



### STS-135 SSP Flight Readiness Review

MS/Terri Murphy June 21, 2011



Pre-decisional. Internal Use Only



#### SPACE SHUTTLE PROGRAM Space Shuttle Systems Engineering and Integration Office NaSA Johnson Space Center, Houston, Texas

Agenda



USA

Pre-decisional. Internal Use Only.

 Presenter
 MS/Terri Murphy

 Date
 06/21/11
 Page
 2

### Systems Engineering & Integration

- SE&I FRR Roadmap
- Flight Preparation Readiness
- Integrated Debris Risk Summary
- Integrated Hazard Report Summary
- Integrated In-flight Anomalies (IFAs)
- Imagery Status
- Radar Status
- Flight Software Readiness
- · Payload and General Support Computer Readiness
- Non-Standard Open Work Summary
- Alternate/Dissenting Opinions
- · Certificate of Flight Readiness









Pre-decisional. Internal Use Or

Presenter MS/ Doug Drewry Date 6/21/11 Page 5

STS-135 SSP FRR

# STS-135 Debris Risk Summary

Doug Drewry, MS2 Systems Engineering & Integration Office Space Shuttle Program Office

BOEING



- T-0 Umbilical Ice: Accepted Risk; NSTS 08303 Updated to include 0.1 lbm allowable external ice
- LOX IFR: Implemented NDE of all IFR ramps to screen for large voids
- ET Intertank Foam Loss: Changed to Infrequent Catastrophic for STS-128
  - · Continued Tensile Testing of ET high risk debris areas to mitigate risk
- RCC Capability /ICE: SIRMA Risk 2691 elevated to Infrequent for STS134 & 135

BOEING





Pre-decisional. Internal Use Or

Issues & Integrated In Flight Anomalies

6/21/11 Page 7

#### •STS-133-I-002 ET Intertank Stringer Cracks: •CLOSED for STS-134 at 3/22/11 SICB •6/15/11 STS-135/ET-138 Tanking Test •Reviewed at Special SICB on 6/17/11 and Closure pending NDE results from Test •STS-134-I-001 Unexpected Debris/Expected Debris Exceeding Mass Allowable Prior to PAD Clearance (Liftoff Debris): •Reviewed at 6/6/11 DIG •CLOSED at 6/14/11 SICB •STS-134-I-002 Cylindrical Object Observed Near +Y Thrust Panel During SRB Separation Investigation team led by Sam Stephens/MP-71 •Presented to 6/17/11 SICB for closure as UA USA BOEING Chris Riley/MP-71 SPACE SHUTTLE PROGRAM Mike Mitchell/MP-71 Space Shuttle Systems Engineering and Integration Office Space Pre-decisional. Internal Use Only Shuttle STS-114 through STS-134: Presenter MS/ Doug Drewry rogram **Debris Instance Chronology** Date 6/21/11 Page 8 **Total Item Count Trend** Total 70 45.65 +3σ Total Item Count ę 29.38 μ Base - - +3σ 60 -3σ 13.12 ..... Average STS-134 14 50 -3σ Baseline established with data from STS-40 Count 114 through STS-127. 30 20 10 0 \* Mission (STS-) STS-133 debris count is below the baseline average and within family of the last several flights.







### SPACE SHUTTLE PROGRAM Space Shuttle Systems Engineering and Integration Office



**Putty Repair Debris Summary RTF-STS-134** 



**MS/ Doug Drewry** 6/21/11 Page 11

- TPS putty repairs are listed as expected debris in NSTS 60559
- Putty Repair loss is listed in IDBR-01 as cause AK and carried as an Infrequent/Catastrophic Risk primarily because Windows have zero capability for impacts

Since RTF, 3 losses have had transport to windows – largest mass was 0.0009 lbs

• One (1) loss experienced during STS-134

### Missing Putty Repairs Since RTF





SPACE SHUTTLE PROGRAM Space Shuttle Systems Engineering and Integration Office

> SPACE SHUTTLE PROGRAM **Propulsion SE&I Office**

#### -decisional. Internal Use Only Presenter Doug Drewry/MS 6/21/11 Page 12

Date

IIFA STS-134-I-002 Cylindrical Object Observed Near +Y Thrust Panel

## SR4933

**During SRB Separation** 

Sam Stephens, MP71 6/17/11





#### SPACE SHUTTLE PROGRAM

Space Shuttle Systems Engineering and Integration Office



Pre-decisional. Internal Use Only

#### Cylindrical Object Observed During SRB Se

l Near +Y Thrust Panel	Present	/ry/MS		
eparation	Date	6/21/11	Page 13	

- Right SRB ET Observation Camera (SRF110) recorded imagery of cylindrical object downstream of ET/SRB forward attach point.
  - · Object not observed in any other camera view
  - · Point of origin outside field of view
  - Observed in 7 frames approximately 0.4 sec after SRB separation (~125 sec MET)
  - · Appears to be metallic with range of size from 0.25 to 2.78 in length with length to diameter aspect ratio between 2 – 5+. Maximum initial velocity ~ 33 ft/sec.
  - Object is tumbling end over end at approx. 900 rpm
- Large uncertainty on size, velocity, and direction due to large depth of field of camera and due to fact that both object and reference points on tank are moving relative to camera and each other.
- · Potential correlation with debris radar
  - Object with Ballistic number (BN) of 3.9 psf is observed at ~125 sec in forward third of vehicle.
- Potential correlation to WLEIDS on panel 12R at approx 126.6 sec (2 Grms trigger)

 No damage observed from postflight inspections BOEING







SPACE SHUTTLE PROGRAM Space Shuttle Systems Engineering and Integration Office



onal. Internal Use On Presenter Doug Drewry/MS Date

Sam Stephens/MP71

6/21/11 Page 14

- Integrated logic tree developed with major branches as follows:
  - Foreign Object Debris (FOD)
    - Flight Elements
    - Ground Ops
  - Flight Hardware failure/liberation
    - Orbiter & SSME
      - Eliminated due to object upstream and Orbiter cleared via on orbit inspections
    - ET
    - RSRB
- Extensive reviews by Ground Ops, ET and RSRB of potential FOD and flight hardware sources:
  - Two possible RSRB sources were identified:
    - Ground Strap Coupler
    - Separation Bolt Lock Pin







Sam Stephens/MP71 Pre-decisional. Internal Use Only.

RSRB Flight Hardware w/potential

ter Doug Drewry/MS 6/21/11 Page 15

### **Ground Strap Coupler**

Separation Bolt Lock Pin

- RSRB Ground strap coupler used in RSS crossover assembly
  - Connects pins on grounding straps at RSRB and ET sides of separation plane
  - Coupler symmetric can be retained with either pin at separation
    - Is retrieved approx <sup>1</sup>/<sub>2</sub> time
    - Remaining times most likely with ET, but could be lost during retrieval, or liberated
- Liberation unexpected but cannot rule out possibility



BI145 RH Fairing Assembly at Postfight

- Separation bolt lock pin with epoxy located at head end and has never been lost in any ground tests
  - Data review showed thread end lock pin ejected in past
    - Different design
- RSRB characterizes as unexpected
- · Dimensions fit with observations
- Calculated BN of 9.3 is higher than radar observation



Separation Bolt Lock Pin Det





#### SPACE SHUTTLE PROGRAM

Space Shuttle Systems Engineering and Integration Office NASA Johnson Space Center, Houston, Texas



Doug Drewry/MS

Page 16

Pre-decisional. Internal Use Onl

6/21/11

Presenter

Date

US/

### Comparison of Potential Sources to Observations

	Observation	<u>Coupler</u>	Lock Pin
Appearance	Metallic Cylinder	Metallic Cylinder	Metallic Cylinder
Length Visible Imagery Radar (BN=3.9 object)	0.25 – 2.84 <1.25 in.	0.625 in	1.15 in
Diameter	.07 – 0.76 in	0.22 – 0.23 in	0.312 in
Aspect Ratio (L/D)	2 - 5+	2.68 – 2.86	3.69
Ballistic Number (Radar)	3.9 +.1/-1.9 psf	3.3 psf	9.3 psf

Assessment insufficient to classify either object as most likely or to rule out other possibilities.

However SRB Ground Strap Coupler debris transport shows potential impacts and damage to RCC, tile and special tile regions.

- RCC Front side coating damage expected due to the hard/strong nature of the impactor (10 times denser and about 100 times stronger than ice)
- RCC Punch through failure is possible given Modeling uncertainties
- Tile damage would require assessment during mission







Component	Mass	Velocity	Angle	TKE	Velocity	Angle	Velocity	Angle	
-	$lb_m$	ft/sec	deg.	ft - lb	ft/sec	deg.	ft/sec	deg.	
Wing RCC	0.0022	169	1.6	1.0	169	1.6	150	39.9	-
Orbiter Tile	0.0022	190	0.9	1.2	190	0.9	151	22.8	
Body Flap	0.0022	154	1.2	0.8	154	1.2	151	5.1	
Elevons	0.0022	187	1.4	1.2	187	1.4	66	8.8	
Carrier Panels	0.0022	168	1.0	1.0	168	1.0	136	14.9	
Main Gear/Special Tile	0.0022	136	13.7	0.6	136	13.7	136	13.7	
Body Flap Elevons Carrier Panels Main Gear/Special Tile	0.0022 0.0022 0.0022 0.0022	154 187 168 136	1.2 1.4 1.0 13.7	0.8 1.2 1.0 0.6	154 187 168 136	1.2 1.4 1.0 13.7	151 66 136 136	1 1	5.1 8.8 4.9 3.7

BOEING



Sam Stephens/MP71

Pre-decisional. Internal Use Onl

**FOD Potential** 

Presenter Doug Drewry/MS

- For STS-134 and STS-135, RSRB, ET, and Ground Ops reviewed documentation, close out photos, Baseline Configuration Imagery (BCI), tool box checks, parts kits, etc. No anomalous or unusual findings except as noted below:
  - STS-134/ET-122 stringer mods performed in integration cell after E/B-2 closeout
    - Controls in place including sealed enclosure for work
    - Possible some bolt fragments were left in intertank
      - No credible path from intertank to external
        - · No external hardware or tools unaccounted for
    - For STS-135/ET-138, stringer mod work performed in c/o cell
      - Four bolt fragments in intertank unaccounted for
      - · Will re-inspect intertank post tanking test
  - STS-134 had a high wind event at pad
    - Inadequate BCI at pad to adequately examine E/B-2 area after event
    - For STS-135, will use improved process with visual access to both E/B areas

BOEING



- Enhanced inspections performed in VAB to clear the vehicle for rollout which included borescope inspections behind RSS crossover cavity
- · PAD A planned inspections
  - Borescope the crossover areas during final SRB inspections at L-3 or in the event of an off-nominal high wind event



Borescope Dry-run at Pad A



BCI Dry-run at Pad A



JS/



Sam Stephens/MP71 Pre-decisional. Internal Use Only

STS-134-I-002 Cylindrical Object Observed Near +Y Thrust Panel During SRB Separation Presenter

Doug Drewry/MS Date 6/21/11 Page 21

Summary: Recommend closure of IIFA STS-134-I-002 as UA

- Flight Rationale for FOD:
  - Strength of controls for FOD prevention
  - Standard processing with ET mods performed in c/o cell prior to integration
  - Additional inspections of STS-135 E/B external area prior to rollout
  - Tool box checks, parts checks, paper reviews, close-out and BCI photo review
  - · Enhanced imagery at pad
- Flight Rationale for RSRB flight hardware:
  - Coupler and Lock Pin remain "Unexpected" debris and RSRB assessment shows release is possible but unlikely.
    - 38 recent tests resulted in no liberations of coupler
    - Lock pin is bonded with epoxy and no history of loss
  - DTA indicates window where Coupler/Pin debris can impact Orbiter to be less than 1 sec. duration.
    - Front side RCC damage is expected and possibility of punch through should impact occur
    - Half of tile damages pass deterministically, 1/3 of damages have low risk of failure, remaining damages are marginal
  - On orbit inspections are capable of detecting RCC damage from metallic debris of this type 154

BOEING



SPACE SHUTTLE PROGRAM Space Shuttle Systems Engineering and Integration Office





**Integrated Hazard Report** and **Integrated In-flight Anomalies** Summary

> **MS3/Brenda Eliason** June 21, 2011









Integrated In-Flight Anomalies (IIFAs) Summary



Pre-decisional. Internal Use Only.

Date

Presenter MS/B. ELIASON

06/21/11 Page 23

- STS-133-I-002, ET Intertank Stringer Cracks
   Status ECD 6/27/11
- STS-134-I-001, Unexpected Debris/Expected Debris Exceeding Mass Allowable Prior to Pad Clearance (Liftoff Debris)
  - Status CLOSED
- STS-134-I-002, Cylindrical Debris Observed Near +Y Thrust Panel During SRB Sep
  - Status CLOSED





SPACE SHUTTLE PROGRAM Space Shuttle Systems Engineering and Integration Office NASA Johnson Space Center, Houston, Texas



Page 24

Pre-decisional. Internal Use Only.
Presenter MS/B. ELIASON

06/21/11

Date

USA

Integrated In-Flight Anomalies (IIFAs)

<ul> <li>STS-135 Status and Rationale</li> <li>ET-137 cracked stringers were repaired.</li> <li>Radius block modification were implemented on all accessible stringers.</li> <li>ET-137/STS-133 was loaded and launched successfully on 2/24/11.</li> </ul>
<ul> <li>ET-137 cracked stringers were repaired.</li> <li>Radius block modification were implemented on all accessible stringers.</li> <li>ET-137/STS-133 was loaded and launched successfully on 2/24/11.</li> </ul>
<ul> <li>Radius block modification were implemented on all accessible stringers.</li> <li>ET-137/STS-133 was loaded and launched successfully on 2/24/11.</li> </ul>
<ul> <li>ET-137/STS-133 was loaded and launched successfully on 2/24/11.</li> </ul>
• Radius block mods were performed on the LO2 flange end of ET-138.
<ul> <li>No impact of radius block mods on integrated loads.</li> </ul>
<ul> <li>STS-135/ET-138 Tanking Test performed 6/15/11.</li> </ul>
<ul> <li>No significant increase in the risk of TPS release due to re-spray in areas of stringer mods.</li> </ul>
• OPEN, ECD 6/27/11









### Integrated In-Flight Anomalies (IIFAs)

Pre-decisional. Internal Use Only Presenter MS/B. ELIASON

IFA Number: Title						
Description	STS-135 Status and Rationale					
•STS-134-I-001: Unexpected Debris/Expected Debris Exceeding Mass Allowable Prior to Pad Clearance (Liftoff Debris)	<ul> <li>Risk Assessment indicates that given the proposed mitigations, observed debris poses no appreciable increase in risk.</li> </ul>					
<ul> <li>Multiple pieces of debris were found on pad post launch that include liberated pad hardware, and foreign object debris.</li> </ul>	<ul> <li>Liftoff debris risk is currently characterized as infrequent, catastrophic due to significant uncertainties in controls and significant limitations in analysis.</li> </ul>					
	• Debris release has been mitigated for identified potential sources of critical debris by performing repairs and adding inspections for system-level components. Ongoing mitigations include FOD awareness, attrition-based hardware removal, routine inspections and monitoring for facility					
	• CLOSED					
			US			
SPACE SHUTTLE PROGRAM	ng and Integration Office		US Contribution			
Space Shuttle Systems Engineerin	ng and Integration Office	Pre-decisional. Internal U	US Ener land			
Space Space Shuttle Systems Engineering Shuttle Shuttle Systems Engineering Shuttle Systems Engineering Integrated In Elight Ar	ng and Integration Office	Pre-decisional. Internal U Presenter MS/B. EL	US Exercises			
Space SPACE SHUTTLE PROGRAM Space Shuttle Systems Engineerin Shuttle Program Integrated In-Flight Ar	ng and Integration Office	Pre-decisional. Internal U Presenter MS/B. EL Date 06/21/11	US Exercises Jacobia IASO			
Space Shuttle Systems Engineering Shuttle Shuttle Systems Engineering NASA Johnson Space Center, Houston, Texas Integrated In-Flight Ar	ng and Integration Office	Pre-decisional. Internal U Presenter MS/B. EL Date 06/21/11	US Exercises			
Space Shuttle Systems Engineerin Shuttle Shuttle Integrated In-Flight Ar IFA Number: Title	ng and Integration Office nomalies (IIFAs)	Pre-decisional. Internal U Presenter MS/B. EL Date 06/21/11	US Exercises of Jse Only. LIASO Page			
Space Shuttle Systems Engineerin Shuttle Shuttle Integrated In-Flight Ar IFA Number: Title Description	ng and Integration Office nomalies (IIFAs) STS-135 Status	Pre-decisional. Internal U Presenter MS/B. EL Date 06/21/11 and Rationale	US Exercises of Jac Only. IASO Page			
Space Shuttle Systems Engineering MaSA Johnson Space Center, Houston, Texas Integrated In-Flight Ar IFA Number: Title Description *STS-134-1-002: Cylindrical Debris Observed Near +Y Thrust Panel During SRB Sep	ng and Integration Office nomalies (IIFAs) STS-135 Status •Investigation ongoing to u	Pre-decisional. Internal U Presenter MS/B. EL Date 06/21/11 and Rationale understand risk for S	US Exercised Jace Only. LIASO Page			



• Flight hardware that could be a debris source is a grounding strap coupler between SRB and ET or a separation bolt

• All sources are unexpected debris

 Strength of controls for FOD prevention • Risk acceptance for potential flight

lock pin

CLOSED

• Flight Rationale is based on:

hardware source



SPACE SHUTTLE PROGRAM Space Shuttle Systems Engineering and Integration Office NASA Johnson Space Center, Houston, Texas



USA

Pre-decisional. Internal Use Only.
Presenter MS/B. ELIASON

Date

**Integrated Hazard Risk Matrix** 

06/21/11 Page 29

"Controlled Risk" Hazard Reports													
IARO-01 Aerodynamics Environment not per Specified Design	1				1	0							
IEPD-01 Inability to Power Critical Functions	8			3	5		ï						
IFSI-01 ET/SRB System Interface Failure	6				6	0	Ĩ						
IFSI-02 ET/Orbiter System Interface Failure	10				10	0							
IFSI-03 SSME/Orbiter System Interface Failure	14				14	0							
IFSI-04 Outer Mold Line Configuration Error	3				3	0							
IFSW-01 Flight Software Generic Problems can cause loss of vehicle command and control	1				1	0							
IFSW-02 Erroneous Inputs to Flight Software can cause loss of vehicle command and control	9				9	0							
IMEO-02 Malfunction of Integrated Hydraulic System (Systems 1, 2 and 3)	4				4	0							
IMEO-03 SSME Nozzle/OMS Pod/ Body Flap Interference	2				2	0							
IMPS-05 Over pressurization of the Integrated MPS H2 System	7				7	0							
IMPS-06 Under pressurization of the Integrated MPS H2 System	7				7	0							
IMPS-07 Over pressurization of the Integrated MPS 02 System	7				7	0							
IMPS-08 Under pressurization of the Integrated MPS O2 System	7				7	0							
IMPS-12 Excessive O2 from ET/Orbiter/SSME External to SSV	7				7	0							
IMPS-15 LO2 Geyser Event during Cryo Loading	8				8	0							
IMPS-16 Loss of MPS He System	4				4	0							
IMPS-17 Inadvertent SSME Shutdown	3				3	0							
IPYR-01 Pyrotechnic System Malfunction	11				11	0							
ISPR-02 ET Vent Arm System (ETVAS) Umbilical System Malfunction	14				14	0							
ISPR-03 Tail Service Mast (TSM) T-0 Umbilical System Malfunction	40		5	6	29	0							
IVLD-02 System Instability Results In Structural Failure of SSV	13				13	0							
Controlled Risk Distribution Totals	291	2	11	11	267	7 14	8	0	2 2	131	0	0	13 0

BOEING

Space Shuttle

Program



MSFC

**MS3/B ELIASON** 



SPACE SHUTTLE PROGRAM Space Space Shuttle Systems Engineering and Integration (SE&I)



15

Pre-decisional. Internal Use Only

#### **Imagery Hardware ELVIS**

Presenter **MS/B ELIASON** Date 6/21/11 Page 31

### ET LO2 Feedline Camera (ET-138)

- Camera system installed and on schedule with nominal checkouts
  - ET-138 camera batteries exceeded the 3 year shelf-life requirement (3/14/2011)
    - · Performed three charge/discharge cycles to verify battery life Waiver EK10798 approved
  - · Camera timer disabled to allow longer run time
    - Approved at 6/16/11 Daily PRCB
- · Ready to support. No open issues.

#### **Ground Network & TV**

rogram

- Nominal ground network and TV truck status
- · Working additional assets for imagery recording late in ET trajectory
- · Ready to support. No open issues.

#### SRB Cameras (BI-146)

- · Hardware installation and closeouts on schedule with nominal checkouts
- Ready to support. No open issues.

BOEING









15

Pre-decisional. Internal Use Only.

Imagery Hardware Non-ELVIS

### Presenter MS/B ELIASON

Date	6/21/11	Page 33

#### **Orbiter MiniCam**

- Hardware installation and closeouts on schedule with nominal checkouts
- New configuration with PLT prelaunch activation (was done by crew on mid deck) at ~L-9 min
- Ready to support. No open issues.

BOEING



- Numerous experimental cameras deploye
   Not for operational use or analysis
- Ready to support. No open issues.

#### Photo Targets

- STS-134 FSS and MLP targets performed as expected
- · Two photo targets on FSS 295' level were not in camera FOV
  - Resolved with camera set-up adjustments
- Most targets survived the STS-134 launch intact
  - Thermal degradation on some targets (as expected)
- All FSS and MLP targets are installed for STS-135
- Survey of MLP targets and replaced FSS targets to be performed
- Ready to support. No open issues.





#### SPACE SHUTTLE PROGRAM Space Shuttle Systems Engineering and Integration (SE&I)



Lighting Predictions, July 8 – August 31

#### Pre-decisional. Internal Use Only

Presenter **MS/B ELIASON** 

> 6/21/11 Page 35

#### Launch\*

- July 8 July 20: DAYLIGHT
- July 21 Aug 16: DARK
- Aug 17 Aug 31: DAYLIGHT

#### ET Sep Imagery\*

- July 8 July 26: DAYLIGHT
- July 27: DAYLIGHT, Non-Optimal
- July 28 Aug 16: DARK
- Aug 17 Aug 31: DAYLIGHT

#### Handheld ET (post-pitcharound) Imagery\*

- July 8 July 29: DAYLIGHT
- July 30 Aug 1: DAYLIGHT, Non-Optimal
- Aug 2 Aug 16: DARK
- Aug 17 Aug 18: DAYLIGHT, Non-Optimal
- Aug 19 Aug 31: DAYLIGHT

#### Post ET-Sep Mnvrs

- July 8 Aug 1, Aug 17 Aug 31: Nominal +X, **Nominal Pitch**
- Aug 2 Aug 16: Nominal +X\*, No Pitch

\* Modified +X (20 sec) mnvrs may be executed instead of the nominal (11 sec) burn on days with no pitch mnvr, provided MOD has no other prop, traj, or rndz constraints.

Date

MOD, SE&I Agreements for Crew HH ET Photography 1. Pitch mnvr for handheld ET photography will not be

- attempted if nominal photography time is dark. Pitch mnvr will not be performed "late"

\* Based on March reference trajectory; minor adjustments possible when updated reference trajectory released

#### BOEING





### SPACE SHUTTLE PROGRAM Space Shuttle Systems Engineering and Integration (SE&I)



	Fie-decis	sional. Internal Ose	e Only.
CoEP Products & Poodinoss	Presenter	MS/B ELIAS	SON
COFR FIGURESS	Date 6	5/21/11	Page 36

All 43 STS-134 NIRD Reportables have been closed with supporting rationale

#### • STS-135 Imagery Readiness Review with the IATs and hardware teams held 6/13/11

Area of Responsibility	Statement	Status
Operations Integration Plan	NSTS 60540, Operations Integration Plan, Rev B approved at 06/27/06 SICB. End-to-end readiness level of hardware, procedures, tools, and facilities have been assessed to ensure Open Work and issues will be resolved prior to flight.	Ready
Engineering Image Analysis Products, Training, and Staffing	Imagery engineering analysis, and "I-Squared" SE&I personnel and tools are ready to support STS-135.	Ready
Imagery Laboratory Readiness	Imagery labs at JSC, KSC, and MSFC have the required capabilities and configurations to support anticipated and unexpected analysis.	Ready
Camera Hardware Readiness	All ground and vehicle requirements for imagery and other data collection assets have been implemented for flight and associated operational readiness has been demonstrated.	Ready







### STS-135 SSP Flight Readiness Review Radar Status

**MS/Joe Hamilton** 

BOEING

Pre-decisional. Internal Use Only



SPACE SHUTTLE PROGRAM Space Shuttle Systems Engineering and Integration Office NASA Johnson Space Center, Houston, Texas



Debris Radar Configuration for STS-135:

### • STS-135 NDR Configuration:

- 1 MCR C-band radar
- 2 NASA X-band radars
  - NASA #1 on SRB vessel Liberty Star
  - NASA #2 on Runnymede-Class ARMY LCU
- Operational SRB tracking, following ASTT, by both X-bd radars
- NDR Readiness has been completed



Pre-decisional. Internal Use Only

PresenterMS/J.A. Hamilton

Space Shuttle Systems Engineering and Integration Office

NASA

### NDR Issues During STS-134:

Pre-decisional. Internal Use Only.

PresenterMS/J.A. Hamilton
Date
6/21/11
Page 39

### NDR-C1 Radar:

Problem: None.

### NDRX-3 Radar:

Problem: None.

### NDRX-4 Radar:

Problem: IMU pointing data dropouts caused transient tracking errors. Resolution: Evaluating IMU interface for potential software error. Either the software will be repaired and tested, or previous version of hardware will be used. ECD: 7/5/11





#### SPACE SHUTTLE PROGRAM Space Shuttle Systems Engineering and Integration Office NASA Johnson Space Center, Houston, Texas

NASA

Readiness for STS-135:

Pre-decisional. Internal Use Only. PresenterMS/J.A. Hamilton

### Team Readiness

- · Complete, both ascent and analysis teams ready
- · Training new team members for transition
- Facility Readiness
  - Complete
- Radar Readiness
  - NDR-C1 GREEN
  - NDR-X3 GREEN
  - NDR-X4 GREEN







S

STS-135 SE&IO Pre-Flight Readiness Review Flight Software



Pre-decisional. Internal Use Only.







- Integrated Avionics Verification (IAV) is complete
  - A total of 14 cases were executed and analyzed in support of STS-135
    - Included testing of full flight system (PASS/BFS STS-135/OI-34 flight systems with flight-specific I-Loads; MEDS VI 7.01/6.00 (IDP/MDUF); MAGRS-3S Link 8; and SSME AD08/DA05 software)
- SAIL facility will be in a condition of readiness for mission support
- Formal Software Readiness Review (SRR) was conducted on 06/06/11
  - No known constraints
- With the completion of planned open work, FSW will be ready to support STS-135 launch









### STS-135 SSP Flight Readiness Review PGSC



Pre-decisional. Internal Use Only



SPACE SHUTTLE PROGRAM Space Shuttle Systems Engineering and Integration (SE&I) NASA Johnson Space Center, Houston, Texas Space Pre-decisional. Internal Use Only Presenter ram MS/Terri Murphy **STS-135 Non Standard Open Work** Date 06/21/11 Page 47 ECD Systems Safety -Approval of Integrated Flight Anomaly -STS-133-I-002, ET Intertank Stringer Cracks 06/27/11 -PGSC -STS-134-S-002, STS-134 Shuttle Color Printer Behavior 06/24/11









Pre-decisional. Internal Use Only.
Presenter MS/Terri Murphy

### **CoFR Endorsement**

Presenter MS/Terri Murphy
Date 06/21/11
Page 49

The Space Shuttle Program, Systems Engineering and Integration Office's Flight Preparation Process Plan, documented in NSTS 08117, Requirements and Procedures for Certification of Flight Readiness have been satisfied. Required products and other responsibilities identified in NSTS 08117, paragraph 8.5.12 and Appendix M, have been or will be scheduled for completion. All technical functions and responsibilities are ready and the Systems Engineering and Integration Office is prepared to sign the Certificate of Flight Readiness for STS-135, pending completion of open work.

/s/Donald S. Noah

Donald S. Noah Manager Systems Engineering and Integration Office

BOEING

