:00)

IV/RMS	EV1 (FF)	EV3 (FF)	
CETA 2 CETA 1 CETA starting configuration 1. SSRMS: CETA removal posn CETA 2 CETA 1 MT CETA ending configuration	transfer (if not already completed) □ CETA 1 coupler to UNLOCK □ Translate CETA 1 port to Bay 08 □ Engage parking brake (left handle) □ CETA 1 coupler to CAPTURE □ Deploy brake handles (4) (down) □ √Swing arms stowed (3) □ √APFR secure, pull test	1. Ingress SSRMS APFR 2. Attach MWS EE to Ingress Aid CAUTION Do not touch APFR Ingress Aid shaft for more than 2.5 min (after first 1.5 hr exposed) 3. Tether to CETA 1 with RET 4. Check glove heaters and TCV 5. Grasp CETA 1 grids B & H (recommended)	
2. SSRMS: Mnvr to CETA 1 install posn		6. Give EV1 GO for CETA 1 release 7. On EV1 GO: Remove CETA 1 from rails; lift CETA cart from rails ISS forward until wheel bogies clear 8. Give SSRMS GO to maneuver	

FS 7-84 EVA/118/FIN B

CETA CART RELOCATION (02:00) (Cont)

IV/RMS	EV1 (FF)	EV3 (FF)
	INSTALL CETA 1 ON S1 8. Translate to S1 Bay ~11 via nadir path 9. Verify safety tethers clear of CETA install area 10. GCA SSRMS to CETA install position 11. Rotate and lock wheel bogies (4) onto MT rail 12. Engage parking brake 13. Give EV3 GO to release CETA 1	9. Install CETA 1 on rail
3. SSRMS: Mnvr to CETA 2 removal posn	COUPLE CETA 1 TO MT 14. Verify CETA cart □ √MT coupler in CAPTURE □ Stow brake handles (4) (up) 15. Release brake (tap pedal twice) 16. Translate to MT 17. Couple CETA to MT □ Couple CETA to MT, max rate 0.5 ft/sec □ MT coupler to LOCK □ √CETA1 coupler in CAPTURE CETA 2 REMOVAL FROM P1	10. On EV1 GO, release CETA 1 tether 11. Give SSRMS GO to maneuver to CETA 2
	18. Translate to P1 CETA 219. Verify CETA 2 positioned in Bay 08 (position CETA for SSRMS pickup)	CETA 2 REMOVAL FROM P1 12. GCA SSRMS to CETA 2 Pickup location 13. Tether to CETA 2 with RET 14. Grasp CETA 2 grids B & H (recommended) 15. Give EV1 GO for CETA 2 release
SSRMS: Mnvr to CETA 2 install posn	 20. On EV3 GO: Release brake (tap pedal twice) 21. Release wheel bogies (4) 22. Give EV3 GO to remove CETA 2 from rails 23. Assist EV3/M1 with clearances as reqd; verify CETA 2 is clear of structure before translating 	16. On EV1 GO: Remove CETA 2 from rails; lift CETA cart from rails due forward until wheel bogies clear17. Give SSRMS GO to maneuver

FS 7-85 EVA/118/FIN B

CETA CART RELOCATION (02:00) (Cont)

IV/RMS	EV1 (FF)	EV3 (FF)
IV/RMS	INSTALL CETA 2 ON S1 24. Translate to S1 Bay ~11 via nadir path 25. Verify Safety tethers clear of CETA 2 install area 26. GCA SSRMS to CETA 2 install position 27. Rotate and lock wheel bogies (4) onto MT rail 28. Engage parking brake 29. Give EV3 GO to release COUPLE CETA 2 TO CETA 1 30. Verify CETA 2 Stow brake handles (4) (up) 31. When EV3 clear of CETA 2, release brake (tap pedal twice) 32. Translate to CETA 1 33. Couple CETA 2 to CETA 1 Couple CETA 2 to CETA 1 Couple CETA 2 to CETA 1, max rate 1 inch/sec CETA 1 coupler to LOCK SSRMS CLEANUP 34. Retrieve safety tether from SSRMS, stow on MWS 35. Retrieve APFR and WIF adapter, install on BRT 36. Give SSRMS GO to maneuver clear	INSTALL CETA 2 ON S1 18. Install CETA 2 on rail 19. On EV1 GO, release CETA 2 tether SSRMS CLEANUP 20. Egress SSRMS, perform safety tether swap to A/L 85-ft tether at S1 HR 3247 21. Translate to CETA 2 22. Retrieve ORU Bag, attach to BRT (if required)
	 36. Give SSRMS GO to maneuver clear 37. Translate to A/L; release adj fairlead (S0 HR 3413) 38. Remove WIF adapter and temp stow at A/L 39. Stow APFR and Ingress aide on A/L WIF 11 [3, PP, F, 6] - pull test 40. Stow spare (SSRMS) Safety tether on A/L HR 0546 41. Inspect gloves; status MCC on RTV and Vectran state 	 Retrieve ORU Bag, attach to BRT (if required) Translate to A/L; retrieve adj fairlead (top of CETA spur) Temp stow ORU Bag at A/L; retrieve XPDR dummy box, 6B cover plate and scoop from bag Inspect gloves; status MCC on RTV and Vectran state

FS 7-86 EVA/118/FIN B

CETA CART RELOCATION TASK DATA SHEET

Tools: None

Foot Restraints:

Task	WIF	APFR Setting
CETA CART Install/remove	SSRMS	[12,PP,F,6]

EVA Fasteners: None

EVA Connectors: None

CETA Cart Mass = ~560 lb

Timeline Considerations:

1. CETA carts must be moved to the stbd side of MT for 10A P6 relocation (MT WS 8)

Notes:

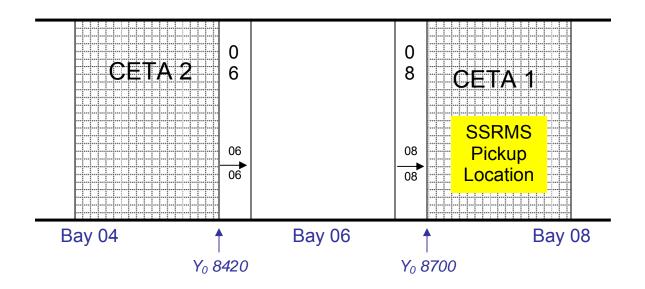
- 1. Ensure safety tethers are clear of CETA cart during safety tether swap, CETA cart relocation, and CETA cart install
- 2. CETA to MT max coupling rate is 0.5 ft/sec; CETA to CETA max coupling rate is 1 inch/sec
- 3. 3 of 4 wheel bogies are required to be installed prior to untethering (from a safety, fault tolerance standpoint); can leave CETA Carts in this config, MT okay to translate (Approval in work)
- 4. 85-ft safety tether stretches from A/L to P1 Bay 12 (middle of bay)

Cautions:

1. Do not impart loads into CETA cart without all 4 wheel bogies engaged

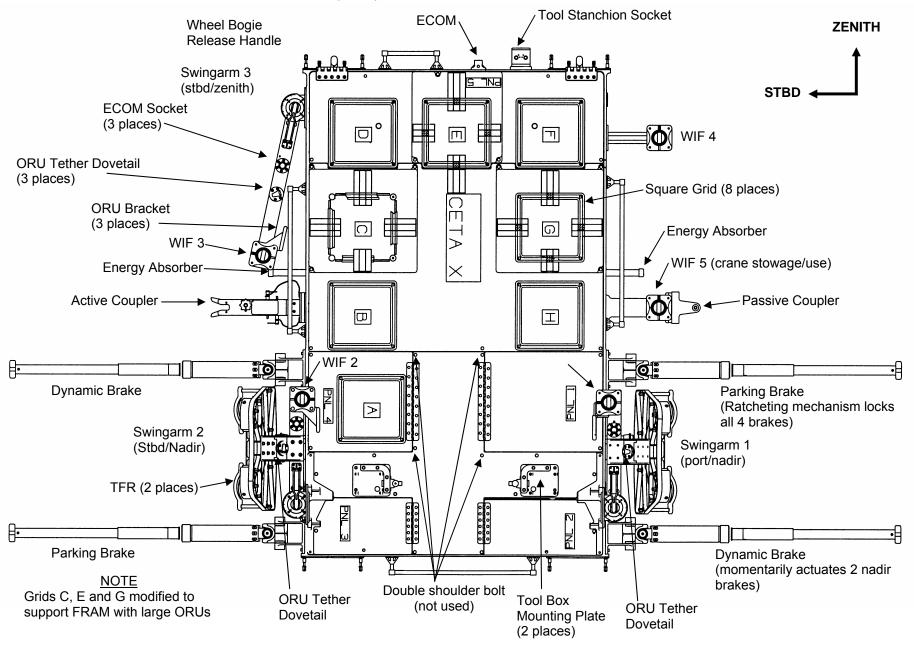
Warnings:

1. None



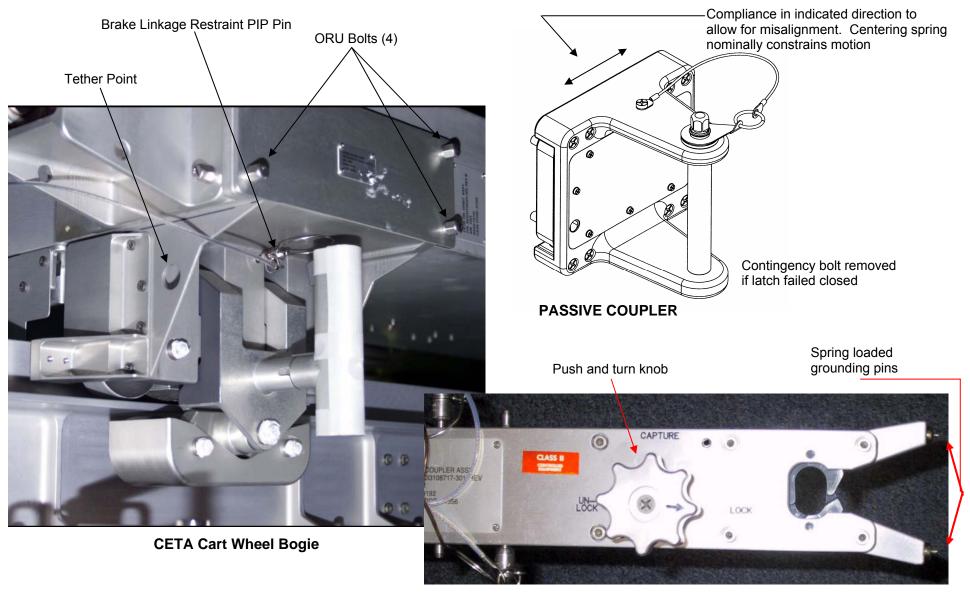
FS 7-87 EVA/118/FIN B

CETA CART RELOCATION TASK DATA SHEET (Cont)



FS 7-88 EVA/118/FIN B

CETA CART RELOCATION TASK DATA SHEET (Cont)



CETA Cart Active Coupler

FS 7-89 EVA/118/FIN B

Z1 SASA GIMBAL BOLTS AND MISSE RETRIEVAL (01:00)/P6 TRANSPONDER RETRIEVAL (01:00)

IV/RMS	EV1 (FF)	EV3 (FF)
	 Z1 SASA SPARE GIMBAL BOLTS (00:30) 1. Translate to Z1 HR 6001 (near SASA spare) 2. Tether to SASA shroud (if required) 3. Remove shroud to access SASA spare gimbal locks 4. PGT[B3, CCW2, 30.5]-7/16 X 6" Loosen gimbal lock fasteners (in order), 2 turns □ Upper-Left bolt 4 (report torque and turns) 	P6 TRANSPONDER RETRIEVAL 1. Retrieve transponder 6B cover from ORU bag (with scoop) 2. Translate to P6 HR 5326; BRT as required to HR 5322 inverted (up Z1 fwd/stbd corner, aft @ Z1/P6, zenith on aft stbd corner of P6) 3. Remove XPDR MLI, use adj tether to restrain
√MCC: Verify inhibits for P6 XPDR remove	 Upper-Right bolt 3 (report torque and turns) Manipulate gimbals with all bolts in place to slightly shift the square spacer block on all bolts to verify no loads exist 	4. Tether to XPDR 5. On IV GO: Remove P6 XPDR
IV Record Gimbal Turns Torque Bolts Release	 6. Push inward on the base of the antenna (near bolts 1 & 2) to ensure pedestal is fully seated against the spacer blocks 7. Verify all four bolts still properly rotated to lock position 	 6. PGT[A7, CCW2, 30.5]-7/16 X 6" Release XPDR left and right captive fasteners ~15 turns 7. PGT[A7, CCW2, 30.5]-7/16 X 6"
U-L bolt 4 U-R bolt 3 Re-Torque Initial / Final L-L bolt 1 / /	and seated 8. Rotate gimbal lock fasteners (4) in pattern PGT[A6, CW2, 30.5]-7/16 X 6" □ Lower-Left bolt 1 ~ 3 turns	Release center jack bolt ~33 turns 8. Remove transponder, temp stow 9. Remove dummy box from 6B cover 10. Install dummy box (XPDR) in P6 transponder location
L-L bolt 1 / / L-R bolt 2 / / U-R bolt 3 / / U-L bolt 4 / /	□ Lower-Right bolt 2 ~ 3 turns □ Upper-Right bolt 3 ~ 2 turns □ Upper-Left bolt 4 ~ 2 turns ■ Report torque and turns	by sliding it along guide pins into soft dock position 11. PGT[A7, CW2, 30.5]-7/16X6" Push in and engage center jack bolt (~24-30 turns to torque)
IV Record XPDR Turns Torque Dummy Center	 9. Visually verify that all bolts are properly aligned and seated 10. Re-torque gimbal lock fasteners PGT[B5, CW2, 30.5]-7/16 X 6" Tighten gimbal lock fasteners (4) in same pattern 	 Report torque and turns 12. PGT[A7, CW2, 30.5]-7/16X6" Push in and engage outer fasteners (2) (~7-12 turns to torque) Report torque and turns
Bolt Outer 1 Outer 2	~1-2 turn to torque Lower-Left bolt 1 Lower-Right bolt 2 Upper-Right bolt 3	13. Close XPDR MLI 14. Install XPDR on 6B cover and scoop on XPDR 15. Stow XPDR on BRT using scoop 16. Time permitting: Inspect PVR PIP pins during
	☐ Upper-Left bolt 3 ☐ Upper-Left bolt 4 ← Report torque and turns 11. Stow SASA shroud 12. Inspect gloves; status MCC on RTV and Vectran state	translation nadir Aft PVR Stbd side Stbd PVR Aft side 17. Inspect gloves; status MCC on RTV and Vectran state
	13. Translate to A/L	18. Translate to A/L

Z1 SASA GIMBAL BOLTS AND MISSE RETRIEVAL (01:00)/P6 TRANSPONDER RETRIEVAL (01:00) (Cont)

IV/RMS	EV1 (FF)	EV3 (FF)
	MISSE RETRIEVAL (00:30) WARNING MISSEs 3 & 4 contain lithium thionyl chloride batteries that can be toxic; inspection required prior to closure If MMOD hit observed in area of batteries; close MISSE but do NOT bring IVA CAUTION MISSE interior contains shatterable materials. Do not allow tools or suit to impact samples When closing/removing MISSE, apply force at lowest part of HR and do not exceed 45 lb 1. Translate to airlock gas tank 2 (middle/nadir tank) MISSE 3	MISSE 4 Aft Nadir MISSE 3
	 Take photos or WVS survey of both sides of MISSE sample; not required if performed on prior EVA Release PIP pins (4) which secure MISSE open/close Close MISSE, insert PIP pins (2) which secure MISSE close Tether to MISSE Push lever lock and move clamp lever to UNLOCK position Release capture plate PIP pin, open plate Remove MISSE/Clamp from handrail, close capture plate, reinsert PIP pin Stow MISSE inside A/L; sandwiched along aft wall (port near hatch) Retrieve MISSE 4; translate to airlock endcone Repeat steps for MISSE 4 retrieval Inspect gloves; status MCC on RTV and Vectran state 	

FS 7-91 EVA/118/FIN B

Z1 SASA SPARE GIMBAL BOLTS AND MISSE RETRIEVAL TASK DATA SHEET

<u>MISSE</u>

ORU Identification:

ORU	Part number	Serial Number
MISSE PEC 3	419878-1	N/A
Handrail Clamp	419900-1	N/A
MISSE PEC 4	419879-1	N/A
Handrail Clamp	419900-3	N/A

Tools: N/A

Foot Restraints: N/A

Timeline Considerations:

1. Both MISSEs to be returned on 13A.1, MISSE 3 is a higher priority for return than MISSE 4

Notes:

1. MISSE PEC with clamp = 76.4 lbs

Cautions:

- 1. Can not attach safety tethers to same handrail MISSE is attached
- 2. MISSE 3 and 4 contain shatterable materials. Avoid impact with material
- 3. When MISSE is attached to HR, do not exceed 45 lb load at a distance greater than 17 inches from the probe end

Warnings:

1. None

Z1 SASA Spare Gimbal Bolts

Tools:

10013.	
EV1 (FF)	
PGT	6" Wobble

Foot Restraints:

Task	WIF	APFR Setting
Z1 Gimbal bolts	Z1 WIF 01	IAPFR [3,RR,F12]

EVA Fasteners:

Fastener Name	Head Size	Qty	Install Torque (ft-lb)	Release Torque (ft-lb)	Torque (ft-lb)	Turns	RPM
Gimbal Fasteners	7/16	4	16.7 gnd 8.3-25.5 on-orbit	18.4 for 1 turn 3.8	30.7 install 46.4 release (first turn) 6.7 release (at hardstop)	4.5	30

EVA Connectors: None

Timeline Considerations:

1. None

Notes:

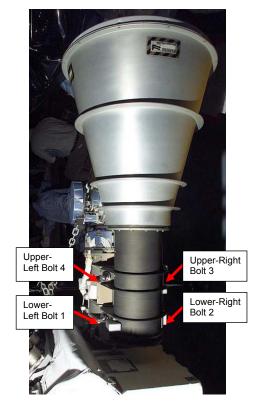
 Gimbal bolts should be torqued in specified pattern so as to prevent misalignment of the gimbal locks during tightening and resulting in higher torques and possibly not reaching turn counts

Cautions:

Avoid contact SASA antennas and coatings

Warnings:

1. None



FS 7-92 EVA/118/FIN B

P6 TRANSPONDER RETRIEVAL TASK DATA SHEET

Tools:

EV3 (FF)
PGT
6-in wobble
Round Scoop
6B Box ORU Cover

Foot Restraints:

Task	WIF	APFR Setting

EVA Fasteners:

Fastener Name	Head Size	Qty	Install Torque (ft-lb)	Release Torque (ft-lb)	Failure Torque (ft-lb)	Turns	RPM
Center jack bolt (XPDR)	7/16	1	4.5-4.8 gnd 9.2 on orbit	9.2	14.8 release	33 release 24.4-30.4 install	30
Outer bolts (XPDR)	7/16	2	4.5-4.8 gnd 9.2 on orbit		14.8 release 13.2 install	15 release 6.8-12.8 install	30
Center jack bolt (Dummy Box)	7/16	1	1.6 gnd	7.0	17.1	24.4-30.4	30
Outer bolts (Dummy Box)	7/16	2	1.6 gnd	7.0	17.1	6.8-12.8	30

EVA Connectors: N/A

Timeline Considerations:1. P6 XPDR must be removed before P6 relocated on 10A

Notes:

1. XPDR thermal clock is 1.5 hr w/no MLI or 1 hr no MLI and 3.5 hr with MLI

Cautions:

ACBSP (P/N 1F7847-1) and XPDR (1F78475-1) dummy boxes must be installed in their corresponding positions due to keying of the ARINC connector interface on the dummy box

Warnings:

1. N/A

FS 7-93 EVA/118/FIN B

EVA 3 CLEANUP/INGRESS (00:35)

IV/RMS	EV1 (FF)	EV3 (FF)
IV: Perform WVS PWRDN (PHOTO/TV, WVS CUE CARD)	CLEANUP 1. Translate to airlock 2. Perform Tool Inventory	CLEANUP 1. Translate to airlock 2. Perform Tool Inventory
IV: Set 2-min timer after both EV1 and EV2 report WATER OFF	 INGRESS Transfer ORU Bag to EV3 Stow spare tether on A/L D-ring or 85-ft on HR 0546 NOTE: EV1 & EV3 safety tethers are swapped (ST ancho is not based where started at beginning of EVA) On EV2 GO, disconnect EV3 85-ft safety tether from A/L HR 0554 Connect left waist tether to EV3 85-ft safety tether, LOCK hooks Disconnect 85-ft safety tether from A/L HR 0550 Ingress airlock Hatch Thermal Cover – close, attach Velcro strap Remove SCU from stowage pouch Remove DCM cover, Velcro to DCM Connect SCU to DCM; √SCU locked 	INGRESS 3. Ingress airlock 4. Receive ORU Bag, stow near UIA 5. Connect right waist tether to AL D-ring 6. Give EV1 GO to disconnect 85-ft tether 7. Remove SCU from stowage pouch 8. Remove DCM cover, Velcro to DCM 9. Connect SCU to DCM; √SCU locked 10. DCM: WATER – OFF
		JTION IU WATER – OFF for 2 min 11. Go to PRE REPRESS portion of {CREWLOCK DEPRESS/REPRESS CUE CARD} (SODF: ISS EVA SYS: EVA PREP/POST)

FS 7-94 EVA/118/FIN B

POST EVA 3 TOOL CONFIG

EV1		EV3		CRE\	<u>WLOCK</u>
<u>EV1</u> □	Waist Tether (R D-ring to Safety tether)		Waist Tether (L D-ring to Safety tether)	Stagi	ng Bag
	Waist Tether (L D-ring to MWS)		Waist Tether (R D-ring to MWS)		PGT S/N w/battery
	D-ring Extender (2)		D-ring Extender (2)		CETA Cart Wheel Boogie PIP pin
	85-ft Safety Tether (R on extender)		85-ft Safety Tether (L on extender)		
	MWS		Adj (2 on wrists)		Med ORU Bag
	T-bar		MWS		6 B box cover w/o thermal cover (long
	Rabbit Ear Wire Ties (2)		T-bar		wire-tied to bag)
	Adj		Rabbit Ear Wire Ties (2)		Adj (to box cover)
	RÉT (sm-sm PIP pin)		Adj		Dummy Box
	RET (sm-sm) (2)		RÉT (sm-sm PIP pin)		Sm-sm RETs
	Sm Trash Bág (Ĺ, inside) 🖔		RET (sm-sm) (2)		Lg-sm RET on outside
	WIF adapter		Sm Trash Bag (Ĺ, inside) ()		Adj tether (on outside)
	Swing Arm (R)		Swing Arm (R)		Spare 85-ft safety tether
	RET (sm-sm)		RET (sm-sm)		
	PGT S/N w/battery		PGT S/N w/battery		CL Bag #3 (contingency)
	7/16 x 6" wobble		7/16 x 6" wobble		Adj (Lg-sm) on outside
	BRT (L)		BRT (L)		Wire Tie Caddy
	RET (sm-sm)		RET (sm-sm)		Connector Cleaner Tool Caddy
	Wire Ties (2)				Connector Pin Straightener
	, ,		,		EVA Ratchet
					Socket Caddy
		CREV	<u>VLOCK</u>		7/16 x 9" rigid
Exter	nal				7/16 x 6" wobble
	Spare 85-ft safety tether (on HR 0546)		6 B box cover		7/16 x 2"
	55-ft safety tether hatch D-ring		Transponder		RAD
	,		Round Scoop		Vise Grips
			<u> </u>		Fish Stringer
			Small ORU Bag (A/L zenith/fwd/stbd)		ŭ
			Adj (Lg-sm) on outside		Digital Camera
			GPS Caps wire-tied together		
			RET (sm-sm) (2)		D-ring Extender
Γ	Lleve MICCE return begg nre		. , , ,		
	Have MISSE return bags pre				MISSE 3 & MISSE 4
	staged in A/L; see MISSE PREP				Lg-sm RET (2)
	FOR RETURN (TOOLS AND				
	STOWAGE)				

FS 7-95 EVA/118/FIN B

EVA 4 BRIEFING CARD

EVA Prep

Remove watches, jewelry, etc during EMU ops

Follow procedures carefully

PBA and SCU are pure O2

Do not touch connections. Inspect for dirt, oil, burrs, particles

Do not force connections

Do not crush or kink hoses

EMU is pure O2 environment. Do not wear products such as chapstick

A/L CONFIG AND TOOLS:

- * Crew lock bag, 2 OSEs, WETA, Lg ORU Bag, Sm ORU Bag
- * Crew lock bag for contingencies stays in the A/L (on endcone)

EGRESS PLAN:

- * EV3 to A/L D-ring; EV2 L waist to EV3 safety tether
- * Check PGT, tools, BRT tucked in
- * EV2 egresses and attaches both safety tethers to handrails
- * EV3 hands out Sm ORU bag and OSEs
- * EV3 egresses and closes thermal cover
- * Both check SAFER handles down and down

TRANSLATION:

- * Hand on structure at all times. Do not hop
- * Avoid feet first translation
- * Slow and deliberate
- * Check tethers often
- * Check each other's tethers, when possible
- * Keep loaded BRT in scan as well
- * Stay aware of sensitive hardware in your work area

TETHER SWAPS:

- * Secure spare waist tether first, check locked
- * Perform tether swap
- * Visually check and verbalize all tethers locked, reel unlocked

TETHERS AND TOOLS:

- * Follow good tethering protocol on all tools "Good RET"
- * Pull test everything (PGT sockets, APFRs, etc)

MMOD SHIELD OPTIONS:

* 2 of 3 fastener reqd; 1 wire tie = 1 fastener

A) install Dzus B) wire tie C) LDTDT & Adj

* Wire tie must be secure around fastener head and underlying structure; use wire tie to pull shield inboard axially (twd CBM) and twd structure radially

COMM PROTOCOL:

Succinct and professional

SSRMS calls are top priority

IVA is prime relay to MCC

SUIT MAL PROTOCOL:

Challenge-response led by IV or nominal suit

CANON CABLES/CONNECTORS:

Check pin straightness

No FOD in receptacle

EMI band

Proper bend radius

* Inspect gloves for RTV and Vectran damage, report to MCC

PGT OPS:

Check settings with IV

Pull test on all socket installs

Turn count (count all turns at bolt vice RAD)

Red light – Low torque, green light – in torque window, Both – Hi torque Cal Procedure – Ratchet Collar – Not motor, Speed Collar – Cal, Pull trigger

KEEP OUT ZONES:

S1 SASA, S1 Radiator Beam

DAY/NIGHT TRANSITIONS: (IV will call)

* Lights, visor, check all tools secure

INGRESS PLAN:

Bring all 85-ft tethers inside A/L

* Check PGT, tools, BRT tucked in

EV3 in first, then tether to D-ring extender

EV2 disconnect EV3 safety tether, connect it to left waist tether

EV2 disconnect own safety tether

EV2 in feet first with an EV3 assist

Check hatch seal clear before closing

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^{*} Review during EMU P/B if time

EVA 4 SUMMARY TIMELINE

PET	13A.1 EVA 4							
TIME (HR : MIN)	IV	PET	EV2 (FF)	PET	EV3 (FF)			
00:00		00:00	EGRESS/SETUP (00:20) POST DEPRESS and EGRESS (00:20)	00:00	EGRESS/SETUP (00:20) POST DEPRESS and EGRESS (00:20)			
		00:20	OBSS BOOM STAND INSTALL (01:00)		OBSS BOOM STAND INSTALL (01:00)			
01:00								
		01:20	GPS ANTENNA #4 REMOVE (00:40)	01:20	<u>P6 AUX BAG MOVE</u> (00:30)			
 02:00		02:00	EWIS ANTENNA INSTALL (01:30)	01:50	EWIS ANTENNA INSTALL (01:40)			
- -								
03:00								
		03:30	LAB MMOD SHIELD CLEANUP (00:30)	03:30	LAB MMOD SHIELD CLEANUP (00:30)			
04:00		04:00	NODE MMOD SHIELD CLEANUP (00:30)	04:00	NODE MMOD SHIELD CLEANUP (00:30)			
		04:30	CP1 WETA ANTENNA INSTALL (01:15)	04:30	CP1 WETA ANTENNA INSTALL (01:15)			
- 05:00 - -			Time permitting depending on MMOD Shield Cleanup.		Time permitting depending on MMOD Shield Cleanup.			
 - - 06:00		05:45	CLEANUP/INGRESS (00:45) CLEANUP (00:25)	05:45	CLEANUP/INGRESS (00:45) CLEANUP (00:25)			
-		_	INGRESS (00:15) PRE REPRESS (<u>DEPRESS/REPRESS</u>) (00:05)		INGRESS (00:15) PRE REPRESS (<u>DEPRESS/REPRESS</u>) (00:05)			
	EVA Time 6:30	06:30		06:30				

PRE EVA 4 TOOL CONFIG

EV2	Waist Tether (R D-ring to Safety Tether) Waist Tether (L Extender to MWS) D-ring Extender (2) 85-ft Safety Tether (R on extender) Adj (2 on wrist) MWS T-bar Rabbit Ear Wire Ties (2) RET (sm-sm PIP pin) RET (sm-sm) (3) Sm Trash Bag (L, inside) Swing Arm (R) RET (sm-sm) PGT S/N w/battery 7/16 x 6" wobble BRT (L) RET (sm-sm) Wire Ties (2) al Spare 85-ft safety tether (HR 0546) 55-ft safety tether hatch D-ring		Waist Tether (R D-ring) D-ring Extender (2) 85-ft Safety Tether (R on extender) Adj (2 on wrists) MWS T-bar Rabbit Ear Wire Ties (2) Adj RET (sm-sm PIP pin) RET (sm-sm) (3) Sm Trash Bag (L, inside) Swing Arm (R) RET (sm-sm) PGT S/N w/battery 7/16 x 6" wobble BRT (L) RET (sm-sm) Wire Ties (3)	Ins Ins	spect RET cord for damage spect safety tethers and waist tethers load alleviating straps – no red visible spect MWS screws
CREW	, c	CREW	LOCK (Cont) Large ORU Bag HRs w/EWIS Antennas (2) – Remove Caps RETs (2) EWIS Ant Cable (w/preintegrated wire ties) – Remove Caps Fish Stringer Digital Camera MMOD T-handle Tool (if retrieval completed from AL TB on previous EVA)	CREW	WETA √EVA MLI installed (IV MLI and connector cap removed) Round Scoop (handle up) RET (Lg-sm) to Airlock CL Bag #1 RET (Lg-sm) on outside RET Adj (2)
	OBSS OSE (2) RET (Lg-sm) (2) √PAD installed to OSE (closed)		CL Bag (inside Lg ORU Bag) Adj (Lg-sm) on outside to tether CL Bag to ORU Bag Kapton Tape pieces – taped to inside of CL Bag cover Wire Tie Caddy (w/6 Long wire ties)		Socket Caddy (for S5 get aheads) 5/8" x 7.8 socket Cannon Conn Tools (2) (for S5 get aheads) Spare 85-ft Safety Tether (on outside)

(2) located in capture position

√Capture Latch PIP pin installed in stowed position

√Anti-rotation fittings (2) deployed and PIP pins

Long duration tie down tethers (3) (attached to

1/4" Hex, 3/8" Drive Socket

CL Bag #3 (contingency) -On endcone Adj (Lg-sm) on outside

Connector Cleaner Tool Caddy

Connector Pin Straightener

7/16 x 6" wobble

D-ring Extender (on A/L D-ring)

7/16 x 9" rigid

Socket Caddy

7/16 x 2"

Fish Stringer

RAD

EVA Ratchet

GP Caddy

Vise Grips

Hammer

Adj

Loop Pin Puller

DPTA w/IV 1/4" Allen

MMOD T-handle Tool

internal tether loops)

RET (Lg-sm) to Airlock (take w/bag)

EVA 4 INHIBIT PAD

ORBITER

TCS

L12 1. √TCS POWER – OFF

Ku-Band Antenna

MCC-H 1. √KU-BAND Mask – active

2. √KU-BAND EVA Protect Box – active

RCS

If EV crew < 27 ft from FRCS:

1. √DAP: VERN, FREE, LO Z (flt specific √ with GNC) IV

O14,15,16 2. √RJDF F1, F2, F3, F4 MANF DRIVER (four) – OFF LOGIC (four) - OFF

MCC-H 3. √Above RCS config IV

4. √RCS F – ITEM 1 EXEC (*)

√JET DES F1U – ITEM 17 (*)

F3U - ITEM 19 (*)

F2U - ITEM 21 (*)

S-Band Antennas

NOTE

Possible loss of comm when forced LL FWD antenna

IV If EV crew < 2 ft from S-Band antenna:

1. S-BAND FM ANT – XMIT LOWER/RCVR UPPER A1R

2. √MCC. lower antenna selected

If no comm, or on MCC call:

C3 3. S-BAND PM ANT – LL FWD

When EVA crewmember at least 2 ft away from all S-Band

upper antennas:

C3 4. S-BAND PM ANT - GPC **USOS**

PCU

NOTE

PCUs may require up to 1 hr warm-up period before they are operational

мсс-н

1. √PCUs (two) operational in discharge mode and one of the following:

A. CCS PCU EVA Hazard Control enabled

B. No more than two arrays unshunted

C. No more than two arrays pointed

< 90 deg from velocity vector

OR

2. One or no PCUs operational in discharge mode and one of the following:

A. No more than two arrays unshunted

B. No more than two arrays pointed

< 90 deg from velocity vector

Ground Radar

MCC-H

1. √TOPO and FDO consoles, ground radar restrictions in place for EVA

S1 TRRJ – (OBSS OSE AND S3 WETA)

One TRRJ DLA locked for EV crew translation on S1 nadir and zenith:

MCC-H

1. √DLA (1) – LOCKED

Cont on next page

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EVA 4 INHIBIT PAD (Cont)

USOS

S3 CP1 (WETA Install at CP1)

MCC-H 1. RPCM S31A A RPC 15 – Open, Close Cmd Inhibit

2. RPC 16 – Open, Close Cmd Inhibit

3. RPCM S32B_A RPC 15 - Open, Close Cmd Inhibit

4. RPC 16 – Open, Close Cmd Inhibit

S1 SASA (OBSS OSE Install)

MCC-H 1. Check String 1 Transponder powered off

2. String 1 RFG Parked at EL = 0 and Az = 0

3. String 1 RFG Transmitter turned off

4. String 1 RFG SSPA Muted

GPS Antenna #4 Remove

MCC-H 1. RPCM S02B E RPC 8 – Open, Close Cmd Inhibit

2. RPCM S01A E RPC 7 – Open, Close Cmd Inhibit

EWIS Antenna Install

MCC-H 1. Deactivate SSR (UHF)

IV A1R 2. AUD CTR SL A/G1 – ON

RSOS

SM Antennas

MCC-M

- Global Timing Sys 1(400.1 MHz) [GTS] Deactivate
- 2. ARISS (HAM Radio) Deactivate or VHF (144-146 MHz) TX only

FGB Antennas

MCC-M

- 1. ARISS Deactivate
- 2. √FGB KURS P [KYPC P] Deactivated

FGB Thrusters

MCC-M

- 1. √FGB MCS unpowered
- 2. √All FGB Attitude Control Thruster Valves (eighty) closed
- 3. √FGB Attitude Control Manifold Valves closed КШК1, КШК2, КШК4, КШК5, КШК9, ОКО3, ОКГ3, ОКО6, ОКГ6, ОКО7, ОКГ 7, ОКО8, ОКГ8

Soyuz Antennas

MCC-M

1. √Soyuz KURS A [KYPC A] – Deactivated

Soyuz Thrusters

MCC-M

- 1. √Soyuz manifolds (four) closed ЭΚΟ1, ЭΚΟ2, ЭΚΓ1, ЭΚΓ2
- 2. √Soyuz MCS unpowered
- 3. √Soyuz Attitude Control Thruster Valves (fifty-two) closed
- 4. √Soyuz Main Engine Valves (K1,K2,K3,K4,K5,K6) closed

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EVA 4 NOTES, CAUTIONS, AND WARNINGS

NOTES

- 1. Bolt install: report torque and turns
- 2. Bolt release: report torque and turns if different from published range
- EVA connectors: after disconnection and prior to connection; verify pin and EMI band integrity; verify connector free of FOD
- 4. Inspect QDs for damage prior to mating
- 5. MLI handholds are not rated for crewmember translation loads
- 6. CBM petal covers may not be used as handholds unless both launch restraint pins are engaged
- 7. Toolbox doors must be closed with one latch per door when EV crew not in immediate vicinity
- 8. Avoid contact with Vitrolube-coated OBSS striker bars
- Velcro exposed to AO deteriorates rapidly; verify full and smooth velcro seams

CAUTION

ISS Constraints

- A. Avoid inadvertent contact with
 - 1. Grapple fixture shafts (drylube)
 - 2. PIP pins
 - 3. MDM sunshade [PMA1]
 - 4. EVA Crane [PMA1]
 - 5. TCS Reflectors [PMA2, PMA3]
 - 6. APAS hardware [PMA2, PMA3]
 - 7. CETA Lights (Z-93 paint) [LAB, S1, Node 1]
 - 8. Deployed MISSEs [A/L]
 - 9. Passive UMAs
 - MBS VDU, MCU, CRPCMs, and Cameras (taped radiative surfaces, silver Teflon)
 - 11. Deployed TUS cable
 - 12. S0 aft face Radiator
 - 13. GPS Antennas (S13 paint) [S0]
 - 14. UHF Antennas [LAB, P1]
 - 15. ETCS Radiators [S1, P1]
 - 16. EETCS/PV Radiator bellows and panels [P6, P4, S4, S6]
 - 17. SASA RF Group [Z1, S1, P6]
 - 18. Heat pipe radiators [Z1]
 - 19. PCU cathode and HCA ports [Z1]
 - 20. Ku-Band Antenna (SGANT) dish [Z1]
 - 21. CMG cover/shells [Z1]
 - 22. SSRMS Cameras
 - 23. Open CBM petal covers and LAB window shutter

CAUTION (Cont)

ISS Constraints (Cont)

- B. Electrical cables
 - Avoid bend radii < 10 times cable diameter
- C. Fiber optic cables
 - Avoid bend radii < 10 times cable diameter
 - 2. Avoid pulling on cable during mate/demate
- E. For structural reasons
 - Avoid vigorous body motions, quick grabs and kickoffs against tether restraints
 - 2. Avoid performing shaking motions (sinusoidal functions) more than four cycles
- 3. Avoid kicking S1/P1 radiator beam If any of these occur, wait 2 to 5 min to allow structural response to dissipate

F. Other

- ITT Cannon connector: do not turn collar from WHITE to BLACK without a mating half attached
- 2. WIS Antennas: do not use as handholds [Node 1, P6, Z1]
- 3. Lubricant from Ku-Band SGANT gimbals [Z1], CMGs [Z1], and RTAS Ground Strap fasteners [P6,P4,S4,S6] can contaminate EMU
- 4. MLI handholds are not rated for crewmember translation loads
- 5. CBM petal covers may not be used as handholds unless both launch restraint pins are engaged

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EVA 4 NOTES, CAUTIONS, AND WARNINGS (Cont)

CAUTION (Cont)

Shuttle Constraints

- G. Avoid inadvertent contact with
 - OBSS and SRMS Composite Sections and Cable Harnesses
 - 2. LCS (silver Teflon) and LDRI (silver Teflon) and ITVC (gold foil) [OBSS]
 - 3. WVS Antenna [ODS]
 - 4. Payload Bay wire harnesses, cables, and connectors

H. No touch

- 1. LDRI diffuser [OBSS]
- 2. OBSS saddle contacts (when OBSS unberthed) [OBSS]
- 3. Monkey fur [PLB]
- 4. Cameras: metallic surfaces [PLB]
- 5. Ku-Band Antenna black dish and gold thermal blankets [PLB]

WARNING

ISS Constraints

- A. Avoid inadvertent contact with
 - 1. Grapple fixture targets and target pins
 - 2. SSU, ECU, beta gimbal platform, mast canister, SAW blanket boxes unless the beta gimbal is locked and the motor is turned off
 - 3. Stay inboard of SARJ when active
 - 4. Stay 2 ft from S1/P1 radiator beam rotational envelope when beam is free to rotate
 - 5. Stay 5 ft from moving MT on face 1

B. Handrails

1. Handrails previously used for MISSE attachment may not be used as a safety tether point [A/L endcone 566, A/L Tank 2 nad/fwd, P6 5389]

C. Pinch

- 1. NZGL connector linkage. Use caution when mating/locking
- 2. ITT Cannon Connector rotating housing
- 3. EV side of IV Hatch during Hatch operation (also snag hazard) [A/L]
- 4. LAB window shutter and CBM petal cover linkages during operation

WARNING (Cont)

ISS Constraints (Cont)

- D. RF Radiation Exposure
 - 1. Stay 3.6 ft from S-Band (SASA) high gain Antenna when powered [S1,P1,P6]
 - 2. Stay 1.3 ft from S-Band (SASA) low gain Antenna when powered [S1.P1.P6]
 - 3. Stay 1 ft from UHF Antenna when powered [LAB, P1]

E. Sharp Edges

- 1. Inner edges of WIF sockets
- Mating surfaces of EVA connectors. Avoid side loads during connector mating
- 3. Back side of MMOD shield fasteners
- 4. Spring loaded captive EVA fasteners (eg 6B-boxes, BMRRM); the end of the spring may protrude
- 5. PMA umbilical launch restraints-exposed bolt threads
- 6. Nickel coated braided copper Ground Straps may contain frayed wires [P6, P4, S4, S6]
- 7. Z1 handrail 6061 by the Ku-Band boom launch restraint [Z1]
- 8. Solar Array Blanket Box [P6, S6]
- 9. Keep hands away from SSRMS LEE opening, and snares

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EVA 4 NOTES, CAUTIONS, AND WARNINGS (Cont)

WARNING (Cont)

ISS Constraints (Cont)

F. Thermal

- EVA connectors with booties may become hot if left uncovered. Handling may need to be limited
- 2. PMA handrails may be hot. Handling may need to be limited
- Turn off glove heaters when comfortable temp reached to prevent bladder damage. Do not pull fingers out of gloves when heaters are on
- 4. Uncovered trunnion pins may be hot
- 5. SSRMS/MBS operating Cameras and lights may radiate large amounts of heat
- 6. Stay 1 ft away from PMAs and MMOD shields > 270 degF if EMU sun visor up
- 7. Stay at least 1 ft away for no more than 15 min from PMAs and MMOD shields > 300 degF if EMU sun visor up
- 8. Stay 0.5 ft away from PMA and MMOD shields > 325 degF
- 9. Do not touch EMU protective visor if temp has been < -134 for >15 min
- No EMU TMG contact of PMAs and MMOD shields when temp > 320 degF
- 11. No EMU boot contact with foot restraint when temp < -120 degF or > 200 degF

WARNING (Cont)

Shuttle Constraints

- G. Arcing/Molten Debris
 - Stay ≥ 2 ft from exposed EFGF connector when OBSS berthed, powered, and EFGF not grappled [PLB]
 - 2. Stay ≥ 2 ft from exposed Stbd Fwd MPM contacts [PLB]

H. Pinch

- 1. PRLA operation [PLB]
- I. RF Radiation Exposure
 - Stay 3.28 ft from S-Band Antenna when powered
 - 2. Stay 1 ft from top and side of UHF PLB Antenna radome surface when in high powered mode [ODS truss]
 - 3. Stay 0.33 ft from top and side of UHF PLB Antenna radome surface when in low powered mode [ODS truss]
 - Remain below the level of the PLB door mold line for first 20 in Aft of Fwd bulkhead when S-Band Antenna powered [PLB]
 - Remain on the inboard side of the Stbd slidewire (sill handrails if slidewire not installed) for first 20 ft Aft of Fwd bulkhead when Ku-Band Antenna powered [PLB]

WARNING (Cont)

Shuttle Constraints (Cont)

- J. Sharp Edges
 - 1. PRLA grounding wipers [PLB]
 - 2. LDRI baffles. (Also an entrapment hazard) [OBSS]
 - 3. Keep hands away from SRMS EE opening and snares

K. Thermal

- 1. Illuminated PLB lights; do not touch
- 2. OBSS grapple fixture shafts/cams may be hot. Limit handling if required
- L. Thruster Contamination
 - 1. Stay out of the immediate vicinity of leaking jet or APU
 - 2. Stay 27 ft from PRCS when powered
 - 3. Stay 3 ft from VRCS when powered
 - 4. Stay 3 ft from APU when operating

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EVA 4 EGRESS

IV	EV2 (FF)	EV3 (FF)
POST DEPRESS (DEPRESS/REPRESS Cue Card)	POST DEPRESS (DEPRESS/REPRESS Cue Card)	POST DEPRESS (DEPRESS/REPRESS Cue Card)
	85 EV2 R	85 EV3 L
	Initial Tether	Configuration
	 EGRESS 1. √Initial tether configuration, hooks locked, reels unlocked 2. Hatch Thermal cover – open 3. Egress airlock 4. Attach Rt 85-ft safety tether retracting end to A/L HR 0550, LOCK hook 5. Verify 85-ft tether reel housing in Unlocked position 6. Release left waist tether from EV3's 85-ft safety tether 7. Attach EV3's 85-ft safety tether retracting end to A/L handrail 0554 inboard stanchion, LOCK hook 8. Give EV3 GO to release from A/L D-ring 9. Receive Small ORU bag from EV3, stow on A/L 	 EGRESS 1. √Initial tether configuration, hooks locked, reels unlocked 2. On GO, release left waist tether from A/L D-ring 3. Verify 85-ft tether reel housing in Unlocked position 4. Hand Small ORU bag (w/Lg-sm RET) to EV2
IV: WVS Software: Select page – RF camera Sel 'Advanced Controls' S-Band Level (two) – Max (reqd after EV egress airlock) Verify good WVS video from both EVs	outboard toolbox 10. Receive outboard OSE from EV3, attach to BRT 11. Receive inboard OSE, hold for EV3; move forward for EV3 egress 12. Assist EV3, if required 13.√SAFER MAN ISOL vlv – OP (dn) and HCM (dn) 14.√Safety tethers and OSE configs	 Retrieve outboard OSE, pass to EV2 Retrieve inboard OSE, pass to EV2 Egress A/L Retrieve OSE from EV2 and attach to BRT √SAFER MAN ISOL vlv – OP (dn) and HCM (dn) √Safety tethers and OSE configs Close hatch thermal cover

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OBSS OSE INSTALL (01:00)

IV	EV2 (FF)	EV3 (FF)
IV: Verify w/MCC that inhibits for S1 SASA are in place	OUTBOARD BOOM STAND INSTALL Translate fwd on A/L to CETA spur, go stbd at top of CETA spur on S1, fairlead (w/adj) at HR (S1 3247 face 6) Translate zenith to face 2/3 interface, head stbd to S1 Zenith outboard trunnion	INBOARD BOOM STAND INSTALL 1. Translate aft on A/L to CETA Spur, monitor EV2 safety tether, fairlead (w/adj) at top of CETA spur HR (S0 3413) 2. Continue translating to Face 1, go stbd on Face 1, zenith at Bay 11 (Y ₀ 6510) to S1 zenith inboard trunnion
IV: Record torque/turns data	Install outboard boom stand (OSE 02) to S1 Zenith	CAUTION Do not impart loads into Radiator Beam 3. Install inboard boom stand (OSE 01) to S1 Zenith
EV2 EV3 Bolt 1	Outboard trunnion until latch catches shear plate 4. Install capture latch PIP pin in locked position (hole w/arrow)	inboard trunnion until latch catches shear plate 4. Install capture latch PIP pin in locked position (hole w/arrow)
(Clamp)	5. Check gaps between anti-rotation blocks and trunnion shear plate to verify trunnion alignment <i>(may remove</i>	5. Check gaps between anti-rotation blocks and trunnion shear plate to verify trunnion alignment <i>(may remove</i>)
Bolt 2	RET) 6. BRT to HR (3231) 7. PGT[B3, CW2, 30.5]-7/16X6"	RET) 6. BRT to HR (3271) (local tether HR 3274) 7. PGT[B3, CW2, 30.5]-7/16X6"
Bolt 3	Drive Clamp "Bolt 1", ~11-13 turns Report torque and turns	Drive Clamp "Bolt 1", ~11-13 turns → Report torque and turns 8. Verify OSE fully attached, clamped and aligned to
	8. Verify OSE fully attached, clamped, and aligned to trunnion – view clamping mechanism through OSE cover slot	trunnion – view clamping mechanism through OSE cover slot
	EXTEND UPPER EXTENDER TUBE 9. Pull spring loaded locking pin	EXTEND UPPER EXTENDER TUBE 9. Pull spring loaded locking pin 10. Extend tube until locking pin engages
	10. Extend tube until locking pin engages11. Verify black alignment stripe on lower tube visible12. PGT[A3, CW2, 30.5]-7/16X6"	11. Verify black alignment stripe on lower tube visible12. PGT[A3, CW2, 30.5]-7/16X6"Drive Bolts 2 and 3, ~12 turns
IV: Give MCC GO for S1 SASA power up	Drive Bolts 2 and 3, ~12 turns Report torque and turns 13. Verify PAD in Soft Dock position 14. Inspect gloves; status MCC on RTV and Vectran state	Report torque and turns 13. Verify PAD in Soft Dock position 14. Inspect gloves; status MCC on RTV and Vectran state 15. Translate to P6 Aux Bag; retrieve adj fairlead
	15. Translate to A/L; retrieve adj fairlead	

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OBSS OSE INSTALL TASK DATA SHEET

Tools:

EV2 (FF)	EV3 (FF)
PGT	PGT
7/16 x 6" wobble	7/16 x 6" wobble

Foot Restraints: None

EVA Fasteners:

Fastener Name	Head Size	Qty (per OSE)		Release Torque (ft-lb)	Failure Torque (ft-lb)	Turns	RPM
OSE Clamp Bolt 1	7/16	1	18.4	N/A	385	11-13	
OSE Bolt 2	7/16	1	4.8	N/A	9.4	12-14	
OSE Bolt 3	7/16	1	4.8	N/A	9.4	12-14	

ORU Identification:

	Serial Number
S1 Zenith INBD Mid – IBA	OSE 0001
S1 Zenith OUTBD Sensor End – IBA	OSE 0002



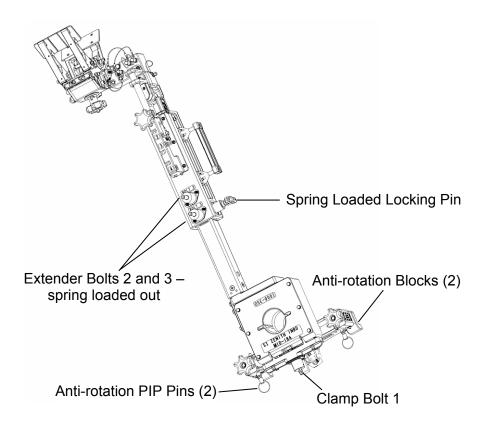
Timeline Considerations 1. N/A

Notes:

1. Configure PAD to soft dock for future OBSS stow

Cautions: 1. N/A

Warnings: 1. N/A



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OBSS OSE INSTALL TASK DATA SHEET (Cont)



FS 7-107 EVA/118/FIN B

IV/RMS	EV2 (FF)	EV3 (FF)
IV/RMS 1. Verify inhibits for GPS Antenna #4: a. RPCM S02B_E RPC 8 - Open, Close Cmd Inhibit b. RPCM S01A_E RPC 7 - Open, Close Cmd Inhibit	CAUTION Avoid inadvertent contact with GPS Antennas (Z-93 paint) GPS ANTENNA #4 REMOVAL (00:40) Retrieve GPS ORU Bag (with wire-tied caps) – temp stowed outside A/L Translate to GPS Antenna #4 (S0 nadir-inboard) Temp stow GPS ORU Bag on HR (3509) BRT to HR (3508) Remove MLI shroud from antenna Tether cables to self or structure before demating (Cable clamps are located internal to the truss; connectors may float out of reach) On IV GO, demate connectors (any order), temp stow as required: □ P696 from J1 □ P697 from J2 Tether to failed GPS antenna PGT: [B7, CCW2, MTL 30.5]-7/16", 6-in ext Release bolts (4), (any order), expect ~10 turns (bolts will spring up when released) Remove GPS antenna, expect 4-6 lb soft dock force	EV3 (FF) P6 AUX BAG RELOCATION (00:30) CAUTION Avoid inadvertent contact with S0 Face 4 Radiator 1. Translate to P6 Aux Bag (stbd/fwd/nadir P6) 2. Retrieve Aux Bag 3. Translate to Z1 fwd, nadir of wagon wheel 4. Install Aux Bag; report strap connections 5. Get WVS or still photos of Final config 6. Inspect gloves; status MCC on RTV and Vectran state
NOTE Connector caps are wire-tied together to prevent cables from being lost inside the truss	 11. Stow failed GPS antenna in ORU Bag 12. Retrieve electrical connector covers from GPS ORU Bag adjustable equipment tether, install electrical connector covers on electrical connectors (any order): ☐ J1 dummy electrical cover to P696 ☐ J2 dummy electrical cover to P697 13. Reconfigure MLI shroud (as required) 14. Stow GPS Ant ORU Bag on BRT 15. Inspect gloves; status MCC on RTV and Vectran state 16. Translate to A/L 17. Temp stow ORU Bag 	Zenith Port

FS 7-108 EVA/118/FIN B

GPS ANTENNA REMOVAL TASK DATA SHEET

Tools:

EV2 (FF)
PGT w/7/16" wobble 6-in ext
Adjustable Tethers (2)
Medium ORU bag
Round Scoops (2)

EVA Fasteners:

Fastener Name	Head Size	Qty		Install Torque (ft-lb)	Failure Torque (ft-lb)	Turns
GPS Antenna #4	7/16"	4	25.5	9.2	70.6	10

EVA Connectors:

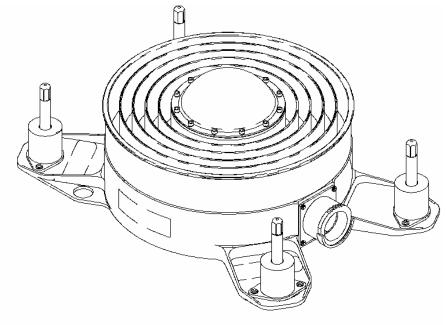
Harness	From	То	Function
W4503	S0 P696	J1	GPS Ant #4:
			Ops-1 & Htr-1 power
W4502	S0 P697	J2	GPS Ant #4:
			Ops-2 & Htr-2 power

Notes:

- 1. Tether cables to self or structure before demating (Cable clamps are located internal to the truss; connectors may float out of reach)
- Connector caps are wire-tied together to prevent cables from being lost inside the truss

Cautions:

- 1. Thermal clock data for GPS Antenna 4 (with and without ORU bag):
 - a. 30 min to place failed GPS antenna in the ORU bag + 5 hr transfer clock
 - b. 60 min to place failed GPS antenna in the ORU bag + 2 hr transfer clock

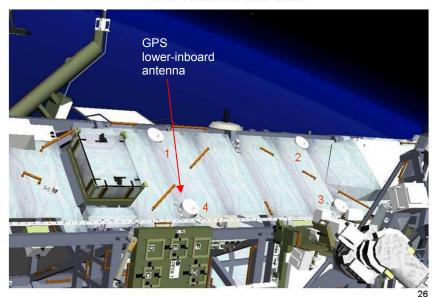


FAILED GPS UNIT CONFIGURATION

FS 7-109 EVA/118/FIN B

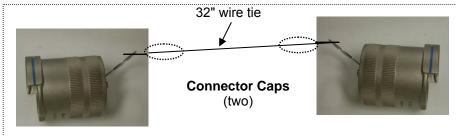
GPS ANTENNA REMOVAL TASK DATA SHEET (Cont)

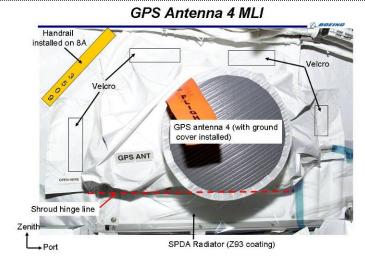
GPS Antenna Worksite











FS 7-110 EVA/118/FIN B

P6 AUX BAG TASK DATA SHEET

Tools: None <u>Timeline Considerations</u>

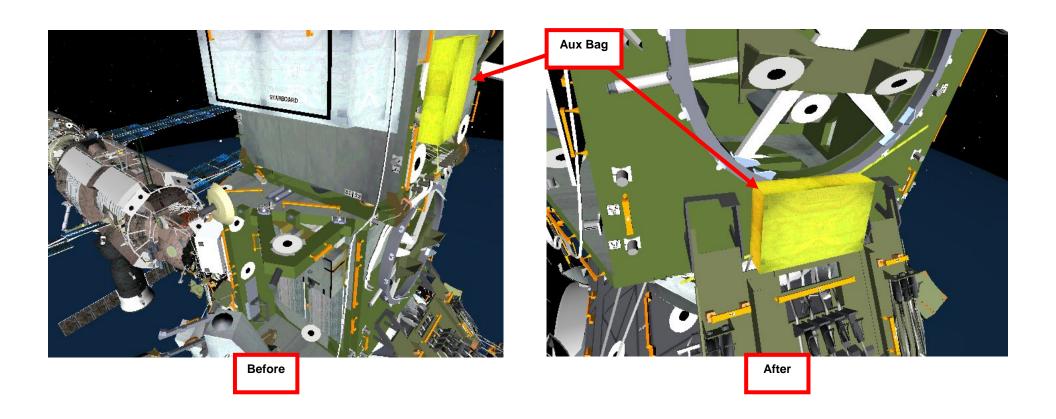
Foot Restraints: None

Notes:

EVA Fasteners: None

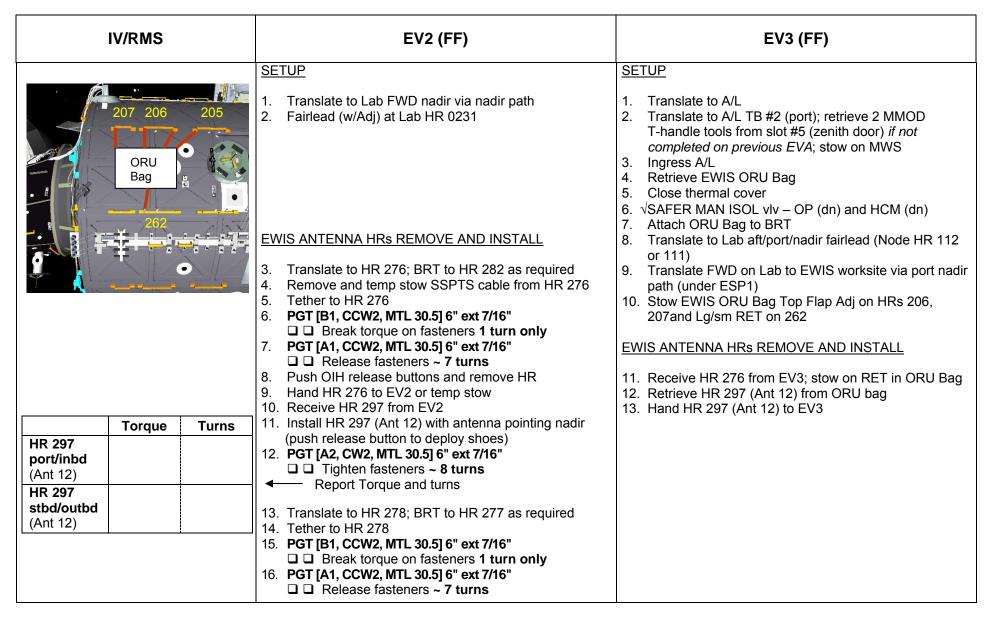
EVA Connectors: None <u>Cautions</u>:

Warnings:



FS 7-111 EVA/118/FIN B

EWIS ANTENNA INSTALL (01:30)



FS 7-112 EVA/118/FIN B

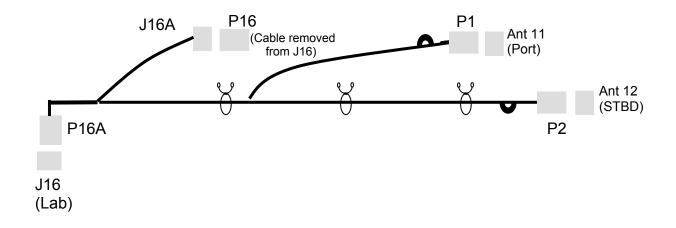
EWIS ANTENNA INSTALL (01:30) (Cont)

IV/RMS	EV2 (FF)	EV3 (FF)
Torque Turns HR 298 port/inbd (Ant 11) HR 298 stbd/outbd (Ant 11) NOTE Due to Big Loop Reconfigurations, if comm is required between ISS IV and EV crew, recommend using drag-thru BPMSU with shuttle ATU configure to A/G1 IV Notify MCC-H when ready for SSSR (UHF) reconfiguration MCC-H Deactivate SSSR (UHF) IV On MCC-H GO: A1R AUD CTR SL A/G1 – ON NOTE Big Loop Comm is via hardline	17. Push OlH release buttons and remove HR 18. Hand HR 278 to EV2 19. Receive HR 298 from EV2 20. Install HR 298 (Ant 11) with antenna pointing nadir (push release button to deploy shoes) 21. PGT [A2, CW2, MTL 30.5] 6" ext 7/16" □□□ Tighten fasteners ~ 8 turns EWIS CABLE INSTALL 22. Receive EWIS cable end from EV3 23. Route EWIS cable end P2 to Ant 12 (HR 297) 24. Inspect and mate P2 to J1 25. Receive EWIS cable end from EV3 26. Route EWIS cable end P1 to Ant 11 (HR 298); temp stow 27. Translate to C2-01 28. Receive MMOD T-handle from EV3 29. Assess MMOD shield alignment 30. Remove center Dzus fasteners 31. Remove nadir Dzus fasteners 32. Give EV3 GO to lift shield 33. Release nadir MLI Dzus fastener and peel back MLI to expose electrical connector P16 34. On MCC/IV GO: Demate Lab P16 from Lab J16 35. Retrieve EWIS cable end J16A	 14. Receive HR 278 from EV3; stow on RET in ORU bag 15. Retrieve HR 298 (Ant 11) from ORU bag 16. Hand HR 298 (Ant 11) to EV3 EWIS CABLE INSTALL 17. Retrieve cable from ORU bag 18. Hand EWIS cable end P2 to EV2 19. Hand EWIS cable end P2 to EV2 20. Retrieve MMOD T-handle tool (2) 21. Translate to C2-01 22. Stow P16A/J16A ends of cable near C2-01 (stbd side) HR 277 23. Pass 1 MMOD shield tool to EV2 24. Assess MMOD shield alignment; apply tape alignment mark 25. BRT to HR 267 26. Install MMOD T-handle to shield (maintain RET on shield); pull test 27. Release zenith Dzus fastener 28. On EV2 GO lift shield (clamshell); hold for EV2 connector ops

FS 7-113 EVA/118/FIN B

EWIS ANTENNA INSTALL (01:30) (Cont)

IV/RMS	EV2 (FF)	EV3 (FF)
When EWIS Connector mates complete: IV On MCC-H GO: A1R AUD CTR SL A/G-1 – OFF MCC-H Activate SSSR (UHF) NOTE: Big loop coom is via UHF	 36. Inspect and mate P16 to J16A 37. Retrieve EWIS cable end P16A 38. Inspect and mate P16A to J16 39. Feed EWIS cable to MMOD shield exit point 40. Reinstall MLI Dzus fastener 41. With EV3 assistance: install MMOD shield C2-01 42. Engage Dzus fasteners (3) [engage center first] 43. Inspect and mate P1 to J1 (Ant 11 – HR 298) 44. Give IV GO to repower 45. Wire tie EWIS cable as required (HRs 277 and 282) 46. Retrieve SSPTS cable and reinstall wire tie to HR 297 47. Inspect gloves; status MCC on RTV and Vectran state 	29. Assist EV2 with MMOD shield install; clamshell closed 30. Retrieve MMOD tool off shield; stow on MWS 31. Clean up EWIS ORU bag, 2 HRs and 6 caps 32. Inspect gloves; status MCC on RTV and Vectran state



FS 7-114 EVA/118/FIN B

EWIS ANTENNA INSTALL TASK DATA SHEET

Tools:

EV2 (FF)	EV3 (FF)
PGT	
7/16 x 6" wobble	
MMOD T tool (2)	

Foot Restraints: LAB WIF 10 [9, NN, L, 11]

EVA Fasteners:

Fastener Name	Head Size	Qty	Install Torque (ft-lb)	Release Torque (ft-lb)	Failure Torque (ft-lb)	Turns	RPM
OIH Fastener	7/16	2 per HR	1.5 - 5.5	5.5	21.3	8 - 9.5	30

EVA Connectors:

Harness	From	То	Conn	Function
			Size	
EWIS Cable P1	NA	Ant 11 J1	21	
EWIS Cable P2	NA	Ant 12 J1	21	
EWIS Cable P16A	NA	Lab J16	25	
Lab P16	Lab J16	EWIS Cable J16A	25	

Timeline Considerations

- 1. If 2 of 3 Dzus fasteners can not be obtained follow Plan B wire tie option; see Lab/Node Shield Cleanup procedures for details
- 2. If Plan B does not work follow Plan C see Lab/Node Shield Cleanup procedures for info and pictorial; LDTDT stbd HR 279 to nadir 267 and Adj from T tool to HR 278

Notes:

1. ORU Bag and/or trash bag will have a total of 6 caps and 2 HRs returning inside

Cautions:

1. Do not use EWIS antennas as handholds

Warnings:

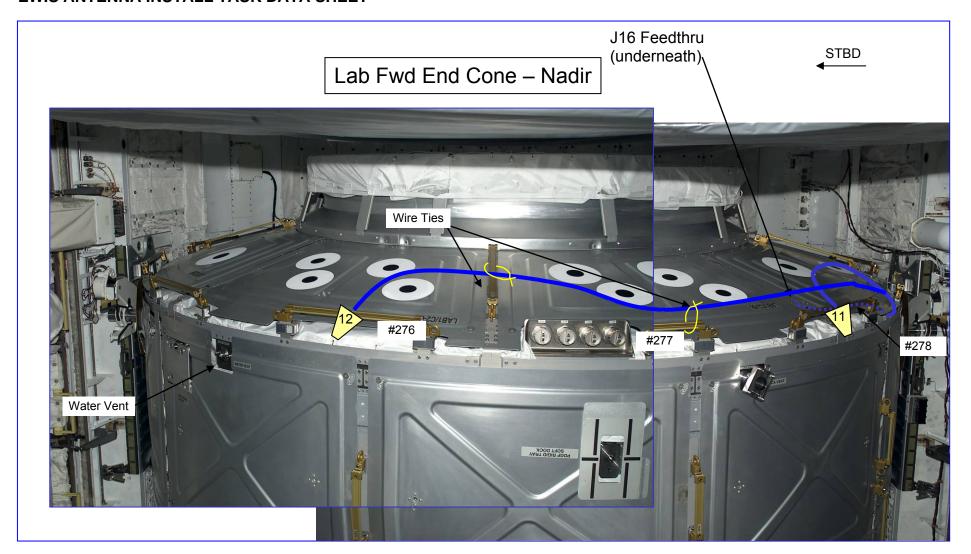
1. Sharp edges: back side of MMOD shield fasteners; PMA umbilical launch restraints (exposed threads)

Use this tether point in bag $\overline{}$



FS 7-115 EVA/118/FIN B

EWIS ANTENNA INSTALL TASK DATA SHEET



FS 7-116 EVA/118/FIN B

IV/RMS	EV2 (FF)	EV3 (FF)
	Setup 1. Translate up stbd side of Lab to H2 Vent MMOD shield (Lab FWD zenith); shield C2-03 (one w/meatball) 2. BRT to HR 270 3. Using T-Tool that is in place, attempt move shield slightly (see if the center fastener is stuck in hard); may need to loosen Adj tethers	Setup 1. Retrieve CL Bag 2. Translate up port side of Lab to H2 Vent MMOD shield (Lab FWD zenith); shield C2-03 (one w/meatball) 3. Temp stow CL Bag on HR 269 (BRT to HR 269 as reqd)
	Plan A 4. Attempt installation of center and stbd fasteners (2 of 3 fasteners required) 5. If successful, skip to cleanup; if unsuccessful, go to Plan B	Plan A 4. Attempt installation of port fastener (2 of 3 fasteners required) 5. If successful, skip to cleanup; if unsuccessful, go to Plan B
	Plan B 6. Wire tie shield in place (1 wire tie = 1 Dzus)	Plan B 6. Wire tie shield in place (1 wire tie = 1 Dzus)
	NOTE Wire tie must positively capture the Dzus fastener (either 2 wraps around or 1 wrap and a double twist) and positively capture structure on the Lab.	NOTE Wire tie must positively capture the Dzus fastener (either 2 wraps around or 1 wrap and a double twist) and positively capture structure on the Lab.
	Wire tie must pull shield flat against structure and in toward centerline of module.	Wire tie must pull shield flat against structure and in toward centerline of module.
	Verify both ends of wire tie attached securely so that if wire tie breaks each end will still be attached	Verify both ends of wire tie attached securely so that if wire tie breaks each end will still be attached
	7. Take closeout photos of shield and tiedown8. If successful, skip to cleanup; if unsuccessful, go to Plan C	7. Take closeout photos of shield and tiedown8. If successful, skip to cleanup; if unsuccessful, go to Plan C

FS 7-117 EVA/118/FIN B

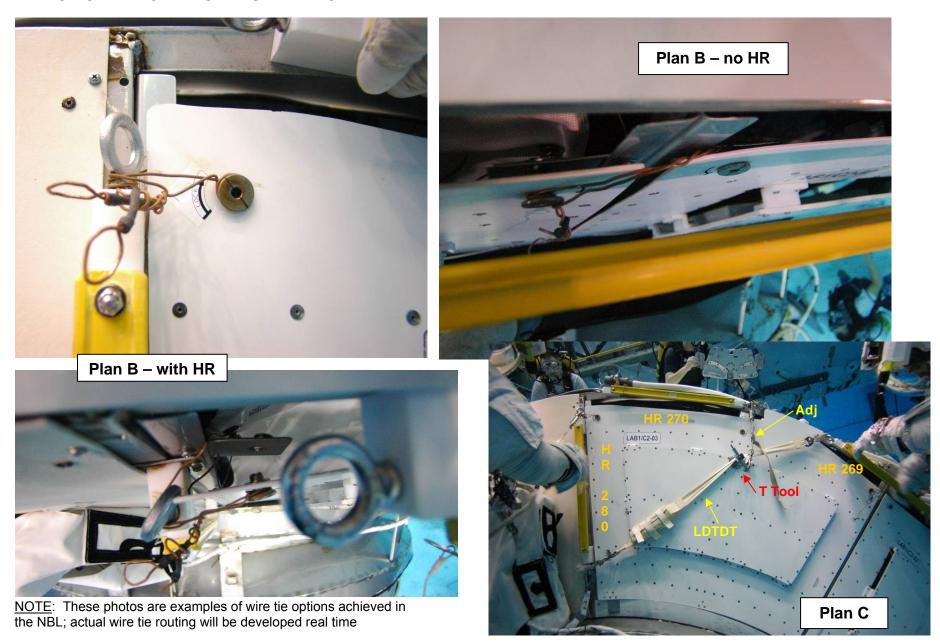
LAB MMOD SHIELD CLEANUP (00:30) (Cont)

IV/RMS	EV2 (FF)	EV3 (FF)
	 Plan C Install LDTDT to stretch across the shield (HR 0269 stbd standoff to HR 0280 nadir standoff) Exchange short MMOD tool for Long MMOD tool; one crewmember must retain positive control of shield Install Adj from T tool to HR 0270 (13A Adj tethers may not remain EVA) After ~5 min revisit LDTD and retighten; strap may loosen due to stretching Take closeout photos of shield and tiedown Cleanup Receive CL Bag; attach to BRT Retrieve 3 Adj tethers that were installed on shield; stow in trash bag (13A adj tethers left EVA may not be used and must be returned to Houston) 	Plan C 9. Retrieve Long Duration Tie down tether (LDTDT) and Long MMOD Tool from ORU bag 10. Install LDTDT to stretch across the shield (HR 0269 stbd standoff to HR 0280 nadir standoff) 11. Exchange short MMOD tool for Long MMOD tool; one crewmember must retain positive control of shield 12. Install new Adj from T tool to HR 0270 (13A Adj tethers may not remain EVA) 13. After ~5 min revisit LDTD and retighten; strap may loosen due to stretching 14. Take closeout photos of shield and tiedown Cleanup 15. Pass CL Bag to EV2 16. Inventory ORU Bag 17. Retrieve ORU Bag; attach to BRT

APFR Setting (good for clamshell): LAB WIF 11 [9, NN, L, 11]

FS 7-118 EVA/118/FIN B

LAB MMOD SHIELD CLEANUP TASK DATA SHEET



FS 7-119 EVA/118/FIN B

IV/RMS	EV2 (FF)	EV3 (FF)
	 Setup Translate to Node LAN cable shield (Node FWD port); using Lab nadir stbd path; shield C2-02 Temp stow CL Bag BRT to Lab HR 0209 Assess alignment; may need to loosen Adj tethers 	Setup 1. Translate to Node LAN cable shield (Node FWD port); using Lab nadir port path; shield C2-02 2. Temp stow ORU Bag on Lab HR 0208 3. Fairlead tether clear of C2-02 4. BRT or local tether to HR 140 5. Attempt installation of MMOD shield; provide basic alignment and shield manipulation per EV2 directions
	 Plan A 5. Attempt installation of center and nadir fasteners (2 of 3 fasteners required) 6. If successful, skip to cleanup; if unsuccessful, go to Plan B 	Plan A 6. Attempt installation of zenith fastener (2 of 3 fasteners required) 7. If successful, skip to cleanup; if unsuccessful, go to Plan B Plan B
	Plan B 7. Wire tie shield in place (1 wire tie = 1 Dzus) NOTE Wire tie must positively capture the Dzus fastener (either 2 wraps around or 1 wrap and a double twist) and positively capture structure on the Lab. Wire tie must pull shield flat against structure and in toward centerline of module. Verify both ends of wire tie attached securely so that if wire tie breaks each end will still be attached	8. Wire tie shield in place (1 wire tie = 1 Dzus) NOTE Wire tie must positively capture the Dzus fastener (either 2 wraps around or 1 wrap and a double twist) and positively capture structure on the Lab. Wire tie must pull shield flat against structure and in toward centerline of module. Verify both ends of wire tie attached securely so that if wire tie breaks each end will still be attached
	8. Take closeout photos of shield and tiedown 9. If successful, skip to cleanup; if unsuccessful, go to Plan C	9. Take closeout photos of shield and tiedown 10. If successful, skip to cleanup; if unsuccessful, go to Plan C

FS 7-120 EVA/118/FIN B

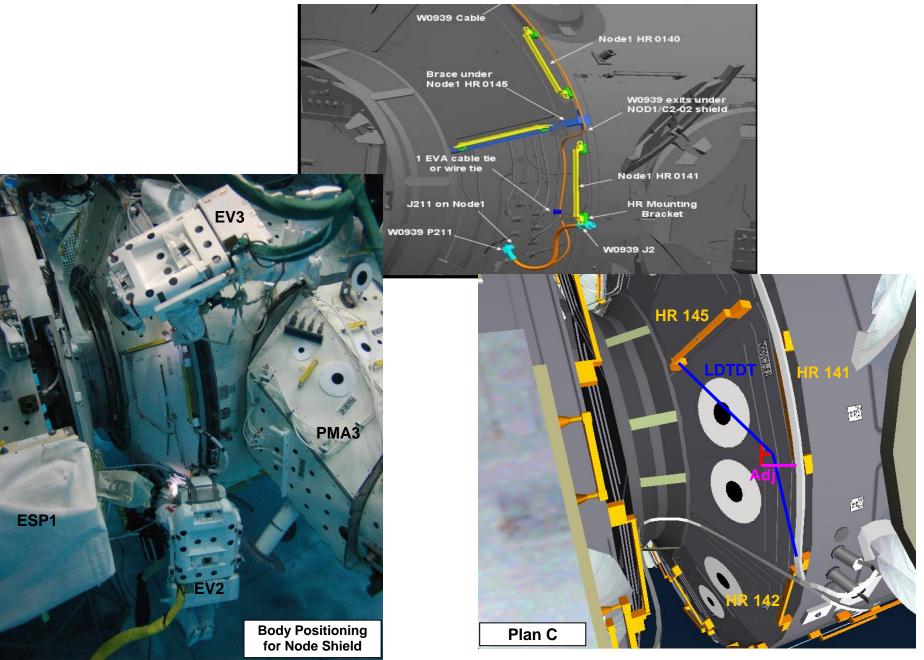
NODE MMOD SHIELD CLEANUP (00:30) (Cont)

Plan C 10. Install LDTDT to stretch across the shield (HR 145 stbd/nadir standoff to HR 142 zenith standoff) 11. Install Adj from T tool to HR 0141 (13A Adj tethers may not remain EVA) 12. After ~5 min revisit LDTD and retighten; strap may loosen due to stretching 13. Take closeout photos of shield and tiedown Cleanup 14. Retrieve 3 Adj tethers that were installed on shield; stow in trash bag (13A adj tethers left EVA may not be used and must be returned to Houston) 15. Perform Tool Inventory 16. Inspect gloves; status MCC on RTV and Vectran state 17. Translate to Airlock	Plan C 11. Retrieve Long Duration Tie down tether (LDTDT) 12. Install LDTDT to stretch across the shield ((HR 145 stbd/nadir standoff to HR 142 zenith standoff) 13. Install new Adj from T tool to HR 0141 (13A Adj tethers may not remain EVA) 14. After ~5 min revisit LDTD and retighten; strap may loosen due to stretching 15. Take closeout photos of shield and tiedown Cleanup 16. Perform Tool Inventory (including ORU Bag) 17. Retrieve ORU Bag; attach to BRT 18. Inspect gloves; status MCC on RTV and Vectran state 19. Translate to Airlock

APFR Setting (good for clamshell): Node WIF 5 [4, QQ, G, 12] or [4, PP, J, 12]

FS 7-121 EVA/118/FIN B

NODE MMOD SHIELD CLEANUP TASK DATA SHEET



FS 7-122 EVA/118/FIN B

WETA ANTENNA INSTALL (01:15)

	IV/RMS		EV2 (FF)	EV3 (FF)	
IV Confirm MCC GO for VSSA connector mates		or VSSA	 WETA RETRIEVAL Retrieve spare 85-ft safety tether from outside A/L; inspect load alleviating strap Retrieve CL Bag; hand to EV3 Retrieve WETA w/round scoop from airlock (leave Lg-sm RET in A/L); stow on BRT (tether to WETA tether point not scoop) Close airlock thermal cover √SAFER MAN ISOL vlv – OP (dn) and HCM (dn) Translate via nadir path toward S1/S3 interface Perform safety tether swap at HR (3233) Stow airlock safety tether on S3 HR Translate to S3 Face 4 WETA Install location (CP-1), outboard of VSSA; poor man fairlead after grapple fixture 	 Receive CL Bag from EV2 (with spare 85-ft safety tether attached) Translate to S0; fairlead near CETA spur (w/adj on HR 3413) Translate via Face 1 S1/S3 interface (keep visual on EV2 & WETA) Perform safety tether swap at S1/S3 interface (S1 HR 3200)	
	Torque	Turns	WETA INSTALL 10. Hand WETA to EV3 to hold during body positioning	10. Remove dummy box; temp stow11. Hold WETA during EV2 body positioning	
WETA (Center)			11. Install WETA on the stanchion by sliding it along two guide pins into soft dock position12. Tether to round scoop with EV3 RET	12. Hand RET hook to EV2 for install on scoop	
WETA (Outer- Left/stbd)			 13. Remove round scoop; hand to EV3 14. PGT[A7, CW2, MTL 30.5] 6" ext 7/16" Push in and engage center jack bolt to hardstop 	13. Receive round scoop; stow in CL bag	
WETA (Outer- Right/port)			~24-30 turns Report torque and turns 15. Visually check for contact between WETA front wedge and support structure		

FS 7-123 EVA/118/FIN B

WETA ANTENNA INSTALL (01:15) (Cont)

	IV/RMS	EV2 (FF)	EV3 (FF)
IV	Give EV2 & EV3 GO for VSSA connector mates	16. PGT[A7, CW2, MTL 30.5] 6" ext 7/16" Push in and engage left and right fasteners to hardstop ~7-12 turns Report torque and turns	
		17. Remove thermal shroud from WETA; hand off to EV318. On IV GO: Demate deadface connectors and connector cap from panel A78 J2, J3 and J419. Hand caps to EV2	 14. Receive shroud from EV2; stow in CL Bag 15. Stow dummy box in CL bag 16. BRT to HR 3030 or 3403 17. Release TA Clamps 18. Demate W8200 cable connectors P2, P3 and P4 from dummy panel A296 19. Receive caps from EV3 20. Mate deadface connectors and cap to A296 dummy
IV	Give MCC-H GO to power up WETA	 20. Mate W8200 cable connectors to S3 panel A78 receptacles □ P2 to J2 □ P3 to J3 □ P4 to J4 21. Give IV/MCC-H GO to power up WETA 	panel 21. Hand cable connectors to EV3 to mate 22. Stow scoop, dummy box and shroud in CL Bag and place on BRT 23. Perform Tool Inventory 24. Inspect gloves; status MCC on RTV and Vectran state
		 22. Wire Tie cables as necessary 23. Perform Tool Inventory 24. Inspect gloves; status MCC on RTV and Vectran state 25. Translate to S1 HR (3233) for tether swap 26. Perform tether swap; hooks locked, reel unlocked 27. Translate to A/L 	 25. Translate to S1 HR (3200) for tether swap 26. Perform tether swap, hooks locked, reels unlocked 27. Translate to HR 3413 retrieve Adj fairlead 28. Translate to A/L; temp stow CL bag and spare safety tether

FS 7-124 EVA/118/FIN B

WETA ANTENNA INSTALL TASK DATA SHEET

Tools:

EV2 (FF)	EV3 (FF)
PGT	PGT
7/16 x 6" wobble	7/16 x 6" wobble
Round Scoop (on WETA in A/L)	
Wire ties	

Foot Restraints: None

EVA Fasteners:

Fastener Name	Head Size	Qty	Install Torque (ft-lb)	Release Torque (ft-lb)	Failure Torque (ft-lb)	Turns	RPM
Dummy Box (Outer)	7/16	2	N/A	7.0	17.1	6.8- 11.8	30
Dummy Box (Center)	7/16	1	N/A	7.0	17.1	24.4- 30.4	30
WETA (Outer)	7/16	2	9.2	N/A	13.2	6.8- 12.8	30
WETA (Center)	7/16	1	9.2	N/A	13.2	24.4- 30.4	30

EVA Connectors:

Harness	From	То	Conn Size
Dead Face Connector	S3 J2	VSSA Dummy Panel	
Dead Face Connector	S3 J3	VSSA Dummy Panel	
Connector Cap	S3 J4	VSSA Dummy Panel	
W8200-P2	VSSA Dummy Panel	S3 J2	15
W8200-P3	VSSA Dummy Panel	S3 J3	13
W8200-P4	VSSA Dummy Panel	S3 J4	15

Connector Inhibits:

- RPCM S31A_A RPC 15 Open, Close Cmd Inhibit
 RPC 16 Open, Close Cmd Inhibit
- 3. RPCM S32B_A RPC 15 Open, Close Cmd Inhibit
- 4. RPC 16 Open, Close Cmd Inhibit

Timeline Considerations

1. N/A

Notes:

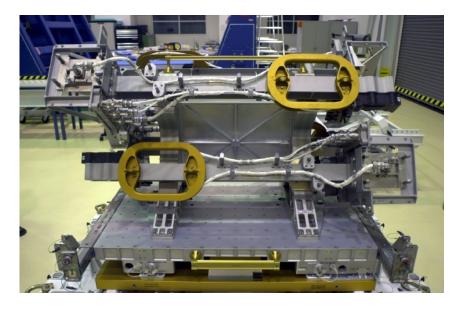
- 1. Dummy panel A296 is on bottom of VSSA mounting plate ~4 ft from S3 face 4; S3 A78 is just inside S3 face 4
- 2. Thermal clock is 9 hrs w/MLI or 4 hrs without MLI

Cautions:

1. N/A

Warnings:

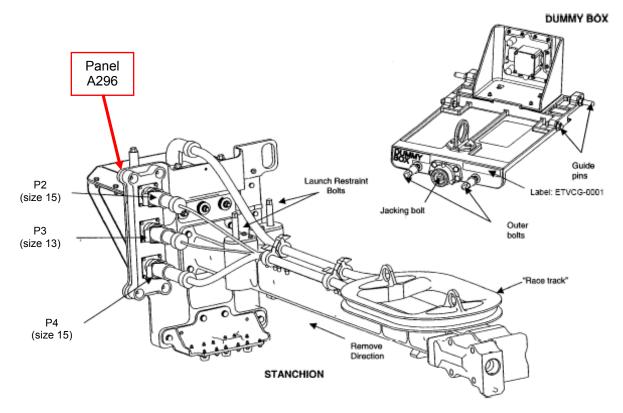
1. N/A

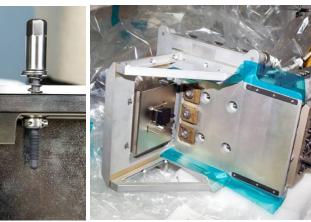


FS 7-125 EVA/118/FIN B

WETA ANTENNA INSTALL TASK DATA SHEET (Cont)

Alignment Ring correct orientation



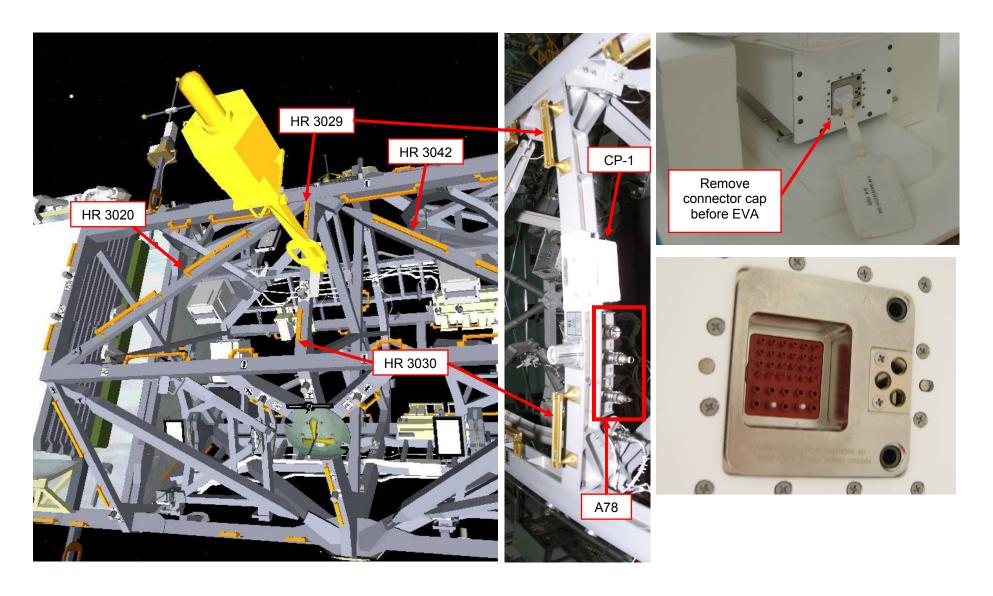






FS 7-126 EVA/118/FIN B

WETA ANTENNA INSTALL TASK DATA SHEET (Cont)



FS 7-127 EVA/118/FIN B

EVA 4 CLEANUP/INGRESS

IV/RMS	EV2 (FF)	EV3 (FF)
	CLEANUP 1. Perform Tool Inventory NOTE: All 85-ft safety tethers must return inside during this EVA prior to hatch closure	CLEANUP 1. Retrieve and stow or confirm the following inside A/L: SM ORU Bag (GPS), Lg ORU Bag (EWIS), CL Bag (MMOD), CL Bag (WETA trash), spare 85-ft tethers (2) 2. Perform Tool Inventory
IV Perform WVS PWRDN (PHOTO/TV, WVS CUE CARD)		<u>INGRESS</u>
	<u>INGRESS</u>	 Ingress airlock Connect left waist tether to hatch D-ring Give EV2 GO to disconnect 85-ft tether
IV Set 2-min timer after both EV1 and EV2 report WATER OFF	 On EV3 GO, disconnect EV3 85-ft safety tether from A/L HR 0554 Connect left waist tether to EV3 85-ft safety tether, lock hooks Disconnect EV2 85-ft safety tether from HR, attach to EMU D-ring or MWS Ingress airlock Hatch thermal cover – close, attach Velcro strap Remove SCU from stowage pouch Remove DCM cover, Velcro to DCM Connect SCU to DCM; √SCU locked DCM: WATER – OFF 	 6. Remove SCU from stowage pouch 7. Remove DCM cover, Velcro to DCM 8. Connect SCU to DCM; √SCU locked 9. DCM: WATER – OFF
	Do not close hatch until EMI 11. Verify all hardware is clear of hatch 12. EV hatch handle – Preclose 13. EV hatch – close and lock 14. Go to PRE REPRESS portion of {CREWLOCK DEPRESS/REPRESS CUE CARD} (SODF: ISS EVA SYS: EVA PREP/POST)	10. Go to PRE REPRESS portion of {CREWLOCK DEPRESS/REPRESS CUE CARD} (SODF: ISS EVA SYS: EVA PREP/POST)

FS 7-128 EVA/118/FIN B

POST EVA 4 TOOL CONFIG

EV2 ☐ Waist Tether (R D-ring to Safety Tether) ☐ Waist Tether (L Extender to MWS) ☐ D-ring Extender (2) ☐ 85-ft Safety Tether (R on extender) ☐ Adj (2 on wrist) ☐ MWS ☐ T-bar ☐ Rabbit Ear Wire Ties (2) ☐ RET (sm-sm PIP pin) ☐ RET (sm-sm) (3) ☐ Sm Trash Bag (L, inside) ☐ MMOD T Tool ☐ Swing Arm (R) ☐ RET (sm-sm) ☐ PGT S/N w/battery ☐ 7/16 x 6" wobble ☐ BRT (L) ☐ RET (sm-sm) ☐ RET (sm-sm)	EV3 □ Waist Tether (R D-ring) □□ D-ring Extender (2) □ 85-ft Safety Tether (R on extender) □□ Adj (2 on wrists) □ MWS □ T-bar □□ Rabbit Ear Wire Ties (2) □ Adj □ RET (sm-sm PIP pin) □□□ RET (sm-sm) (3) □ Sm Trash Bag (L, inside) □ MMOD T Tool □ Swing Arm (R) □ RET (sm-sm) □ PGT S/N w/battery	CREWLOCK Staging Bag PGT S/N w/battery Large ORU Bag HRs (2) RETs (2) Fish Stringer Digital Camera RET (Lg-sm) to Airlock CL Bag (was inside ORU bag at start of EVA) Adj (Lg-sm) on outside Kapton Tape pieces – taped to inside of CL Bag cover Wire Tie Caddy GP Caddy Vise Grips Loop Pin Puller EVA Ratchet DPTA
	CREWLOCK CL Bag #1	□ D1/4" Hex, 3/8" Drive Socket □ Hammer □ Adj
Outside ☐☐ 55-ft safety tethers on hatch D-ring	□ RET (Lg-sm) on outside□ Dummy Box□ WETA EVA MLI	MMOD T-handle Tool (2 may be returned to AL TB) Long duration tie down tethers (3) (may be installed on MMOD shields)
CREWLOCK □ Small ORU Bag □ RET (Lg-sm) on outside □ GPS Antenna #4 □□ RET (sm-sm) (2) □ RET (Lg-sm) to Airlock (from WETA) □□ RET (Lg-sm) (2) (from OSEs)	□ Round Scoop □ RET □□ Adj (2) □ Socket Caddy □ 5/8" x 7.8 socket □□ Cannon Conn Tools (2) □□ Spare 85-ft Safety Tether (2)	□ CL Bag #3 (contingency) -on endcone □ Adj (Lg-sm) on outside □ Connector Cleaner Tool Caddy □ Connector Pin Straightener □ Socket Caddy □ 7/16 x 6" wobble □ 7/16 x 2" □ 7/16 x 9" rigid □ RAD □ Fish Stringer
		☐ D-ring Extender (on A/L D-ring)

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GET-AHEADS

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FS 7-130 EVA/118/FIN B

UCCAS DEPLOY (GET-AHEADS)

IV/RMS	EV2 (FF)	EV3 (FF)
MCC-H – Verify P3/P4 SARJ locked	P3/S3 ZENITH/NADIR UCCAS DEPLOY 1. Translate to deploy clevis on the UCCAS 2. PGT [B7 25.5 ft-lb, CCW2 30 RPM, MTL 30.5]-6ext 7/16 □ Release or swivel deploy clevis bracket, 10 turns on all unless swivel then 8 turns on #1 (if reqd BRT to HR) 3. If reqd temp stow deploy clevis bracket CAUTION The stowed clevis bracket must be loosened before the yoke ADP is removed to prevent damage to the mechanism 4. PGT [B7 25.5 ft-lb, CCW2 30 RPM, MTL 30.5]-6ext 7/16 □ Loosen stow clevis bracket bolts (4), ~4 turns CAUTION Yoke ADP does not have stowage hole. Do not close ADP lock bracket when ADP is not inserted in a stowage/clevis hole 5. Release yoke PIP pin ADP, use pre-installed wire tie to secure ADP and PIP pin to yoke 6. PGT [B4 20.0 ft-lb, CCW2 30 RPM, MTL 30.5]-6ext 7/16 □ Release diagonal strut cup-cone bolt, 38 turns to hard stop CAUTION Do not lift diagonal brace more than ~7 deg out of rotation plane to prevent damage to hinge end	P3/S3 ZENITH/NADIR UCCAS DEPLOY 1. Translate to A/L; retrieve CL Bag #1 (RAD + 2", Gap Spanners) 2. Translate to zenith hinges on the UCCAS 3. Remove hinge line ADPs (2), insert in stowage hole, √lock bracket engaged 4. Attach large gap spanner to zenith longeron HR, loop back on itself 5. PGT [B2 16.6 ft-lb, CCW2 30 RPM, MTL 30.5]-6ext 7/16 □ Release SARJ brace cup-cone bolt, 23 turns to hard stop □ Release SARJ launch bolt to use for temp stow, 10 turns 6. PGT [B2 16.6 ft-lb, CW2 30 RPM, MTL 30.5]-6ext 7/16 □ Attach SARJ brace to diagonal strut, 10 turns CAUTION □ Attach SARJ brace to diagonal strut, 10 turns

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UCCAS DEPLOY (GET-AHEADS) (Cont)

IV/RMS	EV2 (FF)	EV3 (FF)
Record Torque and Turns for Stowed Bracket Bolt # 1 2 3 4 Torque	 7. Help EV3 guide diagonal brace to HR	 Temp stow diagonal brace to HR using RET Route gap spanner to yoke now that brace is out of the way Pull up on the yoke to provide clearance to remove the bracket Continue to deploy UCCAS to detent (10 deg past vertical), lead with yoke Release spanner at zenith longeron, temp stow on HR
Record Torque and Turns for SARJ Launch Lock and Cup Cone Bolts Bolt Launch Cup Cone Lock Torque Turns Record Torque and Turns for Diagonal Strut Cup-Cone Bolt Torque Turns	CAUTION Do not lift diagonal brace more than ~7 deg out of rotation plane to prevent damage to hinge end 12. Release adjustable tether (stow on MWS) holding diagonal/SARJ braces, move diagonal brace to install 13. PGT [B4 20.0 ft-lb, CW2 30 RPM, MTL 30.5]-6ext 7/16 □ Engage diagonal strut cup-cone bolt, 38 turns to hard stop 14. Install yoke into clevis □ Release wire tie securing PIP pin and ADP to yoke □ Install yoke ADP, √lock bracket engaged □ Install yoke PIP pin 15. PGT [B4 20.0 ft-lb, CW2 30 RPM, MTL 30.5]-6ext 7/16 □ Engage deploy clevis bracket bolt #2, #3, and #1 to hard stop (attempt #4 w/o RAD) 16. PGT [XX XX. X ft-lb, CW2 30 RPM, MTL 30.5]-RAD w/2ext 7/16	CAUTION Do not lift diagonal brace more than ~7 deg out of rotation plane to prevent damage to hinge end 12. Assist EV2 with diagonal brace move 13. PGT [B2 16.6 ft-lb, CCW2 30 RPM, MTL 30.5]-6ext 7/16 □ Release SARJ bolt from diagonal, 10 turns 14. PGT [B2 16.6 ft-lb, CW2 30 RPM, MTL 30.5]-6ext 7/16 15. Engage launch bolt, TBD turns 16. Engage SARJ strut cup-cone bolt, 23 turns to hard stop 17. Install yoke into clevis □ Pull yoke gap spanner to unfold yoke □ Rotate UCCAS out of detent □ Lower yoke into clevis

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UCCAS DEPLOY (GET-AHEADS) (Cont)

IV/RMS					EV2 (FF)	EV3 (FF)
Record Torque and Turns of Deployed Bracket			s of Depl	oyed		18. Translate to each guide vane (3) and perform: ☐ Remove launch restraint PIP pins from guide
Bolt # Torque Turns	1	2	3	4	 □ Engage deploy clevis bracket bolt #4 to hard stop 17. Translate under UCCAS UMA 18. Tether to hitch PIP pin from EVA OVERRIDE antirotation cap and remove hitch PIP pin 19. Remove anti-rotation cap and stow in trash bag 20.√All tools stowed (PGTs) 	vanes, stow in trash bag ☐ Inform MCC-H ready for RTL checkout ☐ On MCC-H GO, depress and hold RTL lever for 15 sec, then release ☐ Verify with MCC-H good checkout, move to next guide vane 19. Release large gap spanner from yoke 20. Stow gap spanner in trash bag ☐ CAUTION ☐ EBCS target contains finished surface which could be damaged if contacted by EV crew 21. Translate to EBCS target 22. Verify EV2 is clear of target 23. Remove EBCS target cover, stow on backside of target assembly 24.√All tools stowed (PGTs) 25.√Gap spanner in trash bag

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UCCAS DEPLOY (GET-AHEADS) TASK DATA SHEET

Estimated Task Duration:

	Without SSRMS
One EV Crew	N/A
Two EV Crew	01:00

Tools:

EV2	EV3
PGT	PGT
7/16 socket 6-in ext	7/16 socket 6-in ext
	RAD + 7/16 socket 2-in ext
	45-72 in Gap Spanner (Large)

EVA Fasteners:

Fastener Name	Head Size	Qty	Install Torque (ft-lb)	Release Torque (ft-lb)	Failure Torque (ft-lb)	Turns

Inhibits:

Inhibit
P3/P4 SARJ Locked

Foot Restraint	WIF	Settings
Remove/Install Deployed/Stowed Clevis Brackets	P3 - 17	2,PP,D,11

Notes:

- 1. Can not release 3 of 4 bolts on either stowed or deployed clevis bracket to rotate out of the way, due to mechanism design
- 2. UMA EVA Override anti-rotation cap must be removed prior to first use of UMA on UCCAS
- EBCS target cover must be removed prior to cargo attachment to UCCAS. Protects target from MMOD and inadvertent contact. Remove as last activity
- 4. RAD drive may be needed for re-install of deployed clevis bracket. It will likely exceed RAD limits and need to be returned for refurb

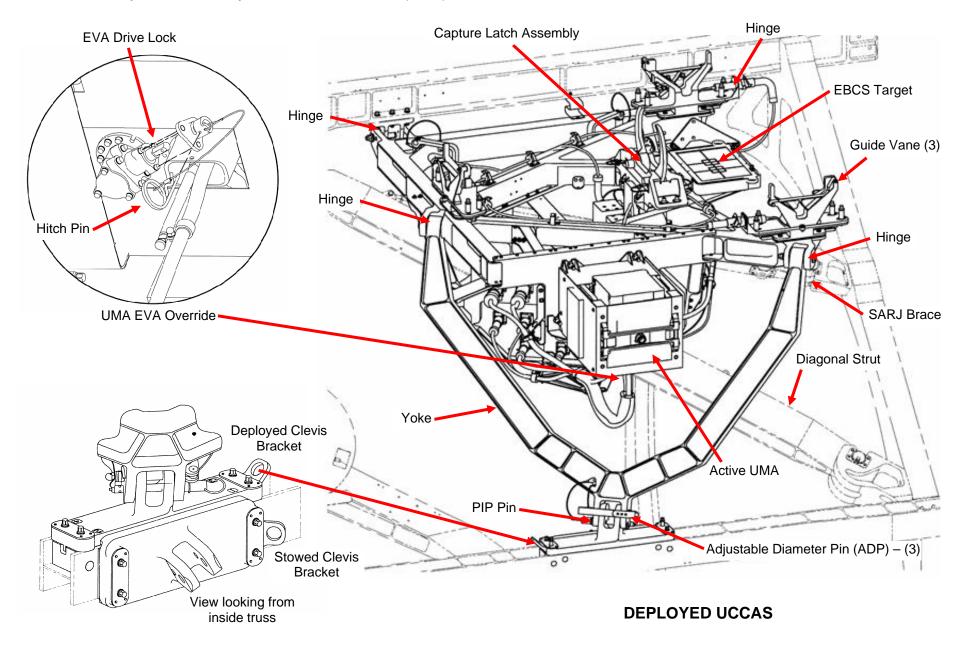
Cautions:

- 1. Stowed clevis bracket must be loosened 4 turns on each bolt prior to releasing yoke ADP
- 2. Do not lift diagonal brace greater than 7 deg out of rotation plane when rotating to temp stowage location so as to not bend hinge end
- 3. Do not close ADP lock bracket when ADP is not inserted in a stowage/clevis hole. The pin can fall apart
- EBCS target has finished surface that is susceptible to damage by contact

Warnings:

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UCCAS DEPLOY (GET-AHEADS) TASK DATA SHEET (Cont)



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UCCAS DEPLOY (GET-AHEADS) TASK DATA SHEET (Cont)

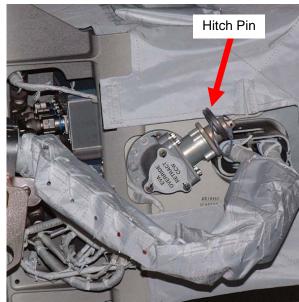


Figure 5. Active UMA EVA Override with Anti-Rotation Cap

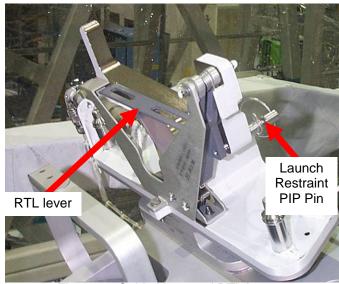


Figure 7. Guide Vane and RTL lever

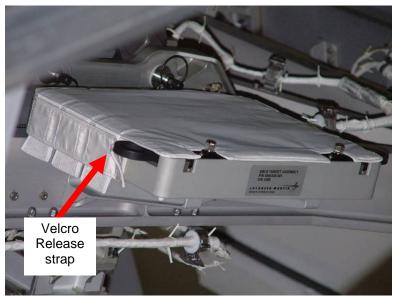


Figure 6. EBCS Target with Cover

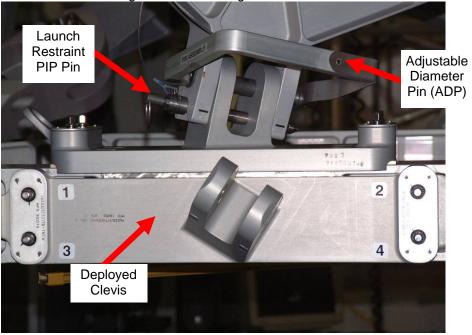


Figure 8. Deployed and Stowed Clevis Brackets (looking from zenith)

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UCCAS DEPLOY (GET-AHEADS) TASK DATA SHEET (Cont)

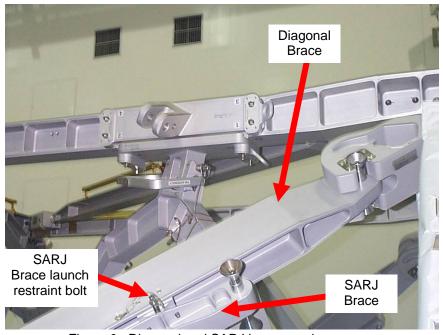


Figure 9. Diagonal and SARJ braces and cup-cones



Figure 10. Diagonal and SARJ braces Jack-Joint cup-cones

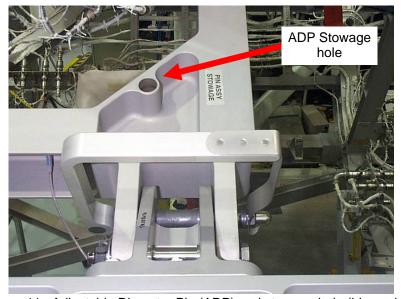


Figure 11. Adjustable Diameter Pin (ADP) and stowage hole (hinge side)

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P1 RBVM MLI REPAIR (00:30)

IV	EV (FF)
1. √MCC: Verify P1 radiator beam (TRRJ) locked horizontal □ √Good EV1 WVS and recording for RBVM closeout. If no good WVS, then retrieve camera	EV (FF) P1 RBVM MLI REPAIR (00:30) CAUTION Do not impart loads into radiator beam when greater than 130 inches from TRRJ center (outboard edge of the outboard trunnion scuff plate). If inadvertent kick load is applied anywhere along the radiator beam, wait 2 min to allow the response to dissipate 1. Translate to P1 outboard, tether swap to spare safety tether at P1 HR 2. Translate to P1 outboard RBVM; go zenith at Bay 18 (Y ₀ 9795) 3. BRT to P3 HR 3805 or 3804 4. Reinstall FQD MLI on M1/F151 5. Install wire tie around FQD MLI 6. Translate inboard, tether swap to A/L safety tether

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P1 RBVM MLI REPAIR TASK DATA SHEET

Tools:

EV1 (FF)	
Wire Ties	BRT

Foot Restraints:

Task	WIF	APFR Setting
Alternate access to RBVM MLI		[7, TT, F, 1] ingress then roll for access

EVA Fasteners: None

EVA Connectors: None

Timeline Considerations:

1. May be performed as a get-ahead during finish of P1 XPDR and BSP install; verify TRRJ locked

Notes:

1. Short wire-tie will reach around Fluid QD for closing MLI

Cautions:

1. Avoid contact with radiator beam

Warnings:

1. None

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NODE 2 TRAY BOLT RELEASE

IV	EV (FF)	
	CAUTION Do not release Bolts 1, 7, or 10	
	STBD TRAY (S0 FWD) 1. Translate to S0 Face 2 (zenith/fwd) 2. PGT[A5, CCW2, 30.5]-7/16 X 6"; 9-13 turns □ Bolt 5 − BRT to HR 3530 □ Bolt 6 − BRT to HR 3530 □ Bolt 3 − BRT to HR 3458 □ Bolt 4 − BRT to HR 3458 □ Bolt 2 − BRT to HR 3458	
NOTE: May need 9" ext for Bolts 8 & 9	PORT TRAY (S0 AFT) 3. Translate to S0 Face 3 (zenith/aft) 4. PGT[A5, CCW2, 30.5]-7/16 X 6"; 9-13 turns □ Bolt 5 − BRT to HR 3439 □ Bolt 6 − BRT to HR 3453 □ Bolt 3 − BRT to HR 3453 □ Bolt 4 − BRT to HR 3453 □ Bolt 2 − BRT to Node 3 Tray upper HR □ Bolt 9 − BRT to Node 3 Tray upper HR □ Bolt 11 − BRT to HR 3480 □ Bolt 12 − BRT to HR 3480 □ Bolt 12 − BRT to HR 3480 5. Translate to Airlock	

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NODE 2 TRAY BOLT RELEASE TASK DATA SHEET

Tools:

EV1 (FF)	
PGT w/ 7/16" socket	BRT

Foot Restraints: N/A

EVA Fasteners:

FASTENER NAME	LABEL	QTY	HEAD SIZE	EXPECTED RELEASE TORQUE (FT-LB)	FAILURE TORQUE (FT-LB)	TURNS	RPM
Fluid Umbilical	1, 2, 3, 4, 5, 6	6 per tray	7/16	22.7	168	9-13 (remove)	30
Swing Arm Launch Restraints							
Fluid Umbilical Launch Restraints	8, 9	2 per tray	7/16	22.8	166	9-13 (remove)	30
Fluid Umbilical Launch Restraints	11, 12	2 per tray	7/16	22.4	166	9-13 (remove)	30

Timeline Considerations:

1. May be performed as a get-ahead anytime; any amount of bolt releases will help 10A stage crew

Notes:

- Bolts 8, 9, 11 & 12 already released on STBD tray (S0 FWD)
 Bolts 8, 11, 12 are under MLI flaps

Cautions:

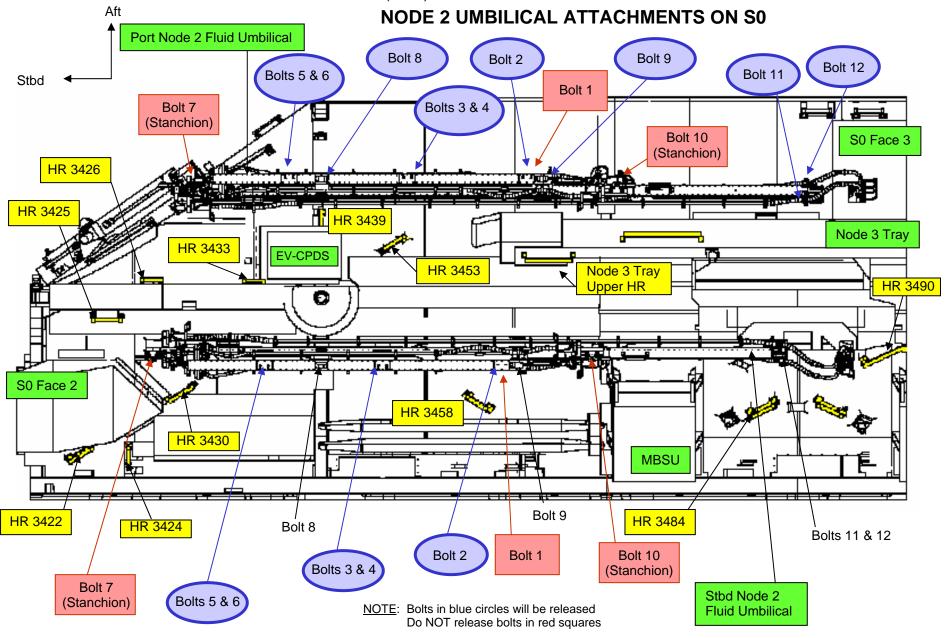
4. Do NOT release Bolts 1, 7 & 10

Warnings:

5. None

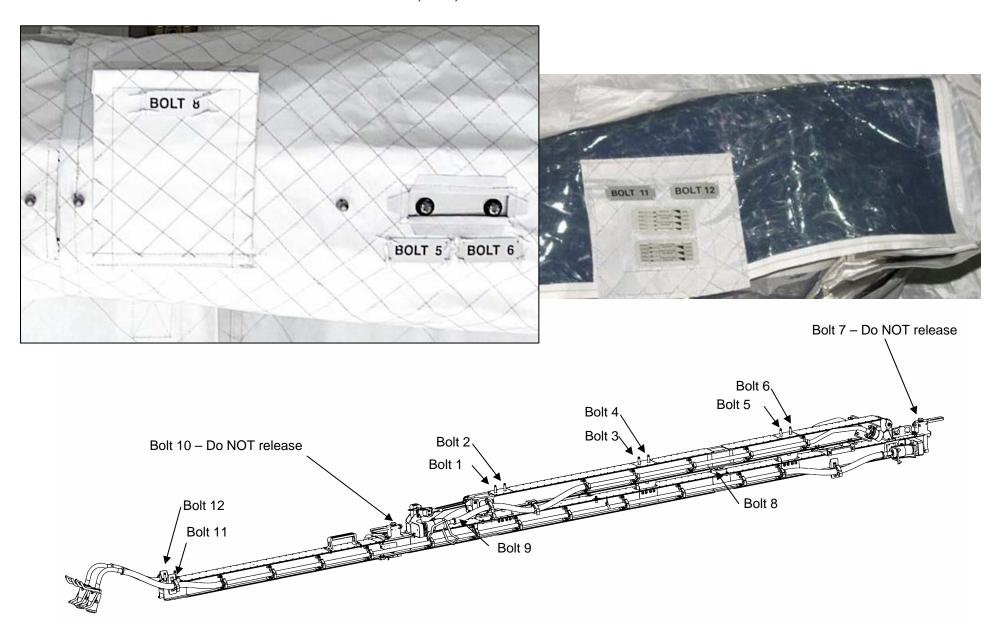
EVA/118/FIN B FS 7-141

NODE 2 TRAY BOLT RELEASE TASK DATA SHEET (Cont)



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NODE 2 TRAY BOLT RELEASE TASK DATA SHEET (Cont)



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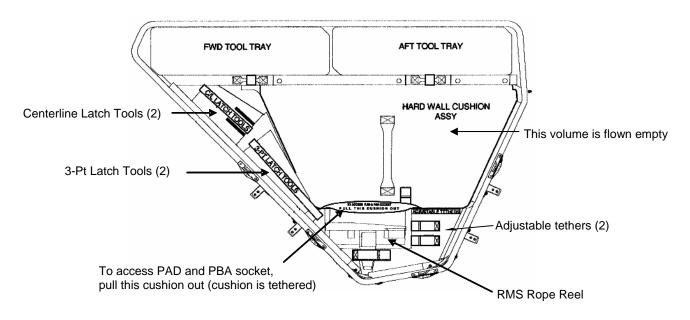
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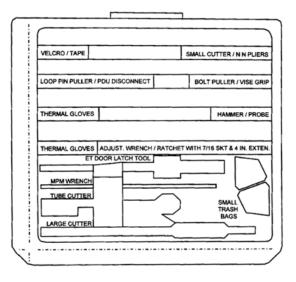
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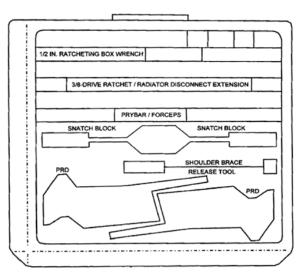
TOOLS AND STOWAGE

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PORT LIGHTWEIGHT TOOL STOWAGE ASSEMBLY (TSA)







Forward Tray layout and Labels

Aft Tray Layout and Labels



APFR DESIGNATOR	APFR 1 (8A Pitch knob problem)	APFR 2	APFR 3 S/N 1005 no pitch knob prob 9A- inc12	APFR 4 (TS, old ORU tether, heat shield)	APFR 5 (TS, old ORU tether, heat shield)	APFR 6	APFR 7 S/N 1008 Ingress Aid	IAPFR 1	IAPFR 2	CRANE (old ORU tether)	TS	TS	TS	oRU stanchion/ TERA (headless)
EVA 1	S4 WIF 19 [6,TT,J,11]	Z1 WIF 11 [12,SS,G,12] [1]	ESP2 WIF 8 [3,SS,F,12] [1]	Z1 WIF 8 [7,PP,B,6] TS installed a 4 o'clock points port/nadir	PMA1 WIF2 [12,KK,F,6]	S4 WIF 18 [8,OO,C,1]	A/L WIF 11 [6,PP,F,6]	Z1 WIF 1 [12,PP,F,12]	Z1 WIF 3 [6,PP,F,12]	PMA1 WIF 5	APFR 4	APFR 5	S0 port wedge face	S0 port wedge face
S5 Outbd LL Remove						S4 WIF 18								
(RTAS Corner 1) S5 Outbd LL Remove	S4 WIF 19					[8,OO,C,1]								
(RTAS Corner 2)	[6,TT,J,11]													
Init/Final Torquing	[0,11,0,11]					S4 WIF 18								
(RTAS Corner 1)						[8,OO,C,1]								
Init/Final Torquing	S4 WIF 19													
(RTAS Corner 2) Soft Capture Pin	[6,TT,J,11]					S4 WIF 18								
Remove (Corner 1)						[8,OO,F,1]								
Final Torquing						S4 WIF 17								
Final Torquing (RTAS Corner 3)						[5,RR,J,11]								
Final Torquing	S4 WIF 20					[0,1,0,1]								
(RTAS Corner 4)	[6,VV,A,11]													
Soft Capture Pin						S4 WIF 17								
Remove (Corner 3)	05 14/15 44					[5,RR,J,11] S5 WIF 13								
PVRGF Relocate	S5 WIF 11 [9,RR,G,12] roll to [9,RR,A,12]					S5 WIF 13 [12,UU,J,11]								
Get-Aheads: S4/S5 umbillicals (nadir/aft) (nadir/fwd)						S5 WIF 3 [4,SS,B,1] [4,SS,E,1]								
S5 Clean-up Notes: [1] - movec	CETA 1 WIF 4 [3,SS,F,12] Y/P [12,FF] (for 10A)					CETA2 WIF 2 [10,PP,E,12] Y/P [12,FF]								

EVA 2	CETA 1 WIF 4 [8,PP,E,12] Y/P [12,FF]	Z1 WIF 11 [12,SS,G,12]	ESP2 WIF 8 [3,SS,F,12]	Z1 WIF 8 [7,PP,B,6]	PMA1 WIF2 [12,KK,F,6]	CETA2 WIF 2 [10,PP,E,12] Y/P [12,FF]	A/L WIF 11 [6,PP,F,6]	Z1 WIF 1 [12,PP,F,12]	Z1 WIF 3 [6,PP,F,12]	APFR 4	APFR 5	S0 port wedge face	S0 port wedge face
Setup							SSRMS [12,PP,F,4]	12]					
Install Failed CMG on FSE ESP-2 - Replace Z1 Thermal Shroud								Z1 WIF 01 [12,PP,F 12]					
Cleanup							A/L WIF 11 [3, PP,F,6]						

APFR MANAGEMENT - STS-118 (13A.1) (Cont)

APFR DESIGNATOR	APFR 1 (8A Pitch knob problem)	APFR 2	APFR 3 S/N 1005 no pitch knob prob 9A- inc12	APFR 4 (TS, old ORU tether, heat shield)	APFR 5 (TS, old ORU tether, heat shield)	APFR 6	APFR 7 S/N 1008 Ingress Aid	IAPFR 1	IAPFR 2	(old ORU tether)	тѕ	TS	TS	oRU stanchion/ TERA (headless)
EVA 3	CETA 1 WIF 4 [8,PP,E,12] Y/P [12,FF]	Z1 WIF 11 [12,SS,G,12]	ESP2 WIF 8 [3,SS,F,12]	Z1 WIF 8 7,PP,B,6]	PMA1 WIF2 [12,KK,F,6]	CETA2 WIF 2 [10,PP,E,12] Y/P [12,FF]	A/L WIF 11 [3, PP,F,6]	Z1 WIF 1 [12,PP,F,12]	Z1 WIF 3 [6,PP,F,12]	PMA1 WIF 5	APFR 4	APFR 5	S0 port wedge face	S0 port wedge face
Setup							SSRMS [12,PP,F,6]							
P1 BSP/XPDR Install						CETA 2 WIF 2 [10,PP,E,12] Y/P [12,FF]								
CETA Cart Relocate							SSRMS [12,PP,A,6]							
SSRMS Clean-up							A/L WIF 11 [3, PP,F,6]							
EVA 4	CETA 1 WIF 4 [8,PP,E,12] Y/P [12,FF]	Z1 WIF 11 [12,SS,G,12]	ESP2 WIF 8 [3,SS,F,12]	Z1 WIF 8 [7,PP,B,6]	PMA1 WIF2 [12,KK,F,6]	CETA 2 WIF 2 [10,PP,E,12] Y/P [12,FF]	A/L WIF 11 [3, PP,F,6]	Z1 WIF 1 [12,PP,F,12]	Z1 WIF 3 [6,PP,F,12]	PMA1 WIF 5	APFR 4	APFR 5	S0 port wedge face	S0 port wedge face
N/A	CETA 1 WIF	Z1 WIF 11	ESP2 WIF 8	Z1 WIF 8	PMA1 WIF2	CETA 2	A/L WIF 11	Z1 WIF 1	Z1 WIF 3	PMA1	ADED 1	APFR 5	S0	S0 port
Post-EVA 4	4 [8,PP,E,12] Y/P [12,FF] (for 10A)	[12,SS,G,12]	[3,SS,F,12] (for 10A)	[7,PP,B,6]	[12,KK,F,6]	WIF 2 [10,PP,E,12] Y/P [12, FF] (for 10A)]	[3, PP,F,6] (for 10A)	[12,PP,F,12]	[6,PP,F,12]	WIF 5	AFITK 4	AFI'K 3	port wedge face	wedge face

FS 8-10 EVA/118/FIN B

SAFETY TETHER CONFIGURATION – 118 (13A.1)

			55	5-ft Safety Te	thers				85-ft Safety	y Tethers	
	#59 SN 1007 Sm-sm	#71 SN 1021 Lg-sm	# 72 SN 1022 Lg-sm	#73 SN 1023 Lg-sm (Issue during 12A.1 stage)	#60 or #70 SN 1008 or 1020 Lg-sm	#60 or #70 SN 1008 or 1020 Lg-sm	#66 SN 1016 Sm-sm	#26 SN 1006 85-ft Tether Lg-sm	#28 SN 1008 85-ft Lg-sm	#23 SN 1003 85-ft (Shuttle Safety Tethers)	#25 SN 1005 85-ft (Shuttle Safety Tethers)
Pre EVA 1	INSIDE Tether Staging Area	OUTSIDE A/L	OUTSIDE A/L	INSIDE Tether Staging Area	S0 HH 3539 or 3530 Tether on 3539 had some retracting issues	S0 HH 3530 or 3539 Tether on 3539 had some retracting issues	INSIDE Tether Staging Area	INSIDE Tether Staging Area	INSIDE Tether Staging Area	Transferred to ISS	Transferred to ISS
Post EVA 4	INSIDE Tether Stageing Area	OUTSIDE A/L	OUTSIDE A/L	INSIDE Tether Staging Area	S0 HH 3539 or 3530 Tether on 3539 had some retracting issues	S0 HH 3530 or 3539 Tether on 3539 had some retracting issues	INSIDE Tether Staging Area	INSIDE Tether Staging Area	INSIDE Tether Staging Area	Transferred to Shuttle	Transferred to Shuttle

FS 8-11 EVA/118/FIN B

OBSS OSE PRE EVA CONFIG (00:30)

Perform following steps for both boom stand units:

Tools required;
ISS IVA Tool Kit; NOD1P4_G2; Drawer 2

40-200 in-lbs Torque Wrench, 3/8-in Drive;
Set torque wrench to 58 in-lbs

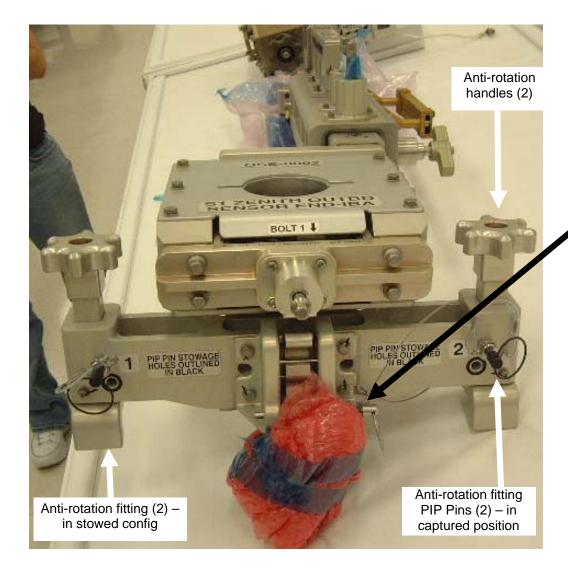
7/16 socket, 3/8-in Drive

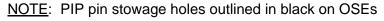
Or

PGT [A3, CW2, 30.5] -7/16 in ext (4.83 ft-lb, 30 rpm)

- Install PAD and Slider assembly to U-joint assembly (OSE-0001 PAD to OSE-0001 and OSE-0002 PAD to OSE-0002)
- 2. Install PAD Capture PIP pins (2) in non-black circle holes to capture PAD slider assembly
- 3. Engage slider grounding bolt to U-joint
- 4. Drive grounding bolt ~8 turns cw to torque using torque wrench or PGT
- 5. Verify capture latch PIP pin installed in the stowed position (black circle hole)
- 6. Position anti-rotation fitting (2) to deployed position (fittings extended) and PIP pins (2) located in capture position
- 7. Verify PAD status indicator in SD (soft dock), close PAD paddles
- 8. Remove kapton tape from extender bolts 2 and 3
- 9. Stow tools

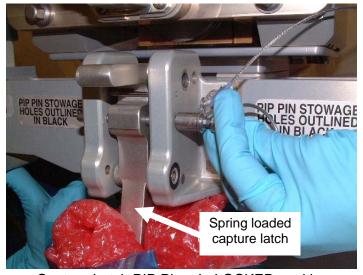
OBSS OSE PRE EVA CONFIG (Cont)







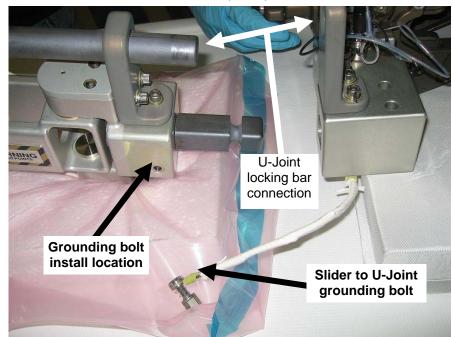
Capture Latch PIP Pin – In STOWED position (Pre-EVA config)

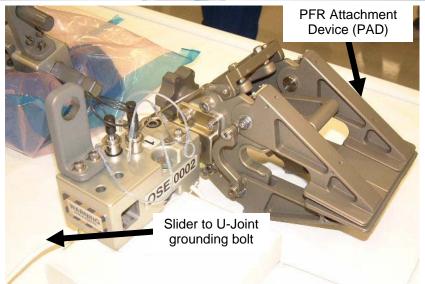


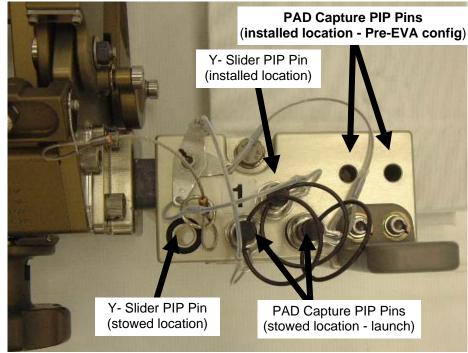
Capture Latch PIP Pin – In LOCKED position (Post Install config – crew drawn arrow on hole as shown above)

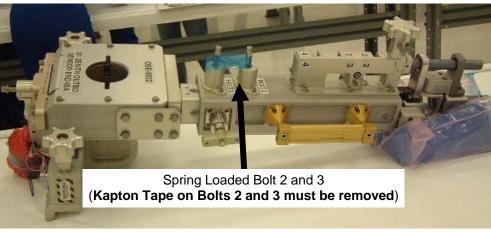
FS 8-13 EVA/118/FIN B

OBSS OSE PRE EVA CONFIG (Cont)



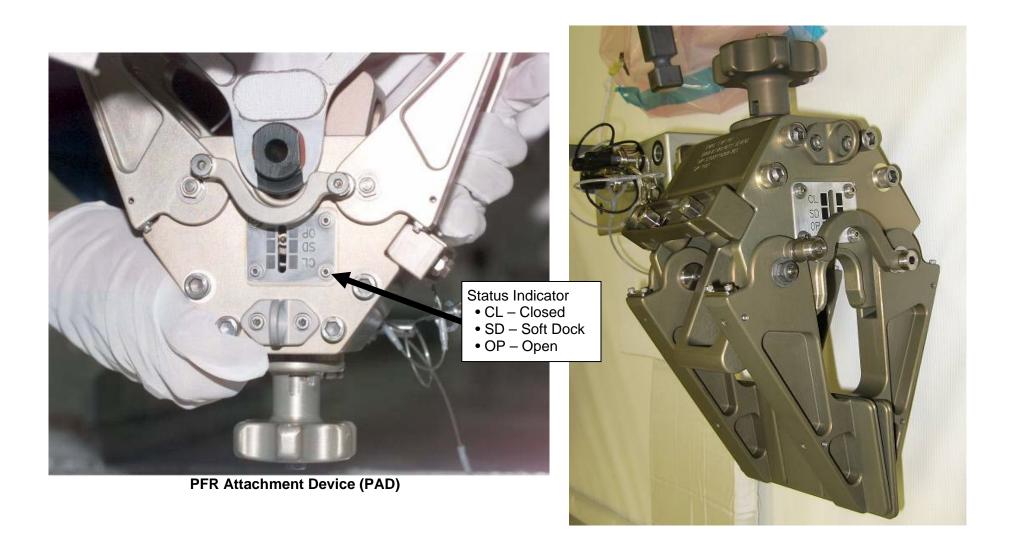






FS 8-14 EVA/118/FIN B

OBSS OSE PRE EVA CONFIG (Cont)



FS 8-15 EVA/118/FIN B

TOOLBOX STOWAGE

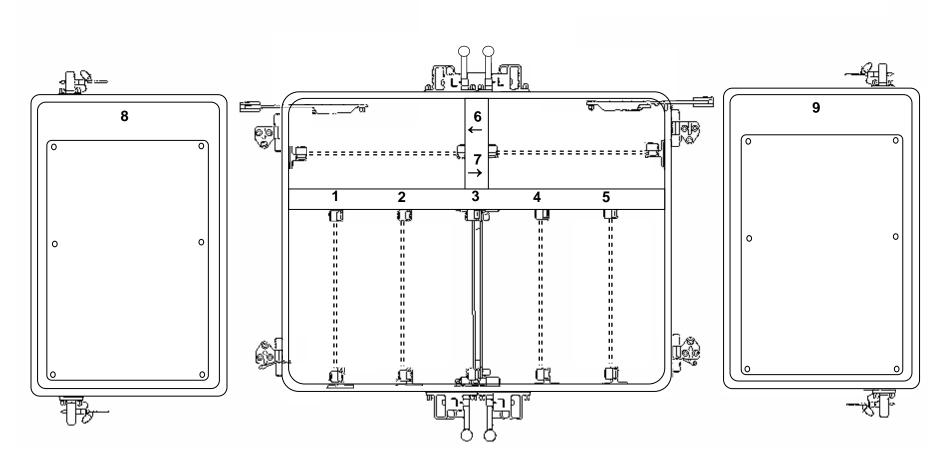
	Z1 PORT TOOLBOX	Z1 STBD TOOLBOX	A/L TOOLBOX 1 (STBD)	A/L TOOLBOX 2 (PORT)
SLOT#1	SQUARE TM BOARD SQ TORQUE MULTIPLIER 7/16" FLUSH SQ SOCKET 7/16" PROUD SQ SOCKET 7/16" RECESSED SQ SOCKET	SQUARE TM BOARD SQ TORQUE MULTIPLIER 7/16" FLUSH SQ SOCKET 7/16" PROUD SQ SOCKET 7/16" RECESSED SQ SOCKET	HAMMER BOARD HAMMER	CABLE CUTTER BOARD COMPOUND CUTTERS (SM) SCISSORS
SLOT # 2		QD BAIL TOOL BOARD BMRRM LATCH TOOL QD BAIL DRIVE TOOL (1")	PLIERS BOARD NEEDLE NOSE PLIERS	
SLOT#3	RATCHET BOARD 3/8" DRIVE RATCHET 7/16" X 12" WOBBLE SOCKET 7/16" X 2" RIGID SOCKET	RATCHET BOARD 3/8" DRIVE RATCHET 7/16" X 6" WOBBLE SOCKET		
SLOT # 4				
SLOT #5	ROUND TM BOARD RND TORQUE MULTIPLIER 5/8" PROUD RND SOCKET 7/16" FLUSH RND SOCKET 7/16" PROUD RND SOCKET	ROUND TM BOARD 7/16" FLUSH RND SOCKET 7/16" PROUD RND SOCKET	ADJ WRENCH BOARD FORCEPS WRENCH, ADJ	T-HANDLE TOOL BOARD 1-3" T-TOOLS 2-8" T-TOOLS
SLOT#6	TRASH BAG BOARD LARGE TRASH BAG SMALL TRASH BAG	TRASH BAG BOARD	HYDRAZINE BRUSH BOARD HYDRAZINE BRUSH	
SLOT #7	SOCKET BOARD 5/32" BALL END ALLEN DR 1/2" X 8" WOBBLE SOCKET 5/16" X 7" RIGID SOCKET	SOCKET BOARD 5/32" BALL END ALLEN DR 1/2" X 8" WOBBLE SOCKET 5/16" X 7" RIGID SOCKET	PRD (Toolboard) PRD	PRD (Toolboard) PRD
PANEL #8	CHEATER BAR PANEL ADJ EQUIP TETHER	CHEATER BAR PANEL CHEATER BAR ADJ EQUIP TETHER	TOOL CADDY PANEL CADDY, ISS (BUNGEE)	
PANEL # 9	18" SOCKET PANEL 7/16" X 18" WOBBLE SOCKET	18" SOCKET PANEL	BOLT PULLER PANEL BOLT PULLER MECHANICAL FINGER	LARGE CUTTER PANEL GP CUTTER (LARGE)
EXTERNAL	1 SQUARE SCOOP w/D-HANDLE 1 ROUND SCOOP	1 SQUARE SCOOP w/D-HANDLE		

FS 8-16 EVA/118/FIN B

TOOLBOX PANEL AND SLOT LABELS

NOTE

- A/L Toolbox: Slider feature located in center slot only (#3)
- CETA Toolbox: Slider feature located in all slots



FS 8-17 EVA/118/FIN B

STBD QD BAG (EXTERNAL ON ISS AIRLOCK)

	STBD QD BAG (SEG33114667-301)								
#	TOOL	PART#	LOCATION IN BAG						
1.	1/4" cap tool	GD2043725	☐ 1/4" cap tool (pocket)						
2.	1/2" cap tool	GD2043730	☐ 1/2" cap tool (pocket)						
3.	1" cap tool	GD2043325	☐ 1" cap tool (pocket)						
4.	3/4" & 1' QD Bail Drive lever	SDG33113838-703	□ 3/4" & 1' QD Bail Drive Lever pouch on lid						
5.	1.5" QD Bail Drive Lever	SDG33113837-701	□ 1.5" QD bail Drive Lever pouch on lid						
6.	1.5" QRT & FID Gauge	SEG33114617-701	☐ 1.5" QRT & FID Gauge (pocket)						
7.	3/4" & 1" QRT & FID Gauge	SEG33114616-701	□ 3/4" & 1" QRT & FID Gauge (pocket)						
В.	1" H20/N2 Vent Tool – F	1F98593-1	□ 1" H20/N2 Vent Tool – F (pocket)						
9.	1" NH3/N2 Vent Tool – F	1F98589-1	□ 1" NH3/N2 Vent Tool – F (pocket)						
10.	1" NH3/N2 Vent Tool – M	1F98596-1	□ 1" NH3/N2 Vent Tool – M (pocket)						
11.	1.5" NH3/N2 Vent Tool – F	1F9859-1	☐ 1.5" NH3/N2 Vent Tool – F (pocket)						
12.	3/4" NH3/N2 Vent Tool – F	1F98597-1	☐ 3/4" NH3/N2 Vent Tool – F (pocket)						
13.	1/4" NH3/N2 Vent Tool – F	1F98592-1	☐ 1/4" NH3/N2 Vent Tool – F (pocket)						





FS 8-18 EVA/118/FIN B

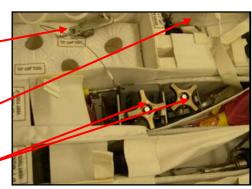
PORT QD BAG (EXTERNAL ON ISS AIRLOCK)

	PORT QD BAG (SEG33114667-301/1001)									
#	TOOL	PART #		LOCATION IN BAG						
1.	1/4" cap tool	GD2043725		1/4" cap tool (pocket)						
2.	1/2" cap tool	GD2043730		1/2" cap tool (pocket)						
3.	1.5" NH3/N2 Vent Tool – F	1F9859-1		1.5" NH3/N2 Vent Tool – F (pocket)						
4.	1" H20/N2 Vent Tool – F	1F98593-1		1" H20/N2 Vent Tool – F (pocket)						
5.	3/4" NH3/N2 Vent Tool – F	1F98597-1		3/4" NH3/N2 Vent Tool – F (pocket)						
6.	1" NH3/N2 Vent Tool – M	1F98596-1		1" NH3/N2 Vent Tool – M (pocket)						
7.	1/4" NH3/N2 Vent Tool – F	1F98592-1		1/4" NH3/N2 Vent Tool – F (pocket)						
8.	Vent Tool Adapters (2)	SEG33119079-301		One VTA goes in the 3/4" & 1" QRT & FID Gauge pouch; the other goes in the 1.5" QRT & FID Gauge pouch						
				Each VTA must be tethered inside the bag using 1 adj tether for each See picture B						
9.	1/4" BDT	SEG33114984-301		Stowed on top of 1/4" Vent Tool Must be tethered to inside of bag using 1 adj See picture A						
10.	3/4" BDT	SEG33114986-301		Stowed on top of 1/4" Vent Tool, tethers to bag internal loops using BDT integral tether See picture A						
11.	3/4" AKT	SEG33114983-301		Stowed with vent tool adapters in QRT & FID pouches Must be tethered to inside of bag using 1 adj See picture A						

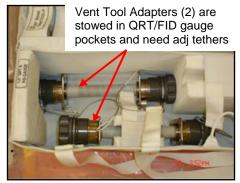
3/4" BDT is tethered to internal bag loop using integral tool tether

3/4" AKT stowed with VTAs in QRT & FID pouch

1/4" and 3/4" BDTs are stowed on top of 1/4" vent tool



PICTURE A: BDT AND AKT STOWAGE



PICTURE B: VENT TOOL ADAPTER STOWAGE



Port QD Bag launch config with insert peeled back



Port QD Bag with insert re-attached to bag wall

FS 8-19 EVA/118/FIN B

EVA 1 TOOL TRACKER

COMPLETED	RICK	DAVE
TASK S5 CLEANUP	CL Bag #1 (Temp stowed on HR) RET (Lg-sm) on outside Fish Stringer Digital Camera Cannon Connector Tools (2) Socket Caddy	RET Adj (wrists) Trash Bag (L, outside) Launch Lock #2 Launch Lock #4 Socket Caddy 5/8 X 7.8" rigid
FWD Port	7/16 X 2" RAD 5/8 X 7.8" rigid Torque Wrench Bag (wire-tied on outside) Torque Wrench (set 55-60 ft-lb) RET (sm-sm) Soft Capture pin (S5/Corner 1) Soft Capture pin (S5/Corner 3) RET Trash Bag (L, outside)	□ RAD □ BRT (L) □ RET □ PGT (R) □ 7/16 X 2" rigid □ RET □ FL (S4/(Adj) □ FL (S5/(Adj)) □ ST Swap: □ Safety Tether (85-ft)
2 4 5 4 1 1 Rick 3	□ Launch Lock #1 □ Launch Lock #3 □ BRT (L) − □ RET □ PGT (R) □ 7/16 X 6" wobble □ RET □ APFR □ Adj □ FL S4/ (Adj)	□ Spare (85-ft) □ FL (S1/
Torque Wrench	ST Swap: Safety Tether (85-ft) Spare 85-ft safety tether (on MWS) FL SO/(Adj) APFR – stowed @ CETA2 WIF 2 [10 PP E 12], Y/P [12 FF] Spare 85-ft safety tether back on bag at A/L	
(out)::	GET AHEADS: S5 Launch Locks	
P6 PVR RETRACT AND CINCH	RET Adj Trash Bag (L, outside) Launch Lock #1 Launch Lock #3 BRT (L) - RET PGT (R) 7/16 X 6" wobble RET Safety Tether (85-ft)	RET Adj (wrists) Trash Bag (L, outside)** Launch Lock #2 Launch Lock #4 Socket Caddy 5/8 X 7.8" rigid RAD BRT (L) - RET PGT (R) 7/16 X 2" rigid RET Safety Tether (85-ft) FL P6/

EVA 2 TOOL TRACKER

COMPLETED TASK		RICK	DAVE			
RMV OLD CMG (Z1)		RET (Lg-Sm) – on failed CMG		FL(Adj) Z1/6551)		
TRANSFER NEW CMG TO ESP (Before leaving PLB)	RET (Lg-Sm) Socket Caddy (L, inbd) 7/16 x 12" wobble Sm Trash bag (R, inbd) BRT (L) RET PGT (R, swing arm) 7/16 x 6" wobble RET Lg Trash Bag (R, swing arm) Shims (2) Shroud Straps (3)		(On SSRMS w/CMG)			
	0000	Adj (from wrist) FL (fwd port corner ODS) Spare 85' (from A/L) Swap Safety Tether (85')				
INSTALL NEW CMG (Z1)		Adj (from shroud) Adj (on wrist) RET (2) Sm Trash bag (R, inbd) Shims (2) Connector Caps (3) Socket Caddy (L, inbd) 7/16 x 12" wobble BRT (L) RET PGT (R, swing arm) 7/16 x 6" wobble RET		(Use Post EVA TOOL CONFIG)		
	000000000	CL Bag(Z1/6051) RET (Lg-sm on outside) Ballstack – MUT (on outside) RET MUT EE ISS Prybar RAD Digital Camera Vice Grips Adj (attached inside CL bag)				

EVA 3 TOOL TRACKER

COMPLETED TASK		RICK	CLAY			
SASA RELOCATE (P1)		RET Trash bag (L, inbd) P6 SASA dummy caps (3) PGT (R) 7/16 x 6" wobble RET BRT (L) RET Digital Camera	N/A			
		ST swap(to Clay's A/L ST-0554)				
				Adj (wrists?) RET Trash bag (L, inbd) PGT (R) 7/16 x 6" wobble RET BRT (L) RET		
BSP/XPDR INSTALL (P1)		N/A	ORU Bag RET (sm-sm free end attached to outside) Lg-sm RET (on outside) Adj (on inside) Spare ST (on outside) XPDR Dummy Box w/Round Scool & 6B Cover BSP Dummy Box & 6B Cover			
				ST swap(spare on SSRMS)		
CETA CART RELOCATE (S1)	RET Trash bag (L, inbd) P6 SASA dummy caps (3) PGT (R) 7/16 x 6" wobble RET BRT (L) RET WIF Adapter APFR & Ingress Aid (relocate to A/LWIF11)			Adj (wrists?) RET Trash bag (L, inbd) PGT (R) 7/16 x 6" wobble RET BRT (L) RET Digital Camera		
	<u> </u>	SSRMS ST (stow outside A/L)		ST swap_(to Rick's A/L @ S1/HR 3246, FL(Rick's Adj @ S0/3413 nadir stanchion)		
CLEANUP (Rick @ A/L) (Clay @ P6)		Adj RET Trash bag (L, inbd) P6 SASA dummy caps (3) PGT (R) 7/16 x 6" wobble RET BRT (L) RET WIF Adapter? Digital Camera?		Adj RET Trash bag (L, inbd) PGT (R) 7/16 x 6" wobble RET BRT (L) RET XPDR + 6B Cover + Round Scoop		
		Safety Tether (85'): A/L HR 0554 Spare (ext A/L) ST: A/L D-ring				

COMPLETED TASK		DAVE	CLAY
OBSS OSE INSTALL (S1)		FL(Adj)	☐ FL(Adj)
(01)			RET MMOD T-tool (?) Trash bag (L, inbd) BRT (L) RET PGT (R) 7/16 x 6" wobble RET
EWIS (LAB FWD Endcone)		RET Adj MMOD T-Tool (?) Trash bag (L, inbd) BRT (L) RET PGT (R) 7/16 x 6" wobble RET	Large ORU Bag RET (Lg-sm) to A/L (take w/bag) HRs (2) RETs (2) Fish Stringer Digital Camera CL Bag (went out inside Lg ORU Bag) Adj (Lg-sm) on outside Wire Tie Caddy EVA Ratchet DPTA w/IV 1/4" Allen (taped) GP Caddy Vice Grips Loop Pin Puller Hammer Adj MMOD T-handle Tool (2 returned to A/L TB?)
WETA ANTENNA INSTALL (S3)	000000	RET Trash bag (L, inbd) BRT (L) RET PGT (R) 7/16 x 6" wobble RET ST Swap(S1/323 Spare ST (55')	□ C/L bag □ RET (Lg-sm) on outside □ Dummy Box WETA MLI Shroud □ Adj □ Round Scoop □ RET □ Socket Caddy □ 5/8" x 7.8 socket □ Cannon Conn Tools (2) □ Adj (2 on wrists) □ Trash bag (L, inbd) □ BRT (L) □ RET □ PGT (R) □ 7/16 x 6" wobble □ RET □ ST Swap □ Spare ST (85') □ FL □ (Adj)

MISSE PREP FOR RETURN

OBJECTIVE

Remove MISSE Clamps and Probes from MISSEs 3 and 4. Pack MISSEs for return in SPACEHAB.

TOOLS REQUIRED

Drawer 2 of ISS IVA Toolbox (NOD1D4_G2): Ratchet, 3/8" Drive, P/N F830 7/16" Socket, 3/8" Drive, P/N F141 4" Ext, 3/8" Drive, P/N FXK4

MATERIALS

Set of bags (from SH) (two):
PEC Flight Bag (llumaloy)
24x24 Ziplock bag (two)
0.5 CTB, divider and tape from ISS (pregathered)

WARNING

MISSEs 3 and 4 contain lithium thionyl chloride batteries that can be toxic; inspection required prior to ingress.

NOTE

Preferred handling of the MISSE PECs is by their EVA handrails as much as possible.

MISSE 4 Clamp and Probe Removal:

- 1.0 Remove MISSE Clamp 2 from Probe on MISSE 4 by releasing PIP pins (two). After removing MISSE Clamp 2, reinstall PIP pins (two).
- 2.0 Place MISSE Clamp 2 in a Ziplock bag and place in empty 0.5 CTB.
- 3.0 Pre-stage tape for noncaptive washers. Remove bolts/noncaptive washers (two sets) from Probe base (Ratchet, 3/8" Drive; 4" Ext; 7/16" Socket). Remove Probe from base. Reinstall bolts/noncaptive washers (two sets) in base.
- 4.0 Place Probe in Ziplock bag. Wrap up and tuck under a handrail on MISSE 4.
- 5.0 Place MISSE 4 and Probe in PEC Flight bag. Fold over top of bag and tape shut.

MISSE 3 Clamp and Probe Removal:

6.0 Remove MISSE Clamp 1 from Probe on MISSE 3 by releasing PIP pins (two). After removing MISSE Clamp 1, reinstall PIP pins (two).

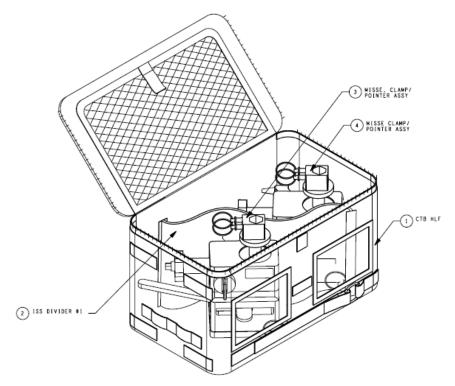


Figure 1: MISSE CLAMPS IN 0.5 CTB.

- 7.0 Place MISSE Clamp 1 in a Ziplock bag and place in 0.5 CTB with MISSE Clamp 2. Verify CTB divider is placed between the clamps (Figure 1).
- 8.0 Pre-stage tape for noncaptive washers. Remove bolts/noncaptive washers (two sets) from probe base (Ratchet, 3/8" Drive; 4" Ext; 7/16" Socket). Remove Probe from base. Reinstall bolts/noncaptive washers (two sets) in base.
- 9.0 Place Probe in Ziplock bag. Wrap up and tuck under a handrail on MISSE 3.
- 10.0 Place MISSE 3 and Probe in PEC Flight bag. Fold over top of bag and tape shut.

Clean Up:

- 11.0 Return all ISS tools to Drawer 2 of ISS IVA Tool Box (NOD1D4_G2).
- 12.0 Transfer both MISSEs and 0.5 CTB to SH for return. Reference Spacehab Transfer List.

EMU MAINT

EMU MAINT/RECHARGE

WATER RECHARGE	TEMP FS	10-2
EMU POWERUP	TEMP FS	10-2
WATER FILL		
WATER FILL VERIFICATION	TEMP FS	10-2
EMU LIOH CHANGEOUT		10-4
MIDDECK EMU BATTERY RECHARGE (STAND-ALONE)		
MIDDECK EMU BATTERY RECHARGE/LIOH REPLACEMENT		10-5
INITIATE		10-5
TERMINATE		10-6
IN-SUIT EMU BATTERY RECHARGE/CHARGE VERIFICATION		10-7
INITIATE		10-7
TERMINATE		10-7
EMU POWERDOWN		10-7
HELMET LIGHT/PGT BATTERY RECHARGE		10-8
INITIATE		10-8
TERMINATE		10-9
REBA BATTERY INSTALLATION		10-9
EMU BATTERY REMOVAL/INSTALL		10-10
HELMET LIGHT BULB CHANGEOUT		10-11
REBA BATTERY RECHARGE		10-12
INITIATE		10-12
TERMINATE		-
STS-118 CONSUMABLES TRACKING CHE CARD	FS CC	10-13

IF EMU NOT ALREADY POWERED UP:

EMU POWERUP

IBOTH DCM

- 1. Retrieve, position SCUs; remove DCM covers
- 2. Connect SCUs to DCM, √locked
- 3. PWR BATT

CAUTION

EMU must be on BATT pwr when airlock pwr supply is turned on

AW18H 4. PWR/BATT CHGR EMU 1,2 MODE (two) – PWR

BUS SEL (two) – MNA(MNB)

MD(flr) 5. √EMU O2 ISOL VLV – OP

AW82B 6. EV1

6. EV1,2 O2 vlv (two) - OP

DCM 7. PWR – SCU

WATER FILL

MO13Q

8. √ARLK H2O S/O VLV – OPEN (tb-OP)

R11L

9. √SPLY H2O TKA OUTLET – CL (tb-CL)

SM 60 TABLE MAINT

CRT

10. Use TKB quantity:

PARAM ID – ITEM 1 +<u>0 6 2 0 4 2 0</u> EXEC

11. Log value before recharge

Recharge #	H2O TKB %
1	
2	
3	
4	
5	

AW82D 12. √EMU 1,2 H2O WASTE tb (two) – CL

SPLY (two) – OP (tb-OP)

13. √H2O TKB quantity decreasing

<u>NOTE</u>

Full charge requires ~15 min

WATER FILL VERIFICATION

DCM 14. √STATUS: H2O WP 8-15 psi and stable for ~30 sec (indicates charging

complete)

SM 60 TABLE MAINT

CRT 15. Use TKB quantity:

PARAM ID - ITEM 1 + 0 6 2 0 4 2 0 EXEC

16. Log value after recharge

Recharge #	H2O TKB %
1	
2	
3	
4	
5	

Cont next page

HOOK VELCRO

STS-118 CONSUMABLES TRACKING CUE CARD

EV1 Mt	EVA	LiOH (s/n) (b/c)	METOX (s/n) (b/c)	EMU Battery (s/n)	REBA (s/n) (b/c)	HL Battery (s/n)	ERCA (s/n) (Address)	SAFER (s/n)	PGT (s/n)	PGT Spare (s/n)
EMU	1	Record s/n	N/A	2039¹	1003	1015/1017	1010 16	1005	1004	1006
3015 L – HUT	2	N/A	0012 NO b/c	2038²	1003	1015/1017	1010 16	1005	1004	1006
	3	N/A	0017 7811J	2039 ³	1003	1015/1017	1010 16	1005	1004	1006
	→	EVA 1 LiOH	N/A	2039	N/A	N/A	N/A	N/A	N/A	N/A

EV2	EVA	LiOH (s/n) (b/c)	METOX (s/n) (b/c)	EMU Battery (s/n)	REBA (s/n) (b/c)	HL Battery (s/n)	ERCA (s/n) (Address)	SAFER (s/n)	PGT (s/n)	PGT Spare (s/n)
Wm	1	Record s/n	N/A	2040¹	1004	1019/1021	1007 18	1006	1005	N/A
EMU 3017	2	N/A	0013 7794J	2041 ⁴	1004	1019/1021	1007 18	1006	1005	N/A
L – HUT	4	N/A	0020 7795J	2063 ⁴	1004	1015/1017	1010 16	1005	1004	1006
	\	EVA 1 LiOH	N/A	2040	N/A	N/A	N/A	N/A	N/A	N/A

EV3 Ad	EVA	LiOH (s/n) (b/c)	METOX (s/n) (b/c)	EMU Battery (s/n)	REBA (s/n) (b/c)	HL Battery (s/n)	ERCA (s/n) (Address)	SAFER (s/n)	PGT (s/n)	PGT Spare (s/n)
EMU	3	N/A	0015 7686J	20774	1005	1019/1021	1007 18	1006	1005	N/A
3008 XL – HUT	4	N/A	0021 7814J	20384	1005	1019/1021	1007 18	1006	1005	N/A

Notes: ¹ Charge FD 5 for EVA 3 & Spare ² Charge FD 7 for EVA 4 ³ Charge FD 9 for Return ⁴ Leave discharged post-EVA

EVA-4a/118/O/C

(reduced copy)

FS CC 10-13

EVA/118/FIN B

TOP BACK OF 'STS-118 CONSUMABLES TRACKING CUE CARD'

HOOK VELCRO

Campout Metox EVA 1 s/n 0007 s

s/n 0007 s/n 0011 b/c 7802J b/c 7792J

EVAs 2-4 s/n 0016 s/n 0019 b/c 7796J b/c 7807J

Post-EVA EMU H2O Recharge

PWRs:

(use in order until empty)

s/n 1018 s/n 1025 s/n 1024

Waste Water CWC:

s/n 1059

Record IRU Quantity (lbm)

EVA 1

EVA 2

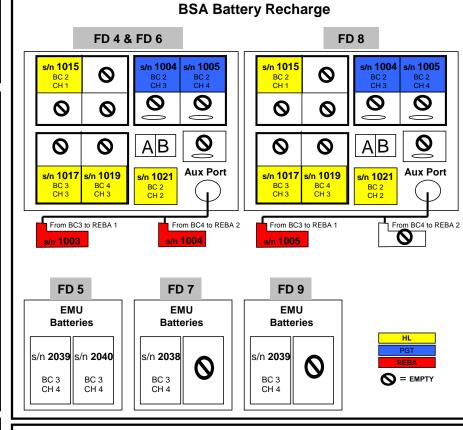
EVA 3

EVA 4

Post-EVA Metox Regens

FD 6, 8, & 10

s/n 0016 s/n 0019 b/c 7796J b/c 7807J



Metox / Battery Install

FD 5: Configure Mt and Wm EMUs for EVA 2 EVA 3 and Wm EMU for ever cue card EVA 4 per cue card

FD 9: Prep Mt EMU for Return (↓) and Ad EMU for EVA 4 per cue card

EVA-4b/118/O/C

(reduced copy)

FS CC 10-14 EVA/118/FIN B

POST ISS EVA ENTRY PREP (45 min)

- 1. Unstow 'Mt', 'Wm', 'Ad', and 'EVA Systems 2' mesh bags
- 2. Stow 'Ad' mesh bag Middeck Floor Port 1 bag for entry
- 3. Stow in FDF/ODF locker:

STS-118 CONSUMABLES TRACKING CUE CARD

ISS EVA Systems Checklist (red stripe w/118 crew notes)

Vol H 4. Unstow Vol H bags (2)

Stow EMU Equipment Bag – Crew Specific Compartments (2) in Vol H OBD bag

Stow SCOF (2) and EMU Servicing Kit in Vol H INBD bag Stow Helmet Lights (1 each) in Vol H INBD and OBD bags Stow Vol H bags

√No loose items temp stowed in Vol H (waist tethers, etc). Install as reqd

- 5. Remove comm cap s/n 1183 from 'EVA Systems 2' mesh bag; temp stow Verify 'EVA Systems 2' mesh bag is empty, stow bag in 'Mt' mesh bag
- 6. Remove comm cap 'WM2' from 'Wm' mesh bag; temp stow

MD(flr) 7. EMU O2 ISOL VLV – CL AW18D 8. AIRLK AUD PWR – OFF

AW18H 9. √PWR/BATT CHGR EMU 1,2 BUS SEL (two) – OFF

MODE (two) - OFF

AW82B 10. √EV-1,EV-2 O2 vlv (two) – CL

AW82D 11. √EMU 1,2 H2O WASTE,SPLY tb (four) – CL

- 12. √No helmet lights or EMU TV installed on helmets
- 13. Remove helmets, temp stow
- 14. Disconnect comm caps from EMU electrical harness, temp stow
- 15. Remove LTA, √Multiple Water Connector cover installed
- 16. Stow LCVG and EV Crew Options Kit (ECOK) in HUT
- 17. Connect LTA to HUT
- 18. √Gloves installed, locked
- 19. √Any wrist tethers attached to glove tether loop with only one hook (other hook on D-ring or first hook) and cinched down around wrist
- 20. Install helmets, lock
- 21. Install helmet covers if not already installed
- 22. √SCU stowed on AAP, straps buckled

DCM 23. √PURGE vlvs – op (up)

- 24. Attach LTA Restraint Bags over LTA, suit arms, tethers; tighten straps
- 25. Stow comm caps (2) in each LTA Restraint Bag pocket
- 26. Install floor Airlock Stowage Bag in airlock; √bag, strap installed

Inner Hatch 27. Equal vlv (two) - NORM, install caps

- * If outer hatch leaking or integrity suspect: *
- * Equal vlv (two) OFF, install caps *
- 28. Inform MCC, Post ISS EVA Entry Prep complete
- 29. Stow remaining FDF EVA Checklist in FDF/ODF locker

EMU CONTINGENCY PROCS

DISPLAY LOSS DURING POWER TRANSFER (WARM RESTART) TEMP	FS	12-2
VACUUM H2O RECHARGE (MANNED)TEMP	FS	12-2
LIOH REPLACEMENT (MANNED)		12-3
BATTERY REPLACEMENT (MANNED)		12-4
WATER DUMP		12-6
SCU SWAP (UNMANNED)		12-7
SCU SWAP (MANNED)		12-7
EMU COLD RESTART (MANNED)		12-7
12.1 STS EVA DECONTAMINATION		12-8
CONTAMINATION TEST		12-15
SAFER BATTERY CHANGEOUT		12-18
BENDS TREATMENT ADAPTER (BTA) INSTALLATION (IN-SUIT)		12-19
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BENDS TREATMENT ADAPTER (BTA) INSTALLATION (POST SUIT DOFFING)		12-21
BTA PREP		12-21
BTA TREATMENT		12-21
EMU RESIZE		12-24
EMU NOMINAL SIZING (STS-118/13A.1)	FS	12-27
EMIL CONTINGENCY RESIZE MATRIX (STS-118/13A 1)	F٩	12-28

DISPLAY LOSS DURING POWER TRANSFER (WARM RESTART)

DCM If PWR – BATT and SCU connected:

AW18H 1. √PWR/BATT CHGR EMU 1(2) BUS SEL – OFF

DCM If PWR – SCU:

2. PWR - BATT

AW18H 3. PWR/BATT CHGR EMU 1(2) BUS SEL – OFF

WARNING

Fan will be off from steps 4 to 9 during which time CO2 buildup is a concern

NOTE

Affected EMU will be without comm after step 6. Steps 6 and 7 should be read together before step 6 is performed

DCM 4. FAN – OFF (expect FAN SW OFF msg, DISP – PRO)

IV 5. Inform affected EV crewmember of impending comm loss

DCM 6. PWR – SCU (7 sec)

7. PWR - BATT

When power restart complete:

8. √Display – O2 POS XX, expect FAN SW OFF msg, DISP – PRO

9. As reqd, FAN – ON

If display blank or locked up:

10. Contact MCC If SCU power desired:

11. √SCU connected to DCM

AW18H 12. PWR/BATT CHGR EMU 1(2) MODE – PWR

BUS SEL – MNA(MNB)

13. $\sqrt{\text{EMU INPUT 1(2) Volts}} = 18.0 - 20.0$

DCM 14. PWR – SCU

DCM 15. √Display – O2 POS XX

VACUUM H2O RECHARGE (MANNED)

WARNING

Procedure should be used only if performing a contingency EVA

EV 1. Perform AIRLOCK INGRESS, Cuff C/L, 30 (Close hatch, partially engage latches)

√Helmet purge vlv – cl, locked

DCM 3. √PURGE vlv – cl (dn)

4. √WATER – OFF

IV MO13Q 5. √ARLK H2O S/O VLV – OPEN (tb-OP)

MD(flr) 6. √EMU O2 ISOL VLV – OP

ML86B:C 7. √cb MNC EXT ARLK HTR LINE ZN 1,2 (two) – op

AW82B 8. √EV-1(EV-2) O2 vIv – OP

EV AW18H 9. PWR/BATT CHGR EMU 1(2) BUS SEL – MNA(MNB)

DCM 10. PWR – SCU (fwd), WARN TONE

IV R11L If SPLY H2O XOVR VLV closed (tb-CL or bp) (water transfer config):

11. SPLY H2O TKA OUTLET – CL (tb-CL)

If SPLY H2O XOVR VLV open (tb-OP) (nominal config):

L1 12. √RAD CNTLR OUT TEMP – NORM

13. √FLASH EVAP CNTLR PRI A,B (two) – OFF

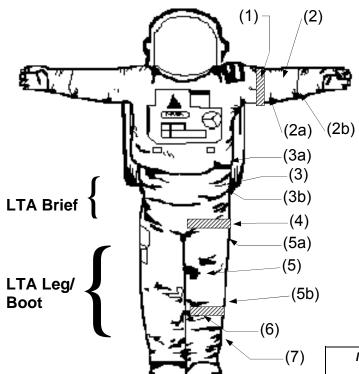
ML31C 14. SPLY H2O TKD OUTLET – CL (tb-CL) R11L 15. SPLY H2O TKB OUTLET – CL (tb-CL)

√TKA OUTLET – CL (tb-CL)
TKC INLET – CL (tb-CL)

TKC OUTLET – OP (tb-OP)

118

EMU NOMINAL SIZING (STS-118/13A.1)



SEMU	(1) Arm Sizing Ring	(2a) Arm Cam	(2) Lower Arm	(2b) Wrist Cam	HUT
Mastracchio (3015)	_	Short	04	Long	L (03)
Williams (3017)	0.5	Short	03	Long	L (03)
Anderson (3008)	0.5	Short	02	Short	XL (04)
Anderson (3006)	0.5	Long	02	Long	L (03)

	LTA	(3a) Brief Upper Cam	(3) Adjust. Waist Brief	(3b) Brief Lower Cam	(4) Thigh Sizing Ring	(5a) Thigh Cam	(5) Leg Segment	(5b) Leg Cam	(6) Leg Sizing Ring	(7) Boot/ Insert-Type
	Mastracchio	Short	02	Long	-	Short	03	Long	1.0	02/NO BSI
١	Williams	Short	02	Short	ı	Short	03	Long	1.5	02/NO BSI
	Anderson	Short	01	Long	ı	Short	03	Long	1.0	02/NO BSI

Misc	LCVG/ BLVD	TCU top/ Bottom/MAG	Prime Gloves/ s/n	b/u Gloves/ s/n	CCA/ CCEM	Valsalva	Fresnel Lens (diopters)
Mastracchio	06/05	L/M/711	6MT/6120	6MT / 6122	04/327	Original	-011 (+2.5)
Williams	06/05	L/M/711	6E5/6262	6E5 / 6261	04/323	Original	-009 (+2.0) -013 (+3.0)
Anderson	06/05	L/M/711	6C3/6264	6C3 / 6263	05/327	Modified	-019 (+5.0) -021 (+6.0)

FS 12-27 EVA/118/FIN B

EMU CONTINGENCY RESIZE MATRIX (STS-118/13A.1)

FOR LOSS	EV1 – Mastracchio	EV2 – Williams	EV3 – Anderson
OF:	Lloo Lorgo HLIT o/n 2006 from	Lloo Lorgo HLIT o/n 2006 from	Lloo Largo HUT a/n 2006 from
HUT/PLSS	Use Large HUT s/n 3006 from ISS 1. Remove gloves/lower arms 2. Use prime MT gloves/arms/ arm rings 3. √Arm red disconnect to right, √locks, √cams, √REBA upper arm power cables connected 4. Use prime MT LTA 5. Swap EMU PLSS identifier stripes, mission patch, and national flag 6. Swap helmet, CCA, CCC/Metox, EMU battery, and REBA battery	Use Large HUT s/n 3006 from ISS 1. Remove gloves/lower arms/ arm rings 2. Use prime WM gloves/lower arms/arm rings 3. √Arm red disconnect to right, √locks, √cams, √REBA upper arm power cables connected 4. Use prime WM LTA 5. Swap EMU PLSS identifier stripes, mission patch, and national flag 6. Swap helmet, CCA, CCC/Metox, EMU battery, and REBA battery	Use Large HUT s/n 3006 from ISS 1. Remove gloves/lower arms/ arm rings 2. Use prime AD gloves/lower arms/arm rings 3. Change lower arm cams to Long/Long 4. √Arm red disconnect to right, √locks, √cams, √REBA upper arm power cables connected 5. Use prime AD LTA 6. Swap EMU PLSS identifier stripes, mission patch, and national flag 7. Swap helmet, CCA, CCC/Metox, EMU battery, and REBA battery
CCA	Use size 04/327 CCA s/n 1183 from ISS	Use backup CCA 'WM2' from 'Wm' Mesh Bag	Use size 05/327 CCA s/n 1185 from ISS 1. Swap chin strap
Lower Arm Segment	Use size 04 lower arm s/n 225 or 226 from ISS (red = right, blue = left) 1. Use prime MT gloves 2. √Locks, √cams, √REBA upper arm power cables connected	Use size 03 lower arm s/n 219 or 220 from ISS (red = right, blue = left) 1. Use prime WM gloves/arm rings 2. √Locks, √cams, √REBA upper arm power cables connected	Use size 02 lower arm s/n 319 or 320 from ISS (red = right, blue = left) 1. Use prime AD gloves/arm rings 2. √Locks, √cams, √REBA upper arm power cables connected
Gloves	Use 6MT gloves s/n 6122 from middeck 1. Change lower arm cams to Short/Short	Use 6E5 gloves s/n 6261 from middeck	Use 6C3 gloves s/n 6263 from ISS
Waist Brief	Use size 02 waist brief s/n 2056 from ISS 1. Use prime MT legs/leg rings/boots 2. √Locks, √cams 3. Swap EMU brief identifier stripes	Use size 02 waist brief s/n 2056 from ISS 1. Use prime WM legs/leg rings/boots 2. √Locks, √cams 3. Swap EMU brief identifier stripes	Use size 01 waist brief s/n 2057 from ISS 1. Use prime AD legs/leg rings/ boots 2. √Locks, √cams 3. Swap EMU brief identifier stripes
Leg Segment	Use size 03 leg s/n 185 or 186 from ISS 1. Use prime waist brief/leg rings/boots 2. √Locks, √cams	Use size 03 leg s/n 185 or 186 from ISS 1. Use prime waist brief/leg rings/boots 2. √Locks, √cams	Use size 03 leg s/n 185 or 186 from ISS 1. Use prime waist brief/leg rings/boots 2. √Locks, √cams
Boot	Use size 02 boots s/n 215 from ISS 1. Use prime waist brief/legs/ leg rings 2. √Locks	Use size 02 boots s/n 215 from ISS 1. Use prime waist brief/legs/leg rings 2. √Locks	Use size 02 boots s/n 215 from ISS 1. Use prime waist brief/legs/ leg rings 2. √Locks
Sizing Rings	■ <u>1.0 Leg</u> : Use s/n 142 or 143 from ISS	 0.5 Arm: Use s/n 120 or 121 from ISS 1.5 Leg: Use s/n 137 or 138 from ISS 	 0.5 Arm: Use s/n 167 or 168 from ISS 1.0 Leg: Use s/n 142 or 143 from ISS
LCVG	Use backup LCVG s/n 3178 from ISS 1. Transfer biomed sternal harness, signal conditioner, and dosimeter	Use backup LCVG s/n 3178 from ISS 1. Transfer biomed sternal harness, signal conditioner, and dosimeter	Use backup LCVG s/n 3178 from ISS 1. Transfer biomed sternal harness, signal conditioner, and dosimeter

TPS REPAIR

The TPS Repair procedures listed below are not published in the hardcopy EVA Flight Supplement. These procedures will be uplinked realtime if they are required.

A PDF and a WORD version of the procedures can be found at: http://mod.jsc.nasa.gov/do3/FDF/FDFBooks/Status%20Sheets/index.html. Select the "As Flown" Status sheet for STS-118 and the link to the procedures can be found with the link to the EVA FS. The procedures can also be found on the FDF Books CD provided to the FAO console

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INSCH/CONT EVA TASKS

UNSCHEDULED/CONTINGENCY EVA TASKS

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13A.1 WORKAROUNDS CRIBSHEET

GENERIC

NZGL CONNECTOR

NZGL CONNECTOR	
A. Connector fails to demate	 Verify bail fully thrown and undamaged Inspect connector/bail for FOD Check alignment/side loads Wiggle/jiggle connector, pull on connector back shell away from cap/jack for additional leverage Attach 2 hooks from adjustable tether to connector bail, use adjustable strap to pull bail into demated position (this works better after bail/linkage has passed over-center feature) Check for harness interference Increase force on bail
B. Connector fails to soft dock	 Verify bail fully aft Verify plug half shell is aligned with jack half shell, avoid rolling/rocking plug onto jack (this could possibly unseat soft dock springs; it is also possible for keying feature to prevent soft dock). Once half shells are aligned, connector should snap into soft dock position with little force
C. Connector fails to mate	1. Detach from soft dock and inspect the following: a. Pins b. FOD c. EMI band d. bend radius e. bail linkages/rivets f. soft dock springs g. O-ring seal on non-active side or main joint gasket inside receptacle h. connector keying features 2. Cycle bail while disconnected, push on connector back shell toward cap/jack for additional leverage 3. Verify half-shells are fully seated on both sides
D. Connector pin bent (16,20,22 gauge)	 Rotate connector to bail up position, describe pin condition. If possible, obtain WVS view or interface On MCC GO, retrieve pin straightener (A/L staging bag) or needle nose pliers (stbd A/L toolbox, slot 2); attempt pin repair (this is based on pin size and MCC will verify actual pin size prior to retrieving tool)
E. Connector FOD	On MCC GO, obtain connector cleaner tool from A/L staging bag; use entire cartridge prior to re-entry to the airlock NOTE One N2 cartridge is already captured onto the CCT (the other is lanyarded inside caddy). In order to puncture cartridge, it must be threaded into CCT until indicator line passes out of sight under the collar of the CCT
F. Connector EMI band bent	On MCC GO, obtain needle nose pliers (stbd A/L toolbox, slot 2) or forceps to remove band
G. Connector bail linkage failure	On MCC GO, re-attempt connector mate with broken bail. Vice grips may be used for additional leverage or hand on backshell (hand on back shell is easiest once linkage/bail has passed over-center feature)
H. Connector soft dock spring bent	On MCC GO, obtain needle nose pliers (stbd A/L toolbox, slot 2); attempt to remove bent spring

13A.1 WORKAROUNDS CRIBSHEET (Cont)

GENERIC (Cont)

NZGL	CONNECTOR	(Cont)
-------------	------------------	--------

Connector O-ring or Main Joint Gasket	Remove seal with tether hook
seal loose	2. If no joy, on MCC GO, obtain needle nose pliers
(used as a moisture seal in 1G only, not needed on orbit)	(stbd A/L toolbox, slot 2) to remove seal
J. Twist cap will not release	1. On MCC GO, increase force
	2. On MCC GO, attach equipment hook to cap tether
	point and use strap of adj tether to assist with cap
	release

TA Clamp

TA clamp fails to release	Use tether hook to open clamp (do not use as a prying
	mechanism)

TSA

A.	Latch fails to open	Release 7/16" EVA bolt on latch bracket, rotate bracket clear of latch tongue
B.	Latch fails to close	Close remaining latches (3 of 4 required for landing)

APFR/IAPFR

A.	APFR/IAPFR fails to install in WIF	 Verify APFR/IAPFR collar in install position Check for FOD in WIF or structural interference Attempt APFR install in alternate position. If no joy (APFR failure), use another APFR
B.	Joint fails to actuate	 Verify no load is applied to joint For pitch joint, push knob in during rotation
		Increase force applied to free joint
C.	EMU boot becomes stuck in APFR bootplate	PGT[B1, CCW2, 30.5]-6"-ext-7/16": Release EVA bolts (3) on heel plate, 5 turns
D.	EMU boot becomes stuck in IAPFR bootplate	PGT[B2, CCW2, 30.5]-6"-ext-7/16": Release EVA bolts (4) on heel plates, 4 turns

SAFETY TETHER

A.	55' safety tether fails to retract/tend	 Verify reel is unlocked Verify tether reel opening is clear of FOD Pull out small amount of cable, allow reel to retract while holding cable slightly tensioned Tap on side of reel housing during retract
B.	85' safety tether fails to retract/tend	 Verify reel is unlocked Verify tether reel opening and cable guide is clear of FOD (ensure nothing is blocking cable from retracting) Pull out small amount of cable, allow reel to retract while holding cable slightly tensioned
C.	Safety tether red stripe showing (any length)	Safety tether cannot be used. Replace with spare safety tether from Crewlock Bag #1

TORQUE MULTIPLIER

-			
1	A. Torque Multiplier fails to release from	1.	Verify anti-backlash feature in neutral; if not:
	fitting		PGT[RCW, MTL 30.5]: Apply cw torque and push
			anti-backlash button to neutral posn
		2.	PGT[A5, 7.0 ft-lb, CCW2, 30.5]-5/32" Allen driver:
			Release torque multiplier contingency release band
			pin 20 turns (do not exceed 28 turns)
		3.	When contingency band springs open, remove TM

SCOOPS

A. Scoop will not release from fitting	PGT[A2, CCW2, 30.5] -5/32" Allen driver: Remove
	screws (not captive), 5 turns each

FS 16-4 EVA/118/FIN B

FLIGHT SPECIFIC - NOMINAL TASKS

GENERIC (Cont)

GAP SPANNERS

A. Gap spanner is loose	Tighten gap spanner; after tightening verify that the
	buckle can be rotated 90-deg in-plane with the strap to
	allow for thermal fluxuations in the distance between
	handrails

EVA 1

S5/S4

A.	S5 launch lock will not release because primary bolt torques out	 Check worksite for FOD Retrieve EVA Torque Wrench, install 7.8" x 5/8" socket on wrench Attempt to break torque (ccw) on launch lock Use PGT with RAD to continue driving bolt through running torque to nominal turn count NOTE Boeing has given the GO to use B7 from a truss hardware standpoint, but we are limited to a setting of
В.	S5 launch lock will not release from S5 when PIP pin is pulled	 Werify PGT turn count. Is primary bolt free of launch lock threads? If no joy, drive primary bolt additional turns, not to exceed 36
C.	S5 launch lock PIP pin will not release	Check worksite for FOD or damage to PIP pin Increase removal force and try again Retrieve needle nose pliers or vice grips and re-attempt
D.	S5-S4 Soft Capture not achieved at any of the 4 corners	SSRMS re-attempts per flight rules EVA perform SOFT CAPTURE MANUAL OVERRIDE from section 16
E.	Primary bolt free spins and does not advance into S4 nut (PGT does not "see" torque) (possible broken self-feeding nut)	If bolt free spins, push S5 bolt axially toward S4 while driving PGT until bolt threads begin to engage S4 nut (under load)
F.	For any of the following S5 Primary Bolt contingencies: a. Does not achieve full torque b. Bolt shoulder has a gap (is not seated against nut) c. Gap check at corner's 1 and 2 does not pass	EVA perform MRTAS PRIMARY BOLT CONTINGENCIES from section 16
G.	S5 gap check tool (inboard) will not release from corner 1	 Check worksite for FOD If bolt did not turn, increase PGT setting to B7, drive one turn only, then return to original PGT setting Retrieve gap check tool from outboard corner 1
H.	S4 ground strap will not release from S4 launch position	 Check worksite for FOD Increase PGT setting to B5 If bolt did not turn, increase PGT setting to B7, drive one turn only, then return to B5
I.	S4 ground strap cross threads during install onto S5 lug	Ensure EV crew begins installation manually, back-off thread engagement and re-attempt
J.	S4 ground strap will not seat properly onto S5 lug (ground strap is not flush to surface or PGT stalls)	Check ground strap alignment Increase PGT torque setting to B4

S5/S4 (Cont)

K	S4 soft capture pin bolts will not release	1.	Check worksite for FOD
		2.	If bolt did not turn, increase PGT setting to B7,
			drive 1 turn only, then return to original PGT setting

PVRGF

PVI	RGF		
A.	PVRGF bolts (H13, H14, and H15) won't release		Check worksite for FOD Increase PGT torque setting to B7, re-attempt
	Telease		If no joy:
		٥.	PGT – off
			Ratchet ccw (MTL: 30.5)
			Attempt to break torque
B	PVRGF bolt H16 won't release (RAD used	1.	Check worksite for FOD
D.	at this corner)		Retrieve the following tools:
	at the comory	۷.	☐ EVA Torque Wrench, install 2-inch 7/16 socket
		2	on Wrench Using Wrench, attempt to break torque (ccw) on
			launch lock
		4.	Use PGT with RAD to continue driving bolt through
			running torque to nominal turn count
C.	PVRGF ground strap bolt won't release	1.	Check worksite for FOD
	(corner H14)	2.	Use PGT in ratchet mode:
			PGT – off
			Ratchet ccw (MTL: 30.5)
			Attempt to break torque
D.	Corner H16 (zenith/port) on PVRGF is		<u>NOTE</u>
	interferring with 3A BGA during removal		After bolt is released and washer removed
		1.	Drive H16 bolt cw up to 17 turns with PGT setting
			of A5 toward structure to provide an additional
			0.85" of clearance at that corner for removal;
			re-attempt PVRGF removal
		2.	Remove PIP pin from PVRGF at H16 corner
			(lanyarded); re-attempt removal
E.	Can't rotate EV2 APFR (using two		EV1 BRT to HR 2144 (stbd face, nadir) for handoff
	APFRs)	2.	EV2 hand off PVRGF, then ingress APFR at S5
		2	WIF 13
			EV2 receive PVRGF, rotate 180 deg
F	Only one APFR for PVRGF relocate		EV1 move zenith to install PIP pin EV1 rotate EV2 with PVRGF in APFR
۲.	Only one AFFR for FVRGF felocate		EV1 BRT to HR 2136 for handoff
			EV2 stay zenith for PVRGF install
G	PVRGF ground strap bolt will not install		Check worksite for FOD
.	onto S5 Keel lug (cross thread problem)		Back off thread engagement and re-attempt
	tille to itselfing (cross allowed problem)		installation manually
Н.	PVRGF ground strap will not seat properly	1.	Check worksite for FOD
	onto S5 keel lug (ground strap is not flush		Release bolt at B7, re-align and attempt installation
	to surface or PGT stalls)		at nominal installation PGT setting
	,		

P6 PVR RETRACT

FOFVICKETRACT	
A. PVR manual retract bolt H32 won't turn	 For first 43 turns, increase PGT setting to B2 (16.0) Stop deploy/retract at 43 turns, and decrease PGT setting to B1 (12.0) for remaining turns. Stop on torque If bolt H32 won't turn at B1 setting above 43 turns,
	contact MCC

EVA 2

FRAM

A. Primary FRAM bolt fails to release	Increase PGT torque setting to PGT[B2, CCW2, 30.5] for one turn to break torque Contact MCC
B. Primary FRAM bolt fails to engage	 Verify active FRAM fully seated on passive FRAM, check for FOD, back out primary FRAM bolt (A7, CCW2, 30.5) fully; re-attempt engagement (A7, CW2, 30.5) Engage contingency locking pins (4) FRAM FWD Cont Pins (SAPA): PGT[A4, CW2, 30.5] TBD turns (see equation) – can go to B2 for one turn if A4 no joy FRAM AFT Cont Pins (SAPA/CMG): PGT[B1 CW2, 30.5] (see equation)
	FWD CONT PINS: > Turns = 14.11 – (1.25 x Primary bolt turns) AFT CONT PINS (SAPA): > The rear cont pin can be installed if the primary turn count is 6.5 turns or less > With greater than 6.5 turn on the primary bolt, the cont pin is not needed, and in some cases where most turns have been engaged by the primary bolt, cannot be installed

CMG REMOVAL FROM 71

CIMIC	CMG REMOVAL FROM Z1			
A.	Unable to release fixed shim bolt	1.	Increase PGT torque setting to PGT[A7(9.2 ft-lb), CCW1, 30.5]	
			<u>NOTE</u>	
			Bolt may shear, causing loose hardware,	
			be aware of sharp edges	
		2.	Increase PGT torque setting to PGT[B7(25.5 ft-lb), CCW1, 30.5]	
B.	Unable to remove fixed shim	1.	Remove other shims first, reattempt	
		2.	Tether shim, continue with nominal plan, remove	
			shim after CMG is removed	
		3.	Use bolt puller to pry shim out	
C.	Unable to release CMG bolt	1.	Re-tighten all bolts and attempt stuck bolt first,	
			continue nominal plan if successful	
		2.	Set PGT to manual ratchet, reattempt	
		3.	Check MCC, use ratchet wrench with cheater bar	
D.	Unable to remove CMG from soft dock	1.	Verify all bolts, connectors released	
		2.	Push CMG away from jam, attempt to remove	
			using tipping method	
		3.	Contact MCC. Use bolt puller and pry CMG out	

CMG REMOVAL/INSTALL AT FSE

A.	Unable to release fixed shim bolt	1. Increase PGT torque setting to PGT[A7(9.2 ft-lb),
		CCW1, 30.5]
		NOTE Bolt may shear, causing loose hardware,
		be aware of sharp edges
		be aware or sharp eages
		2. Increase PGT torque setting to PGT[B7(25.5 ft-lb),
		CCW1, 30.5]
В.	Unable to remove fixed shim	Remove other shims first, reattempt
		2. Tether shim, continue with nominal plan, remove
		shim after CMG is removed
C.	Unable to release CMG bolt	Re-tighten all bolts and attempt stuck bolt first,
		continue nominal plan if successful
		2. Contact MCC
D.	Unable to remove CMG	Verify all bolts released, MLI clear
		Push CMG away from jam, attempt to remove
		using tipping method
		3. Contact MCC. Use bolt puller and pry out CMG
E.	Unable to drive CMG bolt	Verify alignment, release other torqued down
		bolts, reattempt bolt first
		Remove CMG and verify no obstruction, reinstall
		3. Contact MCC if 5 of 6 bolts complete and
		continue
F.	Unable to drive adjustable shim bolt	1. Increase torque setting to PGT[B7 (25.5 ft-lb),
		CCW1, 30.5] ½ turn only, return to nominal setting
		2. Contact MCC

CMG INSTALLATION AT Z1

A. Unable to drive CMG bolt	Verify alignment, release other bolts, reattempt bolt
	first
	2. Remove CMG and verify no obstruction, reinstall
	3. Contact MCC if 4 of 6 bolts complete and
	continue

Z1 THERMAL SHROUD INSTALLATION

A. Unable to reattach shroud	Notify MCC of condition and continue
------------------------------	--------------------------------------

CMG TEMP STOW FOR EVA TERMINATE

A. EVA terminate while CMG is temp stowed on ballstack	Complete EVA Terminate procedure for affected crewmember per cuff checklist
	2. Translate to P6 Aux Bag; retrieve 2 Long Duration
	Tie Down Tethers
	Install 2 LDTDT in addition to the ballstack;
	tether 1 CMG to HR 6003, tether 2 CMG to HR
	6038 (Reference diagram in sec 18)
	NOTE: LDTDTs and ballstack all need to be attached
	to different HRs on the CMG and on Z1

EVA 3

P1 BSP/XPDR INSTALL

A.	Dummy box side or center bolts will not	1.	Increase torque on PGT[B7 25.5 ft-lb, CCW2 30
	release		RPM, 30.5] for one turn to break torque
		2.	Contnue with nominal PGT for removal
B.	Center jack bolt or outer bolt fails to	1.	Remove box, inspect rail and bolt interface for
	engage/install		debris. Check box co-therm layer for damage
		2.	Attempt to reinstall
		3.	PGT[A7 9.2 ft-lb, CW2 30 RPM, MTL 30.5]-6 ext
			7/16: Re-attempt fasteners
		4.	Incrementally (one PGT setting at a time) increase
			torque up to B2 (16.0 ft-lb)
C.	High running torque on Center jack bolt or	Inc	crementally (one PGT setting at a time) increase
	outer bolts	tor	que up to B2 (16.0 ft-lb)

P6 SASA RELOCATE

P6 SASA RELOCATE	
A. Stanchion bolt does not release B. PGT socket comes off stanchion bolt	Use manual PGT[RCCW, MTL 30.5], drive bolt 1 turn, return to nominal settings If no joy, retrieve manual ratchet, re-attempt ccw rotation Attempt to reengage bolt
B. 1 C1 socket comes on stanonion box	Remove socket from PGT; engage socket on stanchion bolt then put back on PGT
C. SASA stanchion bolt does not engage truss at least 7 turns	NOTE To meet EVA handling loads (45 lb) a minimum of 4 turns is required. To meet on-orbit acceleration loads (0.4 g) a minimum of 6 turns is required. To meet EVA inadvertent kick loads (125 lb) a minimum of 9 turns is required 1. Release stanchion bolt, verify alignment and reattempt 2. Increase torque PGT[B7 (25.5ft-lb), CW2, 30.5], re-attempt install
D. Stanchion soft dock spring plungers seize or fail to depress (unable to soft dock stanchion)	NOTE Tilted install may allow one spring plunger to depress easing soft-dock installation. Process of driving bolt into threaded boss will create force that will cause spring plungers to depress without any risk to hardware 1. Attempt soft-dock installation slightly tilted (~30 deg) and apply downward pressure as stanchion is rotated toward vertical 2. Drive bolt until it drops from launch position and reaches truss threads (~10 turns). Ensure proper alignment and start of thread engagement 3. Continue driving bolt down until fully installed 4. Use EVA probe tool to depress plungers

CETA CART

CETA CART	
A. Wheel bogie fails to release from truss	Perform CETA Cart Wheel Bogie R&R procedure from section 16; there is no spare bogie on orbit, so remove the failed one from the cart, relocate the cart onto the truss, and then re-install the same wheel bogie
B. Wheel bogie fails to install onto truss	There are no spares on-orbit; it is acceptable to perform the following actions with an unsecured or missing wheel bogie: Manual EVA translation of CETA cart CETA cart coupling to MT MT translation with CETA cart coupled to MT
C. Parking brake fails to engage/disengage	Retry using other side Contact MCC
D. Dynamic brake fails to engage	 Limit translation rates for manual stopping or use parking brake as dynamic brake Try other side
E. CETA active coupler fails to capture and lock (CETA cart safing) Starboard LDTDT Config. Phore side LDTDT. similar Brake Handly Support Tother Point	 Translate CETA cart to TBD location on truss (not over truss segment joint) Pull parking brake (left handle) Retrieve two long duration tie-down tethers (LDTDT) from P6 Aux bag (fwd face of P6) Route one LDTDT on stbd side of CETA cart per the following details: Attach one hook to zenith brake handle support tether point Loop tether strap around CETA rail HR standoff and back toward nadir brake handle support tether point Attach second hook to nadir brake handle support tether point Lightly cinch straps, snap buckle over Close MLI flap over buckle and any excess strap length Repeat sequence for port side of CETA cart
F. Coupler knob fails to lock	The CETA cart coupler cannot be left in the CAPTURE position and allowed to translate with the MT. In the event the coupler fails to LOCK: Perform steps 1 through 5 in section E above
G. Coupler knob fails to unlock	Remove coupler: remove wire ties (2) and PIP pins to release active coupler or single EVA bolt to release passive coupler
H. Swing arm fails to rotate Do not force swing arm into position; use alternate swing arm/WIF	
Swing arm fails to lock	Wire tie in stowed position

P6 XPDR REMOVE

	AI DI ILLINOVE	
A.	Center jack bolt or outer bolt fails to	1. Increase torque on PGT[B7 25.5 ft-lb, CCW2 30
	release	RPM, 30.5] for one turn to break torque
		Contnue with nominal PGT for removal
B.	High running torque on Center jack bolt or	Incrementally (one PGT setting at a time) increase
	outer bolts	torque up to B2 (16.0 ft-lb)
C.	Dummy box side or center bolts will not	1. Increase torque on PGT[B1 (12.0 ft-lb), CW2 30
	engage/install	RPM, 30.5]
		2. Increase torque up to B2 (16.0 ft-lb), must be
		incremental increase

MISSE 3 AND 4 RETRIEVAL

A.	Unable to release PEC from MISSE clamp	Remove clamp from HR, report to MCC, continue as
		planned
B.	Damage (MMOD) noted to MISSE internal	Leave MISSE in place, contact MCC
	battery locations	·

Z1 SASA GIMBAL BOLTS

A. Cannot achieve required turn initial torquing	ount during 1. Increase torque 1 setting at a time until turn cour reached [max torque of 16 ft-lb (B2)] 2. Record last torque setting used	2. Record last torque setting used	
B. Initial torque higher than nomi	Perform final torquing per table based on required initial torque:		
	PGT Initial Torque PGT Final Torque 8.3 (A6) 22.0 (B5) 9.2 (A7) 24.0 (B6) 12 (B1) 25.5 (B7) 16 (B2) 25.5 (B7)		

EVA 4

OBSS OSE INSTALL

A.	Clamp Bolt fails to engage	Increase torque PGT[B7 (25.5 ft-lb), CW2 (30 RPM), 30.5]
В.	Drive Bolts (#2 or 3) fails to engage	Increase torque PGT[A6 (8.3 ft -lb), CW2 (30 RPM), 30.5]

WETA INSTALL

Α.	Stanchion launch restraint bolt does not release from FSE	1. 2.	Apply higher torque: Manual PGT [RCCW ,30.5] On MCC GO: go to next stanchion (if available)
B.	Stanchion Dummy Box center or outer bolt does not release	1. 2.	Increase torque on PGT[B7 25.5 ft-lb, CCW2 30 RPM, 30.5] for one turn to break torque Continue with nominal PGT for removal
C.	WETA center jacking bolt does not engage	3.	damage, attempt reinstallation, ensure outer bolts are retracted If no joy, increase torque PGT[B1 (12.0), CW2, 30.5] Contact MCC OTE: minimum of 24.4 turns for adequate electrical
D.	WETA outer bolt does not engage	1b.	connection Engage alternate bolt, then attempt driving failed bolt If no joy, increase torque PGT[B1 (12.0), CW2, 30.5] Contact MCC

	Stanchion bolt does not fully engage truss at least 7 turns	NOTE To meet EVA handling loads (45 lb) a minimum of 4 turns is required. To meet on-orbit acceleration loads (0.4 g) a minimum of 6 turns is required. To meet EVA inadvertent kick loads (125 lb) a minimum of 9 turns is required
		 Release stanchion bolt, verify alignment and reattempt Increase torque: PGT[B7 (25.5), CW2, 30.5]
F.	PGT socket comes off stanchion bolt	Attempt to reengage bolt Remove socket from PGT; engage socket on stanchion bolt then put back on PGT
G.	Stanchion soft dock spring plungers seize or fail to depress (unable to soft dock stanchion)	NOTE Tilted install may allow one spring plunger to depress easing soft-dock installation. Process of driving bolt into threaded boss will create force that will cause spring plungers to depress without any risk to hardware
		 Attempt soft-dock installation slightly tilted (~30 deg) and apply downward pressure as stanchion is rotated toward vertical Drive bolt until it drops from launch position and reaches truss threads (~10 turns). Ensure proper alignment and start of thread engagement Continue driving bolt down until fully installed
CD	S ANTENNA #4 REMOVE	4. Use EVA probe tool to depress plungers
	Unable to remove bolt	1. Increase torque: PGT[RCW, 30.5] . Break torque
		and return to PGT ops 2. Retrieve ratchet and cheater bar from Z1 toolbox.
В.	Unable to release from soft dock	and return to PGT ops
		and return to PGT ops 2. Retrieve ratchet and cheater bar from Z1 toolbox. Break torque and return to PGT ops 1. Rotate antenna cw (approximately 25 deg) pull on antenna bolt flanges 2. Retrieve bolt puller from A/L toolbox. With antenna rotated cw (approximately 25 deg), position bolt
EW	Unable to release from soft dock IS HR REMOVE Unable to remove bolt	and return to PGT ops 2. Retrieve ratchet and cheater bar from Z1 toolbox. Break torque and return to PGT ops 1. Rotate antenna cw (approximately 25 deg) pull on antenna bolt flanges 2. Retrieve bolt puller from A/L toolbox. With antenna rotated cw (approximately 25 deg), position bolt
EW A.	IS HR REMOVE Unable to remove bolt OD SHIELDS	 and return to PGT ops Retrieve ratchet and cheater bar from Z1 toolbox. Break torque and return to PGT ops Rotate antenna cw (approximately 25 deg) pull on antenna bolt flanges Retrieve bolt puller from A/L toolbox. With antenna rotated cw (approximately 25 deg), position bolt puller close to soft dock pin to pry antenna out Increase torque: PGT [B2 (16.0 ft-lb), CCW2, 30.5] for one turn to break torque. Then return to nominal PGT ops
EW A. MM A.	IS HR REMOVE Unable to remove bolt OD SHIELDS Unable to align shield tabs	and return to PGT ops 2. Retrieve ratchet and cheater bar from Z1 toolbox. Break torque and return to PGT ops 1. Rotate antenna cw (approximately 25 deg) pull on antenna bolt flanges 2. Retrieve bolt puller from A/L toolbox. With antenna rotated cw (approximately 25 deg), position bolt puller close to soft dock pin to pry antenna out Increase torque: PGT [B2 (16.0 ft-lb), CCW2, 30.5] for one turn to break torque. Then return to nominal PGT ops Use Hammer to tap the shield into alignment
EW A. MM A. B.	IS HR REMOVE Unable to remove bolt OD SHIELDS Unable to align shield tabs Dzus fastenter splayed	and return to PGT ops 2. Retrieve ratchet and cheater bar from Z1 toolbox. Break torque and return to PGT ops 1. Rotate antenna cw (approximately 25 deg) pull on antenna bolt flanges 2. Retrieve bolt puller from A/L toolbox. With antenna rotated cw (approximately 25 deg), position bolt puller close to soft dock pin to pry antenna out Increase torque: PGT [B2 (16.0 ft-lb), CCW2, 30.5] for one turn to break torque. Then return to nominal PGT ops Use Hammer to tap the shield into alignment 1. Use vise grips to squeeze Dzus fastener back to correct shape 2. Reattempt Dzus fastener installation
EW A. MM A. B.	IS HR REMOVE Unable to remove bolt OD SHIELDS Unable to align shield tabs Dzus fastenter splayed Cannot align Dzus studs into receptacles	and return to PGT ops 2. Retrieve ratchet and cheater bar from Z1 toolbox. Break torque and return to PGT ops 1. Rotate antenna cw (approximately 25 deg) pull on antenna bolt flanges 2. Retrieve bolt puller from A/L toolbox. With antenna rotated cw (approximately 25 deg), position bolt puller close to soft dock pin to pry antenna out Increase torque: PGT [B2 (16.0 ft-lb), CCW2, 30.5] for one turn to break torque. Then return to nominal PGT ops Use Hammer to tap the shield into alignment 1. Use vise grips to squeeze Dzus fastener back to correct shape 2. Reattempt Dzus fastener installation Use Loop pin puller to help with receptacle alignment
EW A. MM A. B.	IS HR REMOVE Unable to remove bolt OD SHIELDS Unable to align shield tabs Dzus fastenter splayed	and return to PGT ops 2. Retrieve ratchet and cheater bar from Z1 toolbox. Break torque and return to PGT ops 1. Rotate antenna cw (approximately 25 deg) pull on antenna bolt flanges 2. Retrieve bolt puller from A/L toolbox. With antenna rotated cw (approximately 25 deg), position bolt puller close to soft dock pin to pry antenna out Increase torque: PGT [B2 (16.0 ft-lb), CCW2, 30.5] for one turn to break torque. Then return to nominal PGT ops Use Hammer to tap the shield into alignment 1. Use vise grips to squeeze Dzus fastener back to correct shape 2. Reattempt Dzus fastener installation Use Loop pin puller to help with receptacle alignment Use EVA ratchet w/DPTA & 1/4" hex to apply more
EW A. MM A. B. C. D.	IS HR REMOVE Unable to remove bolt OD SHIELDS Unable to align shield tabs Dzus fastenter splayed Cannot align Dzus studs into receptacles	and return to PGT ops 2. Retrieve ratchet and cheater bar from Z1 toolbox. Break torque and return to PGT ops 1. Rotate antenna cw (approximately 25 deg) pull on antenna bolt flanges 2. Retrieve bolt puller from A/L toolbox. With antenna rotated cw (approximately 25 deg), position bolt puller close to soft dock pin to pry antenna out Increase torque: PGT [B2 (16.0 ft-lb), CCW2, 30.5] for one turn to break torque. Then return to nominal PGT ops Use Hammer to tap the shield into alignment 1. Use vise grips to squeeze Dzus fastener back to correct shape 2. Reattempt Dzus fastener installation Use Loop pin puller to help with receptacle alignment

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S5 SOFT CAPTURE MANUAL OVERRIDE

IV/SSRMS	EV1 (FF)	EV2 (FF)
IV/SSRMS 1. ROBO: √SSRMS in limp mode ISS Fwd View 1	EV1 (FF) Depending on which corner fails soft or for APFR ops, and the other will assist 1. If necessary, temp stow tools 2. Translate to failed corner 3. Install APFR, configure settings per Task Data Sheet 4. Ingress APFR 5. Using S5 HRs, manually attempt to pull S5 into soft capture; √S4 soft capture pin has engaged S5 coarse alignment cone	<u>TE</u> apture, one crewmember will be prime
	 6. Pull out ~ 6 inches of excess strap (~ length of PRD) and ratchet strap a minimum of 14 strokes to ensure strap won't slip under tension 7. Ratchet PRD to achieve proper preload 8. √S4 soft capture pin has engaged S5 coarse alignment cone 9. Egress APFR 	Route retractable strap around S5 trunnion strut and back around S4 soft capture assy housing Hook straps together and remove excess slack Ensure strap is flush to structure and not twisted Ensure strap is not routed over HRs 4. Remove PRD

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S5 SOFT CAPTURE MANUAL OVERRIDE TASK DATA SHEET

Tools: Backup tool shown in ()

EV1	EV2
PRD	
APFR	

Foot Restraints

Task	WIF	APFR Setting
Corner 1 PRD routing	S4 WIF 18	[8,OO,C,1]
Corner 2 PRD routing	S4 WIF 19	[6,TT,J,11]
Corner 3 PRD routing	S4 WIF 17	[5,RR,J,11]
Corner 4 PRD routing	S4 WIF 20	[6,VV,A,11]

EVA Fasteners: NA

Notes:

1. Depending on which corner fails soft capture, one crewmember will be prime for APFR ops, and the other will assist with PRD routing as necessary

Cautions:

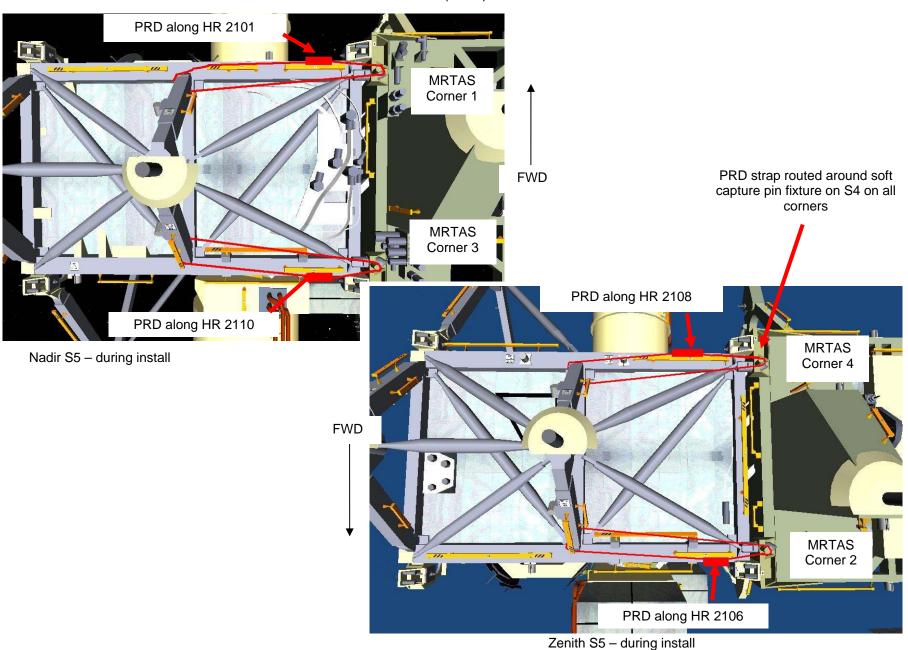
1. S5 can be translated on with any 2 diagonal corners in soft capture

Warnings:

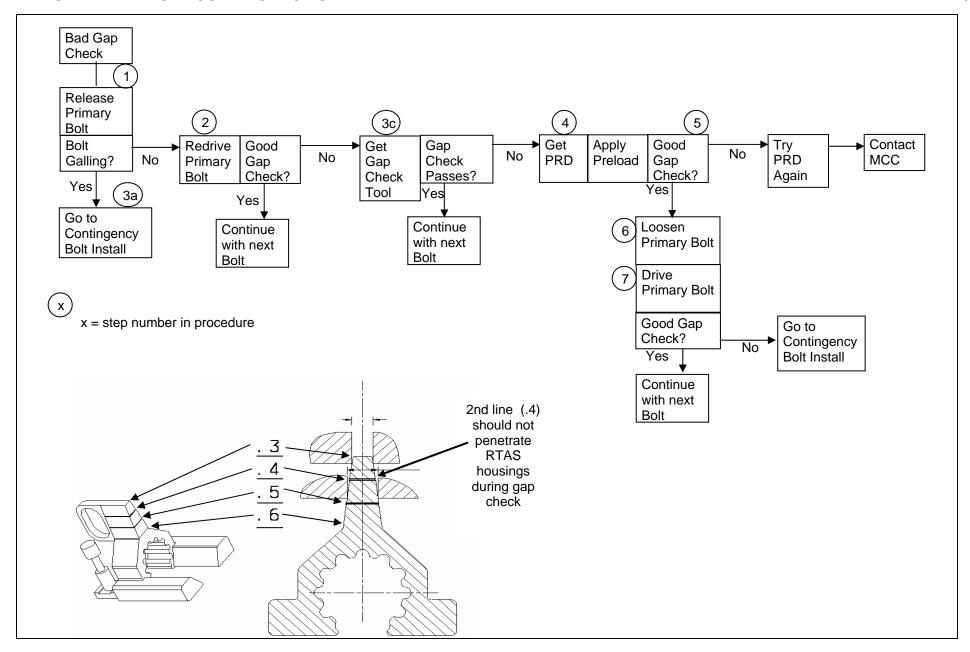
1. N

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S5 SOFT CAPTURE MANUAL OVERRIDE TASK DATA SHEET (Cont)



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FS 16-16 EVA/118/FIN B

MRTAS PRIMARY BOLT CONTINGENCIES (Cont)

IV	EV1/EV2 (FF)
	If 3 of 3 of the following not achieved then primary bolt declared failed (Primary bolt must have 3 of 3 for success): Full torque achieved Bolt shoulder has no gap Equipment hook gap check is good (applies to corners 1 and 2 only) 1. PGT [B1, CCW2, 30.5]-RAD-7.8"-Ext-5/8: Loosen primary bolt same # of turns that bolt was driven (allowable torque for RAD)
	> If bolt galling has occurred, and primary bolt will not loosen, go to step 3b 2. PGT [B1, CW2, 30.5]-RAD-7.8"-Ext-5/8: Drive primary bolt 54 turns (PGT), 27 turns (bolt)
A. Record Torque: PRD ROUTING	 3. Check cases a-d to determine next steps: a. If all primary bolt criteria passes, proceed to next MRTAS corner b. If bolt galling has occurred and the primary bolt cannot be used, go to MRTAS CONTINGENCY BOLT
 Route PRD between S5 and S4 Hold PRD housing flush against structure adjacent to S5 HR Route retractable strap 	INSTALL procedure c. If gap check fails, retrieve gap check tool from corner 1: PGT [A6, CCW2, 30.5]-6"-Ext-7/16: Release gap check tool bolts (2), 12-14 turns Perform gap check. Report to MCC gap check tool depth If gap check passes and remaining criteria passes, proceed to next MRTAS corner
around S5 trunnion strut and back around S4 soft capture assy housing Hook straps together and	 If gap check fails, go to step 4 If any other primary bolt criteria fails, go to step 4 Retrieve PRD from A/L Toolbox 1 (stbd) slot 7; install PRD and apply preload – reference IV column, <u>PRD ROUTING</u> Verify gap:
remove excess slack Ensure strap is flush to structure and not twisted Ensure strap is not routed over HRs	 a. If gap check passes, go to step 6 b. If gap check fails, report to MCC gap check tool depth ➤ If MCC is satisfied with gap check, go to step 6 ➤ If gap check fails again, verify PRD routing and re-apply preload ❖ If gap check passes, go to step 6
Ingress APFR if reqd (per settings in task data sheet) Pull out ~ 6 inches of excess strap (~ length of PRD) and ratchet	
strap a minimum of 14 strokes to ensure strap won't slip under tension 4. Ratchet PRD to achieve proper	6. PGT [B1, CCW2, 30.5]-RAD-7.8"-Ext-5/8: Loosen primary bolt same # of turns that bolt was driven
preload B. Record torque:	7. PGT [B1, CW2, 30.5]- RAD-7.8"-Ext-5/8: Drive primary bolt 54 turns (PGT), 27 turns (bolt)
D. Record torque.	 ➢ If all criteria are met, proceed to next RTAS corner ➢ If any criteria fail, go to MRTAS CONTINGENCY BOLT INSTALL procedure

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MRTAS PRIMARY BOLT CONTINGENCIES TASK DATA SHEET

Tools:

EV1	EV2
PGT	PGT
RAD	RAD
7.8-in ext x 5/8	7.8-in ext x 5/8
Torque Wrench	Torque Wrench
7/16" socket	7/16" socket

Foot Restraints:

Task	WIF	APFR Setting
Bolt 1 PRD routing	P4 WIF 18	[8,OO,D,12]
Bolt 2 PRD routing	P4 WIF 19	[6,PP,K,11]
Bolt 3 PRD routing	P4 WIF 17	[5,RR,J,12]
Bolt 4 PRD routing	P4 WIF 20	[6,WW,A,10]

EVA Fasteners:

Fastener Name	Label	Head Size	Qty	Release Torque (ft-lb)	Failure Torque (ft-lb)	Turns	RPM
RTAS Primary Fastener	1,2,3,4	5/8"	4	12.0 (w/RAD)	105.3	27 (bolt)	30
Gap check tool bolts	none	7/16"	2	8.3	12.2	12-14	30

Notes:

- 1. Primary bolt engagement criteria is the following:
 - > Full torque achieved
 - Bolt shoulder has no gap
 - ➤ Equipment hook gap check is good. If gap check using equip hook fails, retrieve gap check tool from corner 1 to perform more accurate gap check

Cautions:

- 1. Primary bolts must be fastened in the following order; Bolt 1 (fwd/zenith), Bolt 2 (fwd/nadir), Bolts 3 (aft/zenith) and 4 (aft/nadir) can be fastened in any order AFTER bolts 1 and 2. This also applies in the event of any primary bolt contingencies. Each corner must be secured in the required order regardless of whether a primary bolt or contingency bolt is used
- 2. Hardware sensitive to crew loads. Do not apply a push force on primary bolt. Damage to self-feeding nut may result

Warnings:

1. N/A

Other:

1. If primary bolt fails at corner 3 or 4 (whichever is driven first), attempt primary bolt at next corner (3 or 4) prior to installing contingency bolt at failed corner. If the second bolt drives successfully, the contingency bolt may be installed at the failed corner without installing a PRD

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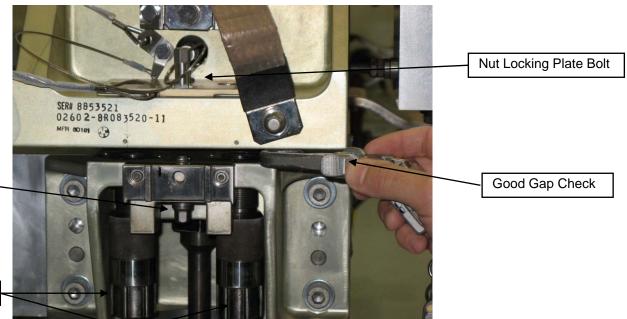
MRTAS CONTINGENCY BOLT INSTALL

IV	EV1/EV2 (FF)
Record which contingency sleeve used:	1. Perform gap check using equip tether hook NOTE

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MRTAS CONTINGENCY BOLT INSTALL (Cont)

IV	EV1/EV2 (FF)
2. Record torque and turns: Torque: Turns: NOTE: Only 1 Contingency Bolt needed per corner	 10. Perform gap check using equip tether hook a. If all contingency bolt criteria pass, go to next step b. If any contingency bolt criteria fail, go to next contingency bolt, and pick up at step 6 11. PGT [A5, CCW2, 30.5]-6"-Ext-7/16: Release nut locking plate bolt, 12-14 turns 12. Remove nut locking plate (lanyarded), wire tie to adjacent structure 13. Remove gap check tool from spacer sleeve, attach to MWS 14. PGT [B2, CW1, 30.5]-6"-Ext-7/16: Tighten contingency spacer locking device bolt, ~ 1 turn (do not exceed 1 turn) 15. Remove PRD, temp stow (if used)
	NOTE After all 4 RTAS corners have initial torque, perform final torquing on contingency bolt 16. Configure torque wrench w/ 7/16" x 6"ext: set to 52 ft-lb; tighten contingency bolt until torque wrench trips (~1/4 turn)



Contingency Bolt Sleeve

Contingency Spacer Locking Device Bolt

FS 16-20 EVA/118/FIN B

MRTAS CONTINGENCY BOLT INSTALL TASK DATA SHEET

Tools: Backup tool shown in ()

EV1	EV2	
PGT	PGT	
RAD	RAD	
7/16" x 6" ext	7/16" x 6" ext	
Torque Wrench	Torque Wrench	

Foot Restraints:

Task	WIF	APFR Setting
Bolt 1 PRD routing	P4 WIF 18	[8,OO,D,12]
Bolt 2 PRD routing	P4 WIF 19	[6,TT,J,11]
Bolt 3 PRD routing	P4 WIF 17	[5,RR,J,11]
Bolt 4 PRD routing	P4 WIF 20	[6,VV,A,11]

EVA Fasteners:

Fastener Name	Label	Head Size	Qty	Release Torque (ft-lb)	Failure Torque (ft-lb)	Turns	RPM
RTAS Cont Bolts	None	7/16"	8 (2 per corner	Install: 52.0	115.2	7-9 (launch threads) 9-11 (P4 nut)	30
Cont Spacer Sleeve Locking Device Bolt	none	7/16"	1	Release: 16.0 Install: 16.0	31.1	.5-1	30
Gap check tool bolts	none	7/16"	2	Release: 8.3	12.2	12-14	30
Cont Nut Locking Plate Bolts	none	7/16"	2	Release: 7.0	12.2	12-14	30

Notes:

- 1. Contingency bolt engagement criteria is the following:
 - Full torque achieved
 - Minimum turn count (after bolt drops out of launch threads)
 - Equipment hook gap check is good (this applies to corners 1 and 2 only). If gap check using equip hook fails, retrieve gap check tool from corner 1 to perform more accurate gap check

Cautions:

- Primary bolts must be fastened in the following order; Bolt 1
 (fwd/zenith), Bolt 2 (fwd/nadir), Bolts 3 (aft/zenith) and 4 (aft/nadir)
 can be fastened in any order AFTER bolts 1 and 2. This also applies
 in the event of any primary bolt contingencies. <u>Each corner must be</u>
 secured in the required order regardless of whether a primary bolt or
 contingency bolt is used
- 2. Hardware sensitive to crew loads. Do not apply a push force on primary bolt. Damage to self-feeding nut may result

Warnings:

1. N/A

FS 16-21 EVA/118/FIN B

MANUAL OVERRIDE TO RETRACT/WINCH RADIATOR

IV/RMS	EV1	EV2
MCC-H 1. Verify PVR motor OFF 2. Configure ISS attitude control to CMG Control with thrusters disabled		
STBD H12 Winch H34 H14 Port H13 Winch H33 H16 H32 bolt P6 FWD PVR	 MANUAL OVERRIDE TO RETRACT RADIATOR PGT[B1 (12 ft-lb), CW2 (30RPM), MTL 15.5] -6 ext 7/16: On IV GO, push to engage (5 lb) and turn PVR MDA fastener H32 to PGT stall (if no motion 45-50 turns) If required to re-engage H32 locking collar, PGT manual ratchet cw up to 1/6 of a turn until collar pops up completely and re-engages Report to IV, radiator retract complete Remove winch bar PIP pin (H34) Together compress radiator panels, align winch bar clevis to lug on radiator, try to re-install winch H34 PIP pin 	 Remove winch bar PIP pin (H33) Together compress radiator panels, align winch bar clevis to lug on radiator, try to re-install winch H33 PIP pin If no joy, continue winch operations
	6. If no joy, continue winch operations WINCH OPERATIONS REMOVE FQDC SHROUD 1. Stage RET for FQDC shroud restraint 2. Release FQDC Shroud bolts (4); PGT[A7 (9.2 ft-lb), CCW2 30 RPM, MTL 30.5] 6-in ext, 7 turns 3. Restrain FQDC shroud w/RET	WINCH OPERATIONS
	 EXTEND WINCH PGT[A1 (2.5 ft-lb), CW1 (10 RPM), MTL 30.5] 6-in ext: actuate H10 bolt; push 5 lb; extend winch bars until winch bar clevis aligns with radiator lug (20 turns max) Give EV2 GO for winch install; align winch bar clevis to lug on radiator; re-install H34 PIP pin RETRACT WINCH PGT[A1 (2.5 ft-lb), CCW1 (10 RPM), MTL 30.5] 6-in ext; actuate H10 bolt; push 5 lb; fully retract winch bars (approx 25 turns max) 	4. On EV1 GO for winch install, align winch bar clevis to lug on radiator; re-install H33 PIP pin

FS 16-22 EVA/118/FIN B

MANUAL OVERRIDE TO RETRACT/WINCH RADIATOR (Cont)

IV/RMS	EV1	EV2
	INSTALL FQDC SHROUD 7. Retrieve FQDC Shroud 8. PGT[A7 (9.2 ft-lb), CW2 (30 RPM), MTL 30.5] 6-in ext: attach FQDC shroud bolt (4); ~7 turns to hardstop 9. Retrieve RET	

FS 16-23 EVA/118/FIN B

MANUAL OVERRIDE TO RETRACT/WINCH RADIATOR TASK DATA SHEET

Estimated Task Duration:

	With RMS	Without RMS
One EV Crew	NA	0:30
Two EV Crew	NA	NA

Tools:

EV1	EV2
PGT	PGT
6 Ext 7/16	6 Ext 7/16
APFR	
Adj equip tether	

EVA Fasteners:

Fastener Name	Label	Head Size	Qty	Install Torque (ft-lb)	Release Torque (ft-lb)	Failure Torque (ft-lb)	Turns	RPM
PVR MDA	H32	7/16	1	12.0	12.0	25.5	45-50	30
FQDC Shroud bolts	H5, H6, H8, H9	7/16	4	9.2	9.0	21.2 (R) 18.1 (I)	7	30
Winch bolt	H10	7/16	1	2.5	2.5	6.4	3	30

EVA Connectors:

Harness	From	To	Clamps	Conn	Function
паптезз	FIOIII	То			runction
			(#)	Size	
NA					

Mass: NA

Notes:

1. Radiator is 48" tall after retraction

Cautions:

- 1. Equipment damage. Avoid contact with radiator inter-panel flexhoses
- Winch mechanism extension may fail due to excess slack if extended beyond 25 turns from a fully retracted state
- 3. Avoid putting high loads on winch bolt; retaining mechanism for locking device may fail. Still usable if failure occurs, no locking capability

Warnings:

1. Moving equipment. Avoid contact with panels and mechanisms during extension of radiator



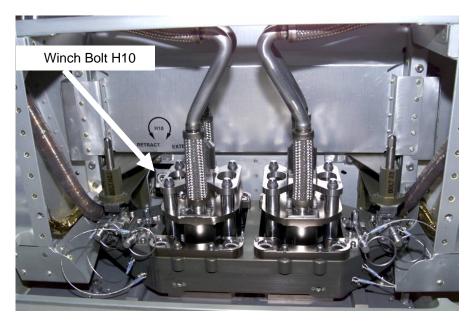
PV Radiator - MDA H32 Fastener Located Near Ground Strap



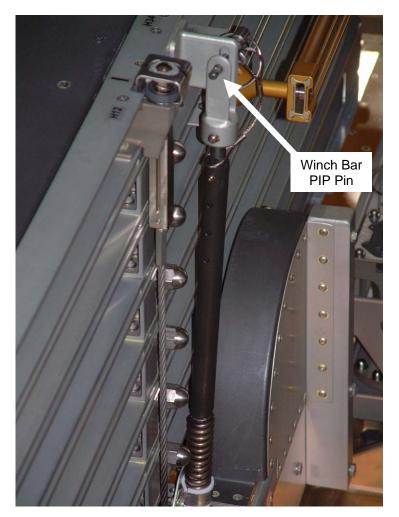
PV Radiator MDA Fastener

FS 16-24 EVA/118/FIN B

MANUAL OVERRIDE TO RETRACT/WINCH RADIATOR TASK DATA SHEET (Cont)



Area under FQDC Shroud – Winch Bolt H10



Winch Bar and H12 Cinch

FS 16-25 EVA/118/FIN B

PV RADIATOR JETTISON

IV/RMS	EV1	EV2
 Verify PFCS pump shut down complete (Loop A and B valves closed) Verify Utility Power inhibits complete Mnvr ISS to PVR Jettison Attitude 	FQDC DEMATE 1. Set up and ingress APFR 2. PGT[A7 9.2 ft-lb, CCW2 30RPM, MTL 30.5]-18 ext 7/16: Release FQDC Shroud bolts (H5, H6, H8, H9), x7 turns 3. Remove shroud and secure with Adj Equip tether 4. PGT[10.83 ft-lb (130in-lb), CCW2 30RPM, MTL]-12 ext 7/16: Break torque on FQDC bolts H18, H19 (two) x1 turn H18 H19 5. PGT[6.25 ft-lb (<75 in-lb), CCW2 30RPM, MTL]-12 ext 7/16: Attach adj tether to inner loop of FQDC housing for use in correcting alignment. Extend FQDC drive bolts H18, H19 (two) x18¼ turns to hard stop. Verify 4 guide cones squarely engage springs during demate. Verify 90 deg cam rotation during last ¼ turn (indicating latch key rotation to the disengaged position) H18 H19 6. PGT[6.25 ft-lb (<75 in-lb), CW2 30RPM, MTL]-12 ext 7/16: Retract FQDC drive bolt H18, H19 (two) x19 turns to hard stop. Verify guide cones remain engaged in springs. Verify 90 deg cam rotation on 3 rd turn (cam reset) H18 H19 7. Remove PIP pins from carrier bolts H20, H21, H24, H25 (x4) 8. PGT[2.5 ft-lb, CCW2 30RPM, MTL]-12 ext 7/16: Drive slider bolts H20, H21 to hard stop to align brackets with bolts H22, H23 (two) x9 turns H20 H21	ELECTRICAL UMBILICAL DEMATE 5. Set up APFR near H30 6. On IV GO, using Cannon Connector Tool: Demate W22-P2 from radiator J1 If S4 or S6, mate W22-P2 to IEA dummy J1 Demate W122-P2 from radiator J2 If S4 or S6, mate W122-P2 to IEA dummy J2 Demate W222-P2 from radiator J3 If S4 or S6, mate W222-P2 to IEA dummy J3 If S4 or S6, mate W222-P2 to IEA dummy J3 If P4 or P6, wire tie cables to adjacent handhold RADIATOR RELEASE/JETTISON 7. PGT[B7 25.5 ft-lb, CCW2 30RPM, MTL 30.5]-6 ext-7/16: Remove PIP pin and release PVR center attach bolts H26,H27 (two), x35 turns H26 H27 8. PGT[B2 16.0 ft-lb, CCW2 30RPM, MTL 30.5]-Sq TM with 7/16 proud: Remove PIP pins and break torque on PVR corner bolts H28-H31 (four), x1 turn H30 H29 H31 H28 (when EV1 clears area)

FS 16-26 EVA/118/FIN B

PV RADIATOR JETTISON (Cont)

IV/RMS	EV1	EV2
	9. PGT[4 ft-lb, CW2 30RPM, MTL]-12 ext 7/16: Engage bolts H22, H23 (two) into carrier brackets, x2 turns. Push to engage threads □ H22 □ H23	
	NOTE If H22 (H23) do not engage, adjust H20 (H21) cw by ½ turn increments and retry	
	10. Install short PIP pins for carrier bolts H20, H21 (two)	
	11. PGT[B7 25.5 ft-lb, CCW2 30RPM, MTL 30.5]- 12 ext 7/16: Release bolts H24, H25, x 4.5 turns H24 H25 H25 H2. Install longer PIP pins for carrier bolts H24, H25 (two) H27 H28 Tighten bolts H22, H23 (two) x4½ turns H29 H20 H23 H21 H22 H23 H23 H25 H26 H27 H27 H27 H28 H29 H29 H29 H29 H29 H29 H29	
	16. PGT[A7 9.2 ft-lb, CW_ 30RPM, MTL]-12 ext-7/16: Engage upper FQDC Shroud bolts (two), H6, H8 x7 turns. Push to engage bolt threads	
	RADIATOR RELEASE / JETTISON 17. PGT[B7 25.5 ft-lb, CCW2 30RPM, MTL 30.5]-6 ext 7/16: Release PVR Corner bolt H30, x8 turns. Reinstall PIP pin H30 18. Ingress APFR	CAUTION Potential for side loading during bolt removal due to strap design 9. PGT[B7 25.5 ft-lb, CCW2 30RPM, MTL 30.5]-6 ext 7/16: Release PVR grounding strap bolt H17 x11 turns H17

FS 16-27 EVA/118/FIN B

PV RADIATOR JETTISON (Cont)

IV/RMS	EV1	EV2
	 19. PGT[B7 25.5 ft-lb, CCW_ 30RPM, MTL]-6 ext 7/16: Release PVR Corner bolt H28, x8 turns. Reinstall PIP pin	 10. PGT[B7 25.5 ft-lb, CCW2 30RPM, MTL 30.5]-6 ext 7/16: Release PVR Corner bolt H31,H29 (two) x8 turns. Reinstall PIP pin

FS 16-28 EVA/118/FIN B

PV RADIATOR JETTISON TASK DATA SHEET

Estimated Task Duration:

	With RMS	Without RMS
One EV Crew	N/A	N/A
Two EV Crew	N/A	1:00

Tools:

EV1 (RMS)	EV2 (FF)
APFR	APFR
BRT	BRT
PGT	PGT
7/16 wobble socket-18 ext	7/16 wobble socket-6 ext
7/16 wobble socket-6 ext	Cannon Connector Tool
Adj Equip Tether	Sq TM with 7/16 Proud

EVA Fasteners:

Fastener Name	Label	Head Size	Qty	Install Torque (ft-lb)	Release Torque (ft-lb)	Failure Torque (ft-lb)	Turns	RPM
FQDC Shroud Bolts	H5, H6, H8, H9	7/16	4	9.2	9.2	21.2	7	10
FQDC Shroud Alignment Pin	H7	N/A	1	N/A	N/A	N/A	N/A	N/A
PVR Grounding Strap Release bolt	H17	7/16	1	N/A	18.7	47.5	15	30
FDQC Drive Bolts	H18, H19	7/16	2	N/A	7.5	33.3	18	30
FQDC Carrier Slider Bolts	H20, H21	7/16	2	2.5	N/A	TBD	9	30
FQDC Carrier- Radiator Attach Bolts	H22, H23	7/16	2	4.0	N/A	TBD	6.5	30
FQDC Carrier- IEA Attach Bolts	H24, H25	7/16	2	N/A	19.8	42.4	4.5	30
PVR Tiedown Center Bolts	H26, H27	7/16	2	N/A	19.8	285	38	30
PVR Tiedown Corner bolts	H28- H31	7/16 microsq	4	N/A	51.7	362.6	8	30

EVA Connectors:

Harness	From	То	Clamps (#)	Conn Size	Function
W22-P2	PVR J1	If S4 or S6, dummy J1on truss	0	TBD	Signals and MDA power
W122-P2	PVR J2	If S4 or S6, dummy J2 on truss	0	TBD	Primary heater power
W222-P2	PVR J3	If S4 or S6, dummy J3 on truss	0	TBD	Secondary heater power

Foot Restraints:

Task	WIF	APFR Setting
Access to P4 FQDC	P4-07	7,VV,F,12
Access to S4 FQDC	S4-07	7,VV,F,12
Access to P6 FQDC	P6-07	7,VV,F,12
Access to S6 FQDC	S6-07	7,VV,F,12
Access to P6 Aft FQDC	P6-18	6,VV,G,11
Access to P6 Stbd FQDC	TBD	TBD
EV1 Jettison position for P4 (near H28)	P4-07	7,VV,F,12
EV1 Jettison position for S4 (near H28)	S4-07	7,VV,F,12
EV1 Jettison position for P6 (near H28)	P6-07	7,VV,F,12
EV1 Jettison position for S6 (near H28)	S6-07	7,VV,F,12
EV1 Jettison position for P6 Aft (near H28)	P6-18	6,VV,G,11
EV1 Jettison position for P6 Stbd (near H28)	TBD	TBD
EV2 Jettison position for P4 (near H31)	P4-18	5,SS,D,12
EV2 Jettison position for S4 (near H31)	S4-18	5,SS,D,12
EV2 Jettison position for P6 (near H31)	P6-18	5,SS,D,12
EV2 Jettison position for S6 (near H31)	S6-18	5,SS,D,12
EV2 Jettison position for P6 Aft (near H31)	P6-07	5,SS,F,12
EV2 Jettison position for P6 Stbd (near H31)	TBD	TBD

ORU Mass: 1600 lbm

FS 16-29 EVA/118/FIN B

PV RADIATOR JETTISON TASK DATA SHEET (Cont)

Notes

- 1. The 18-inch extension is required to access bolts H24 and H25 on the FQDC carrier. Restricted access near some PVR FQDC shrouds and H20, H21 bolts may require a shorter (6-inch) extension
- 2. The S4 and S6 IEA structures have dummy receptacles for stowing the radiator cannon connectors

Cautions:

1. Break torque for the FQDCs during demate is greater than the maximum torque allowed for the mechanical stops at the end of bolt travel. Be sure to reset PGT to lower torque setting once initial torque is broke

Warnings:

None

Constraints:

- 1. Shroud fasteners (H5, H6, H8, H9) can be released in any order
- 2. During PRV Removal, tie down bolts H26 and H27 must be released first and H28 and H29 must be released last. H30 and H31 can be released in any order

FS 16-30 EVA/118/FIN B

CETA CART WHEEL BOGIE R&R

Objective: Removal of a wheel bogie to allow relocation of the CETA cart in a failure case where a wheel bogie failed to pivot clear of the MT/CETA rail. Once the cart is relocated the wheel bogie is reinstalled

Wheel Bogie Removal

- 1. Retrieve CETA cart PIP pin (SEG 33108659-705) from crewlock bag #2
- 2. √Parking brake off
- 3. √CETA cart coupled to MT or restrained prior to bogie release
- 4. Insert PIP pin to restrain brake linkages
- 5. PGT [A7, CCW2, 30.5]-6"-Ext-7/16:
 Disengage ORU bolts (4) ~8 turns (bolts pop out)
- 6. Remove wheel bogie

Wheel Bogie Installation

NOTE

Pip-pin installation ensures proper brake pad alignment. If brake pad misaligned, wheel bogie cannot be installed due to interference with MT rails.

If CETA cart is not on rails during bogie installation, wheel bogie can be installed such that brake mechanism is not connected

- 1. Install CETA cart on rails; engage other bogies
- 2. √CETA/MT Coupler set to capture, couple CETA cart to MT
- 3. Take coupler to locked
- 4. √Parking brake released
- 5. Install wheel bogie into tray guides
 - * If brake cable mechanical coupler interferes (wheel bogie
 * will not install fully):
 * Pull dynamic brake handle while reattempting install
 *
 * If no PIP pin used and bogie will not fully install:
 * Remove bogie, realign brake pad linkage and reattempt
- 6. **PGT**: [A7, CW2 30.5]-6"-Ext-7/16:

Engage ORU bolts (4) ~8 turns

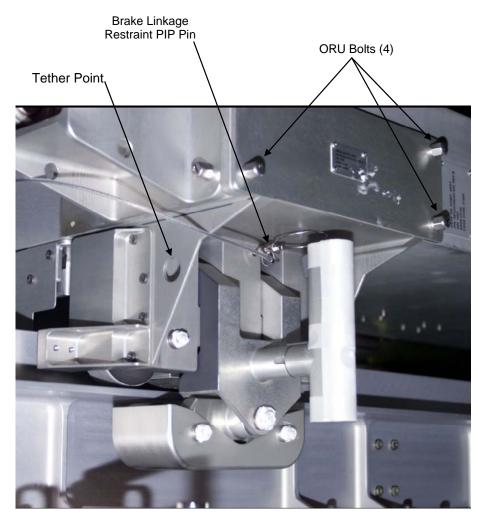
7. Remove PIP pin

CETA CART WHEEL BOGIE TASK DATA SHEET

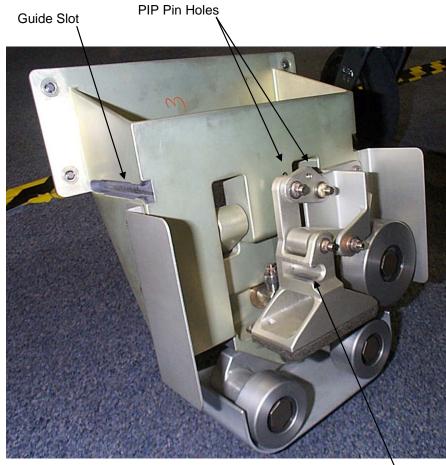
EVA Fasteners:

Fastener Name	Label	Head Size	Qty	Install Torque (ft-lb)	Release Torque (ft-lb)	Failure Torque (ft-lb)	Turns	RPM
Wheel bogie ORU bolt	none	7/16	4	7-10	10		8	30 Max

WHEEL BOGIE R&R - REFERENCE



WHEEL BOGIE INSTALLED - OUTBOARD VIEW



WHEEL BOGIE REMOVED - INBOARD VIEW

Brake Linkage Slot (Slot A) →

FS 16-32 EVA/118/FIN B

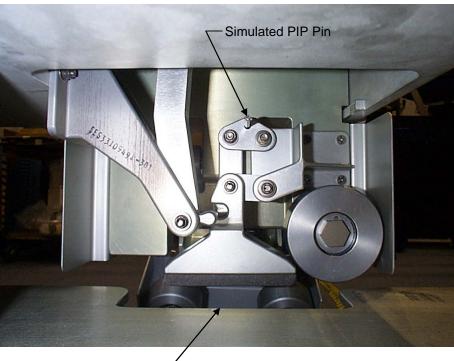
WHEEL BOGIE R&R – REFERENCE (Cont)

WHEEL BOGIE REMOVED – OUTBOARD VIEW

Tray Guide

Brake Linkage Engagement Tab (tab A)

WHEEL BOGIE PARTIALLY INSTALLED – INBOARD VIEW



Cutout in rail not fight like

FS 16-33 EVA/118/FIN B

MANUAL RELEASE OF ESP-3 KYA LATCHES

IV/RMS	EV1 (FF)	EV2 (FF)
IV: Verify PRLAs closed IV: Verify EV clear of ESP-3	MANUAL RELEASE OF STBD ESP-3 KYA SHAFT BOLT 1. Translate to stbd ESP-3 KYA fitting 2. Configure PGT 7/16x6-in socket 3. PGT[B5 (21 ft-lb), CCW1, 30.5]-7/16 x 6-in ext: Release Y-Joint Locking Bolt, 8 turns 4. Re-configure PGT with 5/8 x 7.8-in socket 5. PGT[B7 (25 ft-lb), CCW1, 30.5]-5/8 x 7.8-in ext: Turn shaft bolt from ENGAGE to DISENGAGE, ¼ turn 6. Re-configure PGT 7/16x6-in socket 7. PGT[B5 (21 ft-lb), CW2, 30.5]-7/16 x 6-in ext: Lock Y-Joint Locking Bolt, 8 turns MANUAL RELEASE OF PORT ESP-3 KYA SHAFT BOLT 8. Translate to port ESP-3 KYA fitting 9. PGT[B5 (21 ft-lb), CCW1, 30.5]-7/16 x 6-in ext: Release Y-Joint Locking Bolt, 8 turns 10. Re-configure PGT with 5/8 x 7.8-in socket 11. PGT[B7 (25 ft-lb), CCW1, 30.5]-5/8 x 7.8-in ext: Turn shaft bolt from ENGAGE to DISENGAGE, ¼ turn 12. Re-configure PGT 7/16x6-in socket 13. PGT[B5 (21 ft-lb), CW2, 30.5]-7/16 x 6-in ext: Lock Y-Joint Locking Bolt, 8 turns 14. Verify ESP-3 clear for deploy Give IV GO for deploy when clear of ESP-3	PERFORM ONLY IF SHAFT BOLT RELEASE NOT SUCCESSFUL: FORK BEARING RELEASE 1.1. PGT[B2 (13.5 ft-lb), CCW2, 30.5], 7/16x6-in ext 2. Release Fork Bearing Release, 9.5 turns 3. EV crew clear for deploy 4. Open PRLAs (IV) fwd aft sequence 5. Deploy ESP-3 (SRMS) 6. Release Fork Bearing Protective Cover from KYA and secure fork bearing on shaft

FS 16-34 EVA/118/FIN B

MANUAL RELEASE OF ESP-3 KYA LATCHES TASK DATA SHEET

Tools: **Cautions:**

EV1 (FF)
PGT
7/16 (wobble) socket – 6 ext
5/8 socket – 7.8 ext

Warnings:

EVA Fasteners:

Fastener Name	Label	Head Size	Qty	Install Torque (ft-lb)	Release Torque (ft-lb)	Failure Torque (ft-lb)	Turns
Y-Joint Locking Bolt	Unlock	7/16	1 fwd & aft				
KYA Shaft Bolt	Shaft Bolt Engage – Disengage	5/8	1 fwd & aft				
Fork Bearing Bolt	Fork Bearing Release	7/16	1 stbd & port				

EVA Connectors: N/A

Foot Restraints:

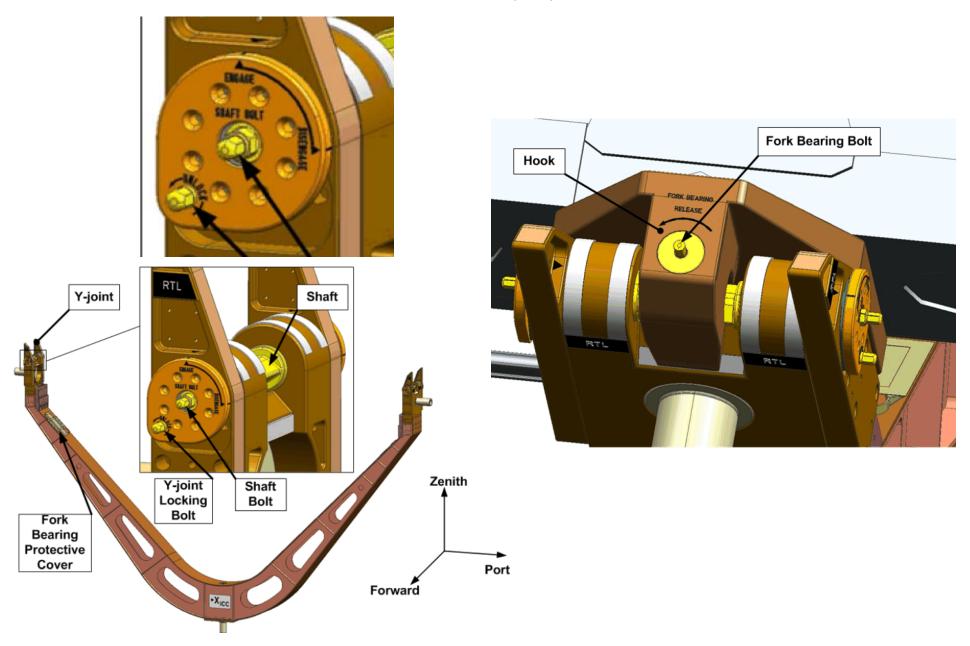
Task	WIF	APFR Setting

Notes:

- 1. Shaft bolt must be returned to ENGAGE position for ESP-3 re-installation into PLB
- The Fork Bearing bolts are released as a contingency if the Shaft bolt fails
 Fork Bearing Velcro cover to be installed from KYA stanchion if fork bearing bolts released
- 4. ESP-3 unable to be re-installed in PLB if fork bearing bolts performed (OCAD)

EVA/118/FIN B FS 16-35

MANUAL RELEASE OF ESP-3 KYA LATCHES TASK DATA SHEET (Cont)

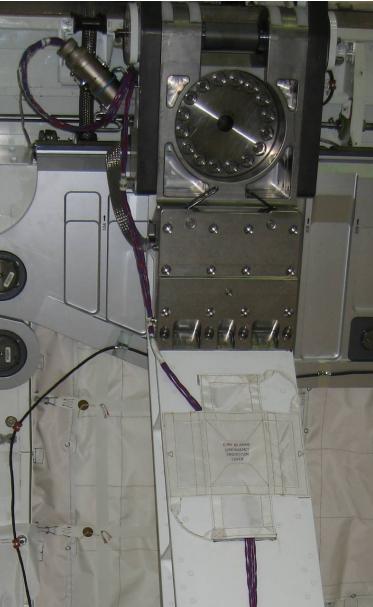


FS 16-36 EVA/118/FIN B

WHEEL BOGIE R&R - REFERENCE









Fork Bearing Release on ESP-3 (above)

Fork Bearing Contingency Protection Cover on KYA (center)

KYA Shaft Bolt AND Locking Bolt (upper left)

KYA power cable (left)

FS 16-37 EVA/118/FIN B

UCCAS CAPTURE LATCH ASSY (CLA) MANUAL DRIVE

IV/RMS	EV1 (FF)	EV2 (FF)
	UCCAS CAPTURE LATCH ASSY MANUAL DRIVE	
	 Translate to P3 UCCAS PGT[A4 (6.3ft-lb), CW3 (60 RPM), 30.5]-18Ext-7/16: Rotate CLA drive 42 turns to topological capture 	
IV: First stage capture complete, GO to limp SSRMS		
NOTE If less than 63 additional turns (105 total) before hard stop, capture latch closure not complete	3. On IV GO, rotate drive to hard stop ~85 additional turns (~127 turns total)	
	4. PGT[A4 (6.3ft-lb), CCW2 (30 RPM), 30.5]-18Ext-7/16: Rotate drive 5 turns to final close position	

FS 16-38 EVA/118/FIN B

UCCAS (CLA) MANUAL DRIVE - TASK DATA SHEET

Tools:

EV1 (FF)	EV2 (FF)
PGT	
7/16 Socket – 18 inch	
BRT	

EVA Fasteners:

Fastener Name	Label	Head Size	Qty	Install Torque (ft-lb)	Release Torque (ft-lb)	Failure Torque (ft-lb)	Turns	RPM
CLA		7/16	1				127 total	60
Manual Drive								

APFR Positions:

Task	WIF	APFR Setting
CLA Manual Drive	P3 WIF36	[12,QQ,H,11]

Notes:

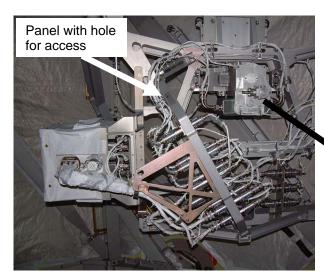
- 1. The connector panels on the attach structures have been modified to add two cut-outs to allow the crewmember to see through the panel to increase visual access to the manual release bolt head
- 2. P3 & S3: Manual operation of the CL requires that the EVA crewmember turn a bolt located underneath the CL. The bolt is accessed via a hole in the connector panel beneath the UMA. The EVA bolt requires the power tools with 7/16" x 18" extension
- 3. APFR settings for reference, may not be required

Cautions:

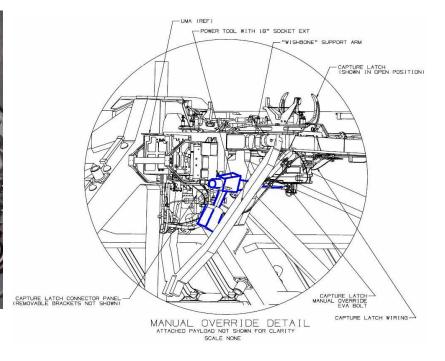
1. TBD

Warnings:

1. TBD







FS 16-39 EVA/118/FIN B

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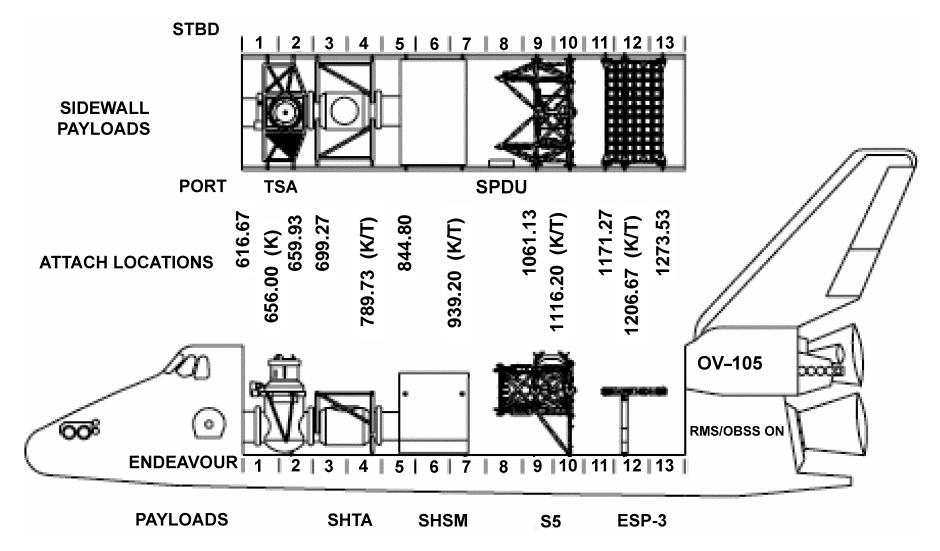
FS 16-40 EVA/118/FIN B

FLIGHT SPECIFIC EVA REFERENCE

STS-118 PAYLOAD BAY LAYOUT	EC 10 2
S5 TRUSS	FS 10-3
55 IKUSS	EC 40 4
S5 MRTAS – ACTIVE	FS 18-4
RTAS HOUSING DIMENSIONS	FS 18-5
S4 MRTAS – PASSIVES5 TO S4 MRTAS PRIMARY BOLT ENGAGED	FS 18-6
S5 TO S4 MRTAS PRIMARY BOLT ENGAGED	FS 18-7
GAP CHECK TOOL	FS 18-8
GAP CHECK TOOLS5 CAPTURE LATCH ASSEMBLY (CLA)	FS 18-9
S5 CLA DRIVE BOLT	FS 18-10
ESP-3	
ESP-3 PLB TOP VIEW	FS 18-11
ESP-3 PLB BOTTOM VIEW	FS 18-12
ESP-3 HR AND WIF LOCATIONS (PORT)	FC 10-12
ESP-3 HR AND WIF LOCATIONS (STBD)	
ESP-3 POWER CABLE CONFIGURATIONS	FS 18-15
CETA CART	
CETA CART – TOP VIEW	FS 18-16
CETA SWINGARM AND WIF MARKINGS	FS 18-17
CETA CART COUPLERS	FS 18-18
CETA CART WHEEL BOGIES	FS 18-19
SSRMS	_
LATCHING END EFFECTOR (LEE)	FS 18-20
FRAM/FSE/ORU ASSEMBLY	FS 18-21
ACTIVE FRAM SOFT CAPTURE MECHANISM	FS 18-22
FRAM CONTINGENCY BOLTS – SAPA	FS 18-24
CMG	
ESP-3 WITH CMG	FS 18-25
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CMG ON Z1	FS 18-28
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NEW CMG FSE HEATERS	
CMG SHIMS ON FSE	
CMG FSE WITHOUT MLI OR CMG	FS 18-34
CMG MLI STRAPS	FS 18-35
CMG CONTINGENCY TIEDOWN	
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VSSA LINE DRAWINGS	
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MANUAL OVERRIDE TO RETRACT/WINCH RADIATOR	
P6 PVR PIP PIN INSPECTION	
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MISSE 3 AND 4 DATA LOGGER BATTERY LOCATIONS	FS 18-53
MMOD SHIELD	
MMOD SHIELD AND DZUS FASTENER	FS 18-55
MMOD SHIELD DZUS FASTENERS RECEPTACLES	FS 18-56
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STS-118 PAYLOAD BAY LAYOUT

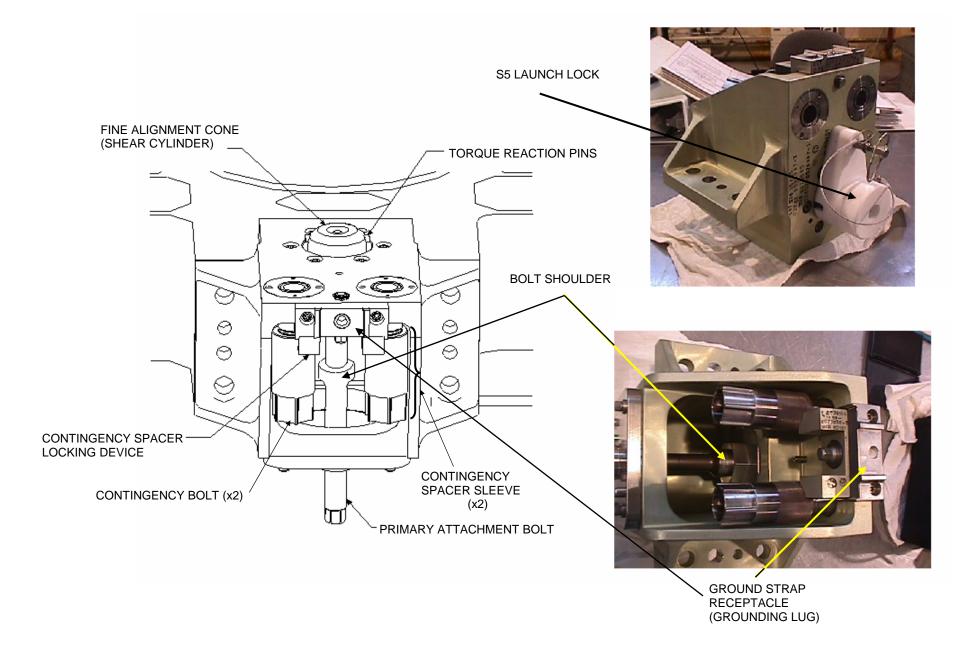


NOTE
ORUs are not shown on ESP-3

FS 18-3 EVA/118/FIN B

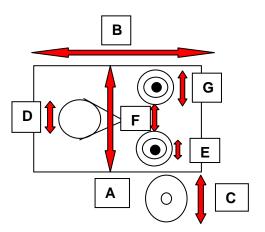
S5 TRUSS

S5 MRTAS - ACTIVE

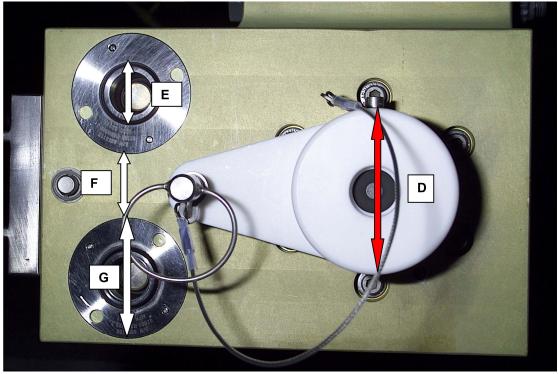


FS 18-4 EVA/118/FIN B

RTAS HOUSING DIMENSIONS

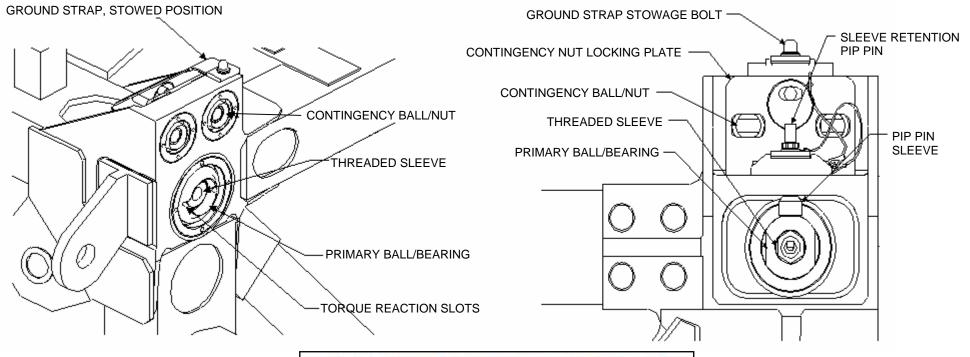


Α	Height of RTAS Housing	14.1 cm
В	Width of RTAS Housing	21.5 cm
С	Diameter of Coarse Alignment Cone	9.2 cm
D	Diameter of Launch Lock	6.4 cm
E	Diameter of Cont Bolt Hole	3.0 cm
F	Distance between contingency bolt disks	2.9 cm
G	Diameter of contingency bolt disk	5.5 cm



FS 18-5 EVA/118/FIN B

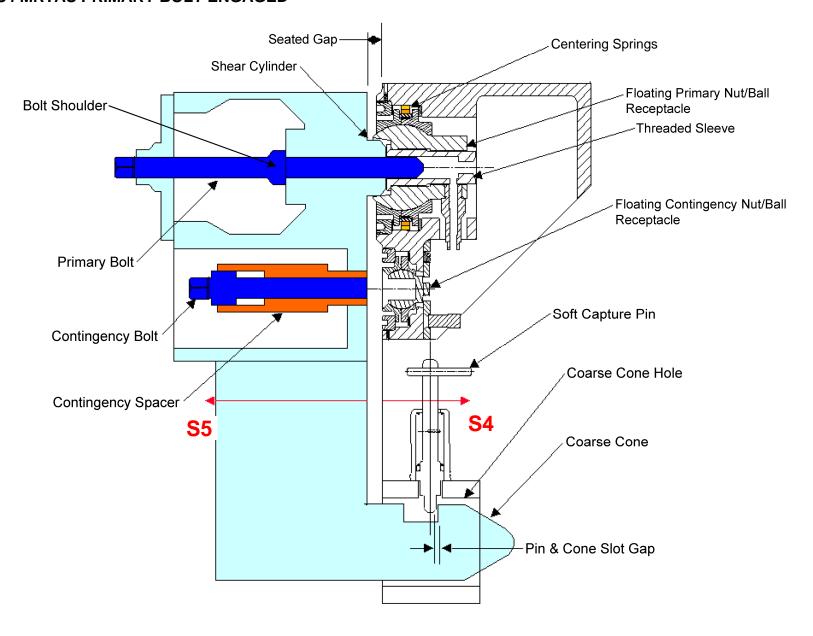
S4 MRTAS - PASSIVE





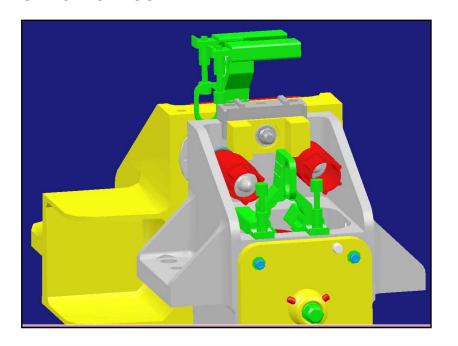
FS 18-6 EVA/118/FIN B

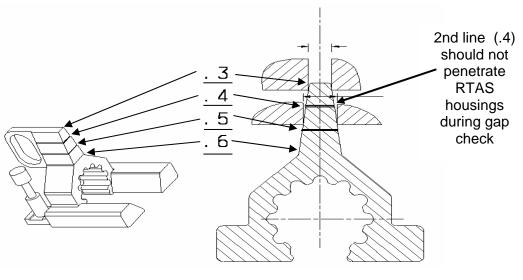
S5 TO S4 MRTAS PRIMARY BOLT ENGAGED



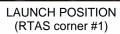
FS 18-7 EVA/118/FIN B

GAP CHECK TOOL











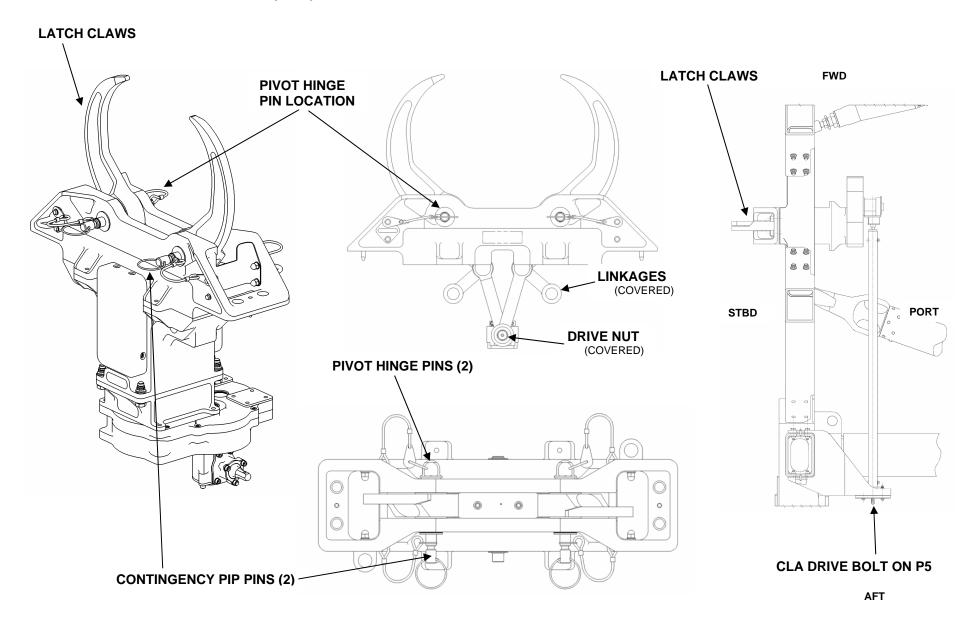
TOOL REMOVED



TOOL INSTALLED ON RTAS CONTINGENCY SPACER SLEEVE

FS 18-8 EVA/118/FIN B

S5 CAPTURE LATCH ASSEMBLY (CLA)



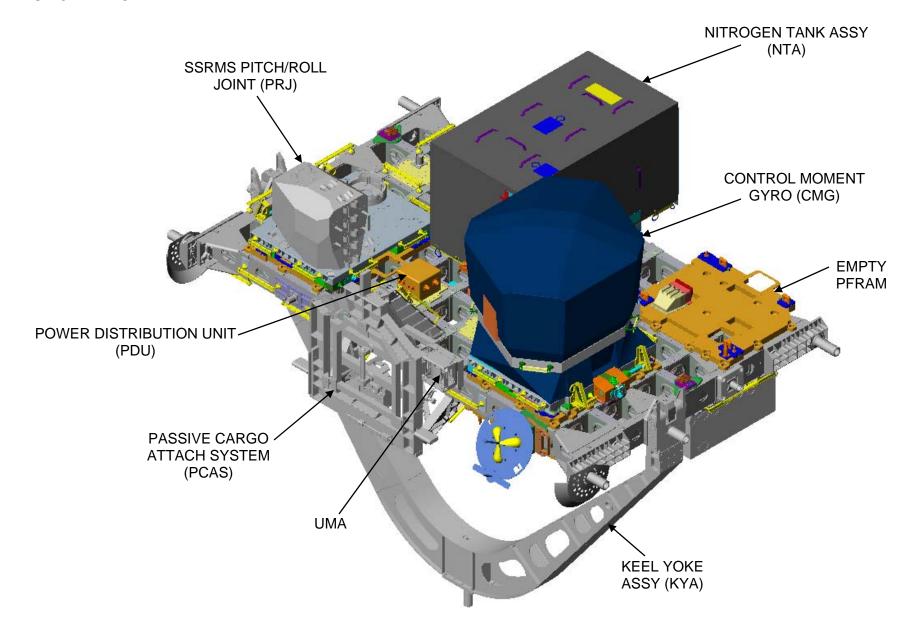
FS 18-9 EVA/118/FIN B

S5 CLA DRIVE BOLT



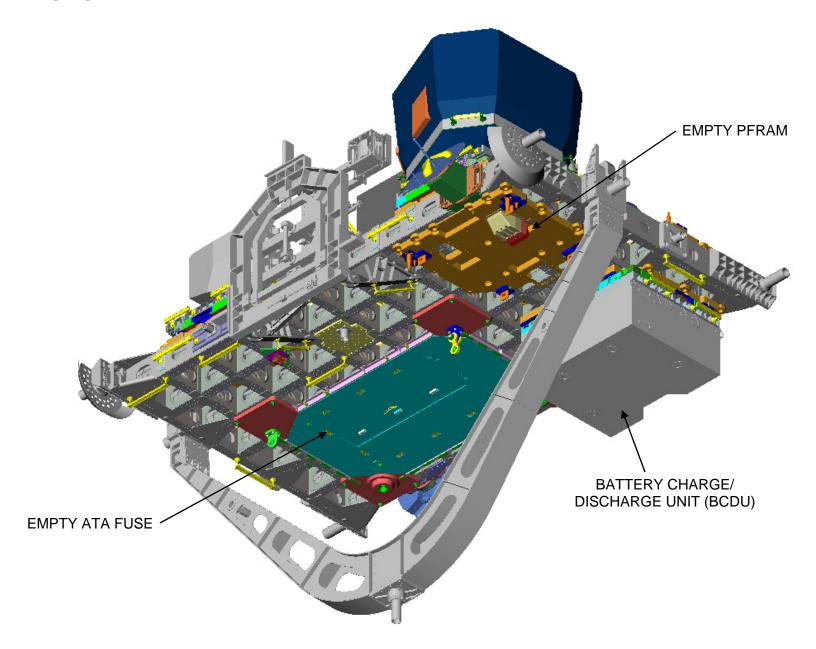
FS 18-10 EVA/118/FIN B

ESP-3 PLB TOP VIEW



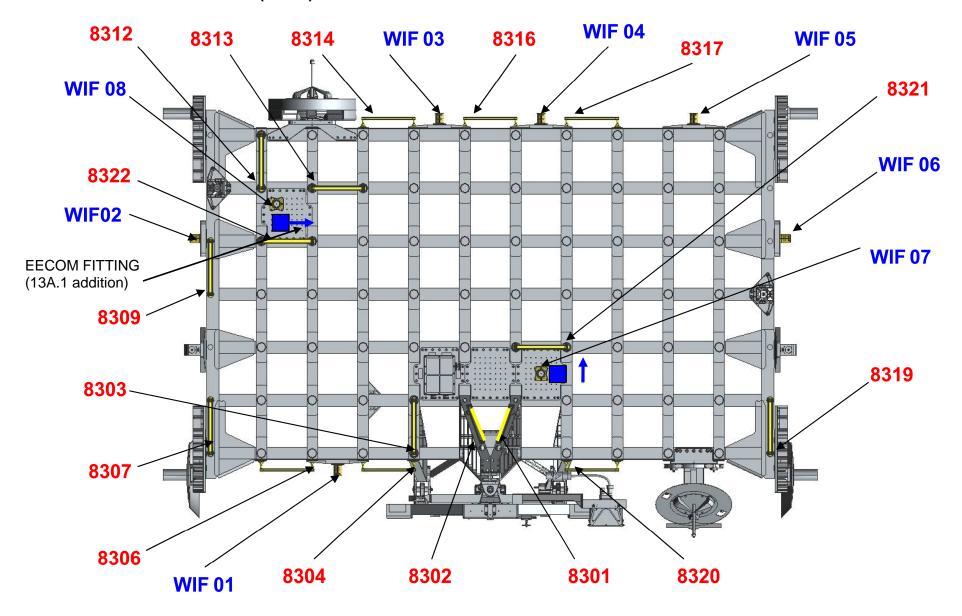
FS 18-11 EVA/118/FIN B

ESP-3 PLB BOTTOM VIEW



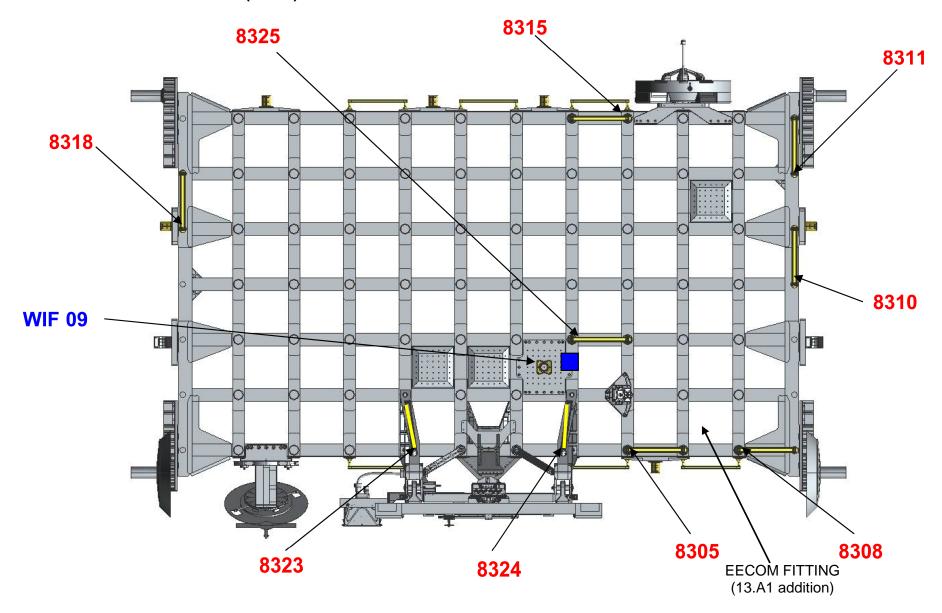
FS 18-12 EVA/118/FIN B

ESP-3 HR AND WIF LOCATIONS (PORT)



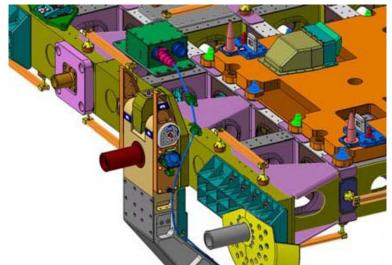
FS 18-13 EVA/118/FIN B

ESP-3 HR AND WIF LOCATIONS (STBD)

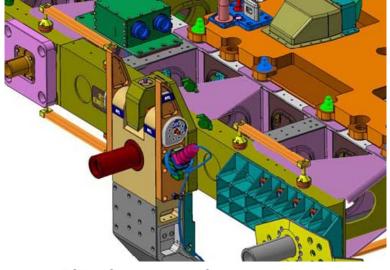


FS 18-14 EVA/118/FIN B

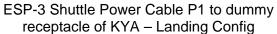
ESP-3 POWER CABLE CONFIGURATIONS

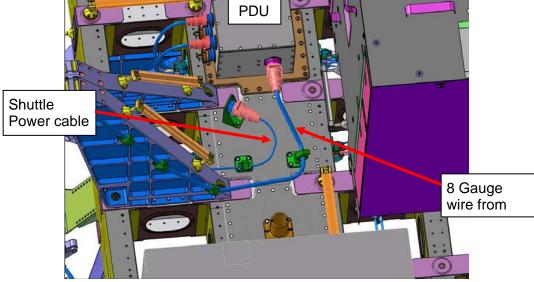


WINIMAGE STATE OF THE PARTY OF



ESP-3 Shuttle Power Cable P1 to J1 of Connector Box – Launch Config



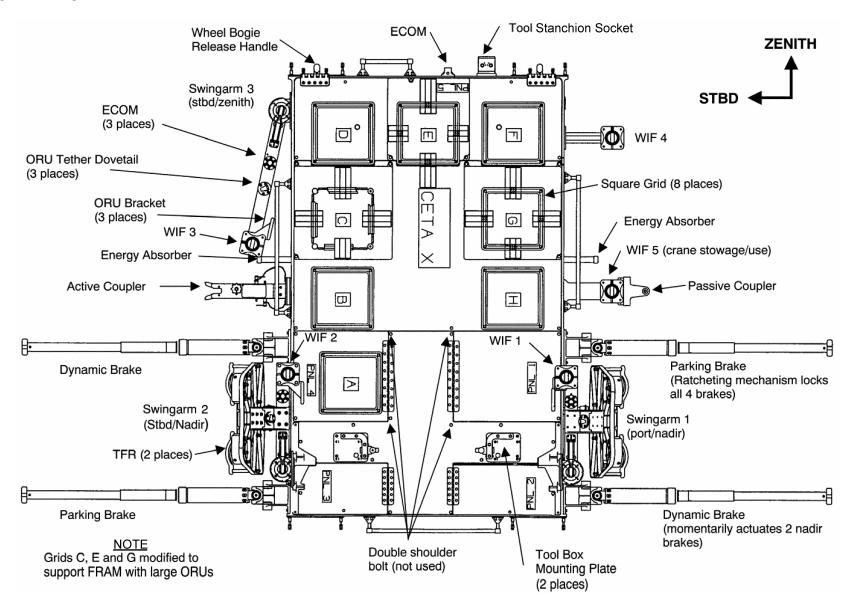




ESP-3 Shuttle Power Cable (P2) to Dummy receptacle near Power Distribution Box (PDU) and UMA Power Cable (P1) connected to J1 of PDU – On-Orbit Config

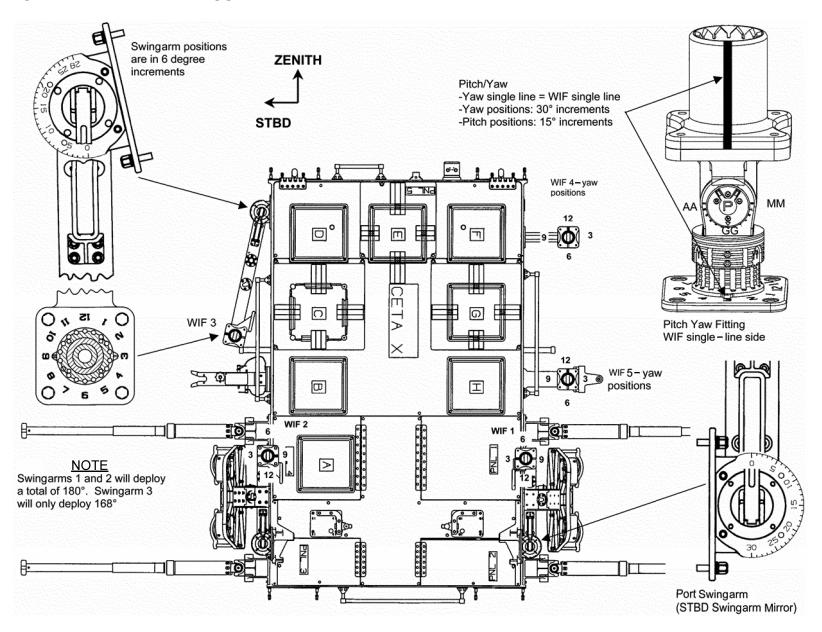
FS 18-15 EVA/118/FIN B

CETA CART - TOP VIEW



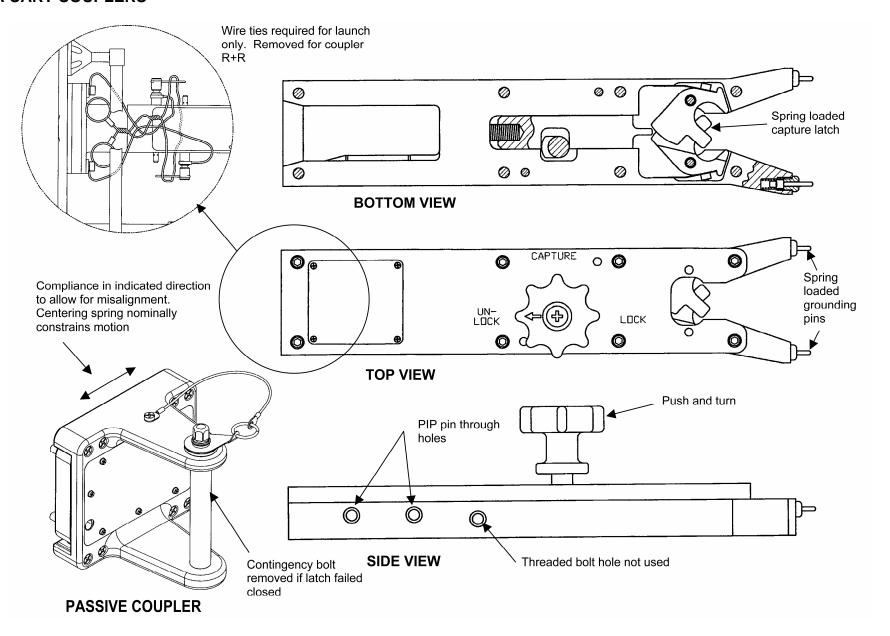
FS 18-16 EVA/118/FIN B

CETA SWINGARM AND WIF MARKINGS



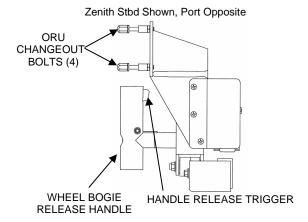
FS 18-17 EVA/118/FIN B

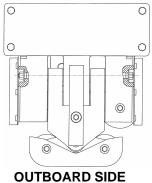
CETA CART COUPLERS



FS 18-18 EVA/118/FIN B

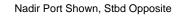
CETA CART WHEEL BOGIES

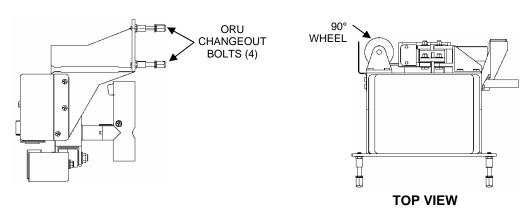


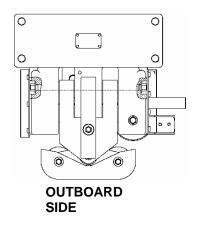


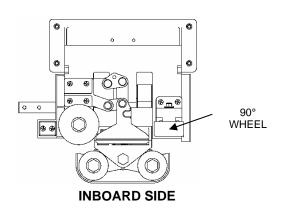
BRAKE PAD

INBOARD SIDE







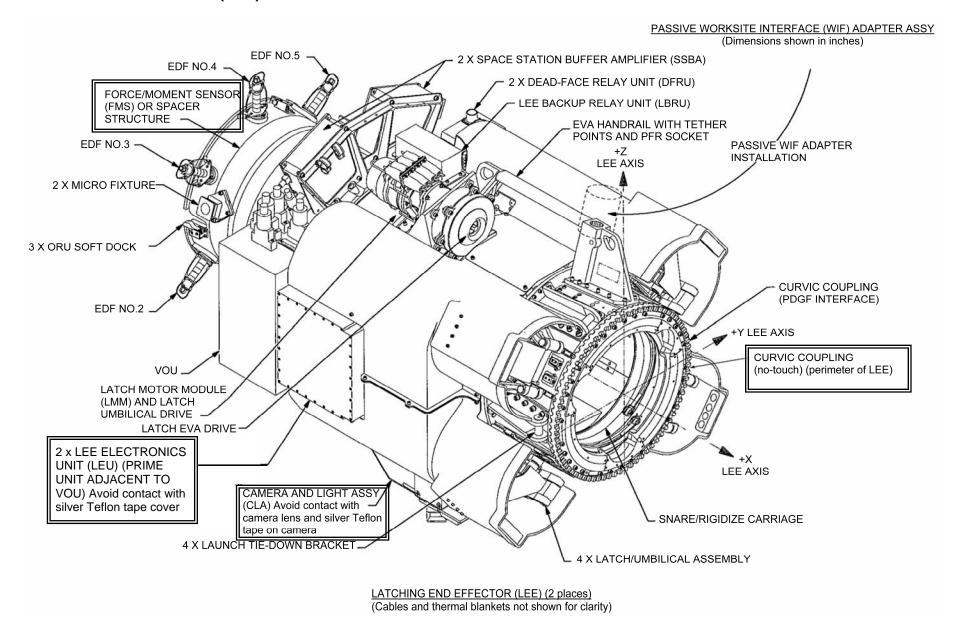


FS 18-19 EVA/118/FIN B

SSRMS

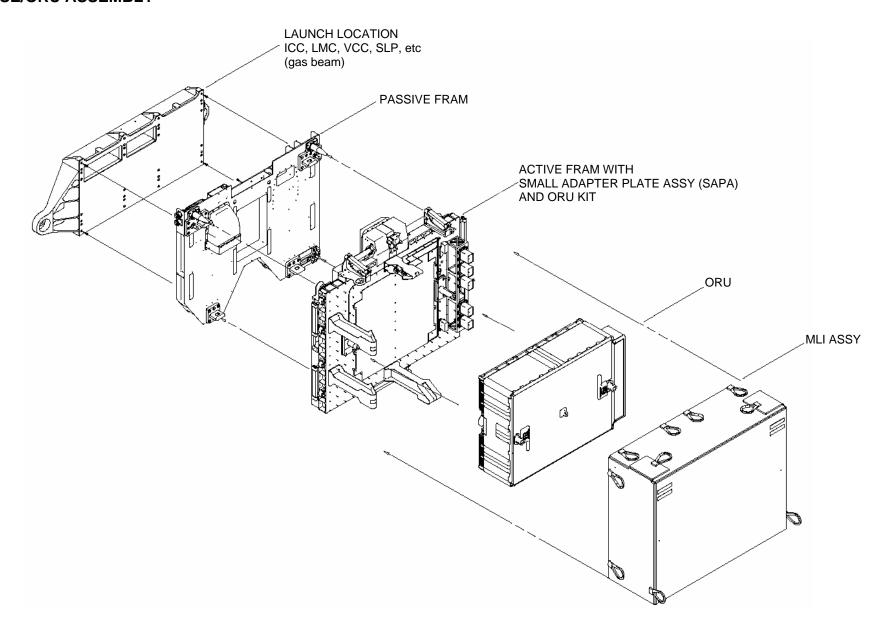
SSRMS

LATCHING END EFFECTOR (LEE)



FS 18-20 EVA/118/FIN B

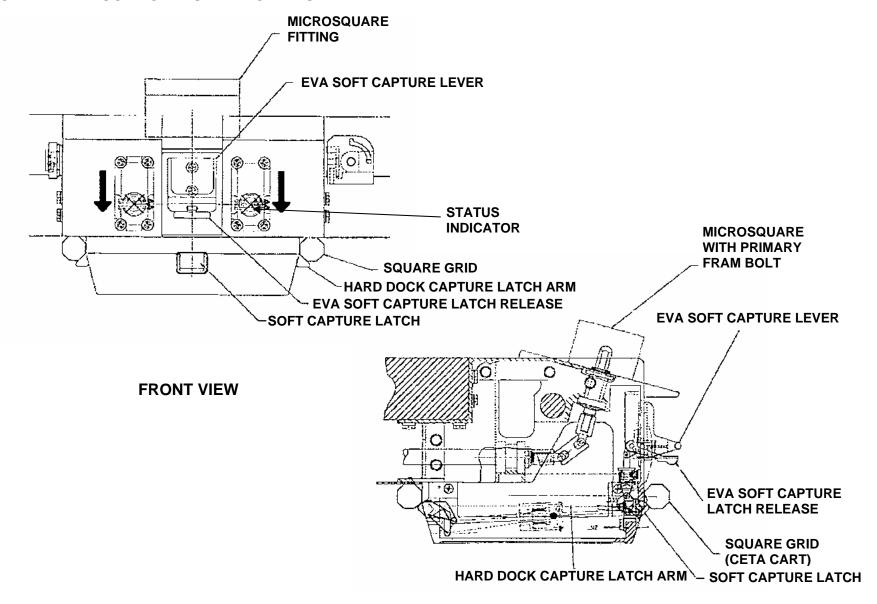
FRAM/FSE/ORU ASSEMBLY



FS 18-21 EVA/118/FIN B

FRAM

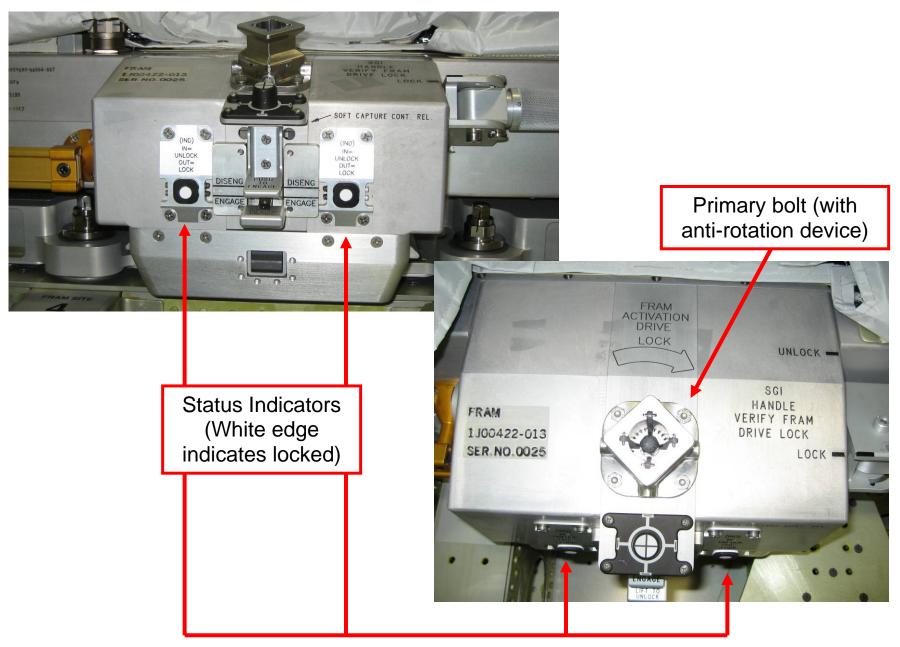
ACTIVE FRAM SOFT CAPTURE MECHANISM



SIDE VIEW

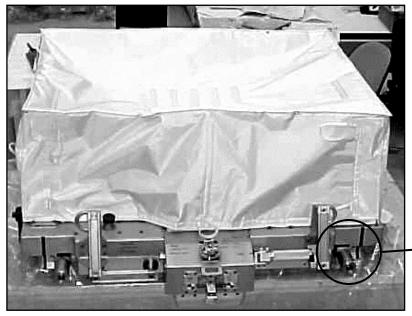
FS 18-22 EVA/118/FIN B

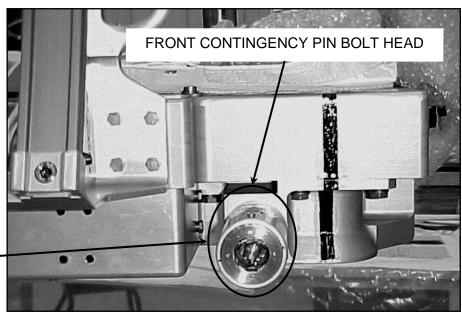
ACTIVE FRAM SOFT CAPTURE MECHANISM (Cont)



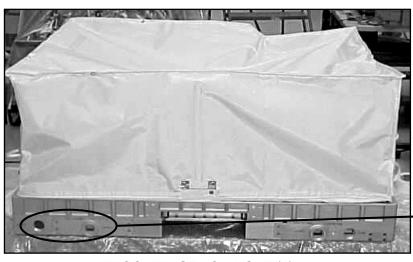
FS 18-23 EVA/118/FIN B

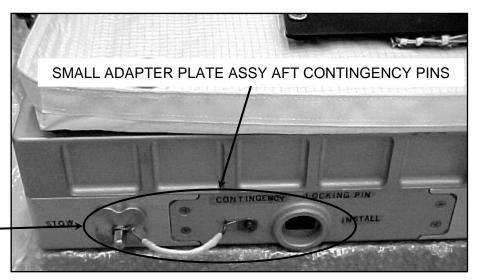
FRAM CONTINGENCY BOLTS - SAPA





FWD CONTINGENCY BOLT (2)

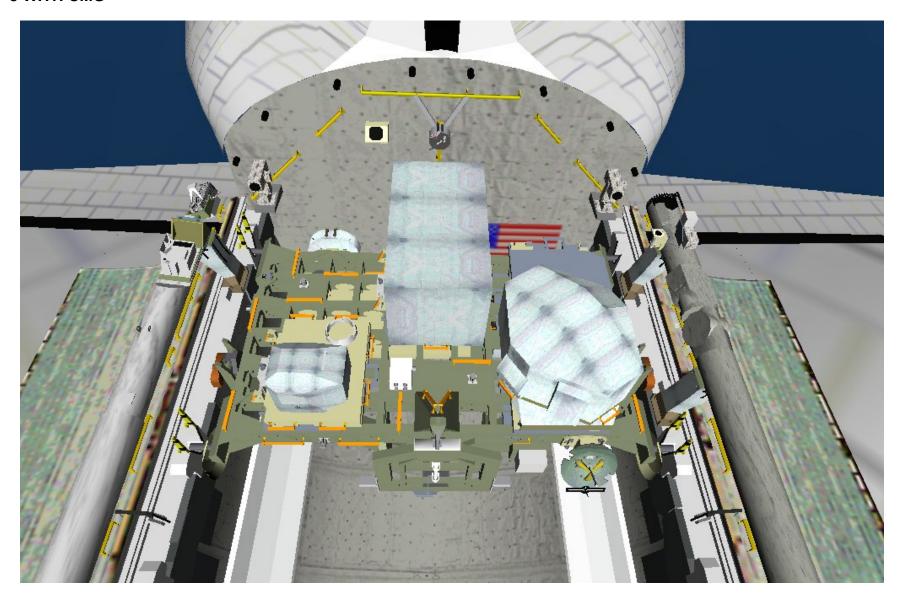




AFT CONTINGENCY BOLT (2)

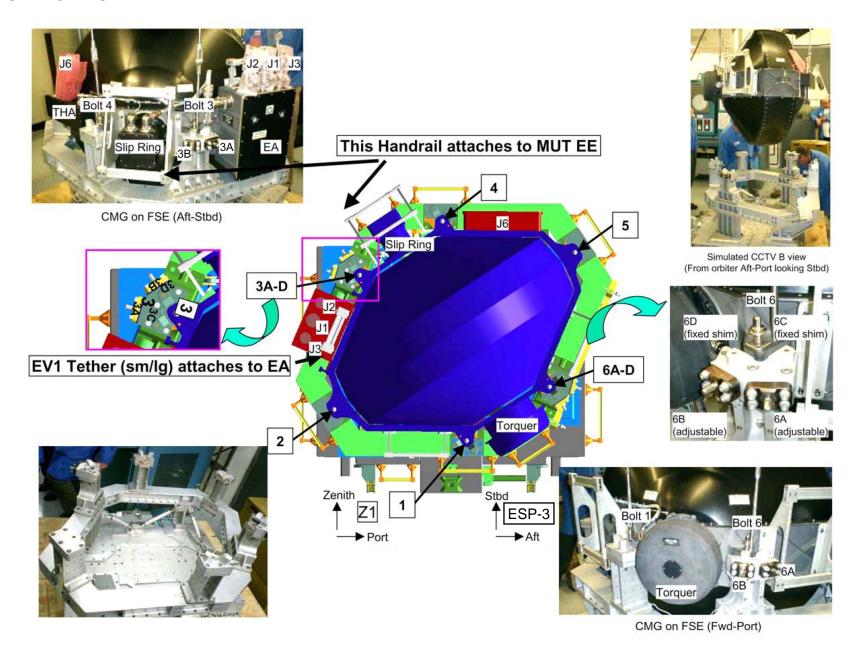
FS 18-24 EVA/118/FIN B

ESP-3 WITH CMG



FS 18-25 EVA/118/FIN B

CMG NOMENCLATURE



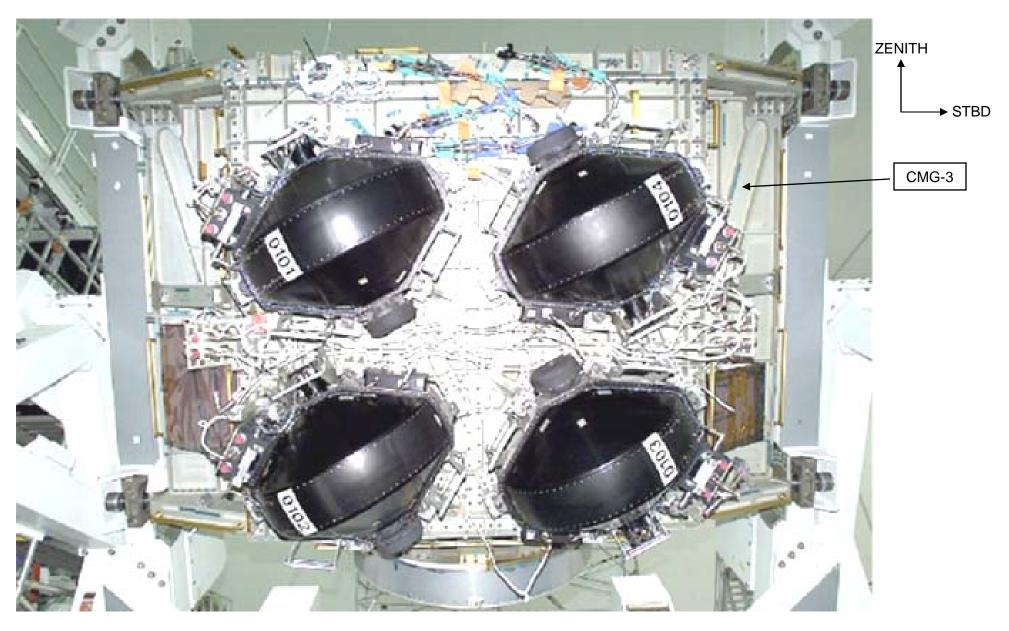
FS 18-26 EVA/118/FIN B

AFT Z1 PRE-LAUNCH WITH BLANKET



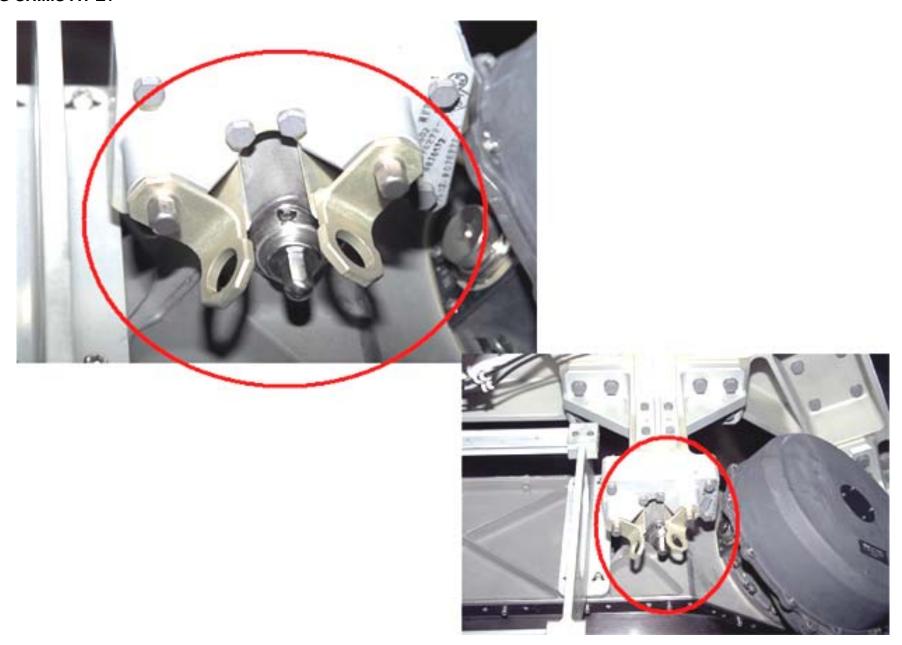
FS 18-27 EVA/118/FIN B

CMG ON Z1



FS 18-28 EVA/118/FIN B

CMG SHIMS AT Z1



FS 18-29 EVA/118/FIN B

BLANKET CLOSED ON CMG IN FSE



FS 18-30 EVA/118/FIN B

NEW CMG WITH BLANKET



FS 18-31 EVA/118/FIN B

NEW CMG FSE HEATERS

CMG FSE Heater (bolt 2)

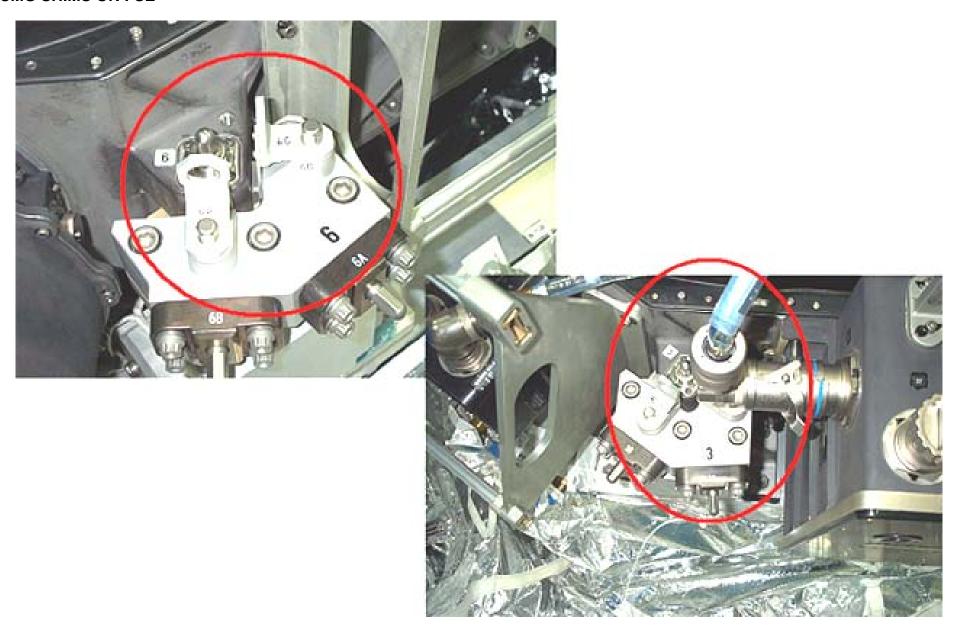


NOTE
There are two heater pads on each FSE stanchion



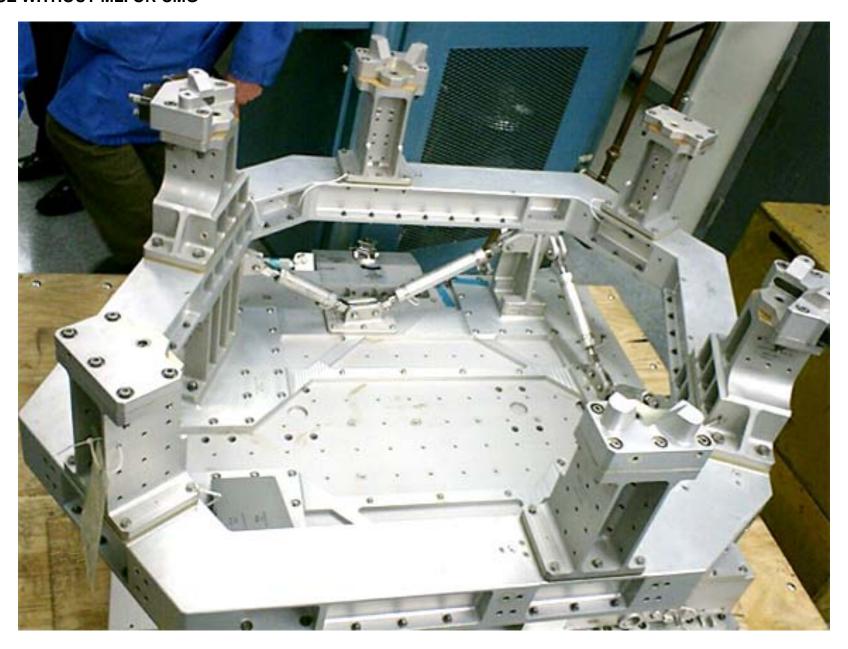
FS 18-32 EVA/118/FIN B

CMG SHIMS ON FSE



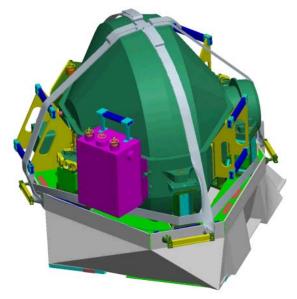
FS 18-33 EVA/118/FIN B

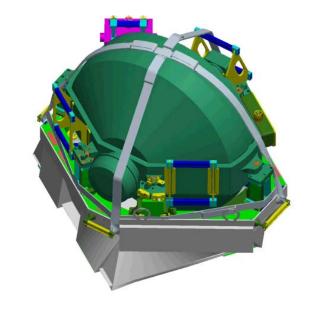
CMG FSE WITHOUT MLI OR CMG



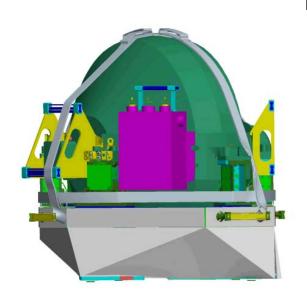
FS 18-34 EVA/118/FIN B

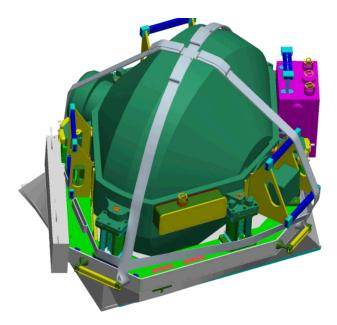
CMG MLI STRAPS





MLI not shown



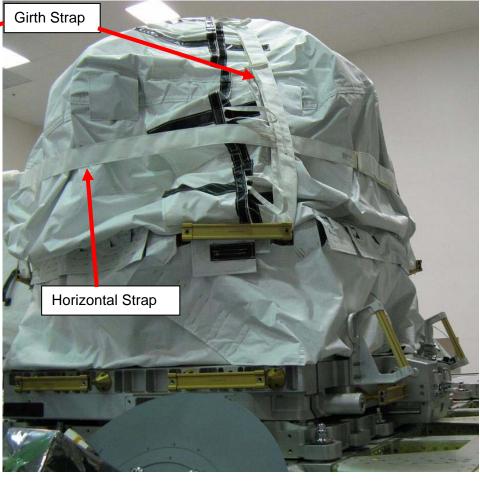


FS 18-35 EVA/118/FIN B

CMG MLI STRAPS (Cont)

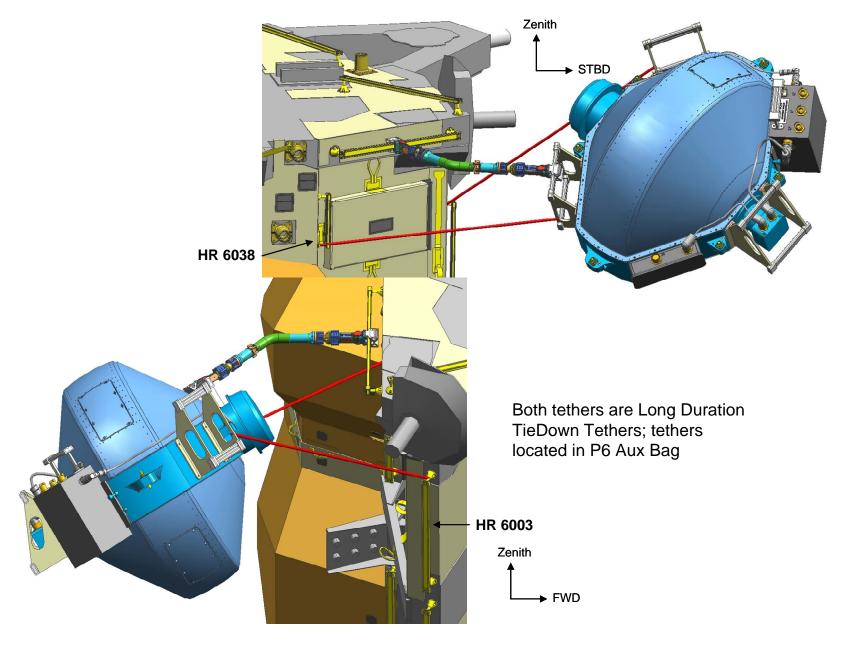






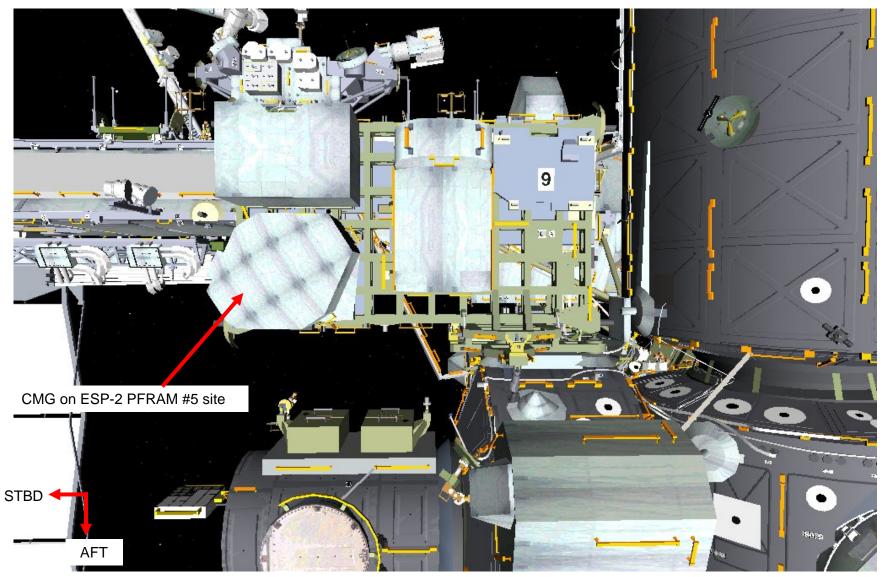
FS 18-36 EVA/118/FIN B

CMG CONTINGENCY TIEDOWN



FS 18-37 EVA/118/FIN B

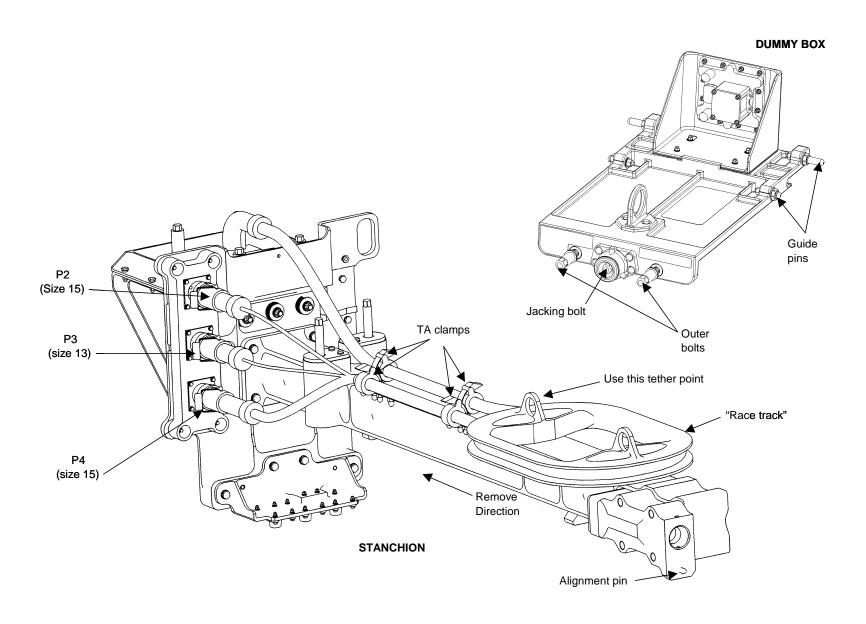
CMG FRAM ON ESP-2



ESP-2 view looking zenith

FS 18-38 EVA/118/FIN B

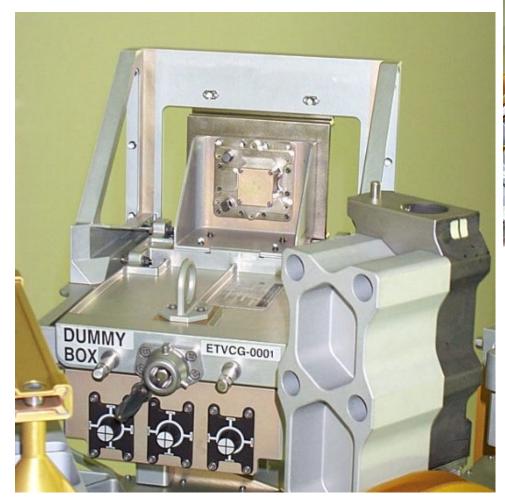
VSSA LINE DRAWINGS



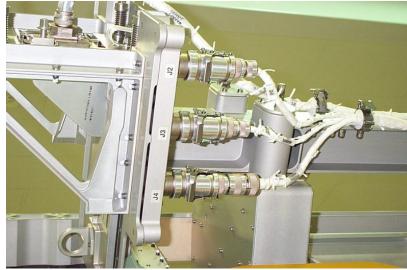
FS 18-39 EVA/118/FIN B

WETA

VSSA PICTURES







FS 18-40 EVA/118/FIN B

WETA ASSY AND S3 CP1 INSTALL BRACKET





FS 18-41 EVA/118/FIN B

WETA ASSY AND S3 CP1 INSTALL BRACKET (Cont)

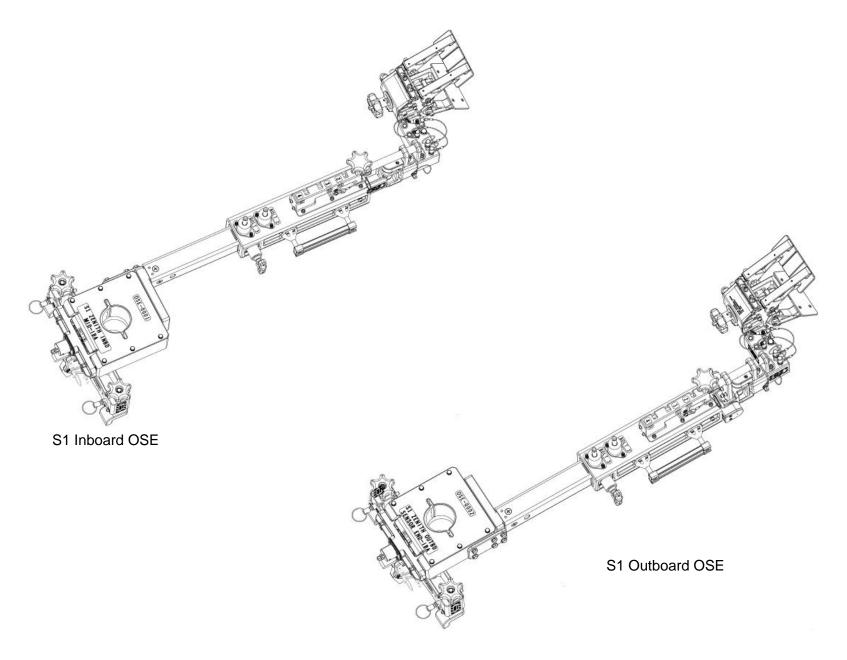








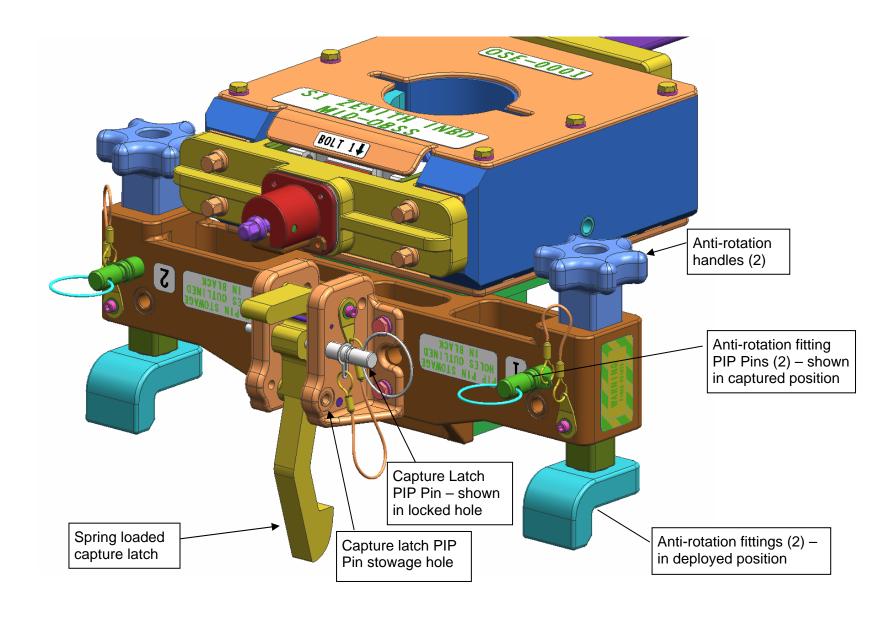
FS 18-42 EVA/118/FIN B



FS 18-43 EVA/118/FIN B

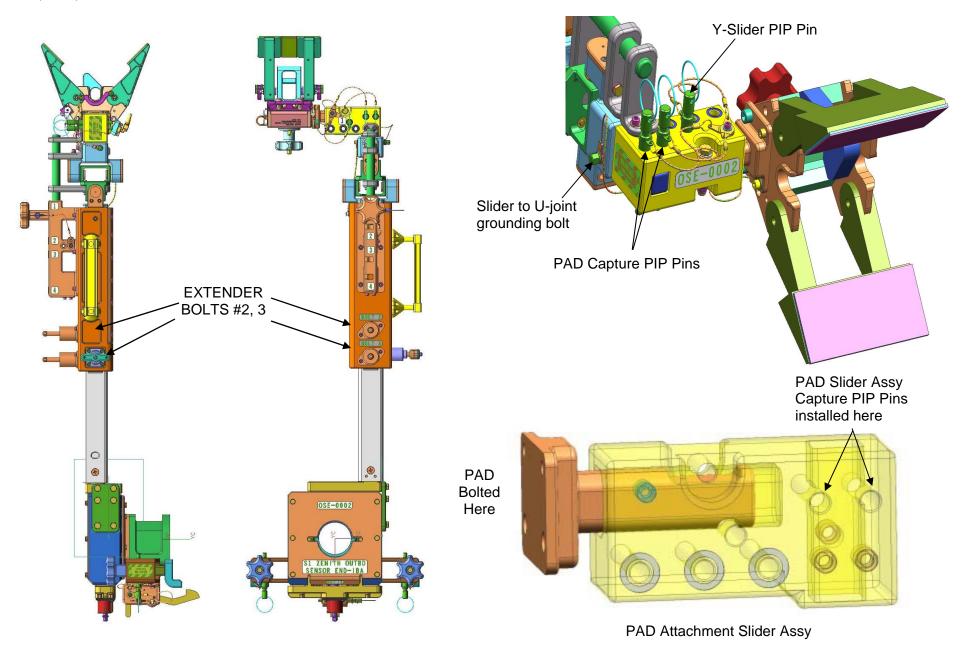
OBSS OSE

OSE (Cont)



FS 18-44 EVA/118/FIN B

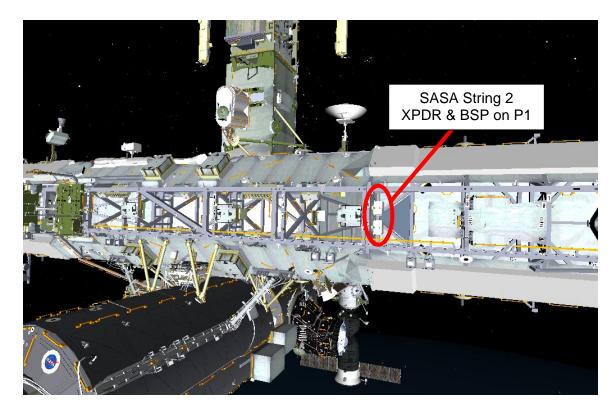
OSE (Cont)

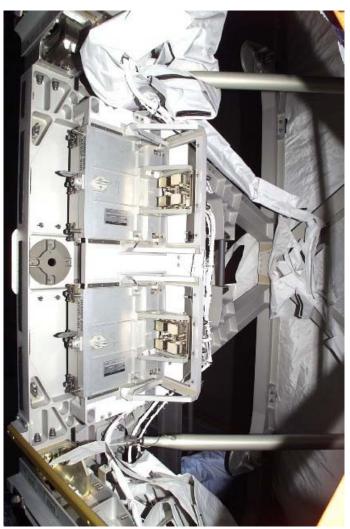


FS 18-45 EVA/118/FIN B

S-BAND HDW

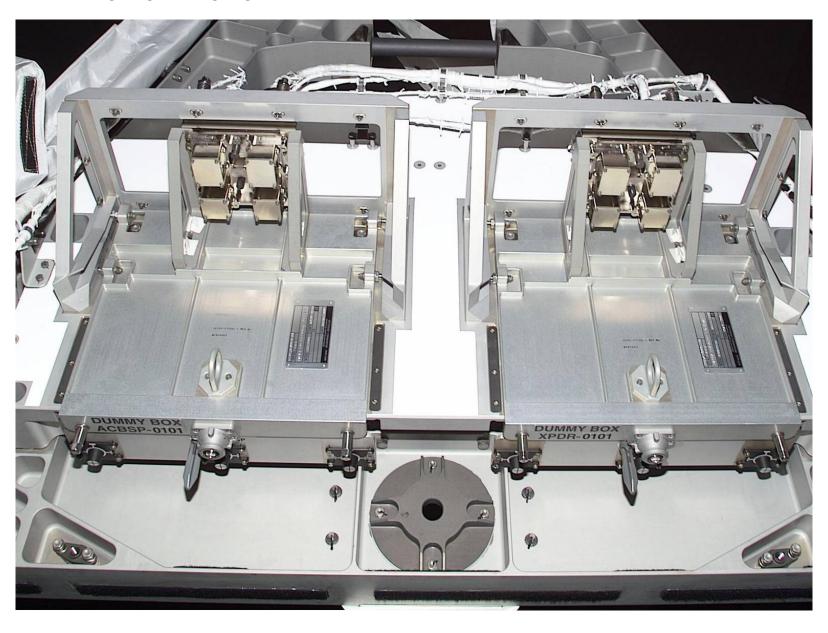
P1 SASA XPDR AND BSP LOCATION





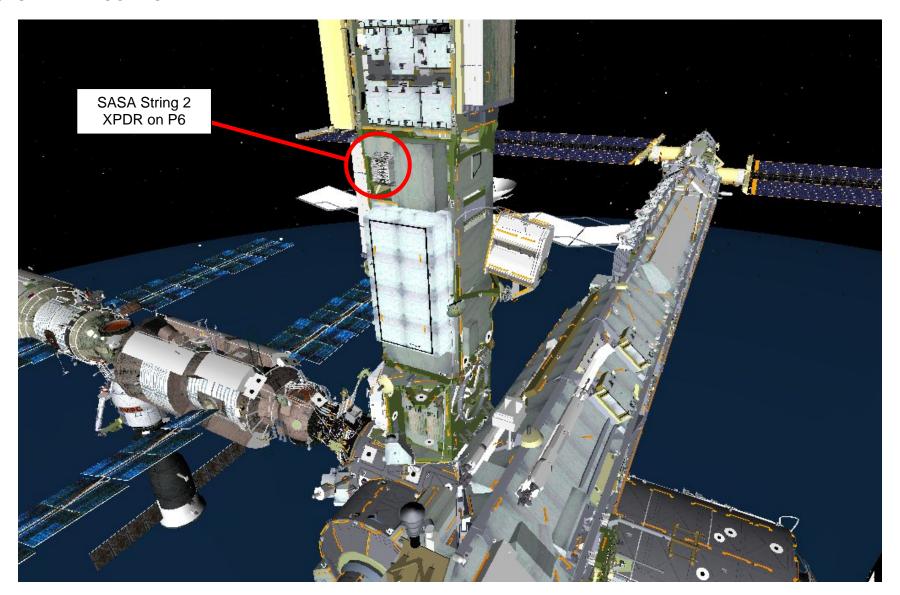
FS 18-46 EVA/118/FIN B

P1 SASA XPDR AND BSP DUMMY BOXES



FS 18-47 EVA/118/FIN B

P1 SASA XPDR LOCATION



FS 18-48 EVA/118/FIN B

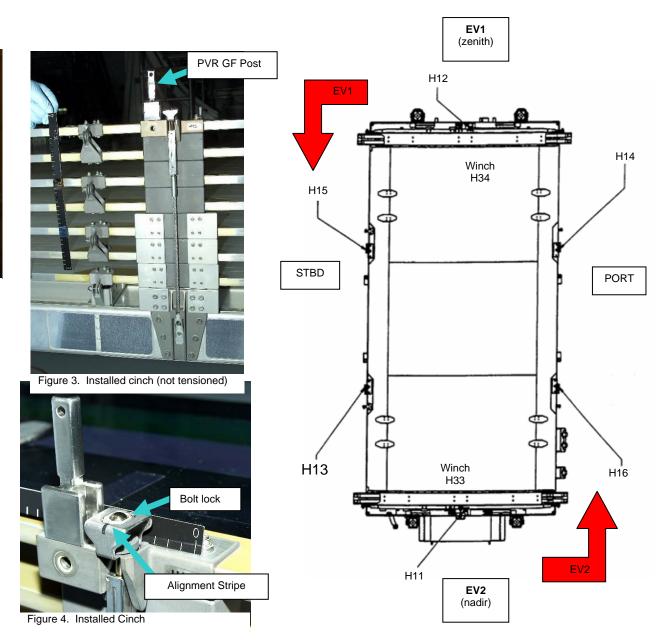
FORWARD RADIATOR CINCH



Figure 1. Fixed end of cinch cable fully seated in retention bracket

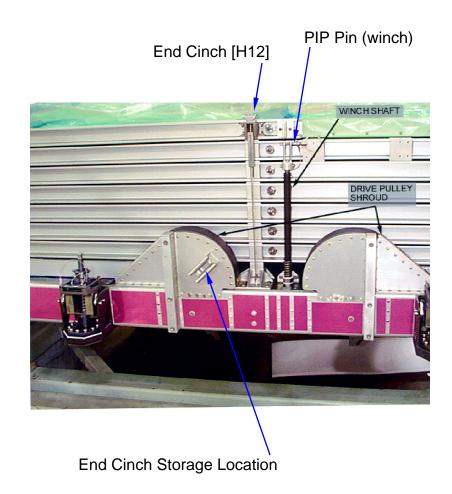


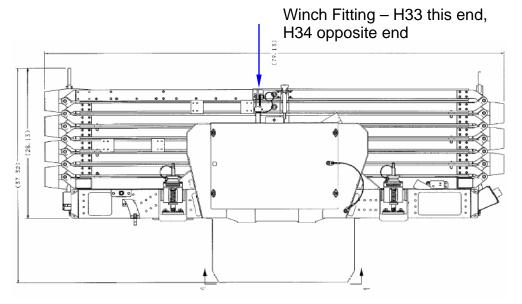
Figure 2. Uninstalled Cinch – bolt needs to catch last thread in square boss in order for cinch to retract properly. Pulling on bolt should show no movement



FS 18-49 EVA/118/FIN B

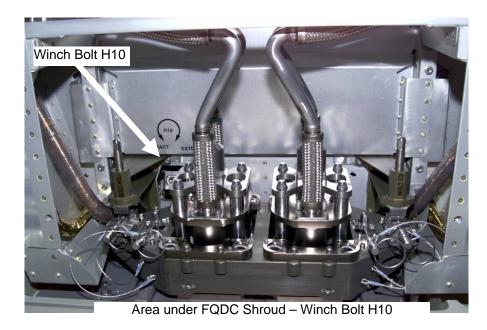
FORWARD RADIATOR CINCH (Cont)





FS 18-50 EVA/118/FIN B

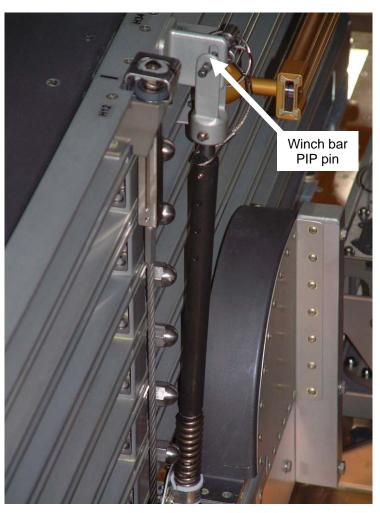
MANUAL OVERRIDE TO RETRACT/WINCH RADIATOR







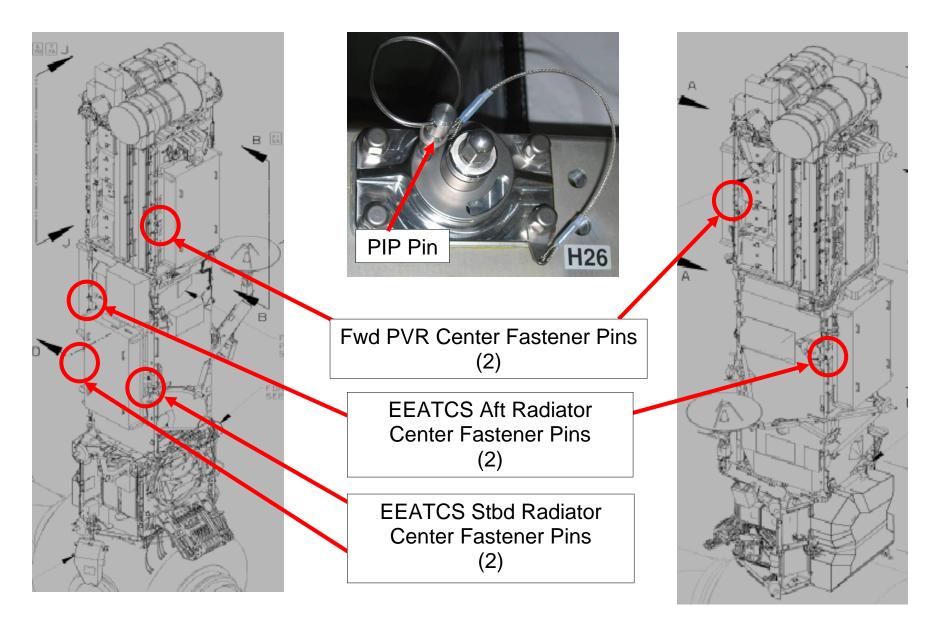
Cinch stowage bracket



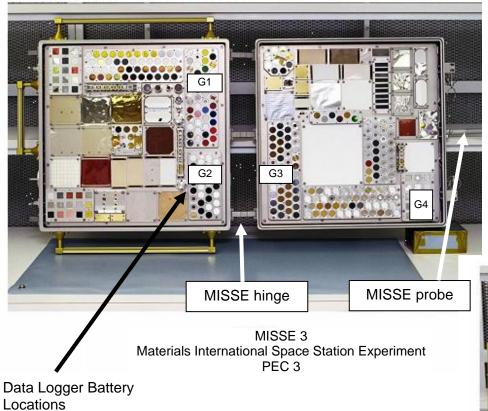
Winch bar and H12 cinch

FS 18-51 EVA/118/FIN B

P5 PVR PIP PIN INSPECTION



FS 18-52 EVA/118/FIN B



MISSE hinge

MISSE probe

G6

G7

G8

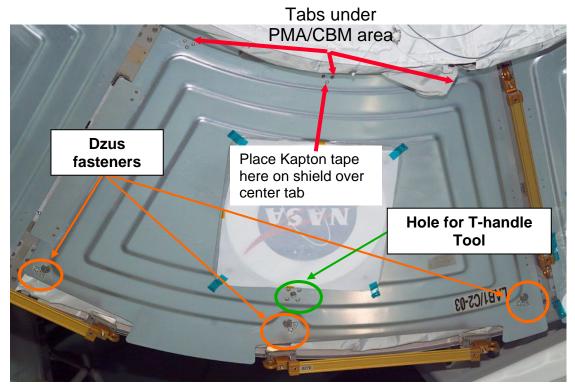
MISSE 4
Materials International Space Station Experiment
PEC 4 Open with Loaded Trays

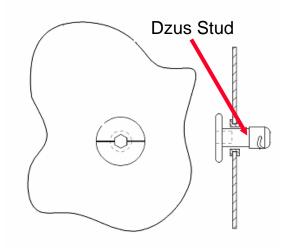
FS 18-53 EVA/118/FIN B

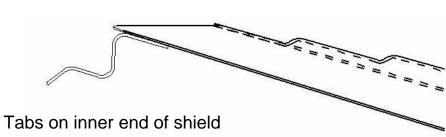
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FS 18-54 EVA/118/FIN B

MMOD SHIELD AND DZUS FASTENER









FS 18-55 EVA/118/FIN B

MMOD SHIELD DZUS FASTENERS RECEPTACLES

Receptacle Wire



Two Side Floating Receptacles in circumference direction



Center Floating Receptacle in radial direction

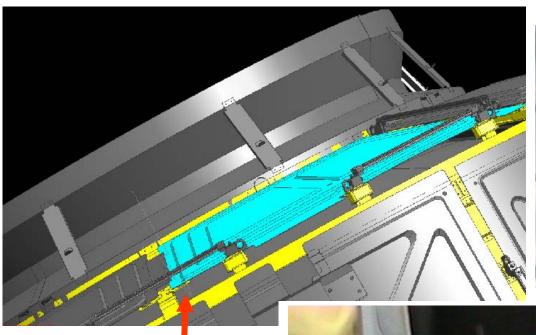


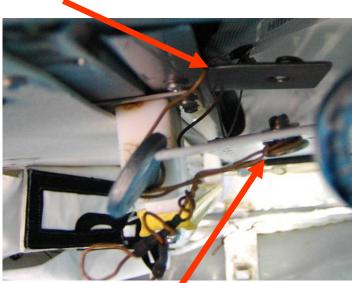


Place Kapton tape here on PMA/CBM area above shield center tab

FS 18-56 EVA/118/FIN B

Wire-tie under shield around Dzus fastener receptacle bracket





Can see the receptacle bracket under shield to check alignment of Dzus into receptacle hole

NOTE: Addetermine depending

Wire-tie around Dzus fastener head

NOTE: Actual configuration will be determined by EV crew at worksite depending on location

FS 18-57 EVA/118/FIN B

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FS 18-58 EVA/118/FIN B



EVA CHECKLIST

STS 118