

SPACE SHUTTLE PROGRAM Space Shuttle KSC Integration Office NASA Kennedy Space Center, Florida



STS-119 Launch Site Flow Review

Presenter	Kenneth Nov	wak
Date	05-15-08	

Program Freeze Point

PRCB Presentation

S115119B



Flight Management*

Orbitar CEE

SPACE SHUTTLE PROGRAM Space Shuttle KSC Integration Office NASA Kennedy Space Center, Florida



STS-119 Launch Site Flow Review

Presenter	Kenneth Nowak		
Date	05-15-08		

MO3/USA-PI

R/1\/E

Baseline the STS-119 Mission Specific Requirements and Flow Plans.

The STS-119 Integrated Launch Site Requirements were established by PRCBD S115119A dated 04-03-08. This CR and the Associated Data Package were reviewed at the 05-12-08 FRWG.

Orbiter GFE	Requesting Approval	<u>IVI V 5</u>
Payload/Cargo Engineering*	Requesting Approval	<u>USA-PI</u>
Shuttle Processing*		PH-B2
	Status in Back Up	
KSC Integration*		MK-SIO
Flight Software		USA-FSW
Orbiter Engineering		USA-OE
EVA		XA
	Baseline/Status at DLSFR	
SSME		MP21
KSC ISS & Payload Processing *BackUp Material	Page 2 of 69	UB-R3

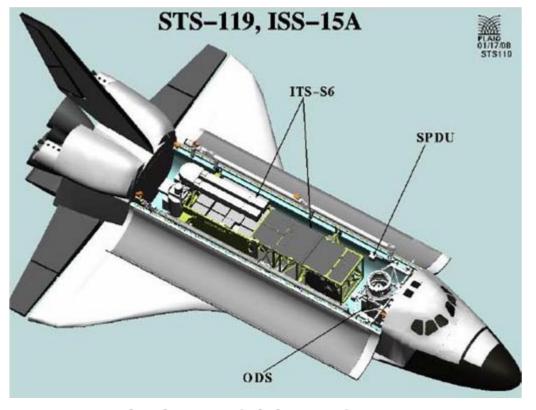
Deguacting Approval



SPACE SHUTTLE PROGRAM

Flight Management Office NASA Johnson Space Center, Houston, Texas





STS-119 (ISS-15A)
Launch Site Flow Review (LSFR)
Mission Requirements Status
May 15, 2008

Page 3 of 69

MO3/Todd Hellner STS-119 Mission Integration Manager 281-483-1394; todd.w.hellner@nasa.gov





STS-119 LSFR Flight Requirements Status

Presenter MO3/Todd Hellner

Page 2 Date 5/15/08

LAUNCH

12/04/08

39A/ MLP2

CREW SIZE: 7 UP / 7 DN

(1 crew rotation)

ORBIT

51.6 DEG

122 NM

DIRECT INSERTION

DURATION: 13 + 1 + 2 DAYS

CONFIGURATION

OV-103 (36)

LP01:RP03

ET-130

BI-137

RSRM-105

SSME (1) TBD (2) TBD (3) TBD

OI-33

SRMS,ODS,OBSS,SSPTS

GN2 TANKS

CONSUMABLES

CRYO TANK SETS 5 (OFFLOADED 450 lbs) 6 (OFFLOADED 66 lbs)

FWD RCS 1912# (OFFLOAD)

AFT RCS 4970# (FULL)

22760# (FULL) **OMS**

LANDING

SITE **KSC**

TAL ZARAGOZA

ALT. TAL **MORON & ISTRES**

SCA 911

PAYLOAD

ISS 15A (S6), MAUI

CURRENT BASELINED APM (04/29/08) is +1541 LBS (based on Dec launch)

ORBITER DOWNWEIGHT AND GG'S ALIG WITHIN LIMITS





STS-119 LSFR Flight Requirements Status

Presenter MO3/Todd Hellner

Date 5/15/08

Page 3

PRCB CR Status

#S072119D Increase Mission Duration to 14+1 Days Evals Due 5/15/08

S072119E Add SEITE as a Payload of Opportunity Evals Due 5/15/08

NSTS 21510 -15A MIP CR Status

#MIP21510-0013 Update Table 4-2 Mission Task Priorities In Work – Pending

ISS Input

STS-119 FRD Latest Revision: 004, dated April 23, 2008

Approved CRs against Revision 004

- > NSTS 17462-119-016 Add Boundary Layer Transition Flight Experiment DTO 854
- NSTS 17462-119-017 Change TBD for Minicam Video during Ascent to Aft Looking Forward

LON

- > Fly STS-119 with LON crew compartment configuration
- STS-319 may be necessary if STS-119 launch date slips out and becomes greater than 90 days from the STS-126 launch date
 Page 5 of 69



SPACE SHUTTLE PROGRAM Orbiter Project Office



NASA Johnson Space Center, Houston, Texas

Presenter	MV5/ Ken Ruta	
Date May	. 2008	Page 1

SRMS End Effector Configuration Change \$165341



SPACE SHUTTLE PROGRAM Orbiter Project Office



NASA Johnson Space Center, Houston, Texas

End Effector	Configuration	Change
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Presenter MV5/ Ken Ruta

Date May, 2008 Page 2

- As presented at the Launch Site Requirements Review for STS-119, MDA is in the process of upgrading the SRMS End Effector (EE).
- The new -13 End Effector incorporates two design modifications:
 - 1) The Spring Return Assembly was altered to improve the output torque drive efficiency and reliability.
 - 2) The Energy Absorber shaft material and processing were changed to reduce chipping of the nitride coating.
- •Revise STS-119 MECSLSI V0720-200198-001 and -002 as follows:
 - IS M072-544502-036
 - Was M072-544502-033
 - Mech Instl Remote Manipulator Instl Model MV0082A

STS-119 ISS-15A / ITS-S6

Launch Site Flow Review

Payload Cargo Engineering Status

Yvette Carmona 281-212-6492 05/15/08



Mission Unique Deviation to NSTS 60523

Background

- NSTS 60523 defines a standard payload avionics configuration for all vehicles and requires PRCB approval for changes or mission unique exceptions
- Two standard cables (46P77W880 and 46P77W718) were temporarily removed to provide access during SSPTS mod on OV-103 flt 34. To save ground-processing time and weight, PRCB approved leaving cables out for STS-120/124 (OV-103, flight 34/35) per PRCB CR S063620.
- The 46P77W880 cable is used when a flight requires a keel camera.
 The 46P77W718 cable is used for T-0 access for payloads requiring 1553 data (legacy active Multi-Purpose Logistic Module [MPLM] requirement).

Recommendation

- These cables are not required to satisfy any payload or mission requirements on STS-119 (OV-103, flt 36).
- Implementing a deviation to leave cables out will save KSC ground-processing time and provide weight savings.



KSC Launch and Landing Project STS-119 Launch Site Flow Review

May 15, 2008

Agenda

OPF Resource Summary
 S.Stilson / NASA

Milestone Interface Chart
 S. Stilson / NASA

Flight Element Processing
 W.Bingham / USA



Multi Flow

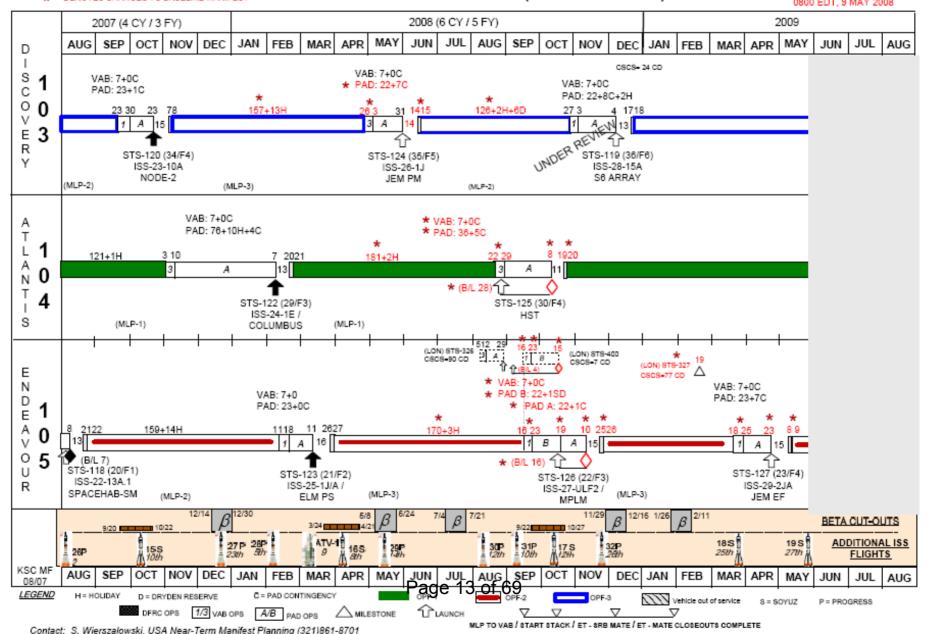
S.Stilson

KSC ASSESSMENT / ORB MULTI-FLOW

OPR: USA - R. GILLETTE, MFM. NASA - C. FORD. PH-0

SSP APPROVED MANIFEST (FAWG OPT. 08A-10)

0800 EDT, 9 MAY 2008



OPR: USA - R. GILLETTE, INTEG. OPS. STS-119 KSC Milestone Interface Chart NASA - C. FORD, PH-0 OV-103 / 36 / ISS-28-15A / S6 ARRAY SSP APPROVED MANIFEST 2-14-08 (REF. CR #S042013HD) **UNDER REVIEW** CREW / DURATION: 7 / 13 Status as of: ET-130 / BI-137 / RSRM 105 / MLP-2 / PAD-A / VAB HB1 05/02/2008 CY2008 CY2009 MAR APR MAY JUN JUL AUG SEP OCT NOV DEC JAN FEB (f) 31 STS-124 LAUNCH (REF.) △ 13 ORB. LANDING @ KSC 16 29 LON CALL-UP WINDOW (STS-126) 127+2H+6D ORB. OPF-3 PROCESSING LSFR 10 (A) ♦ 15¥ 29*(*N (7+0C) VAB OPS (VAB HB1) ♦ 3 DLSFR FDRD B/L: 10/04/07 V 12 TCDT OPF R/I: 5/7/08 SSME REM. / INSTLN. COMPLETE 19 \(\nabla \) ∇ 12 OPF R/O: 9/24/07 OBSS REM. / INSTLN. COMPLETE 31 ♥ TPAD A OPS (22+8C+2H) SSV TO PAD: 10/01/08 LAUNCH: 11/06/08 MISSION ∆ 17 ORB. LANDING KSC PRCB B/I · 02-14-08 △ 30 PAYLOAD TO PAD OPF R/I: 10-27-08 SSV TO PAD: 11-03-08 STS-126 LAUNCH (REF.) 16(1) LAUNCH: 12-04-08 13 ET MATE/CLOSEOUTS (18+8C) ∆ 18 ET/SRB MATE MLP-2 @ PAD-A 18 19 MLP-2 MOVE TO PAD-B 18 MLP-2 @ PAD-B INCS MOD. 30 MLP-2 INCS TESTING/VALIDATION 31 1 MLP 2 MOVE TO VAB (HB1) FROM PAD-B U/R LH AFT SKT O/D U/R 12 10 MLP REFURB/LPS TESTING/MAINTENANCE LH AFT SRM O/D 21 (A) ♦ 23¥ U/R 11 17 MLP-2 SYS. VALIDATION / STACK PREPS √20 START STACK (19+8C+1H)[716 SRB STACK OPS/JOINT C/O / ALIGNMENT LH SRB AFT ASSY B/U 4 34 SRB INTEGRATED CLOSEOUTS RH SRB AFT ASSY B/U 11 ET-130 O/D KSC € 18 717 ET-130 PROCESSING (HB2 EAST) THREATS: 1. ET DELIVERY 1. TWENTY-EIGHTH ISS/SSP FLIGHT NOTES: Page 14 of 69 FILE: JPC122 Run Time/Date: 6:38:16AM, 05/02/2008 Prepared By: Manifest Planning ¥ Denotes changes since last publication

Flight Element Processing

W. Bingham

STS-119 LSFR

Flight Element Processing Overview

Milestone Summary
 To Be Presented

Significant Processing Deltas
 To Be Presented

TPS Status
 To Be Presented

Issues and Concerns
 To Be Presented

Backup
 Not Presented

Stoplight Chart
 Not Presented

STATUS USA NASA c C-Concur NC-Not-concur

△ PLAN/BASELINE

STS-119/OV-103 OPF FLOW MILESTONES DOWN PAYLOAD: ISS-26-1J/ UP PAYLOAD: ISS-28-15A

Creation Date: 3-MAR-2008 Revision Date: 6-MAY-2008

Revision :A

OPR:USA-BINGHAM, WAYNE W NASA-STILSON, STEPHANIE S

2008 FLOW MILESTONES ↑ 13 KSC LANDING △ 13 ORBITER AT OFF DOOR △ 15 CRYO OFFLOAD COMPLETE △ 17 PLBD'S OPEN COMPLETE △ 21 HEATSHIELD REMOVAL COMPLETE △ 24 SSME REMOVAL COMPLETE ∆ 25 dBSS REMOVAL COMPLETE ↑ 26 HYPER OFFLOAD COMPLETE △ 3 OBSS INSTALLATION COMPLETE △ 1 PAYLOAD PREMATE TEST COMPLETE △ 4 ORBITER/PAYLOAD IVT COMPLETE INTEGRATED HYD OPS COMPLETE 11 A SSME INSTALLATION COMPLETE 12 A HEAT SHIELD INSTALLATION COMPLETE 26 A CEIT COMPLETE 27 A FINAL PLB DOORS CLOSED 10 A WGT/CG COMPLETE 25 △ ROLLOUT FIRST MOTION 27 \ ♦ DEVIATION FROM BASELINE ★ • ACTIVITY RAGE 17 Of 69 VITY CANCELED △ △ ACTIVITY DURATION **** SCHEDULE CHANGE

Significant Processing Deltas

- Major Components Removal / Replacements
 - Russian Actuator Change Out
 - Body Flap PDU R/R
 - Fuel Cell # 3 R/R Depending on Hours (Potential)
 - 2 ASA'S Aft Avionics Bay 6
 - 2 ATVC'S Aft Avionics Bay 6

- MODS
 - 30010 Inertia Reel Mod for Lightweight Crew Seats
 - 30091 Boundary Layer Transition (BLT) Light DTO

Page 18 of 69

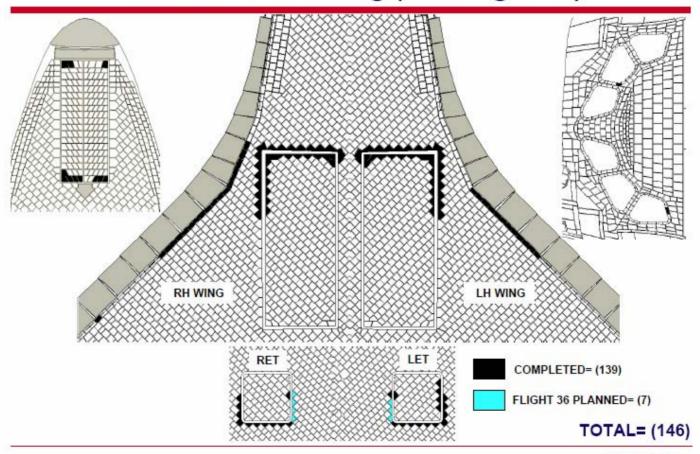
Significant Processing Deltas

- 127 Days Processing Flow
- Shifting Based on 6/2's on Critical Path

- IFA's/TPS In-Flight Damage (Growth Beyond Projection)
- Tile Putty Repairs
 - Potential Spec Change

BRI FUTURE PLANNING (103 FLIGHT 36)

BRI Future Planning (103 Flight 36)



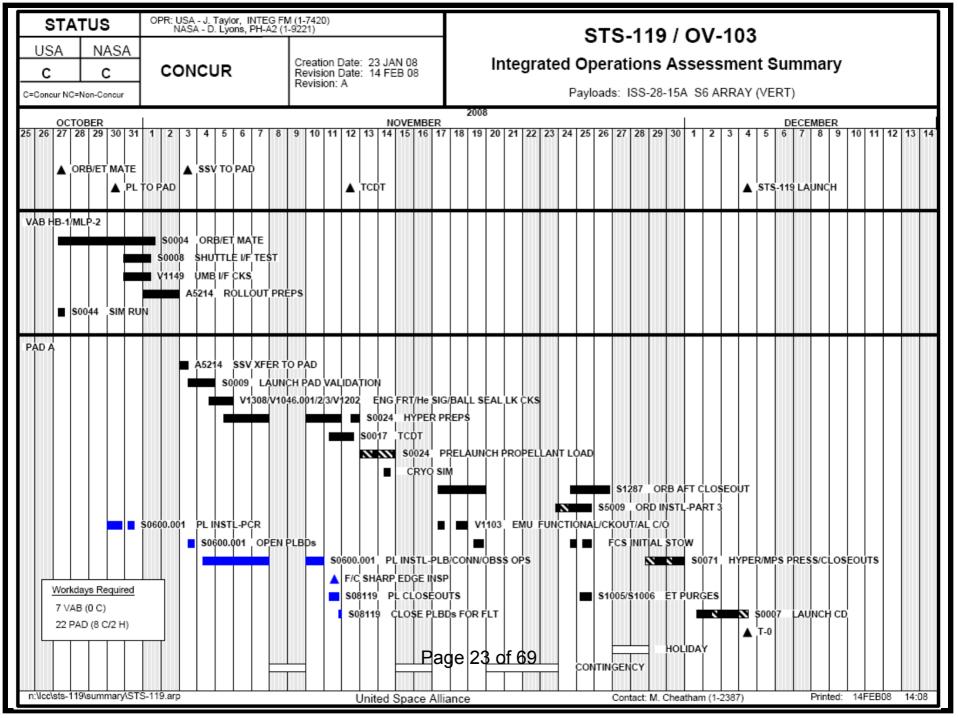
STS-119 Preliminary Cavity Estimate

<u>Priorit</u>	<u>Description</u>	<u>LSFR</u>
Mand	Deferred Tile/Fib for 1-Flight	22
Mand	In-Flight Tile/Fib Damage	65*
Mand	Putty Repairs/Grindouts	25*
Mand	Insert Inspections	2*
Mand	Operational (Adj Ops,C/P Ops,Veh Suppt)	30*
Mand	BLT Mod (11-TC,5-Cover,1-Trip,1-Mads,	23
	3-22lb Upgrade, 2 Gap Filler)	
1-5	TPS Priorities	Complete
6	ET Door Structure-Inboard Side	7
8	I/B 9LB/.090 SIP Tile Inspection	2
9	O/B 9LB/.090 SIP Tile Inspection	6
	(pending mand. reduction)	
Т	PS Removal TOTAL (* Estimate)	183

Page 21 of 69

Issues and Concerns

- PLBD Actuator #1 Potential Removal-Parts Availability (DEFFERED)
- GFE





SPACE SHUTTLE PROGRAM Space Shuttle KSC Integration Office NASA Kennedy Space Center, Florida



STS-119 Launch Site Flow Review

Presenter	Kenneth Nov	wak
Date	05-15-08	

Backup Material

FRWG Presentation (With Minor Changes)





SA Johnson Space Center, Houston, Texas		
	Presenter MO3/Todd Hellner	
	Date 5/15/08	Page 4

BACK UP CHARTS



NASA

STS-119 LSFR Performance Margin

Presenter MO3/Todd Hellner

Date 5/15/08 Page 5

•	SIMULATION MARGIN (CIRBF119)		+2756
•	WEIGHT CHANGES SINCE SIMULATION		
	• PAYLOAD	+115	
	ORBITER	-37	
	• NPC	+150	
	CREW COMPARTMENT	-195	
	• OMS	-747	
	• ET	<u>+2</u>	
	TOTAL WEIGHT CHANGES	-712	+712
•	OTHER PERFORMANCE PROJECTIONS		
	PROTECTION FOR DOL DISPERSIONS		-700
	 12/04/08 LAUNCH DATE (PMBT & ATMOS) 		-330
	OMS ASSIST ADJ (BASED ON 4030 USAGE)		+46
	SRB – M.P. UPDATES		-184
	 SRB – BR / 0.30 MIL LOWER THAN 0.3705 AVG 		-108
	 PROJ TO 5 MIN WINDOW FROM INPLANE 		-600
	PERFORMANCE CHANGES ADJUSTMENT		<u>-51</u>
•	CURRENT BASELINED APM (04/29/08)		+1541

Page 26 of 69





STS-119 LSFR Flight Mass Properties

Presenter	er MO3/Todd Hellner	
Date 5	/15/08	Page 6

	TOUCHE	OWN	MAG	CH 3.5
CASE	WEIGHT pou	nds (LIMIT)	X C.G. inc	ches (LIMIT)
NOMINAL	200658 (2:	33000)	1082 4	(1075.7)
HOMINAL	200000 (20	33000)	1002.4	(1075.7)
RTLS	237921 (24	15000)	1080.5	(1077.2)
TAL	236544 (2	44000)	1080.5	(1077.2)
AOA	233161 (2	42000)	1078.5	(1075.7)
CONT RTRN **	234338 (23	33000)	1079.8	(1075.7)
(CONT RT	RN CASE IS NO	DOCK PLS)		

^{**} Contingency Return case exceeds 233K NEOM weight limit. (See Vol. X Bk.1 Sec. 3.3.1.1.9)

NOTE: RTLS INCLUDES 185 SEC ARCS, 25 SEC FRCS DUMPS

TAL INCLUDES 120 SEC ARCS, 65 SEC FRCS DUMPS

104 LBS AFT BALLAST (BOXES ONLY)

ESTIMATES BASED ON TDDP CIRBF119 AND MODIFIED FOR WEIGHT CHANGES THRU 04/29/08.



NASA

STS-119 LSFR Orbiter Ferry Mass Properties

Presenter MO3/Todd Hellner

Date 5/15/08 Page 7

STS-119 Orbiter/Ferry Mass Properties Have Been Reviewed by Space Shuttle Program Integration and Are Within Specified Limits

	Ferry	Center	of Gravity ((inch)
Case	Weight (LB)	<u>X</u>	<u>Y</u>	<u>Z</u>
Nominal - Orbiter c.g.	200830	1119.3	-0.2	371.4
(SCA c.g.)		(1414.9)	(N/A)	(513.6)
(No CM Ballast, No Fluids Off-	Loaded, No Payload Bay	Opening)		
AOA - Orbiter c.g.	230876	1112.1	- 0.7	375.1
(SCA c.g.)		(1408.0)	(N/A)	(517.7)
(No CM Ballast No Fluids Off-	Loaded, No Payload Bay (Opening)		
TAL - Orbiter c.g.	209637	1071.7	-0.8	376.3
(SCA c.g.)		(1367.7)	(N/A)	(521.0)
(3 SSME's Removed, No Fluid	ls Off-Loaded, No Payload	d Bay Opening, N	/lax Weight	217000 LB)

X c.g. Limits (Orbiter Coordinates)		Z c.g. Limits (Orbiter Coordinates))	
Nominal	=	1060.0 TO 1129.7	Nominal	=	360.0 TO 380.0	_
AOA	=	1060.0 ТО 1116. Фаде 2	8 of 69 AOA	=	360.0 TO 380.0	
TAL	=	1060.0 TO 1123.4	TAL	=	360.0 TO 380.0	





STS-119 LSFR Flight Requirements Status

Presenter MO3/Todd Hellner

Date 5/15/08

Page 8

Recently Approved NSTS 21510 -15A MIP CR's

#MIP21510-0009	Add Section 3.1 reference to OBSS and Clarify Section 5.0 SSPTS Requirements	Approved 5/1/08
#MIP21510-0010	Add ISS Utilization Payload Requirements	Approved 5/1/08
#MIP21510-0011	Update Section 4.2.3.2 – Contamination	Approved 5/1/08
#MIP21510-0012	Update O2 Transfer Requirements	Approved 5/1/08

Back-Up



NSTS 60523 Detailed Deviation

REQUIREMENT: Paragraph 1.3 STANDARDIZATION GROUNDRULES. All Space Shuttle flights must comply with the configuration defined in this document. Services can be added on a flight if it does not impact standard wiring, but items can't be deleted if they will impact the ability to swap vehicles. Permanent changes or mission unique exceptions to this document require PRCB/DPRCB approval.

DEVIATION: Remove the standard payload bay cables 46P77W880 and 46P77W718 from STS-119.

RATIONALE: The 46P77W880 cable is used when a flight requires a keel camera. The 46P77W718 cable is used for T-0 access for payloads requiring 1553 data (legacy active Multi-Purpose Logistic Module [MPLM] requirement). These cables are not required to satisfy any payload or mission requirements on STS-119. The cables were removed during SSPTS modification period and left out for STS-120 and STS-124 (ref. PRCBD S063620). Implementing this deviation to cover STS-119 will save KSC ground processing time and provide weight savings.

ELEMENT/PROJECT: Orbiter

EFFECTIVITY: STS-119 (OV-103 flt 36)

AUTHORITY: Space Shuttle PRCBD TBD, dated TBD.



Engineering Flight Product Status

Drawing No	<u>Title</u>	Rev	<u>EO</u>	Released
V072-200198	MECSLSI	A	A01	04/28/08
VA72-200198	Cargo Arrangement	Basic	-	01/25/08
VD72-200198	Avionics Diagram	A	A01	04/23/08
VS72-200198	Integrated Schematic	A	A01	04/23/08
VS70-540394	Retention Schematic	Basic	-	01/25/08

Engineering Open Work	<u>ECD</u>
------------------------------	------------

- MECSLSI Incorporate Orbiter End Effector Upgrade 05/29/08
- Cargo Arrangement update for latch guide changes 05/29/08

Rescue Flight Status

 STS-119 vehicle for rescue of STS-126 unless 90-day CSCS is violated. STS-319 will fly without payload in cargo bay in this scenario.



OMRSD

Baselined Files

None

Open Work

RCN#	<u>Title</u>	Release	ECD
F2V2 (Post	Mate)		
• PP16162	P510 - ISS-15A S6 Baseline	03/05/08A	04/23/08A
F2V4 (Prem	ate)		
• DPS12590	STS-119 Mission-Unique List	05/09/08	06/03/08
• DPS1260	5 FIII MUL	05/09/08	06/03/08
 PSXXXX 	Adjacent Pin Test	05/09/08	06/03/08

RCN

F2V6 (Shuttle Experiments)

None

Issues/Concerns

None



Annex 1

- Baselined Files
 - NSTS 21510 ISS-15A
- Open Work

•	<u> ISS-15A A01 – NSTS 21510</u>	<u>Submittal</u>	CR Release	<u>ECD</u>		
	 Safety-Critical Switch 	05/05/08A	05/07/08	05/21/08		
	List & Grapple Fixture U	pdate				
	 Interim Submittal 	07/14/08	07/21/08	08/04/08		
	 Data required: We 	Data required: Weight update				
	• Final Weight Update (L-	1M) 10/21/08	10/28/08	11/04/08		

- <u>Issues/Concerns</u>
 - None

TGHR Status

• Open Work

•	Customer Submittal (L-4M)	08/04/08
•	Release For Review (L-3M)	09/04/08
•	Baseline (L-60 Days)	10/03/08

- <u>Issues/Concerns</u>
 - None



Interface Control Documents

<u>Document</u>	<u>Title</u>	ECD	Status
ICD-A-21342	ODS-ISS		Baselined
ICD-A-21418	RSC		Baselined
ICD-A-21420	VPU		Baselined
ICD-A-21429	DTV		Baselined
ICD-A-21403	SSV		Baselined
ICD-A-21449	Mini-Cam		Baselined
ICD-A-21264	Orbiter Interface Unit		Baselined
ICD-A-21510-S6	ITS-S6		Baselined
A05581*	Bonding Requirements	05/19/08*	In Review
A05582	Update Venting Paragraph	05/19/08	In Review
Forward Work: Update CE attach point location compatibility; Structural/Dynamics Report numbers; Incorporate ISS IDD IRNs; Update Mechanical figures per CAD model*; Add Section 20(s)			
ICD-A-21510-OOR	On-Orbit Interfaces		Baselined
Forward Work:	ward Work: Update Thermal Data; Incorporate ISS IDD IRNs; Potential CE deployment violations;		

Add loads and robotics data (Sect 4, 11, 14)

Cargo Close Clearance Process

- No clearances less than 1 inch identified by compatibility assessment
- No measurements required at this time

Cargo Integration Hardware

Delivery Status

All required CIH has been delivered

Issues/Concerns

None



BACK UP

STS-119/OV-103 Ground Ops Processing

Overall to Launch Window Opening Program Baseline Milestones (Ref Manifest 08A-10) **Critical Path:** Processing Schedule Milestones Status Date LAUNCH VAB/PAD 12/4/08 ET-130 Standalone Processing and ET/SRB **ORBITER/ET MATE** Integrated Closeouts to Orbiter Mate OPF 10/27/08 **ET/SRB CLOSEOUTS ORBITER/ET MATE** 10/27/08 **SRB STACKING ET/SRB MATE** 9/18/08 **ET STANDALONE ET/SRB MATE** 9/18/08 ISSUES / POTENTIALS 139 + 2H**OPF PROCESSING OPF POTENTIALS** ET/SRB PROCESSING ET-130 on dock is Under Review LON LON STS-319 (LON on OV-103) **Remains Unchanged** No Significant Risk Υ Significant Risk Identified that Threatens a Program Milestone, Recoverable with Mitigation 1 **Improving** Unachievable, Impact to a Program Milestone **Deteriorating** Page 38 of 69

16

STR/TPS Priorities

Presenter: PHIL GENDREAU

Organization/Date:

USA Orbiter 5-07-08

Mandatory

- Flight damage, OMRS Rqmts/Chits, LRU access, & deferred work
 - Deferred work may be redeferred with acceptable inspection
- Boundary Layer Transition Modification (Scheduled OV-103 flt 36 only)
- Continue G/F R & R on a best effort basis zones 2B subset

Prioritized Opportunity

- 1. 1 thru 3 complete on all vehicles
- 4. BRI-18 Tile STR side of ET Doors Aft & Outboard (20 Tile)
- 5. BRI-18 Tile LESS Carrier Panels 8-10 (24) (OV-103 & OV-104 Only)
- 6. BRI-18 Tile STR side of ET Doors Inboard side AFT 4 Tiles (8 Tile)
- 7. Inboard Elevon "Hub" Tile Modification (4 Tiles)
- 8. I/B Elevon 9lb/90 SIP Upgrade to FRCI-12 34 Tiles (17/side) AFT to FWD
- **9. O/B Elevon 9lb/90 SIP** Upgrade to FRCI-12 6 Tiles (3/side)







STR/TPS Priorities Continued

Presenter: PHIL GENDREAU

Organization/Date:

USA Orbiter 5-07-08

- 10. Structural Corrosion Sampling plan Heat sink Areas
- 11. MLGD Outboard Middle 1/3 (6 Door/6 STR)
- **12. Nose Area 9lb/90 SIP** Upgrade to FRCI-12 14* Tiles (7/side) (*103 16 tiles, *thruster*)
- 13. MLGD Outboard AFT 1/3 (1/3 left) 6/door/6 str) 24 Tile
- **14. Base Heat Shield 9lb/90 SIP** Upgrade to FRCI-12 42 Tiles (32/stinger, 10/Box Attach point)
- **15. Gap fillers in Subset 2B** (Line across MLGD edge)
- 16. BRI-18 Tile Remaining MLGD (Top Priority) / LESS carrier panels/NLGD
 - 1. MLGD (Inboard, forward edge working to AFT door edge)
 - 2. LESS panels 8, 9, 10, 7, 6, 5, 4, 3, 2, 1, 11, 12, 13 (in that order)
 - 3. NLGD (attrition do leading edge first)
- 17. Mod work (WLE sneak flow, WLE Horsecollar Gap Fillers,)
- 18. MADS Instrumentation Failures (104 & 105 L/H OMS Pod)(place holder)
- 19. Remaining Gap Fillers & Window BRI-18
 - 1. Windows 2, 3, 4, & 5 Upper Carrier Panels (top priority)
 - 2. Window locations 1 & 6 Upper Carrier Panels 1st/Lower C/P's 1 6 last







Current Vehicle Status completed installations

Presenter: PHIL GENDREAU

Organization/Date:

USA Orbiter 5-07-08

As of 5-5-08 Priority Number	Total	OV-103	OV-104	OV-105
1. BRI-18 Tile - MLGD FWD O/B Corner	28	complete	complete	complete
2. BRI-18 Tile - MLGD FWD Edge	22	complete	complete	complete
3. BRI-18 Tile - MLGD O/B Side	18	complete	complete	complete
4. BRI-18 Tile - STR side of ET Doors	20	complete	complete	0 (20plan)
5. BRI-18 Tile – LESS Carrier Panels 8-10	24	complete	6 (I/W18)	2
6. BRI-18 Tile – STR side of ET Doors I/B	8	1	1	0 (8plan)
7. Inboard Elevon "Hub" Tile Modification	4	0	2	complete
8. I/B Elevon 9lb/90 SIP	34	2	5	0
9. O/B Elevon 9lb/90 SIP	6	4	3	0
10. Structural Corrosion Sampling Plan	25 Zones	13	8	12
11. MLGD – Outboard Middle 1/3	24	0	0	3
12. Nose Area 9lb/90 SIP	14 (16 ^{OV103})	1	0	0
13. MLGD - Outboard AFT 1/3	24	0	0	1
14. Base Heat Shield 9lb/90 SIP	42	7	1 (I/W14)	11 (I/W 3)
15. Gap fillers in Subset 2B	5 Zones	2	1	0
16 . BRI-18 Tile – Remaining MLGD (Top Priority) / LESS carrier panels/NLGD	MLGD 100 NLGD 123 LESS 66	MLGD 0 NLGD 11 LESS 7	MLGD 1 NLGD 19 LESS 2	MLGD 0 NLGD 26 LESS 12
17. Mod work LESS internal	44 locations	37	25 (I/W14)	complete
19. Remaining Gap Fillers & Window BRI-18	124	2	2	28











STS-119 Launch Site Flow Review

Presenter	Kenneth Nowak	
Date	05-15-08	

Overview

SSP System Drawings
 No Issues*

SSP Authorized Modifications/Non Standard Work
 No Issues*

SSP OMRS Changes (RCNs)

To Be Presented





STS-119 Launch Site Flow Review

Presenter

MK-SIO / A. Swift

Date

5-15-08

Page 1

Mandatory RCNs:

KV17641 V76 - AMEC TRANSIENT VOLTAGE VERIFICATION

05/23/08

OV17693 V53 – PASSIVE DOCKING TEST UPDATE

06/6/08

Non-Mandatory Value Added RCNs:

OS17583R1 F2V3 - MPS HELIUM PRESSURE REGULATOR LL UPDATE 06/27/08

STS-119 Launch Site Flow Review Flight Software Overview

Judi Powell
Flight Software
FRWG 05/12/2008
PRCB 05/15/2008



- STS-119/OV-103 Base System is the Second Scheduled Flight of Operational Increment (OI) 33 Flight Software (FSW)
- STS-119/OV-103 Flight Software Payload Support:
 - ISS-15A
 - Orbiter Interface Unit (OIU)
 - Sequential Still Video (SSV)
 - Orbiter Docking System (ODS)
 - Trajectory Control System (TCS)
 - Assembly Power Converter Units (APCUs) & Station to Shuttle Power Transfer System (SSPTS) (generic support for both configurations)
- Major New Flight Software Support Items:
 - None



- STS-119 Source Changes/Edits for Primary Flight Software (Base)
 - SCR 93211A Update of SSMEC Vehicle Data Table (VDT) for Enhanced Accelerometer Operations
 - SCR 93215A Protect Ascent Bearing Spec From MM 104 Retrograde Guidance Solution
 - SCR 93252A Raise Fwd RCS Tank Temperature Limits
 - DR 124995 Runway Label Not Displayed Above the Runway
 - DR 124997 Wrong DEU for Spec 54 Automatic Ascent to Entry Bearing Switch
 - DR 126166 I-Load Constraint Checker for STS 126 Failed with an Abend
 - DR 126187 Entry Bearing Display not Displayed on CRTs with Unsupported MF after MM602 Transition
- STS-119 Patch Implementation for Primary Flight Software
 - None



- STS-119 Patch/Edit Implementation for Backup Flight Software (included on the delivered mass memory)
 - SCR 93223 Change N2/02 BFS FDA K-Loads to I-Loads
 - DR 121410 BFS Setting of Unused Bits in Feature Control Words
- STS-119 Patch Implementation for Backup Flight Software
 - DR 121418 BFS Erratic HSI During Ascent (pending approval)



- Products
 - STS-119/OV-103 Base software production schedule (available to field)
 - Shuttle Data Tape
 May 1, 2008 Actual
 - Mass Memory Unit Contents
 June 5, 2008
 - STS-119/OV-103 ADTL software production schedule (available to field)
 - This cycle may not be required.
 - Decision to deliver this set of products will be made in June, 2008
 - Shuttle Data Tape
 August 28, 2008
 - Mass Memory Unit Contents
 September 12, 2008
- Open Items
 - None
- Issues or Concerns
 - There are no known issues or concerns with Flight Software in supporting STS-119



ORBITER STS-119 LSFR BACKUP

- Engineering, Hardware and Certification Status
- Mod Record and MECSLSI Updates





Engineering, Hardware and Certification Status

Previously Baselined Mods

MCR NO.	MCR TITLE	Est. Engr Release (MM/DD/YY)	G.O. Engr Need (MM/DD/YY)	Est. Hdwe Delivery (MM/DD/YY)	G.O. Hdwe Need (MM/DD/YY)	MOD/CERT GO / NO-GO	CERT SUBMITTAL DATE	CERT APPROVAL DATE (ESTIMATE)	CERTIFICATION CR / CAR (BOEING)	REMARKS		
	Mods Previously Baselined											
	Boundary Layer Transition (BLT) Flight Experiment (FE) Mod / flight experiment consists of an integrated TPS and MADS instrumentation design with a fixed protuberance tile of .025" which will initiate BLT at approximately Mach 15. Current plan calls for the first FE to be flown on OV-103 Flt 36 with a determination made post-flight if BLT FE will be flown a second flight on OV-103 at the same protuberance height. The BLT FE protuberance will be generating a boundary layer transitional cone downstream of the protuberance. A total of thirteen thermocouples will be installed in TPS tiles: eleven will be in the affected wing area downstream of the transitional cone of influence, one in the protuberance tile, and one as a reference upstream of the protuberance. Three tiles aft of the protuberance tile will be changed from LI-900 to LI-2200 as a risk mitigation to eliminate any potential of overheating / slumping of these tiles immediately downstream of the protuberance. Ten temperature measurements of the thirteen will selected and recorded on the MADS instrumentation system each flight via wiring to a new them	Released	N/A	5/30/08 (c)	TBD	GO (b,d)	5/16/08 P 5/16/08 P 5/16/08 P 5/16/08 P 5/16/08 P	6/27/08 P 6/27/08 P 6/27/08 P 6/27/08 P 6/27/08 P	CR 07-190001-001Y CAR 33-07-190001-001Y (Wing TPS Certification) CR 05-100004-002K CAR 148-05-100004-002K Wing Structure Certification	Drawings will be a mix of vehicle (V070) drawings, Orbiter mission kit (M070) drawings and tech order (M072) drawings. (b) OCCB and PRCB have approved proceeding with mod implementation for STS-119. (c) All hardware is provided by KSC USA NSLD / Logistics / TPS Backshop. Wiring, TRJs and TCs will be provided by KSC - tile will be fabricated at the KSC TPS backshop. (d) Arc jet testing results and associated thermal/stress analysis required to certify protrusion tile and heating effects. Note - other equipement will be handled as follows: (1) TRJ & hookup - Orbiter mod (V070 drawings) (2) Structures to mount TRJ and holes for the instrumentation - Orbiter mod (V070 drawings) (3) Insturemented and Proturberance Tiles - Orbiter mission kit (M070 drawings) which stay in the orbiter drawing tree and do not require manifesting on the MECSLSI Mod baselined at STS-119 LSRR.		
	Inertia Reel Mod for Lightweight Crew Seats Mod replace the existing LW seat MA-8 Inertia Reels with improved MA-16 Inertia Reels as a result of findings from a NASA Crew Survivability Study conducted to identify key crew survivability improvement areas. One area identified by this study was the Light Weight Seat Restraint System. The currently used MA-8 Inertia Reel only locks from differential acceleration in the forward X direction. The MA-16 Inertia Reel provides differential locking and absolute locking in +/- X, Y, and Z axes.	Released	N/A	7/3/08 (a)	TBD	Go	4/18/08 P	5/23/08 P	CAR 25-39129185-301F CDR & Pilot Seats CAR 25-39126815-301G Misssion Specialist Seats	Drawings affected: SED39126815 LW Mission Specialist Seat, SED39129185 LW Pilot/Commander Seat, M072-660225 & M072-660226 tech order installations, mission kit end items K225-000002 & K226-000002 and ML0101-0113 Acceptance Test Procedure. (a) Estimated delivery date of MA-16 inertia reels to Boeing Crew Equipment Houston. Boeing Crew Equipment will mod pilot / commander seats on the vehicle and mission specialist seats will be modified off-line in the FCE lab per KSC GO identified window of opportunity in the flow. Previously program authorized by monthly CCCD Mission Equipment Modification directive S063027Y 3/5/08.		





Mod / MECSLSI Records (Information Only)

Previously Baselined Mods

MCR NO.	MCR TITLE	KIT-MOD RECORD / TECH ORDER IMPACT DESCRIPTION	REMARKS
		Mods Previously Baselined	
Dolas	Boundary Layer Transition (BLT) Flight Experiment (FE) Mod / flight experiment consists of an integrated TPS and MADS instrumentation design with a fixed protuberance tile of .025" which will initiate BLT at approximately Mach 15. Current plan calls for the first FE to be flown on OV-103 Fit 36 with a determination made post-flight if BLT FE will be flown a second flight on OV-103 at the same protuberance height. The BLT FE protuberance will be generating a boundary layer transitional cone downstream of the protuberance. A total of thirteen thermocouples will be installed in TPS tiles: eleven will be in the affected wing area downstream of the transitional cone of influence, one in the protuberance tile, and one as a reference upstream of the protuberance. Three tiles aft of the protuberance tile will be changed from LI-900 to LI-2200 as a risk mitigation to eliminate any potential of overheating / slumping of these tiles immediately downstream of the protuberance. Ten temperature measurements of the thirteen will selected and recorded on the MADS instrumentation system each flight via wiring to a new therr	TCTIV1930091REF,0103,0 - TPS Instrumentation for BLT TCTIM1930091REF,0001,0 - TPS Protuberance Tile for Boundary Layer Transition TCTIV8830091REF,0103,0 - BLT Tile Instl VK70-100054-001,0103,0 - Wing Structures Kit for BLT VK70-756013-001,0103,0 - Wing Vehicle Wiring Kit for BLT K426-776103-001,0001,0 - MADS Mission Kit Instrumentation for BLT 030091,0103,0 - Placeholder for BLT FE Mod Tech Order and MECSLSI Impact MECSLSI manifested tech orders will be utilized only for instrumentation wiring: (IS) M072-784634-015 (WAS) M072-784634-014 Shelf 8 Harness Instl Model MV0426A (IS) M072-786361-004 (WAS) M072-786361-003 LH Wing Wire Hsmess Instl MV0426A	Drawings will be a mix of vehicle (V070) drawings, Orbiter mission kit (M070) drawings and tech order (M072) drawings. (b) OCCB and PRCB have approved proceeding with mod implementation for STS-119. (c) All hardware is provided by KSC USA NSLD / Logistics / TPS Backshop. Wiring, TRJs and TCs will be provided by KSC - tile will be fabricated at the KSC TPS backshop. (d) Arc jet testing results and associated thermal/stress analysis required to certify protrusion tile and heating effects. Note - other equipement will be handled as follows: (1) TRJ & hookup - Orbiter mod (V070 drawings) (2) Structures to mount TRJ and holes for the instrumentation - Orbiter mod (V070 drawings) (3) Insturemented and Proturberance Tiles - Orbiter mission kit (M070 drawings) which stay in the orbiter drawing tree and do not require manifesting on the MECSLSI Mod baselined at STS-119 LSRR.
Groo	Inertia Reel Mod for Lightweight Crew Seats Mod replace the existing LW seat MA-8 Inertia Reels with improved MA-16 Inertia Reels as a result of findings from a NASA Crew Survivability Study conducted to identify key crew survivability improvement areas. One area identified by this study was the Light Weight Seat Restraint System. The currently used MA-8 Inertia Reel only locks from differential acceleration in the forward X direction. The MA-16 Inertia Reel provides differential locking and absolute locking in +/- X, Y, and Z axes.	K225-000103-001,0001,0 - CDR Seat Inertia Reel Mod K225-000103-001,0002,0 - PLT Seat Inertia Reel Mod K226-000103-001,0002,0 K226-000103-001,0003,0 K226-000103-001,0005,0 K226-000103-001,0006,0 K226-000103-001,0008,0 K226-000103-001,0010,0 K226-000103-001,0010,0 thru 0017,0 - Mission Specialist Crew Seats Inertia Reel Mod (Note: specific crew seat end items and associated records for STS-119 will be dependent upon FCE lab manifesting of seats)	Drawings affected: SED39126815 LW Mission Specialist Seat, SED39129185 LW Pilot/Commander Seat, M072-660225 & M072-660226 tech order installations, mission kit end items K225-000002 & K226-000002 and ML0101-0113 Acceptance Test Procedure. (a) Estimated delivery date of MA-16 inertia reels to Boeing Crew Equipment Houston. Boeing Crew Equipment will mod pilot / commander seats on the vehicle and mission specialist seats will be modified off-line in the FCE lab per KSC GO identified window of opportunity in the flow. Previously program authorized by monthly CCCD Mission Equipment Modification directive S063027Y 3/5/08.









EVA StatusSTS-119/15A Launch Site Flow Review

David Foltz
EVA Office
Johnson Space Center
May 12, 2008



STS-119 LSFR EVA Hardware



Forward Bulkhead PFR

- Portable Foot Restraint, SED33105308-307 installed on forward bulkhead.
- Released T.O. M072-661568-029
- Required to protect for contingency EVA TPS inspection

Lightweight Port TSA

- Port LWTSA installation Tech Order: M072-660850-005
- Port LWTSA Tools installation Tech Order: M072-660853-002

No Starboard TSA

Winches

- Winch P/N SED33101570-327 on Forward Bulkhead
- Winch P/N SED33101570-325 on Aft Bulkhead





STS-119 Launch Site Flow Review

Presenter	Kenneth Nov	wak
Date	05-15-08	

Backup Material

•	SSP Systems Drawings	Attachment 1
•	SSP Authorized Modifications/Non-Standard Work	Attachment 2
•	SSP OMRS Waivers and Exceptions	Attachment 3
•	Launch Window	Attachment 4
•	Open Configuration Waivers	Attachment 5





STS-119 Launch Site Flow Review

Presenter	Kenneth Nov	wak
Date	05-15-08	

SSP System Drawings

The Drawings Baseline Was Released By PRCB S115119 on 02-12-08

V072-000001-261 (Rev. VH) Space Shuttle System (Rel. 03-05-08)

• V072-200198-001 (Rev. A) Mission Equipment Cargo Support (Rel. 04-28-08)

• SGD32104442-301 (Rev. NC) Crew Compartment Configuration (Rel. 04-09-08)

-302 Descent

V070-000001-003Orbiter General Assembly

V070-410100-017
 SSME Installation

• 10100-0061-170 Integrated SRB General Assembly (BI-137)

• 80901000000-529 External Tank Assembly (ET-130)

• STS-119 LSRR + 18 days Mission Configuration Product Plan (MCPP) was last published on 04-30-08 and will be republished at ORR -14 days on TBD.

Page 55 of 69





STS-119 Launch Site Flow Review

Presenter	Kenneth Nov	wak
Date	05-15-08	

<u>SSP System Drawings – (Continued)</u>

Ferry Configuration

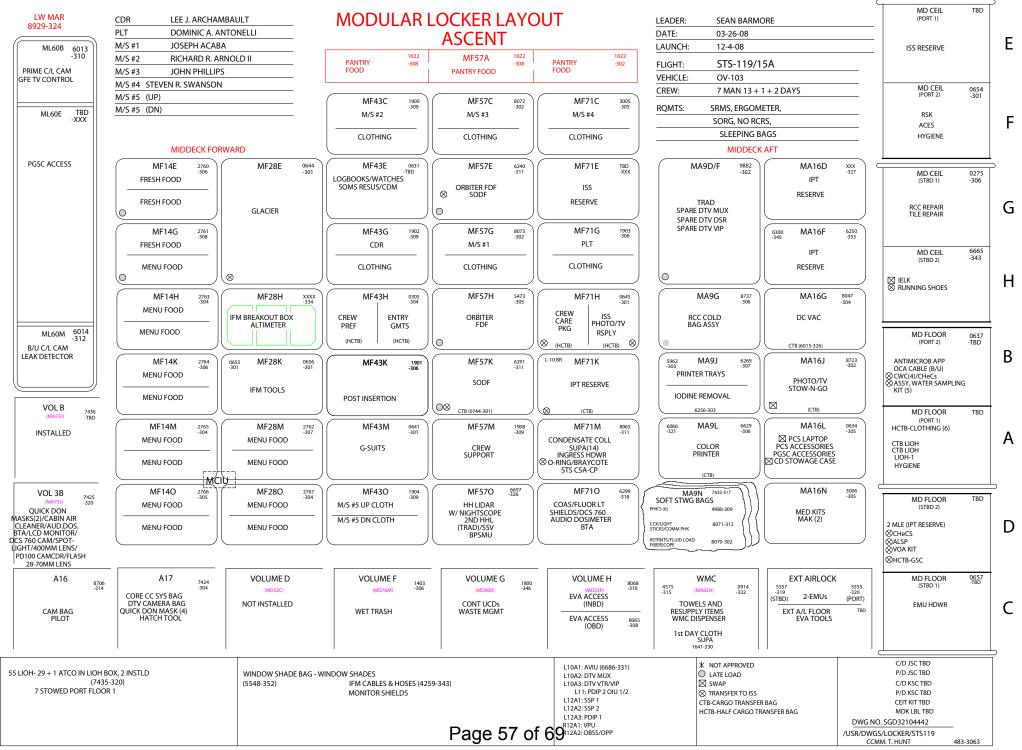
• V072-000001-262 (Rev. VH) Space Shuttle System Drawing (Rel. 03-05-08)

• V072-200198-002 (Rev. A) Mission Equipment Cargo Support (Rel. 04-28-08)

• SGD321004442-001 (Rev. NC) Crew Compartment Configuration (Rel. 04-09-08)

• V072-300055-015 (Rev. BN) Ferry Flight Configuration (Rel. 02-28-08)

SCA 911







STS-119 Launch Site Flow Review

Presenter	Kenneth Nov	wak
Date	05-15-08	

Modification Impact Report

- Mission Equipment Modifications and Orbiter Modifications analyzed for impacts to OMRSD, LCC, ICD, EMI, Software, and GSE
- •A total of 3 MCR/TADs have been approved and/or pending mods
- •Current MCR/TAD impact status:
 - NNo impacts for all six disciplines
 OOne or more disciplines with impacts, documentation approved and/or pending approval
 PPossible impacts still under review

MRCS REPT. 4650-1 SSP SUMMARY MOD ITEMS - PRCBD MOD BASE LINE STS-0119 MEQ PAGE NO. 1

ECP-MCR/KIT SEQUENCE RUN TIME 15:12 DATE 05/05/2008

MCR/ECP	STAT SITE	ITEM/KIT NUMBER SEQ TCTI NUMBER EISN NO.	DESCRIPTION / GENERAL REMARKS	PRCB AUTHDATE	PRIO FLT
030091	AUTH KSC	K426-776103-001 0001 000	MOD KIT - BOUNDARY LAYER TRANSITION (BLT), FLT EXPERIMENT ADDED PER KIT EO K426-776103 NEW	S115119A 2008-04-10	MAND 036
	AUTH KSC	TCTIM1930091REF 0001 000	BOUNDARY LAYER TRANSITION (BLT), TPS PROTUBERANCE TILE ADDED PER V880-191011 NEW	S115119A 2008-04-10	MAND 036

TOTAL MODS = 2

SSP SUMMARY MOD ITEMS - PRCBD MOD BASE LINE STS-0119

ECP-MCR/KIT SEQUENCE

PAGE NO. 2
RUN TIME 15:12 DATE 05/05/2008

ORB

MCR/ECP	SITE	ITEM/KIT NUMBER	EISN NO.	DESCRIPTION / GENERAL REMARKS	PRCB AUTHDATE	PRIO FLT
		J6209		REMOVAL AND REPLACEMENT OF OV-103 BODY FLAP (BF) POWER DRIVE UNIT (PDU)	S-J6209 2007-09-21	MAND 036
	AUTH KSC	J6275A	0103 000 SPAR	ORBITER STRUCTURE IML SURFACE CORROSION SAMPLING INSPECTION CORROSION SAMPLING CAPABILITIES WILL BE PROJECTED AT LSFR AND FINALIZED AT DLSFR FOR EACH FLOW.	S-J6275A 2008-02-26	MAND 036
	AUTH KSC	J6296	0103 001 SPAR	OV-103 IR THERMOGRAPHY REQUEST	S-J6296 2007-11-07	MAND 036
	AUTH KSC	Ј6327	0103 001 SPAR	WLE RCC JOGGLE INSPECTION	S-J6327 2008-02-14	MAND 036
	AUTH KSC	J6331	0103 001 SPAR	STS-124 ELBOW CAMERA TO JEM PM MEASUREMENT CLEARANCE MEASUREMENTS WILL BE PERFORMED PRE-FLT AND POST- FLT DURING DECONFIGURATION.	S-J6331 2008-03-03	MAND 036
	AUTH KSC	J6334A	0103 000 SPAR	ASA #3 & #4 AND ATVC #3 &4 R&R FOR OV-103, FLT 36 CURRENT & PROPOSED MANIFESTS WILL PROVIDE FOR THE IMPLEMENTATION OF THIS CHIT AS A PARALLEL EFFORT	S-J6334A 2008-04-04	MAND 036
	AUTH KSC	J6341A	0103 000 SPAR	EVALUATION OF OMS POD LI-900 TILE INSTALLED ON 0.090" SIP LI-900 TILE INSTLD ON .090 SIP WILL BE INSPD FOR DEFECTS PER CHIT ON NEAR TERM FLOWS UNTIL RCN IS	S-J6341A 2008-04-09	MAND 036
	AUTH KSC	J6345	0103 000 SPAR	INSTALLATION OF TEMPERATURE INDICATORS ON MAIN LANDING GEAR (MLG) SHOCK STRUT AXLES	S-J6345 2008-04-09	MAND 036
030091	AUTH KSC		0103 000	BOUNDARY LAYER TRANSITION (BLT), TPS INSTRUMENTATION ADDED BY EDS I/F, V070-190001 G05 & -192163 A15	S115119A 2008-04-10	MAND 036
		TCTIV8830091REF	0103 000	BOUNDARY LAYER TRANSITION ASSESSMENT, TILE INSTL ADDED BY EDS I/F & V070-190001 G04, REF MCD GYY. W AS FLT 37, IS 36. REPLS 030091,0103,0 IN PART	S115119A 2008-04-10	MAND 036
	AUTH KSC		0103 000	BRACKET - TRJ (BLT), WING KIT ADDED BY EDS I/F. KIT EO NEW CHGS FLT EFF FROM 35 TO 36	S115119A 2008-04-10	MAND 036
		VK70-756013-001 NOT REQUIRED	0103 000	BOUNDARY LAYER TRANSITION (BLT) WIRING MOD KIT ADDED BY EDS I/F & V070-780225 A10	S115119A 2008-04-10	MAND 036
	AUTH KSC	030091	0103 000 CONTR	BOUNDARY LAYER TRANSITION (BLT) FE MOD ADDED PER E. BURKE REQUEST FOR STS-119 LSRR. REPL BY TCTIV8830091REF,0103,0 IN PART	S115119A 2008-04-10	MAND 036

1Date: 05/05/08 14:31 PCASS Page: 1

FLIGHT-SPECIFIC

Approved STS-119 OMRS Waivers and Exceptions

	PROJECT		STAT)	ABSTRACT RAS REQUIREMENTS		STS BEG	END
E				OMRSD EXCEPTION REQUEST - RIGHT RCSOXIDIZER B-LEG PAD REGULATOR L OCKUPPRESSURE (EK10327)	0023	032	040
		S053297WA EK10452		OMRSD EXCEPTION REQUEST - RRCS FUEL GHE TANK P1 TRANSDUCER ACCURA CY (EK10452)	0023	032	039
	ORB			OMRSD EXCEPTION REQUEST - WING LEADING EDGE SPAR STRUCTURAL SAMPL INGDEFERRAL (EV10602)	103	035	999
W	ET	S053293FZ WK03850R1 (STS-093)			ET	099	999
	OMS	S053296UM WK10299		OMRSD WAIVER REQUEST - RP03 TK302 DYNATUBE LEAK RATE (WK10299)	0023	032	040
	ORB			OMRSD WAIVER REQUEST - MADS FDM CALIBRATION MANUAL MODE (WK10415)	103	031	038
				OMRSD WAIVER REQUEST - FUEL CELL POWERPLANT 3 OXYGEN FLOWMETER LO WERLIMIT (WK10557R1)	103	033	042
				OMRSD WAIVER REQUEST - FORWARD OXYGEN REGULATOR	103	034	039

て.つつな	TTD	PRESSURE(WK10603)

RCS	S053298VT WK10559 (A)	OMRSD WAIVER REQUEST - RIGHT REACTION CONTROL SYSTEM OXIDIZER B-L EGSECONDARY REGULATOR LOCK UP HIGH (WK10559)	0023	035 043
	S053298VTR1 WK10559 (A)	OMRSD WAIVER REQUEST - RIGHT RCS OXIDIZER B-LEG SECONDARY REGULAT ORLOCK UP HIGH (WK10559R1)	0023	035 043
SRB	S053293WA WK03886 (A) (STS-103)	LH FWD AND RH MID SRB JOINT TEMP SENSORS	BI	099 999

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Approved STS-119 OMRS Waivers and Exceptions

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Item #	Authority	Date	Waiver Description	Effectivity	Wad
47	S052310A	02/14/91	Fly with FRSI instead of tile	OV-103, Flight 12 & Subs (flight by flight evaluation)	OK TO RETIRE S061954B MV 4-2 RTF-130 Briefing
53	S052428A	03/27/91	Allows specified flights to fly with interim TPS repair after each mission to minimize damage to surrounding tile during ferry flight	STS-37, STS-39, STS-40, STS-42 thru STS-999	STAYS OPEN
101	S076972	11/19/91	Permit the modified GPCs (AP101-S) Battery Back-up Unit to fly with annotated fastener improvements without rolling the LRU Part Number	STS-42, STS-44, STS-47 and STS-49 thru STS-999	STAYS OPEN
327	S115114VR5	03/17/05	Partial installation of M072-784633-014 (harness installation - interface panel - MADS #3). The M072-784663-014 Technical Order was established to incorporate the crossover bracket modification at locations X0863 and X0750. The dash number configuration for the Technical Order was not baselined until January 25, 2005 (PRCBD S115114VR2). This area was closed out before this time and would cause significant impact to verify configuration of this Technical Order dash number -014.	OV-103, Flight 31 OV-103, Flight 32 WAIVER for STS-121	INS-3-28-279 (installed Tech Order)
			***** SEE NSTS 07700 VOLUME IV BOOK 2 FOR COMPLETE DETAILS *	***	
328	S115114WR1	04/07/05	Partial installation of M072-794500-004, for Integrated Vehicle Health Monitoring (IVHM) harness installation, calls for the removal of the unused IVHM harness and routing hardware. This requirement was manifested after the Bay 13 Longeron Bridge installation was complete. With the installation of the bridge, the removal of the IVHM harness is no longer possible without the removal of the bridge.	OV-103, Flight 31 OV-103, Flight 32 WAIVER for STS-121	OEL-3-31-304 PTL OEL-3-31-4432 PTL
			***** SEE NSTS 07700 VOLUME IV BOOK 2 FOR COMPLETE DETAILS *	***	

Page 63 of 69

Item #	Authority	Date	Waiver Description	Effectivity	Wad
329	S115114AM	08/15/05	The following requirements are waived to allow OV-103, Flight 31 to fly (ferry) with the following out-of-configuration conditions:	OV-103, Flight 31	Ferry Flight from Dryden
			1) V070-391139-025 (blanket under window #1 removed for ferry flight)		
			 M072-421502-002 (did not perform acetone wipe prior to universal thruster plug assemblies - procedural omission) 		
			 V070-753110-003 (camera mount will not be installed for ferry flight) 		
			***** SEE NSTS 07700 VOLUME IV BOOK 2 FOR COMPLETE DETAILS *	***	
330	S115114VR15	09/16/05	The following requirement is waived to allow OV-103 to ferry from DFRC to KSC with the following out-of-configuration condition:	OV-103, Flight 31 Ferry Flight	Ferry Flight from Dryden
			TCS blanket V070-362917-001 located at Door #44 NOT installed.		
			***** SEE NSTS 07700 VOLUME IV BOOK 2 FOR COMPLETE DETAILS *	***	

Item #	Authority	Date	Waiver Description	Effectivity	Wad
331	S115114VR15	09/16/05	The following requirement is waived to allow OV-103 to ferry from DFRC to KSC with the following out-of-configuration condition:	OV-103, Flight 31 Ferry Flight	Ferry Flight from Dryden
			 Two switches on Panel A15 will ferry without switch guards (P/N G070-700904-001). In lieu of switch guards at two locations, tape was installed. 		
			 Eight GSE switch guards were left installed and not removed as required by Technical Order M072-710700-002 as called out in the ferry flight drawing. 		
			 Three switch guards are not installed on Panel L4 for TACAN circuit breakers. The procedure does not include the switch guard installation. 		
			***** SEE NSTS 07700 VOLUME IV BOOK 2 FOR COMPLETE DETAILS *	****	
332	S115121TR8	05/04/06	The following requirement is waived to allow OV-103 to fly with the following out-of-configuration condition:	OV-103, Flight 32	
			M072-794500-004 IVHM harness installation Bay 13 called out by MECSLSI V072-200201 NOT removed from OV-103.		
			During STS-114 processing this Tech Order configuration called for the removal of an un-used IVHM harness along with the routing hardware. At the time the Tech Order was made a requirement for Flight 31, the Bay 13 longeron had already been installed for flight. The harness was demated and stowed inplace per MR and was deferred to a future flight at which time Bay 13 longeron will be removed since the Bay 13 longeron was not removed this flight, a configuration waiver is needed for STS-121.		

Item #	Authority	Date	Waiver Description	Effectivity	Wad
333	S115121TR8	05/04/06	The following requirement is waived to allow OV-103 to fly with the following out-of-configuration condition:	OV-103, Flight 32	
			Partial installation of M072-784633-014 (harness installation - interface panel - MADS#3). The M072-784633-014 Tech Order was established to incorporate the crossover bracket modification at locations X0863 and X0750. The dash number configuration for the Tech Order was not baselined until January 25, 2005 (PRCBD S115114VR2). This area was closed out before this time and would cause significant impact to verify configuration of this Tech Order dash number -014.		
			***** SEE NSTS 07700 VOLUME IV BOOK 2 FOR COMPLETE DETAILS **	***	
335	S115116NR2	08/18/06	The following requirement is waived to allow OV-103 to fly with the following out-of-configuration condition:	OV-103, Flight 33	
			M072-794500-004 IVHM harness installation Bay 13 called out by MECSLS V072-200195 not removed from OV-103.	SI	
			During STS-114 processing, this Tech Order configuration called for the removal of an unused IVHM harness along with the routing hardware. At th time the Tech Order was made a requirement for Flight 31, the Bay 13 longeron had already been installed for flight. The harness was demated and stowed in place per MR and was deferred to a future flight at which time Bay 13 longeron will be removed since the Bay 13 longeron was not removed this flight, a configuration waiver is needed for STS-116.	e	

Item #	Authority	Date	Waiver Description	Effectivity	Wad
336	S115116NR2	08/18/06	The following requirement is waived to allow OV-103 to fly with the following out-of-configuration condition:	OV-103, Flight 33	
			M072-794500-004 IVHM harness installation Bay 13 called out by MECSLS V072-200201.	I	
			During OMDP, the crossover bracket modification was successfully implemented at all four locations with no technical issues by engineering defined by Orbiter drawings as well as three Tech Orders (M072-794011, M072-794021 and M072-794051). The M072-784633-014 Tech Order was established to incorporate the crossover bracket modification at two locations (X0863 and X0750).		
			At the X0863 location, M072-784633-014 called for the removal of a clamp and six screws to reflect the change harness mounting due to the new wire tray shape. TPS OEL-3-31-245 incorporated the electrical portion of this modification per the vehicle drawings as well as the three tank set harness Tech Orders. During STS-114 processing, the WAD was reviewed and it was determined that an error exists in the M072-784633 engineering. This Tech Order reflects harness routing at the X0863 that does not reflect the as-built configuration on the Orbiter. A one flight configuration waiver was processed and approved for STS-114 and STS-121. All hardware on this Tech Order supports MADS wire routing, there were no observed wire		

routing violations noted during Flight 31 midbody closeout and all MADS testing will be completed and verified. No technical issue with hardware, installation, or function of MADS. There was no access to this area this flow to perform wire routing as-designed condition. A configuration waiver is

needed for STS-116 for this Tech Order.

Item #	Authority	Date	Waiver Description	Effectivity	Wad
337	S115116NR4	10/27/06	Tech Order M072-544501-087 - install, M072-544501-027 - remove, -087 configuration is for the new over-center stops being installed. Mission-unique loads will not require these new stops. Program decision was made to not remove the RMS.	OV-103, Flight 33	
			This configuration will incorporate the over-center stops mod, the change is to all four MPM locations. The new stops, replace existing GFE stops, incorporate a stronger design to address mission-unique loads that have a potential to exceed the current mechanism capability. The decision was made not to incorporate this mod during STS-116 flow due to the low potential for load exceedence. Since -087 established the over-center stops mod along with other mods that were completed for this flow,a configuration waiver is needed for STS-116. In addition the removal of the -027 from the previous mission was not completed.		
338	S115116NR4	10/27/06	Tech Order M072-794021-026 install, M072-794021-019 remove, -026 configuration is for the new over-center stops being installed. The change is rerouting and retaping of the wire harnesses near the over-center stops to alleviate any interference. Program decision was made to not remove the RMS.	OV-103, Flight 33	
			This configuration would reroute and retape harnesses on the MPMs to support the over-center stops mod. Since -026 established a new configuration in support of the over-center stop mod and this was not worked this flight, a configuration waiver is needed for STS-116. In addition the removal of the -019 from the previous mission was not completed.	,	

Item #	Authority	Date	Waiver Description	Effectivity	Wad
342	S115120DR3	09/12/07	The following requirement is waived to allow OV-103 to fly with the following out-of-configuration condition:	OV-103, Flight 34 thru OV-103, Flight 999	
			Tech Order M072-784633-015 harness installation - interface panel - MADS#3 called out by MECSLSI V070-200199 was established to re-route MADS harness in support of SSPTS at location X0863. There was no access to this area this flow to re-route harness to meet as-designed congiguration. At this time there is NO plan to ever open up this area again.		
344	S071024MP	12/20/07	During maintenance of an Advanced Master Events Controller (AMEC) it was discovered that the module cards are able to translate upward, away from connectors. The cards are retained by friction applied by wedge-locks. An assessment determined a 0.070 upward card translation, would result in card disengagement from connectors. The wedge-lock system can not assure the cards will not translate upwards. The AMEC vendor (Boeing Autonetics) is no longer on contract supporting SSP. A design proposal is to provide a secondary connector retention using the AMEC covers. The new design new lids will limit the upward translation to 0.055. The new design will reduce the milled section of the cover and add silicone pads to provide shock absorption. Due to the absence of the original vendor and no current alternate drawings available for the AMEC the modification is being requested via a program directed Material Review (MR).	OV-103, Flight 35 OV-104, Flight 30 OV-105, Flight 21	
			P/N MC450-0016-0029		
			S/N U6F0002, U6F0003, U6F0004, U6F0006, U6F0007, U6F0009, U6F0010 and U6F0011		
			***** SEE NSTS 07700 VOLUME IV BOOK 2 FOR COMPLETE DETAILS *	****	