



STS-132 Launch Site Flow Review

Presenter Kenneth Nowak

10-22-09

Date

Program Freeze Point

PRCB Presentation

S115132B





STS-132 Launch Site Flow Review

Kenneth Nowak Date 10-22-09

Presenter

Baseline the STS-132 Mission Specific Requirements and Flow Plans. The STS-132 Integrated Launch Site Requirements were established by PRCBD S115132A dated 09-24-09 This CR and the Associated Data Package were reviewed at the 10-19-09 FRWG.

Flight Operation & Integration*		MO3/USA-PI
Orbiter Engineering*	Requesting Approval	USA-OE
Payload/Cargo Engineering*		<u>USA-PI</u>
Launch Vehicle Processing*		PH-A
	Status in BackUp	
KSC Integration*		MK-SIO
Flight Software		USA-FSW
Orbiter GFE		MV5
EVA		XA
KSC ISS and Payload Processing		UB-R3
SSME	Baseline at DLSFR	MP21

*Backup material included





STS-132/ISS ULF4

Launch Site Flow Review (LSFR)

Flight Requirements Status

PRCB Oct 22, 2009

Phyllis Grounds, MO3 MIM Robert Reynolds, USA Flight Mgr.





Baseline Ascent/Return

Presenter Phyllis Grounds/MO3

10/22/09

Ascent Configuration



Return Configuration

Date









Mission Configuration

Presenter Phyllis Grounds/MO3

Date

LAUNCH		ORBIT	
05/14/10 39A/ MLP TBD CREW SIZE: 6UF CONFIGURATION	9/6DN	51.6 DEG 122 NM DIRECT INSERTION DURATION: 11 + 1 + 2	2 DAYS
OV-104(32) LP04; RP01 ET-136 BI-143 RSRM-111 (1) TBD (2) TBD OI-34 SRMS, ODS, OB ROEU, SPDU	(3) TBD SS, APCU'S,	CONSUMABLES CRYO TANK SETS GN2 TANKS PAD HOLD FWD RCS AFT RCS OMS	5 (FULL) 5 (FULL) ~86 HRS (H2 limited) 2175# (MIDPOINT) 4970# (FULL) 22760# (FULL)
PAYLOAD ISS-ULF4 (MRM1, ICC-VLD)	ISS-ULF4 MAUI SEITE RAMBO-2 SIMPLEX	SITE TAL ALT. TAL SCA	KSC ZARAGOZA MORON & ISTRES 911



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Present	^{ter} Phyllis Grou	nds/MO3
Date	10/22/09	Page 5

PERFORMANCE MARGIN

CURRENT BASELINED APM (10/13/09)	+2050
IPT PROJECTIONS	
 ISP/THRUST FOR SSME 2052, 2051, 2047 REMOVE ECSH REMOVE PPSU 	+25 +68 <u>+58</u>
IPT PROJECTED APM	+2201

VOLUME III: ASCENT PERFORMANCE MANAGER'S RESERVE GUIDELINE AT LSFR/LSRR IS 400 LBS





Presenter Phyllis Grounds/MO3

Date 10/22/09

MACH 3.5

X C.G. inches (LIMIT)

1078.0 (1075.7)

1081.4 (1077.2)

1082.5 (1077.2)

1080.0 (1075.7)

1078.1 (1075.7)

FLIGHT MASS PROPERTIES WEIGHTS AND CG'S ARE WITHIN ACCEPTABLE LIMITS

	TOUCHDOWN	
CASE	<u>WEIGHT pounds (LIMIT)</u>	
NOMINAL	209714 (233000)	
RTLS	236550 (245000)	
TAL	234877 (244000)	
AOA	231185 (242000)	
CONT RTRN*	211566 (233000)	

NOTE: **RTLS INCLUDES 185 SEC ARCS & 25 SEC FRCS DUMPS** TAL INCLUDES 120 SEC ARCS & 90 SEC FRCS DUMPS 1109 LBS AFT BALLAST

ESTIMATES BASED ON CIRAF132 AND MODIFIED FOR WEIGHT CHANGES THRU 10/13/09.

STS-132 LSFR OV-104 FLIGHT 32 CONFIGURATION UPDATES PRCB October 22, 2009

Alvin Jenkins USA Orbiter Element Elena Seastrom Boeing VPE





STS-132 OV-104 Flight 32 – LSFR Updates

Program Authorization Is Requested For The Following:

• Baseline One (1) Orbiter Modification

Information Only:

- Potential Mission Equipment Modification
- Chits
- Pending / Potential RCNs
- Wing Leading Edge (WLE) Spar Inspection
- Auxiliary Power Unit (APU) Wetted Time Extension

Back-up:

- Modification Record and MECSLSI Updates Summary
- Engineering, Hardware and Certification Status
- TPS Risk Reduction Priorities List and Allocation Breakdown



STS-132 OV-104 Flight 32 – Modification To Be Baselined

TAD 30274 – Fuel Cell H2 Flowmeter and CPM Power Source Separation

- Provides dedicated power sources for the Fuel Cell Flowmeter and Cell Performance Monitor (CPM) to protect against power loss to the CPM
 - Existing Shuttle design has the Fuel Cell H2 Flowmeter and the Fuel Cell CPM receiving power from the same 1-amp fused circuit
 - Original design used a 3-amp fuse which was changed in 2004 to 1-amp to preclude the potential for overheated electrical components on Flowmeter circuit boards
 - Part of this change was acceptance of risk for blowing 1-amp fuse for CPM
 - Recent flight anomalies with Fuel Cell H2 Flowmeter have resulted in need to reevaluate power circuit design
 - During STS-124 MPCA#3 Fuse F6 blew, resulting in loss of both H2 Flowmeter #3 and CPM #3
 - During STS-126 no fuse was blown, however erratic behavior was observed on H2 Flowmeter #1
 - Since STS-126 H2 Flowmeter has been unpowered per MR
 - PRT recommends separation of the Flowmeter/CPM circuits by using the MPCA #1 and #3 fuse spares for Flowmeters #1 and #3, and one of the remaining existing spare MPCA #3 fuses for Flowmeter #2
 - Modification was approved by OCCB 10-20-09



10-22-09



STS-132 OV-104 Flight 32 – Modification To Be Baselined

TAD 30274 – Fuel Cell H2 Flowmeter and CPM Power Source Separation (Cont.)



Fuel Cell / MPCA Locations In Mid-Body





Potential Mission Equipment Modification

- Starboard Lightweight Tool Stowage Assembly (LWTSA)
 - The final Starboard LWTSA configuration will be identified later in the flow and may require a cushion modification





Chits

СНІТ	TITLE
J6275A	ORBITER STRUCTURE IML SURFACE CORROSION SAMPLING INSPECTION
J6399	0-GAUGE PROTECTION FOR OV-104, FLIGHTS 31-35
J6410	AFT STUB CRACKED TILE INSPECTION
J6501	STS-129 CIH CLOSE CLEARANCE MEASUREMENTS
J6527	FRCS THRUSTER CANISTER STUD INSPECTIONS - F5R AND F5L
J6528	PUTTY REPAIR TILE REPLACEMENT FOR RISK REDUCTION
J6543	ET FERRY FLIGHT DOOR ATTACH FITTING INSPECTION (Ferry flight only)
J6559	UPPER AFT STUB TILE INSPECTION FOR IN-PLANE CRACKS
J6568	SHUTTLE WINDOW CONTAMINATION EVALUATION (In review)



Potential Chits

• W2 and W5 Windows Torque Increase

- OV-104 W2 and W5 (multi-flight) have been re-torqued to the 70 in-lbs as directed by OPO
- Plans for torque checks and/or re-torques on STS-132 are still under review

• Capture OV-104 Output Waveforms to Address Diode Concerns

- Evaluation to determine health of current conducting diodes in flight critical data bus communication ports
 - Pending the PRT and OPO decisions





Pending / Potential RCNs

• KV18097 Ammonia Boiler Heat Exchanger Corrosion Protection

 Relaxes the requirement with regard to repeating the evacuation and backfill every time the plug is removed and replaced; ECD is October 2009

• Auxiliary Power Unit (APU) Wetted Time Extension

- APU wetted life extension from 5 to 6 years

• OV18100 TPS Requirements Update

- Establishes gap between ETD hinge tile and bell crank
- MLGD periphery step and gap verification for structure work or re-rigging
- Micro/Tactile inspection of upper Aft stub tiles for cracks
- Micro inspection of upper surface captive gap fillers
- Inspection of LRSI tiles for cracks





STS-132 OV-104 Flight 32 – Information

Wing Leading Edge (WLE) Spar Inspection

- Structural inspections of the wing leading edge spars are due prior to the last manifested flight of OV-104 (due date January 22, 2010)
 - Performance of these inspections is intrusive and classified as a significant flow impact
 - 11 LH wing and 9 RH wing panels remaining to be inspected
 - PRT's position is full compliance with the requirement is required prior to 1/22/10
 - Last WLE spar full inspection on OV-104 was performed in July 2003; prior OMDP inspections were performed in December 1997
 - Coating system refurbishment and re-performance of structural inspections was to be accomplished at the next OV-104 OMDP which was to occur prior to flight 29
- 12 RCC panels and associated spar fittings were removed during the STS-129 flow to perform sampling inspection
 - Panels 10-16 LH and 12-16 RH
 - No active corrosion identified
- Ground Operations is currently evaluating the options for corrosion inspection of the remaining panels
- Exception and Program accepted risk would be required if inspections are not performed in full prior to January 22, 2010





STS-132 OV-104 Flight 32 – Information

Auxiliary Power Unit (APU) Wetted Time Extension

- APUs are due to be replaced prior to the last manifested flight of OV-104, STS-132 based on the 5 year wetted time requirement
 - Presently five spare APUs are available through the end of the program
 - 4 'planned' removals required per the 5 year OMRSD limitation in 2010
 - At least 1 'unplanned' removal can be expected based on logistics projections
- Allowable APU wetted time TACCS File II OMRSD was recently increased from 4 years to 5 years based on historical inspection results
 - Further extension of the allowable time period beyond the current 5 years requires additional inspection and test data
- LOCCB 9/17/09 approved option to perform Disassembly and Inspection (D&I) on APU 401 post WSTF testing to provide for an extension from 5 to 6 years, pending successful D&I and test results
 - Final APU 401 ascent and entry mission duty cycle runs were completed at WSTF
 - No anomalies were seen during run and preliminary data review
 - APU 401 D&I scheduled November 10th through November 24th; preliminary recommendation for extension expected by the end of November, with the new wetted time limit provided to the Program on December 17th
- The APU removals will not be required during the STS-132 flow, if the APU wetted life is extended to 6 years (March, 2011)





STS-132 ISS-ULF4 – MRM1 / ICC-VLD Launch Site Flow Review

Payload Cargo Engineering Status

Yvette Carmona 281.212.6492 FRWG: 10/19/09 PRCB: 10/22/09



P:\Payload_Cargo\Reconfiguration Engineering\STS-132

STS-132 LSFR

Engineering Flight Product Status

Drawing	<u>Title</u>	Rev	<u>E0</u>
V072-200212	MECSLSI	New	-
VA72-200212	Cargo Arrangement Drawing	Α	A01
VD72-200212	Avionics Interface Diagram	Α	A01
VS72-200212	Integrated Avionics Schematic	Α	A01
VS70-540424	Retention Schematic Diagram	New	-

Engineering Open Work

None

Standardization

- Mission Configuration complies with Orbiter/Payload Integration Standardization Document, except for mission-unique waiver #10 to NSTS 60523 that was approved by PRCB CR S064102 on 04/27/09 to change Mini-Research Module-1 (MRM-1) payloadmonitoring requirements
- Revision to above waiver #10 via separate PRCB CR is in work for additional changes to MRM-1 requirements (presented at LSRR)

Rescue-Flight Status

 STS-132 Reconfiguration Engineering Products will be developed by the standard Flight To Follow (FTF) process



Released

10/15/09

10/16/09

10/16/09

06/29/09

10/20/09 (Planned)

STS-132 LSFR

Cargo Close-Clearance Process

The following Close-Clearance area has been identified:

- MRM-1 Aft Port Scuff Plate to SRMS MPM
 - Currently just over one-inch (1") of dynamic clearance
 - This will be monitored during the VLA to see if a close-clearance measurement will be required



KSC Launch and Landing Project

STS-132

Launch Site Flow Review

October 22, 2009

STS-132 LSFR J. F. Kennedy Space Center





Multi Flow

A. Brewer

STS-132 LSFR J. F. Kennedy Space Center







A BASELINE MANIFEST (FDRD) / PREL. PROGRAM PLAN

KSC ASSESSMENT (SLIP or OPTION)

* DENOTES CHANGES TO BASELINE MANIFEST



MANIFEST REF. 09B-9

OPR: USA - R. GILLETTE, MFM NASA - C. FORD, PH-0



Contact: S. Wierszalowski, USA Near-Term Manifest Planning (321)861-8701

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Flight Element Processing

R. Propst

STS-132 LSFR J. F. Kennedy Space Center





Flight Element Processing Overview

•	Non-Standard Processing Activities	Presented
•	Modification Summary	Presented
•	Chit Summary	Presented
•	OPF Flow Milestones	Presented
•	TPS Work Content	Presented
•	Issues and Concerns	Presented
•	Integrated Operations Summary	Presented





Non-Standard Processing Activities

- RCC/LESS Removals and Replacement to Support WLE SPAR Corrosion Inspections
- APU (3) Replacement (if wetted time not extended)





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United Space Alliance

CHITS

	<u>CHIT</u>	DESCRIPTION	<u>STATUS</u>	RECV'D DATE
1.	J6275A	Orbiter Structural IML Surface Corrosion Sampling Inspection	Approved	01/11/2008
2.	J6399	0-Gauge Protection	Approved	08/22/2008
3.	J6410	Aft Stub Cracked Tile Inspection	Pending	09/09/2008
4.	J6501	CIH Close Clearance Measurement	Approved	04/17/2009
5.	J6527	FRCS Thruster Canister Stud Inspection - F5R & F5L	Approved	06/29/2009
6.	J6528	Putty Repair Tile Replacement for Risk Reduction	Approved	06/26/2009
7.	J6559	Upper Aft Stub Tile Inspection for In-Place cracks	Approved	09/23/2009
<u> </u>				





Modification Work Summary

> TAD 30274 FC Flowmeter/FCMS Power Source Separations





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BOEING

STS-132 TPS Work Content

TPS Removals

<u>Priority</u>	Description_	<u>LSFR</u>
Mand	Deferred Tile/ Fib For 1 Flight (Minimum)	7
Mand	In-flight Tile/Blanket Damage (Estimate)	25
Mand	Piano Key Tile (Upper Body Flap)	6
Mand	Estimated Putty Removals (Grindouts)	14
Mand	Operational Damage (Estimate)	10
Mand	Putty Repairs (Chit Driven)	10
Mand	Corrosion Sampling	5
BRI Replac	cement:	

10	MLGD-Outboard Middle 1/3	24
10		24

Projected TPS Removals TOTAL (Estimate) *101

* Final TPS Work Content Will Be Baselined At The Delta LSFR





TPS Work Content (Additional Work)

Planned Work:

- I-4 Requirement: Remove chin carrier panels- Additional NLG T/B Work
- Remove 9 RCC: = (20) LESS Carrier Panel removals

Get Ahead Work:

- I-7 Requirement: Re-waterproof all upper surface blankets on Flt-33
 - Vertical during Flt-32

Potential Work:

AMES R+R – Zone 29 of 2a (fwd RH MLGD)





BRI Planning STS-132 (Flight 32)



OV-104 (STS-132) Piano Key Tile



- •Typically 3 tiles per Carrier Panel (exception 395219)
- Highest Priority tiles (10 of 16 complete) 6 Remaining
- Remaining tiles can be done in any order
- Total "High Priority" Tiles STS-132= (6)

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Issues and Concerns

- Work Content/Potential Growth
 - IFA'S
 - TPS Work Content/Growth
- DFRC Landing







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STS-132 Launch Site Flow Review

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Date

Backup Material

FRWG Presentation (With Minor Changes)





Presenter Phyllis Grounds/MO3 Date 10/22/09 Page 7

Backup Charts-Requirements Documentation Status: Flight Requirements Document (FRD) ULF 4 MIP (NSTS 21541) 07700 Vol III, FDRD





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STS-132 FRD Status

Presenter Phyllis Grounds/MO3

10/22/09

Date

STS-132 FRD Revision 005, dated August 25, 2009: https://sspweb.jsc.nasa.gov/efrd/

Closed CRs

FRD17462-132-0015 – Remove PLB Lighting Requirement for RAMBO-2

Open CRs

FRD17462-132-0016 – Remove Launch to Activation Supporting Hardware (Evals past due) FRD17462-132-0017 – Add DTO 703 Reflective Elements Kit (Evals due 10/19/09)





STS-132/ULF4 Requirements Status

Date

1. ULF 4 MIP (NSTS 21541)

Current version available on PILS: Basic + Change 5, dated 9/15/09

≻Open CR's ---

>21541-0010 Delete LTA Task and 1 GLACIER, and add CGBA and update Appendix E (Closed – in editing)

>21541-0011 ICD-VLD2 Ferry Flight Reqmts Update ECD 10/23/09

➢Pending CR's:

>Update to Appendix E, pending FPSR assessment

>Update to launch package control weight

≻TBD closures

Add reference to DTO 703 Integration Plan and the Annex 5 (POCC) reqmts for ICC-VLD in section 8.4 and 14.0

2.Payloads Of Opportunity status:

SEITE – NSTS 21542, Basic + Change 1 dated 9/4/08

SIMPLEX – NSTS 21327, Revision A, dated 6/16/08

RAMBO-2 – NSTS 21556, Basic, dated 2/23/09

MAUI, NSTS 21530, Basic + Change 2, dated 5/5/08

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STS-132/ULF4 Flight Requirements Status

Rthylliss Grounds MO3

10/22/09

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Flight Definition and Requirements Document (FDRD) S072132C CR to delete the Sidewall SPA BEAM, PPSU, and ECSH and incorporate ICAPC/PDGF. Closed 10/15/09

Back-up

- Modification Record and MECSLSI Updates Summary
- Engineering, Hardware and Certification Status
- TPS Risk Reduction Priorities List and Allocation Breakdown





Modification Records and MECSLSI Update Summary

MCR/ TAD NO.	TITLE KIT / MOD RECORD & DESCRIPTION		TECH ORDER IMPACT	REMARKS
		Orbiter Modification To Be Baselined		
30274	Fuel Cell H2 Flowmeter and CPM Power Source Separation Provides dedicated power sources for the Fuel Cell Flowmeter and Cell Performance Monitor (CPM) to protect against power loss to the CPM.	030274, 0104, 0 - Modifies MPCAs 1 & 3 to utilize existing spare 1 amp fuses to power the circuits for the Fuel Cell Hydrogen Flowmeters 1, 2, and 3. Provides separate power sources for Fuel Cell H2 Flowmeter and CPMs.	No Tech Order Impact	No MECSLSI Impact





Engineering, Hardware and Certification Status

MCR/ TAD NO.	TITLE	Est. Engr Release (MM/DD/YY)	G.O. Engr Need (MM/DD/YY)	Est. Hdwe Delivery (MM/DD/YY)	G.O. Hdwe Need (MM/DD/YY)	MOD/CERT GO / NO-GO	CERT SUBMITTAL DATE	CERT APPROVAL DATE	CERTIFICATION CR / CAR (BOEING)	REMARKS
			<u>Orbite</u>	er Modifica	tion To Be	Baselined				
30274	Fuel Cell H2 Flowmeter and CPM Power Source Separation Provides dedicated power sources for the Fuel Cell Flowmeter and Cell Performance Monitor (CPM) to protect against power loss to the CPM.	12/8/09	12/8/09	N/A*	N/A*	GO	1/22/10	2/20/10	21-764430-001K 08-21-764430-001K	* Hardware available on site OCR/D S165454 approved 10/20/09



TPS Risk Reduction Priorities List

Mandatory (everyflow expectation)

Flight damage, OMRS Rqmts/Chits, LRU access, & deferred work

Corrosion Sampling (10% of total tile allocation) Chit J6275A

Multi-flow Chits

- Putty repairs in RCC & Window DTA Zones (23% with 10 tile min.)(Chit J6514, J6497, J6504)
- Continue G/F R & R on a best effort basis zones 2B subset
- Deferred work may be redeferred with acceptable inspection

Prioritized Opportunity

- 1 9 1 thru 9 complete on all vehicles (with one exception #7 on OV-104)
 - 7 Inboard Elevon "Hub" Tile Modification 104 only remaining (2 Tiles Port Side)
- 10 MLGD BRI-18 Outboard Middle 1/3 -24 Tiles (6 Door/6 STR)
- 11 ET Door Remaining STR side of Door & leading edge on Door 40 tiles (24 STR/ 16 door)
- 12 MLGD BRI-18 Outboard AFT 1/3 24 Tiles (6 door/6 STR)
- 13 Nose Area 9lb/90 SIP Upgrade to FRCI-12 14* Tiles (7/side) (*103 16 tiles, thruster)
- 14 Base Heat Shield 9lb/90 SIP Upgrade to AETB-8 42 Tiles (32/stinger, 10/Box Attach point)



TPS Risk Reduction Priorities List (Cont.)

- 15 Body Flap Stub "Piano Key" Upgrade to AETB-8 -40 Tiles (Order as defined in PRT map)
- 16 Gap fillers in Subset 2B 5 Zones (Defined as a line across MLGD edge)
- 17 Remaining BRI-18 Tile Remaining MLGD (top priority) / ET Door / LESS carrier panels/NLGD MLGD (Inboard, forward edge working to AFT door edge) ET Door LESS - panels 8, 9, 10, 7, 6, 5, 4, 3, 2, 1, 11, 12, 13 (in that order) NLGD (attrition – do leading edge first)
- 18 Mod work (WLE sneak flow, WLE Horsecollar Gap Fillers,)
- 19 MADS Instrumentation Failures (104 & 105 L/H OMS Pod)(place holder)
- 20 Remaining Gap Fillers & Window BRI-18

Windows 2, 3, 4, & 5 Upper Carrier Panels (top priority)





Current Fleet Status

STATUS AS OF 10-14-2009

Priority Number	Total	OV-103	OV-104	OV-105
1. BRI-18 Tile - MLGD FWD O/B Corner	28	complete	complete	complete
2. BRI-18 Tile - MLGD FWD Edge	22	complete	complete	complete
3. BRI-18 Tile - MLGD O/B Side	18	complete	complete	complete
4. BRI-18 Tile - STR side of ET Doors	20	complete	complete	complete
5. BRI-18 Tile – LESS Carrier Panels 8-10 (103 & 104)	24	complete	complete	n/a
 BRI-18 Tile – STR side of ET Doors I/B 	8	complete	complete	complete
7. Inboard Elevon "Hub" Tile Mod	4	complete	2	complete
8. I/B Elevon 9lb/90 SIP	34	complete	complete	complete
9. O/B Elevon 9lb/90 SIP	6	complete	complete	complete
10. MLGD – Outboard Middle 1/3	24	20	0	complete
11. ET Door remaining STR side	40	3	10	2
12. MLGD - Outboard AFT 1/3	24	0	0	9
13. Nose Area 9lb/90 SIP	14 (16 ^{0V103})	3	complete	7
14. Base Heat Shield 9lb/90 SIP	42	10	complete	complete
15. Body Flap Stub "Piano Key" tiles	40	18	14	18
16. Gap fillers in Subset 2B	5 Zones	2	1	0
	MLGD 100	MLGD 0	MLGD 1	MLGD 0
17. Remaining BRI-18 - MLGD (top priority) / ET / LESS	NLGD 123	NLGD 15	NLGD 19	NLGD 52
carrier panels / NLGD	LESS 68 (92 ^{OV-105})	LESS 7	LESS 5	LESS 22
	ET Door 28	ET Door 5	ET Door 2	ET Door 1
18. Mod work LESS internal	44 locations	40	complete	complete
20. Remaining Gap Fillers & Window BRI-18	124	3	2	19





Allocation Breakdown



- Orbiter's expectations for the work areas are shown on the pie chart
 - The above table is for reference only exact #'s are determined by the KSC Team
 - Access/configuration/length of flow
 - Distribution provides data/risk reduction in all areas of the list
 - Does not allocate all the resources in one area





STS-132 OV-104 Flight 32 – Modification To Be Baselined

TAD 30274 – Fuel Cell H2 Flowmeter and CPM Power Source Separation (Cont.)



Fuel Cell #1 H2 Flowmeter/CPM Wiring





STS-132 OV-104 Flight 32 – Modification To Be Baselined

TAD 30274 – Fuel Cell H2 Flowmeter and CPM Power Source Separation (Cont.)



Fuel Cell #2 H2 Flowmeter/CPM Wiring





STS-132 OV-104 Flight 32 – Modification To Be Baselined

TAD 30274 – Fuel Cell H2 Flowmeter and CPM Power Source Separation (Cont.)



Fuel Cell #3 H2 Flowmeter/CPM Wiring







Payload Cargo Engineering

Backup Charts



P:\Payload_Cargo\Reconfiguration Engineering\STS-132

<u>OMRSD</u>

• FII V2 Payload (Post-Mate)

Baselined Files

- P541 ULF-4 Integrated OMRS
- FII V4 (Pre-Mate)

Baselined Files

• S07 STS-132 Mission-Unique List (MUL) – Early Release

<u>RCNs</u>		<u>Baseline</u>
• DPS12985	S07 STS-132 MUL Update	11/20/09
• DPS12984	FIII MUL	11/20/09
• DPS12983	Adjacent Pin Test	11/20/09

- FII V6 (Shuttle Experiments) None
- Issues / Concerns
 - None

Annex 1: ISS-ULF4-NSTS 21541-A01

Activity	<u>ECD</u>
Baseline	07/31/09A
 <u>L-4MUpdate</u> 	
 Customer Submittal 	12/23/09
– CR Approval	01/13/10
 L-1M Update 	
 Customer Submittal 	03/29/10
– CR Approval	04/13/10
 Final weight Log 	04/13/10



Time-Critical Ground Handling Requirements

Activity	ECD
-Customer Submittal	01/13/10
-Release for Review	02/12/10
-Baseline	03/14/10
Issues / Concerns	

•None



Payload ICDs/PIRNs

- All Payload-Unique ICDs are baselined
- **PIRNS that impact Flight Products:**

PIRN #	ICD/Payload	<u>t Title</u>	ECD	
A0578	1 ICI	D-A-21541-VLD2	Thermal & Dynamic Env. Figure Update	11/09/09
A0579	4 ICI	D-A-21541-VLD2	LTA Cable & Hardware Removal	11/30/09

- Issues / Concerns
 - None



Cargo Integration Hardware Status

- Open Work
 - None

•	New Build Hardware	<u>ECD</u>
	 Camera Bracket – V787-340035-003 (Mod) 	12/04/09
	– AFD Harness – V845-773990-001 (New)	12/04/09
	– PLB Harness – V845-774984-001 (New)	12/04/09
	– PLB Harness – V845-774985-001 (New)	12/04/09
	– PLB Harness – V845-774784-005 (Mod)	
	 New Build Harness Leg – V845-774787-001 	12/10/09

- Issues/Concerns
 - None



BACKUP

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CONFIGURATION / Facilities

- OV-104: Flight 32
- OMS Pods: LP04 / RP01
- ET: 136
- SRB: BI-143/RSRM 111
- SSME: TBD (#1), TBD (#2), TBD (#3)
- Payload: ISS-ULF4 (MRM1, ICC-VLD)
- Flight Software: OI-34
- Firing Room: 4
- OPF Bay: 1
- MLP: 2
- VAB High Bay: 1
- Pad: A





STS-132 Launch Site Flow Review Flight Software Overview

Tom Stansel USA FSW

PRCB 10/22/09



STS-132 LSFR (FSW)

- STS-132/OV-104 Flight Software (FSW) Versions
 - Fifth scheduled flight of Operational Increment (OI) 34 Flight Software (SASCB SCR 98107A documents PASS and BFS OI-34 content)
 - Third scheduled flight of MEDS IDP VI 07.01/MDUF VI 06.00 (SASCB SCR 98113A (pending approval) documents content)
 - Sixth scheduled flight of MAGRS-3S Link 613-996-008 Software (Link-008) (SASCB SCR 98115 documents content)
- STS-132/OV-104 Flight Software Payload Support:
 - ISS ULF4
 - Orbiter Interface Unit (OIU)
 - Sequential Still Video (SSV)
 - Payload Power Switching Unit (PPSU)
 - Trajectory Control System (TCS)
 - ISS Caution and Warning (ISSCW)
 - Assembly Power Converter Units (APCUs) & Station to Shuttle Power Transfer System (SSPTS) (generic support for both configurations)
 - Mini Research Module 1 (MRM1)
- Major New Flight Software Support Items:
 - None



STS-132 LSFR (FSW)

- STS-132 Source Changes/Edits for Primary Flight Software (Base)
 - SCR 93211A Update of SSMEC Vehicle Data Table (VDT) for Enhanced Accelerometer Operations
 - SCR 93262A Film ET Camera
 - SCR 93267A Removal of the Set and Reset to False Cmds For the RCS Tank Iso Valves
 - SCR 93284 Update PASS HUD Body Flap Warning Limit K-Load
 - DR 126366 SM GPC Failure to Send GCIL Commands
- STS-132 Patch Implementation for Primary Flight Software
 - None.
- STS-132 Patch/Edit Implementation for Backup Flight Software (Base) (included on delivered Mass Memory)
 - SCR 93282 Update PASS/BFS HUD Body Flap Warning Limit K-Loads
- STS-132 Patch Implementation for Backup Flight Software
 - None



STS-132 LSFR (FSW)

- **Products**
 - STS-132/OV-104 Base delivery schedule (available to field)

Shuttle Data Tape	October 16, 2009
• Mass Memory Unit	October 30, 2009

- An STS-132/OV104 ADTL SDT/Mass Memory may be required
 - Decision to generate these products will be made in November, 2009

FPSR

FPSB

February 05, 2010

February 15, 2010

2009 A

—	ADTL	Shuttle	Data	Таре
---	------	---------	------	------

- ADTL Mass Memory Unit
- **Open Items**
 - None
- **Concerns/Issues**
 - No issues or concerns with STS-132 at this time

United Space Alliance





STS-132 LSFR Flight Crew Equipment/GFE

Presenter MV6/Bill Lane Date Oct 22, 2009
Page 1

STS-132 LSFR FCE/GFE Status

Kenneth Brown Manager, GFE & Flight Crew Equipment Office Johnson Space Center





STS-132 LSFR Flight Crew Equipment/GFE

- No changes since LSRR
- All GFE hardware delivery dates were partnered at CIR
- Tech orders and hardware list noted in backup charts, reference only
- No modifications planned for STS-132
- Starboard TSA manifested to contain OFK items but exact configuration TBD (likely will fill to max capacity)
- Based on DSR-25 clock reset issues experienced in flight (FIAR JSCEV1676F), the VTR may be replaced





Flight Crew Equipment/GFE

Presenter MV6/Bill Lane Date Oct 22, 2009 Page 3

BACKUP

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SPACE SHUTTLE PROGRAM Space Shuttle Orbiter Project Office NASA Johnson Space Center, Houston, Texas



STS-132 LSFR Flight Crew Equipment/GFE

Presenter **MV6/Bill Lane**

Page 4 Date Oct 22, 2009

Tech Order numbers are identified for reference only. Report generated Sep 9, 2009.

Hardware	Tech	KSC Eng	Eng(TO)	In MEC	Cert	HDW	HDW	Comments	JSC
Tardware	Order	Need	Release		O/C	Need	Planned	Commente	Contact
A (port forward)	M072-750025-076	1/26/10	1/17/07	7/1/09	С	2/26/10	2/26/10	Camera/PTU from STS-130 which lands 2/16/10. Plan for assy ready for installation 5 days after removed from OV-105 (if expedite required).	Randall Moore
B (port aft)	M072-750025-077	1/26/10	1/17/07	7/1/09	С	2/26/10	2/26/10	Camera/PTU from STS-130 which lands 2/16/10. Plan for assy ready for installation 5 days after removed from OV-105 (if expedite required).	Randall Moore
C (starboard aft)	M072-750025-078	1/26/10	1/17/07	7/1/09	С	2/26/10	2/26/10	Camera/PTU from STS-130 which lands 2/16/10. Plan for assy ready for installation 5 days after removed from OV-105 (if expedite required).	Randall Moore
D (starboard forward)	M072-750025-079	1/26/10	1/17/07	7/1/09	С	2/26/10	2/26/10	Camera/PTU from STS-130 which lands 2/16/10. Plan for assy ready for installation 5 days after removed from OV-105 (if expedite required).	Randall Moore
Payload Ops camera	M072-340109-TBD	12/8/09		7/1/09	0	1/8/10	1/8/10	Keel Camera from STS-127/OV-105. 6 month life limit on camera pressurization. JSC requests a later delivery date to allow margin on the life limit.	Randall Moore
SRMS elbow camera	M072-544504-014	1/26/10	8/4/08	7/1/09	С	2/26/10	2/26/10	Camera/PTU from STS-130 which lands 2/16/10. Plan for assy ready for installation 5 days after removed from OV-105 (if expedite required).	Randall Moore
SRMS wrist camera	M072-544504-008	1/26/10	8/4/08	7/1/09	С	2/26/10	2/26/10	Camera/PTU from STS-130 which lands 2/16/10. Plan for assy ready for installation 5 days after removed from OV-105 (if expedite required).	Randall Moore
Centerline Airlock Camera (stowed)	M072-660828-002, plus CCCD stow		3/17/99	7/1/09	С				Randall Moore
Lefthand Umbilical Camera (aft)	M072-705001-016	2/26/10	10/28/04	7/1/09	С	3/29/10	3/29/10	Ready to Roll out of OPF planned for 04/02/2010	Randall Moore
Righthand Umbilical Camera	M072-705001-028 M072-705001-027	2/26/10	10/28/04 10/28/04	7/1/09	С	3/29/10	3/29/10	Ready to Roll out of OPF planned for 04/02/2010	Randall Moore
Digital Television (DTV)	M072-710570-007		11/15/07		С				Larry Schmidt
MCIU/RMS Situational Awareness Display (RSAD)	M072-710543-001		3/7/00	7/1/09	С				Larry Schmidt




STS-132 LSFR Flight Crew Equipment/GFE

Presenter **MV6/Bill Lane**

Page 5 Date Oct 22, 2009

Tech Order numbers are identified for reference only. Report generated Sep 9, 2009.

Hardwara	Tech	KSC Eng	Eng(TO)		Cert	HDW	HDW	Commonte	JSC
Hardware	Order	Need	Release		O/C	Need	Planned	Comments	Contact
Tools for Rendezvous and Docking (TRAD)	M072-730021-019		7/20/07	7/1/09	С				Larry Schmidt
Video Processing Unit (VPU)	M072-710338-007		3/2/08		С				Larry Schmidt
Wireless Video System (WVS)	M072-744007-001 UHF M072-344828-001 mount M072-744004-012 S-BAND M072-744004-013 S-BAND M072-744004-015 S-BAND M072-744004-016 S-BAND M072-744004-017 S-BAND M072-744004-018 S-BAND		6/2/04 8/24/04 3/21/08 3/21/08 3/21/08 3/21/08 3/21/08 3/21/08	7/1/09	С				Randall Moore
Space to Space Orbiter Radio (SSOR)	M072-344828-002 M072-740828-002 Harness		9/24/04	7/1/09	0				Larry Schmidt
RMS Sideview Camera (RSC)	M072-710281-002 M072-000416-006 camera	3/12/10	11/24/04	7/1/09	С	4/12/10	4/12/10	Camera from STS-130/OV-105 after repressurization.	Randall Moore
Wing Leading Edge (WLE) Instrumentation - Left Wing	M072-756111-007		8/21/07	7/1/09	С				Micheal Wright
Wing Leading Edge (WLE) Instrumentation - Right Wing	M072-756111-008		8/21/07	7/1/09	С				Micheal Wright
OBSS Sensor Package 2 *** (OPF)	M072-710282-006	1/26/10	4/18/08	7/1/09	С	2/26/10	2/26/10	SP2 from STS-129/OV-104	Larry Schmidt
OBSS SENSOR PACKAGE 1 ** (OPF)	M072-710282-008	1/26/10	4/18/08	7/1/09	С	2/26/10	2/26/10	SP1/PTU from STS-130/OV-105	Russell Yates





EVA Status STS-132/ULF-4 Launch Site Flow Review

Bridget Ziegelaar EVA Office Johnson Space Center October 22, 2009

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STS-132 LSFR EVA Hardware



• Forward Bulkhead PFR

- Portable Foot Restraint, SED33105308-307 installed on forward bulkhead
- Released T.O. M072-661568-029
- Required to protect for contingency EVA TPS repair
- Lightweight Port TSA contains standard EVA contingency tools
 - Port LWTSA installation Tech Order: M072-660850-005
 - Port LWTSA Tools installation Tech Order: M072-660853-002
- Lightweight Starboard TSA contains OFK (not EVA hardware)
 - Starboard LWTSA installation Tech Order: M072-660850-006
 - Starboard LWTSA Cushion installation Tech Order: M072-660859-001
- Winches
 - Winch P/N SED33101570-327 on Forward Bulkhead
 - Winch P/N SED33101570-325 on Aft Bulkhead
- Forward work to determine location of High Strength Bridge Clamps (HSBC) to support MRM-1 contingency operations
 - In work with MOD and Cargo Engineering (ECD 10/23)



STS-132/ISS-ULF-4 Launch Site Flow Review

ISS/Payload Processing, KSC

October 19, 2009

Robbie Ashley Mission Management Office 321-867-6037

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ISS/PAYLOAD PROCESSING AGENDA

Presenter:	
Robbie Ashl	ey
Date:	Page
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- Remaining Milestones
- Issues & Concerns None
- Master Milestone Schedule (MMS)
- Backup Charts
 - Payload Bay Configuration
 - MRM 1 Components
 - ICC-VLD Components





1

ISS/PAYLOAD PROCESSING REMAINING MILESTONES

Presenter:	
Robbie Ashl	ey
Date:	Page
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SSPF	ECD
SAPA/SGANT FSE Integration	30 October 2009
SGANT Boom O/D at KSC	4 December 2009
SGANT O/D at KSC	9 December 2009
SGANT I/A T/O to Astrium	9 February 2010
ISS Batteries (QTY 6) T/O to Astrium	9 February 2010
ICC-VLD Installation to Canister	29 March 2010
MRM1 Installation to Canister	5 April 2010
Spacehab Facility	
MRM1 O/D at SLF	15 December 2009
EOTP O/D at KSC	22 January 2010
Payload Crew Equipment Interface Test (CEIT)	12-13 March 2010
MRM1 Processing	4 April 2010
ICD Walkdown	TBD
OPF	
PDGF Installation to Sidewall	TBD

Integrated Operations

- Payload Transfer to Pad A
- Payload IVT
- Final Payload Bay Door Closure
- Launch

8 April 2010 16 April 2010 7 May 2010 14 May 2010





ISS/PAYLOAD PROCESSING STS-132 / ISS-ULF-4 MASTER MILESTONE SCHEDULE

Presenter:
Robbie Ashley
Date:
10/19/06
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ISS/PAYLOAD PROCESSING BACKUP

Presenter:	
Robbie Ashl	ey
Date:	Page
10/19/09	4

BACKUP CHARTS





















ICC-VLD ULF-4 Launch Configuration







STS-132 Launch Site Flow Review

Presenter Kenneth Nowak

10-22-09

Date

Backup Material

•	SSP Systems Drawings	Attachment 1
•	SSP Authorized Modifications/Non-Standard Work	Attachment 2
•	SSP OMRS Waivers and Exceptions	Attachment 3
•	Launch Window	Attachment 4
•	Open Configuration Waivers	Attachment 5





 Presenter
 Kenneth Nowak

 Date
 10-22-09

 Overview
 No Issues*

 SSP System Drawings
 No Issues*

 SSP Authorized Modifications/Non Standard Work
 No Issues*

 SSP OMRS Changes (RCNs)
 No Issues*





m	STS-132 Launch Site Flow Review	Presenter MK-SIO / A. Swift			
		Date	10-22-09	Page 1	

Mandatory RCNs:

NONE

Non-Mandatory Value Added RCNs:

NONE





STS-132 Launch Site Flow Review

Presenter Kenneth Nowak

Date 10-22-09

SSP System Drawings

The Drawings Baseline Was Released By PRCB S115132 on 08-20-09

- V072-000001-288 (Rev. WC) Space Shuttle System (Rel. 09-02-09)
 - V072-200212-001 (Rev. NC) Mission Equipment Cargo Support (Rel. 06-30-09)
 - SGD32104455-401 (Rev. NC) Crew Compartment Configuration (Rel. 10-01-09)
 - V070-000001-004
 Orbiter General Assembly
 - V070-410100-018
 SSME Installation
 - 10100-0061-180 Integrated SRB General Assembly (BI-143)
 - 80901000000-530 External Tank Assembly (ET-136)
 - STS-132 CIR + 70 days Mission Configuration Product Plan (MCPP) was published on 10-09-09 and will be republished at LSRR +18 days on 10-12-09.





STS-132 Launch Site Flow Review

Kenneth Nowak Date

10-22-09

Presenter

<u>SSP System Drawings – (Continued)</u>

Ferry Configuration

- V072-000001-289 (Rev. WC) Space Shuttle System Drawing (Rel. 09-02-09)
 - V072-200212-002 (Rev. NC) Mission Equipment Cargo Support (Rel. 06-30-09)
 - SGD321004455-001 (Rev. NC) Crew Compartment Configuration (Rel. 10-01-09)

-402 Descent

 V072-300055-025 (Rev. BU) Ferry Flight Configuration (Rel. 05-11-09)

SCA 911





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STS-132 Launch Site Flow Review

Presenter Kenneth Nowak

Modification Impact Report

- Mission Equipment Modifications and Orbiter Modifications analyzed for impacts to OMRSD, LCC, ICD, EMI, Software, and GSE.
- A total of 2 MCRs have been approved and/or pending mods
- Current MCR impact status:

 No impacts for all six disciplines 	2
• One or more disciplines with impacts, documentation approve	d 0
and/or pending approval	
 Possible impacts still under review 	0

 1MRCS REPT. 4650-1
 SSP SUMMARY MOD ITEMS - PRCBD MOD BASE LINE STS-0132
 ORB

 PAGE NO.
 1
 ECP-MCR/KIT SEQUENCE
 RUN TIME

09:56 DATE 10/14/2009

	STAT	ITEM/KIT NUMBER	SEQ	
PRCB	PRIO			
MCR/ECP	SITE	TCTI NUMBER	EISN NO.	DESCRIPTION / GENERAL REMARKS
AUTHDATE	FLT			
	AUTH	J6275A	0104 002	ORBITER STRUCTURE IML SURFACE CORROSION SAMPLING INSPECTION
S-J6275A	MAND			
	KSC		SPAR	CORROSION SAMPLING CAPABILITIES WILL BE PROJECTED AT THE
2008-02-26	032			
				LSFR, AND FINALIZED AT DLSFR FOR EACH FLOW.
	COMP	J6341A	0104 001	EVALUATION OF OMS POD LI-900 TILE INSTALLED ON 0.090" SIP
S-J6341A	MAND			
	KSC		SPAR	TILES REMOVED AND REPLACED DURING FLT 30 PROCESS.
2008-04-09	032			
	AUTH	J6399	0104 001	0-GAUGE PROTECTION FOR OV-104, FLIGHTS 31-35
S-J6399	MAND			
	KSC		SPAR	
2008-10-03	032			
	AUTH	J6410	0104 001	AFT STUB CRACKED TILE INSPECTION
S-J6410	MAND			
	KSC		SPAR	
2008-09-18	032			
	7 TTTTT	TCE01	0104 001	CHE 100 CTU CLOCE CLEADANCE MEACUDEMENTS
g	AUIH	06201	0104 001	SIS-129 CIH CLOSE CLEARANCE MEASUREMENIS
5-00501	MAND		CDAD	DOGT ET TOUT MODE
2009-04-28	032		SFAR	FOST FILIGHT WORK
	052			
	COMP	J6516A	0104 001	WLE JOGGLE REGION IR THERMOGRAPHY REQUEST FOR HIGH LINE SCAN
S-J6516A	MAND		-	
	KSC		SPAR	WF PANELS WORK ACCOMPLISHED DURING FLIGHT 31
2009-06-16	032			

	AUTH	J6527	0104 001	FRCS THRUSTER CANISTER STUD INSPECTIONS - F5R AND F5L
S-J6527	MAND		SPAR	OV = 104 (FRC4) FLT 32
2009-07-02	032		BITH	ov 101 (1801) 121 52
	AUTH	J6528	0104 001	PUTTY REPAIR TILE REPLACEMENT FOR RISK REDUCTION
S-J6528	MAND			
	KSC		SPAR	OV-104 FLT. 32
2009-07-06	032			
	AUTH	J6543	0104 001	ET FERRY FLIGHT DOOR ATTACH FITTING INSPECTION
S-J6543	MAND			
	KSC		SPAR	NDE OF FERRY FLT DOOR ATTACH FITTINGS WILL ONLY BE REQ'D
2009-09-17	032			
				FOLLOWING F/FLT BACK TO KSC. FERRY FLT ONLY.
	AUTH	J6559	0104 000	UPPER AFT STUB TILE INSPECTION FOR IN-PLANE CRACKS
S-J6559	MAND			
	KSC		SPAR	
2009-10-01	032			
	AUTH	K6566	0104 001	SSME NOZZLE PURGE HOT WALL CORROSION PREVENTION
S052924DA	SCHD			
	KSC		NSW	
2009-10-13	032			
TOTAL MODS =		11		

1MRCS REPT. PAGE NO.	4650-1 2	SSP	SUMMA	RY MO	DD ITEMS - PRCBD MOD BASE LINE STS-0132 PIH	
					ECP-MCR/KIT SEQUENCE RUN	TIME
09:56 DATE	5 10/14/2009					
	STAT	ITEM/KIT NUMBER		SEQ		
PRCB	PRIO					
MCR/ECP	SITE	TCTI NUMBER	EISN	NO.	DESCRIPTION / GENERAL REMARKS	
AUTHDATE	FLT					
008851	APPD	TCTIM0008851REF	0001	000	ADD HARDWARE REQUIREMENTS IN SUPPORT OF STS-132	
NOT REQD	MAND					
	KSC				ADDED PER THE RELEASE OF EO V787-340035 A02	
032						

TOTAL MODS = 1

1Date: 10/14/09 10:02

PCASS

FLIGHT-SPECIFIC

Approved STS-132 OMRS Waivers and Exceptions

		PRCBD NUMBER		STS		
WVR	ELEMENT	WAIVER# (STAT)	ABSTRACT	EISN	BEG	END
EXC +	PROJECT	(INITIAL STS)	RAS REQUIREMENTS	PAYLOAD		
E	ORB	S053298ZC	OMRSD EXCEPTION REQUEST -	104	029	033
		EK10572R1 (A)	MISSION LIFE ASSESSMENT OF WING LEADING EDGEINSULATORS (EK10572R1)			
		40F22008D	OWD OD EVGED TON DECUE	104	0.20	0.26
		S0532982D EK10574R1 (A)	WING LEADING EDGE INSULATORS (EK10574R1)	104	029	036
		S053299AQ EK10592 (A)	OMRSD EXCEPTION REQUEST - DRAG CHUTE DEPLOY SYSTEM 2 LIGHT FAILU RE(EK10592)	104	029	032
		S053299AT EK10593 (A)	OMRSD EXCEPTION REQUEST - DRAG CHUTE DEPLOY SYSTEM 2 LIGHT FAILU RE(EK10593)	104	029	032
W	ET	S053293FZ WK03850R1 (A) (STS-093)	L02/LH2 TANK PRESSURE MONITOR FOR MOVE	ET	099	999
	OMS	S053298NV WK10522 (A)	OMRSD WAIVER REQUEST - RIGHT OMS SECONDARY REGULATOR CREEP RATE(W K10522)	0021	035	043
		S053299YG WK10723 (A)	OMRSD WAIVER REQUEST - RIGHT OMS FUEL CV501 ELEMENT 4 LEAK CHECK FAIL(WK10723)	0021	038	040
	ORB	S053299BLR1 WK10600R2 (A)	OMRSD WAIVER REQUEST - OXYGEN SYSTEM 1 RELIEF VALVE FAILED RESEA	104	029	032

TLEAKAGE (WK10600R3)

RCS	S053296GY WK10188R1 (A)	OMRSD WAIVER REQUEST - LRCS OXIDIZER GHE ISOLATION VALVE LEAK(WK 10188R1)	0014	025 032
	S053296YG WK10318R1 (A)	OMRSD WAIVER REQUEST - RIGHT RCS OXIDIZER GHE SYSTEM INTERNAL LEA KAGE(WK10318R1)	0021	034 042
	S053298JF WK10503 (A)	OMRSD WAIVER REQUEST - RRCS OX TANKOUTLET TRANSDUCER ACCURACY (WK 10503)	0021	034 042

Date: 10/14/09 10:02			PCASS FLIGHT-SPECIFIC			1		Page:	2				
		App	proved	STS-132	OMRS	Waive	ers and	l Exc	eptio	ns			
WVR	ELEMENT	PRCBD NU WAIVER# (JMBER (STAT)		AB	STRACI	2			EIS	STS N	BEG	END
EXC +	PROJECT	(INITIAL	STS)	R	AS RE	QUIREN	IENTS		PAYLO	AD			
W	RCS	S053299GW WK10634	N (A)	OMRSD W LEFT RE SYSTEM LATIONV (WK1063	AIVER ACTIC FUEL ALVE 4)	REQUE N CONT GHE IS LEAKAC	EST – TROL SO S E			001	4	030	032
	SRB	S053293WF WK03886 (STS-103)	A (A))	LH FWD JOINT T	AND R EMP S	H MID ENSORS	SRB			BI		099	999
	• •			• Waiver	 s ° E 	xcept	° Devi	iat °	Cann	ib °	Total	+ L	
	° To	tal Extrac	cted	• 9	0	4	0	0 0) °	13	3 0	
	+											+	

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ltem #	Authority	Date	Waiver Description	Effectivity	Wad
53	S052428A	03/27/91	Allows specified flights to fly with interim TPS repair after each mission to minimize damage to surrounding tile during ferry flight	STS-37, STS-39, STS-40, STS-42 thru STS-999	STAYS OPEN
101	S076972	11/19/91	Permit the modified GPCs (AP101-S) Battery Back-up Unit to fly with annotated fastener improvements without rolling the LRU Part Number	STS-42, STS-44, STS-47 and STS-49 thru STS-999	STAYS OPEN
325	S061956	07/15/03	Blanket on the Control Moment Gyro (CMG) Orbital Replacement Unit (ORU) on the Lightweight MPESS Carrier (LMC) will NOT be re-installed on-orbit per configuration defined in ICD-A-21494. It will be secured around the FSE and attached to the aft bulkhead.	OV-104, Flight 27	
334	S115115JR1	07/19/06	The following requirement is waived to allow OV-104 to fly with the following out-of-configuration condition:	OV-104, Flight 27 thru OV-104, Flight 999	STAYS OPEN
			Tech Order M072-544501-067 (RMS, MPM over-center stop and MPM pedestal insulation cover fasteners) will be implemented in total, less the requirement to perform bench rigging per updated specification requirements for for OV-104, Flight 27 and subsequent OV-104 flights until such time that all MPMs can be removed and bench rigging can be performed.		
339	S063652	07/09/07	The following requirement is waived to allow OV-104 to ferry from DFRC to KSC with the following out-of-configuration condition:	OV-104, Flight 28	
			Retain RH ET Camera installation for ferry flight MECSLSI V072- 200197, reference flag note (3), removes (MV0456A) M072-705001- 024 RH ET Sep Camera (Digital Camera with 35 mm lens) for ferry flight. The RH ET Camera needs to remain in flight configuration to support resolution of IFA STS-117-V07 Digital Umbilical Camera Image Corruption. Troubleshooting will be performed on the installed hardware after returning OV-104 to KSC.		

Item #	Authority	Date	Waiver Description	Effectivity	Wad
340	S063652	07/09/07	The following requirement is waived to allow OV-104, Flight 28 to ferry with the following out-of-configuration conditions:	OV-104, Flight 28	
			Remove LH OMS Pod LP04 (FIB) blankets prior to ferry flight thermal blanket V070-396376-241 on LOMS Pod lifted at forward leading corner and edges reported on orbit, IFA STS-117-V-02. Two blankets (V070-396376-241 and adjacent V070-396376-051) are removed. RTV ramp applied in cavity up to adjacent blankets per TLP04-28-2520 MRB approval.		
343	S115122GR4	12/07/2007	The following requirement is waived to allow OV-104 to fly with the following out-of-configuration condition:	OV-104, Flight 29	ECL-4-A0118 (was ECL-4-29-1637)
			Partial installation of Tech Order M072-660010-004, middeck air flow re-routing duct tech order, not to include one each bolt (NAS1003-8A) and one each washer (NAS620C10) in the lower aft corner of the vent housing cover assembly.		
			During vertical stowage, the nut plate (not under USA Tech Order configuration control) was noted missing from behind the starboard closeout panel. Without the nutplate, the bolt and washer cannot be installed. The area cannot be currently accessed to reinstall the missing hardware.		

Item #	Authority	Date	Waiver Description	Effectivity	Wad
344	S071024MP	12/20/07	 During maintenance of an Advanced Master Events Controller (AMEC) it was discovered that the module cards are able to translate upward, away from connectors. The cards are retained by friction applied by wedge-locks. An assessment determined a 0.070 upward card translation, would result in card disengagement from connectors. The wedge-lock system can not assure the cards will not translate upwards. The AMEC vendor (Boeing Autonetics) is no longer on contract supporting SSP. A design proposal is to provide a secondary connector retention using the AMEC covers. The new design new lids will limit the upward translation to 0.055. The new design will reduce the milled section of the cover and add silicone pads to provide shock absorption. Due to the absence of the original vendor and no current alternate drawings available for the AMEC the modification is being requested via a program directed Material Review (MR). P/N MC450-0016-0029 S/N U6F0002, U6F0003, U6F0004, U6F0006, U6F0007, U6F0009, U6F0010 and U6F0011 ****** SEE NSTS 07700 VOLUME IV BOOK 2 FOR COMPLETE DETAILS 	OV-103, Flight 35 OV-104, Flight 30 OV-105, Flight 21	

ltem #	Authority	Date	Waiver Description	Effectivity	Wad
351	S115125BR9	06/03/2009	Allow OV-104 to ferry from DFRC to KSC with out-of-configuration conditions for removal of Flow Control Valve (FCV) assemblies for ferry flight and install Main Propulsion System (MPS) cap and plug set GSE plugs:	OV-104, Flight 30 (Ferry Flight)	
			Three MPS GH2 FCV solenoid and poppet sleeve assemblies (P/N 80420-1301) for each engine.		
			Engine 1 GH2 FCV LV56 Engine 2 GH2 FCV LV57 Engine 3 GH2 FCV LV58		
			installed in place of the Flow Control Valve System (FCSV): 3 G070-602824-001.		
			RATIONALE: There is adequate access and time to remove the requested parts. Removal of these parts is well within USA's experience base. These valves have been removed numerous times at KSC. Removal at DFRC will be no different than removal at KSC. There is no increase in risk performing this work at DFRC, and the early removal will better support the upcoming manifest. There is no GH2 FCV position specified for ferry flight, and no blanket pressure is required. The manifold is firmly mounted/ restrained and requires no additional support due to removed FCV components.`		

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