



STS-132 SSP Flight Readiness Review

MS/Tony Griffith April 28, 2010



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SPACE SHUTTLE PROGRAM Space Shuttle Systems Engineering and Integration Office

Agenda



USA

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Systems Engineering & Integration

- SE&I FRR Roadmap
- Flight Preparation Readiness
- Integrated Debris Risk Summary
- Integrated In-flight Anomalies (IFAs)
- Integrated Hazard Report Summary
- Imagery Status
- Radar Status
- Flight Software Readiness
- · Payload and General Support Computer Readiness
- Non-Standard Open Work Summary
- Alternate/Dissenting Opinions
- Certificate of Flight Readiness
- Launch On Need (LON)











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STS-132 SSP FRR

STS-132 Debris Risk Summary

Pedro Lopez, MS2 Systems Engineering & Integration Office Space Shuttle Program Office



- <u>Putty Repair</u>: Windows zero impact allowable keeps any impact in the "catastrophic" category, forward work
 may be used to reduce the likelihood to "Remote".
- T-0 Umbilical Ice: Accepted Risk; NSTS 08303 Updated to include 0.1 lbm allowable external ice
- LOX IFR: Implemented NDE of all IFR ramps to screen for large voids
- ET Intertank Foam Loss: Changed to Infrequent Catastrophic for STS-128
 - Continued Tensile Testing of ET high risk debris areas to mitigate risk





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Issues & Integrated In Flight Anomalies

- STS-131-I-001 Unexpected Debris/Expected Debris Exceeding Mass Allowable Prior to Pad Clearance (Liftoff Debris)
- Associated Hazard Report: IDBR-01 Cause AD Infrequent Catastrophic
- STS-131-I-002 Rudder Speed Brake TPS Liberation
 - Partial tile released from aft edge of rudder speed brake during ascent
- STS-131-I-003 Windows 5, 6 Missing/Protruding Ceramic Plugs
 - One missing ceramic plug at Window 6, and two protruding ceramic plugs at windows 5 and 6



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STS-131 Putty Repair Debris Summary

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- TPS putty repairs are listed as expected debris in NSTS 60559
- Putty Repair loss is listed in IDBR-01 as cause AK and carried as an Infrequent/Catastrophic Risk primarily because Windows have zero capability for impacts
 - STS-131 Putty repair preliminary look shows one loss
 - Missing putty repair on RH chine tile

OPO/TPS PRT continues risk reduction steps

- Allowable Repair filler volume was reduced to limit putty repair masses
- Tile Undercut revised for new repairs
- Process/tooling/Training enhanced
- Tiles with large repairs are being removed in critical areas FWD of the RCC and windows
- Inspections continue (Tactile Test & Minimum gap inspections) and Tiles to be removed are ranked by size/location/repair type
- CHIT's will be initiated and a subset of tiles removed every flow until EOP



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Program	STS-131-I-001 Liftoff Debris	Presenter MS/ Pedro Lopez Date 4/28/10 Page 10
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- Several pieces of debris were found on pad post-launch or were captured in imagery observations.
- Liftoff debris risk is currently characterized as infrequent, catastrophic due to significant uncertainties in controls and significant limitations in analysis.
- Debris release has been mitigated for identified potential sources of critical debris by performing repairs and adding inspections for system-level components. Ongoing mitigations include FOD awareness, attrition-based hardware removal, routine inspections and monitoring for facility corrosion.
- Preliminary Risk Assessment indicates that given the proposed and anticipated mitigations, observed debris poses no appreciable increase in risk.
 - No changes to NSTS 60559 are anticipated as result of IIFA closure
- IIFA STS-131-I-001 was closed at the 4/27/10 SICB







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STS-131-I-002: Rudder Speed Brake TPS Liberation

- A single piece of debris was observed at 42.232 sec MET near the vertical stabilizer, aft of the trailing edge of the port speed brake. A residual feature was visible on the speed brake, indicating material loss
- Upon further review, additional debris events were identified possibly originating from this area
 - Events observed at -3.1 and 33.2 sec MET
 - RSB Tile currently classified as unexpected debris
 - Inspection performed on OV-104 RSB tiles to date might not preclude similar event as STS-131
 DTA is work to support UEA closure rationals
 - DTA in work to support IIFA closure rationale
- ECD: 05/04/10 SICB





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Release of largest piece

On-Orbit Image showing loss dimensions



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STS-132 SSP Flight Readiness Review

Integrated Hazard Report and Integrated In-flight Anomalies Summary

MS3/JJ Hill April 28, 2010



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> Integrated Hazard Report Changes Since STS-131

•There were no STS-131 unique IHR updates required.







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Integrated In-flight Anomalies(IFAs) Summary

- STS-131-I-001 "Unexpected Debris/Expected Debris Exceeding Mass Allowable Prior to Pad Clearance (Liftoff Debris)"
 - Status Dispositioned
- STS-131-I-002 "Rudder Speedbrake TPS Liberation"
 - Status ECD 05/04/10
- STS-131-I-003 "Windows 5, 6 Missing/Protruding Ceramic Plugs" • Status – ECD 05/04/10
- STS-130-I-005 "SSME #2 Nozzle Heating Indications"
 - Status ECD 04/30/10





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IFA Number : Title	
Description	STS-132 Status and Rationale
• <u>STS-131-I-001: Unexpected Debris/Expected</u> Debris Exceeding Mass Allowable Prior to Pad Clearance (Liftoff Debris)	Risk Assessment indicates that given the proposed mitigations, observed debris poses no appreciable increase in risk.
•Multiple pieces of debris were found on pad post- launch that include corrosion, liberated pad hardware, and foreign object debris or were captured in imagery observations	• Liftoff debris risk is currently characterized as infrequent, catastrophic due to significant uncertainties in controls and significant limitations in analysis.
	• Debris release has been mitigated for identified potential sources of critical debris by performing repairs and adding inspections for system-level components. Ongoing mitigations include FOD awareness, attrition-based hardware removal, routine inspections and monitoring for facility corrosion.
	•Status – Dispositioned





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Integrated In Flight Anomalies (IIFAs)

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	515-132 Status a		alionale	
STS-131-I-002: Rudder Speedbrake TPS Liberation	•Debris Transport Analysis in work	and Ris	sk Assessme	ent
 A single piece of debris was observed near the vertical stabilizer, aft of the trailing edge of the por speed brake. 	t Status – ECD 05/04/10			
 Debris was confirmed to be tile from the RPM Imagery. No impacting debris was identified in this area. No out-of-experience motion from the Speed Brake or Vertical Stabilizer was identified. 				
•Post-flight imagery confirmed partial tile released.				
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Space Shuttle Systems Engineerin NASA Johnson Space Center, Houston, Texas Integrated In Flight An IFA Number : Title Description TS-131-I-003: Windows 5, 6 ssing/Protruding Ceramic Plugs uring post-landing inspection, several ceramic igs were found protruding or missing. •Protruding ceramic plugs at Window 5 (~ 7mm and at Window 6 (~ 245mm)	ng and Integration Office STS-132 Status an •Debris Transport Analysis an in work •Status – ECD 05/04/10	Pre-de Presente Date	cisional. Internal U ar MS3/J 04/28/10 ionale Assessment	se Only. . Hill Page :
Space Shuttle Systems Engineerin Space Shuttle Systems Engineerin NASA Johnson Space Center, Houston, Texas Integrated In Flight An <u>IFA Number : Title</u> Description <u>TS-131-I-003: Windows 5, 6</u> ssing/Protruding Ceramic Plugs uring post-landing inspection, several ceramic igs were found protruding or missing. •Protruding ceramic plugs at Window 5 (~ 7mm and at Window 6 (~ 245mm) •Missing ceramic plug at Window 6. Re- review of RPM imagery showed this plug was installed and visible.	ng and Integration Office STS-132 Status an •Debris Transport Analysis an in work •Status – ECD 05/04/10	Pre-de Presente Date	ionale Assessment	se Only. . Hill Page :





Integrated In Flight Anomalies (IIFAs)

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Integrated Hazard Risk Matrix

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	"Controlled Risk" Hazard Reports													
IARO-01	Aerodynamics Environment not per Specified Design	1				1	0							
IEPD-01	Inability to Power Critical Functions	8			3	5								
IFSI-01	ET/SRB System Interface Failure	6				6	0							
IFSI-02	ET/Orbiter System Interface Failure	10				10	0							
IFSI-03	SSME/Orbiter System Interface Failure	14				14	0							
IFSI-04	Outer Mold Line Configuration Error	3				3	0							
IFSW-01	Flight Software Generic Problems can cause loss of vehicle command and control	1				1	0							
IFSW-02	Erroneous Inputs to Flight Software can cause loss of vehicle command and control	9				9	0							
IMEO-02	Malfunction of Integrated Hydraulic System (Systems 1, 2 and 3)	4				4	0							
IMEO-03	SSME Nozzle/OMS Pod/ Body Flap Interference	2				2	0							
IMPS-05	Over pressurization of the Integrated MPS H2 System	7				7	0							
IMPS-06	Under pressurization of the Integrated MPS H2 System	7				7	0							
IMPS-07	Over pressurization of the Integrated MPS O2 System	7				7	0							
IMPS-08	Under pressurization of the Integrated MPS O2 System	7				7	0							
IMPS-12	Excessive O2 from ET/Orbiter/SSME External to SSV	7				7	0							
IMPS-15	LO2 Geyser Event during Cryo Loading	8				8	0							
IMPS-16	Loss of MPS He System	4				4	0							
IMPS-17	Inadvertent SSME Shutdown	3				3	0							
IPYR-01	Pyrotechnic System Malfunction	11				11	0							
ISPR-02	ET Vent Arm System (ETVAS) Umbilical System Malfunction	14				14	0							
ISPR-03	Tail Service Mast (TSM) T-0 Umbilical System Malfunction	40		5	6	29	0							
IVLD-02	System Instability Results In Structural Failure of SSV	13				13	0							
	Controlled Risk Distribution Totals	292	2	11	11	268	147	0	2	2	131	0	0	12 (

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Two NIRD Reportables are still Open (CoFR Exception), pending evaluation:

131-015 (-3.364 sec MET): Debris Falls Inboard of Orbiter Right OMS Pod Stinger

Small piece of debris observed falling aft inboard of the RH OMS pod stinger during SSME ignition (left image). RPM imagery was heavily shadowed in this area. Post landing inspection revealed tile loss from the RH OME Base Heat Shield (right image).





Tile loss from RH OME Base Heat Shield as seen post landing



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Open STS-131 NIRD Reportable Events (cont.)

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New Reportable (CoFR Exception), pending evaluation:

131-022 (~527 sec MET): Possible Ice Spray From EO-2 Spherical Bearing

Possible spray of ice debris observed from the EO-2 spherical bearing bore hole. The spray lasts several seconds.



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ET LO2 Feedline Camera (ET-136)

- Camera system installed and on schedule with nominal checkouts
- Ready to support. No open issues.

Ground Network & TV

- Nominal ISS trajectory ground station coverage
- Ready to support. No open issues.

SRB Cameras (BI-143)

- STS-131 Hardware Anomaly:
 - RH DAS VCR tape jammed and recording stopped at water impact
 - · Unit shared between the ELVIS ET Obs camera & SRB parachute deployment camera
 - · Required ET Obs & parachute deployment videos were recorded nominally prior to anomaly
 - (reqmt: operate thru L+300sec)
 - · Unit not planned for future use (no plans to repair)
- STS-132 Status:
 - · Hardware installation and closeouts on schedule with nominal checkouts
 - Ready to support. No open issues.

Crew Handheld Digital Still Camera

Ready to support. No open issues.

<u>Crew Handheld High Definition (HD) Video Camera</u> • Ready to support. No open issues.









Pre-decisional. Internal Use Only rogram Presenter **Imagery Hardware** MS3/Beth St.Peter ELVIS (cont.) Date 4/28/10 Page 29 Digital ET Thermal Protection System (DETTPS) DETTPS Camera Settings Daylight: No anomalies from STS-131 camera or flash hardware f/8, ISO 100, 1/250 STS-132 camera configured for Daylight settings through June 9th Bracketing: 0EV=f/8. +1EV= f/5.6 STS-132 camera previously used as Crew HH camera on ISS Increment 16 (see Night images on right) • f/2.8, ISO 200, 1/250 Bracketing 0EV=f/2.8, +1EV= f/2.0 Images exhibited a faint blue-green streak from top to bottom, middle of FOV (same location on each image) Same blue-green streak exhibited in Pre-Delivery Acceptance (PDA) test images Plenty of overlap in images so not expected to be an issue Another camera will not be ready in time to install This unit was best available replacement given limited inventory, download speed, and bad pixel count Functional test performed in VAB on April 17th: No issues with camera operation or download Extra partial flash event between #18 and #19 Potentially related to a similar flash event seen during STS-123 (different flash module) where master flash module erroneously commands slave flash to discharge (due to unknown cause in Master flash) If anomaly recurs, results in weaker flash on following flash event No safety impact Ready to support. No open issues. BOEING



- 12 mm lens First use on STS-132 (4"
 Fixed shutter speed (1/1000 sec)
 - Fixed shutter speed (1/1000 sec)
 - Auto gain OFF
- STS-132 FRD includes requirement for crew downlink as time allows
- Analysis for bracket reconfiguration (to accommodate the 12mm lens) has been completed and approved and the Hazard Report has been updated
- Ready to support. No open issues.



6mm FOV (STS-130 imagery)



12mm FOV Simulation (Actual view will vary slightly, this is an approximation)



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Imagery Hardware Airborne and Ground

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Typical

E040 FOV

STS-132 Expected E040 FOV

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Airborne Cameras (N/A)

HYTHIRM currently not scheduled to support STS-132

Ground Cameras

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- STS-132 cameras configured nominally per Launch & Landing PRD
 - Multi-function experiment using High Speed Digital (HSD) cameras on FSS for STS-132
 - · 2 HSD cameras placed on the 275ft level to generate a 3D product of liftoff
 - Camera E040 will be moved by ~5 feet (toward the North) to support experiment E040 image reqmt: ET twang, ET Ogive, SRB Nose Cone & Orbiter Tiled Surfaces at Tower Clear
 - · No impact to imagery objectives
 - E040 will move back to its standard location post STS-132
- Ready to support.

Photo Targets

- Nominal performance for STS-131 Photo Targets
- Some heating effects on ET/IT Haunch (215' level; FE05) and MLP targets 19 targets (MLP and FSS combined) will be in place (repaired/replaced as necessary)
- for STS-132
- Ready to support.



Before/After Target FE05 (STS-131)

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- - MOD, SE&I Agreements for Crew HH ET Photography
 - Pitch mnvr for handheld ET photography will not be attempted if nominal photography time is dark. Pitch mnvr will not be performed "late"
 - 3 Pitch mnvr and ET handheld photography will not be attempted on LON mission





June 28 – June 30: DAYLIGHT





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CoFR Products & Readiness

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STS-132 Imagery Readiness Review was held with the IATs and hardware teams on 4/15/10.

Area of Responsibility	Statement	Status
Operations Integration Plan	NSTS 60540, Operations Integration Plan, Rev B approved at 06/27/06 SICB. End-to-end readiness level of hardware, procedures, tools, and facilities have been assessed to ensure Open Work and issues will be resolved prior to flight.	Ready
Engineering Image Analysis Products, Training, and Staffing	Imagery engineering analysis, and "I-Squared" SE&I personnel and tools are ready to support STS-132.	Ready
Imagery Laboratory Readiness	Imagery labs at JSC, KSC, and MSFC have the required capabilities and configurations to support anticipated and unexpected analysis.	Ready
Camera Hardware Readiness	All ground and vehicle requirements for imagery and other data collection assets have been implemented for flight and associated operational readiness has been demonstrated.	Ready

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STS-132 SSP Flight Readiness Review Radar Status



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Debris Radar Configuration for STS-132:



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STS-132 NDR Configuration:

- 1 MCR C-band radar
 - Scheduled replacement of Low Noise Amplifiers (LNA's)
- 2 NASA X-band radars
 - NASA #1 on SRB vessel Liberty Star
 - NASA #2 on Runnymede-Class ARMY LCU
- Operational SRB tracking, following ASTT, by both X-bd radars
- No planned changes in operations from STS-131
 - New LNA's expected to improve c-band dynamic range.
- NDR Readiness will be reviewed on 04/30/10.



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NDR Issues During STS-131:



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NDR-C1 Radar:

Problem: Late to acquire track(102 seconds MET). Missed initial acquisition due to confusion over 2 second discrepancy in countdown clock. Inadvertent operator input delayed acquisition using backup method.

Resolution: Crew Resource Management (CRM) review and emphasis training.

Problem: Minor noise problem prevented the use of Phase Compensation Tables (PCTs) which are intended to improve data quality (Same status since STS-125).

Resolution: Possible resolution under evaluation. Will review at NDR CoFR.

NDR-X3 Radar:

Problem: Sensitivity reduced. Incorrectly attributed to operator input. Resolution: Troubleshooting to find and repair the problem.

NDR-X4 Radar:

Problem: None.







Readiness for STS-132:

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- Team Readiness
 - Complete, both ascent and analysis teams ready
- Facility Readiness
 - Complete
- Radar Readiness
 - NDR-C1 GREEN
 - NDR-X3 GREEN*
 - NDR-X4 GREEN

*Reduced sensitivity to be repaired during pre-launch maintenance campaign





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STS-132 SSP Flight Readiness Review Flight Software Summary











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LAUNCH ON NEED STATUS

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- In the event of call-up, the STS-133 flight software products would be flown on OV-103
 - OI-34 STS-133 Base Load and associated products
 - Flight specific I-Load patches for STS-133 (full payload bay)
 - OI-34 compatible MEDS IDP and MDUF software (VI 7.01/6.00)
 - MAGRS-3S Link 8
- Completion of the development and verification of flight-specific FSW products for STS-133 will be performed in time to support the 09/16/10 target launch date
- Formal Software Readiness Review to be conducted after call-up









STS-132 SSP Flight Readiness Review PGSC



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Presenter MS4/E. Jones



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Payload and General Support Computer Readiness – STS-132

Hardware and Software Summary

- STS-132 will be the nineteenth flight of the IBM ThinkPad A31p PGSC
 - 6 PGSC units (None currently planned for ISS transfer)
 - Thirteenth flight of the A31p Docking Station (OCA and WinDecom)
 - Eleventh flight of Netgear Wireless Access Point.
 - Note: No network issues observed during STS-131
 - New software
 None
- IFA Summary
 - None

PGSC Milestones

SAIL Testing	Bench Review	Cable Testing Late Update Disk**	Launch î
3/11	4/06	~5/07	5/14
CBDEING		**FD1 Late Update to be performed on ground	USA

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STS-132 Non Standard Open Work

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	ECD
Systems Safety - Disposition of STS-131-I-002, "Rudder Speedbrake TPS Liberation" - Disposition of STS-131-I-003, "Windows 5, 6 Missing/Protruding Ceramic Plugs" - Disposition of STS-130-I-005, "SSME #2 Nozzle Heating Indications" - Disposition of NIRD reportables	05/04/10 05/04/10 04/30/10 04/30/10



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The Space Shuttle Program, Systems Engineering and Integration Office's Flight Preparation Process Plan, documented in NSTS 08117, Requirements and Procedures for Certification of Flight Readiness have been satisfied. Required products and other responsibilities identified in NSTS 08117, paragraph 8.5.12 and Appendix M, have been or will be scheduled for completion. All technical functions and responsibilities are ready and the Systems Engineering and Integration Office is prepared to sign the Certificate of Flight Readiness for STS-132, pending completion of open work.

/s/Donald S. Noah

Donald S. Noah Manager Systems Engineering and Integration Office

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 SE&I has identified no technical or schedule constraints to the support of LON requirements for STS-132 using the SSP baseline "Fly the Next Flight" approach

