STS-120 Integrated Launch Site Requirements Review

Stephen Reilly

Date
01-25-07

Program Freeze Point

PRCB Presentation

S115120B



STS-120 Integrated Launch Site Requirements Review

Presen	ter	
	Stephen Reilly	
Date		

01-25-07

Baseline the STS-120 Mission Specific Requirements and Flow Plans.

This CR and the associated Data Package were reviewed at the 01-22-07 FRWG.

KSC Integration* MK-SIO

Flight Integration* MO3/USA-PI

Orbiter Engineering* Requesting Approval USA-OE

GFE FCE Requesting Approval MV5

Payload/Cargo Engineering* USA-PI

Status in BackUp

Flight Software USA-FSW

GFE EVA XA

SSME MP21





SPACE SHUTTLE PROGRAM Space Shuttle KSC Integration Office NASA Kennedy Space Center, Florida



STS-120 LAUNCH SITE REQUIREMENTS REVIEW

Presenter Randy Wade

Date

JANUARY 25, 2007

LAUNCH

09/07/07 NET 39A/ MLP2

CREW SIZE: 6+1 UP/6+1 DN

ORBIT

51.6 DEG 122 NM

DIRECT INSERTION

DURATION: 11+1+2 DAYS

CONFIGURATION

OV-104 (29)

LP04;RP01 ET-TBD BI-131

RSRM-98

(1) TBD (2) TBD (3) TBD

OI-32

RMS,ODS,OBSS(a)

CONSUMABLES

CRYO TANK SETS 5 (FULL) GN2 TANKS 5 (FULL)

FWD RCS 1912# (2446# FULL)

AFT RCS 4970# (FULL)

OMS 24931#

PAYLOAD

ISS-10A (NODE 2), PDGF, SASA(b)

RAMBO MAUI **LANDING**

SITE KSC

TAL ZARAGOZA

ALT. TAL MORON & ISTRES

SCA 905

NOTE: (a) = OBSS TRANSFER TO ISS

NOTE: (b) = RETURN ONLY



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STS-120 LAUNCH SITE REQUIREMENTS REVIEW

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PERFORMANCE MARGIN

•	·	-80 -24 +1 +48 +195 +140	+2603 -140
•	OTHER PERFORMANCE PROJECTIONS PROTECTION FOR DOL DISPERSIONS 9/07/07 LAUNCH DATE (PMBT&ATMOS) SRB - M/P UPDATES SRB BR / 1.00 MIL HIGHER THAN 0.3705 AVG PROJ TO 5 MIN WINDOW FROM INPLANE PERFORMANCE CHANGES ADJUSTMENT CURRENT BASELINED APM (01/23/07)		-700 +120 +61 +200 -600 <u>+10</u> +1554
•	IPT PROJECTED CHANGES IPT PROJECTED APM		<u>-1028</u> +526

VOLUME III: ASCENT PERFORMANCE MANAGER'S RESERVE GUIDELINE (POST-CIR/FPSR) IS 800 LBS



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FLIGHT MASS PROPERTIES

<u>CASE</u>	TOUCHDOWN WEIGHT pounds (LIMIT)		MACH 3.5 X C.G. inches (LIMIT)	
NOMINAL	200852	(233000)	1079.6	(1075.7)
RTLS	239262	(245000)	1083.6	(1077.2)
TAL	237841	(244000)	1083.6	(1077.2)
AOA	234138	(242000)	1081.2	(1075.7)
CONT RTRN**	235354	(233000)	1082.8	(1075.7)

^{**} Contingency Return case exceeds 233K NEOM limit. (See Vol. X Bk. 1 Sec. 3.3.1.1.9)

NOTE: RTLS 25 SEC FRCS DUMP

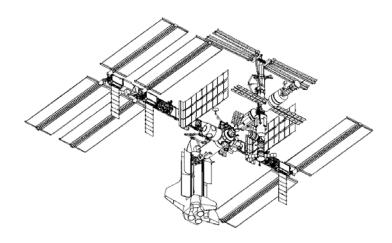
TAL 65 SEC FRCS DUMP

102 LBS. AFT FUS BALLAST (BOXES ONLY)

ESTIMATES BASED ON TDDP SPLAF120 AND MODIFIED FOR WEIGHT CHANGES THRU 1/23/07.







STS-120 (ISS-10A) LSRR Flight Requirements Status January 25, 2007

Frank Moreno, Mission Integration Manager Patrick LeMoine, USA Flight Manager



SPACE SHUTTLE PROGRAM Flight Management Office NASA Johnson Space Center, Houston, Texas



STS-120 IPT Mission Requirements Status

MO3/Frank Mo	reno
Date 1/25/07	Page 3

NSTS 21477 ISS-10A MIP Status Latest Version (available on PILS) is Rev B, Change 3, 12/1/2006

MIP CR Status

MIP21477-0009 Add Sidewall-Mounted MBSU Critical Spare ORU In Review # MIP21477-0010 Delete OBSS Transfer Task and add Late Inspection In Work

Issues Concerns:

- Late MBSU Addition Under Review (1/25/2007 PRCB, CR # 072120E)
 - Pad Installation concern Integ Assy weight exceeds GSE LRU Arm Handler capability
 - Plan is for ISS to meet ORU / GSE hardware "On Dock" need dates that support OPF installation

OBSS Transfer

- Current ops assessments indicate that OBSS transfer can be better accommodated on STS-123/ISS-1J/A. Planned for discussion at 2/5 JPRCB.
- ISS-10A MIP CR and STS-120 FDRD CR in work to eliminate OBSS transfer and add late inspection

Mission Duration Change

• Elimination of OBSS transfer allows addition of late inspection; mission duration change from 11+1+2 to 12+0+2 Days may be required.

STS-120 LSRR OV-104 FLIGHT 29 CONFIGURATION UPDATES

Joe Rodriguez
USA Orbiter Element

PRCB January 25, 2007





STS-120 OV-104 Flight 29 – LSRR Updates

Program Authorization Is Requested For The Following:

- Baseline two (2) modifications
- Baseline two (2) mission equipment modifications

Information Only:

- 3 potential modifications under review
- OPF processing requirements
 - Chits, RCN's, TPS/STR Priorities

Back-up:

Modification details





STS-120 OV-104 Flight 29 – Modifications To Be Baselined

MCR 19810 – MEC SMIA Mounting Nuts

- Replaces five 4-40 MS35649-244 nuts used to mount the Serial Multiplexer Interface Adapter (SMIA) Sub-Module to the parent Circuit Card Assembly (CCA) with MS21043-04 nuts
 - Ensures that the nuts securing the SMIA to the Multiplexer Interface Adapter (MIA)
 CCA are tight against the SMIA heat sink and are small enough in diameter to fit in the cutout in the SMIA
 - Affects all AMEC/EMEC spares and flight units

MCR 23467 - Modified Waste Collector System

- Revises Waste Collector Subsystem dash number to WCS1000-25
 - Changes vendor for dual vane compacter material, revises heat shrink to eliminate need for Material Usage Agreement (MUA) and increase processing efficiency, changes silicone rubber type for gasket and o-ring seat material (original is no longer available), changes check valve lubricant to reduce cost, adds back shells to all fan separators to provide strain relief on wiring, provides new heel cups for the WCS foot restraint

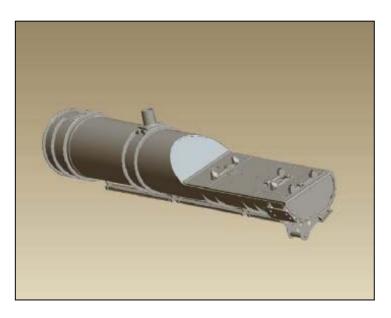




STS-120 OV-104 Flight 29 – Modifications To Be Baselined (Cont.)

Mission Equipment Requirements: OBSS IBA Worksite Interface Fixture (WIF)

- Modifies OBSS aft transition to add one socket for the EVA WIF
 - The socket can be installed while the IBA is in the vehicle





Wing Leading Edge Voltage Regulator

Adds Voltage Boost Regulator (VBR) to the Wing Leading Edge Impact
Detection System (WLEIDS) between the battery and the WLE electronics to
extend battery life at lower temperatures





STS-120 OV-104 Flight 29 LSRR

Potential Modifications





STS-120 OV-104 Flight 29 – Potential Modifications

MCR 18985 – N2 and O2 Mass Flow Sensor Development/Qualification

- Design, develop and certify new N2 & O2 flow sensor
 - N2 and O2 flow sensors have a high failure rate (zero spares)
 - MO10W Panel (S/N 005) has been upgraded and Pre-ATP'd at Carleton
 - New Flow Sensors will be installed in February
 - Final ATP will then be performed
 - Panel due on dock at KSC 3/9/07
- Plan is to readdress at the LSFR with the GO impacts

MCR 23411 – Freon Aft Cold Plate Network Filter Mod

- Provides hardware to add filters in order to protect the Aft Cold Plate (ACP)
 Network from contamination
 - The current ACP Network design has no protection from contamination. Flow restriction due to contamination has occurred twice (STS-109 and OV-103 OMM) resulting in significant impacts
 - Potential modification if the Freon coolant loops are de-serviced for another reason

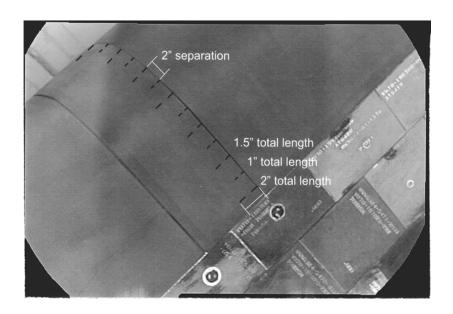




STS-120 OV-104 Flight 29 – Potential Modifications (Cont.)

MCR 23452 – Fiducial Markings on WLE RCC T-Seals

 Implement fiducial markings on wing leading edge (WLE) reinforced carboncarbon (RCC) T-seals to facilitate on-orbit imagery X-Y-Z coordinate location identification on RCC areas of interest



- Task placed into 2 month hibernation pending firm arc jet test date
 - Waiting for multi-mission arc jet testing of Sharpie marked RCC to be performed under MCR 23056 – Field Repair of Exposed RCC Substrate





Chits

CHIT	TITLE
J5765	WSB POST FLIGHT TANK OFFLOAD QUANTITY
J5881A	LOWER LESS ACCESS CARRIER PANELPOST FLIGHT TORQUE CHECK VERIFICATION
J5919B	O-GAUGE PROTECTION FOR OV-103, FLIGHT 32-35 AND OV-104 FLIGHT 27-30
J5926	OV-104 BODY FLAP (BF) POWER DRIVE UNIT (PDU) GEARBOX FLUID LEVEL
J5930CR1	ORBITER STRUCTURE IML SURFACE CORROSION SAMPLING INSPECTION
J6116	AMES GAP FILLER REMOVAL AND REPLACEMENT
J6154	POSTFLIGHT DAMAGE 3-D ACQUISITION
J6162	PERFORM MEASUREMENTS ON THE OBSS MPM SHOULDER AND X-GUIDE ON THE IBA
J6166	E/AMEC TIN WHISKER MITIGATION & SMIA NUT MOD COMPLETION FOR OV-104
J6168	RADAR ALTIMETER R/R FOR TIN WHISKERS
J6187	ADTA #3 AND #4 RETROFIT FOR OV-104, FLT. 29
J6196	CERAMIC INSERT INSPECTION
J6198	OV-104 MID FUSELAGE LOCK BOLT OPPORTUNITY SAMPLING AND FASTENER REPLACEMENT
J6202	REMOVAL AND REPLACEMENT OF OV-104 WINDOWS THERMAL PANE 1 THROUGH 6 FOR OV-104 FLIGHT 29
J6201	RJDF AND RJDA R/R FOR TIN WHISKERS
JXXXX	WLEIDS Voltage Regulator Checkout
JXXXX JXXXX	Post Flight Ames Gap Filler Verification and Pull Test Payload Close Clearance Measurements





Potential Chit: OMDP OMRS Requirements Exercise

The Following Requirements May Be Authorized Via Chit

- V61AQ0.020 Cabin Positive Pressure Relief Valve Checkout
- V61AT0.063
 O2 Regulator Relief Valve Test
- V61AT0.089 Emergency Breathing Check Valve Leakage Test
 - Assures proper valve activation (stiction)
- V61AT0.091 Emergency Breathing System Regulator Checkout
 - Regulator flow, lockup and leak check verification
- V61AW0.035 GN2 Regulator/Relief Valve (Crack & Reset) Test
 - Assures proper valve activation (stiction)
- V64AC0.012 Hatch Verification
 - Assures proper valve activation (stiction) and pressure gauge functionality
- V64AC0.026 Crew Cabin Purge Valve Assy Checkout





RCN'S Under Review – Potentials for STS-120

RCN	SUBJECT
OV17214	NH3 BOILER FLUSH OMDP REQ BECOMING 3 YR REQ
OV17215	V61 OMDP REQ BECOMING 3 YR REQ
OV17146R1	RADIATOR RETRACT FLEXHOSE LEAK CHECK
OV17232R1	LANDING GEAR EXTEND ISO VLV AND BRAKE ISO VLV LEAK CHECK OMDP REQ BECOMING 3 YR REQ
OV17218R1	STAR TRACKER DOOR SEAL INSP OMDP REQ BECOMING A 3 YR REQ
OV17216R1	HATCH VERIFICATION AND CABIN PURGE VLV CHECKOUT OMDP REQ BECOMING A 3 YER REQ
OV17255	750 HELIUM REG DUCER CAL OMDP REQ BECOMING A 3 YR REQ
OV17032	BOOM TESTING AND INSPECTION
OV17103	BOOM STATIC CLEARANCES
OV17212R1	PURGE DUCT CHECK VLV INSPECTION OMDP REQ BECOMING A 3 YR REQ.





Issues Under Review

Issues That Could Drive Significant Work Growth

- OV-104 MPS E3 LO2 Prevalve Cracked Detent Roller
 - Cracked detent rollers have been found on 3 occasions at this location
 - Forward plan may drive Prevalve R&R
- COPV Review of MPS Mibody Helium Tanks
 - Data review of volume growth has raised concerns for Tanks 6 & 7
 - Forward plan may drive removal of Tanks 6 & 7
- Removal / Replacement of Water Spray Boiler (WSB) Aging Components
 - PRT is assessing the requirement based on hardware availability and need
 - Parts include GN2 Isolation valves, Regulator Relief Valve, GN2 Low Pressure Transducer, Vent Nozzle Assembly, Spray Valves
 - Forward plan may drive lowering WSB #1





TPS/STR Priorities

Mandatory (Flight damage, OMRS Rqmts/Chits, & deferred work)

- Deferred work may be redeferred with acceptable inspection
- Gap Filler R&R
 - Continue zones 2A, 2B and 2B' working Fwd to Aft
 - Approximately 800

Prioritized Opportunity

- BRI-18 Tile MLGD (24 tile)
 - 1st subset fwd & o/b corner 12/door, 14 complete to date
- BRI-18 Tile MLGD (38 tile)
 - 2nd subset fwd & o/b sides 19/door 9 fwd edge/10 outboard side
- BRI-18 Tile STR side of ET Doors (20 tile)
 - 10/door
- BRI-18 Tile LESS Carrier Panels 8-10 (24 tile)
 - 12/side
 - Note: panel 8 stbd side (4 tile) completed on STS-117





TPS/STR Priorities

- BRI-18 Tile Windows 2, 3, 4, & 5 Upper Carrier Panels (40 tile)
 - W3 & W4 1st (9/window) (18 tile)
 - W2 & W5 2nd (11/window) (22 tile)
- BRI-18 Tile Remaining ET Door/LESS carrier panels/window tiles/NLGD/MLGD
 - ET Door Fwd Str side & Door side perimeter
 - NLGD (attrition do leading edge first)
 - MLGD Outboard (1/3 left) Inboard Aft (in that order)
 - Windows -1 & 6 upper -3 & 4 lower -2 & 5 lower (in that order)
 - LESS panels 7, 6, 5, 11, 12, 13, 4, 3, 2, 1 (in that order)
- Corrosion sampling (CHIT J5930CR1)
- Mod work
 - Hub Tile, WLE sneak flow, Horsecollar Gap Fillers, MLGD sneak flow
- Gap Fillers Zone 3







NASA

STS-120 LSRR Flight Crew Equipment/GFE

MV5/Kenneth Brown

Date January 25, 2007

Page 1

STS-120 LSRR FCE/GFE Status

Kenneth Brown
Manager, GFE & Flight Crew Equipment Office
Johnson Space Center



Presenter
MV5/Kenneth Brown

STS-120 LSRR Flight Crew Equipment/GFE

MV5/Kenneth Brown

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January 25, 2007

- Majority of need dates and delivery dates have been partnered through CIR, IPT and weekly GFE telecons; team working to partner remaining dates
- Tech orders and hardware list noted in backup charts
- Changes since STS-117:
 - New Pan Tilt Units (-510) to be delivered for cameras A, B, C, D, and elbow. (OBSS PTU will remain -508 config.) Delivery schedule has little contingency to meet KSC need dates.
 - SRMS wrist camera config change to stronger fasteners, new torque values and two additional fasteners in bracket
 - Aft compartment micro-SGU removed. Four flight certification expires after STS-117. Current MECSLSI reflects this config.
 - Doc Only OBSS SP-2 tech order dash number roll to reflect lockwire of inserts. This represents no hardware change
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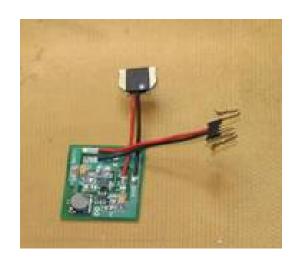


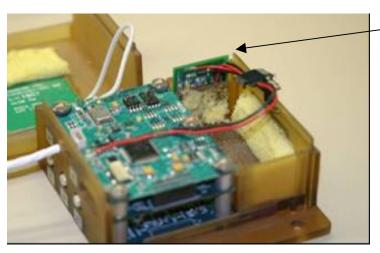


STS-120 LSRR Flight Crew Equipment/GFE

Presenter MV5/Kenneth	Brown
Date January 25, 2007	Page 3

- Mod to be baselined Wing Leading Edge Voltage Regulator
 - FCE CR G09290 authorized design, fabrication, test and certification of voltage boost regulator (VBR) to be added to the WLEIDS
 - VBR to be added between the battery and the WLE electronics to extend battery life at lower temperatures
 - OCR/D S165150 directs drawing updates to incorporate mod
 - MECSLSI updates to be developed





Voltage Regulator

23 of 77

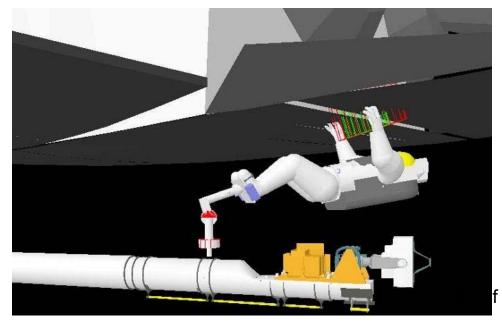


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STS-120 LSRR Flight Crew Equipment/GFE

Presenter		
MV5/Kenneth	Brown	
Date January 25, 2007	Page 4	

- Mod to be baselined OBSS Worksite Interface Fixture
 - OCCB SR3518 approved feasibility study of adding WIFs
 - Provides additional capability for a crewmember to access and repair orbiter aft TPS tiles
 - OCR/D S165172 directs drawing updates to incorporate mod
 - MECSLSI updates to be developed
 - Socket already delivered to MDA; bracket being fabricated





STS-120 ISS – 10A NODE 2 LAUNCH SITE REQUIREMENTS REVIEW PAYLOAD CARGO ENGINEERING STATUS

Kellee Ash 281-280-6517 1/25/07



ENGINEERING FLIGHT PRODUCT STATUS

DRAWING NO	TITLE	REV	<u>EO</u>	RELEASED
V072-200199	MECSLSI	A	A01	01/16/07
VA72-200199	CARGO ARRANGEMENT	A	A01	01/19/07
VD72-200199	AVIONICS DIAGRAM	Basic	A01	01/17/07
VS72-200199	INTEGRATED SCHEMATIC	Basic	A01	01/17/07
VS70-540315	RETENTION SCHEMATIC	Basic	A01	01/17/07

ENGINEERING OPEN WORK

•	FRED	01/23/07
•	SASA UPDATES (T.O. AND MECSLSI)	02/06/07
•	UPDATE VS TO MODIFY ODS TCS PIN CALL OUT	02/07/07
•	ADDITION OF MBSU	TBD

- Potential fitcheck of FSE to GAS beam

STANDARDIZATION

 MISSION CONFIGURATION DOES COMPLY WITH ORBITER/PAYLOAD INTEGRATION STANDARDIZATION DOCUMENT NSTS 60523

RESCUE FLIGHT STATUS

 STS-320 RECONFIGURATION ENGINEERING PRODUCTS WILL BE DEVELOPED BY THE ENGINEERING ORDER TO FOLLOW (EOTF) PROCESS.



OMRSD

DON

BASELINED FILES

P321 Assembly Power Converter Unit (APCU)

OPEN WORK

RCN#	<u>TITLE</u>	RCN <u>RELEASE</u>	ECD
F2V2 (POST	MATE)		
PP17192	P477 – ISS-10A Baseline	10/06/06A	02/06/07
F2V4 (PREM	ATE)		
DPS12194	S07 STS - 120 FII/V4 MUL	02/09/07	02/27/07
DPS12192	S07 STS - 120 FIII MUL	02/09/07	02/27/07
PSXXXXX	S07 STS - 120 Adj. Pin Test	02/09/07	02/27/07

F2V6 (SHUTTLE EXPERIMENTS)

NONE

ISSUES/CONCERNS

- RCN to add SASA IVT requirements
- RCN to add MBSU IVT requirements (ICD/PIP not baselined)
- EOM OPF Purge to be documented in MIP
- Add temperature ranges for pre-launch and post-landing purges
- 120 VDC power IVT will have redundant copper paths. Need resolution to test plan.

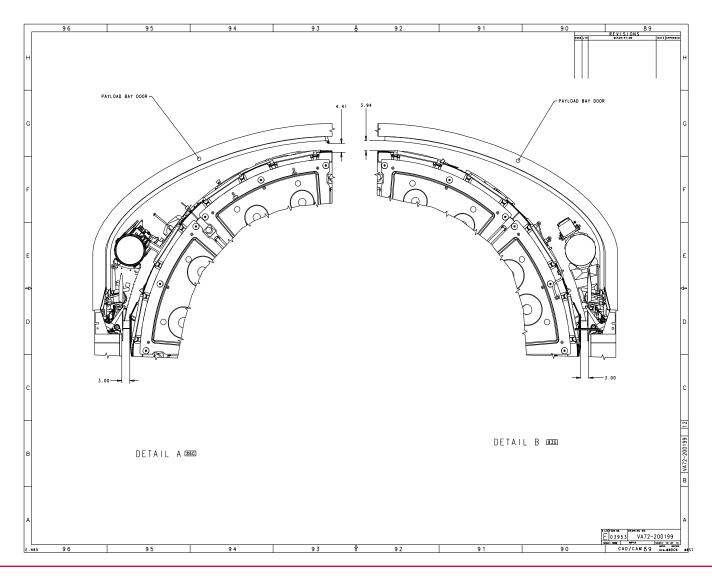


CARGO CLOSE CLEARANCE PROCESS

- THE FOLLOWING CLOSE CLEARANCE AREAS HAVE BEEN IDENTIFIED (see figures):
 - WIRE TRAYS, EGRESS, RING FRAME
 - RADIATORS
- A DRAFT CHIT IS IN WORK TO TAKE MEASUREMENTS OF CLOSE CLEARANCE POINTS
- CHIT MEASUREMENTS WILL BE PERFORMED AT THE OPF. NO PAD MEASUREMENTS REQUIRED.

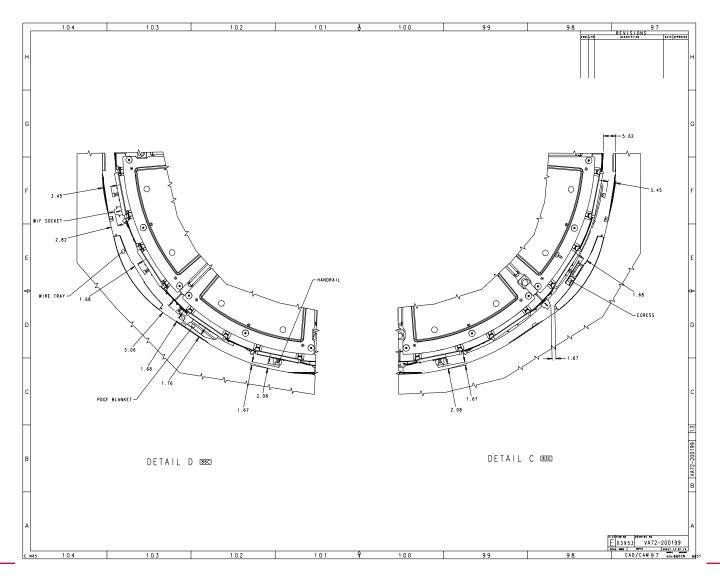


Close Clearance Points





Close Clearance Points



STS-120 Integrated Launch Site Requirements Review

Stephen Reilly

Date
01-25-07

Backup Material

FRWG Presentation (With Minor Changes)





SPACE SHUTTLE PROGRAM Flight Management Office NASA Johnson Space Center, Houston, Texas



Requirements Documents Status

USA/Patrick LeMoine		
Date 1/25/07	Page 2	

Flight Requirements Documents

NSTS 17462-120, Revision 007: Published November 17, 2006

Approved CRs

#0022 – Update Photo TV Configuration

#0024 – Update Flight Design Requirements

Open CRs

#0023 - Add MBSU to the 10A Launch Package

NSTS 17462-320, Revision Basic: Published November 30, 2006

Approved CRs

#0002 – Modify Ferry Ballast Requirements

Open CRs

#0003 – Update ISS Stage Rendezvous Altitude

#0004 – Add Port TSA

STS-120 OV-104 Flight 29 LSRR

Back-up





Modification Records and MECSLSI Update Summary

MCR NO.	MCR TITLE	KIT / MOD RECORD & DESCRIPTION	TECH ORDER IMPACT	REMARKS								
Mods To Be Baselined												
19810	MEC SMIA Mounting Nuts Replaces five 4-40 MS35649-244 nuts used to mount the SMIA to the parent CCA with MS21043-04 nuts.	TCTIV7019810REF,0104,0 - Replaces new mounting nuts with the smaller diameter nuts	No Tech Order Impact	No MECSLSI Impact								
23467	Modified Waste Collector System Changes dual vane compactor material vendor, revises heat shrink to eliminate need for MUA and increase processing efficiency, changes silicone rubber type for gasket and oring seat material (original is no longer available), changes check valve lubricant to reduce cost, adds back shells to all fan separators to provide strain relief on wiring, provides new heel cups for the WCS foot restraint.	TCTIV6223467REF,0104,0 - Updates the WCS installation drawing	No Tech Order Impact	No MECSLSI Impact								
<u>Mission Requirements</u>												
17222	OBSS IBA Mod Modifies OBSS aft transition to add one socket for the EVA Worksite Interface Fixture (WIF).	TCTIMGFE0000REF,0002,0 - IBA mod tracking record	Tech order impact M072-544506-003 (IS) -002 (WAS) MODEL MV0092A	MECSLSI Impact								
17222	Wing Leading Edge Voltage Regulator Mod Adds Voltage Boost Regulator (VBR) to WLEIDS to extend battery life at lower temperature.	TCTIMGFE0000REF,0003,0 - VBR mod tracking record	Tech order impact M072-756111-TBD (IS) -003/LH (WAS); -004/RH (WAS) MODEL MV0886A	MECSLSI Impact								
Potential Mods												
18985	N2 & O2 Mass Flow Sensor Development/Qualification Design, develop and certify new N2 and O2 sensor.	TBD	No Tech Order Impact	No MECSLSI Impact								
23411	Freon Aft Cold Plate Network Filter Mod Provides hardware to add filters in order to protect the Aft Cold Plate (ACP) Network from contamination.	VK70-635309-001,0104,0 - Installs protective ACP Filters VK70-854104-001,0104,0 - Structural support provisions for ACP Filters	No Tech Order Impact	No MECSLSI Impact								
23452	Fiducial Markings on WLE RCC T-Seals Implement fiducial markings on WLE RCC T-Seals to facilitate on-orbit imagery X-Y-Z coordinate location identification on RCC areas of interest.	023452,0104,0 - Applies Sharpie™ permanent ink as fiducial marker	No Tech Order Impact	No MECSLSI Impact								





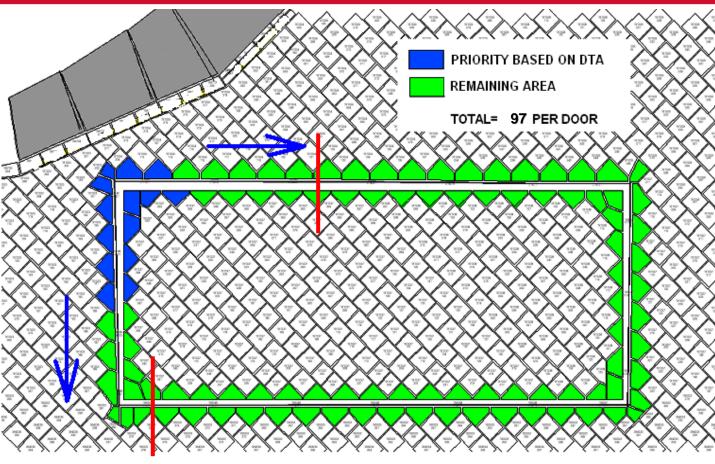
Engineering, Hardware and Certification Status

MCR NO.	MCR TITLE	Est. Engr Release (MM/DD/YY)	G.O. Engr Need (MM/DD/YY)	Est. Hdwe Delivery (MM/DD/YY)	G.O. Hdwe Need (MM/DD/YY)	MOD/CERT GO / NO-GO	CERT SUBMITTAL DATE	CERT APPROVAL DATE	CERTIFICATION CR / CAR (BOEING)	REMARKS	
Mods To Be Baselined											
19810	MEC SMIA Mounting Nuts Replaces five 4-40 MS35649-244 nuts used to mount the SMIA to the parent CCA with MS21043-04 nuts.	Released*	N/A	4/2/07**	4/2/07	Go	Submitted	Approved		* Effectivity change required from fit 32 to fit 29 ** Boxes are scheduled to be removed from OV-103 on 1/31/07	
	Modified Waste Collector System Changes dual vane compactor material vendor, revises heat shrink to eliminate need for MUA and increase processing efficiency, changes silicone rubber type for gasket and o-ring seat material (original is no longer available), changes check valve lubricant to reduce cost, adds back shells to all fan separators to provide strain relief on wiring, provides new heel cups for the WCS foot restraint.	Released	N/A	5/24/07	5/24/07	Go	Submitted	2/6/2007*	CAR 06-23-623000-001G	*Still with SCE (since 12/11/06)	
Mission Requirements											
17222	OBSS IBA Mod Modifies OBSS aft transition to add one socket for the EVA Worksite Interface Fixture (WIF).	4/16/07*	4/16/07	4/18/07	5/1/07	Go	5/15/07	TBD		*Assumes vendor engineering released by 3/5/07	
17222	Wing Leading Edge Voltage Regulator Mod Adds Voltage Boost Regulator (VBR) to WLEIDS to extend battery life at lower temperature.	TBD*	6/1/07	TBD*	6/15/07	TBD*	TBD*	TBD*		*MV5 to provide the necessary definition to meet the KSC need dates	
Potential Mods											
18985	N2 & O2 Mass Flow Sensor Development/Qualification Design, develop and certify new N2 and O2 sensor.	Released	N/A	3/9/07	3/9/07	Go	3/15/07	4/26/07	CAR 05-22-250-0002-0001N		
23411	Freon Aft Cold Plate Network Filter Mod Provides hardware to add filters in order to protect the Aft Cold Plate (ACP) Network from contamination.	Released	N/A	Delivered	N/A	Go	Submitted	2/26/07	CAR 07-24-634480L		
23452	Fiducial Markings on WLE RCC T-Seals Implement fiducial markings on WLE RCC T-Seals to facilitate on-orbit imagery X-Y-Z coordinate location identification on RCC areas of interest.	3/21/07	3/21/07	N/A	N/A	Go	3/23/07	5/14/07	CAR 43-08-199200-003U CAR 37-08-399200-001R		





MLGD BRI-18 Priority Plan

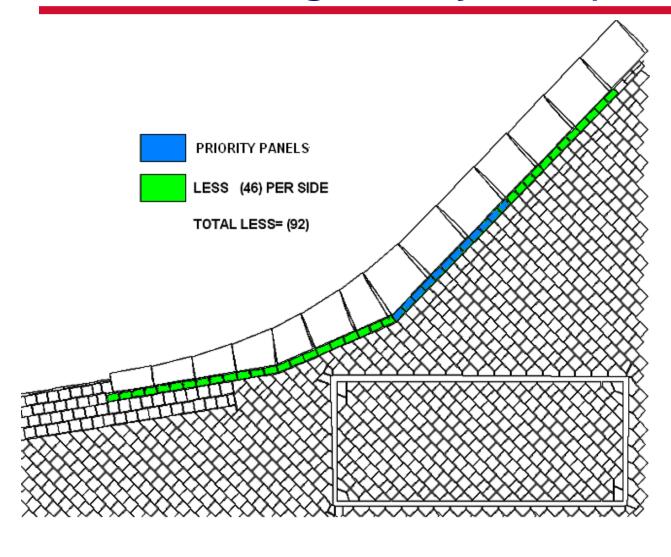


- MLGD area to be worked from the FWD Outboard corner working Inboard and AFT (area most susceptible to debris impact)
 - 1st subset is in blue
 - 2nd subset is marked by red lines approximate locations





BRI Hardening Priority Plan (LESS)



- Lower Wing LESS Carrier Panels (1 – 13)
 - Panels 8-10 as priority (hottest panels)

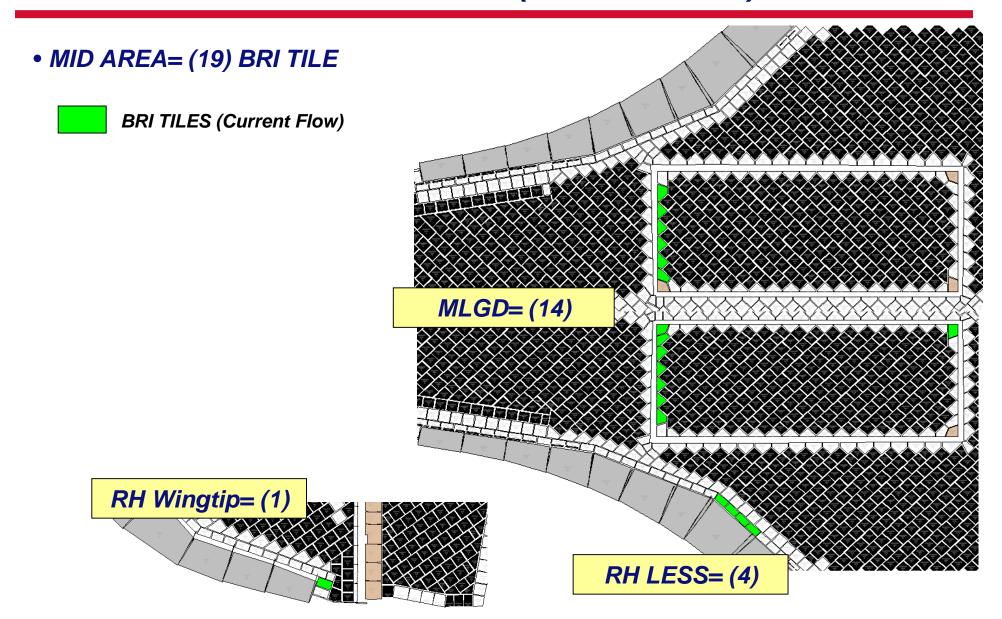
Current Status

- OV-103 has replaced 8 10 both sides (STS-116 flow)
- OV-104 begin next flow
- OV-105 has 11 tile in-work





BRI Tile OV-104 (MLGD/LESS)





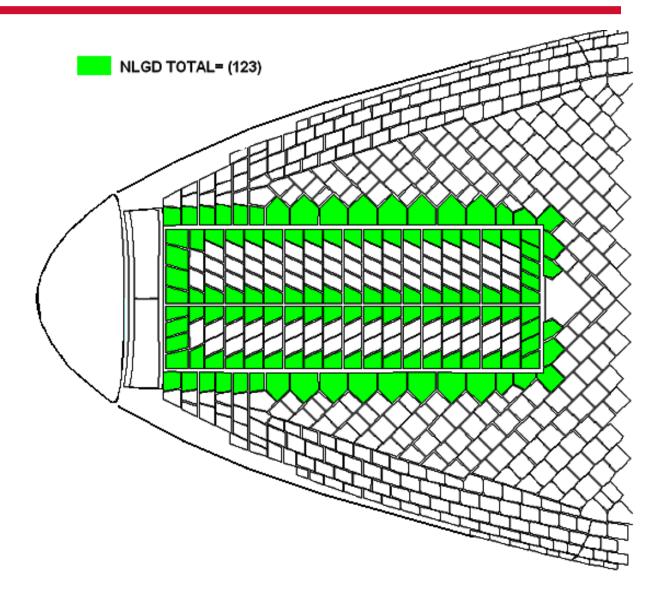


BRI Hardening Priority Plan (NLGD)

 NLGD Area to be worked as flight / processing damage dictates removal

Current Status

- OV-103 currently has 11 installed
- OV-104 currently has 14 installed
- OV-105 has 16 in-work







Window BRI-18 Priority Plan

- Forward Window area (1 6)
 - Windows 2-5 upper portion as priority (debris potential)



PRIORITY BASED ON POTENTIAL DEBRIS

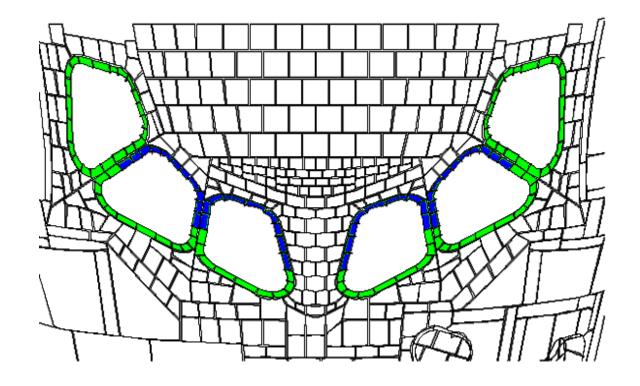


W1/W6= (22) W2/W5= (23) W3/W4= (18)

TOTAL WINDOWS= (126)

Current Status

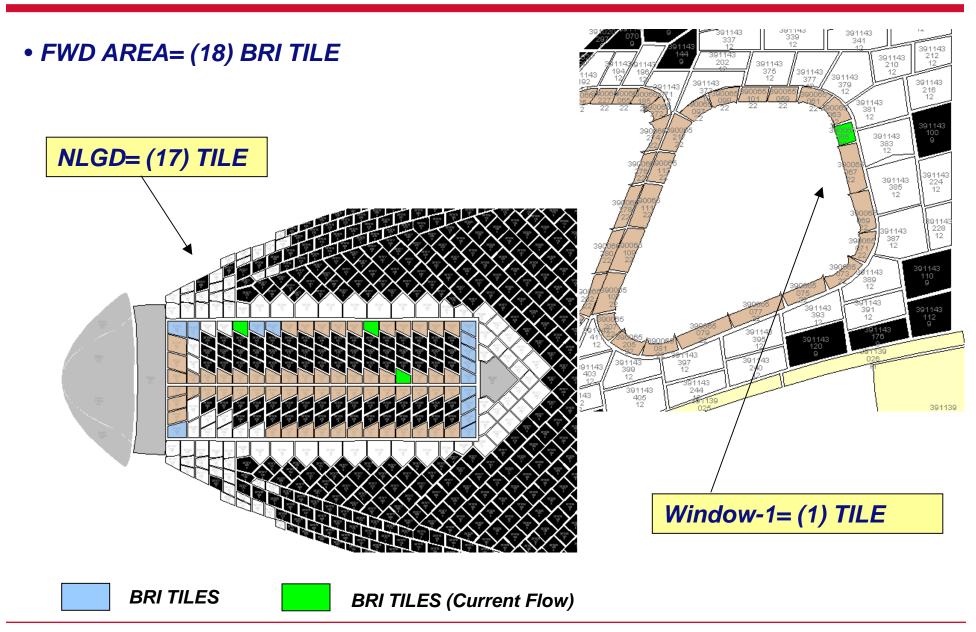
- OV-103 none accomplished for STS-116
- OV-104 begin next flow
- OV-105 has 11 tile in-work







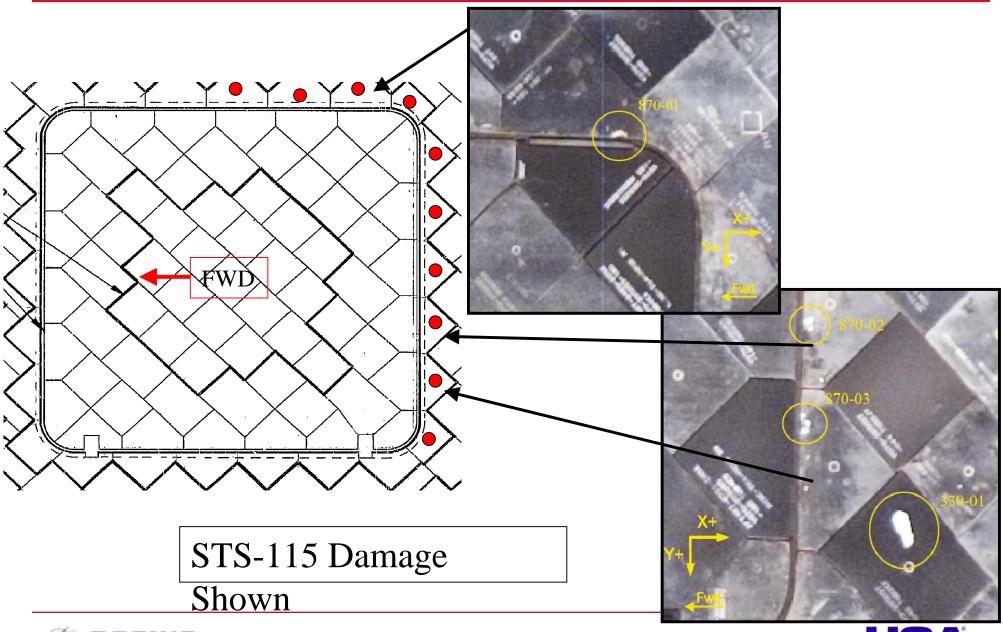
BRI Tile OV-104 (NLGD/Windows)







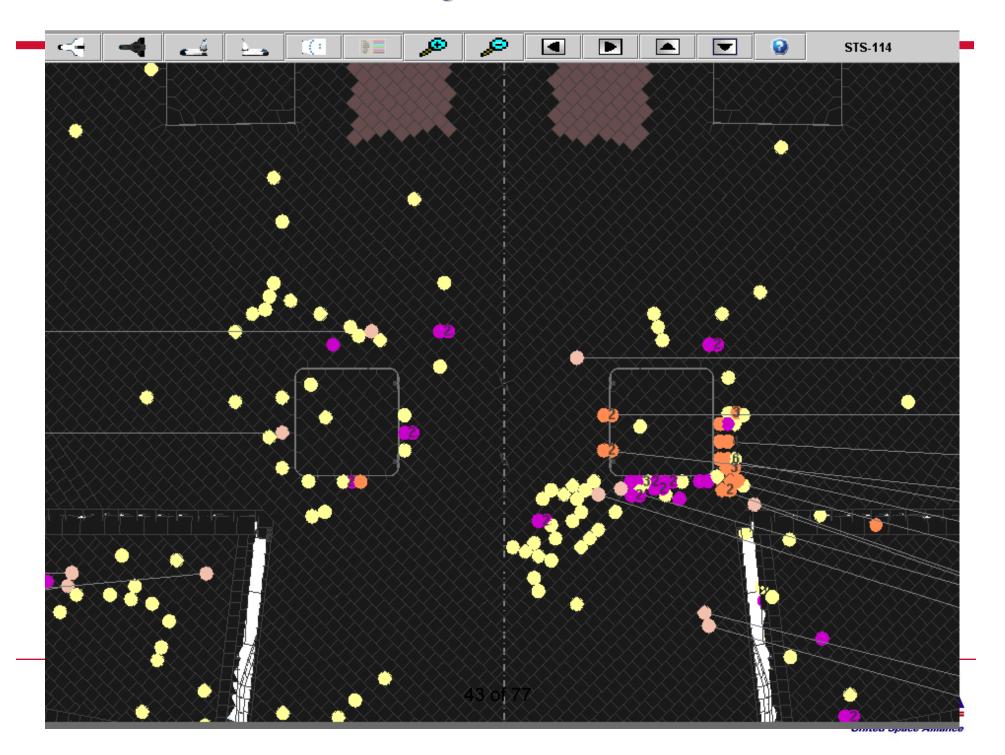
External Tank Door Tiles - STR Side





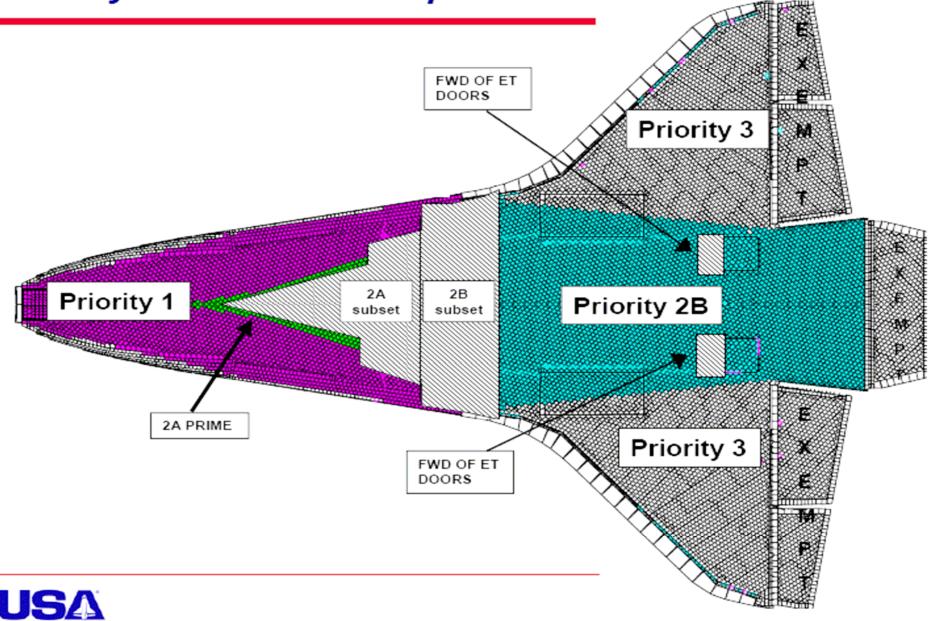


ETD Damages – Last 4 missions



OV-104 Current Configuration (Lower Surface)

Priority areas of GF Replacement

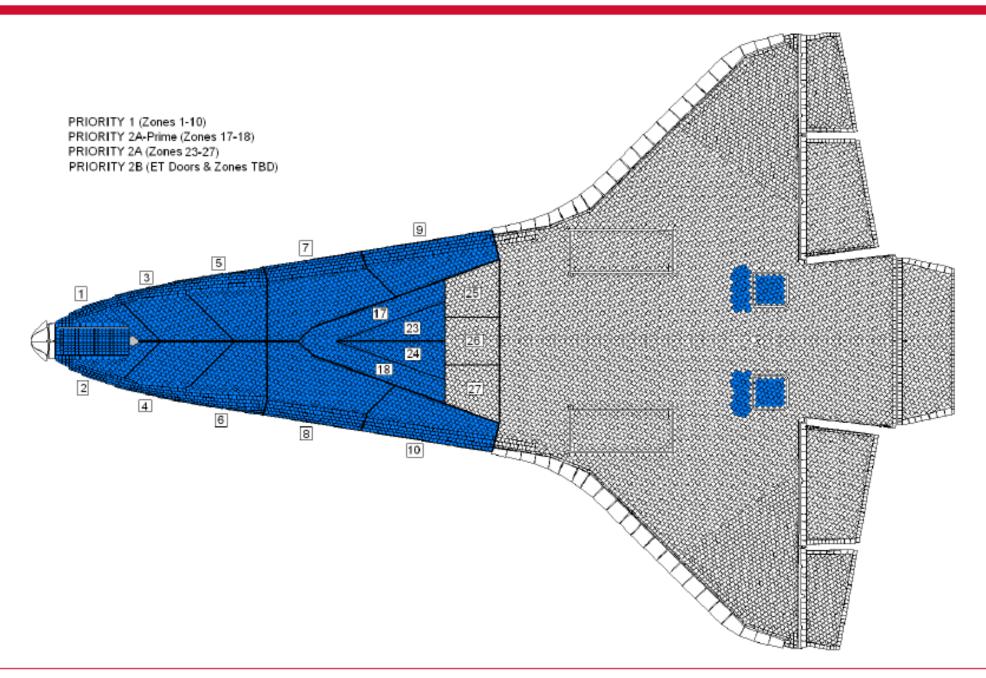








OV-104 Current Configuration (Lower Surface)

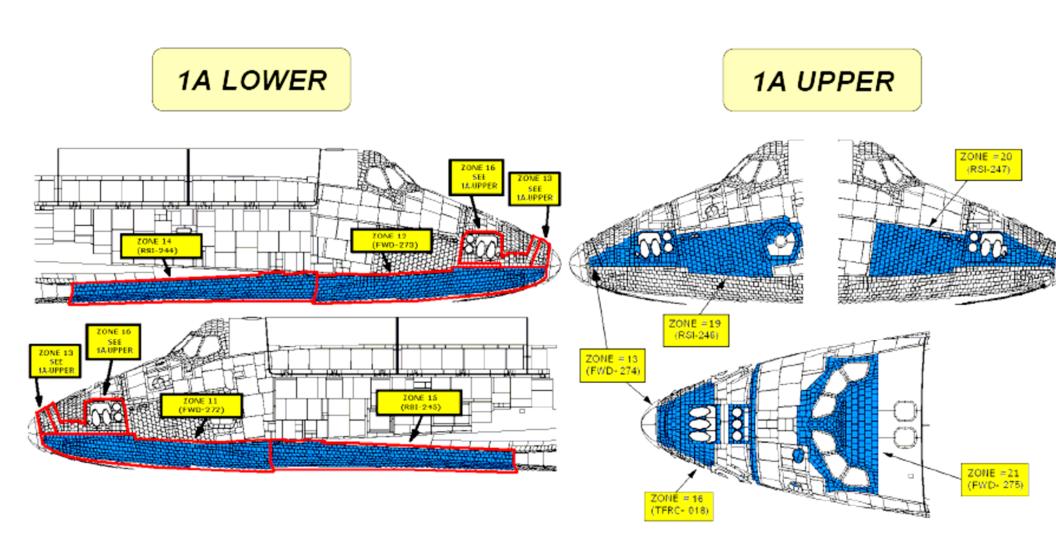






OV-104 Current Configuration (Upper Surface)

"WORK COMPLETE"









NASA

STS-120 LSRR Flight Crew Equipment/GFE

MV5/Kenneth Brown

Date
January 25, 2007

Page 5

BACKUP





STS-120 Pan Tilt Unit Status

Presenter	A. Lozano)
Date	1/18/07	Page 6

STS-120 need dates for Pan Tilt Units were finalized at the 1/18/07 IPT:

OBSS PTU: 4/15/07

Payload Bay PTUs: 5/15/07

Presently tracking to delivery dates of 5/1-5/15/07 for 6 flight units, 1 will be a spare unit
PTU PRT has decided to use our spare PTU(-508) on the OBSS sensor package to support need date
The -508 PTU is being shipped to JSC on 1/19/07 for assembly prior to being shipped to KSC
Note: These delivery dates will support installation for Crew Equipment Interface Test (CEIT) on 6/23/07

Major Milestones:

January-February: Project approval of all drawings

- Torque Tension testing to help define "final" fastener torques
- Isolator plate test to verify plate strength
- Procurement of new bearing retainers

March- April: Re-assembly of all units including Qualification unit

- Qualification testing
- Thermal and Vibration testing of all units
- Certification packages



NASA

STS-120 LSRR Flight Crew Equipment/GFE

Presenter MV5/Kenneth	Brown
Date January 25, 2007	Page 7

Tech Order numbers are identified for reference only. Report generated 01/23/07.

Hardware	Tech	KSC Eng	Eng(TO)	Cert	HDW	HDW	Domayla	JSC
Hardware	Order	Need	Release	O/C	Need O/D	Planned O/D	Remarks	Contact
A (port forward)	M072-750025-076	01/09/07	01/17/07	0	05/01/07		New PTU 2294822-510 required. Anselmo Lozano is the POC for PTU's. Note: JSC must modify PTU's with higher strength fastner's.	Randy Moore
B (port aft)	M072-750025-077	01/09/07	01/17/07	0	05/01/07	05/01/07	New PTU 2294822-510 required. Note:JSC must modify PTU's with higher strength fastner's . Anselmo Lozano is the POC for PTU's.	Randy Moore
C (starboard aft)	M072-750025-078	01/09/07	01/17/07	0	05/01/07	05/01/07	New PTU 2294822-510 required. Note:JSC must modify PTU's with higher strength fastner's . Anselmo Lozano is the POC for PTU's.	Randy Moore
D (starboard forward)	M072-750025-079	01/09/07	01/17/07	0	05/15/07	05/15/07	New PTU 2294822-510 required. Note:JSC must modify PTU's with higher strength fastner's . Anselmo Lozano is the POC for PTU's.	Randy Moore
SRMS elbow camera	M072-544504-007	01/09/07	01/17/07	0	05/15/07		New PTU 2294822-510 required. Note:JSC must modify PTU's with higher strength fastner's . Anselmo Lozano is the POC for PTU's.	Randy Moore
SRMS wrist camera	M072-544504-008	01/09/07	01/17/07	0	04/15/07		New bracket rerquired. Action 2: MV5/Randy Moore must provide the necessary definition to meet the 4/15/07 KSC need date.	Randy Moore
Centerline Airlock Camera (stowed)	M072-660828-002, plus CCCD stow		03/17/99	С			Same Camera as STS-117.	Randy Moore
Lefthand Umbilical Camera (forward)	M072-705001-017	01/09/07	10/28/04	С	06/29/07	06/29/07	Hardware must be returned to JSC for pressurization and will be returned to KSC 3 days prior to OPF roll to VAB.	Randy Moore
Lefthand Umbilical Camera (aft)	M072-705001-016	01/09/07	10/28/04	С	06/29/07	06/29/07	Hardware must be returned to JSC for pressurization and will be returned to KSC 3 days prior to OPF roll to VAB.	Randy Moore
Righthand Umbilical Camera	M072-705001-024	01/09/07	10/28/04	С	06/29/07		Hardware must be returned to JSC for pressurization and will be returned to KSC 3 days prior to OPF roll to VAB.	Randy Moore
Digital Television (DTV)	M072-710570-007			С			Installed hardware.	Larry Schmidt
MCIU/RMS Situational Awareness Display (RSAD)	M072-710543-001		03/07/00	С	49 of 77		Installed hardware.	Larry Schmidt





STS-120 LSRR Flight Crew Equipment/GFE

Presenter
MV5/Kenneth Brown

Date
January 25, 2007

Page 8

Tech Order numbers are identified for reference only. Report generated 01/23/07.

Hardware	Tech Order	KSC Eng Need	Eng(TO) Release	Cert O/C	HDW Need O/D	HDW Planned O/D	Remarks	JSC Contact
Portable Foot Restraint (PFR	M072-661568-029	01/09/07	03/11/05	С	05/09/07	05/24/07	New PFR. ESEL shows 5/27/delivery.	Sandy Peterson
Fools for Rendezvous and Docking (TRAD)	M072-730021-017		03/09/05	С			Installed hardware.	Larry Schmidt
Tool Stowage Assembly	M072-660853-002	01/09/07		С	05/25/07	05/25/07	Tools will be delivered on 5/25/07.	Sandy Peterson
(TSA)	M072-660850-005							
Video Processing Unit (VPU)	M072-710338-006		07/05/01	С			Installed hardware.	Larry Schmidt
Winches	V070-650007-085		11/19/04	С			Same hardware as STS-117?	Sandy Peterson
Wireless Video System	MO72-744007-001 UHF			С			Installed hardware.	Gary Cox
(WVS)	M072-344828-001 mount							
	M072-744004-014 S-BAND							
	M072-744004-013 S-BAND							
	M072-744004-012 S-BAND							
	M072-744004-015 S-BAND							
	M072-744004-017 S-BAND							
	M072-744004-018 S-BAND							
	M072-744004-016 S-BAND							
Space to Space Orbiter	M072-344828-002	+		С			Installed hardware.	Larry Schmidt
Radio (SSOR)	M072-740828-002 antenna							
RMS Sideview Camera	M072-710281-002	01/09/07	11/24/04	С	07/06/07	07/06/07	OBSS Critical. 12mm/30 deg HFOV@420 in. (35ft).	Randy Moore
RSC)	M072-000416-004 camera						Hardware is configuration 2. Must be returned to JSC for pressurization. 07/06/2007 is for the pad installation.	
Wing Leading Edge Instrumentation - Left Wing	M072-756111-TBD			0	50 of 77		Adding Voltage Regulator and decals. Part number and Tech Order changes required. Action 3 - MV5 Gary Cox must provide the necessary definition to meet the 5/01/2007 KSC need date	

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STS-120 LSRR Flight Crew Equipment/GFE

Presenter MV5/Kenneth	Brown
Date January 25, 2007	Page 9

Tech Order numbers are identified for reference only. Report generated 01/23/07

Hardware	Tech	KSC Eng	Eng(TO)	Cert	HDW	HDW	Remarks	JSC
пагомаге	Order	Need	Release	O/C	Need O/D	Planned O/D	Remarks	Contact
Wing Leading Edge Instrumentation - Right Wing	M072-756111-TBD		10/17/05	0			Adding Voltage Regulator and decals. Part number and Tech Order changes required. Action 3 - MV5 Gary Cox must provide the necessary definition to meet the 5/01/2007 KSC need date	Gary Cox
Wing Leading Edge Batteries	M072-756111-TBD	01/09/07		С	05/09/07	05/09/07		Gary Cox
	M072-756111-TBD							
Wing Leading Edge Batteries - Voltage Regulator	M072-756111-TBD	05/15/07		0	06/15/07		The voltage regulators will be installed as part of the battery changeout. Invocon Drawing need date = 5/15/07. Tech Order need date = 6/1/07 (scheduled to be engineered/released for STS-118 in early march so just need to add to MECSLSI for -104 STS-120.	Gary Cox
OBSS Sensor Package 1 (OPF)	M072-710282-007	01/09/07		0	04/15/07	04/15/07	-508 PTU will be used. Hardware resides at KSC. Anselmo Lozano is the POC for PTU's.	Randy Moore
OBSS Sensor Package 2 * (OPF)	M072-710282-006			0			Hardware remains at KSC.	Larry Schmidt
OMS Pod Micro-SGU	M072-755111-001		03/19/02	С			Installed.	Gary Cox
OMS Pod Micro-SGU Batteries		01/09/07		С	01/05/07	12/26/06		Gary Cox
wcs	V070-623-002			0			Revise the installation and tree-up drawing, and provide certification documentation for the new WCS configuration WCS1000-25 to allow Orbiter installation in support of OV-103 Flt 34, OV-104 Flt 29	
Airlock Adapter Plate				0			Installed	Sandy Peterson
Service and Cooling Umbilical				0			Installed. S/N 1014 expires 06/2009, S/N 1017 expires 05/2009.	Sandy Peterson
OBSS Worksite Interface Fixture (WIF)	M072-544506-TBD	03/16/07		0	04/16/07 51 of 77	04/16/07	The OBSS Tech Order is M072-544506-002 and will change to M072-544506-TBD. MDA Drawing need date = 4/02/07. Tech Order update need date = 4/16/07. MECSLSI update need date = 5/1/07.	Ken Ruta

Back Up



STS-120 LSRR

ANNEX 1

BASELINED FILES

NSTS 21477 ISS 10A

Open Work

<u>ISS-10A A01 – NSTS 21477</u>	SUBMITAL	<u>RELEASE</u>	ECD
NODE 2 UPDATE		01/31/07	02/14/07
INTERIM SUBMITTAL	04/16/07	04/23/07	05/07/07
FINAL WEIGHT UPDATE (L-1M)	07/24/07	07/31/07	08/07/07

ISSUES/CONCERNS

- SASA Moldline drawings
- MBSU addition

TGHR STATUS

TGHR SKELETON (L-6M)	03/07/07
CUSTOMER SUBMITTAL (L-4M)	05/07/07
RELEASE FOR REVIEW (L-3M)	06/07/07
BASELINE (L-60 Days)	07/06/07

ISSUES/CONCERNS - NONE



STS-120 LSRR

PAYLOAD ICDs/PIRNs

ECD

SIITATS

PIRNS THAT IMPACT FLIGHT PRODUCTS

TITI E

ICD/PATLUAD	HILE	ECD	<u> 51A1U5</u>
ICD-A-21477	Node 2		
• A05318	Close Clearance Drawing Updates	02/16/07	Technical Review
• A05339	Node 2 Wire Tray Intrusions	02/19/07	On hold for A05318
ICD-A-21477-SASA	SASA		
• TBD	Thermal Blanket Decision	02/23/07	Pending customer
ICD-A-21538	CRITICAL SPARES		
• TBD	Baseline	05/13/07	In development

ISSUES/CONCERNS

NONE

ICD/DAVI OAD



STS-120 LSRR

CARGO INTEGRATION HARDWARE STATUS

DELIVERY STATUS

ECD

New SPDU

05/30/07

ISSUES/CONCERNS

NONE

STS-120/320 Launch Site Requirements Review Flight Software Overview

Judi Powell

FRWG 01/22/2007



STS-120 LSRR (FSW)

- STS-120/OV-104 is the First Scheduled Flight of Operational Increment (OI) 32
 Flight Software (FSW)
 - SASCB SCR 98085D documents PASS and BFS OI 32 content
- STS-120/OV-104 Flight Software Payload Support:
 - ISS-10A
 - Orbiter Interface Unit (OIU)
 - Sequential Still Video (SSV)
 - Orbiter Docking System (ODS)
 - Trajectory Control System (TCS)
 - Assembly Power Converter Units (APCUs)
 - Station to Shuttle Power Transfer System (SSPTS)
- Major New Flight Software Support Items:
 - None



STS-120 LSRR (FSW)

- STS-120 Source Changes/Edits for Primary Flight Software (Base)
 - None
- STS-120 Patch Implementation for Primary Flight Software (Base)
 - None
- STS-120 Patch Implementation for Backup Flight Software (Base)
 - None



STS-120 LSRR (FSW)

Products

- STS-120/OV-104 Base software production schedule (available to field)
 - Shuttle Data Tape

January 23, 2007

Mass Memory Unit Contents

February 6, 2007

- STS-320/OV-104 deliveries will consist of the STS-120 Base SDT/Mass Memory, STS-320 Flight Specific I-Loads and post call-up changes if required
 - Other mandatory changes

Concerns/Issues

 There are no known issues or concerns with Flight Software in supporting STS-120 or STS-320







EVA Status

STS-120/10A Launch Site Readiness Review

XA/John Raines
Johnson Space Center
January 25, 2007



EVA Tools Status – STS-120 LSRR



Bulkhead PFR

- PFR, SED33105308-307, required for contingency TPS inspection
- Bulkhead PFR installation Tech Order: M072-661568-029

Port TSA (Lightweight)

- Port LWTSA installation Tech Order: M072-660850-005
- Port LWTSA Tools installation Tech Order: M072-660853-002

Winches

- Forward Winch, SED33101570-327
- Aft Winch, SED33101570-325

No Port Slidewire

- Safety Tether Routing
 - Due to Slidewire removal, no Safety Tether routing required
 - Two 85' Safety Tethers will be manifested for middeck stow



Atlantis STS-120 Launch Site Requirements Review

Space Shuttle Main Engine 22 January 2007

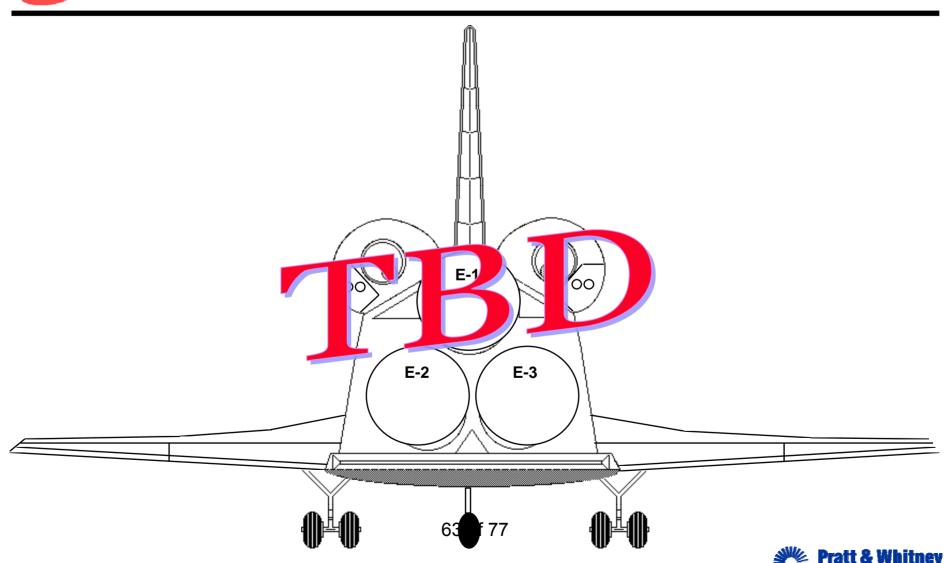
SSME- KSC Greg Haile (321) 861-4060





STS-120 Launch Site Requirements Review

Engine Allocation/Location



A United Technologies Company



SPACE SHUTTLE PROGRAM Space Shuttle KSC Integration Office NASA Kennedy Space Center, Florida



STS-120 Integrated Launch Site Requirements Review

Prese	^{nter} Randy Wade	
Date	01-25-07	

Backup Material

SSP Systems Drawings
 Attachment 1

SSP Authorized Modifications/Non-Standard Work
 Attachment 2

SSP OMRS Waivers and Exceptions
 Attachment 3

Launch Window (Not Available)

Open Configuration Waivers
 Attachment 4



SPACE SHUTTLE PROGRAM Space Shuttle KSC Integration Office NASA Kennedy Space Center, Florida



STS-120 Integrated Launch Site Requirements Review

Presenter Randy Wade	
Date 01-25-07	

SSP System Drawings

The Drawings Baseline Was Released By PRCB S0115120A on 11-01-06

V072-000001-263 (Rev. UU01) Space Shuttle System (Rel. 11-10-06)

• V072-200199-003 (Rev. NC) Mission Equipment Cargo Support (Rel. 9-14-06)

• SGD32104443-401 (Rev. NC) Crew Compartment Configuration (Rel. 11-16-06)

-402 Descent

• V070-000001-004 Orbiter General Assembly

V070-410100-018
 SSME Installation

• 10100-0061-167 Integrated SRB General Assembly (BI-131)

• 80901000000-510 External Tank Assembly (ET-TBD)

65 of 77 Attachment 1

[•] STS-120 CIR + 70 days Mission Configuration Product Plan (MCPP) was last published on 12-12-06 and will be republished at LSRR + 18 days on 2-12-07.



SPACE SHUTTLE PROGRAM Space Shuttle KSC Integration Office NASA Kennedy Space Center, Florida



STS-120 Integrated Launch Site Requirements Review

Preser	^{nter} Randy Wade	
Date	01-25-07	

SSP System Drawings - Cont'd

Ferry Configuration

• V072-000001-264 (Rev. UU01) Space Shuttle System Drawing (Rel. 11-10-06)

• V072-200199-004 (Rev. NC) Mission Equipment Cargo Support (Rel. 9-14-06)

• SGD32104443-001 (Rev. NC) Crew Compartment Configuration (Rel. 11-16-06)

• V072-300055-023 (Rev. BL01) Ferry Flight Configuration (Rel. 6-21-06)

SCA 905

66 of 77 Attachment 1



SPACE SHUTTLE PROGRAM Space Shuttle KSC Integration Office NASA Kennedy Space Center, Florida



STS-120 Integrated Launch Site Requirements Review

Presenter Randy Wade Date 01-25-07

Modification Impact Report

Mission Equipment Modifications and Orbiter Modifications analyzed for impacts to OMRSD, LCC, ICD, EMI, Software, and GSE.

A total of 3 MCRs have been approved and/or pending mods

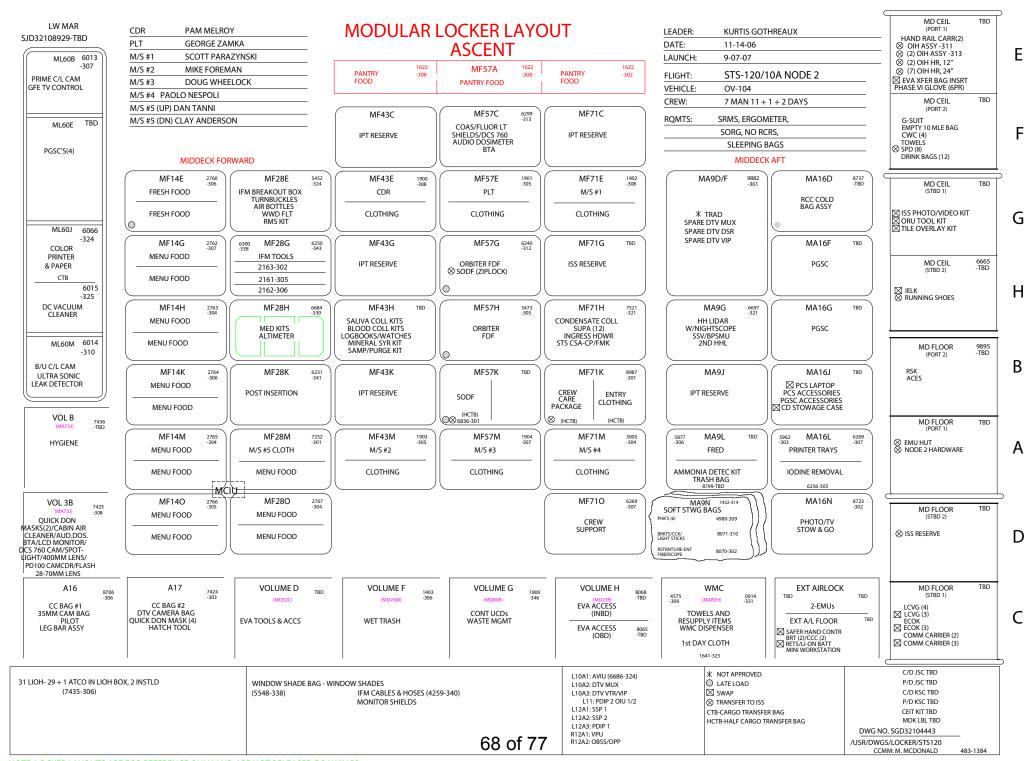
Current MCR impact status:

o impacts for all six disciplines

	•
ne or more disciplines with impacts, documentation approved	0
and/or pending approval	
Possible impacts still under review	3

CR 23411, 23440, and 23467 are being reviewed for 67 of 77 **OMRSD** impacts

U



MRCS REPT. 4650-1

SSP SUMMARY MOD ITEMS - PRCBD MOD BASE LINE STS-0120

ECP-MCR/KIT SEQUENCE

PAGE NO. 1
RUN TIME 13:48 DATE 01/16/2007

ORB

MCR/ECP	STAT	ITEM/KIT NUMBER	~	DESCRIPTION / GENERAL REMARKS	PRCB AUTHDATE	PRIO FLT
	AUTH KSC	J5881A	0104 001 SPAR	LOWER LESS ACCESS CARRIER PANEL POST FLT TORQUE CK VERIF	ORB-0076R09 2006-06-05	SCHD 029
	AUTH KSC	J5897	0104 001 NSW	MID FUSELAGE SAMPLING AND FASTENER REPLACEMENT	S052923UZ 2005-06-09	MAND 029
	AUTH KSC	J6116	0104 001 SPAR	AMES GAP FILLER REMOVAL AND REPLACEMENT	ORB-0076R11 2006-08-16	MAND 029
	AUTH KSC	J6154	0104 001 SPAR	POSTFLIGHT DAMAGE 3-D ACQUISITION	ORB-0076R13 2006-08-23	MAND 029
	AUTH KSC	J6162	0104 001 SPAR	PERFORM MEASUREMENTS ON OBSS MPM SHOULDER & X-GUIDE ON IBA	ORB-0076 R14 2006-10-23	MAND 029
	COMP KSC	J6169	0104 000 SPAR	SASA FSE TO GAS BEAM FIT CHECK	ORB-0076R15 2006-11-06	MAND 029
	COMP KSC	J6185	0104 001 SPAR	REMOVAL AND INSPECTION OF BBU'S IN OV-104 GPC'S #1,2,3,& 4, AND INSTALLATION OF REPLACEMENT BBU'S ALL BBU'S COMPLETED ON FLT 28 WAD	ORB-0076R16 2006-12-11	MAND 029
	AUTH KSC	J6187	0104 000 SPAR	ADTA #3 AND #4 RETROFIT FOR OV-104, FLT 29	ORB-0076R17 2007-01-08	MAND 029

TOTAL MODS = 8

MRCS REPT. 4650-1 SSP SUMMARY MOD ITEMS - PRCBD MOD BASE LINE STS-0120 SRB PAGE NO. 2

ECP-MCR/KIT SEQUENCE RUN TIME 13:48 DATE 01/16/2007

	STAT	ITEM/KIT NUMBER SEG		PRCB	PRIO
MCR/ECP	SITE	TCTI NUMBER EISN NO	DESCRIPTION / GENERAL REMARKS	AUTHDATE	FLT
	AUTH	B470ECP3789R000 B131 000	RSRM AFT SEGMENT STIFFENER RING FOAM APPLICATION TCTI	S170809R2	
	KAS			2006-08-15	

TOTAL MODS = 1

1Date: 01/16/07 13:54 PCASS Page: 1

FLIGHT-SPECIFIC

Approved STS-120 OMRS Waivers and Exceptions

EXC			STAT)	ABSTRACT RAS REQUIREMENTS	EISN PAYLOAD	STS BEG	END
+	ORB			OMRSD EXCEPTION REQUEST - V30 INTERVAL EXTENSION TO 6 YEARS (EV10 331R1)	104	027	030
		S053297BP EK10355		OMRSD EXCEPTION REQUEST - V31 MID FUSELAGE ZONAL INTERNAL SURVEIL LANCEINSPECTIONS (EK10355)	104	027	030
		S053298FM EK10492			104	027	029
W	OMS	S053296GY WK10188R1			0014	025	032
		S053296YG WK10318R1		OMRSD WAIVER REQUEST - RIGHT RCS OXIDIZER GHE SYSTEM INTERNAL LEA KAGE(WK10318R1)	0021	034	042
				OMRSD WAIVER REQUEST - RIGHT OMS SECONDARY REGULATOR CREEP RATE(W K10522)	0021	035	043
	ORB	S053296YT WK10332R2		OMRSD WAIVER REQUEST - PV6 PREVALVESCREEN PARTICLES (WK10332R2)	104	027	031
		S053298HY WK10502		OMRSD WAIVER REQUEST - BODY FLAP DRIVE RATE TEST	104	027	031

(WK10502)

RCS S053298JF OMRSD WAIVER REQUEST - 0021 034 042 WK10503 (A) RRCS OX TANKOUTLET TRANSDUCER ACCURACY (WK 10503)

-

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ACTIVE WAIVERS FOR OV-104

Authority	Date	Waiver Description	Effectivity	Wad
S052428A	03/27/91	Allows specified flights to fly with interim TPS repair after each mission to minimize damage to surrounding tile during ferry flight	STS-37, STS-39, STS-40, STS-42 thru STS-999	STAYS OPEN
S076972	11/19/91	Permit the modified GPCs (AP101-S) Battery Back-up Unit to fly with annotated fastener improvements without rolling the LRU Part Number	STS-42, STS-44, STS-47 and STS-49 thru STS-999	STAYS OPEN
S061956	07/15/03	Blanket on the Control Moment Gyro (CMG) Orbital Replacement Unit (ORU) on the Lightweight MPESS Carrier (LMC) will NOT be re-installed on-orbit per configuration defined in ICD-A-21494. It will be secured around the FSE and attached to the aft bulkhead.	OV-104, Flight 27	
S115115JR1	07/19/06	The following requirement is waived to allow OV-104 to fly with the following out-of-configuration condition: Tech Order M072-544501-067 (RMS, MPM over-center stop and MPM pedestal insulation cover fasteners) will be implemented in total, less the requirement to perform bench rigging per updated specification requirements for for OV-104, Flight 27 and subsequent OV-104 flights until such time that all MPMs can be removed and bench rigging can be performed.	OV-104, Flight 27 thru OV-104, Flight 999	STAYS OPEN
	S052428A S076972 S061956	S052428A 03/27/91 S076972 11/19/91 S061956 07/15/03	S052428A 03/27/91 Allows specified flights to fly with interim TPS repair after each mission to minimize damage to surrounding tile during ferry flight S076972 11/19/91 Permit the modified GPCs (AP101-S) Battery Back-up Unit to fly with annotated fastener improvements without rolling the LRU Part Number S061956 07/15/03 Blanket on the Control Moment Gyro (CMG) Orbital Replacement Unit (ORU) on the Lightweight MPESS Carrier (LMC) will NOT be re-installed on-orbit per configuration defined in ICD-A-21494. It will be secured around the FSE and attached to the aft bulkhead. S115115JR1 07/19/06 The following requirement is waived to allow OV-104 to fly with the following out-of-configuration condition: Tech Order M072-544501-067 (RMS, MPM over-center stop and MPM pedestal insulation cover fasteners) will be implemented in total, less the requirement to perform bench rigging per updated specification requirements for for OV-104, Flight 27 and subsequent OV-104 flights	S052428A 03/27/91 Allows specified flights to fly with interim TPS repair after each mission to minimize damage to surrounding tile during ferry flight STS-42, STS-39, STS-40, STS-42 thru STS-999 S076972 11/19/91 Permit the modified GPCs (AP101-S) Battery Back-up Unit to fly with annotated fastener improvements without rolling the LRU Part Number S061956 07/15/03 Blanket on the Control Moment Gyro (CMG) Orbital Replacement Unit (ORU) on the Lightweight MPESS Carrier (LMC) will NOT be re-installed on-orbit per configuration defined in ICD-A-21494. It will be secured around the FSE and attached to the aft bulkhead. S115115JR1 07/19/06 The following requirement is waived to allow OV-104 to fly with the following out-of-configuration condition: Tech Order M072-544501-067 (RMS, MPM over-center stop and MPM pedestal insulation cover fasteners) will be implemented in total, less the requirement to perform bench rigging per updated specification requirements for for OV-104, Flight 27 and subsequent OV-104 flights until such time that all MPMs can be removed and bench rigging can

VEHICLE LIMITED LIFE STATUS REPORT

PRELIMINARY SUBMITTED 01/08/2007

LAUNCH DATE USED 09/07/2007 MISSION DURATION = 11 DAYS

NO.	SYS	REQT / PART DESC / PART NO	TOP / SEPAR	ANTICIPATED ACTION	CONSTR	ELE
		C00AA0.110.032	V5032.004	REMOVE/INSTALL	2	0
1	PYRO	NASA STANDARD DET.	V5029.001			
		SEB26100094-201				
		C00AA0.110.033	V5032.004	REMOVE/INSTALL	2	0
2	PYRO	CARTRIDGE	V5127			
		SKD26100098-301				
		C00AA0.110.034	V5032.004	REMOVE/INSTALL	4	0
3	PYRO	AFT ATTACH BSTR CART.	V5029.001			
		SKD26100099-401				
		C00AA0.110.035	V5032.004	REMOVE/INSTALL	2	0
4	PYRO	NLG THRUSTER CART.	V5127			
		SKD26100100-301				
		C00AA0.110.043	V5056	INSTALL	4	0
5	PYRO	GAS PRESS CTG.				
		SEB26100001-25X				
		C00AA0.115.001	V5012.001	REMOVE/INSTALL	4	0
6	PYRO	GAS SAMPLER BATTERY	V5029.004			
		SED33101116-321				
		C00AA0.140.004	S0007	TEST	4	0
7	INS	MADS TAPE RECORDER	V1200			
		ME435-0055-0003 THRU 0005	V1248			
		C00AB0.010.003	V1165.003	REMOVE/INSTALL	2	0
8	MEQLG	NLG TIRE	V1165.004			
		MC194-0007-0006 (2)				
		C00AB0.010.004	V1165.001	REMOVE/INSTALL	2	0
9	MEQLG	MLG TIE BOLTS & NUTS	V1165.002			
		MC621-0051-0038 (4 WHEELS)				
		C00AB0.010.005	V1165.001	REMOVE/INSTALL	2	0
10	MEQLG	MAIN WHEEL ASSEMBLY	V1165.002			
		MC621-0051-0038 (4)				
		C00AB0.010.006	V1165.003	REMOVE/INSTALL	2	0
11	MEQLG	NOSE WHEEL ASSEMBLY	V1165.004			
		MC621-0050-0004 (2)				

Constraints
1=ET/SRB MATE 3=VAB ROLL
2=OPF ROLL 4=LAUNCH

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OV-104 FLT-29, STS-120

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		C00AB0.160.020A	TPS-TBD	REMOVE/REFURB/INSTALL	4	М
12	PLM	VIDEOSPECTION CAMERA ASSY	SEPAR TBD			
		SED39125120-310				
		C00AB0.170.001	V5139.001	REMOVE/REINSTALL	2	0
13	TPS	RCC ARROWHEAD PLATE	V5139.002			
		MC621-0007-7009				
		C00AB0.170.002	V5139.001	REMOVE/REPLACE/INSTALL	2	0
14	TPS	RCC ARROWHEAD PLATE	V5139.002			
		MC621-0007-7010	SEPAR TBD			
		C00AB0.180.213 THRU 5	SEPAR-TBD	REMOVE/REPLACE/INSTALL	2	0
15	TPS	INSULATOR				
		V070-19024X-XXX				
		C00AB0.180.513	SEPAR-TBD	REMOVE/REPLACE/INSTALL	2	0
16	TPS	INSULATOR				
		V070-199838-006				
		C00AB0.180.515A	SEPAR-TBD	REMOVE/REPLACE/INSTALL	2	0
17	TPS	INSULATOR				
		V070-199838-008				
		C00AB0.180.517A	SEPAR-TBD	REMOVE/REPLACE/INSTALL	2	0
18	TPS	INSULATOR				
		V070-199838-010				_
		C00AB0.180.525	SEPAR-TBD	REMOVE/REPLACE/INSTALL	2	0
19	TPS	INSULATOR				
		V070-199839-004			_	_
		C00AB0.180.527A	SEPAR-TBD	REMOVE/REPLACE/INSTALL	2	0
20	TPS	INSULATOR				
		V070-199843-002	05040 500	DEMOVE/DEDLAGE/INICTALL		
04	TDC	C00AB0.180.533	SEPAR-TBD	REMOVE/REPLACE/INSTALL	2	0
21	TPS	INSULATOR				
		V070-199839-012	OFDAD TOD	DEMOVE/DEDLAGE/INIOTAL:		
66	TD0	C00AB0.180.534	SEPAR-TBD	REMOVE/REPLACE/INSTALL	2	0
22	TPS	INSULATOR				
		V070-199839-013				

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Elements O=ORBITER M=MISSION EQUIP. OV-104 FLT-29, STS-120

VEHICLE LIMITED LIFE STATUS REPORT

LAUNCH DATE USED 09/07/2007

MISSION DURATION = 11 DAYS PRELIMINARY SUBMITTED 01/08/2007

		C00AB0.180.535	SEPAR-TBD	REMOVE/REPLACE/INSTALL	2	0
23	TPS	INSULATOR				
		V070-199839-014				
		C00AB0.180.576C, D & H	SEPAR-TBD	REMOVE/REPLACE/INSTALL	2	0
24	TPS	INSULATOR				
		V070-19026X-XXX				
		C00AB0.180.576E & F	SEPAR-TBD	REMOVE/REPLACE/INSTALL	2	0
25	TPS	INSULATOR				
		V070-190289-XXX				
		C00AD0.030.009	V5032.004	REMOVE/INSTALL	2	0
26	PYRO	SPHERICAL BEARING ASSY	V5127			
		V070-562036-002				
		C00AD0.030.012	V5032.004	REMOVE/INSTALL	2	0
27	PYRO	PYRO CENTERING MECHANISM	V5127			
		SKD26100098-501				
		JSC24937.30	TPS-TBD	REMOVE/REFURBISH/INSTALL	2	М
28	PLM	PORTABLE FOOT RESTRAINT ASSY				
		SED33105308-307				
		JSC24937.56	TPS-TBD	REMOVE/INSTALL	4	М
29	FCS	EMER EGRESS SLIDE SYS				
		MC623-0015-0023				
		JSC24937.63	TPS-TBD	REMOVE/REPLACE/INSTALL	4	М
	PLM	PAN TIL UNITS	SEPAR-TBD			
30		2294822-508				
		V61AIL.010-C	TPS-TBD	INSTALL AT PAD	4	0
31	ECLSS	LIOH CANNISTER				
		MC621-0008-0409				
		V61AIL.015-C	TPS-TBD	INSTALL AT PAD	4	0
32	ECLSS	HYDRAZINE (CO RMVL CART.)				
		MC621-0008-0060				
		V61AIL.016-C	TPS-TBD	INSTALL AT PAD	4	0
33	ECLSS	ATCO CARTRIDGE				
		MC250-0024-0001				

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PRELIMINARY SUBMITTED 01/08/2007

		V61AJ0.141	V1053.010	RECALIBRATE SENSORS AT PAD	4	0
34	ECLSS	PPO2 SENSOR				
		MC250-0002-3165				
		V66AIL.060	TPS-TBD	REMOVE/INSTALL	4	М
35	FCS	POLE CREW ESCAPE SYS ASSY				
		SED27101375-322				

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