

SPACE SHUTTLE PROGRAM Space Shuttle KSC Integration Office NASA Kennedy Space Center, Florida



STS-125 Integrated Launch Site Requirements Review

Presenter Kenneth Nowak

Date 10-25-07

# **Program Freeze Point**

# **PRCB** Presentation

# S115125B





#### STS-125 Integrated Launch Site Requirements Review

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Baseline the STS-125 Mission Specific Requirements and Flow Plans. This CR and the associated Data Package were reviewed at the 10-22-07 FRWG.

Flight Management*		MO3/USA-PI
Orbiter Engineering*	Requesting Approval	USA-OE
	Status in Back-Up	
KSC Integration		MK-SIO
Flight Software		USA-FSW
GFE FCE/EVA		MV5/XA
Payload/Cargo Engineering		USA-PI
KSC ISS and Payload Processing	9	UB-R3

\*Backup Material



SPACE SHUTTLE PROGRAM Space Shuttle Flight Operations and Integration Office NASA Johnson Space Center, Houston, Texas



# STS-125/HST SM4

# Launch Site Requirements Review (LSRR)

**Flight Requirements Status** 

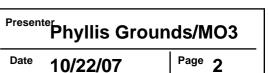
### PRCB Oct, 25, 2007

Phyllis Grounds, HST & ICBC3D PIM Frank Richmond, USA Flight Mgr.





ORBIT



**CREW SIZE: 7** CONFIGURATION OV-104 (30) LP04;RP01 PRCBD S042013GU: **ET-127** 

LAUNCH

08/07/08

39A/ MLP2

**BI-135 RSRM-103** (1) TBD (2) TBD (3) TBD **OI-32** SRMS,OBSS

#### PAYLOAD

HST SM4 **ICBC 3D** 

28.45 DEG 297 NM DIRECT INSERTION DURATION: 11 + 0 + 2 DAYS

#### **CONSUMABLES**

5 (FULL)
5 (FULL)
2446# (FULL)
4970# (FULL)
25063# (MAX LOAD)

Date

LANDING

SITE	KSC
TAL	MORON
ALT. TAL	NONE
SCA	905





#### **STS-125 Launch Site Requirements Review**

Presenter Phyllis Grounds/MO3 Date 10/22/07 Page 3

#### **PERFORMANCE MARGIN**

•	SIMULATION MARGIN (SPLCF125)		+1823
•	WEIGHT CHANGES SINCE SIMULATION <ul> <li>ORBITER</li> <li>TOTAL WEIGHT CHANGES</li> </ul>	<u>-12</u> -12	+12
•	OTHER PERFORMANCE PROJECTIONS		
	PROTECTION FOR DOL DISPERSIONS		-700
	• SRB – M/P UPDATES		-77
	ISP/THST FOR GENERIC BLK II @ 104.5%		-68
	PERFORMANCE CHANGES ADJUSTMENT		<u>-1</u>
•	CURRENT BASELINED APM (10/16/07)		+989
•	IPT PROJECTIONS		
-	INCREASE ODS WEIGHT	+203	
	IINCREASE BALLAST WEIGHT	<u>+210</u>	
•	TOTAL - IPT PROJECTIONS	+413	-384
•	PROJECTED APM		+605

**VOLUME III: ASCENT PERFORMANCE MANAGER'S RESERVE GUIDELINE AT FPSR/CIR IS 800 LBS** 



#### **STS-125 Launch Site Requirements Review**

Presenter Phyllis Grounds/MO3
Date 10/22/07
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#### FLIGHT MASS PROPERTIES WEIGHTS AND CG'S ARE WITHIN ACCEPTABLE LIMITS

CASE	TOUCHDOWN <u>WEIGHT pounds (LIMIT)</u>	MACH 3.5 <u>X C.G. inches (LIMIT)</u>
NOMINAL	224979 (233000)	1078.2 (1075.7)
RTLS	236438 (248000)	1078.3 (1077.2)
TAL	234023 (248000)	1079.0 (1077.2)
AOA	229437 (248000)	1076.4 (1075.7)
CONT RTRN (NO GRAPPLE)	225985 (233000)	1078.0 (1075.7)

- NOTE: RTLS INCLUDES 25 SEC FRCS DUMP TAL INCLUDES 90 SEC FRCS DUMP 1752 LBS AFT BALLAST (IPT BALLAST = 1962 LBS)
- ESTIMATES BASED ON TDDP SPLCF125 AND MODIFIED FOR WEIGHT CHANGES THRU 10/16/07.

## STS-125 LSRR OV-104 FLIGHT 30 CONFIGURATION UPDATES

Joe Rodriguez USA Orbiter Element

October 25, 2007





## STS-125 OV-104 Flight 30 – LSRR Updates

#### **Program Authorization Is Requested For The Following:**

• Baseline two (2) modifications

#### **Information Only:**

- Five (5) potential modifications under review
- OPF processing requirements
  - Chits, TPS Priorities

#### Back-up:

- Modification Records and MECSLSI Updates Summary
- Engineering, Hardware and Certification Status
- BRI-18 Implementation Plan



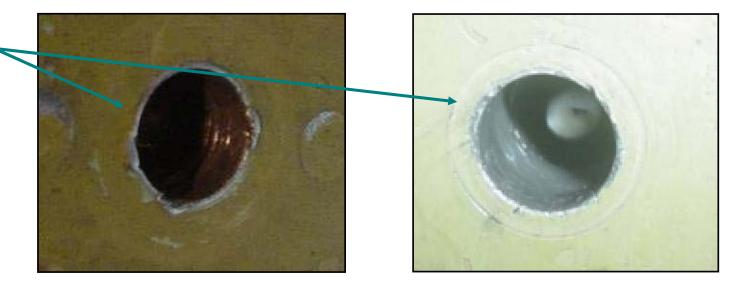


### **STS-125 OV-104 Flight 30 – Modifications To Be Baselined**

#### TAD 30006 – Guide Pin Installation for 50-1 / 50-2 Aft Access Doors

- Installs two guide pins to provide alignment capability for the flight 50-1 / 50-2 aft access doors and associated GSE door frame assemblies
  - Alignment capability will reduce damage to orbiter structure during the GSE door frame and 50-1 / 50-2 aft fuselage access door installation and removal, and facilitate improved turnaround time
    - Guide pins will be installed in place of the two removed retainers on the door opening
    - Fasteners will be removed from the corresponding locations in the door and the GSE frame to allow guide pins to slide in place upon door or GSE frame installation
    - Steel bushings will be added to the holes in the flight door to prohibit damage to the aluminum door from the steel guide pins

GSE door frame and 50-1 & 50-2 aft fuselage access door current installation and removal process can cause coining and surface damage to attachment holes and adjacent areas







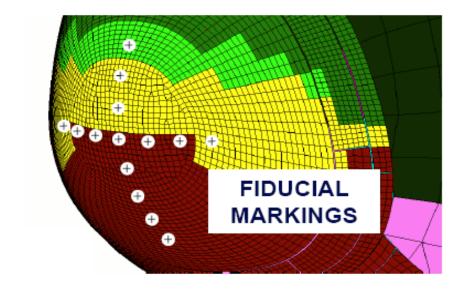
### **STS-125 OV-104 Flight 30 – Modifications To Be Baselined**

#### MCR 23452 – Fiducial Markings on Nose Cap RCC

- Implements fiducial markings to facilitate on-orbit imagery X-Y-Z coordinate location to allow for more efficient damage assessment during the mission
  - Will enable more accurate and expeditious coordinate location identification for inspection and damage assessment activities
  - Permanent reference marks will be added using Black Sharpie marker at 14 original Shuttle Entry Air Data System (SEADS) locations on nose cap
  - Reduces uncertainty from ~5" without marks to ~0.5-1.0"



SEADS Locations







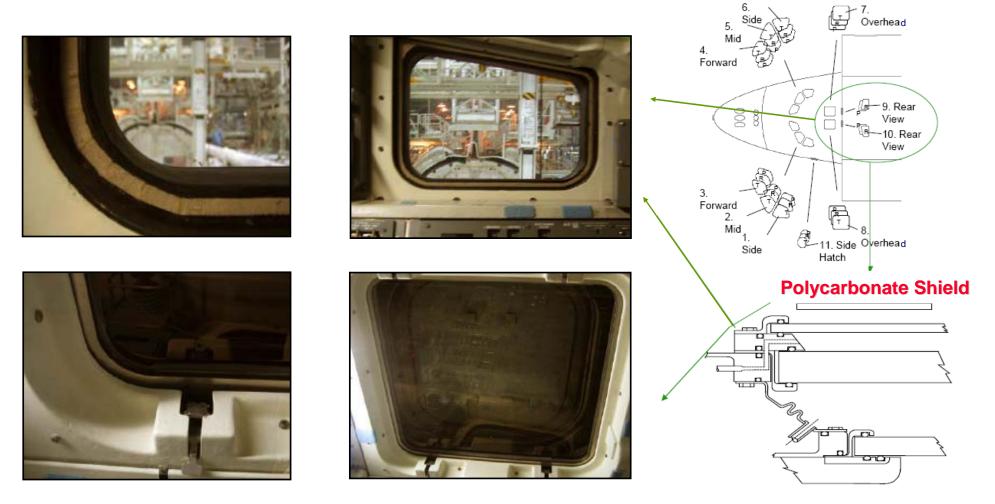
#### TAD 30064 – Implementation of Protective Window Shields / On-Orbit Installation

- Implements polycarbonate window protective shields on Orbiter pressure panes (W7, W8, W9 and W10) to reduce possibility of window breakage and accommodate launch and on-orbit removal / installation
  - A thin polycarbonate sheet installed at current shade attachment locations has demonstrated the ability to prevent damage by a factor of six (minimum)
  - The bonded polycarbonate window shields concept was developed in 2006 (ref. MCR 23440) but it was determined that the Lexan would have a detrimental effect on high aperture photography
  - A new concept was developed to allow removal and installation of the polycarbonate shields on-orbit
    - A single layer of cloth is attached over the shield with Velcro to act as a shade; rear windows include tethering capabilities
    - Rear window shields will be installed for launch to protect the windows; Overhead window shields will be installed on-orbit after photographs are taken
  - Utilizes existing overhead windows #7 and #8 clamps and rear windows #9 and #10 Velcro attachment locations without invalidating the crew module window basis of certification
  - Crew office evaluation (CEIT) is scheduled for 11/30/07





#### TAD 30064 – Implementation of Protective Window Shields / On-Orbit Installation (Cont.)





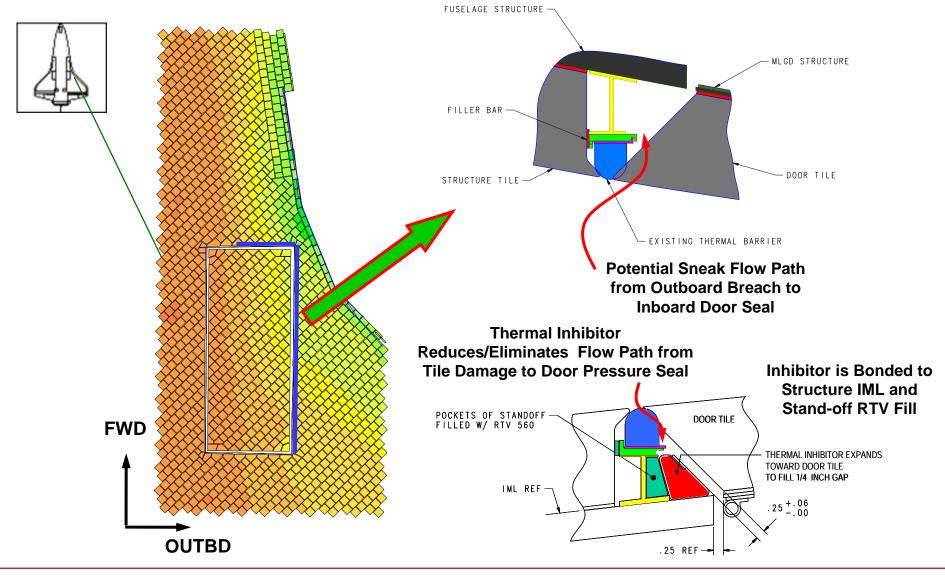


#### TAD 30025 – Main Landing Gear Door Thermal Barrier Cavity Protection

- Installs a thermal inhibitor in order to prevent potential failure of the MLGD environmental seal
  - The current MLGD thermal barrier system has no redundancy and is vulnerable to impact damage which could allow the heat of re-entry into the cavity between the OML and the environmental seal
  - Thermal inhibitor, constructed of a rigidized batting material enclosed in a sleeving, will expand to seal the cavity during exposure to excessive heating and protect the environmental seal area from reaching an over-temperature condition
    - Arc jet testing demonstrated the ability of the thermal inhibitor to reduce the temperature at the environmental seal for the condition of a breach past the MLGD thermal barrier
  - All material and system testing performed to-date proved that additional insulation capability is provided by the thermal inhibitor
  - Thermal inhibitor preliminary development schedule supports implementation on OV-104 for STS-125
    - Engineering is scheduled to be released by 11/30/07
    - Material qualification is scheduled for completion on 2/18/08
    - Production hardware / certification is expected to be complete on 4/17/08



#### TAD 30025 – Main Landing Gear Door Thermal Barrier Cavity Protection (Cont.)





United Space Alliance

#### TAD 30006 – PLBD Grounding for Lightning Bond Protection

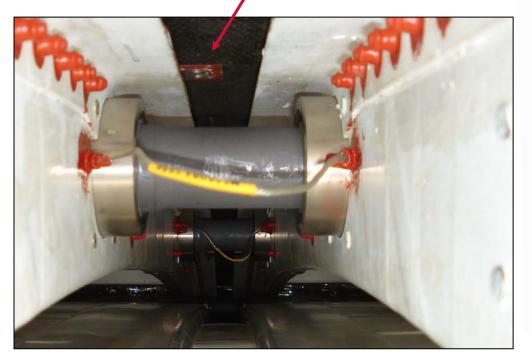
- Installs lanyards in 12 locations in the two forward PLBD expansion joints to provide adequate current flow continuity across the joint in order to meet PLBD grounding requirement
  - Current PLBD configuration does not meet NSTS 07636 Revision G "Lightning Protection, Test and Analysis Requirements"
    - Orbiter Vehicle shall ensure a resistance of no more than 2.5 milliohms between exterior surfaces
  - Payload bay door design includes provisions to dissipate lightning strike current and provide EMU shielding
    - PLBD has five panels per side, interconnected by shear tubes with expansion joins
    - The electrical grounding strap fingers provide lightning strike protection for the orbiter structure and enclosed payload
  - Electrical grounding clips become dislodged and damaged / broken
    - Loss of electrical ground strap fingers historically have been associated with the two forward payload bay door expansion joints
  - The standard repair procedure using a jumper at the shear pin flange attach point does not provide adequate conductivity across the joint
  - Study is nearing completion to define the repair locations and determine lanyard installation procedure fix to ensure lightning strike requirements are met

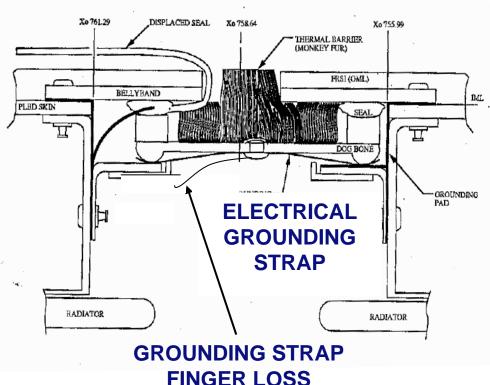




#### TAD 30006 – PLBD Grounding for Lightning Bond Protection (Cont.)

DAMAGED ELECTRICAL BOND CLIPS TRIMMED AND LANYARD INSTALLED



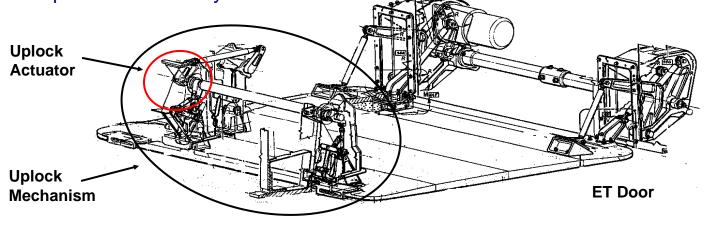






#### **TAD 30069 – ET Door Uplock Latch Actuator Modification**

- Redesign existing MC287-0041 ET door uplock latch actuators (LH and RH) to reduce the maximum stall torque range
  - Maximum stall torque of 4,000 to 6,000 in-lbs from the uplock ET door latch actuator could cause uplock mechanism yielding if debris causes a jam in the ET umbilical area during actuator operation
  - The modified actuator test showed consistent stall torque results within 900 to 1,151 in-lbs under all test conditions, significantly reducing the risk of yielding the uplock mechanism
    - The new design included reducing the spring force on the torque limiter friction disks by reducing the Belleville spring thickness, adding a spacer to fill the gap, and the ball pockets ground for smoother surface and slightly increased depth to improve consistency

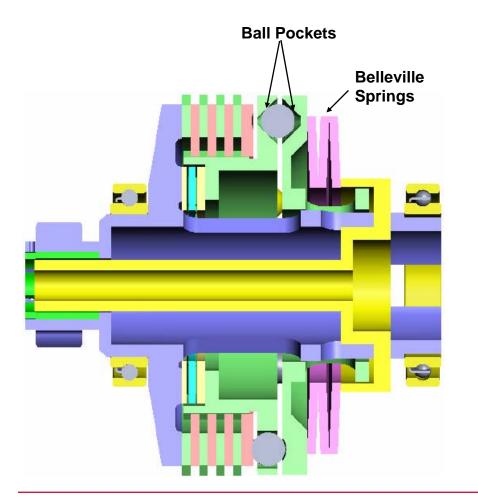




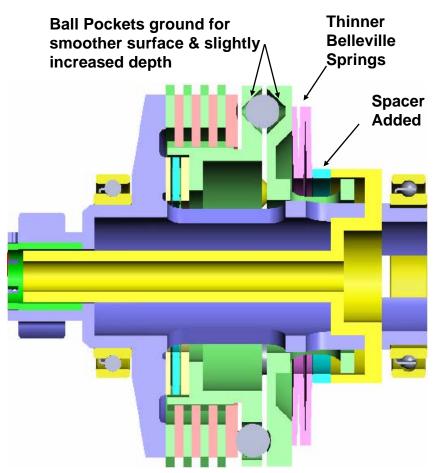
#### TAD 30069 – ET Door Uplock Latch Actuator Modification (Cont.)

• Torque Limiter Design Changes

Current Design









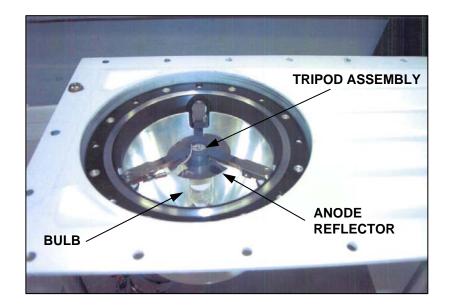


BOEING

#### UCN 30121 – Payload Bay Floodlight Anode Reflector Mod

- Adds an anode reflector to the PLB Floodlight to reduce stress and high temperature effect on the floodlight bulb to prevent it from cracking
  - Increased temperatures at the anode end of the bulb in conjunction with the inherent stress induced during manufacturing of the bulb contribute to bulb failure
    - Bulb cracks have never developed below the reflector line
  - Study is in work to manufacture a prototype upper spring support with reduced dimensions and 4 mil thick Kovar anode reflector prototype

Qual testing and certification are expected to be complete by 12/15/2007





**Cracked Bulb** 





### Chits

СНІТ	TITLE
J6207A	REMOVAL / REPLACEMENT OF OV-104 SYSTEMS 1, 2 & 3 WATER SPRAY BOILER AGING COMPONENTS
J6265	RJDA #2 AND RJDF #1 R&R FOR OV-104, FLT 30
J6275	ORBITER STRUCTURE IML SURFACE CORROSION SAMPLING INSPECTION
J6288	MEASUREMENTS FOR CLOSE CLEARANCE POINTS BETWEEN COLUMBUS AND ORBITER
J6204	GAP FILLER PUL TESTING
J5919B	0-GAUGE PROTECTION FOR OV-103 FLIGHT 32-35 AND OV-104 FLIGHT 27-30
J6116A	AMES GAP FILLER REMOVAL AND REPLACEMENT
JXXXX	Replacement and Inspection of Windows 1-6
JXXXX	ATVC AND ASA R/R FOR TIN WHISKERS



### **TPS Priorities**

Mandatory (Flight damage, OMRS Requirement/Chits, LRU access & deferred work)

- Deferred work may be re-deferred with acceptable inspection
- Gap Filler R&R
  - To be worked on a best effort basis as resources allow
  - Mandatory GF areas (Priority 1, 2A, 2B back to RCC #1) have been completed

#### **Prioritized Opportunity**

- 1. BRI-18 Tile MLGD (28 tile)
  - 1<sup>st</sup> subset fwd & o/b corner 14 / door
- 2. BRI-18 Tile MLGD FWD Edge (22 tile)
  - 2<sup>nd</sup> subset fwd & o/b sides 11/door
- 3. BRI-18 Tile MLGD O/B Side (18 tile)
  - 3<sup>rd</sup> subset O/B side 9/door outboard side
- 4. BRI-18 Tile STR side of ET Doors (20 tile)
  - 4<sup>th</sup> subset ET doors 10/door
- 5. BRI-18 Tile LESS Carrier Panels 8-10 (24 tile)
  - 5<sup>th</sup> subset LESS hot panels 12/side



### **TPS Priorities**

- 6. BRI-18 Tile STR side of ET doors, inboard side aft-most tiles
- 7. OMS Pod Tile/FIB Attrition Mod Approximately 6 tile per side ADDED
- 8. MLGD Middle 1/3 12 side (6 door /6 structure), Outboard (1/3 left) Inboard Aft (in that order) Moved Up in Priority
- 9. Corrosion Sampling Heat sink areas (Elevon / Body Flap) ADDED
- 10. BRI-18 Tile Remaining MLGD (Top Priority) / LESS carrier panels/window tiles / NLGD
  - 1. NLGD (attrition do leading edge first)
  - **3.** LESS panels 7, 6, 5, 11, 12, 13, 4, 3, 2, 1 (in that order)
    - No "forced" attrition Insert / crack issue is being worked
    - Damaged tile will be assessed on a case by case basis by stress analysis
  - 4. Windows 2, 3, 4, & 5 Upper Carrier Panels
    - No "forced" attrition Insert/crack issue still being worked
    - Damaged tile will be assessed on a case by case basis by stress analysis
  - 5. Window locations 1 & 6 Upper Carrier Panels 1st/Lower C/P's 1 6 last
    - No "forced" attrition Insert/crack issue still being worked
    - Damaged tile will be assessed on a case by case basis by stress analysis
- 11. Mod work (Hub Tile, WLE sneak flow, Horsecollar Gap Fillers, MLGD sneak flow)
- 12. Gap Fillers







#### SPACE SHUTTLE PROGRAM Space Shuttle KSC Integration Office NASA Kennedy Space Center, Florida



#### STS-125 Integrated Launch Site Requirements Review

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Date 10-25-07

### **Backup Material**

### **FRWG Presentation (With Minor Changes)**



### STS-125/HST SM4 Flight Requirements Status

- Presenter Frank Richmond
  Date 10/22/07
  Page 5
- FRD Latest Revision: Revision 002, Dated, September 7, 2007
- Closed CRs:
  - **FRD17462-125-007 Update FRD Launch Site Support Requirements for**
  - > ODS
  - FRD17462-125-008 Add Aft Fuselage Ballast
  - FRD17462-125-009 Editorial Updates to STS-125 FRD
  - FRD17462-125-010 Update SRB and RSRM
  - FRD17462-125-011 Remove WVS Antennas (2) from Xo = 75
  - FRD17462-125-012 FRD Table 2 Updates

≻Open CRs:

FRD17462-125-013 – Update ODS to Mid-weight Configuration Page 24 of 84



#### **STS-125/HST SM4** Requirements Status

Presenter Phyllis Grounds

Date

#### 1. HST PIP (NSTS 14009)

#### Current version available on PILS: Revision L thru Change 5, dated 9/17/07

#### ➢ Following CR's were closed 10/15/07 and are in editing:

➤14009-271 SM4 Manifest and Priorities

▶14009-272 Rev. to Structures Section 6.1 & Thermal Sections 4.2.3.24 & 6.2

➤14009-273 Purge Temp and Misc KSC Updates (incl. MULE testing in the OPF)

#### Pending CR's:

Update Section 13, Customer Funded Services Summary to include ESTL testing, OPF and Pad ETE test and T-0 purge support

➢Post CIR Clean-up of requirements

➤Contamination requirements

➢Add to Table 7-1, SSP Provided Hdw – Four RF ground straps,

> Delete from Table 7-1, SSP Provided Hdw – Two PDIP inverter plugs

➢ Update Contingency Landing Cases, Table 6-1

➢ Payload MSID Clarification from MULE to MULE/RNS, section 8.5

➢ICBC 3D energy allocation change to 16 kwh

Incorporate voice loops between GSFC and JSC for sim support

#### 2. ICBC 3D PIP (NSTS 21417)

≻No Open CR's

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Pending CR's – POCC/CSR Facility requirements update (section 8.5)





### STS-125/HST SM4 Flight Requirements Status

Presenter

## Flight Definition and Requirements Document (FDRD)

### >S042013GU – Swap from ET -129 to -127, OSB approval pending.

# Back-up

- Modification Record and MECSLSI Updates Summary
- Engineering, Hardware and Certification Status
- BRI-18 Implementation Plan





## **Modification Records and MECSLSI Update Summary**

TAD / MCR	MCR TITLE	KIT / MOD RECORD & DESCRIPTION	TECH ORDER IMPACT	REMARKS							
	Modifications To Be Baselined										
	Guide Pins Installation for 50-1/50-2 aft access doors Improves alignment between GSE frame and Access Door during installation and removal processes.	VK70-856104-001,0104,0 - Adds 2 guide pins to align GSE frame and 50-1 & 50-2 Access Door before engagement of fasteners	No Tech Order Impact	No MECSLSI Impact							
	Fiducial Markings on RCC Nose Cap Implementation of fiducial markings on RCC Nose Cap SEADS locations.	No Tech Order Impact	No MECSLSI Impact								
		Potential Modifications									
30064	30064 Installation Provides capabilities to remove and re-install the polycarbonate shields on-orbit in order to maintain the photograhy capability and mitigate window breakage risk.		No Tech Order Impact	No MECSLSI Impact							
	Main Landing Gear Door Thermal Barrier Cavity Protection Installs the thermal inhibitor to improve the MLGD thermal barrier system.			No MECSLSI Impact							
	PLBD Grounding for Lightning Bond Protection Defines the repair locations and installs lanyards to provide alternate grounding.	TBD - Modifies the current configuration ito mprove PLBD grounding	No Tech Order Impact	No MECSLSI Impact							
	ET Door Uplock Latch Actuator Modification Modifies the torque limiter design to reduce the maximum stall torque range.	I BL - Modules de lordue liguer dal borces, pelevue sondos ano		No MECSLSI Impact							
30121	Payload Bay Floodlight Anode Reflector Mod Modifies the floodlight bulb design to add the Anode Reflector from Kovar due to a better heat transfer coefficient and emissivity than Inconel, Kovar is available in 4 mil thick sheets	TBD - Modifies the PLB floodlight design to add the anode reflector to ameliorate the life of the floodlight bulb which will reduce the Ground Ops effort to remove and replace of failed floodlights	Payload Bay Floodlights Installation M072-704000-TBD MV0549A	MECSLSI Impact							



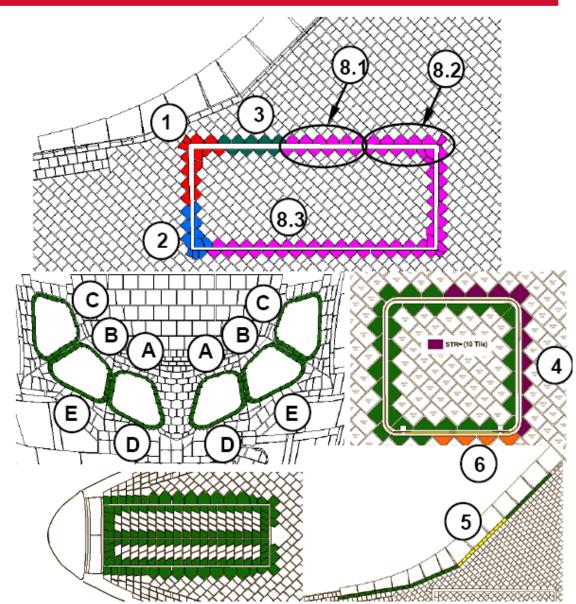
## **Engineering, Hardware and Certification Status**

TAD / MCR	MCR TITLE	Est. Engr Release (MM/DD/YY)	G.O. Engr Need (MM/DD/YY)	Est. Hdwe Delivery (MM/DD/YY)	G.O. Hdwe Need (MM/DD/YY)	MOD/CERT GO / NO-GO	CERT SUBMITTAL DATE	CERT APPROVAL DATE	CERTIFICATION CR / CAR (BOEING)	REMARKS	
	Modifications To Be Baselined										
30006	Guide Pins Installation for 50-1/50-2 Aft Access Doors Improves alignment between GSE frame and Access Door during installation and removal processes.	Released	N/A	N/A*	N/A*	Go	Submitted	10/26/07	CR 03-350013-001K CAR 170-03-350013-001K	* Available on site	
23452	Fiducial Markings on RCC Nose Cap Implementation of fiducial markings on RCC Nose Cap SEADS locations.	10/26/07	N/A*	N/A	N/A	Go	N/A	N/A	N/A	* Based on estimated engineering release date of 10/26/07	
				<u>Potentia</u>	l Modificat	ions					
30064	Implementation of Protective Window Shields / On-Orbit Installation Provides capabilities to remove and re-install the polycarbonate shields on- orbit in order to maintain the photograhy capability and mitigate window breakage risk.	10/29/07	N/A*	12/14/07	5/1/08**	Go	11/5/07	1/4/08	CR 25-661611-001K CAR 06-25-661611-001K	* Based on estimated engineering release date of 10/29/07 ** Prior to CEIT	
30025	Main Landing Gear Door Thermal Barrier Cavity Protection* Installs the thermal inhibitor to improve the MLGD thermal barrier system.	11/30/07	12/4/07	4/17/08	12/18/07	Go	3/14/08	TBD	CR 07-199001-001N CAR 15-07-199011-001N	* First flight	
30006	PLBD Grounding for Lightning Bond Protection* Defines the repair locations and installs lanyards to provide alternate grounding.	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	* Requires OPO approval	
30069	ET Door Uplock Latch Actuator Modification Modifies the torque limiter design to reduce the maximum stall torque range.	11/30/08	N/A*	3/25/08	TBD	Go	2/29/08	4/29/08	CR 45-287-0041-0001 CAR 04-45-287-0041-0001** CR 45-565000-001M CAR 11-45-565000-001M*** CR 03-851033-001D CAR 06-03-851033-001D****	* Based on estimated engineering release date of 11/30/07 ** Door latch drive *** ET closeout door **** ET baggie	
30121	Payload Bay Floodlight Anode Reflector Mod* Modifies the floodlight bulb design to add the Anode Reflector from Kovar due to a better heat transfer coefficient and emissivity than Inconel, Kovar is available in 4 mil thick sheets	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	* Requires OPO approval	



# **BRI Top Risk Reduction Areas (Priority 1-5)**

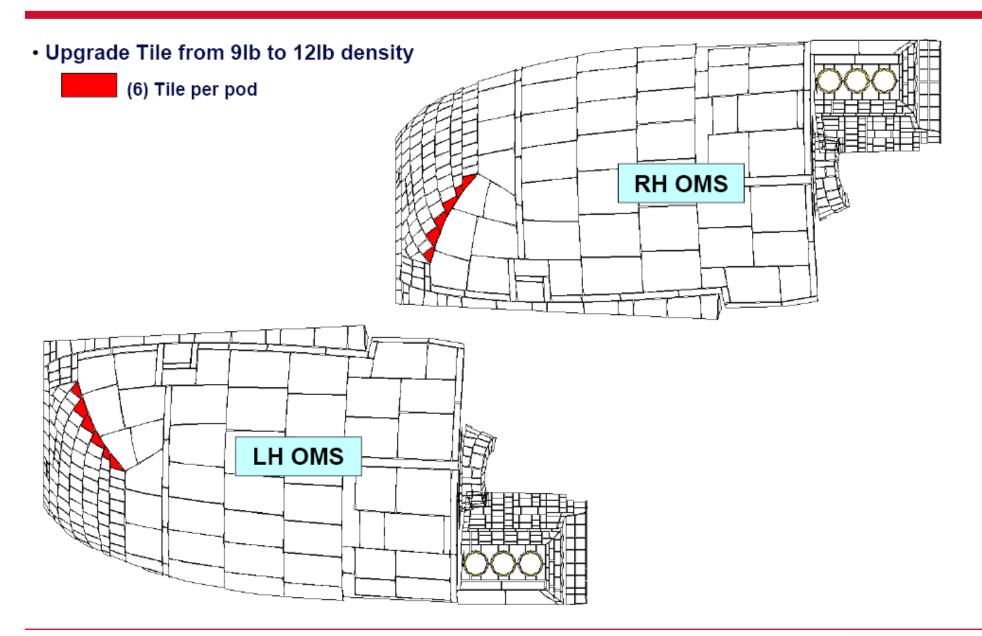
- MLGD- FWD/OB Corner
   MLGD-(2A) Subset
   MLGD-(2B) Subset
   ET Doors- STR Side
- 5. LESS "Hot Panels" (8-10)
- 6. ET Inboard/OB STR side
- 8.1 MLGD Middle 1/3 (12-tile)
- 8.2 MLGD-Aft 1/3 (13 Tile)
- 8.3 MLGD-Inboard-Aft (48 Tile)
- 10. NLGD (Front to back) LESS 7,6,5,11,12,13,4,3,2,1 Windows (2,3,4,5) A-E ET Doors remainder







# **OMS Pod Tile R&R (Priority 7)**

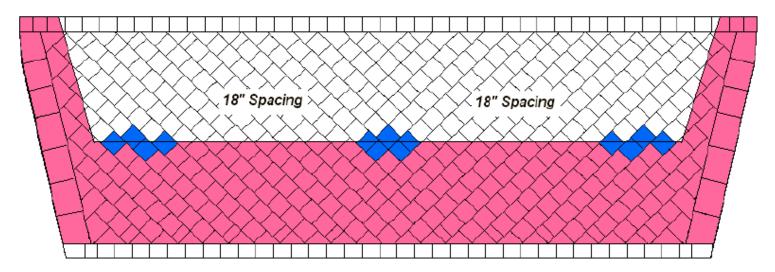






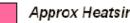
# Heatsink / Lower Body Flap (Priority 9)

#### LOWER BODY FLAP HEATSINK





Approx Tile Removal locations



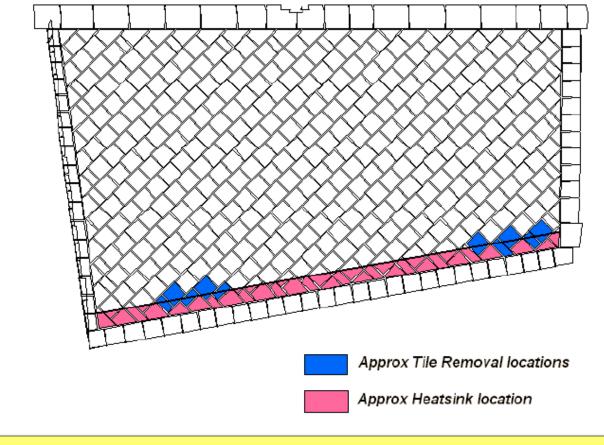
Approx Heatsink location

### Approx (13) Tile Removals





# Heatsink / Inboard Elevons (Priority 9)

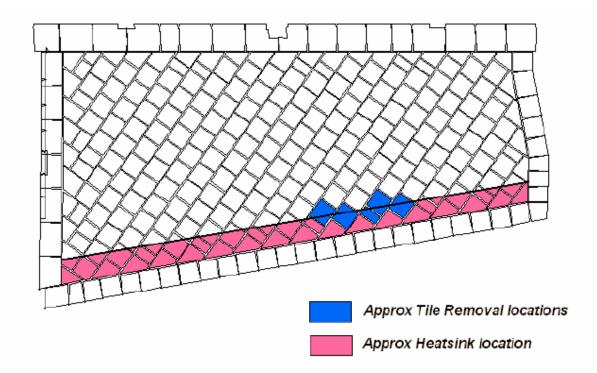


### Approx (10) Tile Removals





# Heatsink / Outboard Elevons (Priority 9)



### Approx (5) Tile Removals





# MCR 19735 WLE Sneak Flow Mod (Priority 11)

MCR	103	103	104	104	105	105	105	105	105	105
19735	LWNG	RWNG	LWNG	RWNG	LWNG T/B	L/H C/P SIP	L/H SPAR SIP	RWNG T/B	R/H C/P SIP	R/H SPAR SIP
1	LWNG-3-34-195		LWNG-4-29-151/52/53		RSI-5-20-155	RSI-5-20-152	RSI-5-20-151	RSI-5-20-156	RSI-5-20-154	RSI-5-20-153
2					RSI-5-20-155	RSI-5-20-152	RSI-5-20-151	RSI-5-20-156	RSI-5-20-154	RSI-5-20-153
3					RSI-5-20-155	RSI-5-20-152	RSI-5-20-151	RSI-5-20-156	RSI-5-20-154	RSI-5-20-153
4					RSI-5-20-155	RSI-5-20-152	RSI-5-20-151	RSI-5-20-156	RSI-5-20-154	RSI-5-20-153
5	LWNG-3-31-167	RWNG-3-31-158	LWNG-4-27-131	RWNG-4-27-136	RSI-5-20-155	RSI-5-20-152	RSI-5-20-151	RSI-5-20-156	RSI-5-20-154	RSI-5-20-153
6	LWNG-3-31-167	RWNG-3-31-158	LWNG-4-27-131	RWNG-4-27-136	RSI-5-20-155	RSI-5-20-152	RSI-5-20-151	RSI-5-20-156	RSI-5-20-154	RSI-5-20-153
7	LWNG-3-31-167	RWNG-3-31-158	LWNG-4-27-131	RWNG-4-27-136	RSI-5-20-155	RSI-5-20-152	RSI-5-20-151	RSI-5-20-156	RSI-5-20-154	RSI-5-20-153
8	LWNG-3-31-167	RWNG-3-31-158	LWNG-4-27-131	RWNG-4-27-136	RSI-5-20-155	RSI-5-20-152	RSI-5-20-151	RSI-5-20-156	RSI-5-20-154	RSI-5-20-153
9	LWNG-3-31-167	RWNG-3-31-158	LWNG-4-27-131	RWNG-4-27-136	RSI-5-20-155	RSI-5-20-152	RSI-5-20-151	RSI-5-20-156	RSI-5-20-154	RSI-5-20-153
10	LWNG-3-31-167	RWNG-3-31-158	LWNG-4-27-131	RWNG-4-27-136	RSI-5-20-155	RSI-5-20-152	RSI-5-20-151	RSI-5-20-156	RSI-5-20-154	RSI-5-20-153
11	LWNG-3-31-167	RWNG-3-31-158	LWNG-4-27-131	RWNG-4-27-136	RSI-5-20-155	RSI-5-20-152	RSI-5-20-151	RSI-5-20-156	RSI-5-20-154	RSI-5-20-153
12	LWNG-3-31-167	RWNG-3-31-158	LWNG-4-27-131	RWNG-4-27-136	RSI-5-20-155	RSI-5-20-152	RSI-5-20-151	RSI-5-20-156	RSI-5-20-154	RSI-5-20-153
13	LWNG-3-31-167	RWNG-3-31-158	LWNG-4-27-131	RWNG-4-27-136	RSI-5-20-155	RSI-5-20-152	RSI-5-20-151	RSI-5-20-156	RSI-5-20-154	RSI-5-20-153
14	LWNG-3-32-181	RWNG-3-32-172			RSI-5-20-155	RSI-5-20-152	RSI-5-20-151	RSI-5-20-156	RSI-5-20-154	RSI-5-20-153
15	LWNG-3-32-181	RWNG-3-32-172	LWNG-4-28-138		RSI-5-20-155	RSI-5-20-152	RSI-5-20-151	RSI-5-20-156	RSI-5-20-154	RSI-5-20-153
16	LWNG-3-32-181	RWNG-3-32-172	LWNG-4-28-138		RSI-5-20-155	RSI-5-20-152	RSI-5-20-151	RSI-5-20-156	RSI-5-20-154	RSI-5-20-153
17	LWNG-3-32-181	RWNG-3-32-172	LWNG-4-28-138		RSI-5-20-155	RSI-5-20-152	RSI-5-20-151	RSI-5-20-156	RSI-5-20-154	RSI-5-20-153
18	LWNG-3-32-181	RWNG-3-32-172			RSI-5-20-155	RSI-5-20-152	RSI-5-20-151	RSI-5-20-156	RSI-5-20-154	RSI-5-20-153
19	LWNG-3-32-181	RWNG-3-32-172			RSI-5-20-155	RSI-5-20-152	RSI-5-20-151	RSI-5-20-156	RSI-5-20-154	RSI-5-20-153
20	LWNG-3-32-181	RWNG-3-32-172			RSI-5-20-155	RSI-5-20-152	RSI-5-20-151	RSI-5-20-156	RSI-5-20-154	RSI-5-20-153
21	LWNG-3-32-181	RWNG-3-32-172	LWNG-4-29-151/52/53	RWNG-4-28-134	RSI-5-20-155	RSI-5-20-152	RSI-5-20-151	RSI-5-20-156	RSI-5-20-154	RSI-5-20-153
22	LWNG-3-32-181	RWNG-3-32-172		RWNG-4-28-134	RSI-5-20-155	RSI-5-20-152	RSI-5-20-151	RSI-5-20-156	RSI-5-20-154	RSI-5-20-153



SHADED AREAS (NEED TO COMPLETE)







# MCR 19546 Hub Tile Mod (Priority 11)

- OV-104
  - RH Side Implemented <u>RWNG-4-J2-3732</u>
  - LH Hub not implemented

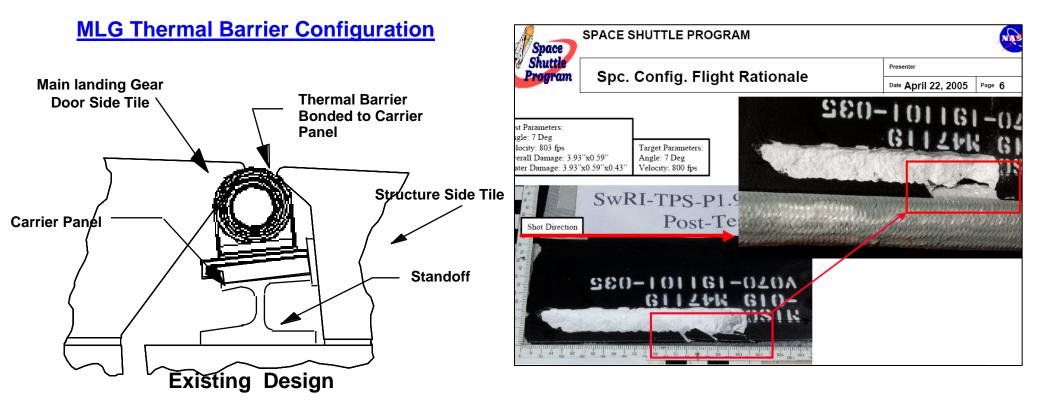


## **GF** Replacement (Priority 12) FWD OF ET DOORS Priority 3 N **Priority 1** 2B 2A **Priority 2B** subset subset ÷. 2A PRIME Priority 3 FWD OF ET DOORS



BOEING

# **Priority 1-3 Rationale (MLGD Area)**



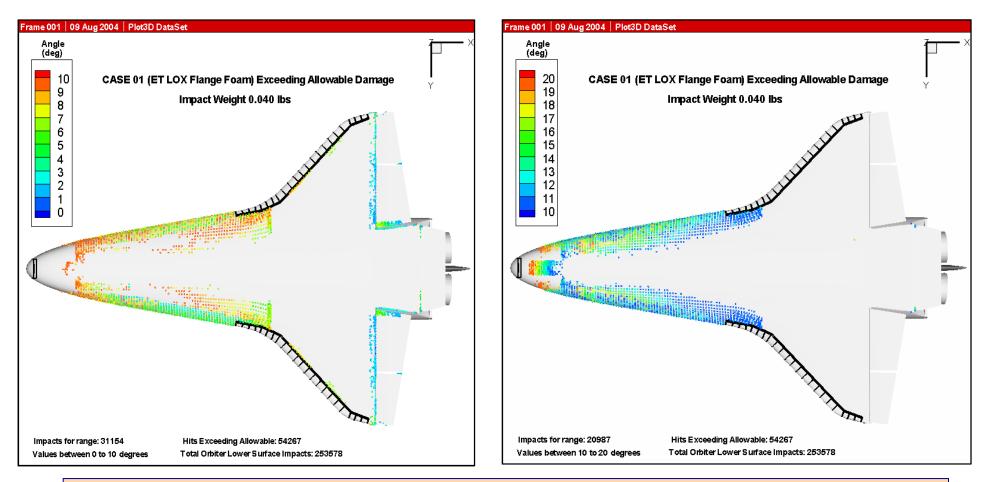
- MLGD Single Thermal Barrier design is less tolerant of perimeter tile damage
  - NLGD T/B design has full depth redundancy
- Fwd Outboard cavity is the largest





# **Priority 1-3 Rationale (MLGD Area)**

## **DTA Impact Pattern vs. angle of incidence**



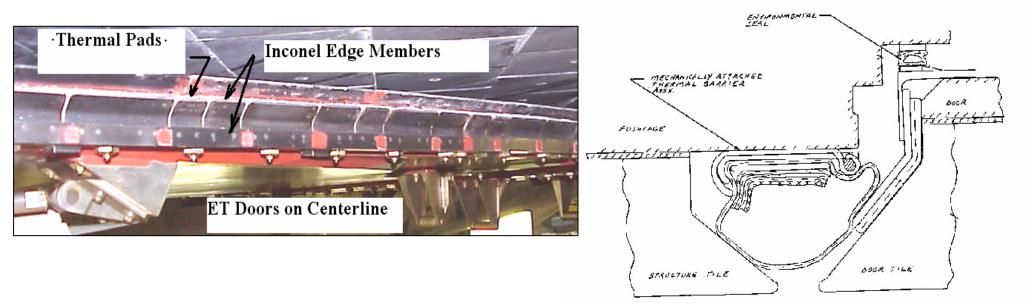
### Fwd O/B corner & FWD side of MLGD are exposed to higher angle DTA conditions





# **Priority 4 Rationale (Aft ET Door Area)**

### **ET Door Thermal Barrier Configuration**



- ET Doors are at centerline during ascent
  - Edge members / inconel fingers protect door tiles
- Umbilicals tend to protect AFT edge tiles from potential foam impacts
- Damage experienced on ET Door AFT STR tile OML each flight
  - Baggie / Ice induced ascent damage

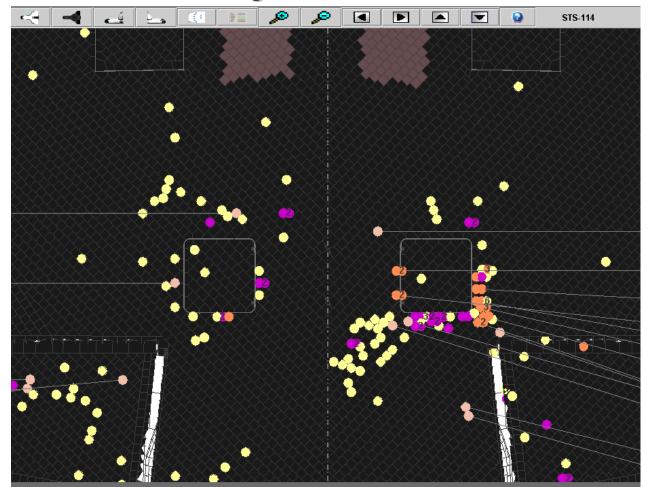




10-25-07

## **Priority 4 Rationale (ET Door Area)**

## ETD Damages – Last 4 missions



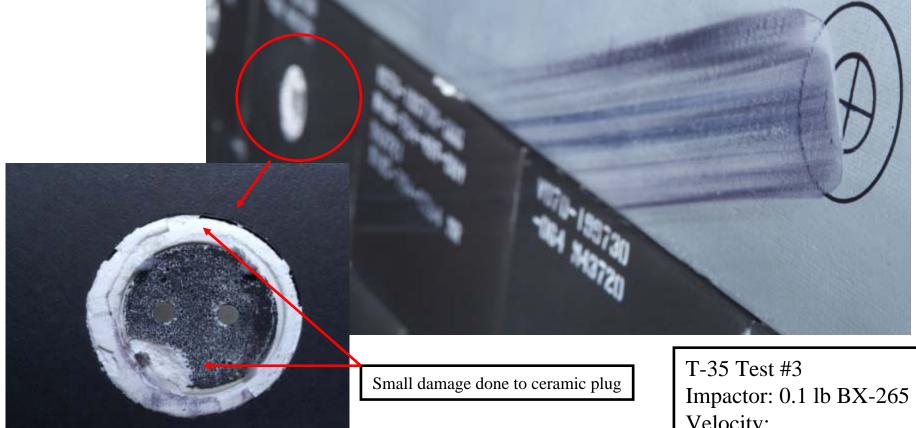
### ET Door Aft Edge Damage is Consistent





# **Priority 5 Rationale (Lower LESS C/P Area)**

LESS tile harder to damage during test - foam compresses against RCC minimizing impact to carrier panel lip



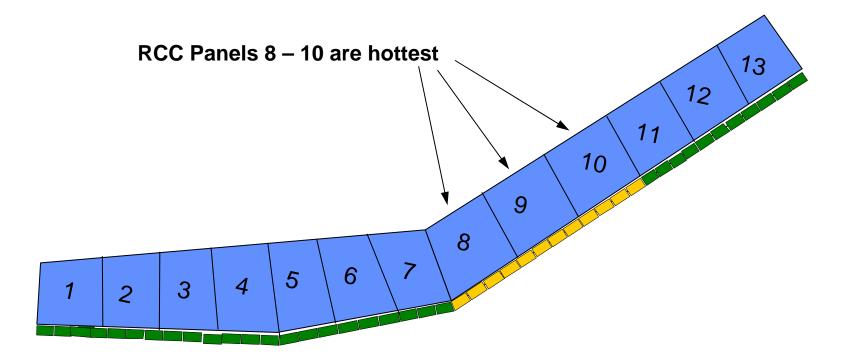
Impactor: 0.1 lb BX-265 Velocity: Damage Area: NONE Damage Crater: NONE





METRIC

# **Priority 5 Rationale (Lower LESS C/P Area)**



### Lower LESS Panels 8 – 10 See the Most Entry Heating









### STS-125 Integrated Launch Site Requirements Review

Presenter Kenneth Nowak

Date 10-25-07

### **Overview**

•	SSP System Drawings	No Issues*
•	SSP Authorized Modifications/Non-Standard Work	No Issues*
•	SSP ICD Changes (IRNs)	No Issues
•	SSP LCC Changes (LCNs)	No Issues
•	SSP OMRS Changes (RCNs)	No Issues

## STS-125 Launch Site Requirements Review Flight Software Overview

Judi Powell FRWG 10/22/07 PRCB 10/25/07



- STS-125/OV-104 is the Fifth Scheduled Flight of Operational Increment (OI) 32 Flight Software (FSW)
- STS-125/OV-104 Flight Software Payload Support:
  - Hubble SM4
    - Super Lightweight Interchangeable Carrier (SLIC)
    - Orbiter Replacement Unit Carrier (ORUC)
    - Flight Support System (FSS)
    - Multi-Use Logistic Equipment Carrier (MULE)
      - Relative Navigation Sensor (RNS)
  - Assembly Power Converter Units (APCUs) & Station to Shuttle Power Transfer System (SSPTS) (generic support for both configurations)
- <u>Major New Flight Software Support Items:</u>
  - None



- STS-125 Source Changes/Edits for Primary Flight Software (Base)
  - SCR 92962 Effectivity Change for SCR 92880 (STS-114 SSME Downlist Requirements)
  - SCR 93160B Year End Roll Over (YERO) Reset
  - SCR 93181A Altitude Initialization
- STS-125 Patch/Edit Implementation for Backup Flight Software (Base) (included on delivered Mass Memory)
  - SCR 93158 BFS GMET/MET Update For TAL Aborts
  - DR 121399 Incorrect Bit Set for BFS HUD Velocity Scaling Indicator
  - SCR 93187 BFS HUD K-Load Change
  - SCR 93188A BFS K-Load Update of FDA Limits for N2/02 Flowrates



- Products
  - STS-125/OV-104 Base Cycle Product delivery schedule (available to field)

	FPSB
<ul> <li>Shuttle Data Tape</li> </ul>	January 22, 2008
• Mass Memory	January 30, 2008

- STS-125/OV-104 ADTL Cycle Product delivery schedule (available to field)

	FPSB	Work to
Shuttle Data Tape	May 1, 2008	April 18, 2008
• Mass Memory	May 9, 2008	May 5, 2008



- Open Items
  - None
- Concerns/Issues
  - Schedules are compressed and extremely sensitive to 1) late/wrong requirement/inputs and 2) any delivery date changes.
  - The STS-125 schedules are interwoven with other flights whose launches are manifested before and after this flight. Perturbations to those schedules could effect the compressed schedule for STS-125/HST.
  - However, at this time there are no known issues with Flight Software in supporting STS-125







Presenter MV5/Kenneth Brown Date October 25, 2007

# STS-125 LSRR FCE/GFE Status

### Kenneth Brown Manager, GFE & Flight Crew Equipment Office Johnson Space Center





- Presenter MV5/Kenneth Brown Date October 25, 2007
  Page 2
- Majority of need dates and delivery dates have been partnered through CIR, IPT and weekly GFE telecons; team working to partner remaining dates
- Tech orders and hardware list noted in backup charts
- Changes since STS-122:
  - New Pan Tilt Units (-510) to be delivered for cameras A, B, C, D, elbow and OBSS. New fasteners eliminate -508 PTUs waiver condition.
  - Tool Stowage Assembly cushion mod to accommodate HST tooling.
  - TCS to be removed as part of ODS docking mechanism removal.
  - Two WVS antennas at Xo=759 location removed due to payload cargo interference.
  - Adding centerline came cast keel and HST Flight Support System





#### Presenter MV5/Kenneth Brown Date October 25, 2007 Page 3

# BACKUP





Presenter **MV5/Kenneth Brown** Page 4 Date October 25, 2007

Tech Order numbers are identified for reference only. Report generated October 12, 2007.

Hardware	Tech	KSC Eng	Eng(TO)	In MEC	Cert	HWD	HDW	Remarks	JSC
	Order	Need	Release		O/C	Need	Planned		Contact
A (port forward)	M072-750025-076	2/22/08	1/17/07		0	3/24/08	3/24/08	This Flight will fly the -510 Pan & Tilt Unit. Same Camera as STS-123.	Randy Moore
B (port aft)	M072-750025-077	2/22/08	1/17/07		0	3/24/08	3/24/08	This Flight will fly the -510 Pan & Tilt Unit. Same Camera as STS-123.	Randy Moore
C (starboard aft)	M072-750025-078	2/22/08	1/17/07		0	3/24/08	3/24/08	This Flight will fly the -510 Pan & Tilt Unit. Same Camera as STS-123.	Randy Moore
D (starboard forward)	M072-750025-079	2/22/08	1/17/07		0	3/24/08	3/24/08	This Flight will fly the -510 Pan & Tilt Unit. Same Camera as STS-123.	Randy Moore
Payload Ops camera(s)	M072-340109-002		11/15/01		0	4/1/08	4/1/08	ITVC camera from STS-123.	Randy Moore
SRMS elbow camera	M072-544504-007	2/22/08	1/17/07		0	3/24/08	3/24/08	This Flight will fly the -510 Pan & Tilt Unit. Same Camera as STS-123.	Randy Moore
SRMS wrist camera	M072-544504-008	2/22/08	1/17/07		0	3/24/08	3/24/08	Same Camera as STS-123.	Randy Moore
Lefthand Umbilical Camera (forward)	M072-705001-017	5/11/08			0	6/10/08	6/10/08	Flash Module, if available to replace this camera.	Randy Moore
Lefthand Umbilical Camera (aft)	M072-705001-016	5/11/08	10/28/04		С	6/10/08	6/10/08		Randy Moore
Righthand Umbilical Camera	M072-705001-028 M072-705001-027	5/11/08			0	6/10/08	6/10/08		Randy Moore
Digital Television (DTV)	M072-710570-007				С			Installed Hardware.	Larry Schmidt
MCIU/RMS Situational Awareness Display (RSAD)	M072-710543-001		3/7/00		С			Installed Hardware.	Larry Schmidt
Tools for Rendezvous and Docking (TRAD)	M072-730021-019		7/20/07		С			HHL's only. TCS is not required.	Larry Schmidt
Video Processing Unit (VPU)	M072-710338-006		7/5/01		С			Installed Hardware.	Larry Schmidt





Presenter **MV5/Kenneth Brown** Page 5 Date October 25, 2007

Tech Order numbers are identified for reference only. Report generated October 12, 2007.

Hardware	Tech	KSC Eng	Eng(TO)	In MEC	Cert	HWD	HDW	Remarks	JSC
Hardware	Order	Need	Release		O/C	Need	Planned	Remarks	Contact
Wireless Video System (WVS)	MO72-744007-001 UHF				С			Installed Hardware.	Randy Moore
	M072-344828-001 mount								
	M072-744004-014 S-BAND								
	M072-744004-012 S-BAND								
	M072-744004-015 S-BAND								
	M072-744004-018 S-BAND								
	M072-744004-016 S-BAND								
Space to Space Orbiter Radio (SSOR)	M072-344828-002				С			Installed hardware.	Larry Schmidt
	M072-740828-002 antenna								
RMS Sideview Camera (RSC)	M072-710281-002	6/13/08	11/24/04		С	7/14/08	7/14/08		Randy Moore
	M072-000416-004 camera								
	M072-756111-007				0			Installed Hardware	Gary Cox
Instrumentation - Left Wing									
Wing Leading Edge (WLE) Instrumentation - Right Wing	M072-756111-008				0			Installed hardware	Gary Cox
	M072-710282-006				С				Larry Schmidt
OMS POD Micro-SGU	M072-755111-001		3/19/02		С			Installed hardware	Gary Cox
			5/15/02		-	= (0, (0, 0)	= 10 10 0		-
	M072-756111-007	4/4/08			С	5/9/08	5/9/08	USA FCE/EVA processing facility is contracted to provide these batteries. USA POC is Richard	Gary Cox
	M072-756111-008							Stephenson.	
OMS POD MICRO-SGU Batteries	M072-755111-001		3/19/02		С			KSC has all SGU batteries.	Gary Cox
OBSS SENSOR PACKAGE 1 ** (OPF)	M072-710282-008	12/21/07			0	2/15/08	2/15/08	This Flight will fly the -510 Pan & Tilt Unit. Same hardware from STS-117	Randy Moore
Flight Support System (FSS) Centerline					0	6/1/08	6/1/08		Randy Moore
Camera									



Extravehicular Activity Office



# **EVA Status**

## STS-125/HST SM-4 Launch Site Readiness Review

XA/Linda Thomas, 281-483-2183 Johnson Space Center October 22, 2007





### Winches

- Forward Winch, SED33101570-327
- Aft Winch, SED33101570-325

## Port TSA (Lightweight)

- Port LWTSA installation Tech Order: M072-660850-005
- Port LWTSA Tools installation Tech Order: M072-660853-002

## Starboard TSA (Lightweight)

- Starboard LWTSA installation Tech Order: M072-660850-006
- Starboard LWTSA Tools installation Tech Order: TBD
- TSA freeze point 3/13/08





## **ERCM** Tether Reel Box

- ERCM tether reel box, V617-650780-014
- ERCM tether reel box installation Tech Order: M072-661618-003

## **ERCM** Tether

**Activity Office** 

- ERCM tether, SED33105087-315
- ERCM installation Tech Order: M072-661618-016

## Slidewire

- short, port, SED33103377-311
- Slidewire installation Tech Order: M072-554700-016





## Bulkhead PFR

- PFR, SED33105308-307
- Bulkhead PFR installation Tech Order: M072-661568-029

## Bay 10 stbd PFR Assembly

- JSC will deliver an integrated APC/PFR assembly

## • Bay 10 port MFR Assembly

- JSC will deliver an integrated APC/MFR assembly

## STS-125 HUBBLE SPACE TELESCOPE (HST) LAUNCH SITE REQUIREMENTS REVIEW

## **PAYLOAD CARGO ENGINEERING STATUS**

MICHAEL BARIDO 281.212.6072 OCTOBER 25, 2007



## **STS-125 LSRR**

#### **ENGINEERING FLIGHT PRODUCT STATUS**

DRAWING NO	TITLE	<u>REV</u>	<u>E0</u>	<b>RELEASED</b>
V072-200204	MECSLSI	NC	-	24-SEP-2007
VA72-200204	CARGO ARRANGEMENT	NC	-	21-SEP-2007
VD72-200204	AVIONICS DIAGRAM	NC	-	21-SEP-2007
VS72-200204	INTEGRATED SCHEMATIC	NC	-	21-SEP-2007
VS70-540414	<b>RETENTION SCHEMATIC</b>	NC	-	21-SEP-2007

#### **RESCUE FLIGHT STATUS**

• NO LON FOR THIS FLIGHT DUE TO NON-ISS FLIGHT

#### **ENGINEERING OPEN WORK**

• FRED

12-17-2007

#### **ISS STANDARDIZATION**

• MISSION IS EXEMPT FROM STANDARDIZATION DOCUMENT NSTS 60523



#### **OMRS STATUS**

#### **BASELINED FILES**

• P321 Assembly Power Converter Unit (APCU)

<u>O</u> F	OPEN WORK		
•	BASELINE OMRS		
	- FII, V2 POST MATE		
	• PP17514 HST SM4 F2V2	11/19/07	
	– FII, V4 PRE-MATE		
	• PSTBD MISSION UNIQUE LIST	02/07/08	
	PSTBD FIII MUL	02/07/08	
	PSTBD ADJACENT PIN	02/07/08	

#### **ISSUES/CONCERNS**

NONE 



## **STS-125 LSRR**

	ANNEX 1					
BASELINED FILES • NONE OPEN WORK						
• BASELINE INTERIM SUBMITTAL FINAL WEIGHT UPDATE	08/14/07A 03/17/08 E (L-1M) 06/09/08	08/31/07A 03/24/08 06/16/08	<u>ECD</u> 10/17/07A 04/07/08 07/07/08			
ISSUES/CONCERNS						
• NONE						
	TGHR STATUS					
CUSTOMER SUBMITTAL(L-4N	//)	04/07/08				
RELEASE FOR REVIEW (L-3M)						
05/07/08 BASELINE (L-60 Days)						
ISSUES/CONCERNS • NONE		06/07/08				



### **Interface Control Documents**

ICD-A-14009	Baselined		
A05511* A05517	· · · · · · · · · · · · · · · · · · ·		In Review In Review

#### HST-SM forward work: Add structures and thermal model reports; FSS Figure Updates; Incorporate CORE IRNs; Add RF bonding

\* Impact to Flight Products



#### **CARGO CLOSE CLEARANCE PROCESS**

- ALL CLOSE CLEARANCE AREAS HAVE NOT YET BEEN IDENTIFIED AND CONFIRMED
  - INTERFERENCES BETWEEN FSS AND EGRESSES/FLUID LONGERONS
  - SLIC KEEL TRUNNION PULLING INTO BEARING
  - FSS LONGERON TRUNNION PULLING INTO BEARING
  - DYNAMIC CLEARANCE BASED ON HST DCLA
- DETERMINATION FOR NEED OF CHIT TO BE MADE AFTER CIR



**CARGO INTEGRATION HARDWARE STATUS** 

#### **OPEN WORK**

•

Hardware Deliveries	
– V718-384025-001 Drogue (Remake)	ECD: 10/25/07
<ul> <li>V719-773749-002 AFD Harness (Mod)</li> </ul>	ECD: 3/11/08
<ul> <li>V719-713764-002 AFD Harness (Remake)</li> </ul>	ECD: 3/11/08
– V725-714067-001 SIP Insert (New)	ECD: 3/11/08
<ul> <li>V845-774979-001 PLB Harness (New)</li> </ul>	ECD: 3/11/08
Certification Approvals	
<ul> <li>AFD Harnesses, PLB Harnesses, Duct</li> </ul>	ECD: 10/29/07
<ul> <li>AFD Harnesses, PLB Harnesses, SIP Insert</li> </ul>	ECD: 3/25/08
<ul> <li>STS-125 Recertification</li> </ul>	ECD: 5/7/08

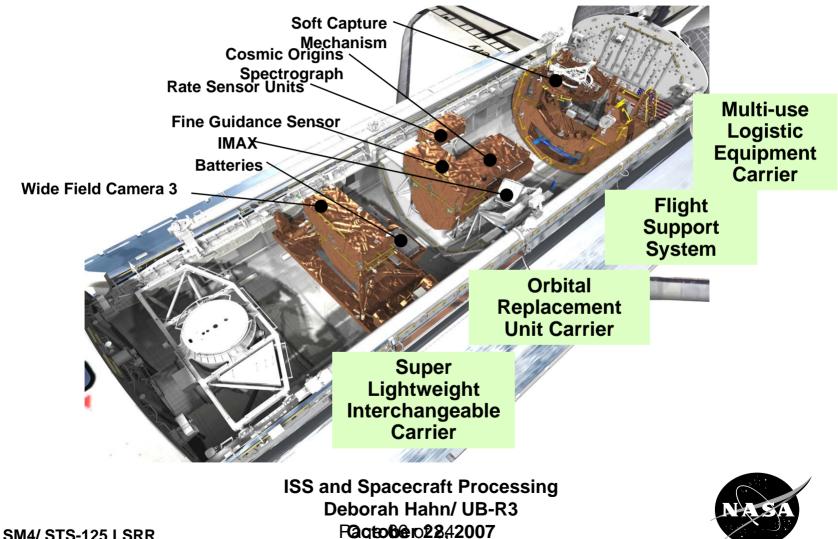
#### **ISSUES/CONCERNS**

• NONE



## ISS AND SPACECRAFT PROCESSING **STS-125 LAUNCH SITE FLOW REVIEW**

### HST SM4 Mission Payload Complement



## ISS AND SPACECRAFT PROCESSING – SHUTTLE INTEGRATED OPERATIONS

### 

- Configure OPF C&T lab GSE
- MULE Transfer To Orbiter
- MULE/RNS IVT and E-T-E Test
- Transfer MULE to Canister

### <u>PAD</u>

- Payload Transfer To Pad
- Payload IVT
- IMAX IVT
- Payload E-T-E
- PLB Closeouts
- Launch (N.E.T.)

04 May 2008(U/R) 05 May 2008(U/R) 07-12 May 2008(U/R) 13 May 2008(U/R)

21 July 2008 (U/R) 30 July 2008 (U/R) 31 July 2008 (U/R) 01 Aug 2008(U/R) 03 Aug 2008(U/R) 07 Aug 2008 (U/R)



## **ISS AND SPACECRAFT PROCESSING SUMMARY**

- NO ISSUES OR CONCERNS
- The KSC STS-125 ISS and Spacecraft Processing Team is ready to process the HST SM4 Mission







### STS-125 Integrated Launch Site Requirements Review

Presenter Kenneth Nowak

Date 10-25-07

### **Backup Material**

SSP Systems Drawings	Attachment 1
SSP Authorized Modifications/Non-Standard Work	Attachment 2
SSP OMRS Waivers and Exceptions	Attachment 3
Launch Window	Attachment 4
Open Configuration Waivers	Attachment 5
	SSP Authorized Modifications/Non-Standard Work SSP OMRS Waivers and Exceptions Launch Window



• V072-000001-274



### STS-125 Integrated Launch Site Requirements Review

Presenter Kenneth Nowak

Date 10-25-07

### **SSP System Drawings**

### The Drawings Baseline Was Released By PRCB S0115125A on 10-12-07

- (Rev. TBD) Space Shuttle System (Rel. TBD)
- V072-200204-001 (Rev. NC) Mission Equipment Cargo Support (Rel. 9-24-07)
- SGD32104448-401 (Rev. TBD) Crew Compartment Configuration (Rel. TBD)
  - -402 Descent
- V070-000001-004 Orbiter General Assembly
  - V070-410100-018
     SSME Installation
- 10100-0061-169 Integrated SRB General Assembly (BI-135)
  - 80901000000-510 External Tank Assembly (ET-129)
- STS-125 Mission Configuration Product Plan (MCPP) will be published at LSRR + 18 days on 11-12-2007.

#### Attachment 1





### STS-125 Integrated Launch Site Requirements Review

Presenter Kenneth Nowak

Date 10-25-07

### **SSP System Drawings - Cont'd**

### **Ferry Configuration**

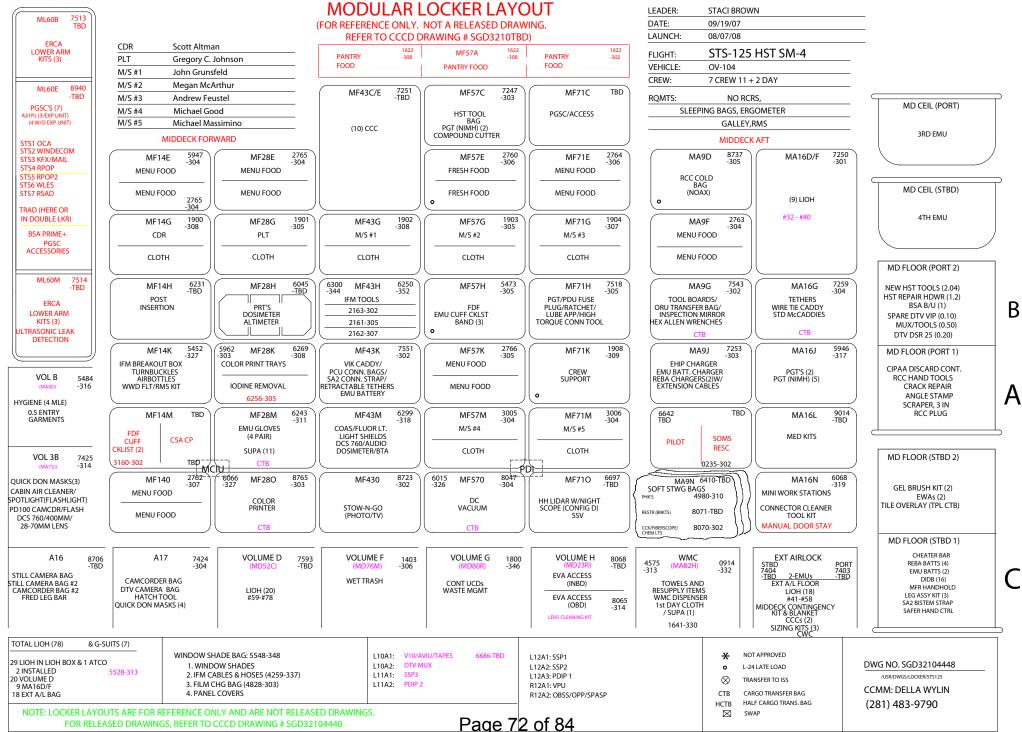
- V072-000001-275
  - V072-200204-002
  - SGD32104448-001
  - V072-300055-023

- (Rev. TBD) Space Shuttle System Drawing (Rel. TBD)
- (Rev. NC) Mission Equipment Cargo Support (Rel. 9-24-2007)
- (Rev. TBD) Crew Compartment Configuration (Rel. TBD)
- 023 (Rev. BM01) Ferry Flight Configuration (Rel. 7-24-07)

### SCA 905

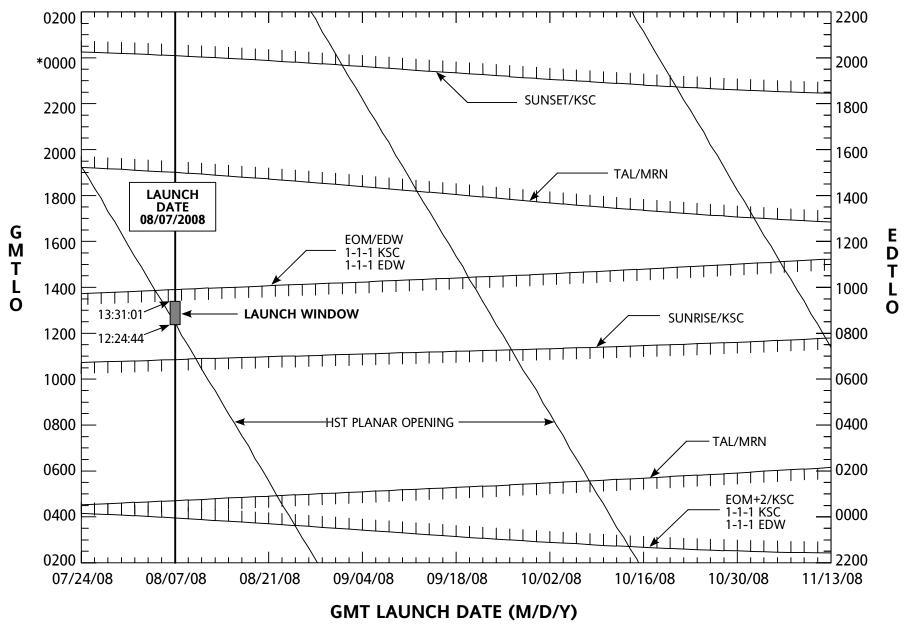
#### Attachment 1





Mission Duration = 11+0+2 Inclination = 28.45° OMS2 ha/hp =  $297 \times 142$  nmi. Target ha/hp =  $305 \times 303$  nmi.

STS-125 OCF LAUNCH WINDOW



Note: EOM lighting lines, based on an OMS2 phase angle of 132 deg, are representative only. \* Indicates the dateline. Launch times above this point are on subsequent days from the date indicated on the corresponding date axis.

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# STS-125 Integrated Launch Site Requirements Review

Date 10-25-07

## **Modification Impact Report**

- Mission Equipment Modifications and Orbiter Modifications analyzed for impacts to OMRSD, LCC, ICD, EMI, Software, and GSE.
- A total of 4 MCR/TADs have been approved and/or pending mods
- Current MCR/TAD impact status:

<ul> <li>No impacts for all six disciplines</li> </ul>	2
<ul> <li>One or more disciplines with impacts, documentation</li> </ul>	1
approved and/or pending approval	

• MCR 30006 (GSE impact)





# STS-125 Integrated Launch Site Requirements Review

Presenter Kenneth Nowak

Date 10-25-07

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## **Modification Impact Report (Continued)**

- Current MCR/TAD impact status (continued):
  - Possible impacts still under review
    - MCR 30064 is being reviewed for OMRSD impacts

MRCS REPT. 4650-3	1	SSP	SUMMARY M	DD ITEMS - PRCBD MOD BASE LINE STS-0125 OF	RB		PAGE NO.	1	
				ECP-MCR/KIT SEQUENCE	RUN 2	TIME 12:30	DATE 10/1	16/2007	
	STAT	ITEM/KIT NUMBER	SEQ			PRC	B	PRIO	
MCR/ECP	SITE	TCTI NUMBER	EISN NO.	DESCRIPTION / GENERAL REMARKS		AUTHD	ATE	FLT	
	AUTH	J6207A	0104 001	REMOVAL/REPLACEMENT OF OV-104 SYSTEMS 1,2 & 3 W	VATER SPRA	AY S-620	7A	MAND	

к	SC	SPAR	BOILER AGING COMPONENTS	2007-07-27	030
	UTH J6265 SC	0104 000 SPAR	RJDA #2 AND RJDF #1 R&R FOR OV-104, FLT 30	S-J6265 2007-09-13	MAND 030

TOTAL MODS =

2

MRCS REPT. 4650-1	SSP SUMMARY N	MOD ITEMS - PRCBD MOD BASE LINE STS-0125     PIH       ECP-MCR/KIT SEQUENCE     RUN TIME	PAGE NO 12:30 DATE 10	). 2 )/16/2007
STAT MCR/ECP SITE	ITEM/KIT NUMBER SEQ TCTI NUMBER EISN NO.	DESCRIPTION / GENERAL REMARKS	PRCB AUTHDATE	PRIO FLT
008830 APPD KSC	K712-774039-001 0005 001	ADDITIONAL HST-SM4 HARDWARE ADDED PER V712-774856 A02 (MOVE WHEN MANIFESTED)	NOT REQD	030
APPD KSC	K718-384001-001 0002 000	HST-SM4 INTEGRATION HARDWARE ADDED BY EDS I/F & K718-384001-001 KIT (MOVE TO ST S-125 WHEN MANIFESTED OR WHEN HST-SM4 FLIES)	NOT REQD	030
APPD KSC	K718-384001-001 0001 000 NOT REQUIRED	HST-SM4 INTEGRATION HARDWARE ADDED BY EDS I/F & K718-384001-001 KIT (MOVE TO ST S-125 WHEN MANIFESTED OR WHEN HST-SM4 FLIES)	NOT REQD	030
APPD KSC	TCTIM0008830REF 0004 000	ADDITIONAL HARDWARE REQUIREMENTS TO SUPPORT HST-SM4 ADDED PER V719-000002 R06 & V719-773472 A01, (MOVE TO STS- 125 WHEN MANIFESTED)	NOT REQD	030
APPD KSC	TCTIM7708830REF 0001 000	ADDITIONAL HST-SM4 HARDWARE ADDED PER V845-774788 A04 (MOVE TO STS-125 WHEN MA NIFESTED OR WHEN HST-SM4 FLIES)	NOT REQD	030

TOTAL MODS =

5

#### 1Date: 10/16/07 12:35

PCASS

FLIGHT-SPECIFIC

Approved STS-125 OMRS Waivers and Exceptions

WVR	ELEMENT	PRCBD NU WAIVER# (		ABSTRACT	EISN	STS BEG	END
	PROJECT			RAS REQUIREMENTS			
	ORB			OMRSD EXCEPTION REQUEST - V30 INTERVAL EXTENSION TO 6 YEARS (EV10 331R1)	104	027	030
		S053297BF EK10355		OMRSD EXCEPTION REQUEST - V31 MID FUSELAGE ZONAL INTERNAL SURVEIL LANCEINSPECTIONS (EK10355)	104	027	030
				OMRSD EXCEPTION REQUEST - MISSION LIFE ASSESSMENT OF WING LEADING EDGEINSULATORS (EK10572R1)	104	029	033
				OMRSD EXCEPTION REQUEST - WING LEADING EDGE INSULATORS (EK10574R1 )	104	029	036
				OMRSD EXCEPTION REQUEST - MISSION LIFE ASSESSMENT OF WING LEADING EDGEINSULATORS (EK10575R1)	104	029	031
W	ET	S053293FZ WK03850R1 (STS-093)	(A)	L02/LH2 TANK PRESSURE MONITOR FOR MOVE	ET	099	999
	OMS			OMRSD WAIVER REQUEST - LRCS OXIDIZER GHE ISOLATION VALVE LEAK(WK 10188R1)	0014	025	032
				OMRSD WAIVER REQUEST - RIGHT RCS OXIDIZER GHE	0021	034	042

			SYSTEM INTERNAL LEA KAGE(WK10318R1)		
	S053298NV WK10522		OMRSD WAIVER REQUEST - RIGHT OMS SECONDARY REGULATOR CREEP RATE(W K10522)	0021	035 043
ORB	S053296YT WK10332R2		OMRSD WAIVER REQUEST - PV6 PREVALVESCREEN PARTICLES (WK10332R2)	104	027 031
	S053298HY WK10502		OMRSD WAIVER REQUEST - BODY FLAP DRIVE RATE TEST (WK10502)	104	027 031
1					
Date: 10/16			PCASS FLIGHT-SPECIFIC STS-125 OMRS Waivers and E	xceptions	Page: 2
	PRCBD NUM	BER		S	IS
EXC PROJECT	•		ABSTRACT RAS REQUIREMENTS	EISN PAYLOAD	BEG END
W RCS			OMRSD WAIVER REQUEST - RRCS OX TANKOUTLET TRANSDUCER ACCURACY (WK 10503)	0021	034 042
SRB			LH FWD AND RH MID SRB JOINT TEMP SENSORS	BI	099 999

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0	-+	+-		•+•	+	+-	0
o Total Extracted	0	8 °	5	0	0 °	0 °	13 °
				_			

#### ACTIVE WAIVERS FOR OV-104

Item #	Authority	Date	Waiver Description	Effectivity	Wad
53	S052428A	03/27/91	Allows specified flights to fly with interim TPS repair after each mission to minimize damage to surrounding tile during ferry flight	STS-37, STS-39, STS-40, STS-42 thru STS-999	STAYS OPEN
101	S076972	11/19/91	Permit the modified GPCs (AP101-S) Battery Back-up Unit to fly with annotated fastener improvements without rolling the LRU Part Number	STS-42, STS-44, STS-47 and STS-49 thru STS-999	STAYS OPEN
325	S061956	07/15/03	Blanket on the Control Moment Gyro (CMG) Orbital Replacement Unit (ORU) on the Lightweight MPESS Carrier (LMC) will <b>NOT</b> be re-installed on-orbit per configuration defined in ICD-A-21494. It will be secured around the FSE and attached to the aft bulkhead.	OV-104, Flight 27	
334	S115115JR1	07/19/06	The following requirement is waived to allow OV-104 to fly with the following out-of-configuration condition:	OV-104, Flight 27 thru OV-104, Flight 999	STAYS OPEN
			Tech Order M072-544501-067 (RMS, MPM over-center stop and MPM pedestal insulation cover fasteners) will be implemented in total, less the requirement to perform bench rigging per updated specification requirements for for OV-104, Flight 27 and subsequent OV-104 flights until such time that all MPMs can be removed and bench rigging can be performed.		
339	S063652	07/09/07	The following requirement is waived to allow OV-104 to ferry from DFRC to KSC with the following out-of-configuration condition:	OV-104, Flight 28	
			Retain RH ET Camera installation for ferry flight MECSLSI V072- 200197, reference flag note (3), removes (MV0456A) M072-705001- 024 RH ET Sep Camera (Digital Camera with 35 mm lens) for ferry flight. The RH ET Camera needs to remain in flight configuration to support resolution of IFA STS-117-V07 Digital Umbilical Camera Image Corruption. Troubleshooting will be performed on the installed hardware after returning OV-104 to KSC.		

#### ACTIVE WAIVERS FOR OV-104

Item #	Authority	Date	Waiver Description	Effectivity	Wad
340	S063652	07/09/07	The following requirement is waived to allow OV-104, Flight 28 to ferry with the following out-of-configuration conditions:	OV-104, Flight 28	
			Remove LH OMS Pod LP04 (FIB) blankets prior to ferry flight thermal blanket V070-396376-241 on LOMS Pod lifted at forward leading corner and edges reported on orbit, IFA STS-117-V-02. Two blankets (V070-396376-241 and adjacent V070-396376-051) are removed. RTV ramp applied in cavity up to adjacent blankets per TLP04-28-2520 MRB approval.		

## VEHICLE LIMITED LIFE STATUS REPORT

PRELIMINARY SUBMITTED 10/15/2007

NO.	SYS	REQT / PART DESC / PART NO	TOP / SEPAR	ANTICIPATED ACTION	CONSTR	ELE
		C00AA0.110.032	V5032.004	REMOVE/INSTALL	2	0
1	PYRO	NASA STANDARD DET.	V5029.001			
		SEB26100094-201				
		C00AA0.110.033	V5032.004	REMOVE/INSTALL	2	0
2	PYRO	CARTRIDGE	V5127			
		SKD26100098-301				
		C00AA0.110.034	V5032.004	REMOVE/INSTALL	4	0
3	PYRO	AFT ATTACH BSTR CART.	V5029.001			
		SKD26100099-401				
		C00AA0.110.035	V5032.004	REMOVE/INSTALL	2	0
4	PYRO	NLG THRUSTER CART.	V5127			
		SKD26100100-301				
		C00AA0.110.043	V5056	INSTALL	4	0
5	PYRO	GAS PRESS CTG.				
		SEB26100001-25X				
		C00AA0.115.001	V5012.001	REMOVE/INSTALL	4	0
6	PYRO	GAS SAMPLER BATTERY	V5029.004			
		SED33101116-321				
		C00AA0.140.004	S0007	TEST	4	0
7	INS	MADS TAPE RECORDER	V1200			
		ME435-0055-0003 THRU 0005	V1248			
		C00AA0.160.001	V5A71	<b>R/R BATTERIES EVERY 12 MONTHS</b>	4	Μ
8	COM	GPS RECEIVER (GPS MAGR'S)	SEPAR-TBD			
		MC478-0153-0001				
		C00AB0.010.003	V1165.003	REMOVE/INSTALL	2	0
9	MEQLG	NLG TIRE	V1165.004			
		MC194-0007-0006 (2)				
		C00AB0.010.004	V1165.001	REMOVE/INSTALL	2	0
10	MEQLG	MLG TIE BOLTS & NUTS	V1165.002			
		MC621-0051-0038 (4 WHEELS)				
		C00AB0.010.005	V1165.001	REMOVE/INSTALL	2	0
11	MEQLG	MAIN WHEEL ASSEMBLY	V1165.002			
		MC621-0051-0038 (4)				

OV-104 FLT-30, STS-125

### VEHICLE LIMITED LIFE STATUS REPORT

PRELIMINARY SUBMITTED 10/15/2007

LAUNCH DATE USED 08/07/2008

		C00AB0.010.006	V1165.003	REMOVE/INSTALL	2	0
12	MEQLG	NOSE WHEEL ASSEMBLY	V1165.004			
		MC621-0050-0004 (2)				
		C00AB0.160.019	TPS-TBD	REMOVE/REFURB/INSTALL	2	М
13	PLM	TRAJECTORY CNTRL SENSOR FLT KIT	SEPAR TC07-098			
		SJD39123429-305				
		C00AB0.160.020A	TPS-TBD	REMOVE/REFURB/INSTALL	4	М
14	PLM	VIDEOSPECTION CAMERA ASSY				
		SED39125120-XXX				
		C00AB0.170.001	V5139.001	REMOVE/INSTALL	2	0
15	TPS	RCC ARROWHEAD PLATE	V5139.002			
		MC621-0007-7009				
		C00AB0.170.002	V5139.001	REMOVE/INSTALL	2	0
16	TPS	RCC ARROWHEAD PLATE	V5139.002			
		MC621-0007-7010				
		C00AD0.030.009	V5032.004	REMOVE/INSTALL	2	0
17	PYRO	SPHERICAL BEARING ASSY	V5127			
		V070-562036-002				
		C00AD0.030.012	V5032.004	REMOVE/INSTALL	2	0
18	PYRO	PYRO CENTERING MECHANISM	V5127			
		SKD26100098-501				
		JSC24937.30	TPS-TBD	REMOVE/REFURBISH/INSTALL	2	М
19	PLM	PORTABLE FOOT RESTRAINT ASSY				
		SED33105308-307				
		JSC24937.53	TPS-TBD	REMOVE/REFURBISH/INSTALL	2	М
20	PLM	ERCM SAFETY TETHER (2)				
		SED33105087-315				
		JSC24937.56	TPS-TBD	REMOVE/INSTALL	4	М
21	FCS	EMER EGRESS SLIDE SYS				
		MC623-0015-0023				
		V61AIL.010-C	TPS-TBD	INSTALL AT PAD	4	0
22	ECLSS	LIOH CANNISTER				
		MC621-0008-0409				

#### OV-104 FLT-30, STS-125

### VEHICLE LIMITED LIFE STATUS REPORT

PRELIMINARY SUBMITTED 10/15/2007

LAUNCH DATE USED 08/07/2008

		V61AIL.015-C	TPS-TBD	INSTALL AT PAD	4	0
23	ECLSS	HYDRAZINE (CO RMVL CART.)				
		MC621-0008-0060				
		V61AIL.016-C	TPS-TBD	INSTALL AT PAD	4	0
24	ECLSS	ATCO CARTRIDGE				
		MC250-0024-0001				
		V61AJ0.141	V1053.010	RECALIBRATE SENSORS AT PAD	4	0
25	ECLSS	PPO2 SENSOR				
		MC250-0002-3165				
		V66AIL.060	TPS-TBD	REMOVE/INSTALL	4	М
26	FCS	POLE CREW ESCAPE SYS ASSY				
		SED27101375-322				
		V74AD0.130	OMI-TBD	PERFORM 15 MINUTE TEST	4	М
27	COM	MSBLS RF #1, 2 & 3	SEPAR-TBD			
		MC409-0017-0007				